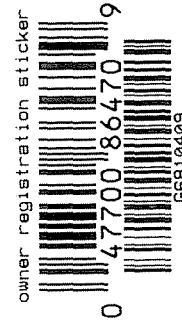
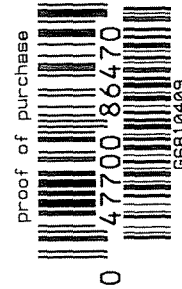


G6816409

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD



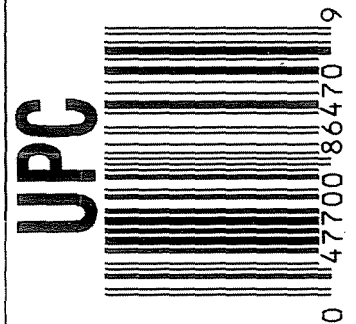
BM FORM

ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6810409



GUN SERIAL # G 6810409

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-9-09	SP
430	ASSEMBLE TO STOCK		2-9-09	SP
440	PROOF		2-9-09	SP
460	CHECK HEADSPACE		2-9-09	SP
470	DIS-ASSEMBLE ACTION		2-9-09	SP
472	SERIALIZE BOLT HANDLE	MAGNAFLUX	2-9-09	RT
475	DRILL AND TAP SIGHT HOLES		2-10-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 	2/13/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		2/14/09	RT
520	GOFF BLAST BBL / REC		16 Feb 09	SP
542	APPLY COATINGS (BARREL ACTION)		2/27	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-27-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-27-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-27-09	SP
	D) OIL FIRING PIN ASSEMBLY		3-4-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

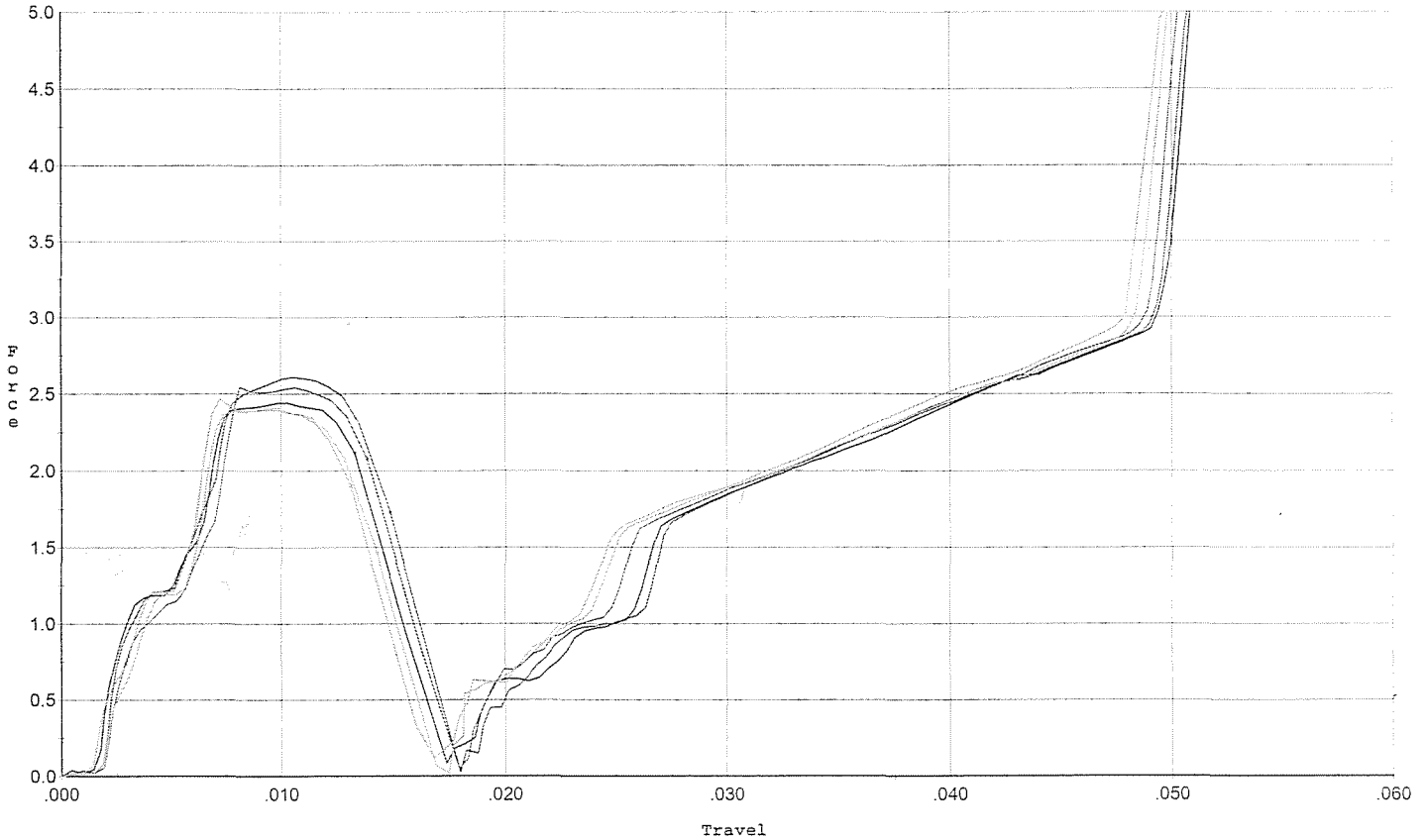
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>6</u> <u>6</u> <u>6</u>	<u>3-9-09</u>	<u>WW</u>
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>3</u> <u>4</u> <u>4</u>	<u>3-9-09</u>	<u>WW</u>
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u> <u>.024</u> <u>.023</u>	<u>3-9-09</u>	<u>WW</u>
	J) ASSEMBLE STOCK			<u>3-4-09</u>	<u>RP</u>
	K) ASSEMBLE SWIVEL STUDS			<u>3-9-09</u>	<u>WW</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	<u>3-5-09</u>	<u>RP</u>
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
660	INSPECT FOR LIVE AMMO			<u>3-5-09</u>	<u>RP</u>
670	FINAL INSPECTION A) HEADSPACE			<u>3-9-09</u>	<u>WW</u>
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.39</u> <u>2.38</u> <u>2.28</u> <u>2.26</u> <u>2.30</u>	<u>3-6-09</u>	<u>WW</u>
	C) FUNCTION			<u>3-9-09</u>	<u>WW</u>
690	PACK			<u>3-27-09</u>	<u>WW</u>

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/26/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



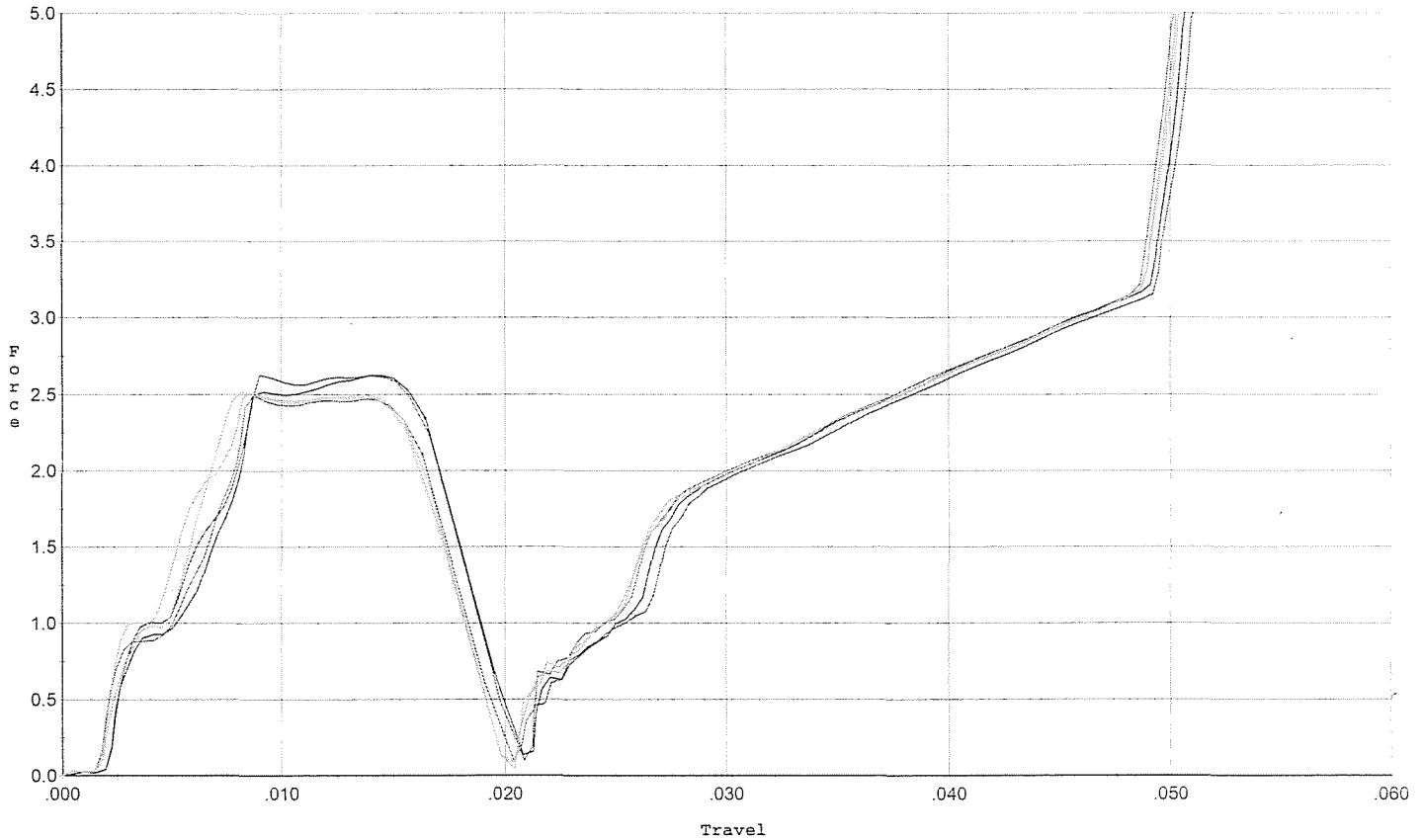
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.609	0.015	0.00	0.039	0.024		Set Trigger
2	2.443	0.013	0.00	0.041	0.020		Set Trigger
3	2.545	0.014	0.002	0.040	0.021		Set Trigger
4	2.410	0.014	0.00	0.040	0.021		Set Trigger
5	2.466	0.013	0.00	0.040	0.020		Set Trigger

A-2-49

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/26/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



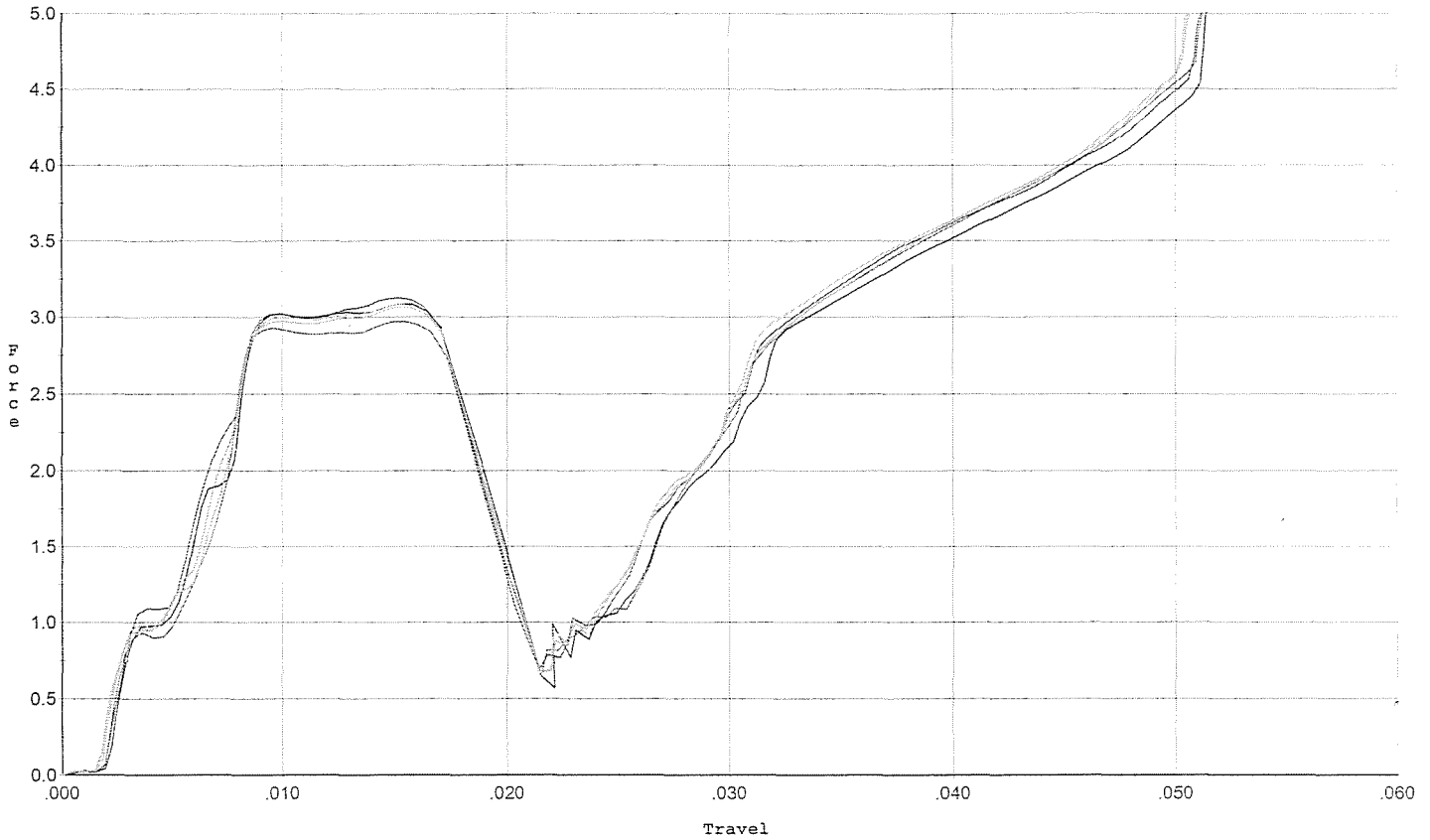
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.628	0.017	0.002	0.037	0.028		Set Trigger
2	2.625	0.016	0.00	0.037	0.027		Set Trigger
3	2.496	0.016	0.005	0.037	0.026		Set Trigger
4	2.522	0.017	0.00	0.037	0.028		Set Trigger
5	2.512	0.017	0.002	0.037	0.028		Set Trigger

A-2.55

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/26/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



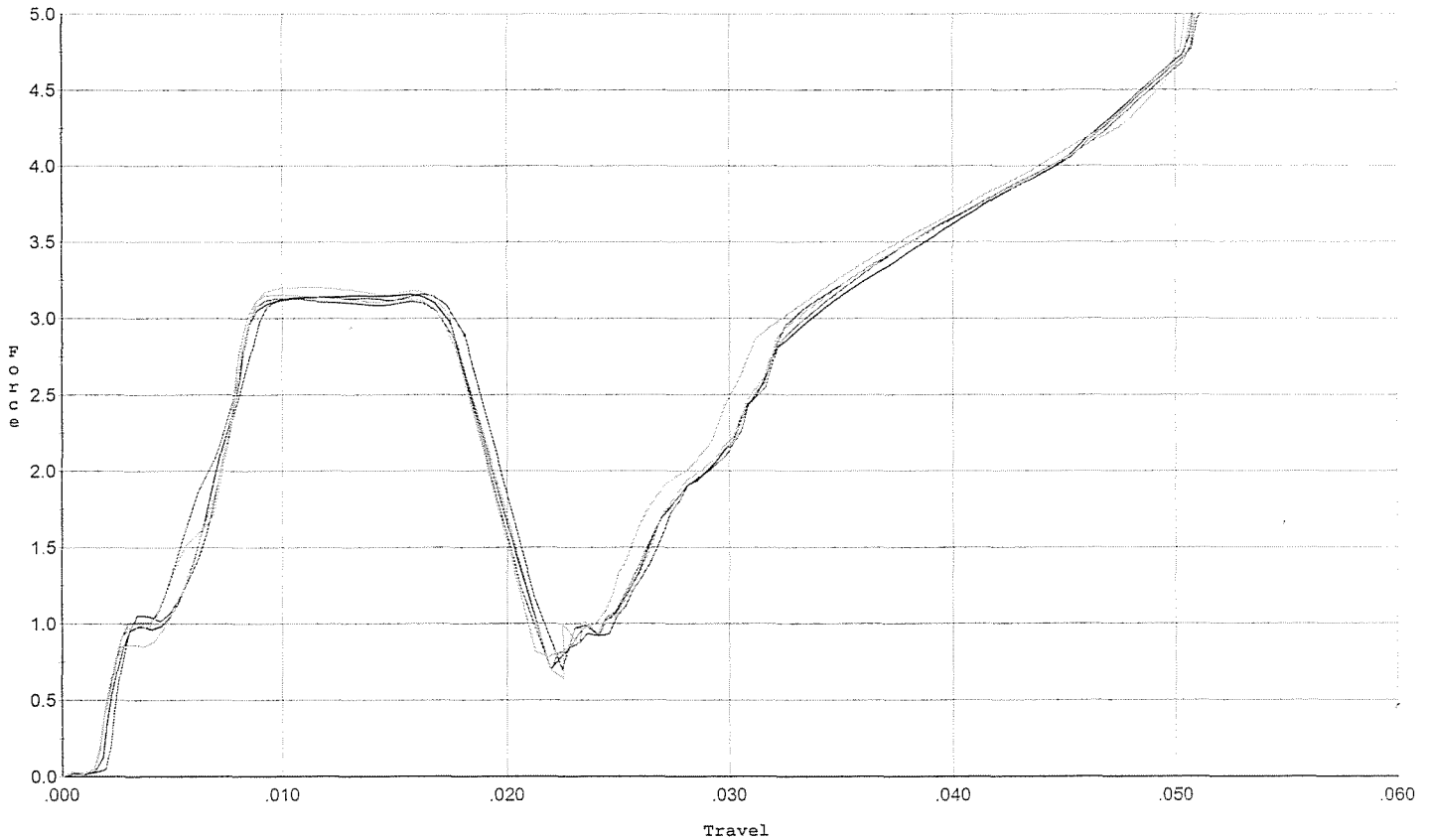
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.126	0.017	0.002	0.035	0.034		Set Trigger
2	3.085	0.019	0.005	0.034	0.037		Set Trigger
3	2.970	0.017	0.002	0.035	0.033		Set Trigger
4	3.069	0.017	0.002	0.034	0.033		Set Trigger
5	3.083	0.017	0.00	0.034	0.033		Set Trigger

A-3.06

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/26/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



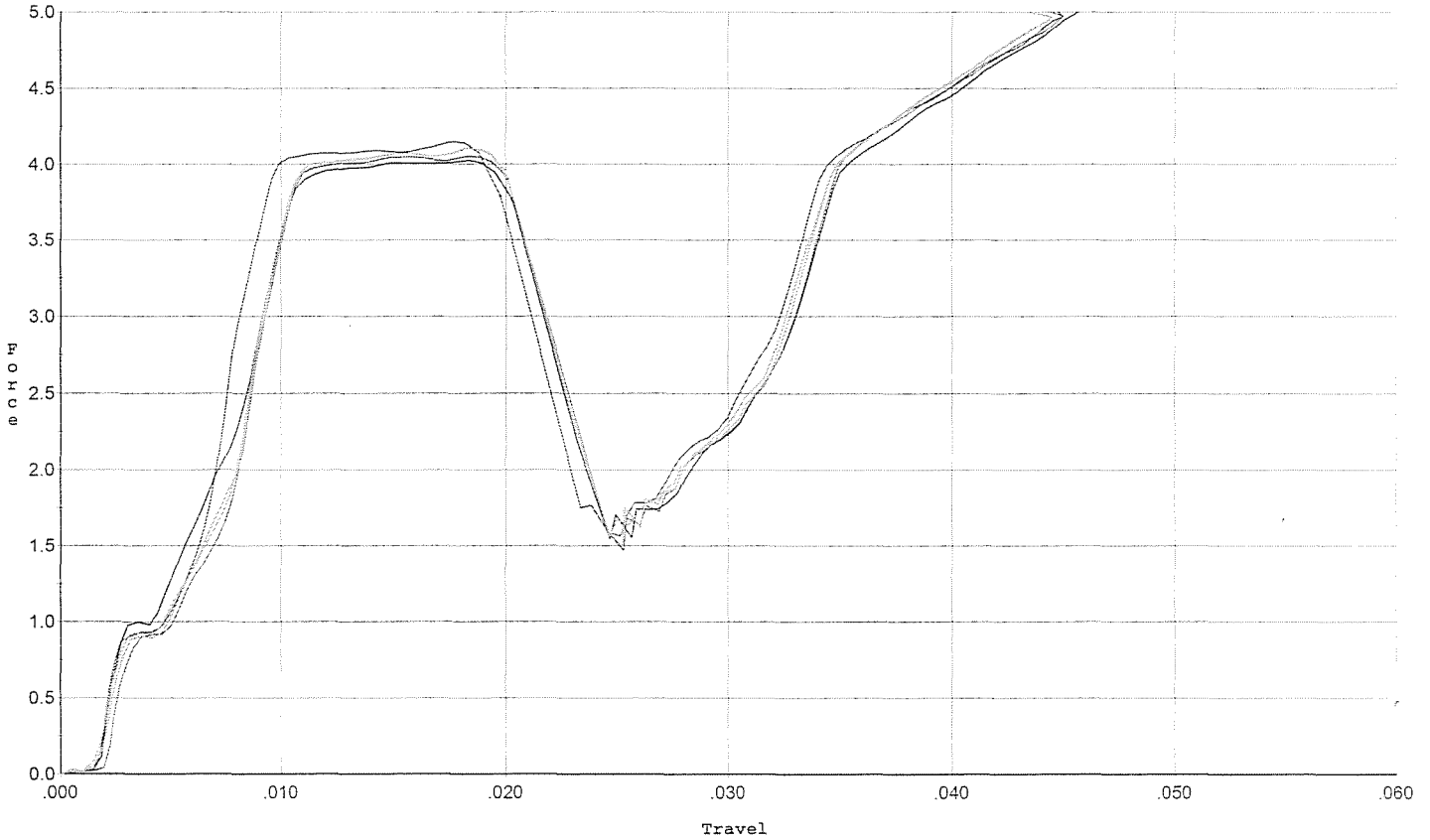
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.159	0.018	0.005	0.034	0.037		Set Trigger
2	3.155	0.017	0.00	0.034	0.036		Set Trigger
3	3.129	0.018	0.004	0.034	0.037		Set Trigger
4	3.204	0.020	0.00	0.033	0.041		Set Trigger
5	3.152	0.018	0.00	0.034	0.036		Set Trigger

A.3.16

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/26/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



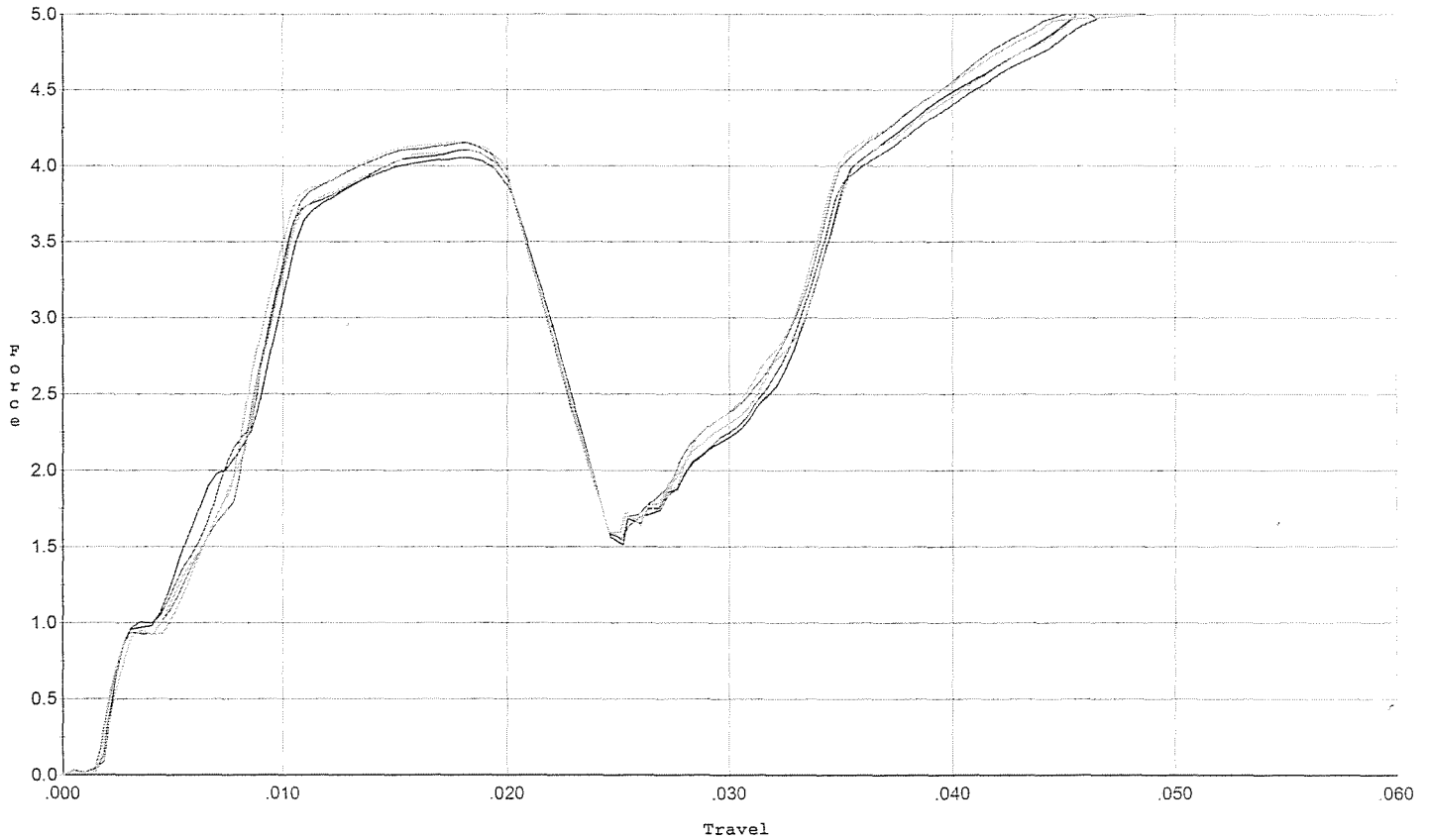
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.151	0.020	0.00	0.032	0.052		Set Trigger
2	4.025	0.020	0.00	0.032	0.052		Set Trigger
3	4.053	0.020	0.002	0.032	0.050		Set Trigger
4	4.107	0.020	0.00	0.032	0.051		Set Trigger
5	4.104	0.022	0.00	0.031	0.056		Set Trigger

A-4.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/26/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



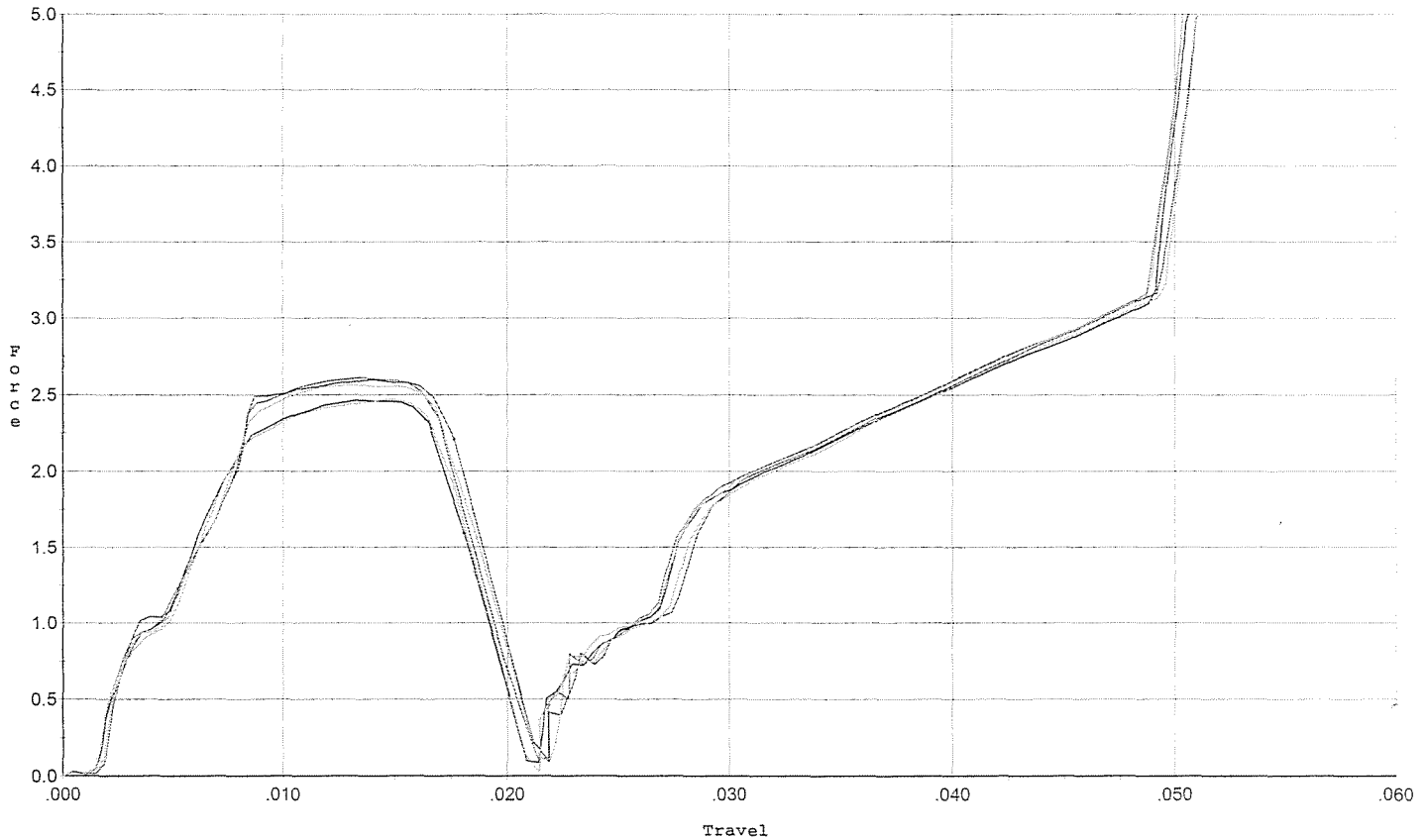
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.053	0.020	0.00	0.032	0.051		Set Trigger
2	4.106	0.022	0.002	0.032	0.055		Set Trigger
3	4.152	0.020	0.004	0.032	0.051		Set Trigger
4	4.161	0.020	0.004	0.031	0.051		Set Trigger
5	4.108	0.020	0.002	0.032	0.050		Set Trigger

A-4.11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/26/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



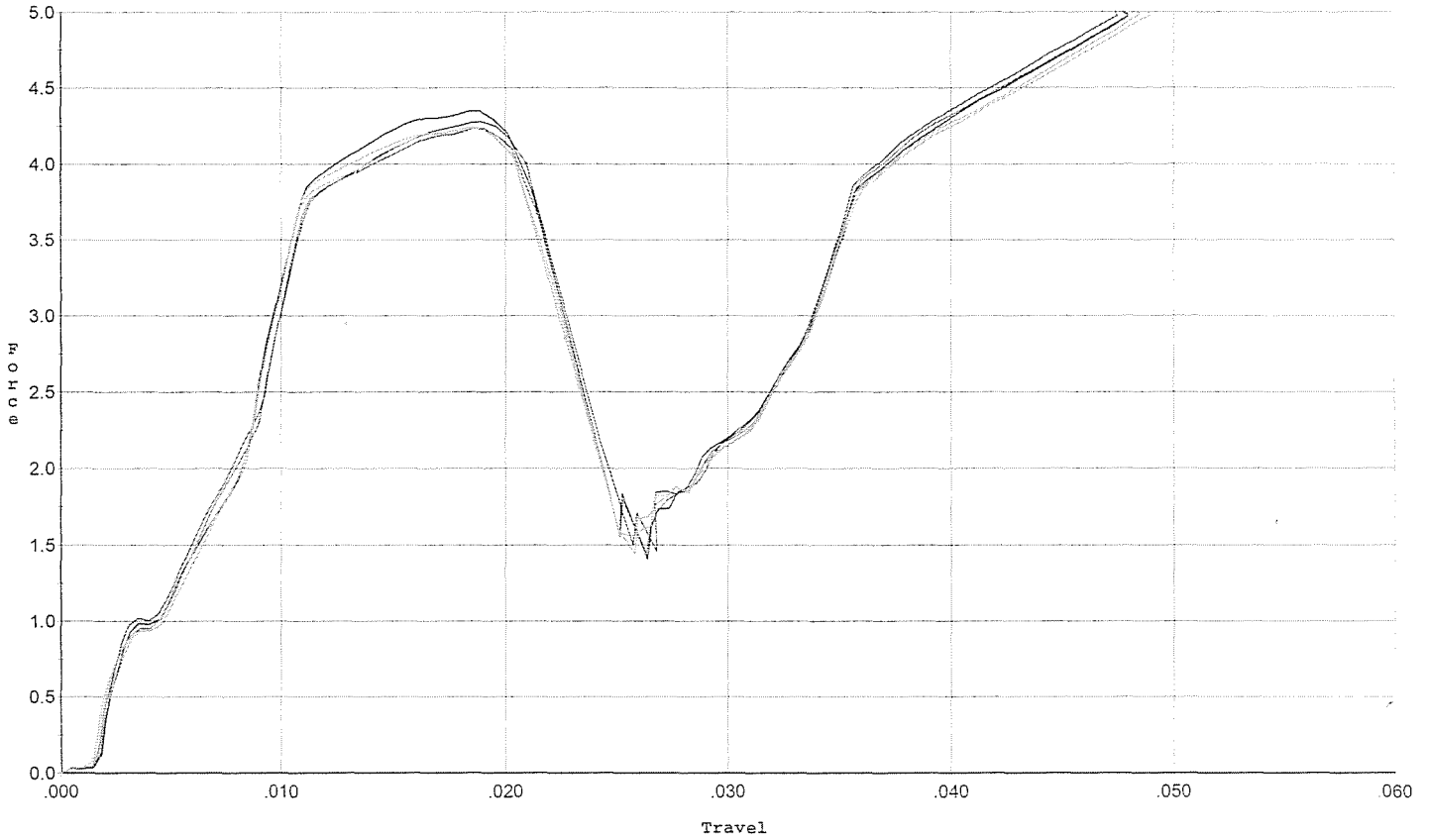
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.597	0.018	0.00	0.036	0.030		Set Trigger
2	2.462	0.018	0.00	0.036	0.029		Set Trigger
3	2.610	0.017	0.00	0.036	0.029		Set Trigger
4	2.563	0.019	0.002	0.036	0.031		Set Trigger
5	2.472	0.018	0.00	0.036	0.029		Set Trigger

A-2-54

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/26/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.277	0.021	0.002	0.032	0.054		Set Trigger
2	4.348	0.021	0.002	0.032	0.055		Set Trigger
3	4.234	0.021	0.00	0.032	0.055		Set Trigger
4	4.245	0.022	0.00	0.032	0.057		Set Trigger
5	4.236	0.023	0.002	0.032	0.058		Set Trigger

A. 4.26