

G6810413

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



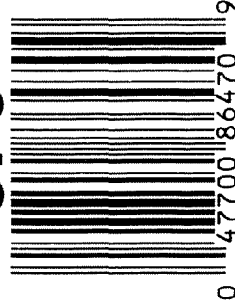
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6810413

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G6810413

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-9-09	SPD
430	ASSEMBLE TO STOCK		2-9-09	SP
440	PROOF		2-9-09	SPD
460	CHECK HEADSPACE		2-9-09	SPD
470	DIS-ASSEMBLE ACTION		2-9-09	SPD
472	SERIALIZE BOLT HANDLE	MAGNA FLUX	2-9-09	RTZ
475	DRILL AND TAP SIGHT HOLES		2-10-09	SP
480	MAGNAFLUX BBL ACTION	OPERATION	2/13/09	(H)
490	MAGNAFLUX BOLT		2/13/09	MR
500	ROLLMARK CALIBER		2/13/09	RT
520	GOFF BLAST BBL / REC		2/16/09	DE
542	APPLY COATINGS (BARREL ACTION)		2/18	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-18-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-18-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-18-09	SP
	D) OIL FIRING PIN ASSEMBLY		2-19-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

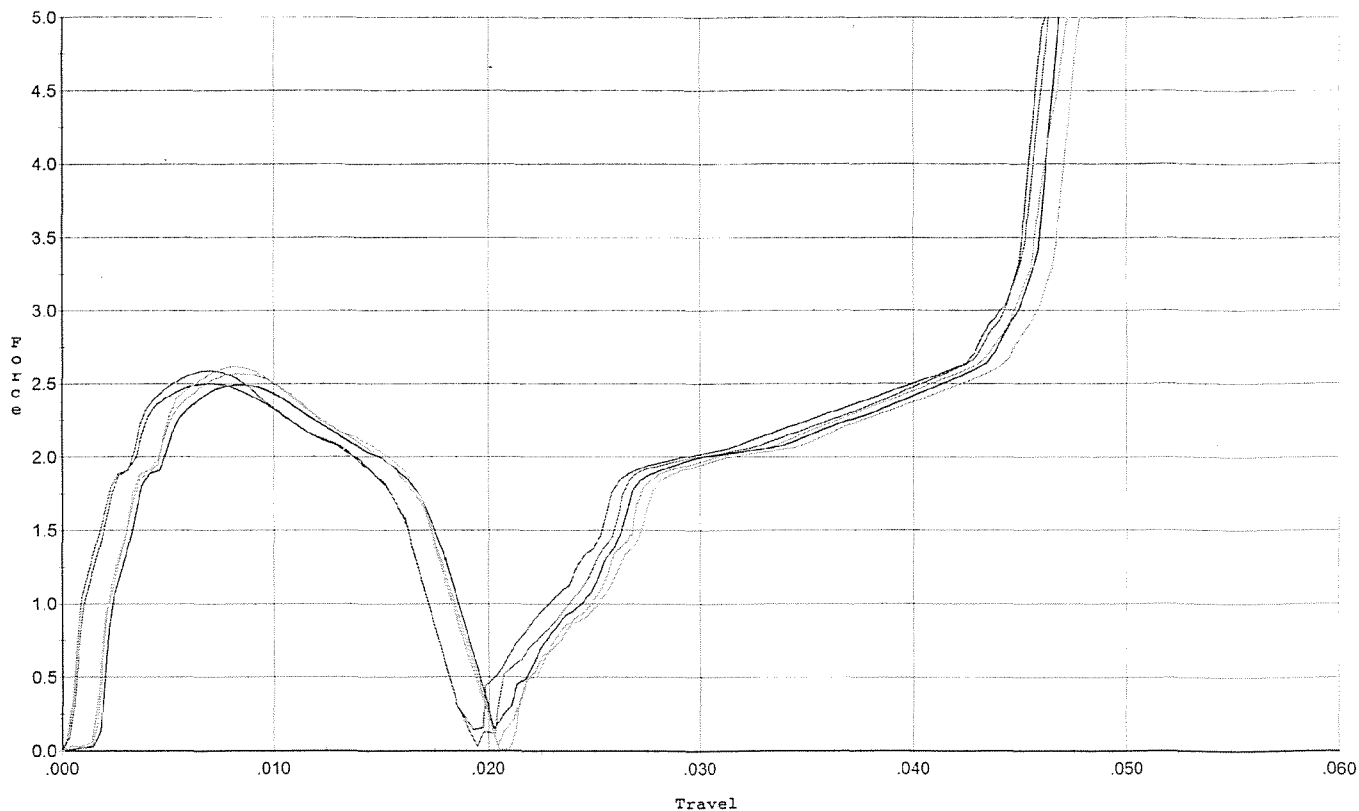
OP #	OPERATION NAME		READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>4</u> <u>4</u> <u>4</u>	3-2-09	W W
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>3</u> <u>3</u> <u>3</u>	3-2-09	W W
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.021</u> <u>.022</u> <u>.022</u>	3-2-09	W W
	J) ASSEMBLE STOCK			2-19-09	R W
	K) ASSEMBLE SWIVEL STUDS			3-2-09	W W
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	2-20-09	W
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
660	INSPECT FOR LIVE AMMO			2-20-09	W W
670	FINAL INSPECTION A) HEADSPACE			3-2-09	W W
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.26</u> <u>2.49</u> <u>2.32</u> <u>2.46</u> <u>2.39</u>	2-23-09	W W
	C) FUNCTION			3-2-09	W W
690	PACK			3/5/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/12/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



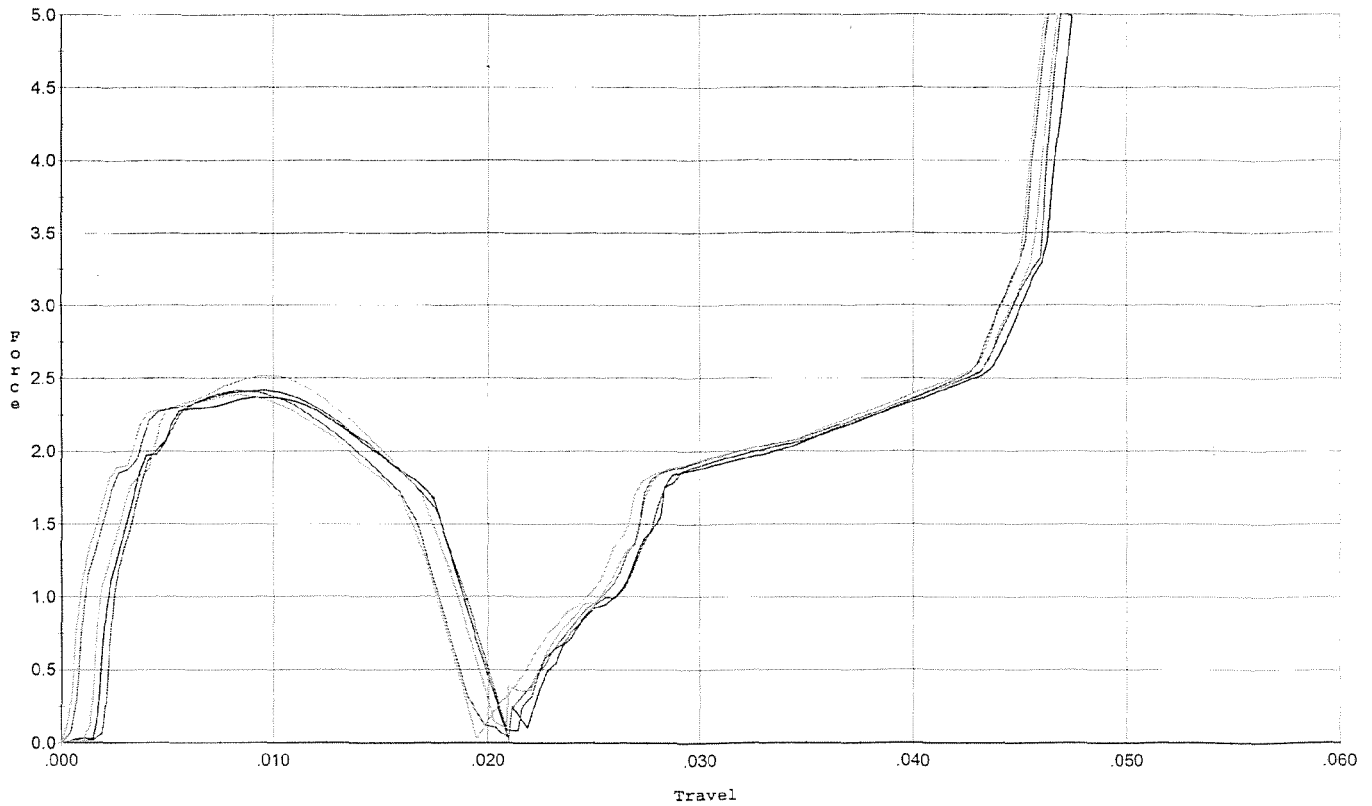
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.500	0.016	0.00	0.034	0.030		Set Trigger
2	2.492	0.018	0.00	0.034	0.031		Set Trigger
3	2.590	0.016	0.00	0.034	0.031		Set Trigger
4	2.616	0.019	0.00	0.034	0.033		Set Trigger
5	2.569	0.017	0.00	0.034	0.031		Set Trigger

A-2.55

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/12/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



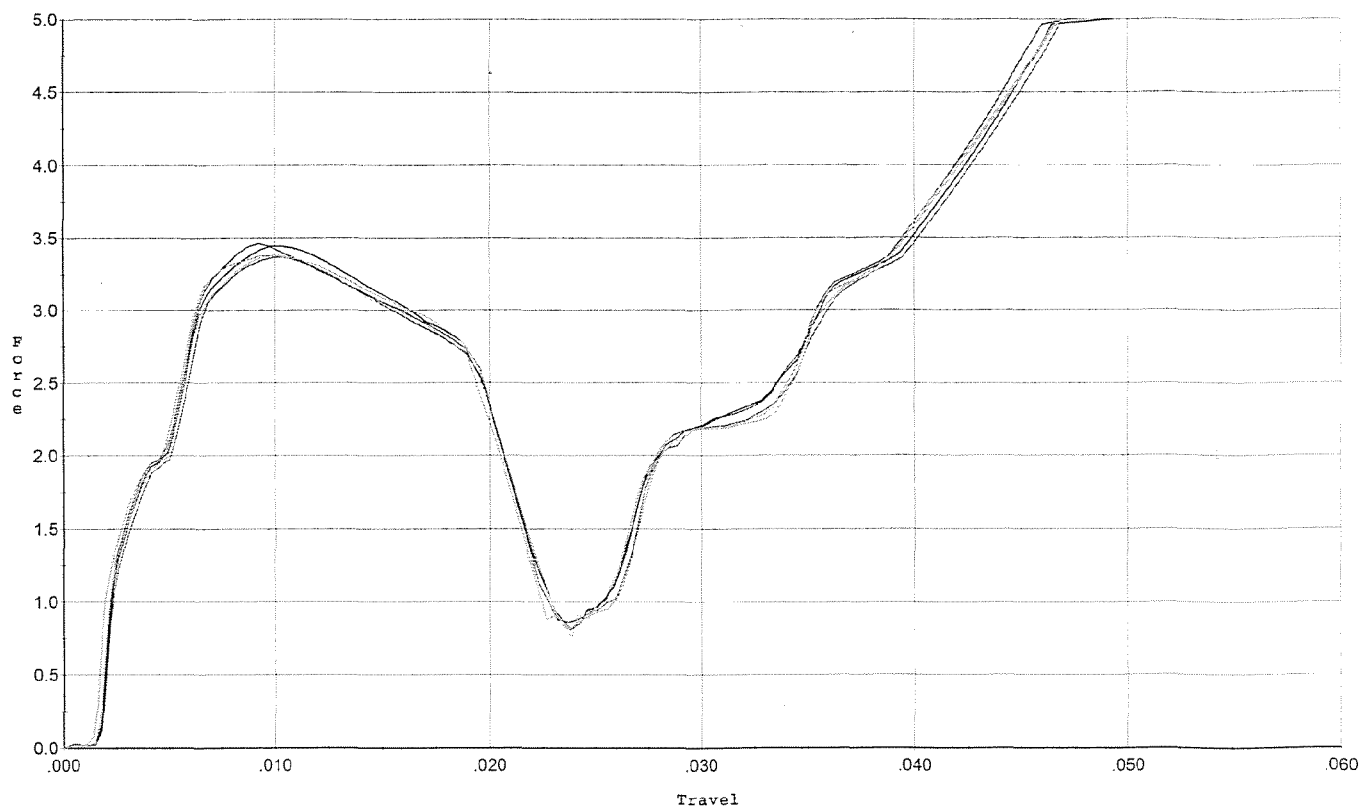
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.415	0.019	0.002	0.033	0.032		Set Trigger
2	2.371	0.017	0.00	0.034	0.030		Set Trigger
3	2.416	0.017	0.00	0.034	0.031		Set Trigger
4	2.389	0.017	0.00	0.034	0.032		Set Trigger
5	2.518	0.018	0.00	0.033	0.033		Set Trigger

A-2.42

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/12/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



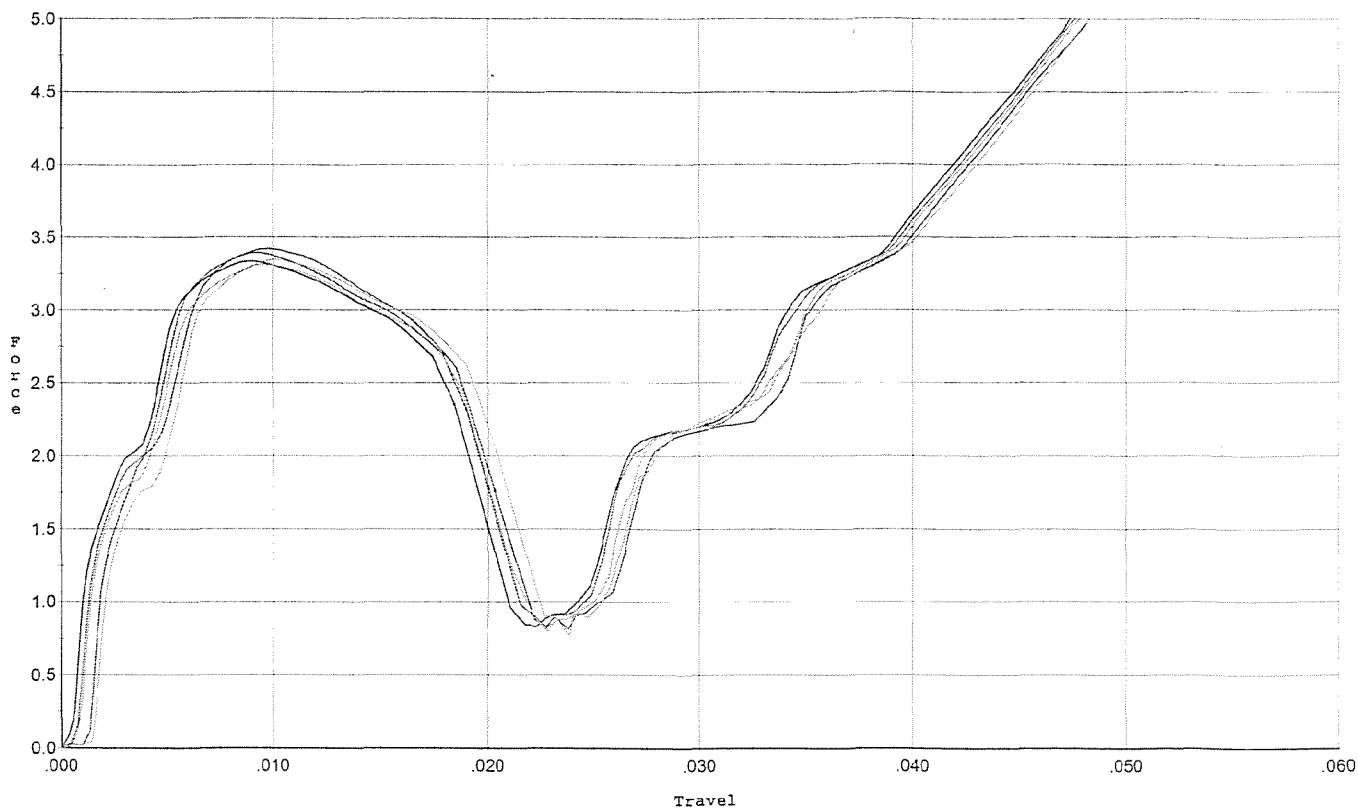
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.461	0.020	0.00	0.031	0.047		Set Trigger
2	3.444	0.020	0.002	0.032	0.047		Set Trigger
3	3.364	0.020	0.002	0.032	0.046		Set Trigger
4	3.380	0.020	0.002	0.031	0.046		Set Trigger
5	3.378	0.020	0.00	0.031	0.048		Set Trigger

A.3.40

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/12/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



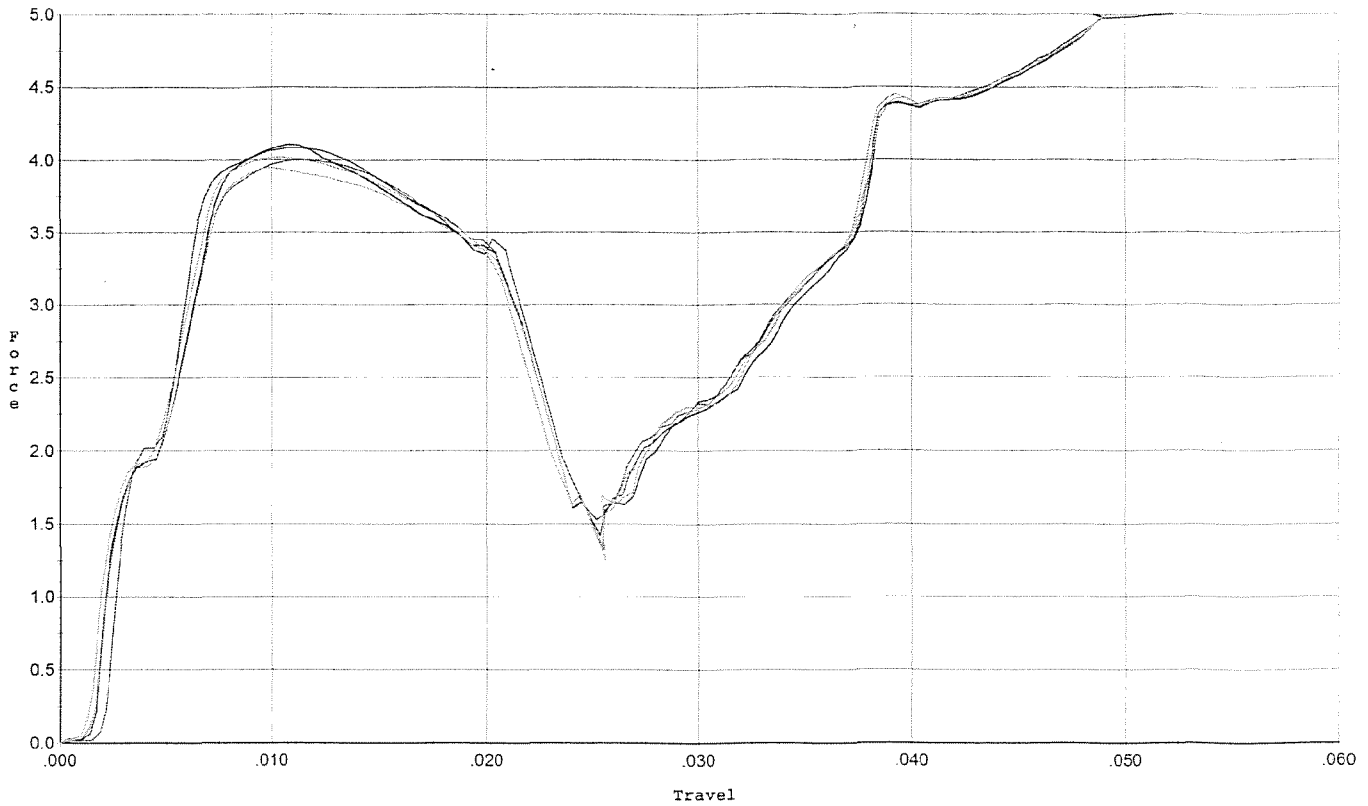
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.420	0.020	0.00	0.032	0.049		Set Trigger
2	3.336	0.018	0.00	0.032	0.045		Set Trigger
3	3.393	0.019	0.00	0.032	0.047		Set Trigger
4	3.343	0.020	0.00	0.031	0.048		Set Trigger
5	3.313	0.019	0.00	0.032	0.045		Set Trigger

A-336

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/12/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



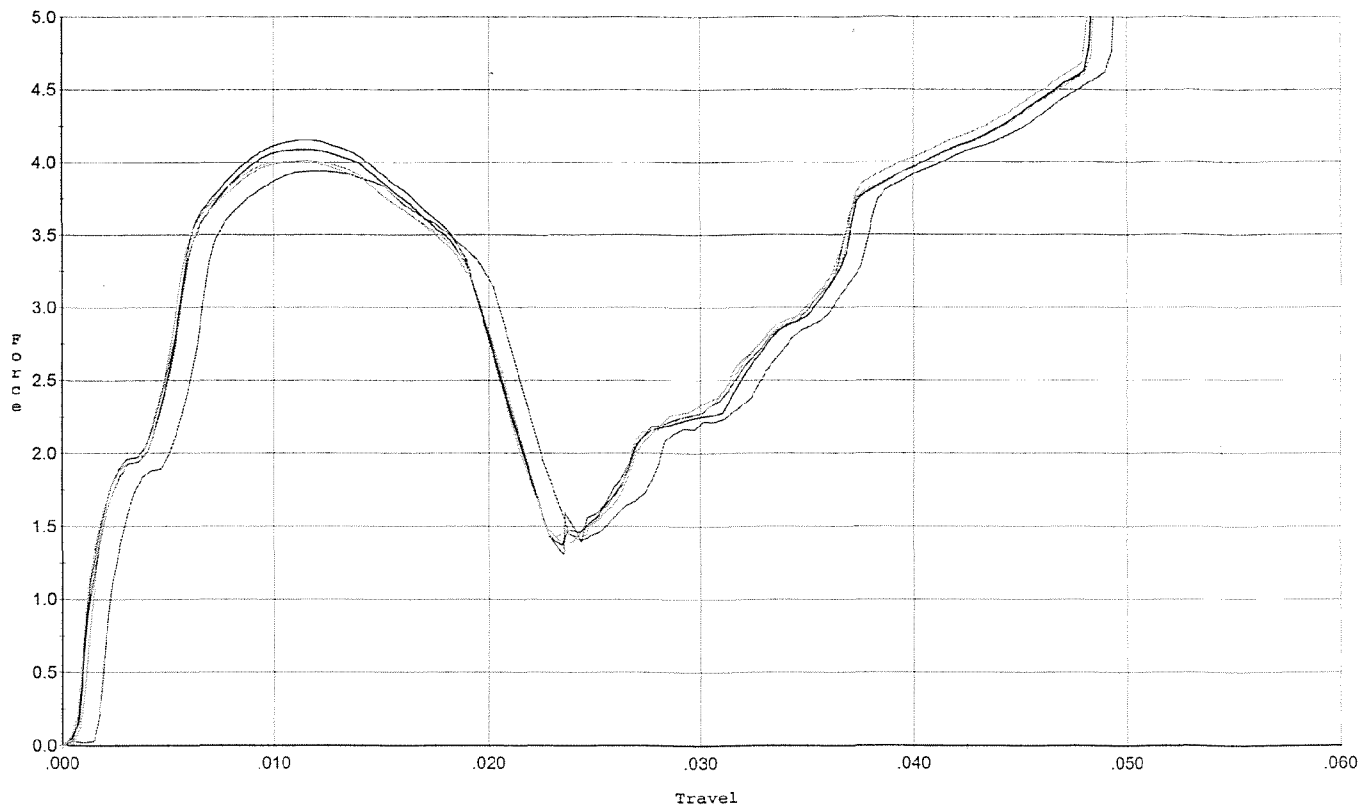
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.085	0.021	0.002	0.030	0.059		Set Trigger
2	4.106	0.022	0.00	0.030	0.061		Set Trigger
3	3.999	0.022	0.00	0.030	0.060		Set Trigger
4	3.949	0.022	0.00	0.030	0.060		Set Trigger
5	4.020	0.021	0.00	0.030	0.059		Set Trigger

A-4-03

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/12/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini after 20 cycles +/- 1.0 lb



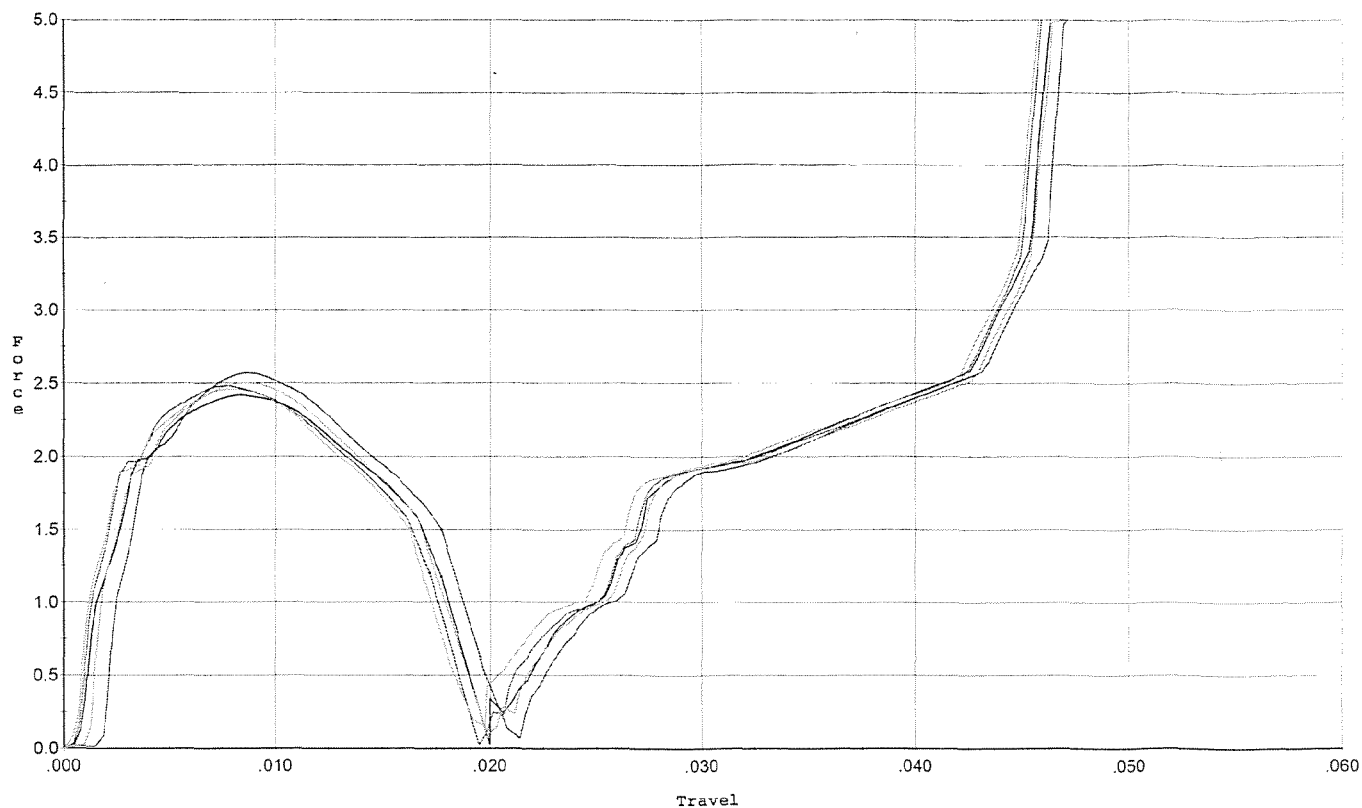
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.153	0.019	0.00	0.030	0.055		Set Trigger
2	4.087	0.019	0.00	0.031	0.055		Set Trigger
3	3.939	0.020	0.00	0.031	0.055		Set Trigger
4	4.001	0.021	0.00	0.030	0.058		Set Trigger
5	4.012	0.019	0.00	0.030	0.055		Set Trigger

A-4.03

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/12/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



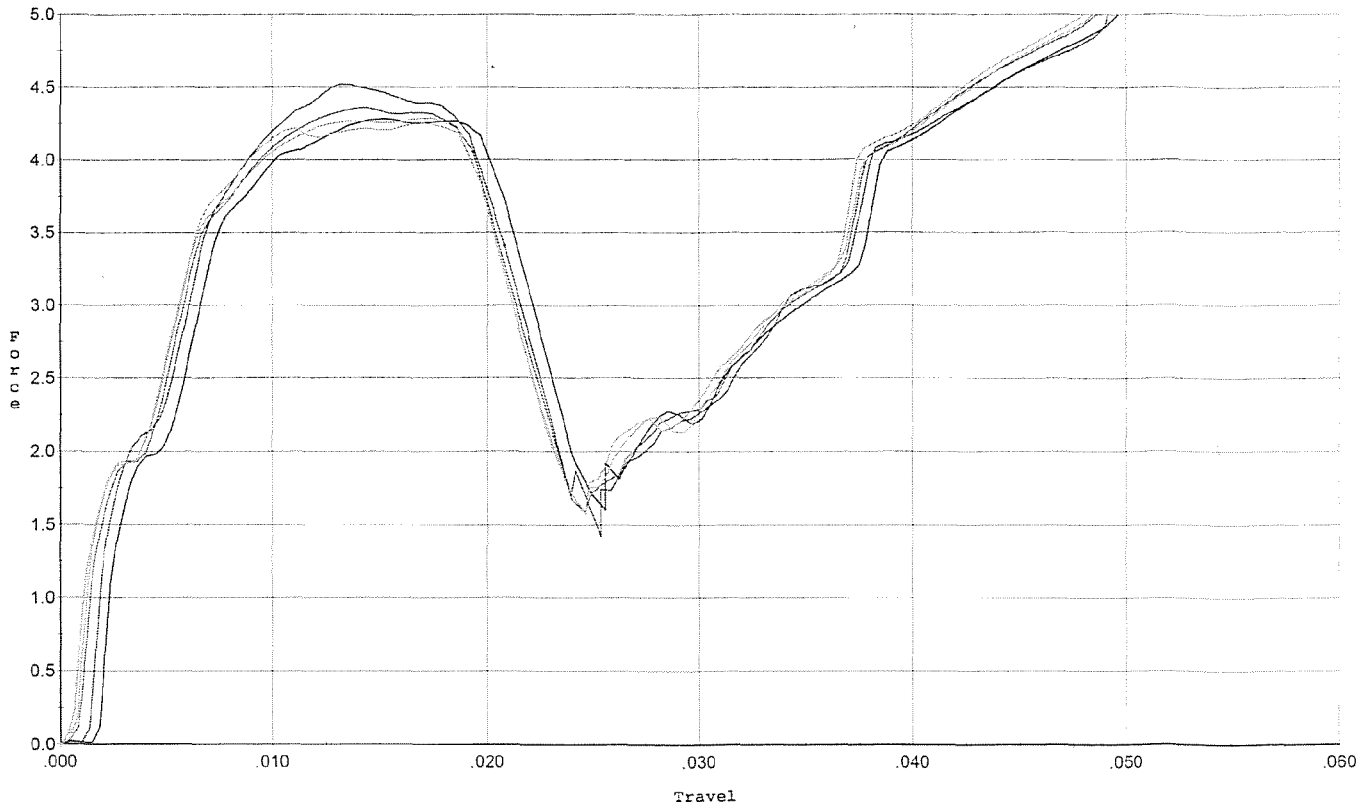
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.572	0.018	0.002	0.034	0.031		Set Trigger
2	2.420	0.018	0.00	0.034	0.031		Set Trigger
3	2.482	0.017	0.00	0.034	0.031		Set Trigger
4	2.461	0.016	0.00	0.034	0.030		Set Trigger
5	2.501	0.018	0.00	0.034	0.032		Set Trigger

A-2.48

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/12/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.522	0.021	0.00	0.030	0.064		Set Trigger
2	4.280	0.021	0.002	0.030	0.062		Set Trigger
3	4.360	0.019	0.00	0.029	0.059		Set Trigger
4	4.255	0.020	0.00	0.029	0.060		Set Trigger
5	4.288	0.020	0.00	0.029	0.060		Set Trigger

A-4.34