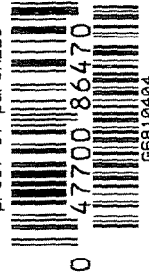


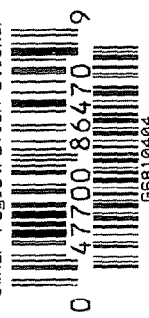
G6810404

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM) 9
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



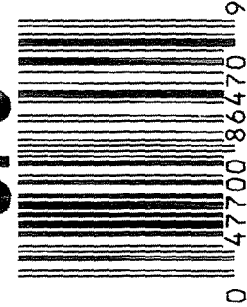
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6810404

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6810404

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-9-09	SPD
430	ASSEMBLE TO STOCK		2-9-09	SP
440	PROOF		2-9-09	SPD
460	CHECK HEADSPACE		2-9-09	SPD
470	DIS-ASSEMBLE ACTION		2-9-09	SPD
472	SERIALIZE BOLT HANDLE	MAGNA FLUX	2-10-09	RT
475	DRILL AND TAP SIGHT HOLES		2-10-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR (B)	2/13/09	(B)
490	MAGNAFLUX BOLT		2/13/09	MR
500	ROLLMARK CALIBER		2/14/09	RT
520	GOFF BLAST BBL / REC		16-Feb-09	SP
542	APPLY COATINGS (BARREL ACTION)		2/27	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-27-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-27-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-27-09	SP
	D) OIL FIRING PIN ASSEMBLY		3-3-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		
F004 REV 5/2006				

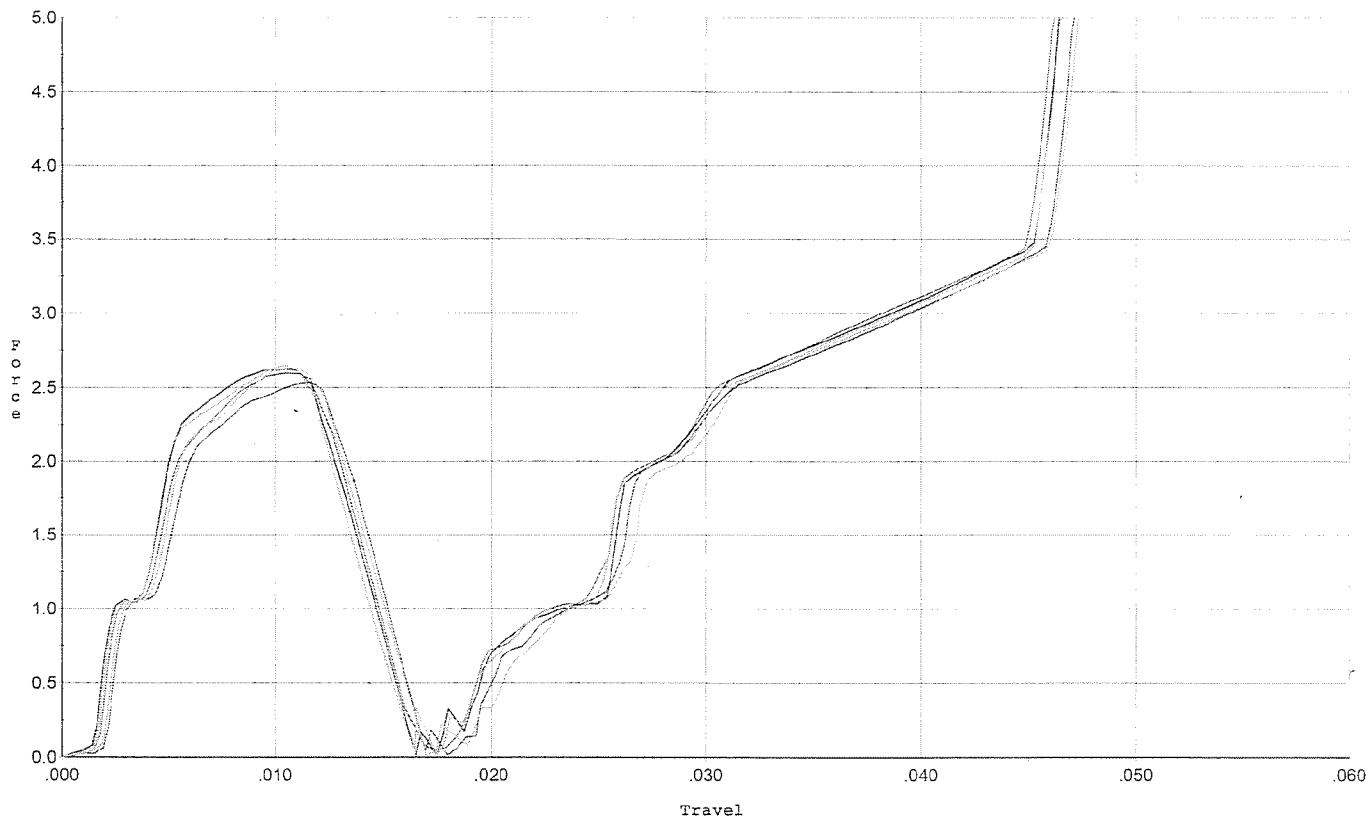
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6</u> <u>5</u> <u>5</u>	3-5-09	W/W
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4</u> <u>4</u> <u>4</u>	3-5-09	W/W
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.024</u> <u>.024</u>	3-5-09	W/W
	J) ASSEMBLE STOCK		3-3-09	PPH
	K) ASSEMBLE SWIVEL STUDS		3-5-09	W/W
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	3-4-09	TE
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		3-4-09	W/W
670	FINAL INSPECTION A) HEADSPACE		3-5-09	W/W
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.33</u> <u>2.39</u> <u>2.32</u> <u>2.28</u> <u>2.37</u>	3-4-09	W/W
	C) FUNCTION		3-5-09	W/W
690	PACK		3/6/09	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/26/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



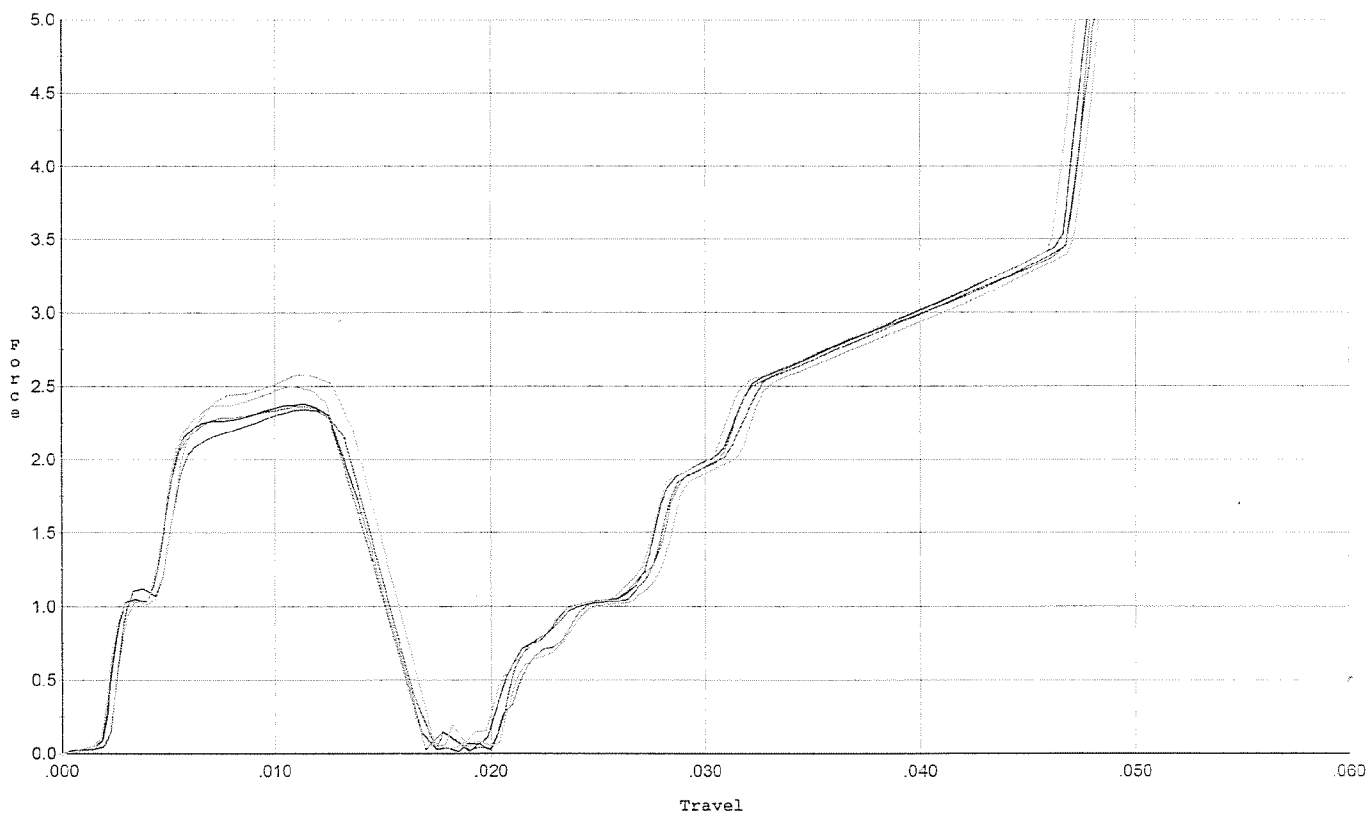
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.536	0.014	0.00	0.036	0.021		Set Trigger
2	2.629	0.013	0.00	0.036	0.023		Set Trigger
3	2.598	0.013	0.00	0.036	0.021		Set Trigger
4	2.631	0.015	0.00	0.036	0.023		Set Trigger
5	2.650	0.012	0.00	0.037	0.019		Set Trigger

A-2.60

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/26/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



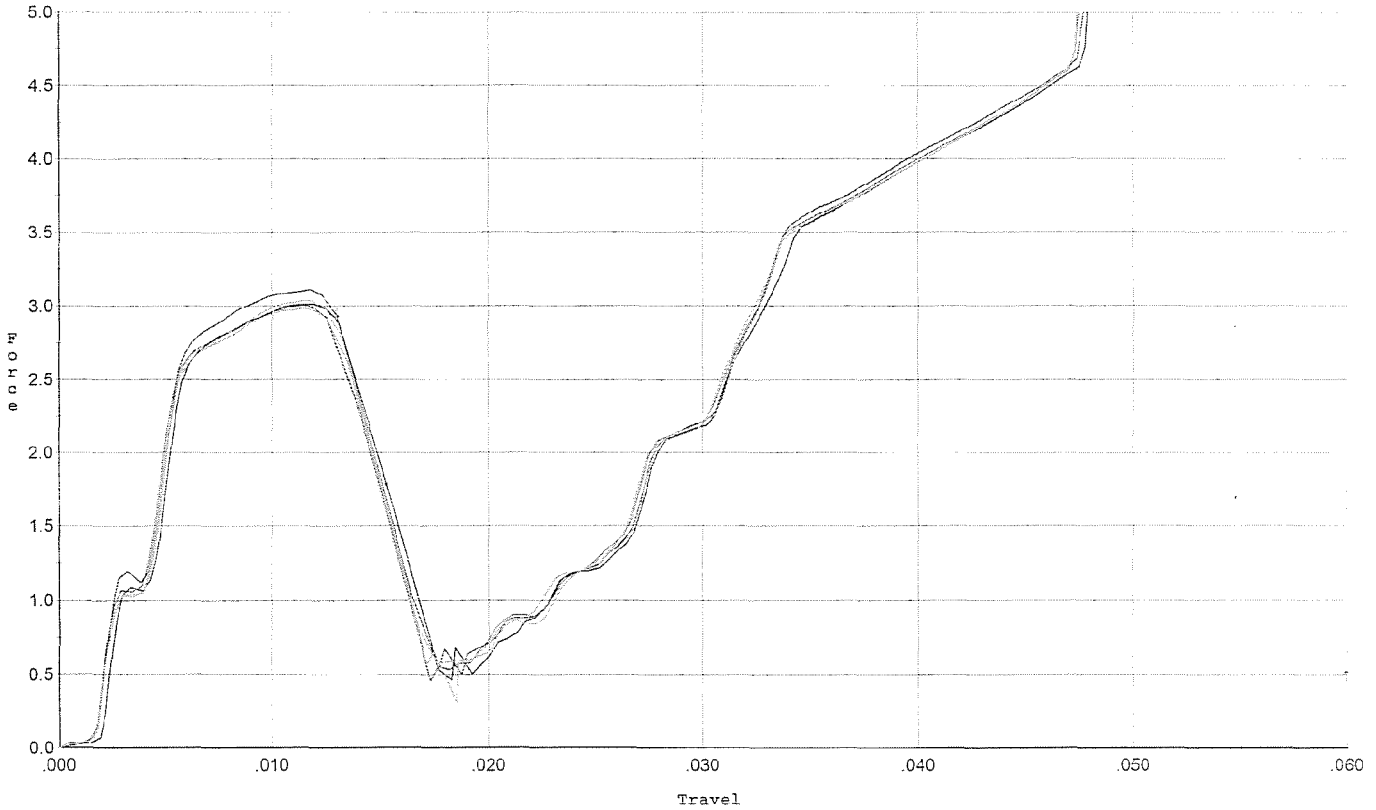
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.339	0.013	0.00	0.037	0.020		Set Trigger
2	2.377	0.014	0.00	0.037	0.022		Set Trigger
3	2.361	0.015	0.00	0.037	0.022		Set Trigger
4	2.500	0.014	0.004	0.036	0.022		Set Trigger
5	2.580	0.014	0.00	0.037	0.022		Set Trigger

A-2.43

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/26/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



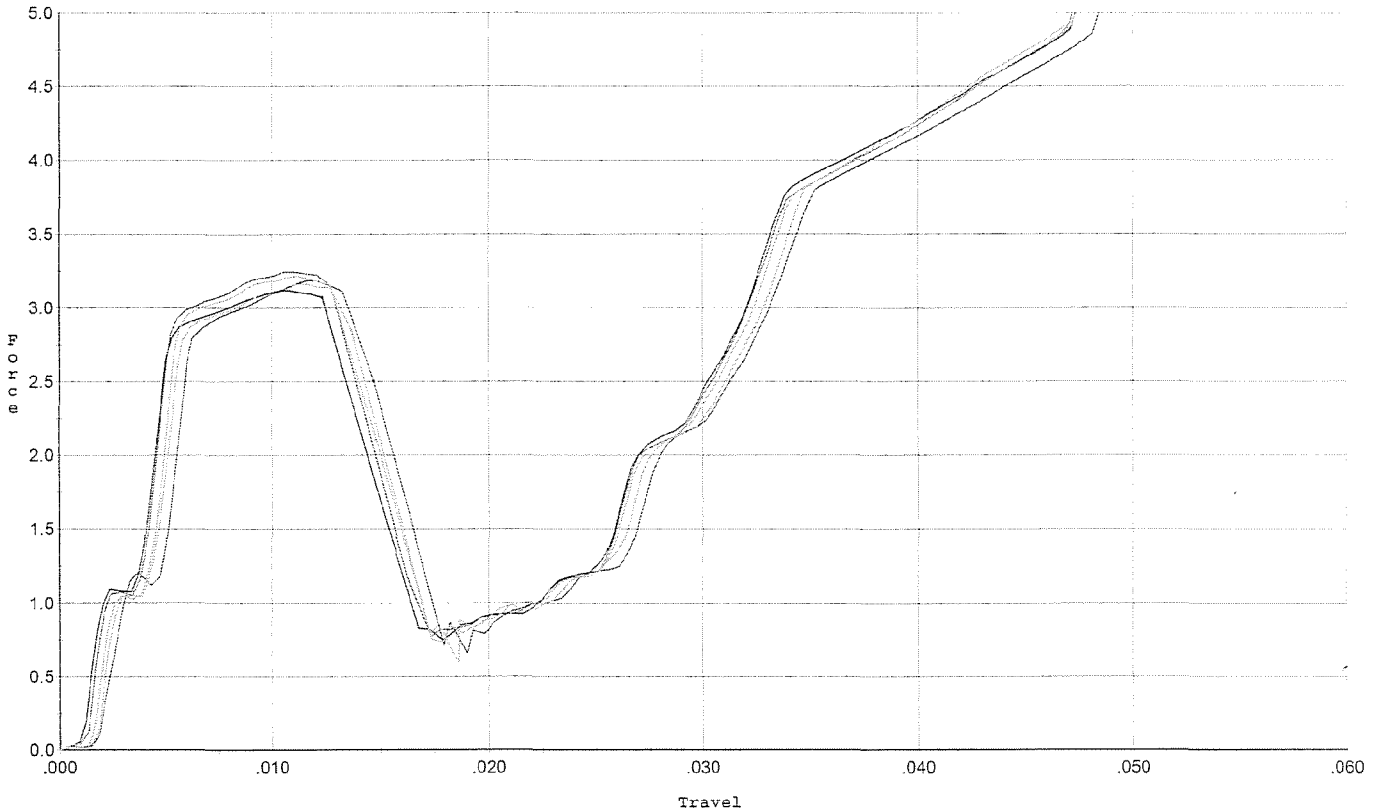
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.111	0.013	0.00	0.035	0.026		Set Trigger
2	3.012	0.015	0.00	0.034	0.029		Set Trigger
3	3.004	0.014	0.00	0.035	0.027		Set Trigger
4	3.036	0.013	0.00	0.035	0.025		Set Trigger
5	2.987	0.014	0.004	0.034	0.026		Set Trigger

17-3.03

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/26/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles/- .75 lb



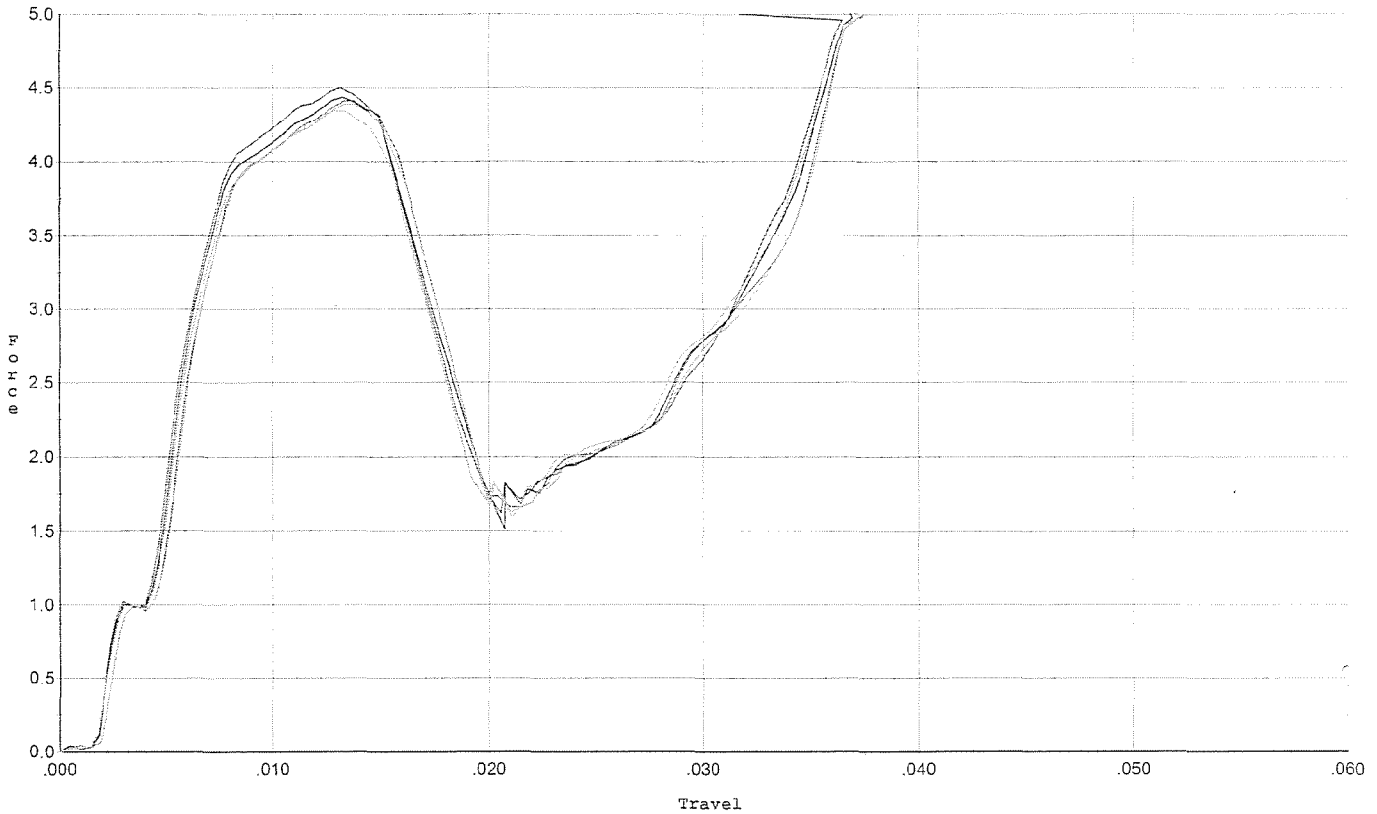
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.187	0.015	0.00	0.034	0.029		Set Trigger
2	3.118	0.012	0.004	0.034	0.025		Set Trigger
3	3.245	0.013	0.00	0.034	0.027		Set Trigger
4	3.217	0.015	0.00	0.034	0.030		Set Trigger
5	3.165	0.014	0.004	0.034	0.027		Set Trigger

A-3.18

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/26/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lvs ini +/- 1.0 lb



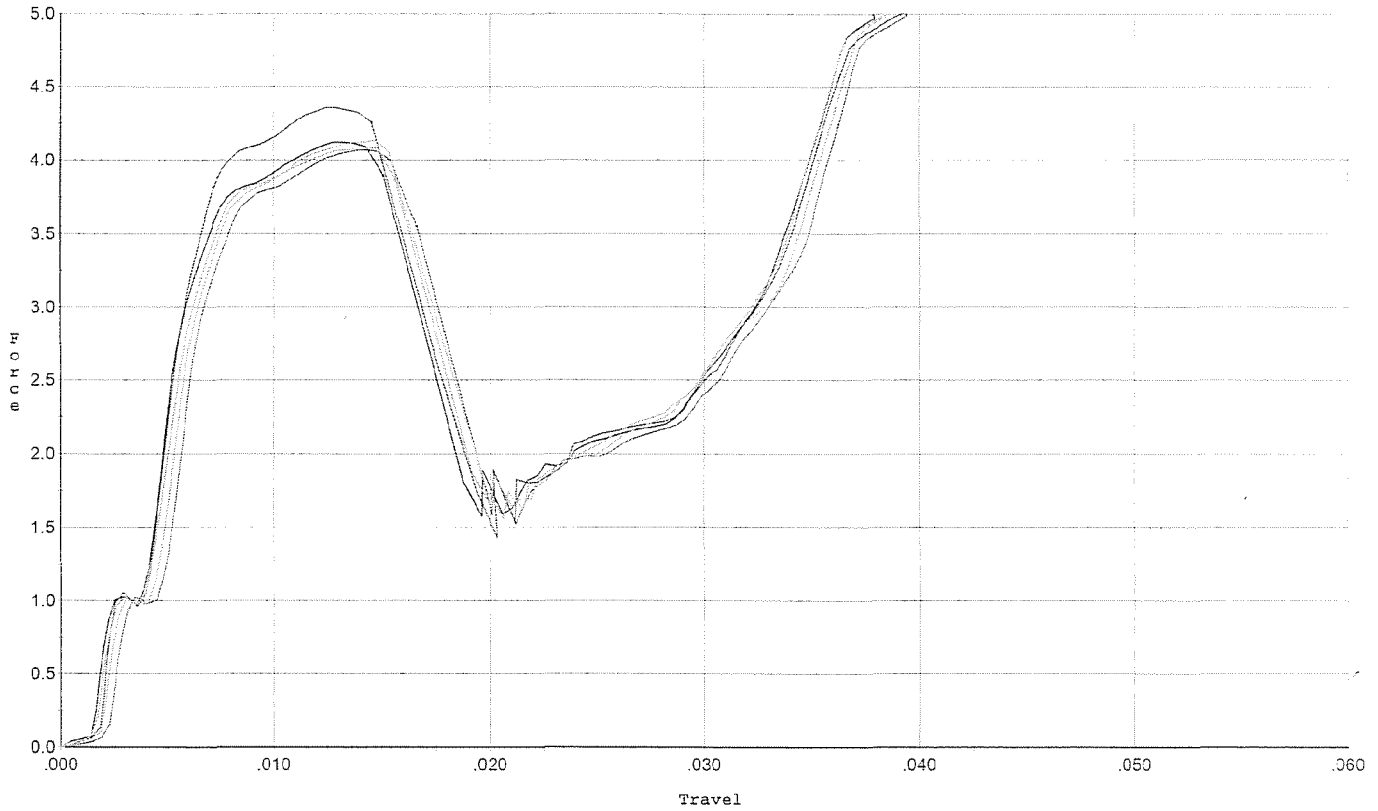
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.500	0.015	0.00	0.032	0.040		Set Trigger
2	4.434	0.015	0.004	0.032	0.040		Set Trigger
3	4.409	0.016	0.00	0.032	0.041		Set Trigger
4	4.385	0.016	0.00	0.032	0.042		Set Trigger
5	4.342	0.015	0.004	0.032	0.040		Set Trigger

A-4.41

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/26/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles +/- 1.0 lb



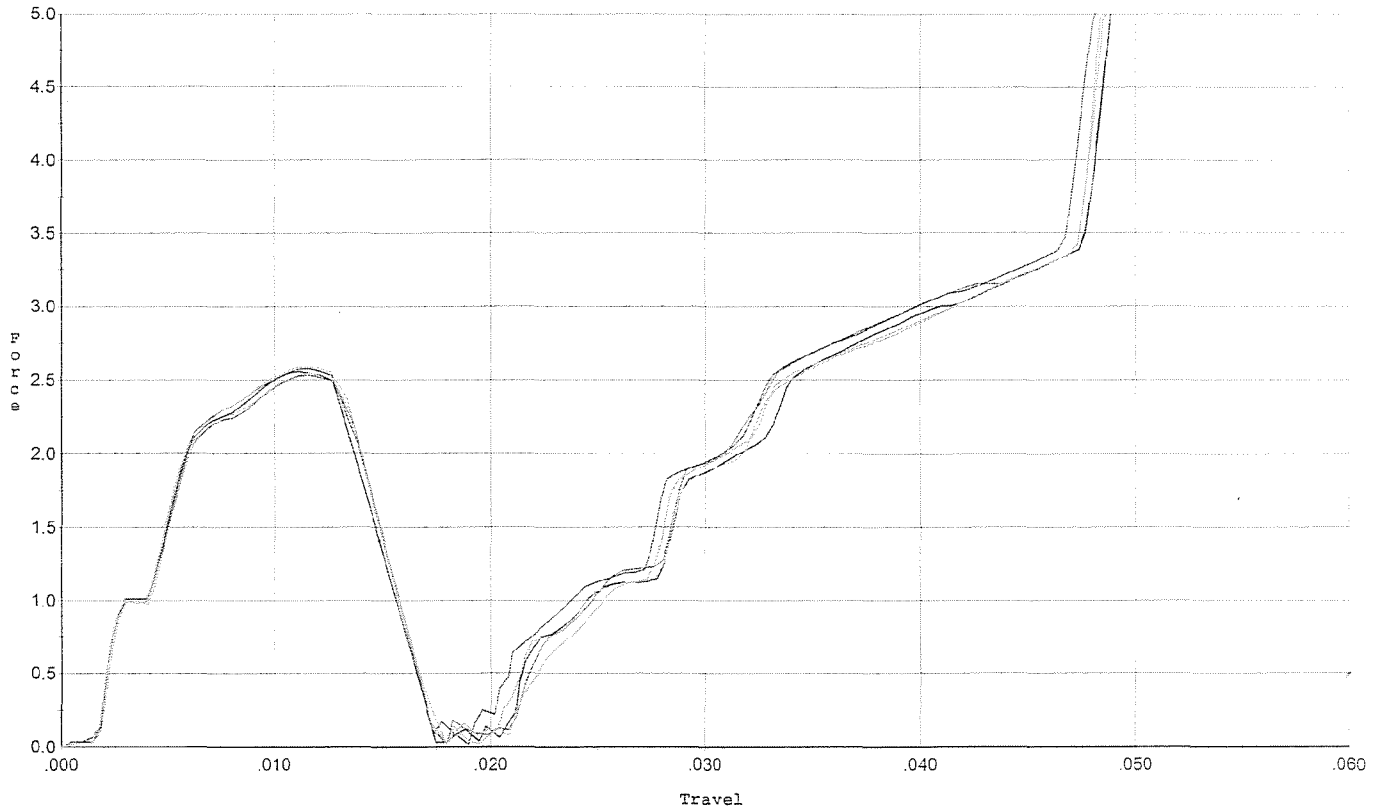
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.357	0.015	0.00	0.033	0.039		Set Trigger
2	4.122	0.015	0.00	0.033	0.039		Set Trigger
3	4.069	0.017	0.00	0.033	0.041		Set Trigger
4	4.133	0.015	0.004	0.033	0.039		Set Trigger
5	4.082	0.016	0.00	0.032	0.040		Set Trigger

A-4.15

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/26/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



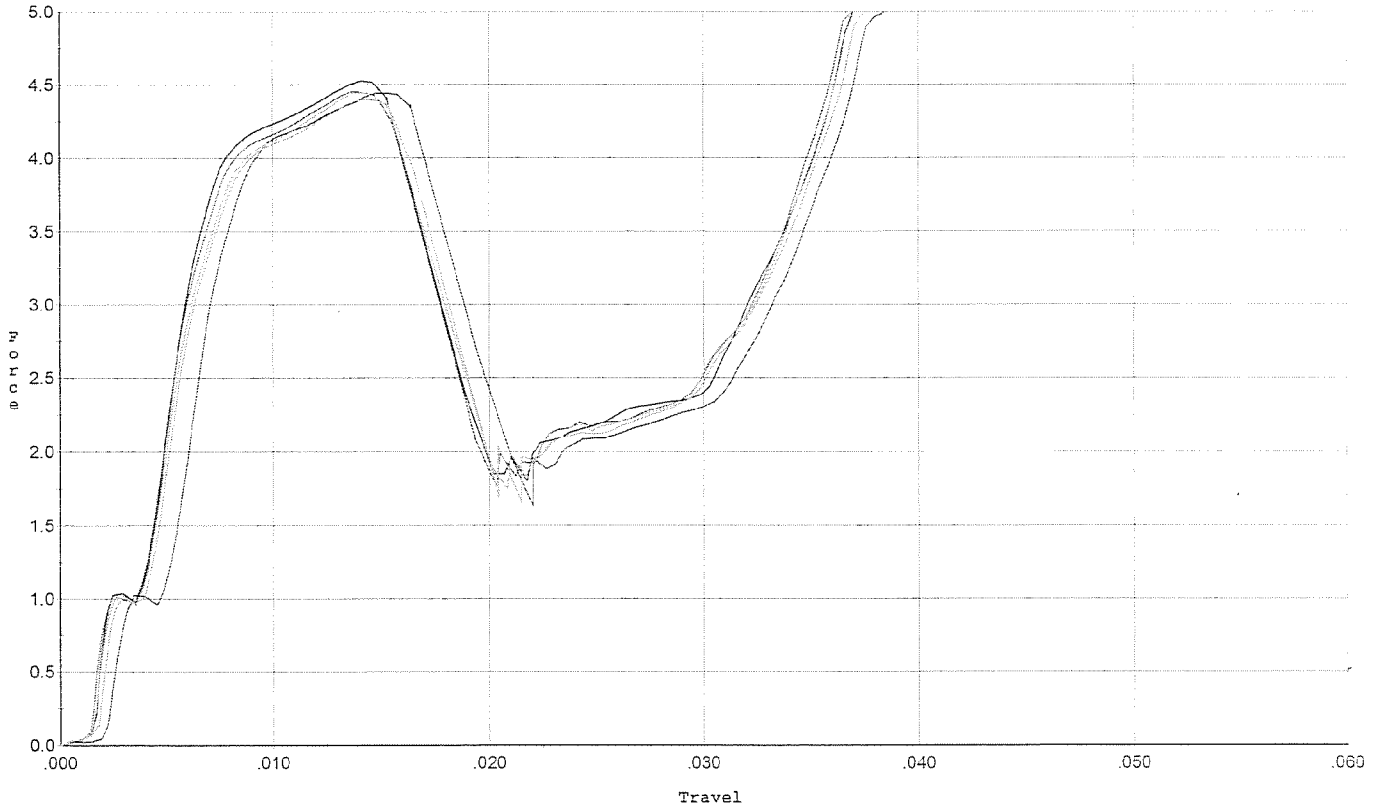
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.574	0.014	0.002	0.037	0.023		Set Trigger
2	2.555	0.015	0.004	0.037	0.024		Set Trigger
3	2.531	0.014	0.00	0.037	0.022		Set Trigger
4	2.591	0.013	0.00	0.037	0.022		Set Trigger
5	2.545	0.014	0.00	0.037	0.022		Set Trigger

A-2-55

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/26/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.442	0.016	0.002	0.030	0.043		Set Trigger
2	4.524	0.015	0.00	0.029	0.043		Set Trigger
3	4.454	0.016	0.004	0.029	0.043		Set Trigger
4	4.445	0.015	0.00	0.029	0.042		Set Trigger
5	4.401	0.017	0.00	0.029	0.045		Set Trigger

A-4.45