

G6810407

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

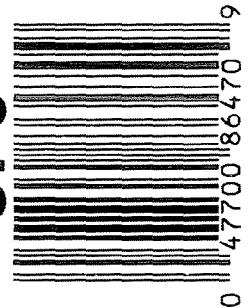
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6810407

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6810407

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-9-09	SP
430	ASSEMBLE TO STOCK		2-9-09	SP
440	PROOF		2-9-09	SP
460	CHECK HEADSPACE		2-9-09	SP
470	DIS-ASSEMBLE ACTION		2-9-09	SP
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	2-25-09	RT
475	DRILL AND TAP SIGHT HOLES		2-10-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 	2/13/09	SP
490	MAGNAFLUX BOLT		2/13/09	NR
500	ROLLMARK CALIBER		2/14/09	RT
520	GOFF BLAST BBL / REC		16-Feb-09	SP
542	APPLY COATINGS (BARREL ACTION)		2/27	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-27-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-27-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-27-09	SP
	D) OIL FIRING PIN ASSEMBLY		3-4-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

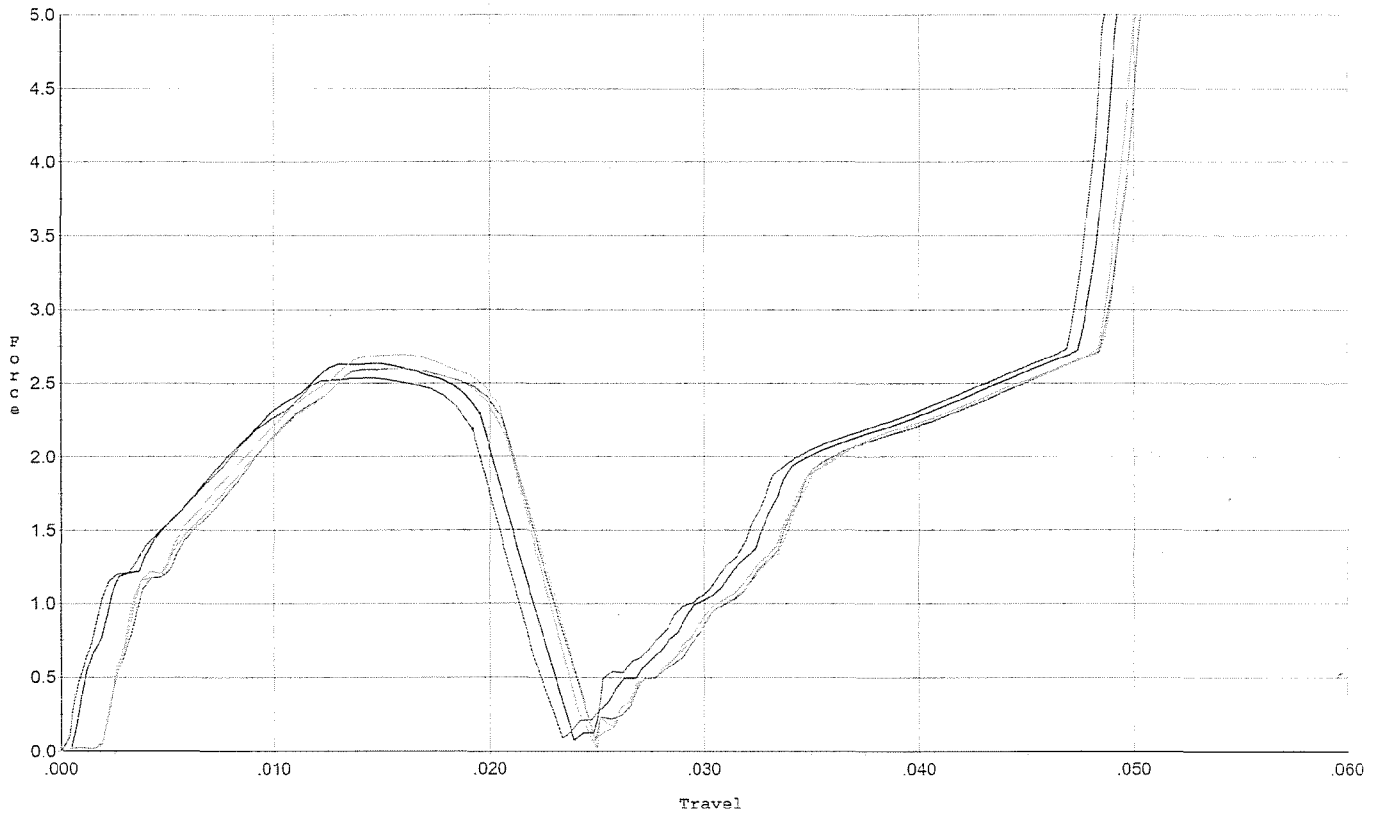
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>0</u> <u>7</u> <u>4</u>	3-6-09	WV
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3</u> <u>3</u> <u>3</u>	3-6-09	WV
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.022</u>	3-6-09	WV
	J) ASSEMBLE STOCK		3-4-09	WV
	K) ASSEMBLE SWIVEL STUDS		3-6-09	WV
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	3-5-09	R.P.D.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		3-5-09	RP
670	FINAL INSPECTION A) HEADSPACE		3-6-09	WV
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.48</u> <u>2.54</u> <u>2.56</u> <u>2.54</u> <u>2.46</u>	3-6-09	WV
	C) FUNCTION		3-6-09	WV
690	PACK		3/6/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/26/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



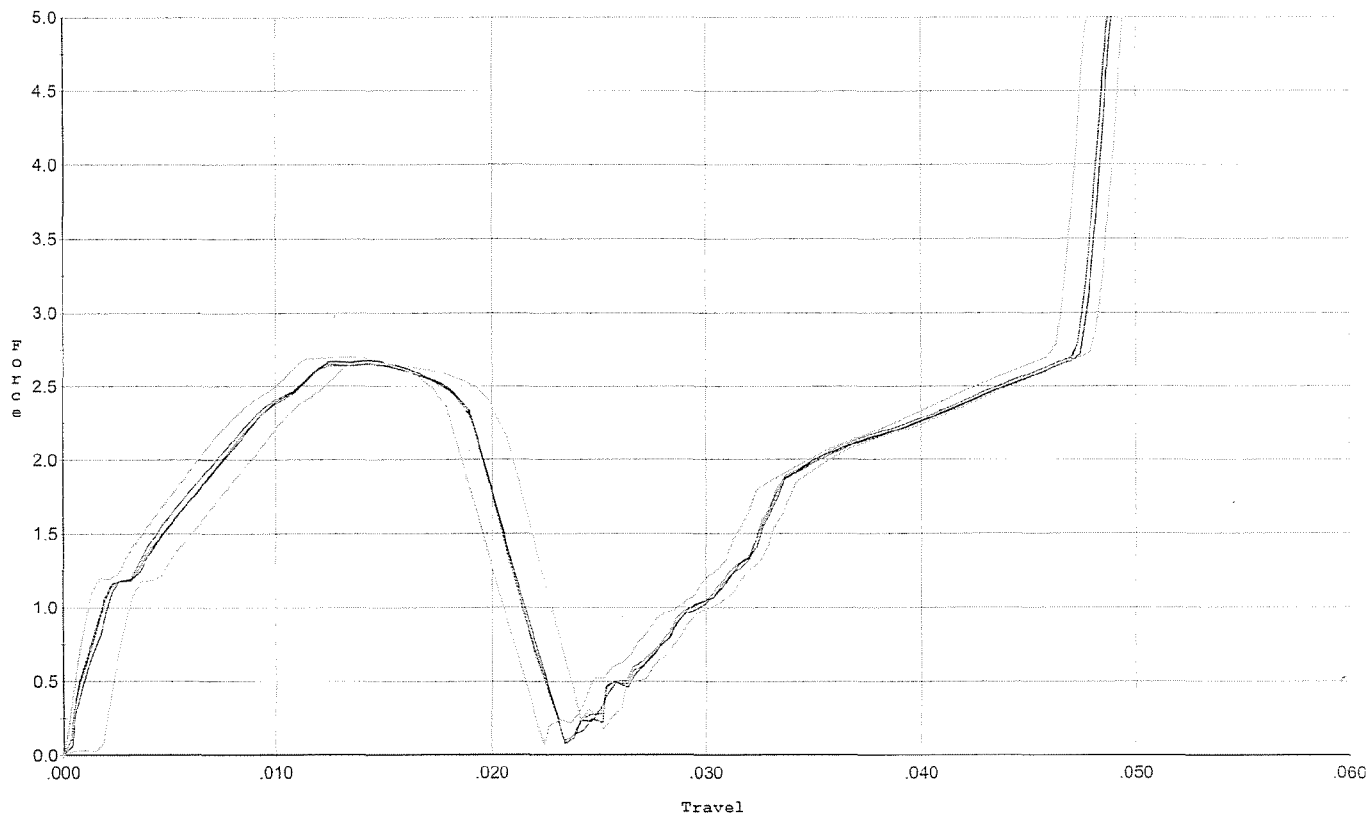
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.536	0.019	0.00	0.033	0.035		Set Trigger
2	2.634	0.020	0.00	0.033	0.036		Set Trigger
3	2.599	0.021	0.00	0.034	0.036		Set Trigger
4	2.693	0.022	0.00	0.034	0.040		Set Trigger
5	2.601	0.021	0.002	0.034	0.036		Set Trigger

A-2-61

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/26/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



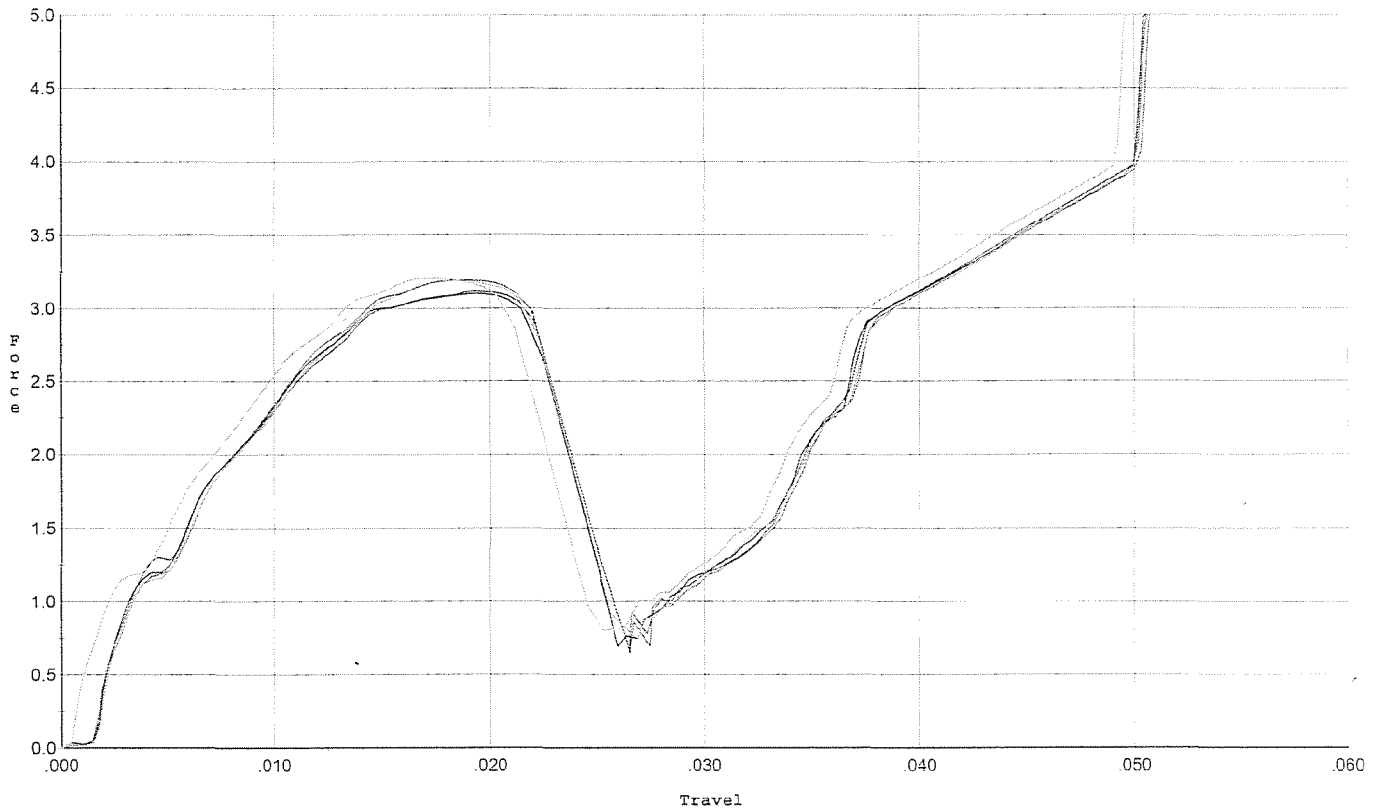
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.653	0.019	0.00	0.033	0.036		Set Trigger
2	2.672	0.019	0.00	0.034	0.036		Set Trigger
3	2.651	0.019	0.00	0.033	0.036		Set Trigger
4	2.661	0.021	0.00	0.033	0.037		Set Trigger
5	2.705	0.018	0.00	0.033	0.035		Set Trigger

A-2-66

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/26/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



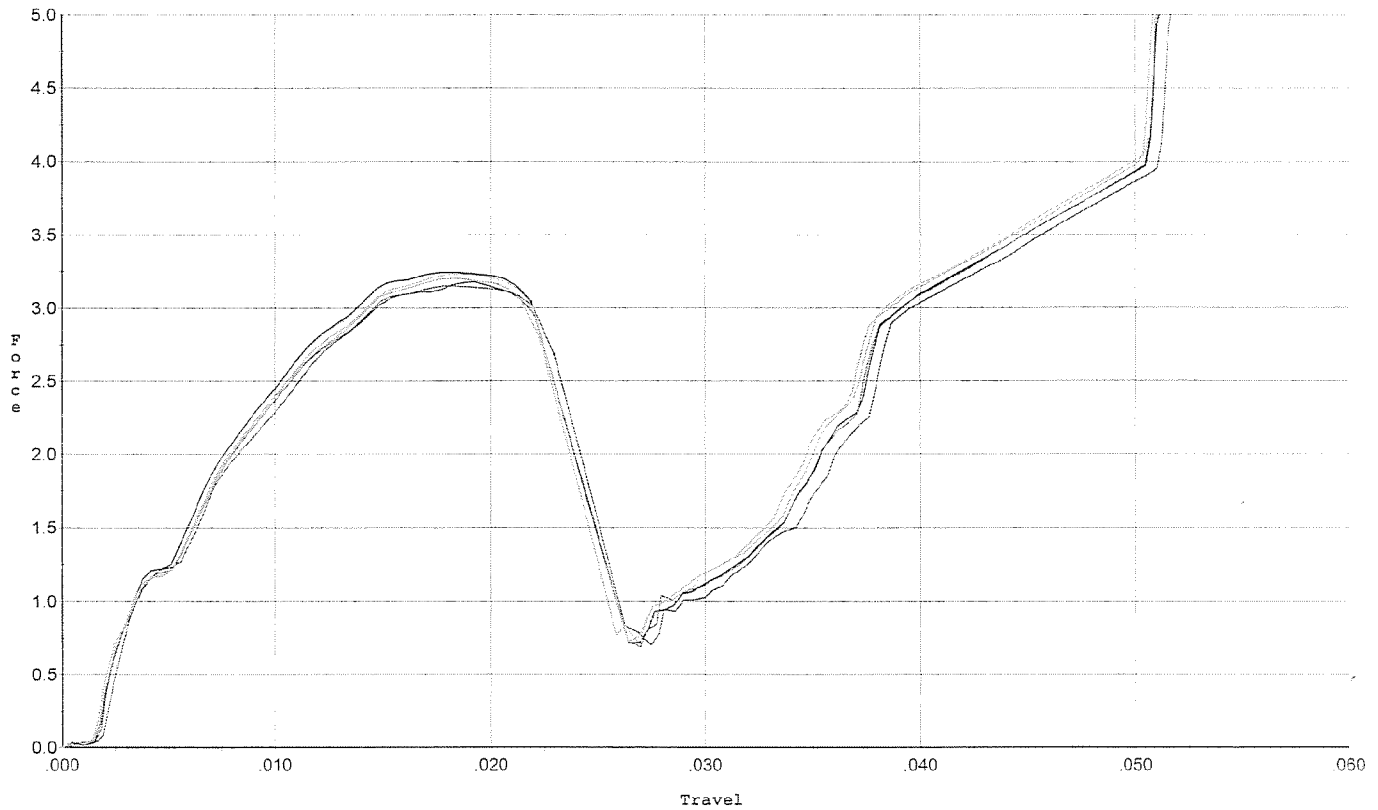
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.117	0.022	0.00	0.032	0.046		Set Trigger
2	3.101	0.022	0.00	0.032	0.046		Set Trigger
3	3.192	0.022	0.00	0.032	0.046		Set Trigger
4	3.205	0.021	0.00	0.032	0.046		Set Trigger
5	3.190	0.022	0.00	0.032	0.046		Set Trigger

A 3.16

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/26/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



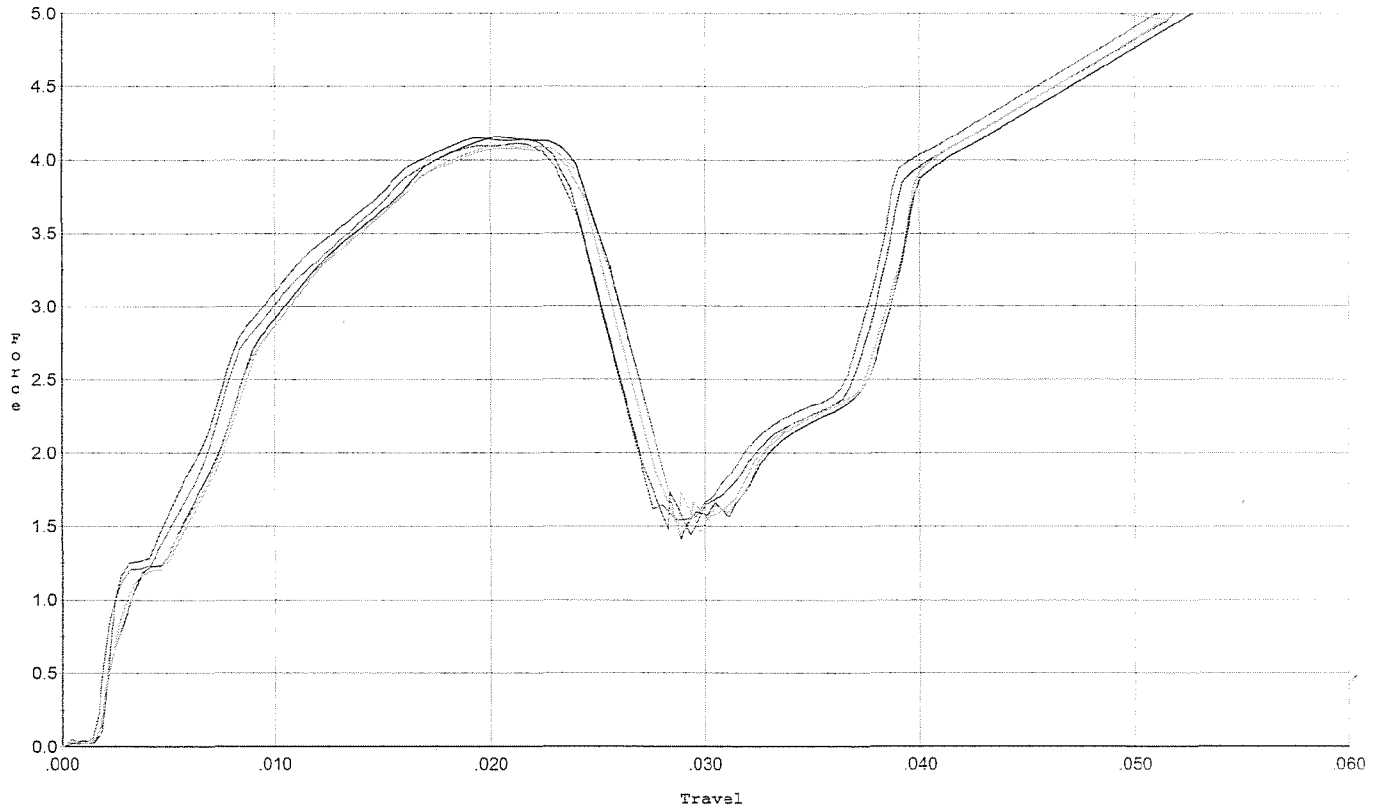
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.180	0.023	0.00	0.032	0.047		Set Trigger
2	3.240	0.022	0.00	0.032	0.047		Set Trigger
3	3.151	0.022	0.00	0.032	0.045		Set Trigger
4	3.230	0.022	0.00	0.032	0.046		Set Trigger
5	3.201	0.022	0.00	0.032	0.046		Set Trigger

A-3.20

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/26/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



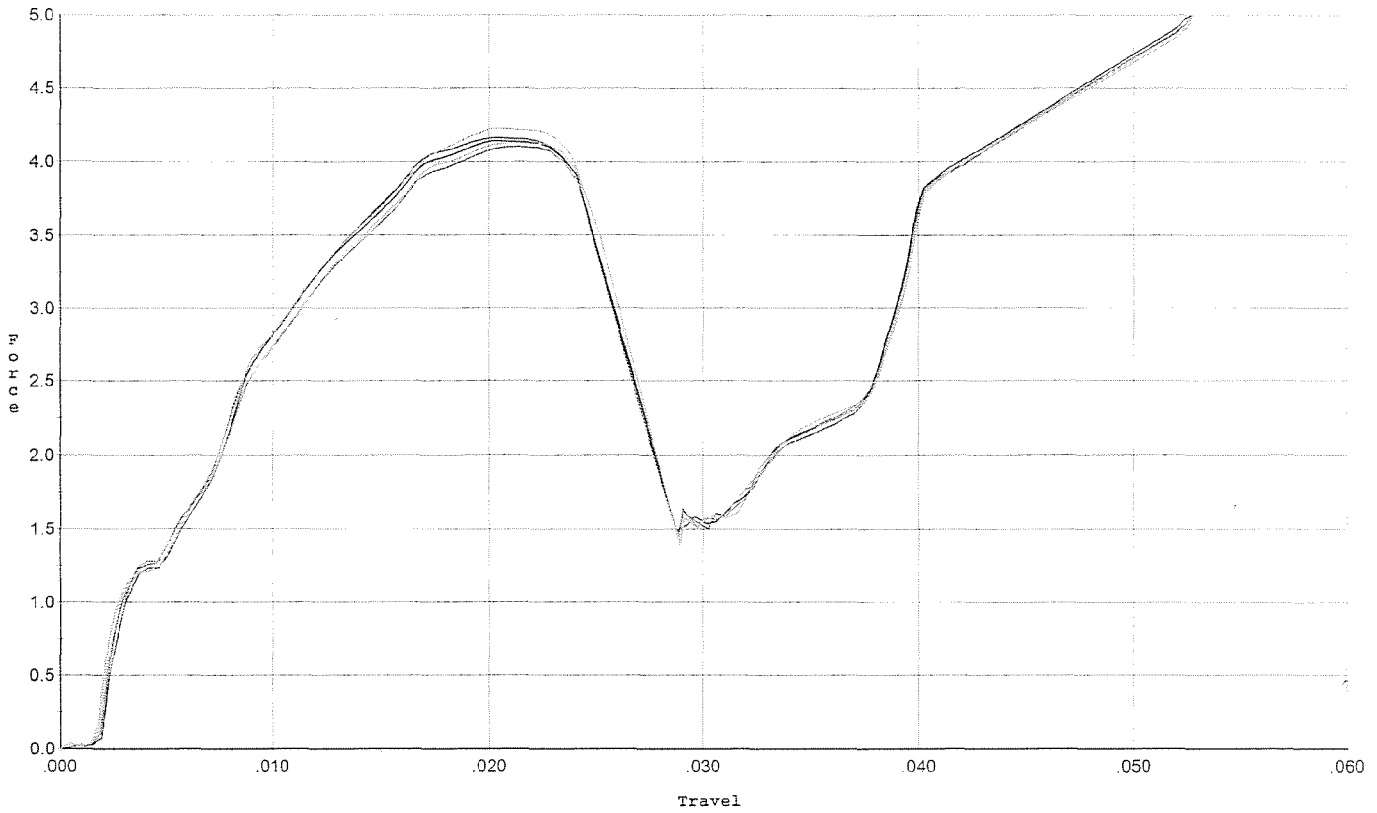
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.150	0.024	0.00	0.030	0.065		Set Trigger
2	4.158	0.026	0.00	0.030	0.068		Set Trigger
3	4.114	0.024	0.00	0.029	0.064		Set Trigger
4	4.080	0.024	0.00	0.030	0.064		Set Trigger
5	4.108	0.026	0.00	0.029	0.068		Set Trigger

A-4.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/26/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



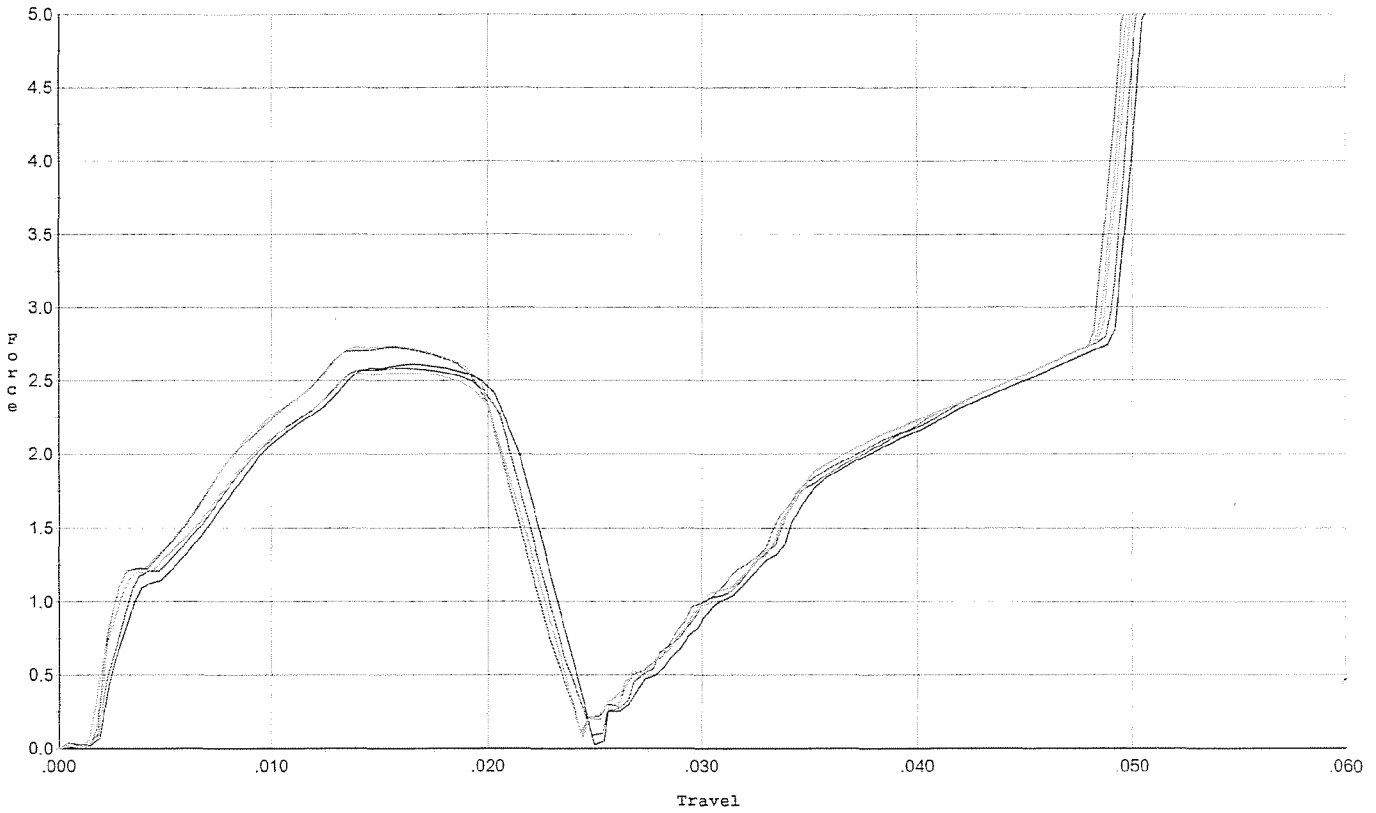
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.158	0.024	0.00	0.030	0.064		Set Trigger
2	4.140	0.026	0.00	0.030	0.069		Set Trigger
3	4.099	0.024	0.00	0.030	0.063		Set Trigger
4	4.127	0.025	0.00	0.030	0.066		Set Trigger
5	4.224	0.025	0.00	0.030	0.068		Set Trigger

A-4.15

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/26/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



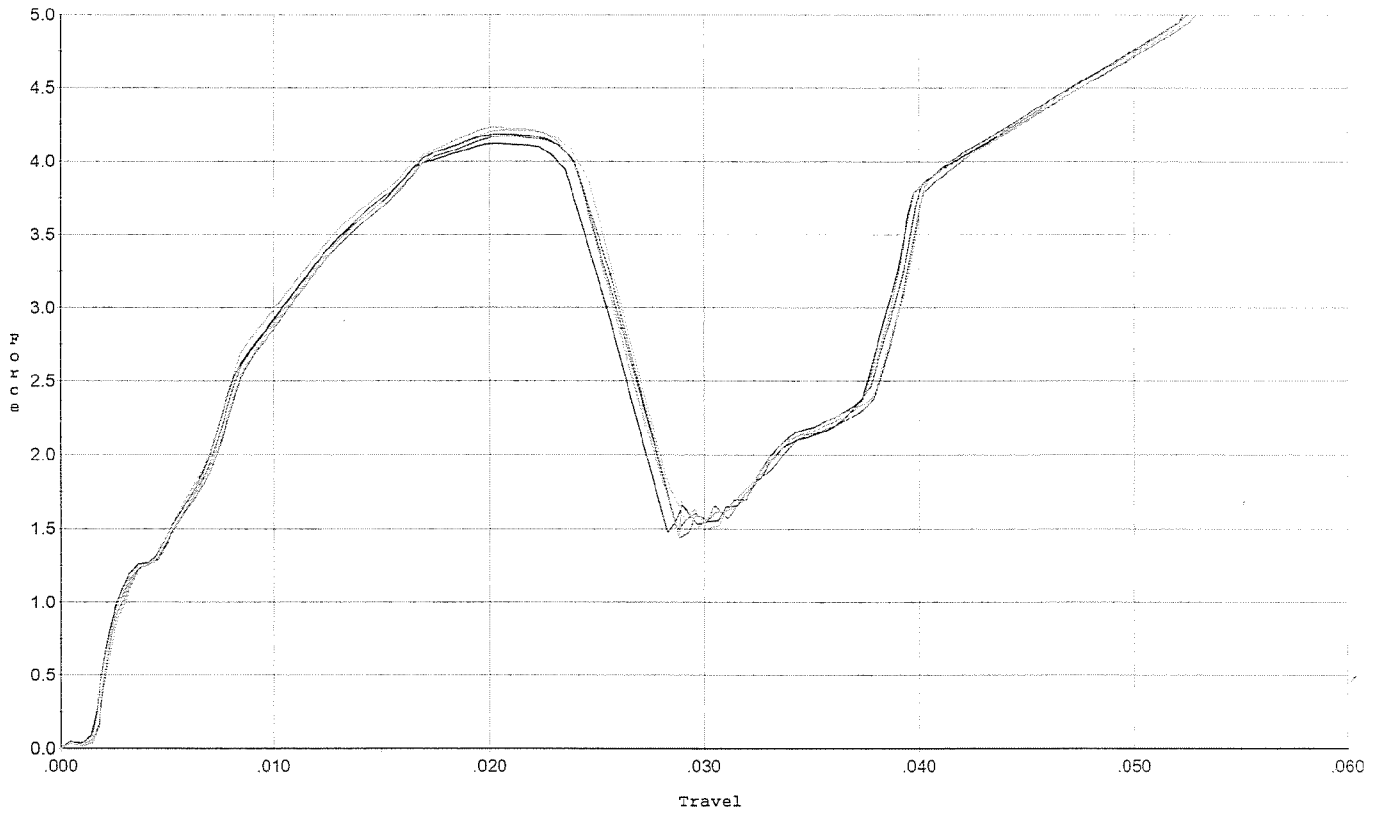
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.583	0.021	0.00	0.034	0.036		Set Trigger
2	2.611	0.021	0.002	0.034	0.037		Set Trigger
3	2.724	0.020	0.002	0.034	0.037		Set Trigger
4	2.549	0.022	0.00	0.033	0.038		Set Trigger
5	2.732	0.022	0.00	0.033	0.040		Set Trigger

A-2-64

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/26/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.184	0.026	0.00	0.030	0.071		Set Trigger
2	4.120	0.025	0.00	0.030	0.068		Set Trigger
3	4.172	0.026	0.00	0.030	0.068		Set Trigger
4	4.212	0.025	0.00	0.030	0.067		Set Trigger
5	4.232	0.024	0.00	0.030	0.065		Set Trigger

A- 4.18