

66810412

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

**BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD**

proof of purchase



owner registration sticker



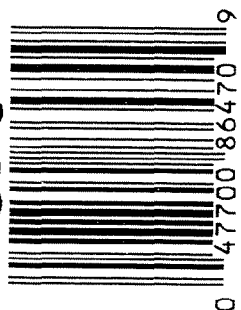
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6810412

UPC

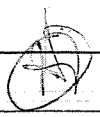


BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

66810412

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-5-09	SP
430	ASSEMBLE TO STOCK		2-5-09	SP
440	PROOF		2-5-09	SP
460	CHECK HEADSPACE		2-5-09	SP
470	DIS-ASSEMBLE ACTION		2-5-09	SP
472	SERIALIZE BOLT HANDLE		2-6-09	RT
475	DRILL AND TAP SIGHT HOLES		2-6-09	TC
480	MAGNAFLUX BBL ACTION	OPERATOR 	2/7/09	(AS)
490	MAGNAFLUX BOLT		2/7/09	MR
500	ROLLMARK CALIBER		2/9/09	RT
520	GOFF BLAST BBL / REC		9-Feb-09	Amph
542	APPLY COATINGS (BARREL ACTION)		2-11-	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-11-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-11-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-11-09	SP
	D) OIL FIRING PIN ASSEMBLY		2-11-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			
F004 REV 5/2006				

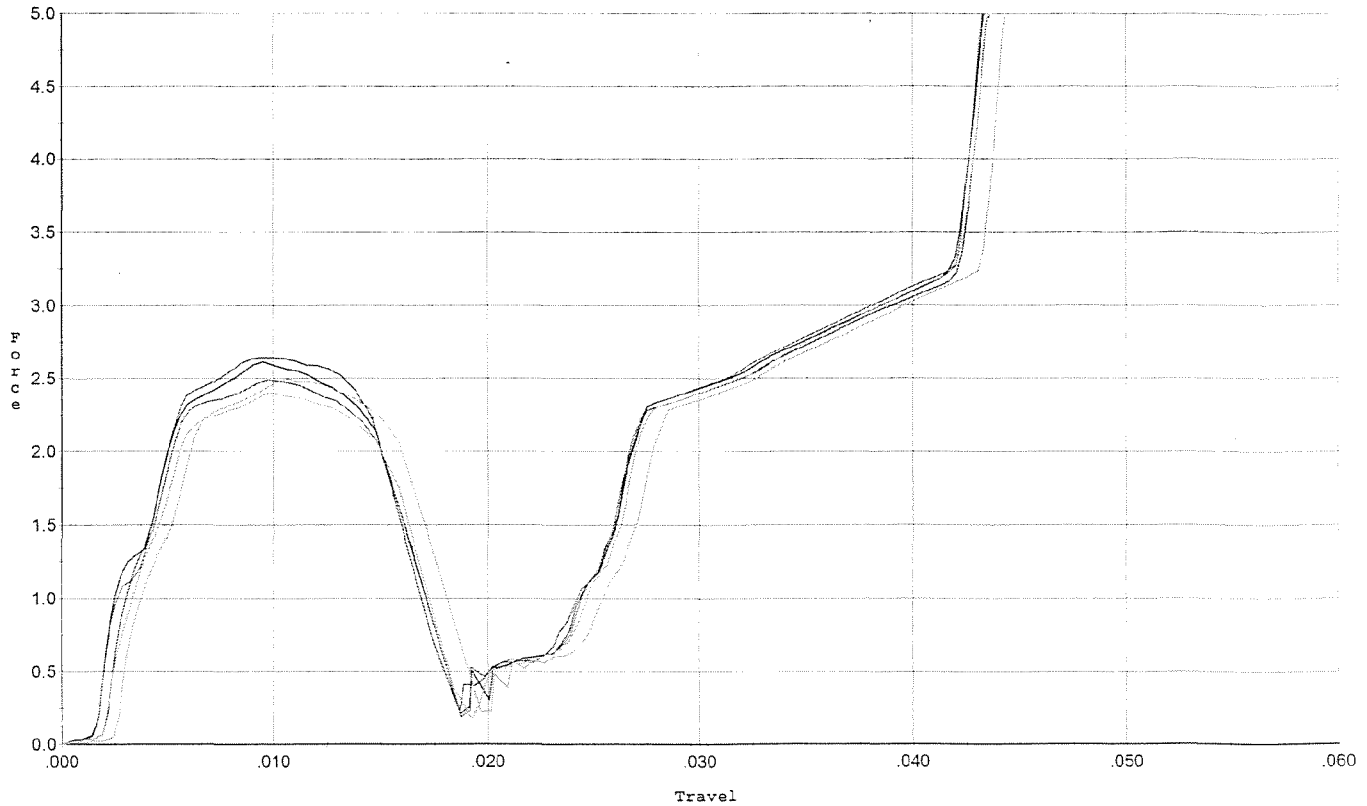
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>32</u> <u>32</u>	<u>2-16-09</u>	<u>LD</u>
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>50</u> <u>50</u> <u>50</u>	<u>2-16-09</u>	<u>LD</u>
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	<u>2-16-09</u>	<u>LD</u>
	J) ASSEMBLE STOCK		<u>2-11-09</u>	<u>LD</u>
	K) ASSEMBLE SWIVEL STUDS		<u>2-16-09</u>	<u>LD</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	<u>2-12-09</u>	<u>TC</u>
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		<u>2-12-09</u>	<u>LD</u>
670	FINAL INSPECTION A) HEADSPACE		<u>2-16-09</u>	<u>LD</u>
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.69</u> <u>2.82</u> <u>2.78</u> <u>2.87</u> <u>2.63</u>	<u>2-13-09</u>	<u>LD</u>
	C) FUNCTION		<u>2-16-09</u>	<u>LD</u>
690	PACK		<u>2/18/09</u>	<u>FM</u>

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/5/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



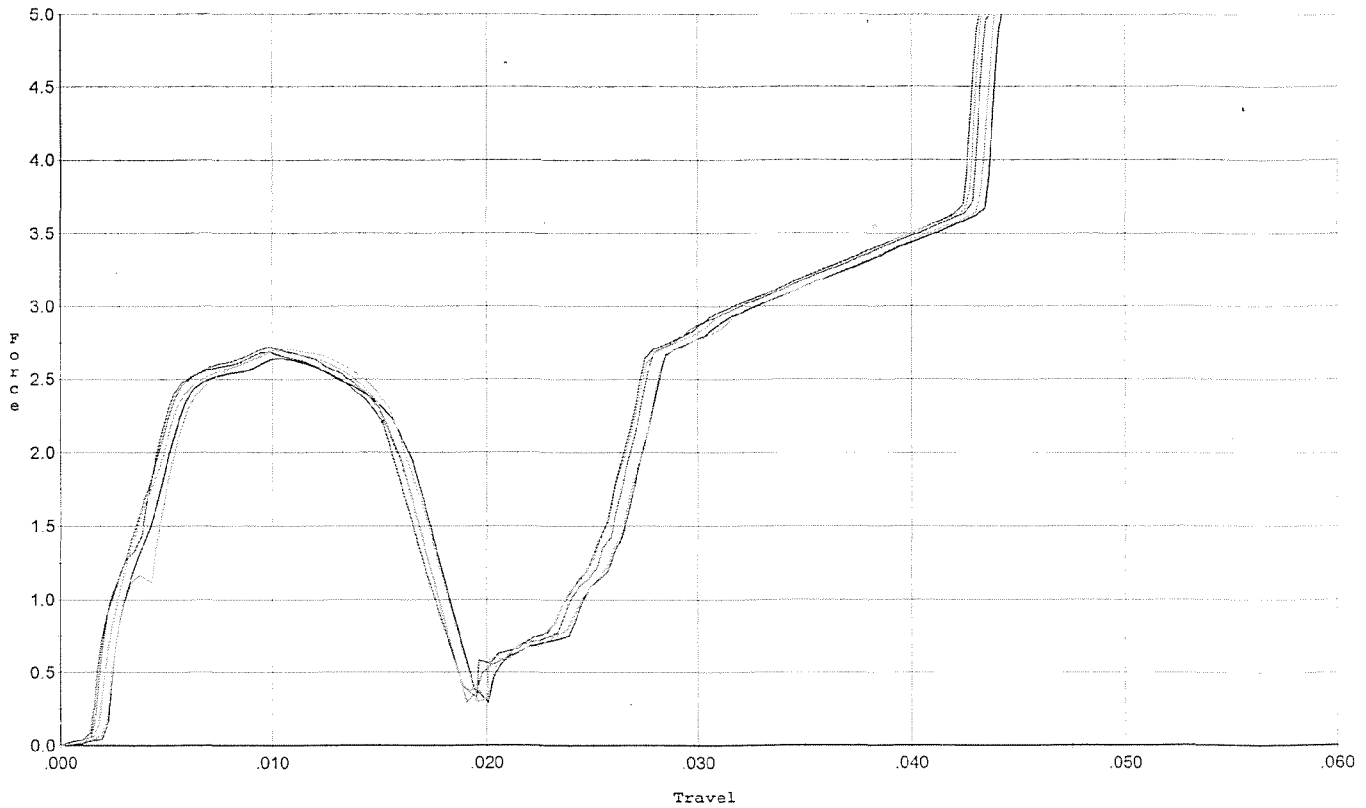
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.644	0.015	0.00	0.032	0.026		Set Trigger
2	2.614	0.017	0.00	0.031	0.029		Set Trigger
3	2.490	0.016	0.00	0.031	0.028		Set Trigger
4	2.400	0.016	0.00	0.032	0.026		Set Trigger
5	2.494	0.018	0.00	0.031	0.028		Set Trigger

A-2.52

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/5/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles +/- .50 lb



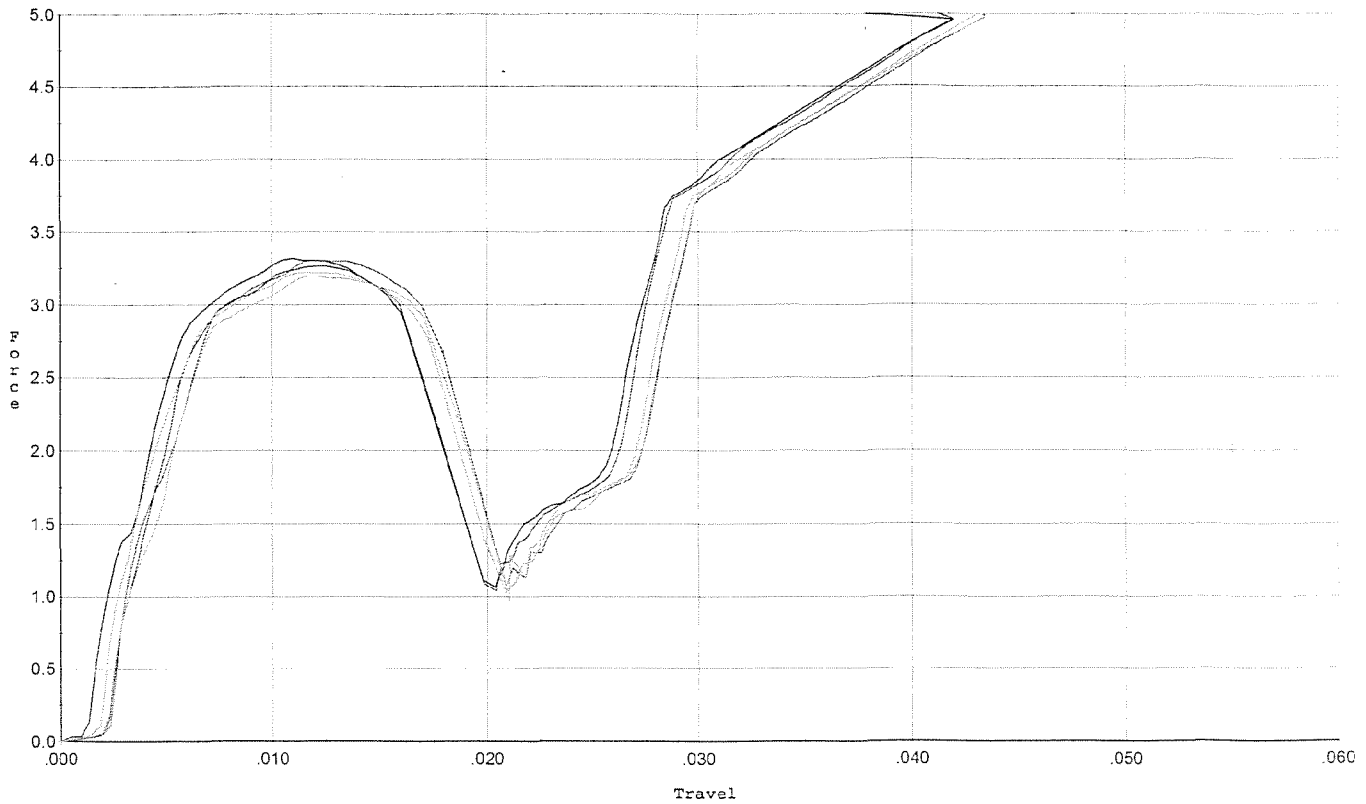
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.684	0.015	0.00	0.031	0.028		Set Trigger
2	2.642	0.017	0.00	0.031	0.030		Set Trigger
3	2.718	0.016	0.00	0.031	0.031		Set Trigger
4	2.699	0.016	0.00	0.030	0.030		Set Trigger
5	2.707	0.017	0.00	0.030	0.031		Set Trigger

A-2.69

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/5/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



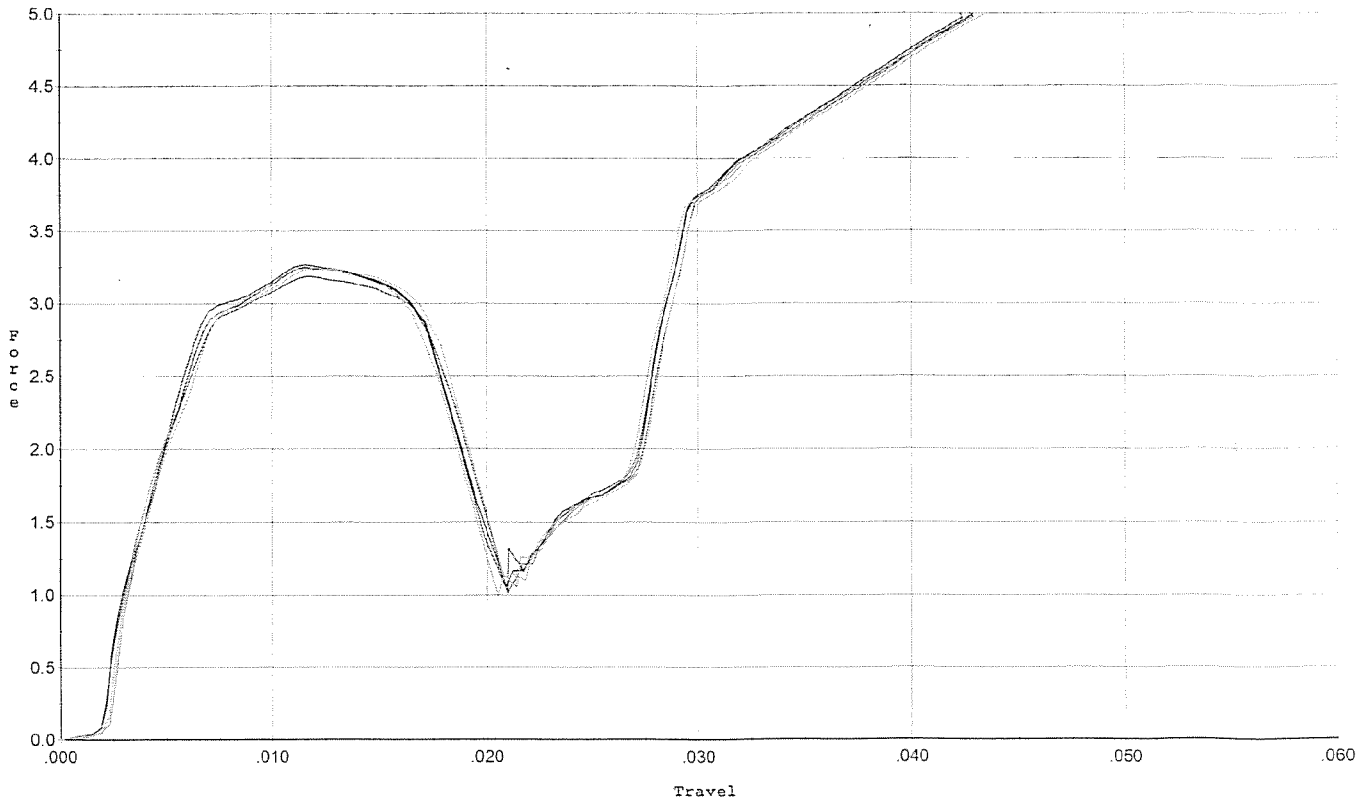
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.265	0.018	0.00	0.028	0.038		Set Trigger
2	3.316	0.016	0.00	0.028	0.037		Set Trigger
3	3.304	0.018	0.00	0.029	0.040		Set Trigger
4	3.220	0.017	0.00	0.028	0.039		Set Trigger
5	3.197	0.019	0.00	0.028	0.040		Set Trigger

A-3-26

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/5/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



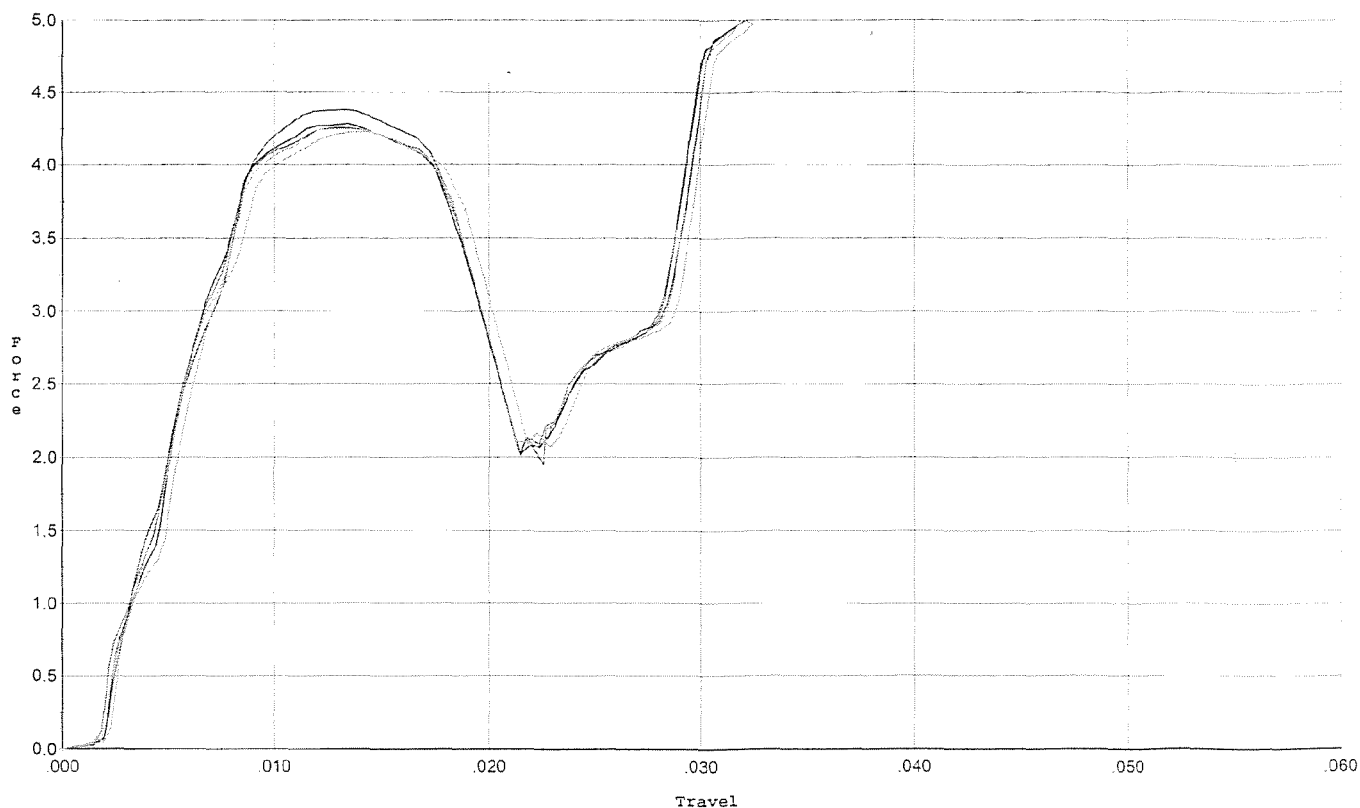
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.265	0.017	0.00	0.028	0.038		Set Trigger
2	3.248	0.017	0.00	0.028	0.038		Set Trigger
3	3.188	0.019	0.00	0.028	0.040		Set Trigger
4	3.243	0.018	0.00	0.029	0.039		Set Trigger
5	3.236	0.018	0.00	0.028	0.039		Set Trigger

A.3.23

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/5/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



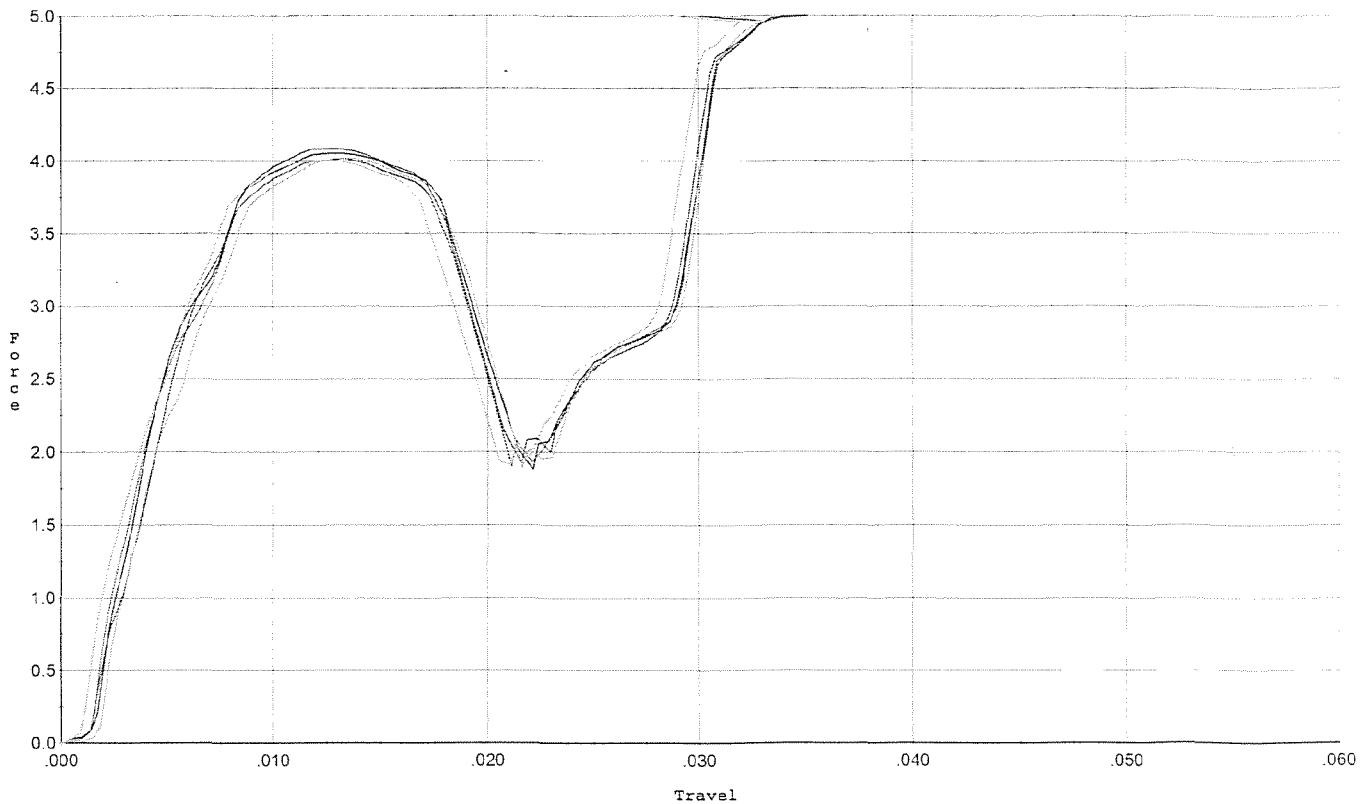
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.378	0.018	0.00	0.024	0.051		Set Trigger
2	4.282	0.019	0.00	0.024	0.051		Set Trigger
3	4.250	0.018	0.00	0.024	0.051		Set Trigger
4	4.258	0.018	0.00	0.024	0.050		Set Trigger
5	4.225	0.019	0.00	0.024	0.051		Set Trigger

A. 4.27

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/5/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



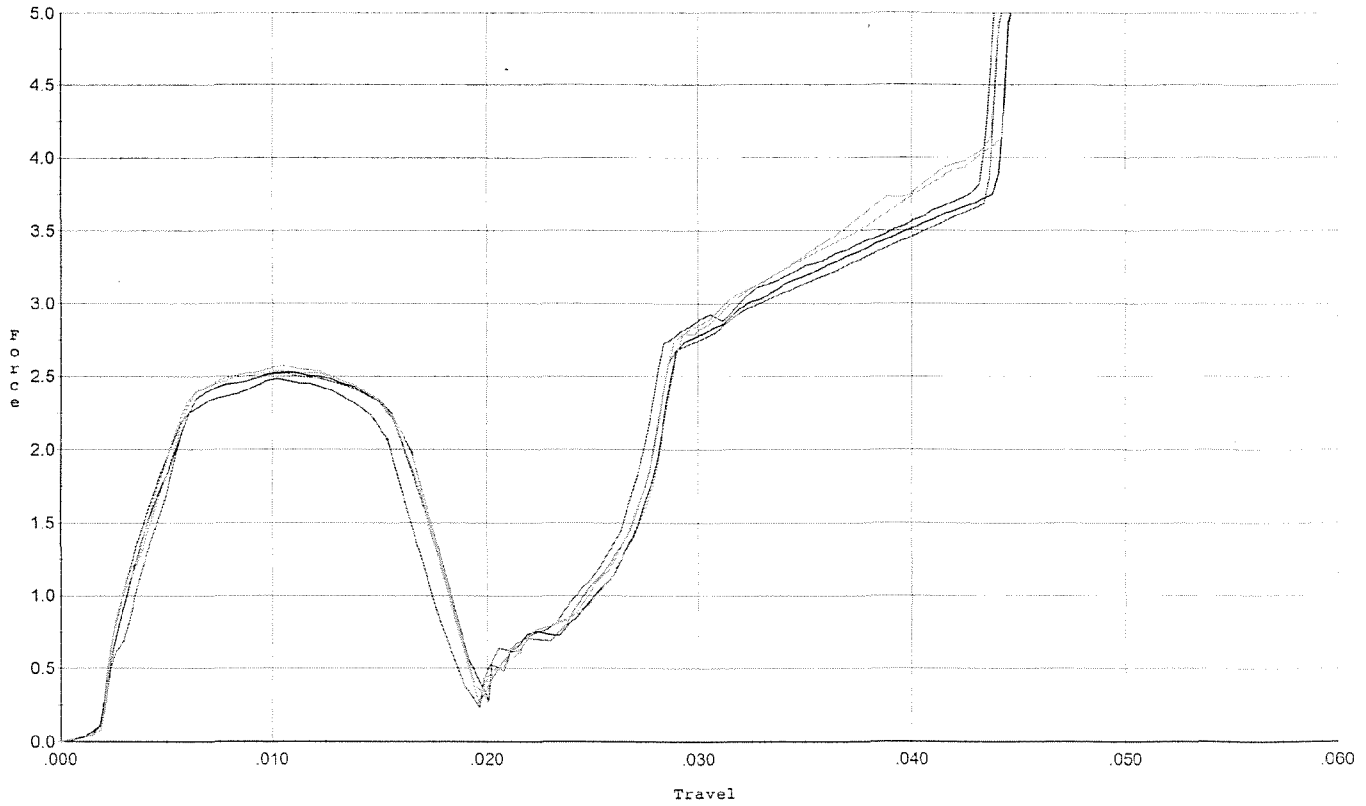
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.083	0.018	0.00	0.026	0.049		Set Trigger
2	4.051	0.018	0.00	0.027	0.049		Set Trigger
3	4.015	0.018	0.00	0.027	0.050		Set Trigger
4	4.007	0.018	0.00	0.026	0.051		Set Trigger
5	4.015	0.019	0.00	0.026	0.051		Set Trigger

A. 4.03

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/5/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



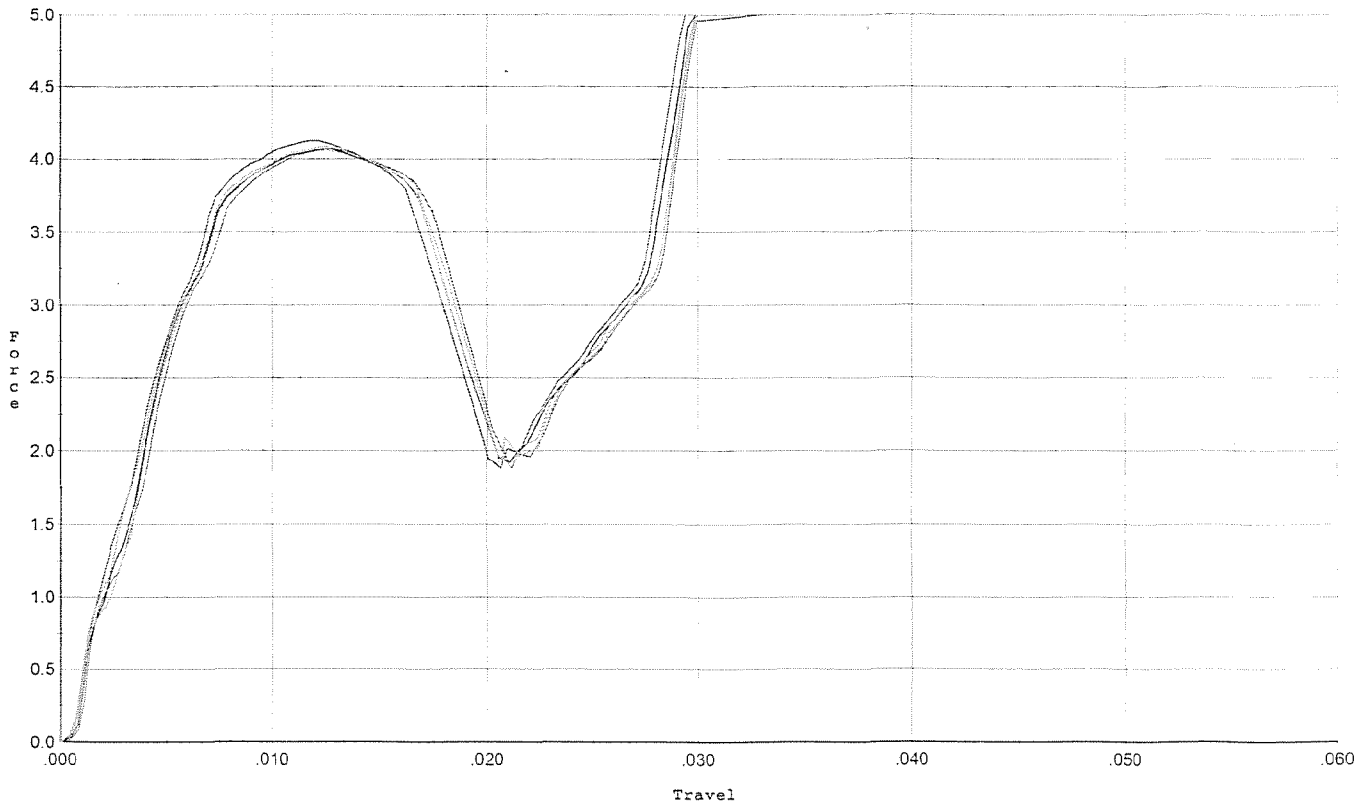
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.481	0.015	0.00	0.031	0.026		Set Trigger
2	2.528	0.016	0.00	0.031	0.029		Set Trigger
3	2.520	0.017	0.00	0.030	0.029		Set Trigger
4	2.539	0.017	0.00	0.031	0.030		Set Trigger
5	2.574	0.017	0.00	0.030	0.030		Set Trigger

A-2-52

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/5/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.125	0.018	0.00	0.024	0.051		Set Trigger
2	4.069	0.017	0.00	0.025	0.047		Set Trigger
3	4.072	0.017	0.00	0.025	0.048		Set Trigger
4	4.057	0.017	0.00	0.024	0.046		Set Trigger
5	4.083	0.018	0.00	0.024	0.051		Set Trigger

A. 4.08