

G6810406

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

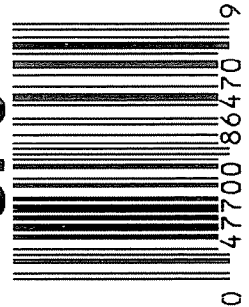
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6810406

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6810406

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-9-09	SP
430	ASSEMBLE TO STOCK		2-9-09	SP
440	PROOF		2-9-09	SP
460	CHECK HEADSPACE		2-9-09	SP
470	DIS-ASSEMBLE ACTION		2-9-09	SP
472	SERIALIZE BOLT HANDLE	MAGNAFLUX	2-20-09	RT
475	DRILL AND TAP SIGHT HOLES		2-10-09	SP
480	MAGNAFLUX BBL ACTION	OPERABLE	2/13/09	SP
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		2/14/09	RT
520	GOFF BLAST BBL / REC		16-Feb-09	SP
542	APPLY COATINGS (BARREL ACTION)		2/27	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-27-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-27-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-27-09	SP
	D) OIL FIRING PIN ASSEMBLY		3-5-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		
F004 REV 5/2006				

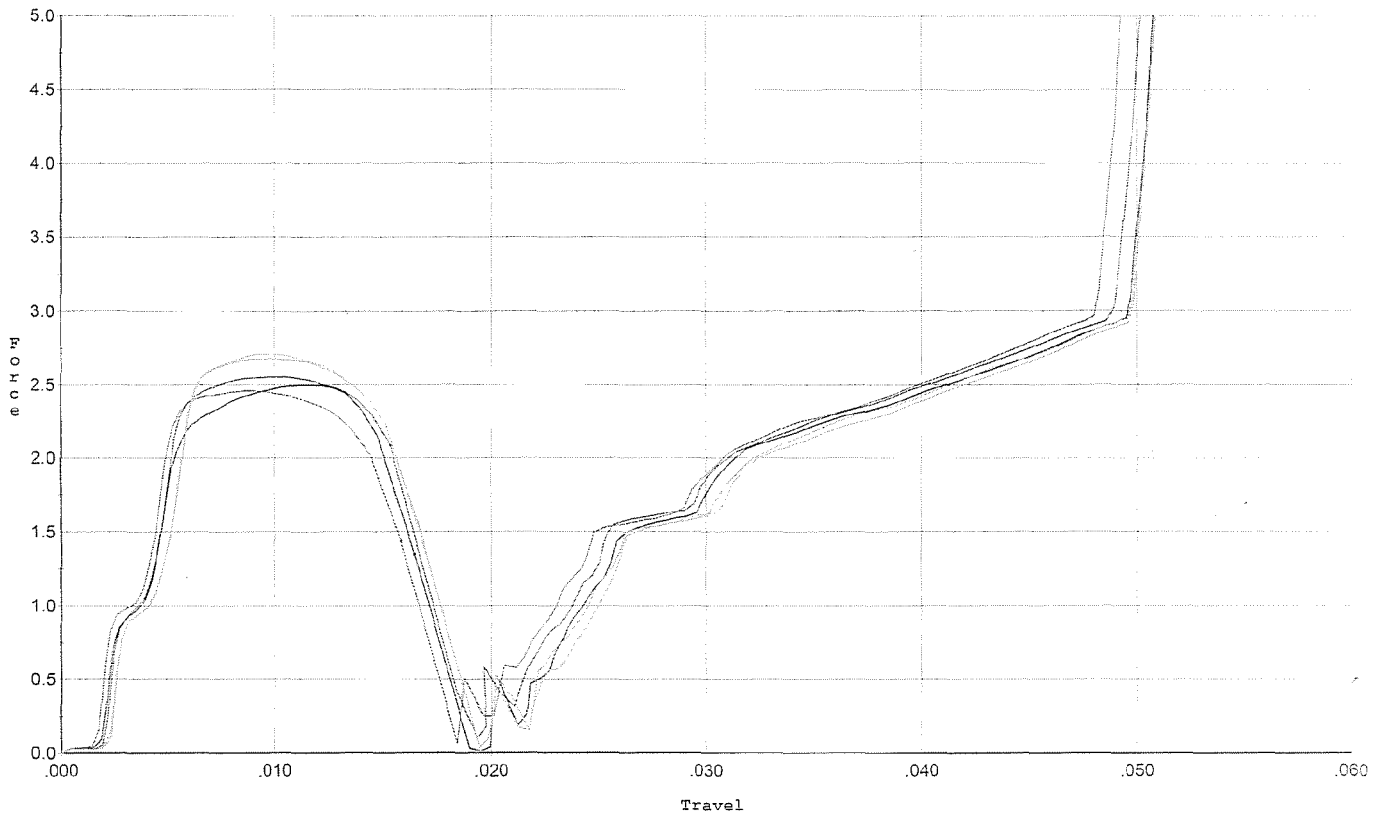
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6</u> <u>6</u> <u>6</u>	3-9-09	WW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4</u> <u>4</u> <u>4</u>	3-9-09	WW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.023</u> <u>.023</u>	3-9-09	
	J) ASSEMBLE STOCK		3-5-09	LN
	K) ASSEMBLE SWIVEL STUDS		3-9-09	WW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 &	FUNCTION TEST AND	PASS FAIL	3-6-09	TC
650	TARGET	PASS FAIL		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		3-6-09	WW
670	FINAL INSPECTION A) HEADSPACE		3-9-09	WW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.43</u> <u>2.42</u> <u>2.41</u> <u>2.41</u> <u>2.34</u>	3-9-09	WW
	C) FUNCTION		3-9-09	WW
690	PACK		5-27-09	WW

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



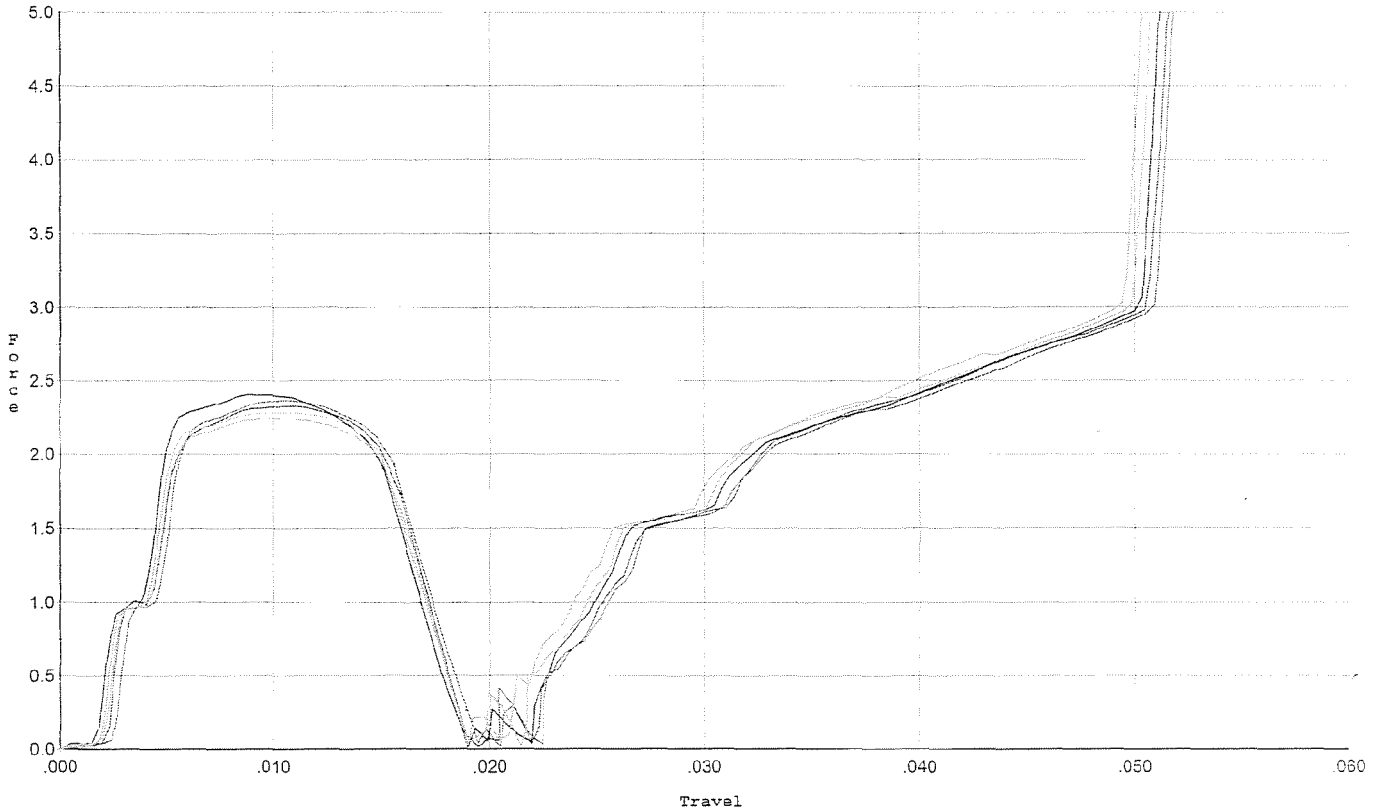
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.554	0.015	0.002	0.038	0.027		Set Trigger
2	2.497	0.016	0.002	0.038	0.027		Set Trigger
3	2.461	0.016	0.00	0.037	0.027		Set Trigger
4	2.674	0.017	0.002	0.038	0.029		Set Trigger
5	2.708	0.017	0.002	0.038	0.029		Set Trigger

A-2-57

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles +/- .50 lb



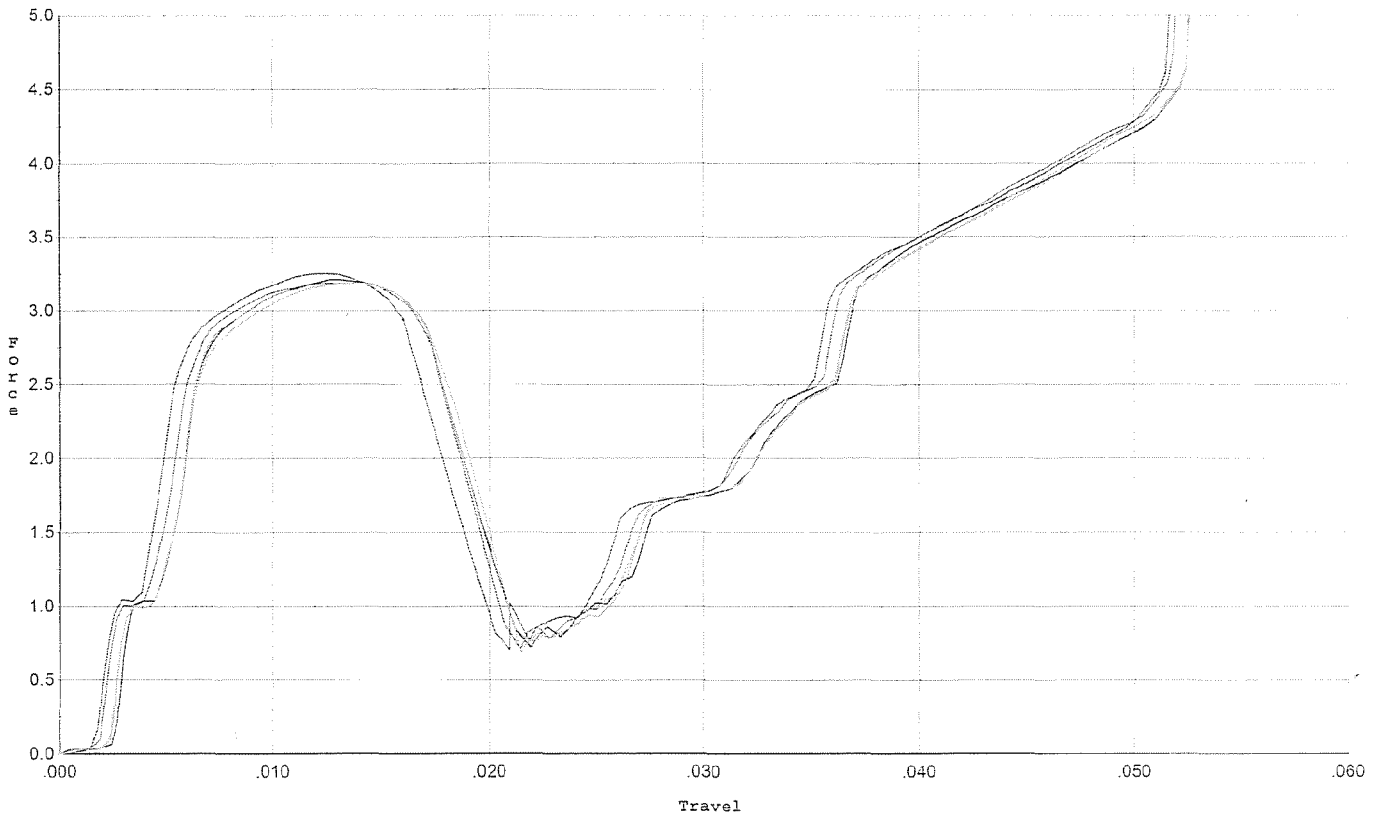
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.326	0.016	0.002	0.039	0.025		Set Trigger
2	2.405	0.015	0.002	0.039	0.025		Set Trigger
3	2.364	0.016	0.00	0.039	0.024		Set Trigger
4	2.282	0.017	0.002	0.038	0.026		Set Trigger
5	2.244	0.016	0.00	0.038	0.025		Set Trigger

A-2-32

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



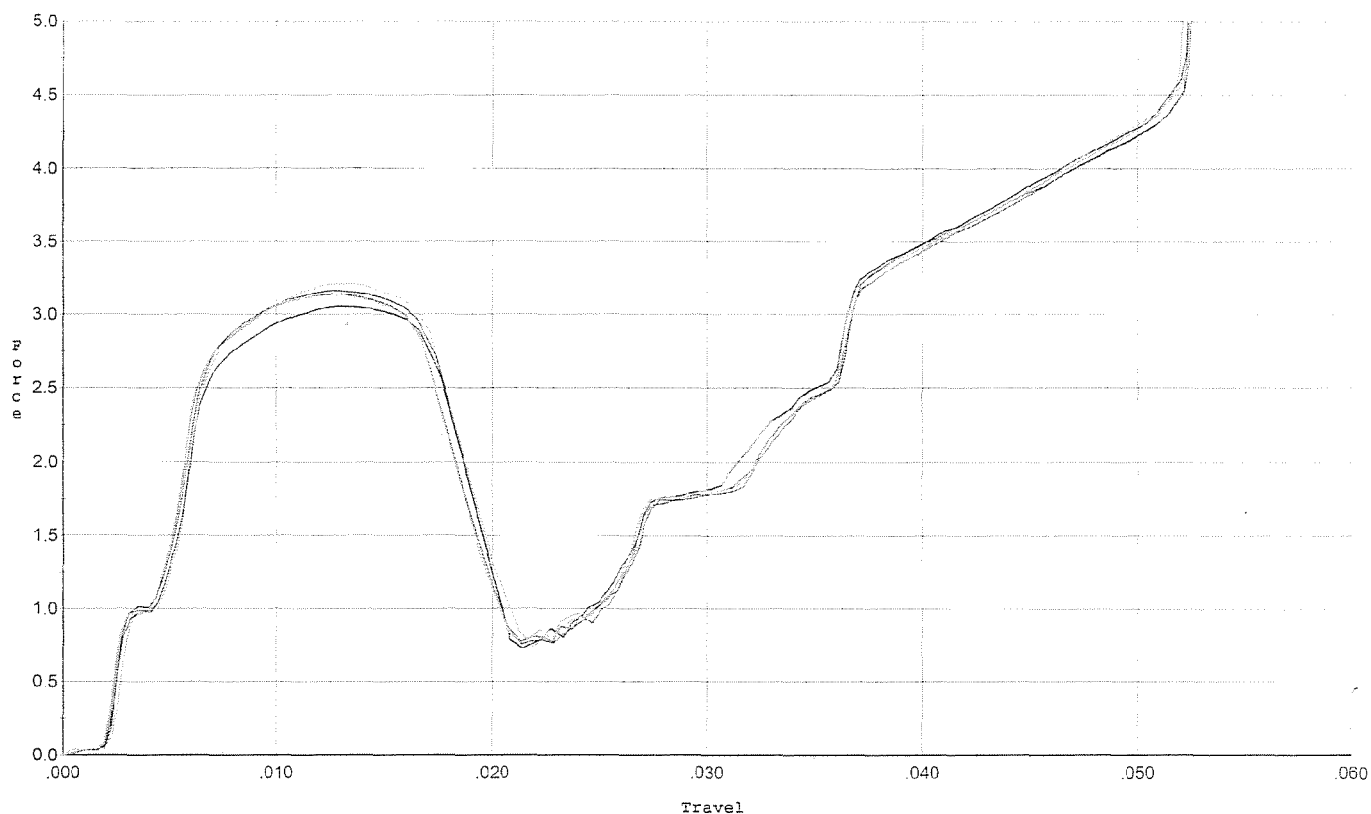
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.252	0.016	0.00	0.036	0.035		Set Trigger
2	3.207	0.017	0.00	0.036	0.036		Set Trigger
3	3.188	0.017	0.002	0.036	0.037		Set Trigger
4	3.184	0.018	0.002	0.036	0.038		Set Trigger
5	3.189	0.017	0.002	0.036	0.036		Set Trigger

A 3.20

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



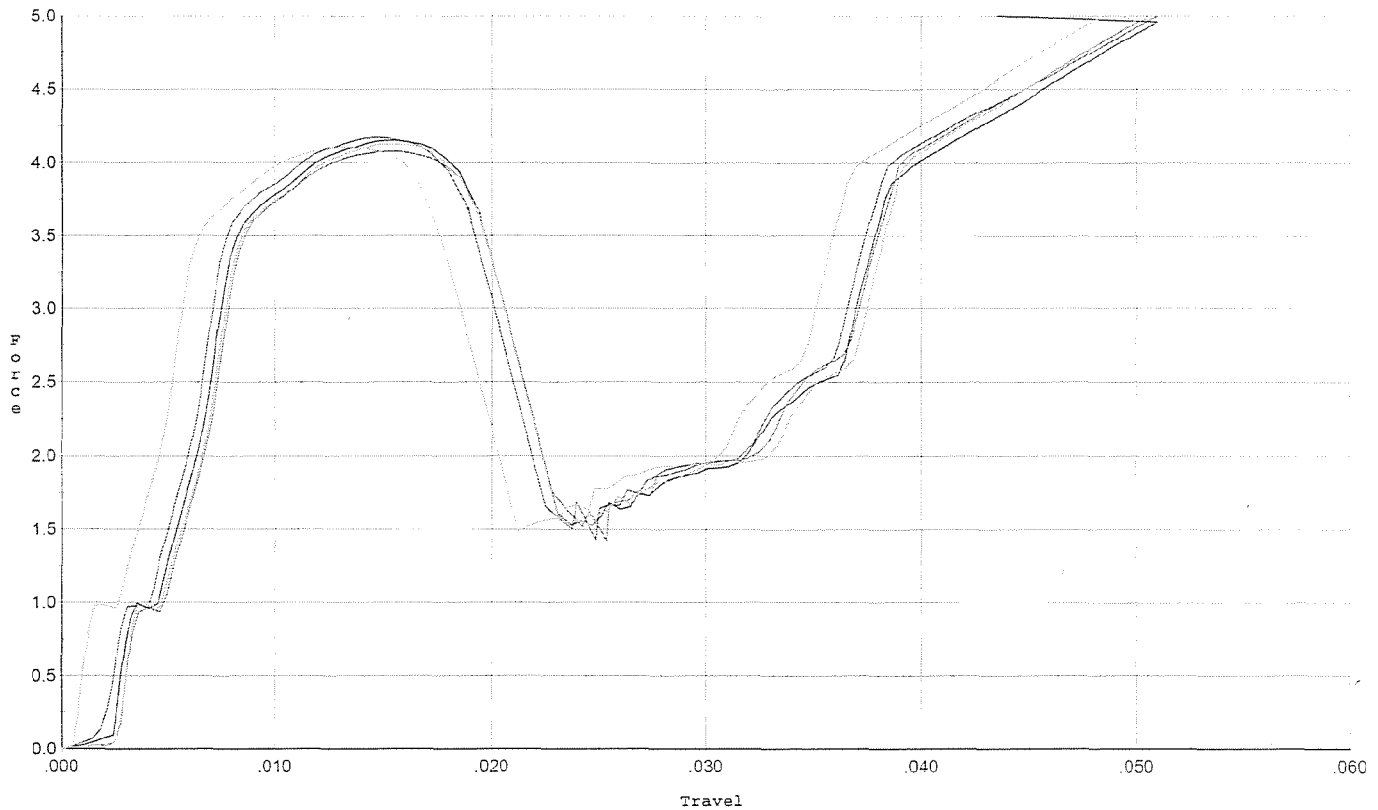
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.161	0.017	0.00	0.036	0.036		Set Trigger
2	3.056	0.018	0.00	0.036	0.035		Set Trigger
3	3.140	0.017	0.00	0.037	0.034		Set Trigger
4	3.206	0.017	0.00	0.036	0.035		Set Trigger
5	3.131	0.017	0.002	0.036	0.034		Set Trigger

A-3.13

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



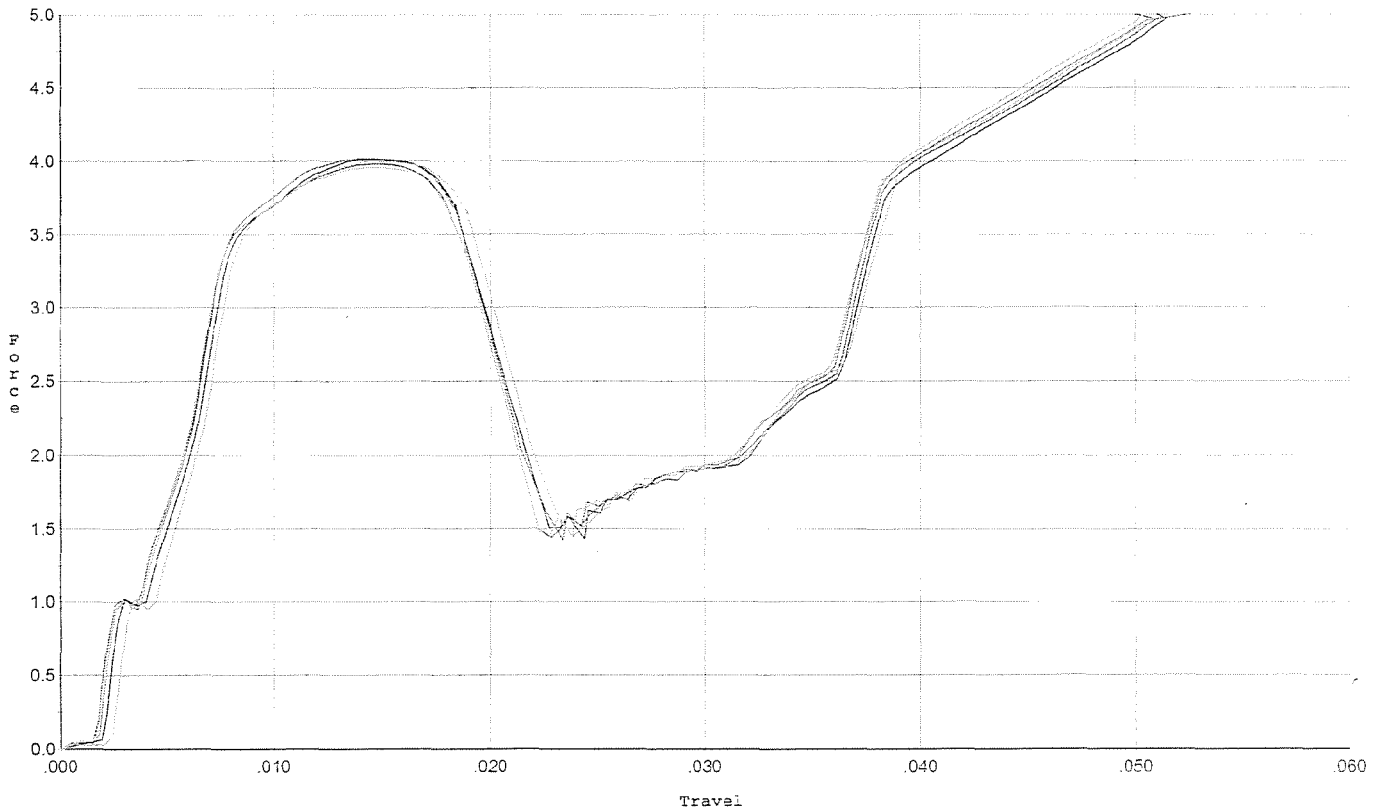
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.174	0.019	0.004	0.034	0.050		Set Trigger
2	4.153	0.019	0.00	0.034	0.051		Set Trigger
3	4.076	0.019	0.00	0.034	0.049		Set Trigger
4	4.105	0.018	0.00	0.034	0.049		Set Trigger
5	4.128	0.020	0.00	0.034	0.050		Set Trigger

A.4.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



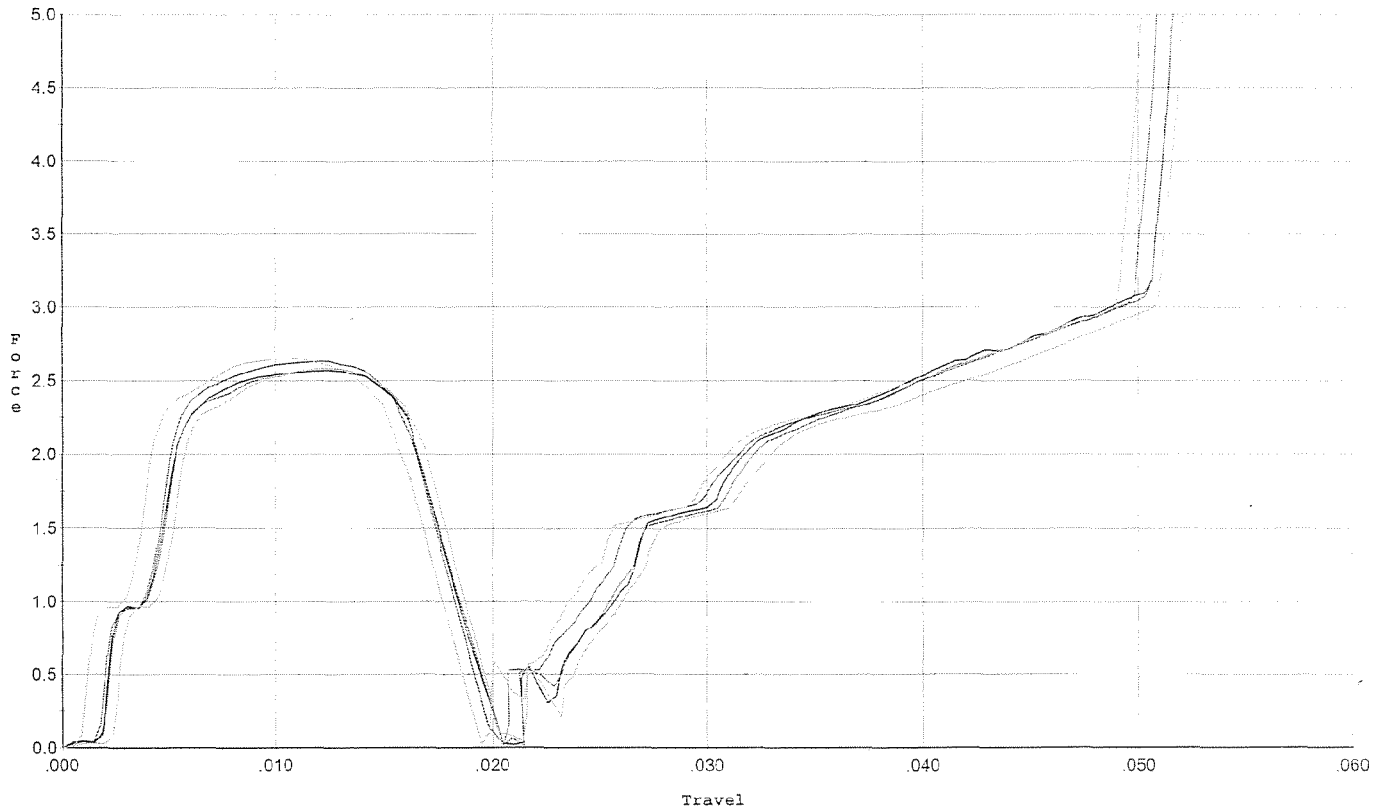
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.982	0.019	0.002	0.035	0.049		Set Trigger
2	4.012	0.018	0.00	0.035	0.047		Set Trigger
3	4.018	0.018	0.00	0.035	0.048		Set Trigger
4	3.959	0.019	0.00	0.034	0.049		Set Trigger
5	3.999	0.019	0.003	0.035	0.048		Set Trigger

A-3.99

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/4/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



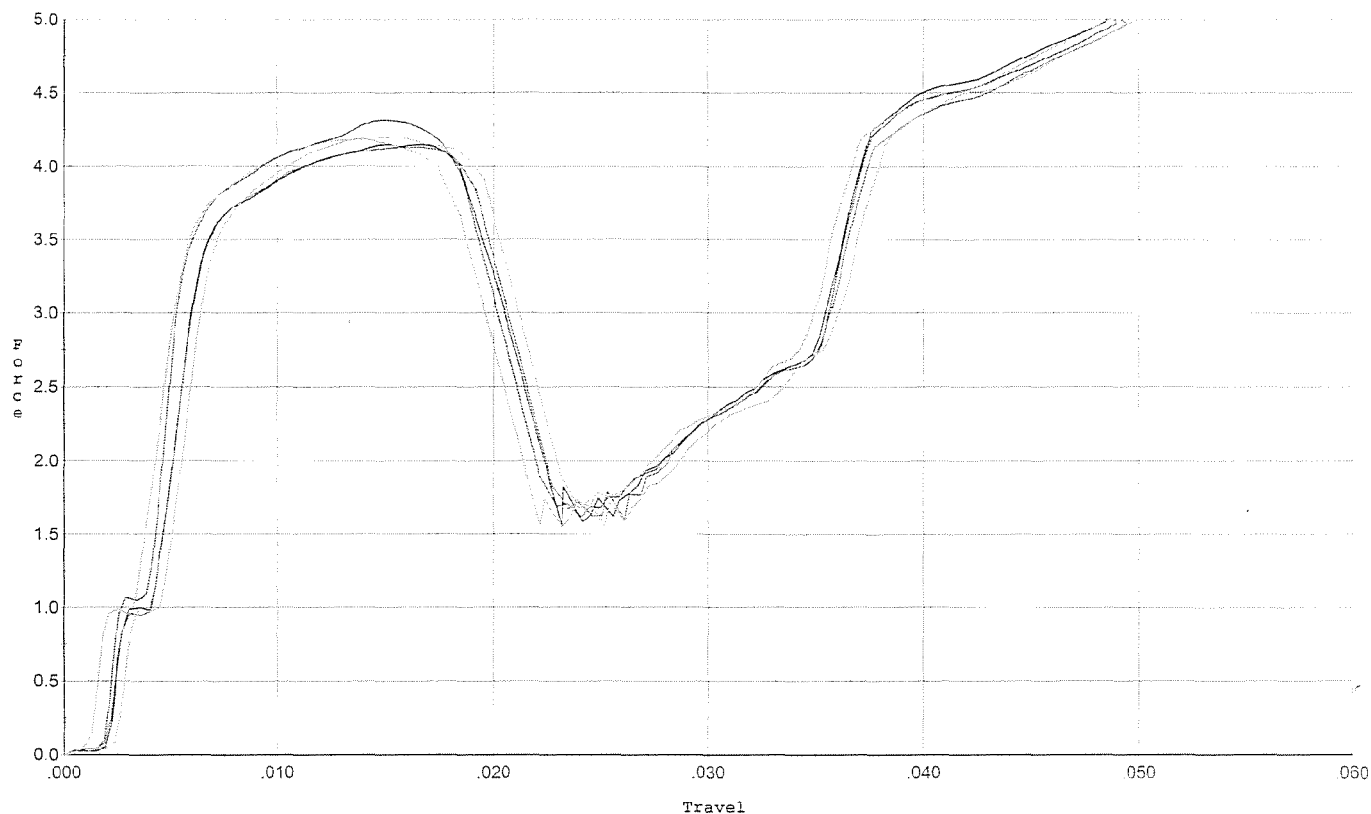
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.635	0.016	0.00	0.037	0.030		Set Trigger
2	2.565	0.016	0.00	0.038	0.029		Set Trigger
3	2.583	0.016	0.00	0.038	0.028		Set Trigger
4	2.654	0.016	0.00	0.037	0.031		Set Trigger
5	2.584	0.017	0.002	0.038	0.029		Set Trigger

A-2.60

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/4/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.315	0.019	0.00	0.034	0.054		Set Trigger
2	4.147	0.020	0.004	0.033	0.056		Set Trigger
3	4.127	0.019	0.00	0.033	0.053		Set Trigger
4	4.201	0.020	0.00	0.033	0.054		Set Trigger
5	4.185	0.018	0.00	0.033	0.053		Set Trigger

A-4.19