

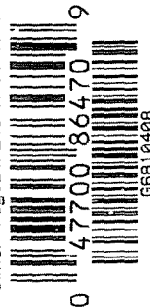
G 6810408

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

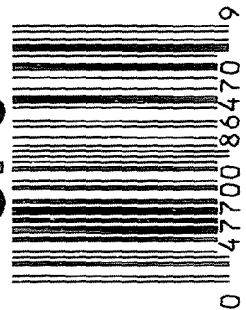
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6810408

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6810408

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-9-09	SP
430	ASSEMBLE TO STOCK		2-9-09	SP
440	PROOF		2-9-09	SP
460	CHECK HEADSPACE		2-9-09	SP
470	DIS-ASSEMBLE ACTION		2-9-09	SP
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	2-9-09	RT
475	DRILL AND TAP SIGHT HOLES		2-10-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR (H)	2/13/09	(H)
490	MAGNAFLUX BOLT		2/13/09	MR
500	ROLLMARK CALIBER		2/13/09	RT
520	GOFF BLAST BBL / REC		2/16/09	DC
542	APPLY COATINGS (BARREL ACTION)		2/1/8	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-18-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-18-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-18-09	SP
	D) OIL FIRING PIN ASSEMBLY		2-18-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

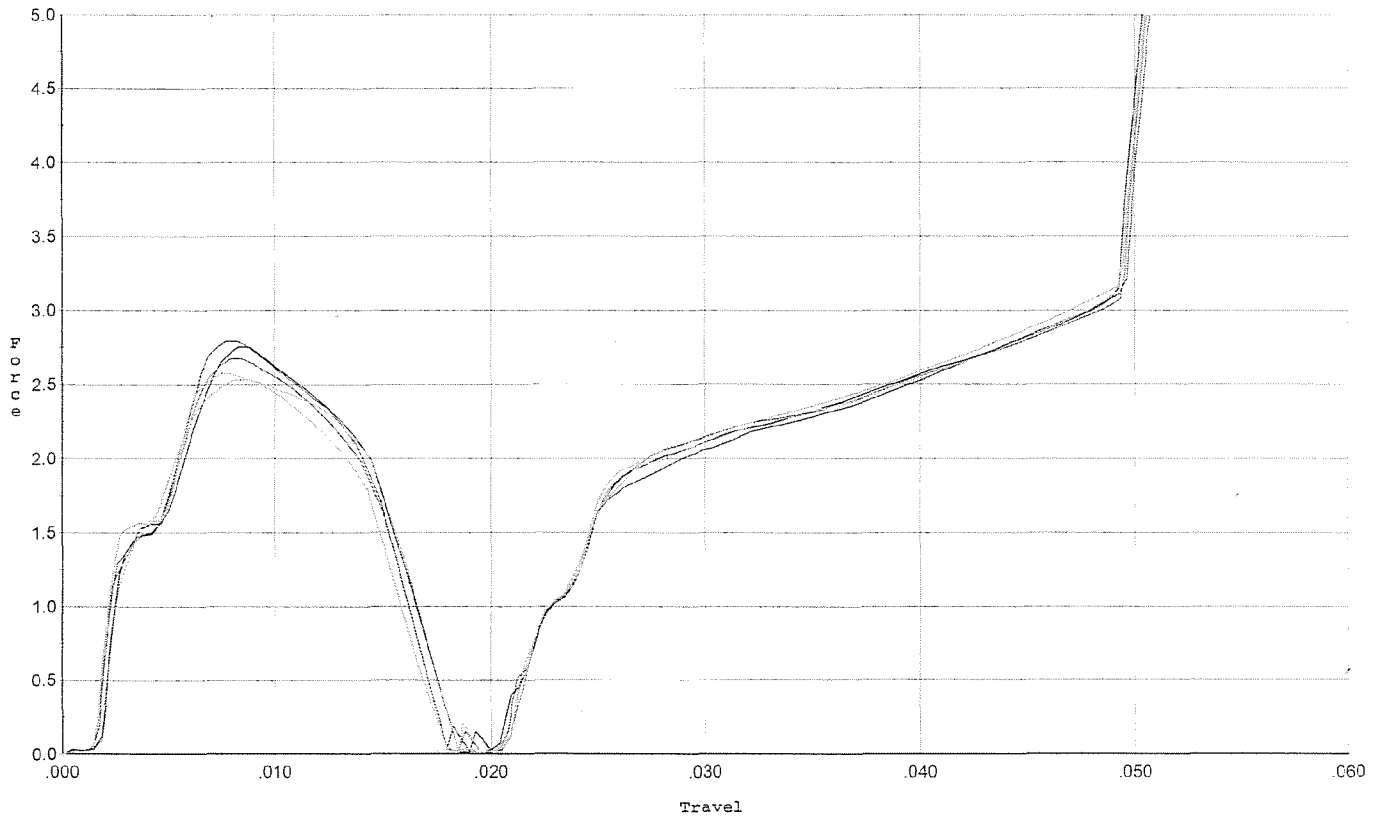
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4</u> <u>4</u> <u>4</u>	3-2-09	WN
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.5</u> <u>3.5</u> <u>3.5</u>	3-2-09	WN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.021</u> <u>.021</u> <u>.022</u>	3-2-09	WN
	J) ASSEMBLE STOCK		2-18-09	S.P.D.
	K) ASSEMBLE SWIVEL STUDS		3-2-09	WN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	2-20-09	TL
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		2-20-09	WN
670	FINAL INSPECTION A) HEADSPACE		3-2-09	WN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.33</u> <u>2.23</u> <u>2.25</u> <u>2.36</u> <u>2.24</u>	2-23-09	WN
	C) FUNCTION		3-2-09	WN
690	PACK		3/5/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/16/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



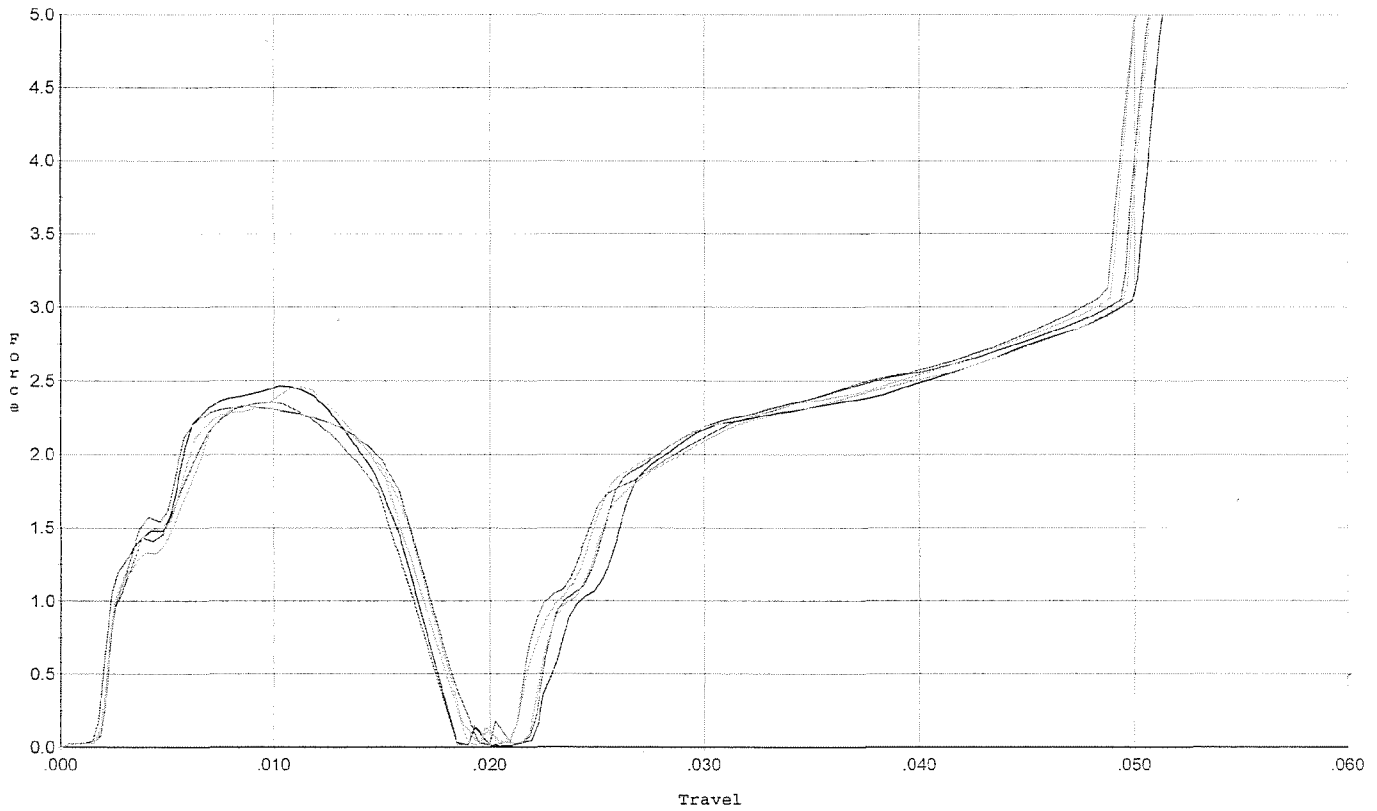
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.796	0.015	0.00	0.039	0.026		Set Trigger
2	2.755	0.016	0.00	0.038	0.028		Set Trigger
3	2.674	0.015	0.00	0.039	0.026		Set Trigger
4	2.577	0.014	0.00	0.040	0.024		Set Trigger
5	2.534	0.016	0.00	0.039	0.028		Set Trigger

A-2-66

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/16/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



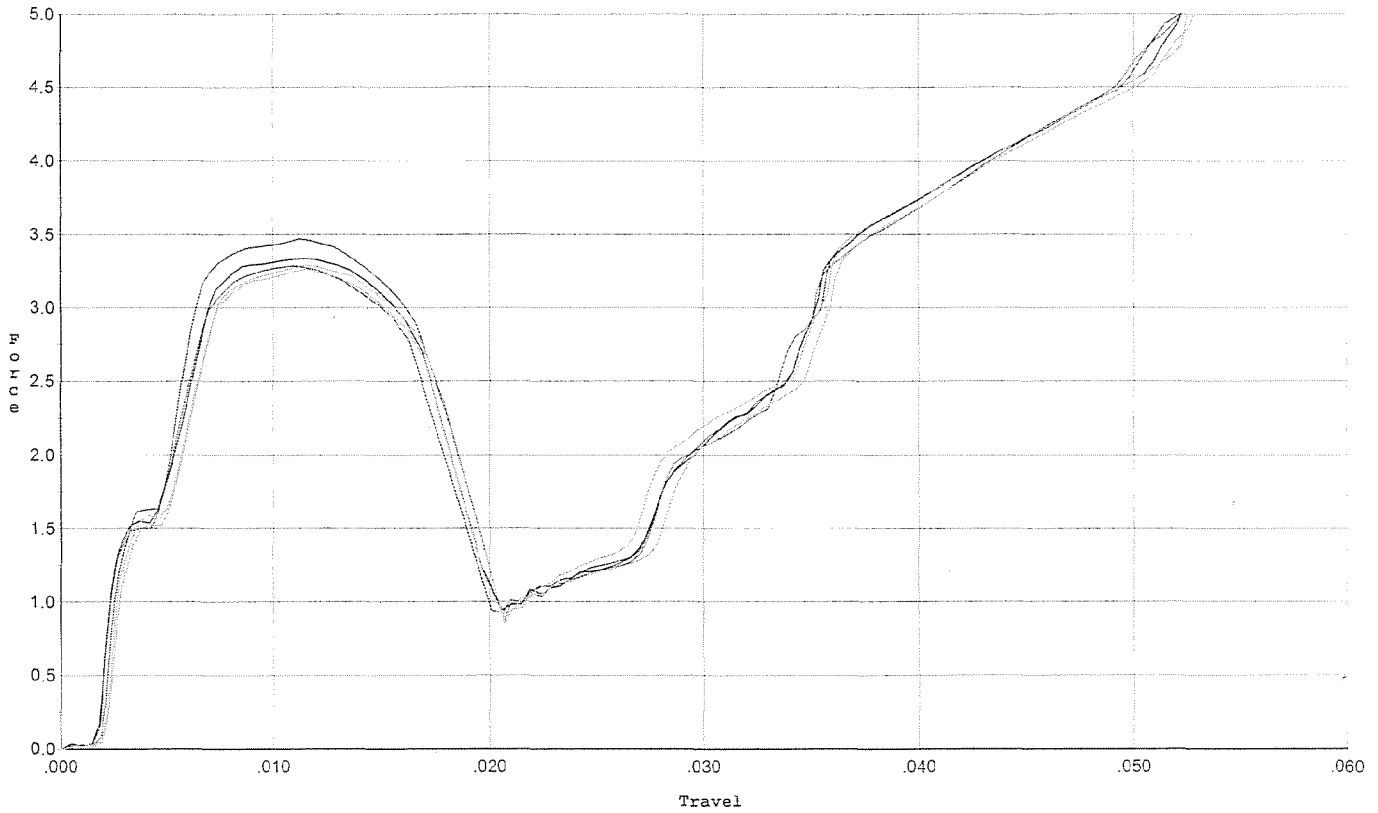
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.326	0.016	0.00	0.038	0.026		Set Trigger
2	2.466	0.016	0.00	0.039	0.026		Set Trigger
3	2.356	0.017	0.002	0.038	0.026		Set Trigger
4	2.461	0.015	0.002	0.038	0.025		Set Trigger
5	2.331	0.016	0.002	0.038	0.025		Set Trigger

A-2-38

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/16/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



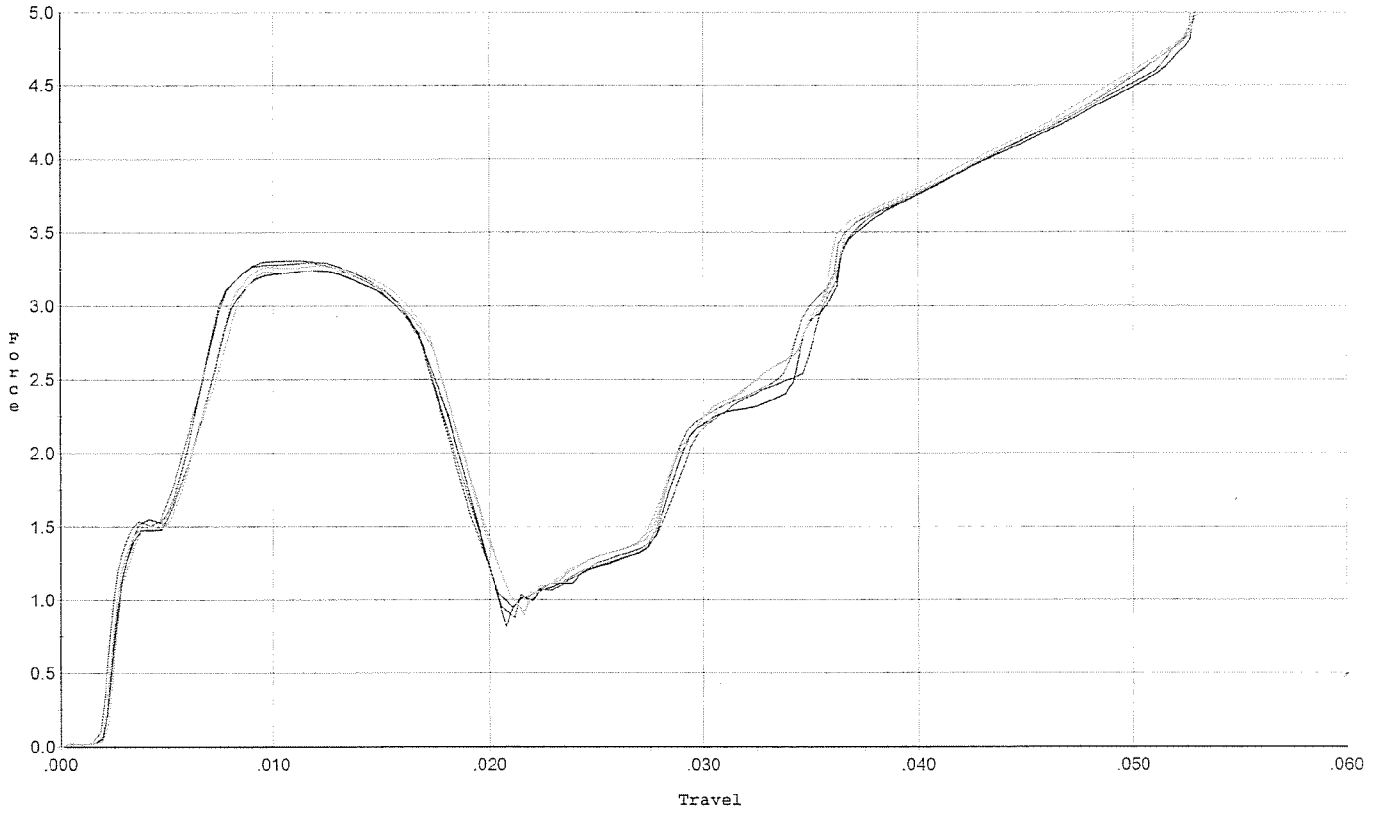
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.470	0.018	0.002	0.036	0.042		Set Trigger
2	3.339	0.017	0.00	0.036	0.038		Set Trigger
3	3.285	0.018	0.002	0.036	0.040		Set Trigger
4	3.262	0.017	0.00	0.036	0.037		Set Trigger
5	3.292	0.018	0.00	0.036	0.039		Set Trigger

A-3.53

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/16/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



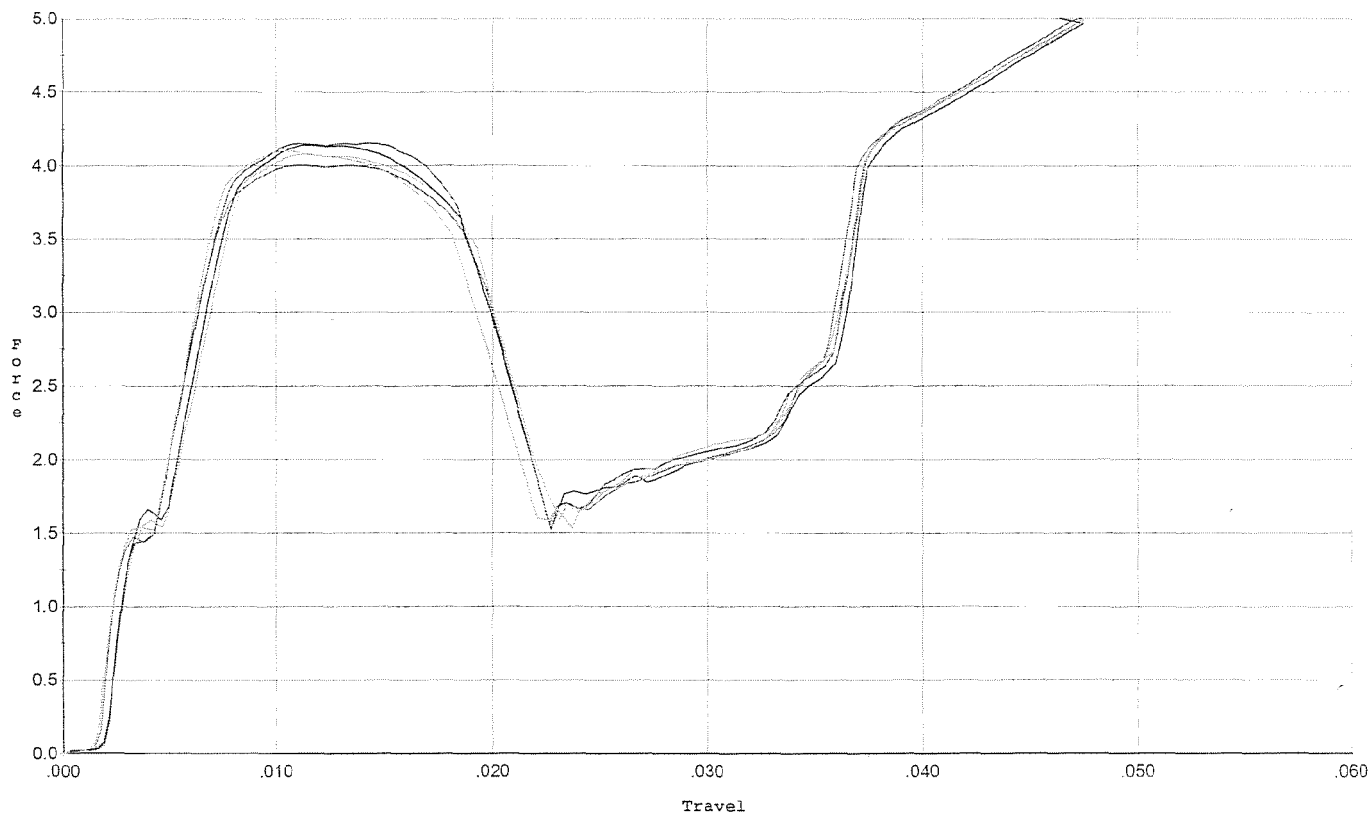
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.306	0.017	0.002	0.036	0.036		Set Trigger
2	3.239	0.018	0.005	0.036	0.038		Set Trigger
3	3.293	0.017	0.00	0.036	0.037		Set Trigger
4	3.245	0.017	0.002	0.036	0.037		Set Trigger
5	3.273	0.017	0.00	0.036	0.037		Set Trigger

A-3-27

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/16/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



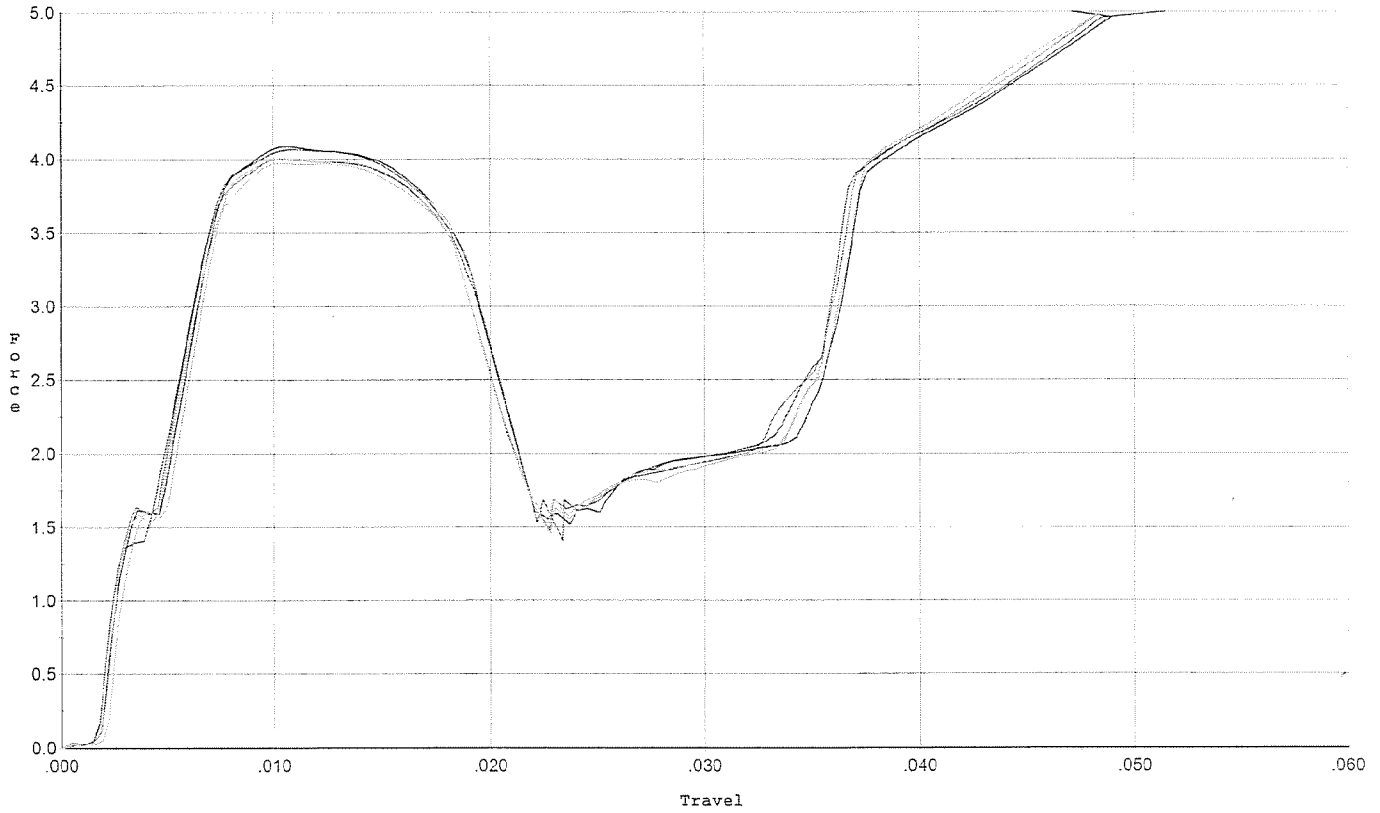
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.153	0.020	0.00	0.035	0.056		Set Trigger
2	4.139	0.020	0.002	0.035	0.055		Set Trigger
3	4.002	0.020	0.00	0.035	0.054		Set Trigger
4	4.077	0.019	0.00	0.035	0.052		Set Trigger
5	4.101	0.020	0.00	0.035	0.055		Set Trigger

A.4.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/16/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



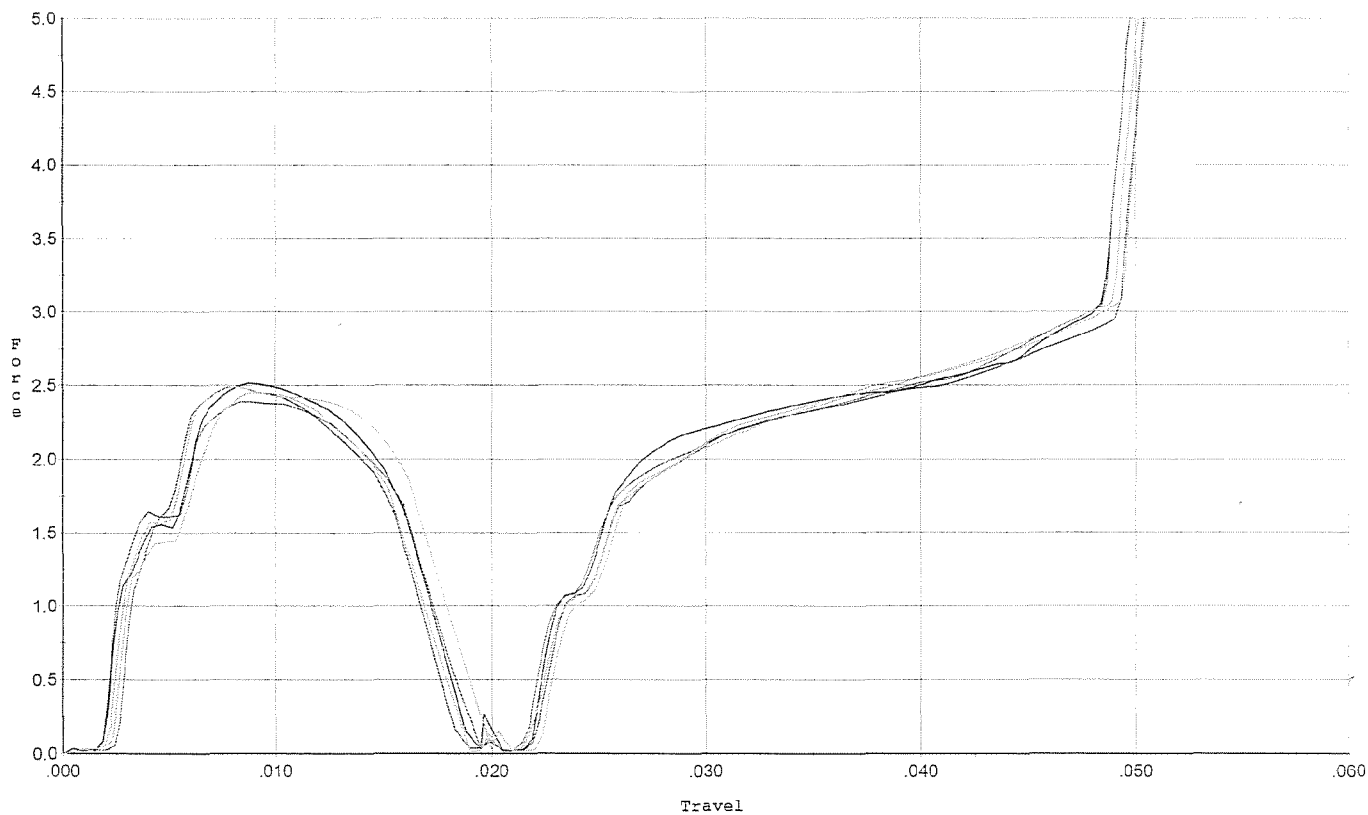
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.068	0.019	0.00	0.035	0.053		Set Trigger
2	4.087	0.019	0.005	0.035	0.052		Set Trigger
3	4.007	0.018	0.00	0.035	0.049		Set Trigger
4	3.975	0.018	0.002	0.035	0.049		Set Trigger
5	4.006	0.019	0.00	0.035	0.050		Set Trigger

A-4.02

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/16/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



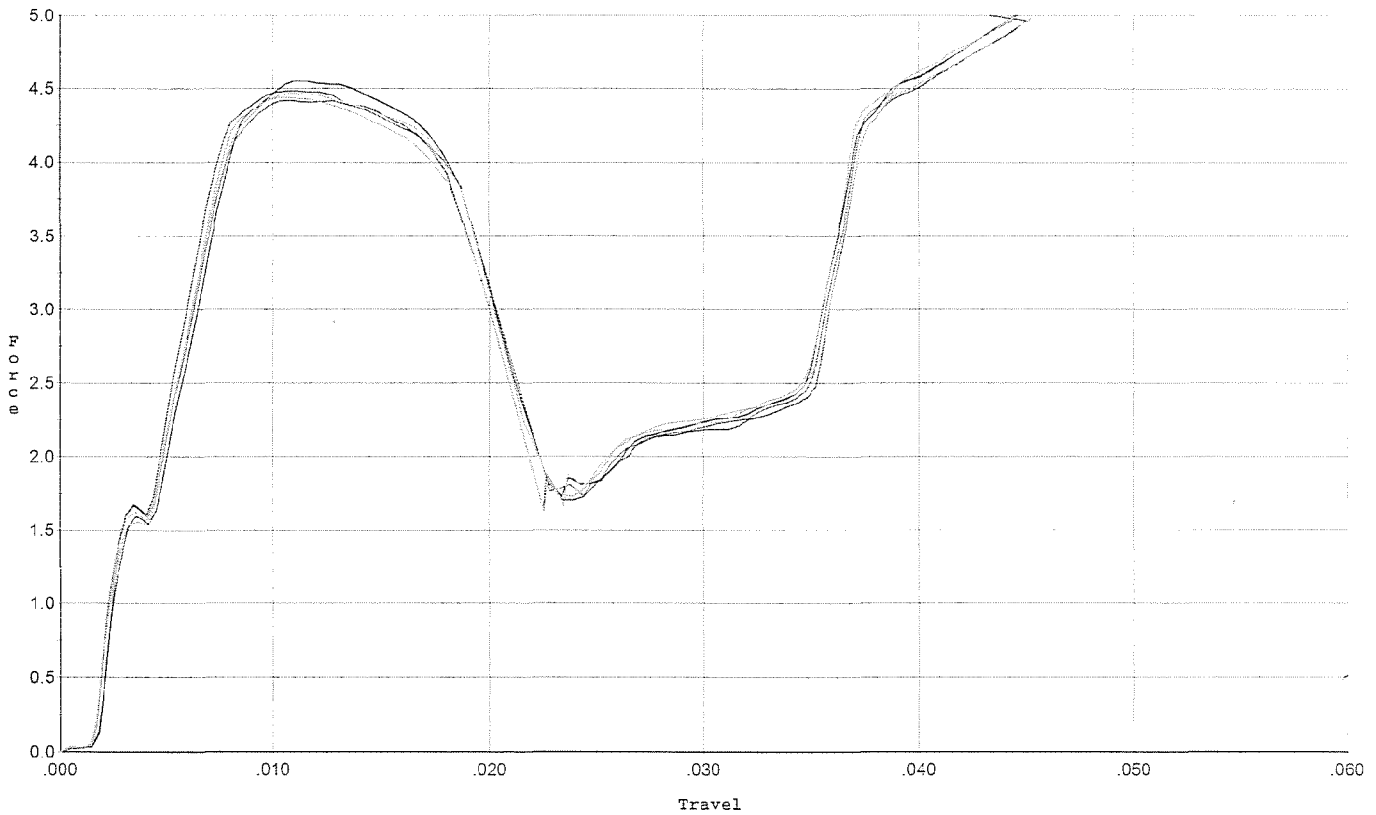
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.494	0.016	0.002	0.039	0.026		Set Trigger
2	2.515	0.016	0.002	0.037	0.027		Set Trigger
3	2.390	0.016	0.00	0.037	0.025		Set Trigger
4	2.450	0.016	0.00	0.038	0.026		Set Trigger
5	2.492	0.015	0.00	0.038	0.025		Set Trigger

A-2-416

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/16/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.484	0.020	0.00	0.032	0.058		Set Trigger
2	4.554	0.019	0.002	0.032	0.055		Set Trigger
3	4.420	0.019	0.00	0.032	0.055		Set Trigger
4	4.469	0.019	0.00	0.032	0.055		Set Trigger
5	4.439	0.020	0.00	0.032	0.057		Set Trigger

A 4.49