

76810414

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



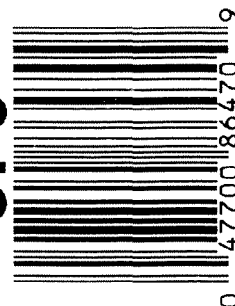
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6810414

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

66810414

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-9-09	SP
430	ASSEMBLE TO STOCK		2-9-09	SP
440	PROOF		2-9-09	SP
460	CHECK HEADSPACE		2-9-09	SP
470	DIS-ASSEMBLE ACTION		2-9-09	SP
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	2-9-09	KIC
475	DRILL AND TAP SIGHT HOLES		2-10-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 	2/13/09	AS
490	MAGNAFLUX BOLT		2/13/09	MR
500	ROLLMARK CALIBER		2/14/09	RT
520	GOFF BLAST BBL / REC		16-Feb-09	SP
542	APPLY COATINGS (BARREL ACTION)		2-27-09	SP
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-27-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-27-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-27-09	SP
	D) OIL FIRING PIN ASSEMBLY		3-4-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

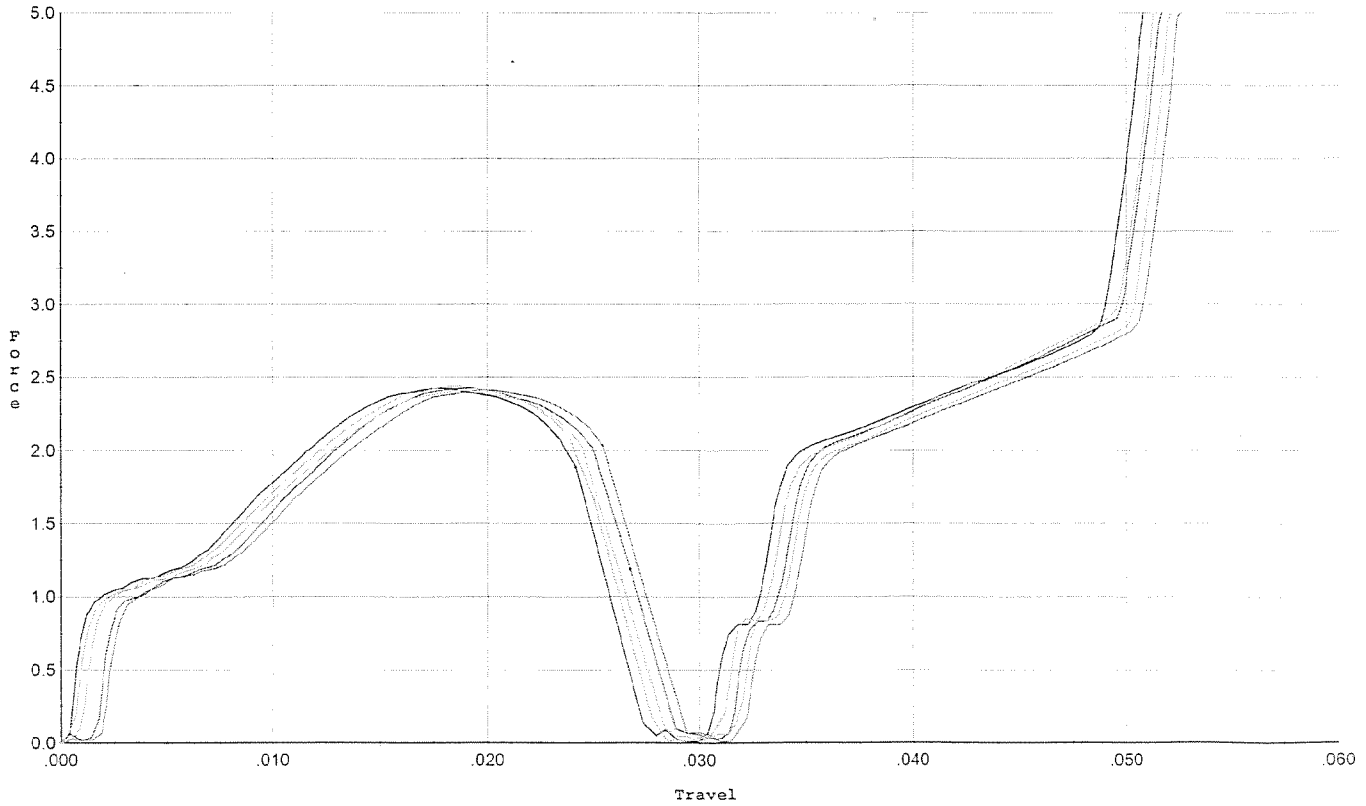
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6</u> <u>5</u> <u>6</u>	3-6-09	W W
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3</u> <u>3</u> <u>3</u>	3-6-09	W W
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.023</u> <u>.023</u>	3-6-09	W W
	J) ASSEMBLE STOCK		3-4-09	L J
	K) ASSEMBLE SWIVEL STUDS		3-6-09	W W
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	3-5-09	W W
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		3-5-09	RP
670	FINAL INSPECTION A) HEADSPACE		3-6-09	W W
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.66</u> <u>2.67</u> <u>2.73</u> <u>2.54</u> <u>2.61</u>	3-6-09	W W
	C) FUNCTION		3-6-09	W W
690	PACK		3/6/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 3/3/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



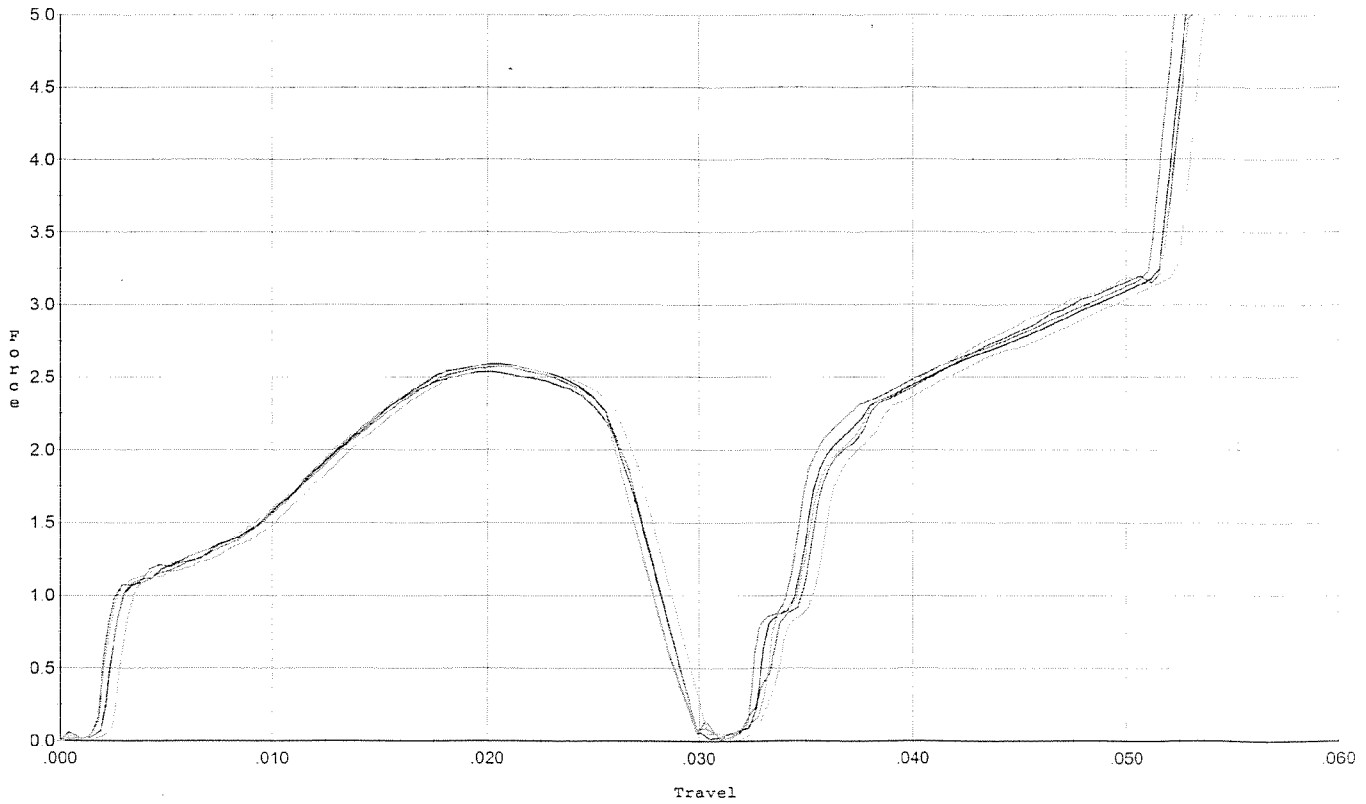
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.427	0.027	0.00	0.032	0.044		Set Trigger
2	2.426	0.024	0.00	0.033	0.042		Set Trigger
3	2.415	0.025	0.002	0.033	0.041		Set Trigger
4	2.412	0.026	0.00	0.033	0.044		Set Trigger
5	2.443	0.025	0.00	0.033	0.042		Set Trigger

Avg 2.42

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 3/3/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



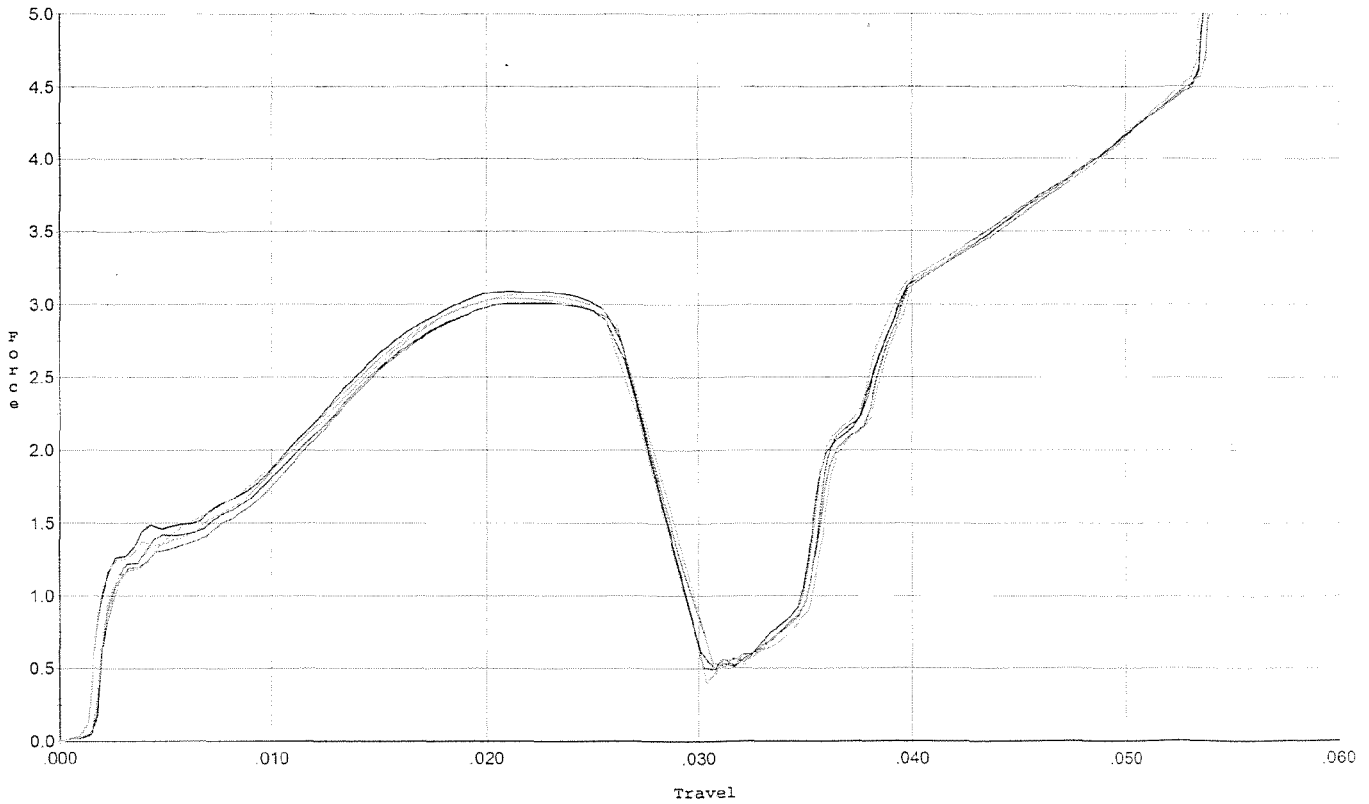
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.538	0.026	0.00	0.033	0.044		Set Trigger
2	2.592	0.027	0.00	0.033	0.046		Set Trigger
3	2.572	0.027	0.00	0.032	0.046		Set Trigger
4	2.584	0.026	0.00	0.034	0.045		Set Trigger
5	2.574	0.027	0.00	0.033	0.046		Set Trigger

Aug 2.57

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 3/3/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



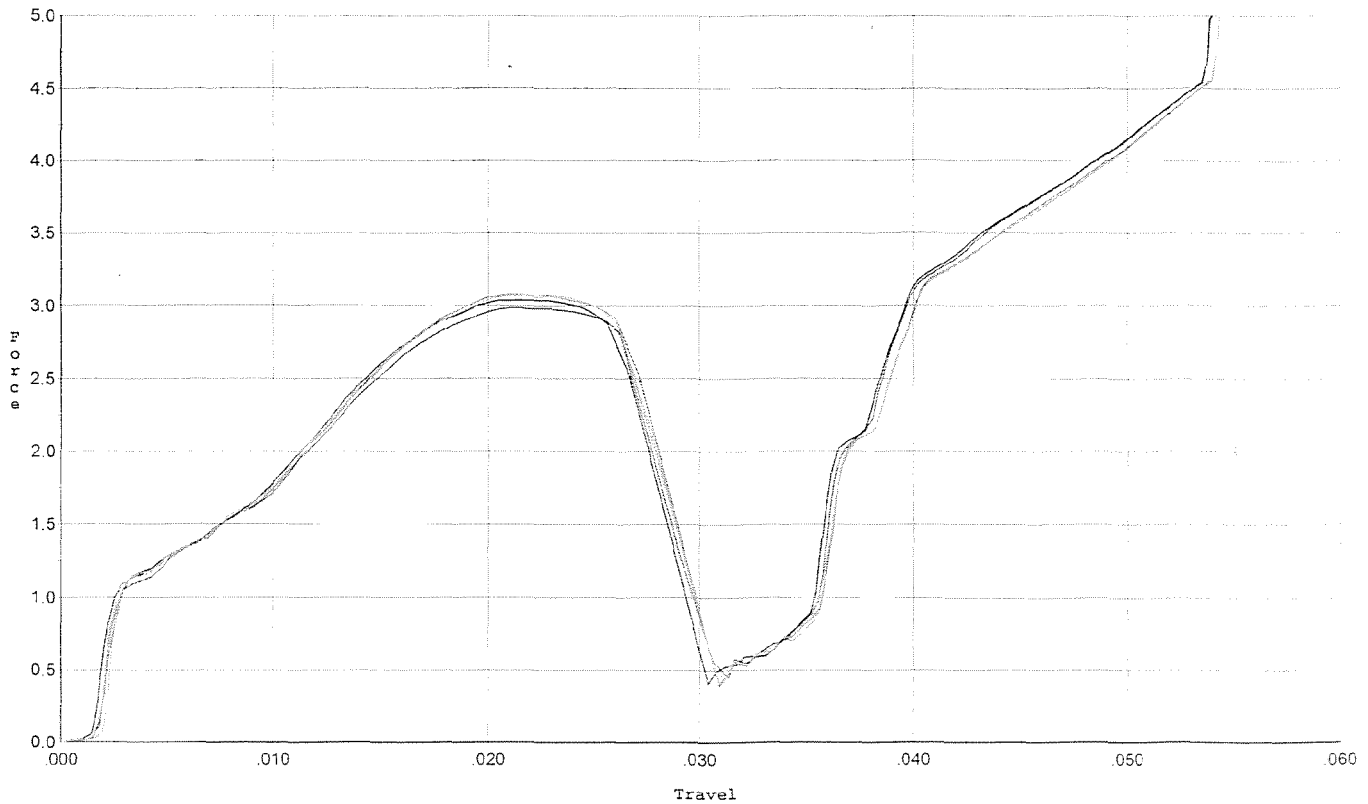
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.009	0.027	0.00	0.032	0.054		Set Trigger
2	3.088	0.026	0.00	0.032	0.055		Set Trigger
3	3.014	0.026	0.00	0.033	0.053		Set Trigger
4	3.041	0.027	0.00	0.032	0.056		Set Trigger
5	3.067	0.028	0.00	0.032	0.058		Set Trigger

Avg 3.04

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 3/3/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



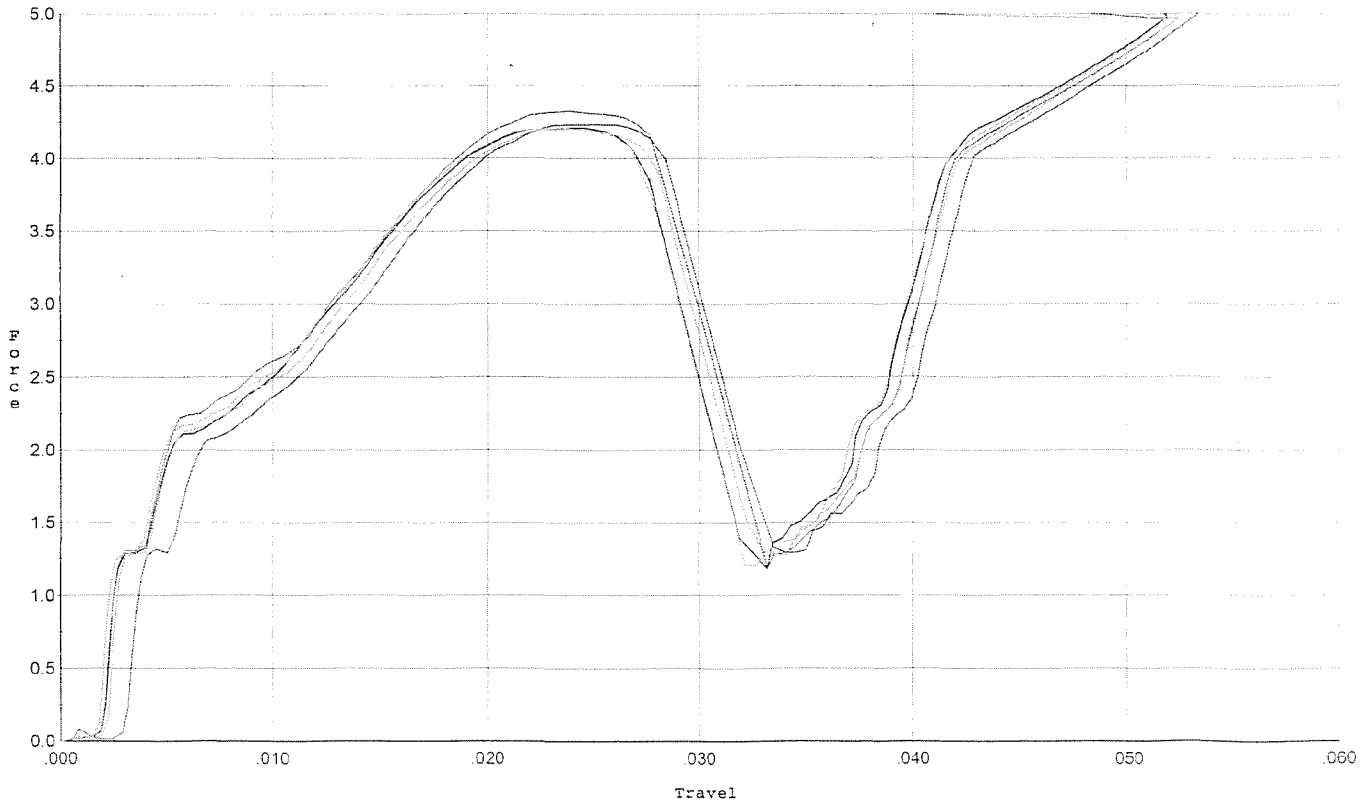
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.982	0.026	0.00	0.033	0.052		Set Trigger
2	3.034	0.027	0.00	0.033	0.054		Set Trigger
3	3.074	0.027	0.00	0.032	0.055		Set Trigger
4	3.067	0.028	0.00	0.032	0.056		Set Trigger
5	3.081	0.028	0.00	0.032	0.057		Set Trigger

Avg 3.04

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 3/3/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



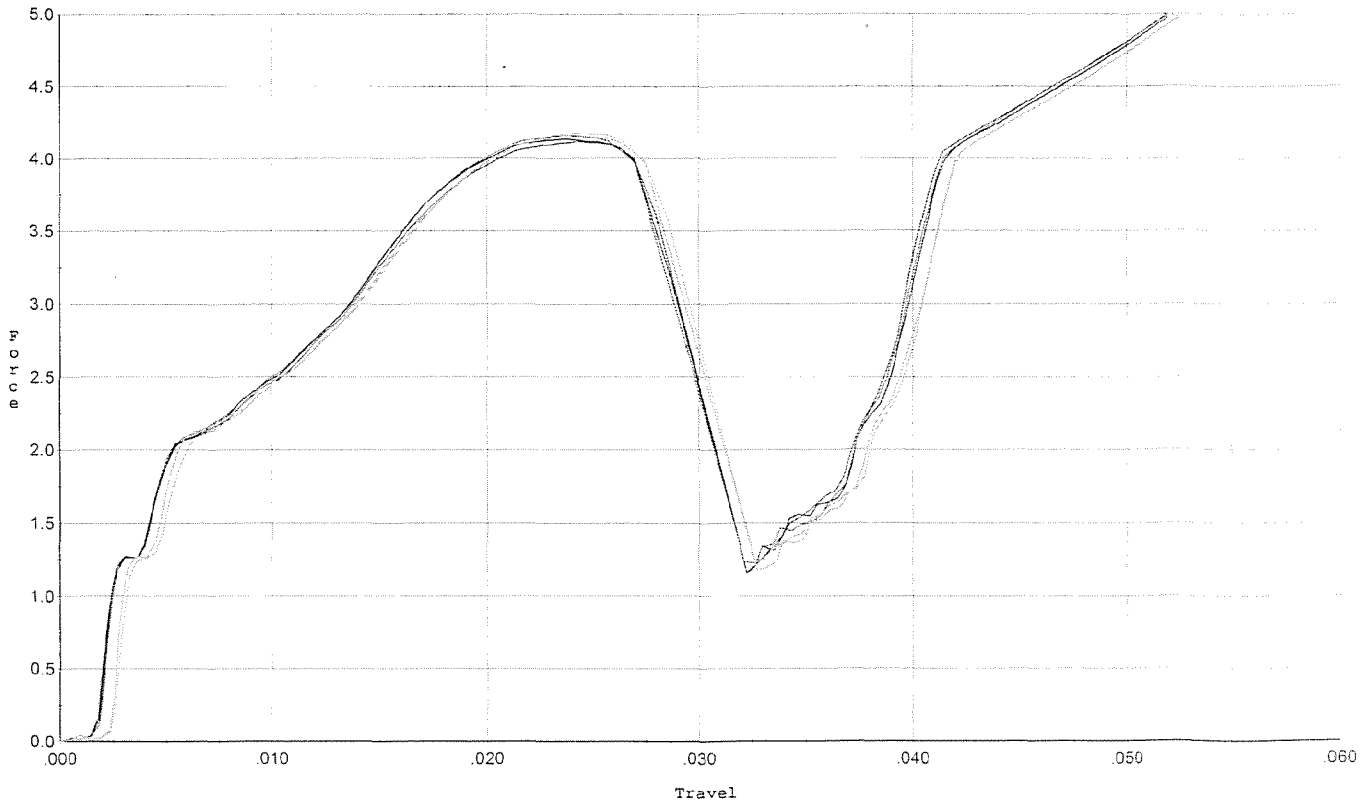
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.233	0.028	0.003	0.025	0.076		Set Trigger
2	4.207	0.028	0.002	0.025	0.076		Set Trigger
3	4.325	0.030	0.002	0.024	0.085		Set Trigger
4	4.211	0.028	0.00	0.025	0.078		Set Trigger
5	4.198	0.028	0.00	0.025	0.077		Set Trigger

Avg 4.23

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 3/3/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



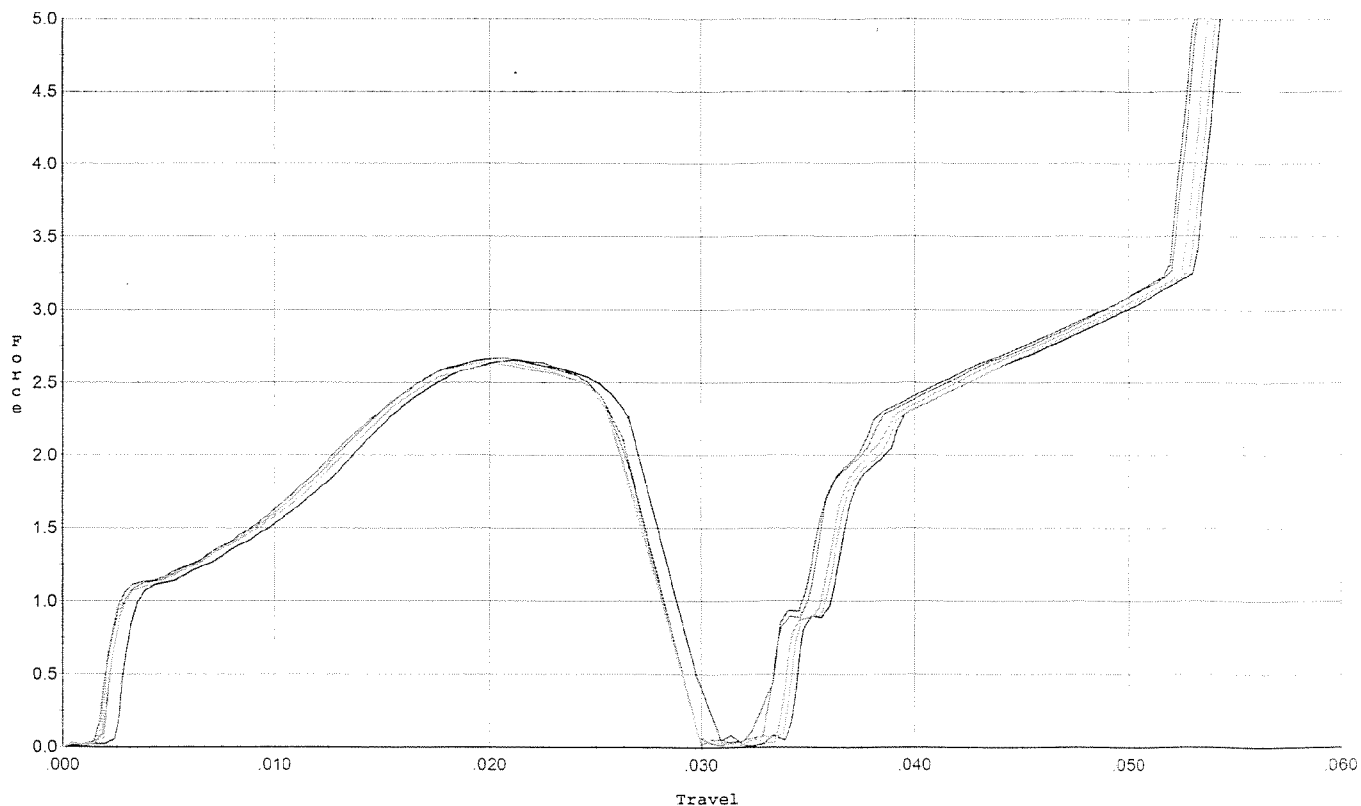
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.116	0.028	0.00	0.025	0.076		Set Trigger
2	4.135	0.029	0.00	0.025	0.078		Set Trigger
3	4.157	0.029	0.00	0.025	0.080		Set Trigger
4	4.177	0.029	0.00	0.025	0.076		Set Trigger
5	4.156	0.030	0.00	0.025	0.080		Set Trigger

Aug 4.14

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 3/3/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



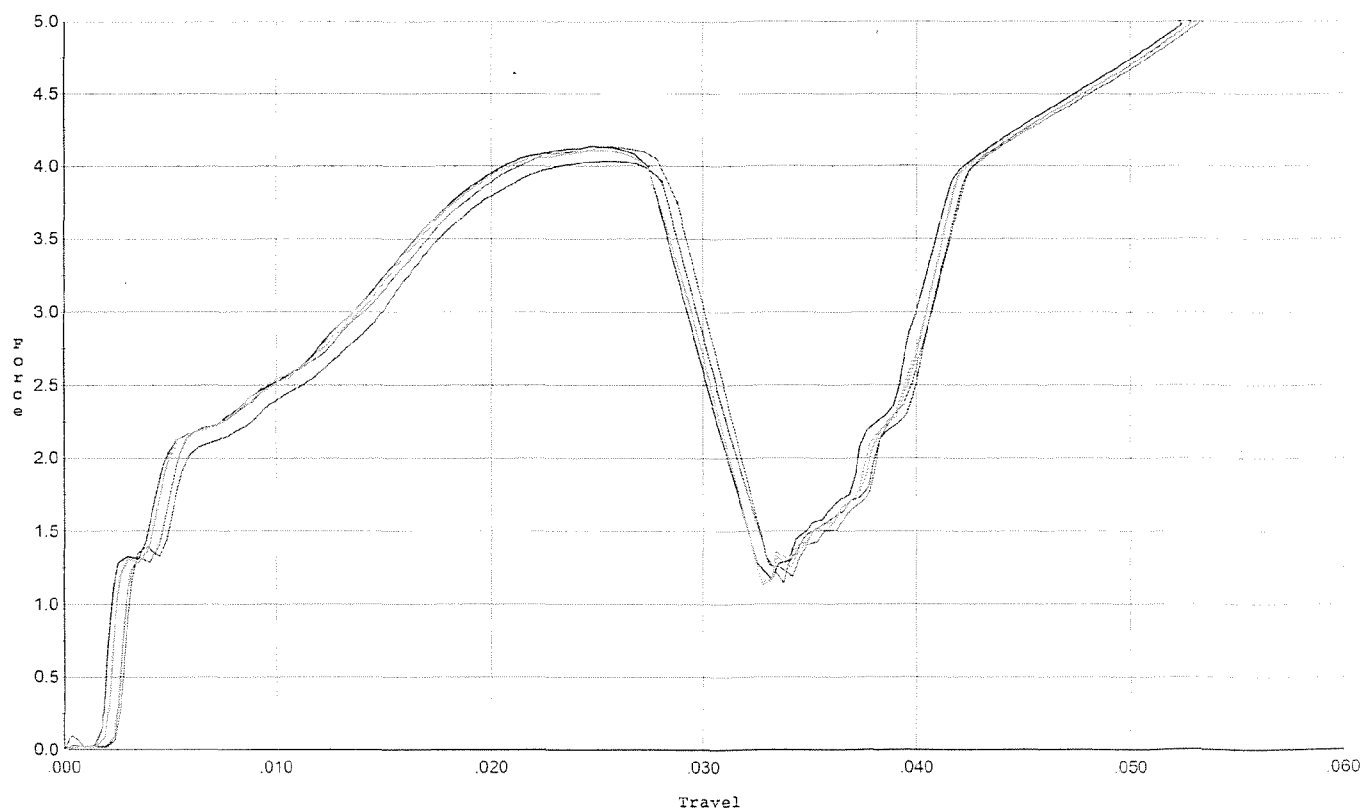
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.667	0.027	0.00	0.033	0.047		Set Trigger
2	2.649	0.027	0.00	0.034	0.046		Set Trigger
3	2.666	0.026	0.00	0.033	0.046		Set Trigger
4	2.645	0.027	0.00	0.034	0.048		Set Trigger
5	2.623	0.027	0.002	0.034	0.047		Set Trigger

Aug 2.65

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 3/3/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.033	0.028	0.003	0.025	0.073		Set Trigger
2	4.137	0.027	0.00	0.025	0.075		Set Trigger
3	4.135	0.029	0.002	0.025	0.078		Set Trigger
4	4.117	0.029	0.002	0.025	0.080		Set Trigger
5	4.104	0.029	0.002	0.025	0.080		Set Trigger

Avg 4.10