

66810416

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



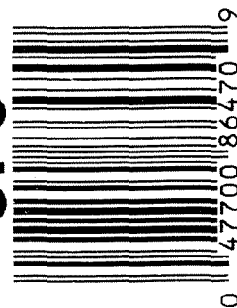
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6810416

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G.6810416

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-9-09	SP
430	ASSEMBLE TO STOCK		2-9-09	SP
440	PROOF		2-9-09	SP
460	CHECK HEADSPACE		2-9-09	SP
470	DIS-ASSEMBLE ACTION		2-9-09	SP
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	2-9-09	RT
475	DRILL AND TAP SIGHT HOLES		2-10-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 	2/13/09	HS
490	MAGNAFLUX BOLT		2/13/09	MR
500	ROLLMARK CALIBER		2/14/09	RT
520	GOFF BLAST BBL / REC		16-Feb-09	SP
542	APPLY COATINGS (BARREL ACTION)		2/27	SP
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-27-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-27-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-27-09	SP
	D) OIL FIRING PIN ASSEMBLY		3-3-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

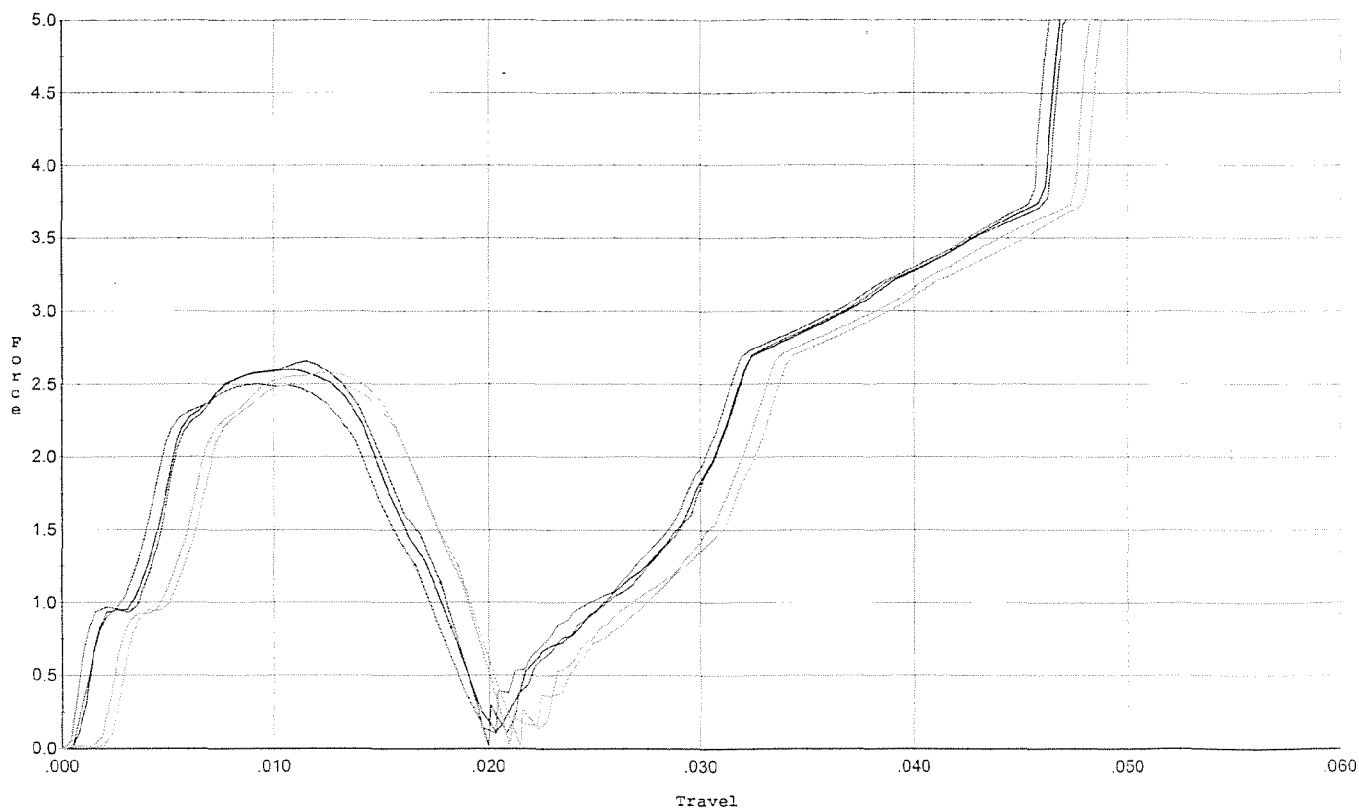
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4</u> <u>5</u> <u>5</u>	3-5-09	W W
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3</u> <u>3</u> <u>3</u>	3-5-09	W W
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.027</u>	3-5-09	W W
	J) ASSEMBLE STOCK		3-3-09	SPD
	K) ASSEMBLE SWIVEL STUDS		3-5-09	W W
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	3-4-09	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		3-4-09	TC W W
670	FINAL INSPECTION A) HEADSPACE		3-5-09	W W
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.51</u> <u>2.45</u> <u>2.56</u> <u>2.57</u> <u>2.53</u>	3-4-09	W W
	C) FUNCTION		3-5-09	W W
690	PACK		3/6/09	Fcy

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/26/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.655	0.018	0.00	0.033	0.031		Set Trigger
2	2.600	0.018	0.00	0.033	0.031		Set Trigger
3	2.503	0.017	0.00	0.033	0.029		Set Trigger
4	2.501	0.019	0.002	0.034	0.029		Set Trigger
5	2.579	0.019	0.002	0.033	0.031		Set Trigger

A-2.56

Trigger Scan 2.01, SN 10337, printed by Remington Arms Co., Inc., 2/26/2009 8:28:31 AM

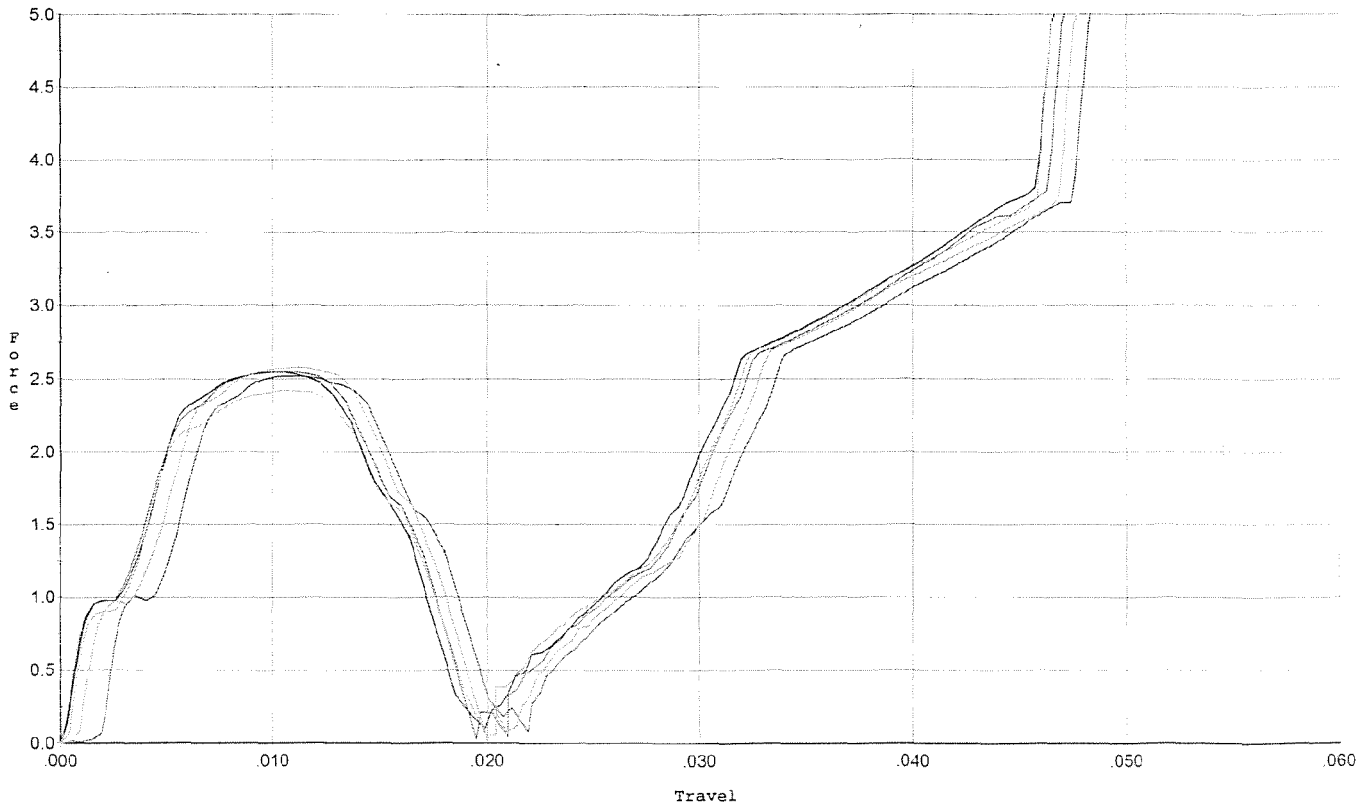
CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400131184

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/26/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles/- .50 lb



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.520	0.018	0.00	0.034	0.029		Set Trigger
2	2.549	0.016	0.00	0.034	0.029		Set Trigger
3	2.547	0.017	0.00	0.034	0.031		Set Trigger
4	2.420	0.017	0.00	0.033	0.029		Set Trigger
5	2.580	0.018	0.00	0.034	0.031		Set Trigger

A-2.52

Trigger Scan 2.01 ,SN 10337, printed by Remington Arms Co., Inc. 2/26/2009 8:30:29 AM

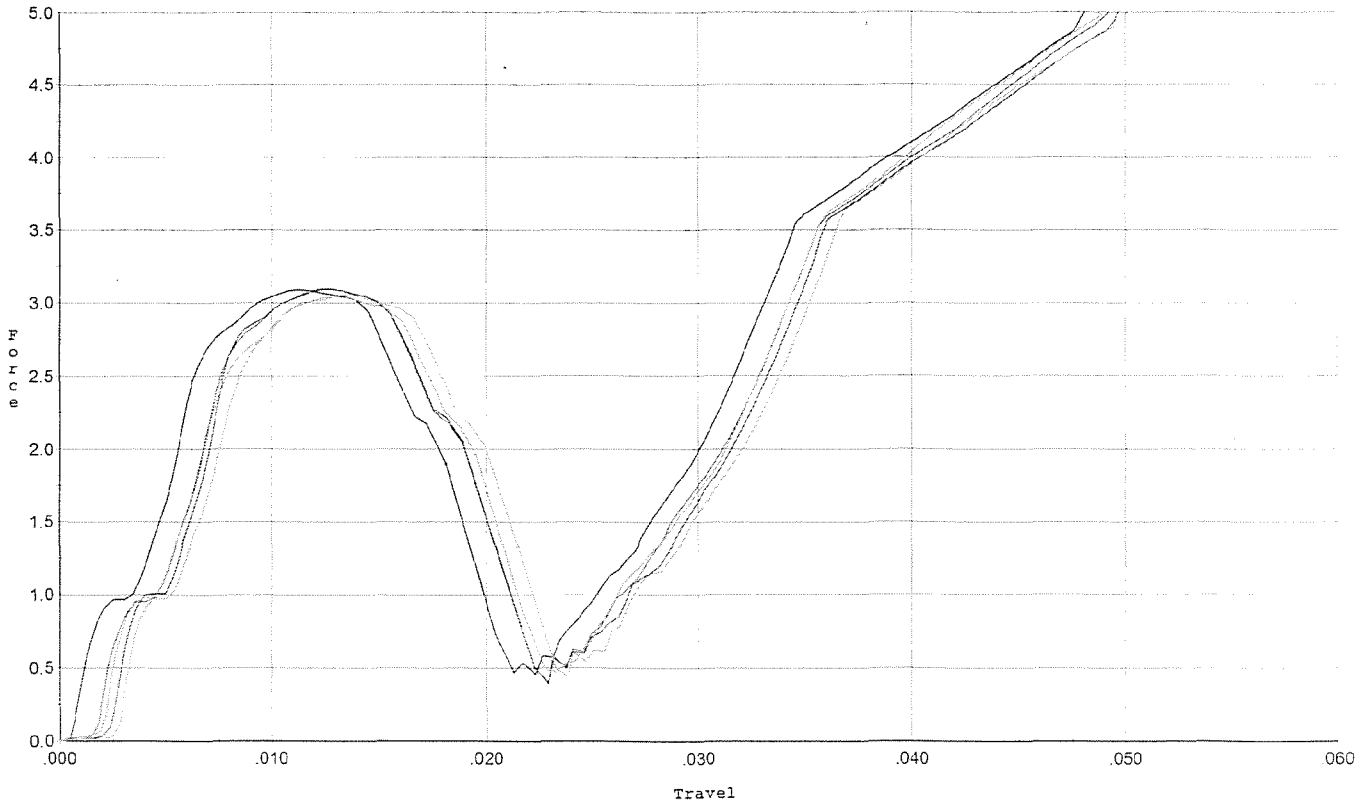
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KINZER V. REMINGTON

M2400131185

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/26/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



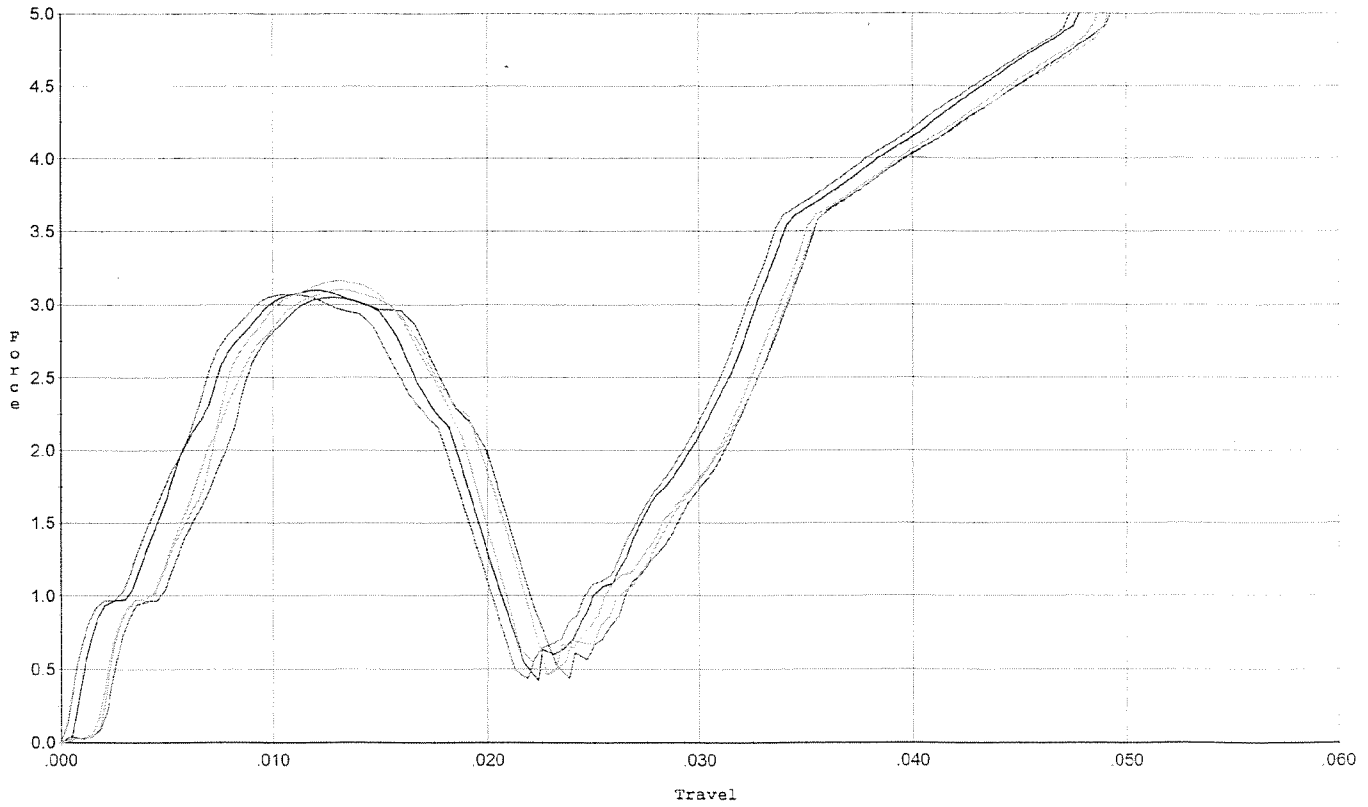
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.092	0.019	0.002	0.034	0.036		Set Trigger
2	3.089	0.018	0.00	0.032	0.037		Set Trigger
3	3.096	0.019	0.00	0.033	0.037		Set Trigger
4	3.053	0.021	0.003	0.033	0.040		Set Trigger
5	3.042	0.020	0.00	0.033	0.037		Set Trigger

A-3.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/26/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.048	0.020	0.00	0.032	0.038		Set Trigger
2	3.099	0.018	0.00	0.032	0.037		Set Trigger
3	3.066	0.019	0.00	0.031	0.040		Set Trigger
4	3.104	0.021	0.00	0.032	0.040		Set Trigger
5	3.165	0.019	0.00	0.033	0.037		Set Trigger

A-3.09

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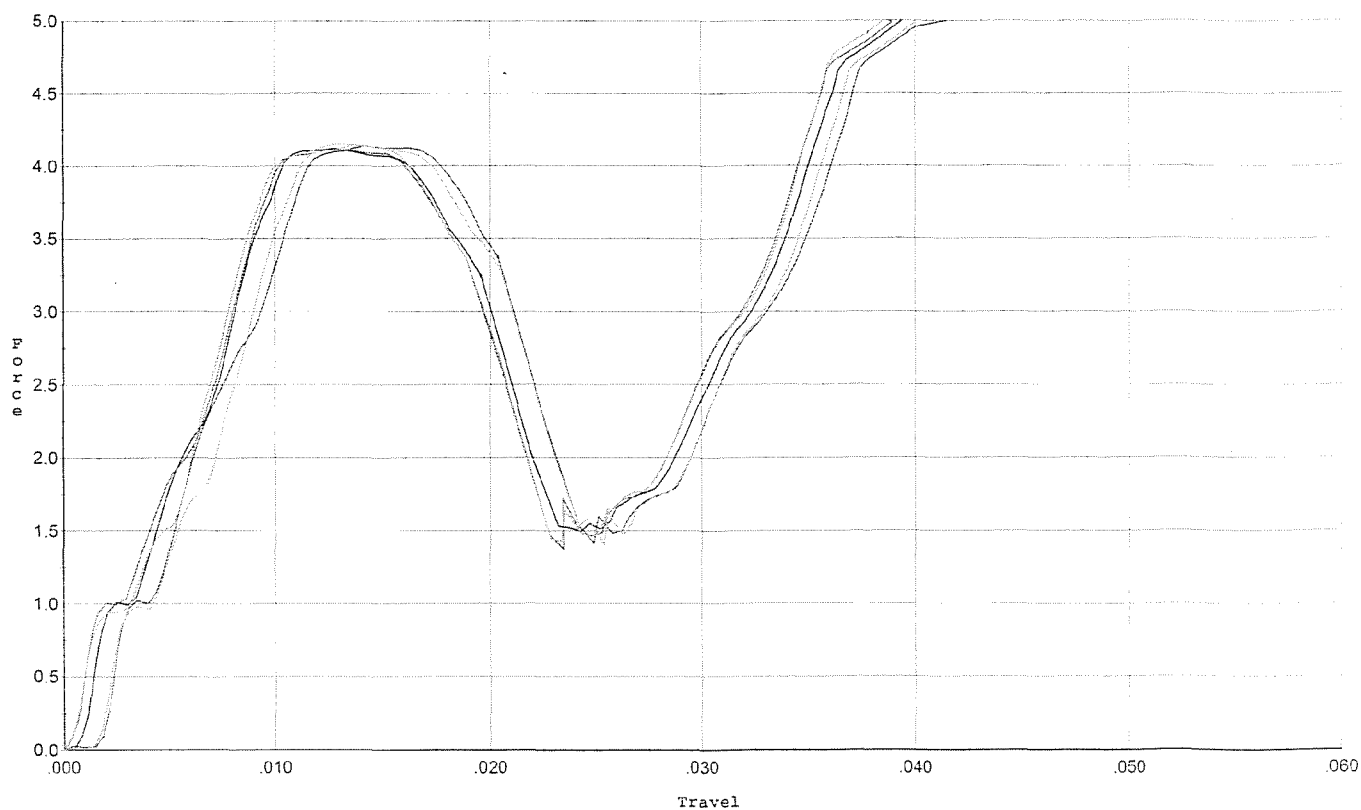
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KINZER V. REMINGTON

M2400131187

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/26/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.136	0.020	0.002	0.029	0.052		Set Trigger
2	4.120	0.020	0.00	0.029	0.051		Set Trigger
3	4.112	0.021	0.00	0.028	0.054		Set Trigger
4	4.145	0.020	0.00	0.029	0.052		Set Trigger
5	4.153	0.020	0.00	0.028	0.054		Set Trigger

A-4-13

Trigger Scan 2.01, SN 10337, printed by Remington Arms Co., Inc. 2/26/2009 8:35:10 AM

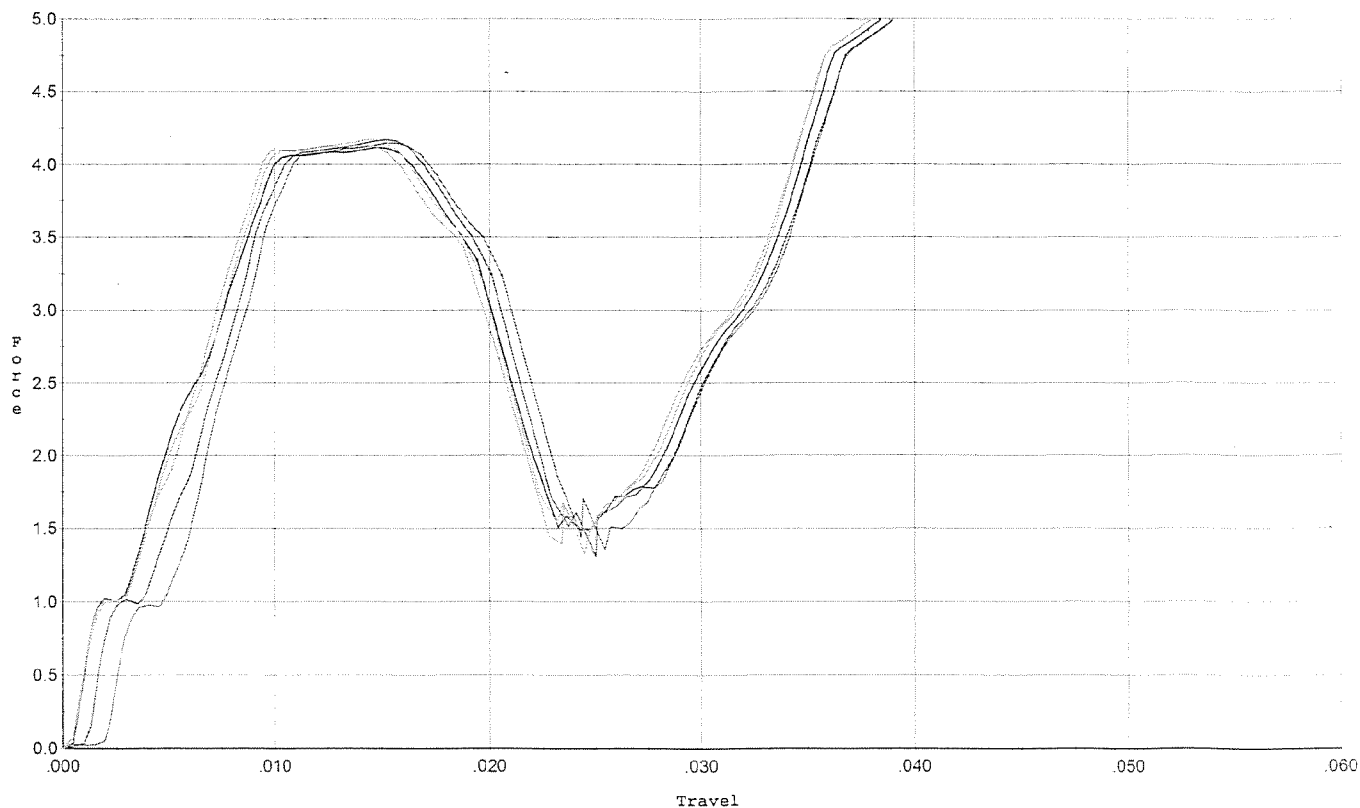
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KINZER V. REMINGTON

M2400131188

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/26/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



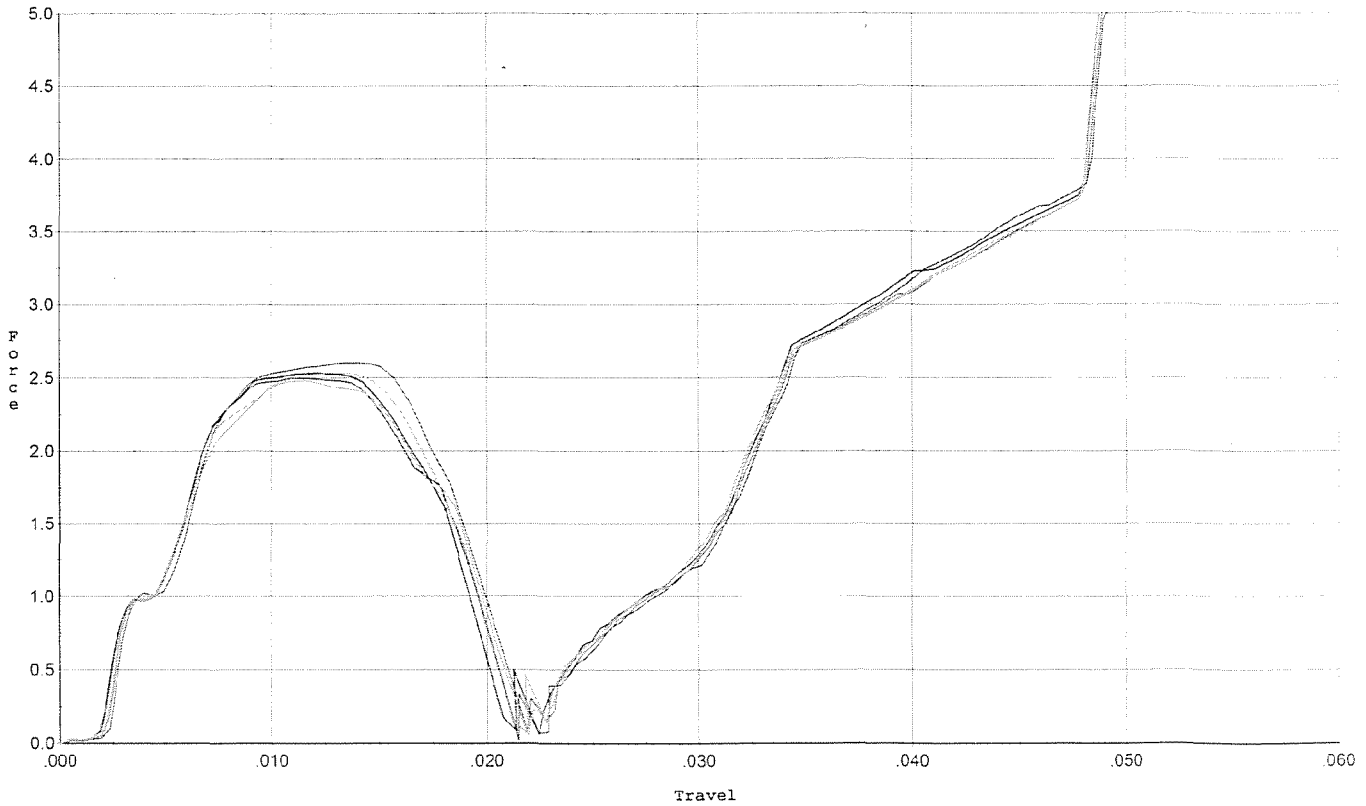
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.169	0.020	0.00	0.029	0.053		Set Trigger
2	4.116	0.019	0.00	0.028	0.053		Set Trigger
3	4.144	0.021	0.002	0.028	0.052		Set Trigger
4	4.174	0.020	0.00	0.028	0.053		Set Trigger
5	4.132	0.020	0.00	0.028	0.055		Set Trigger

A-4.14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/26/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



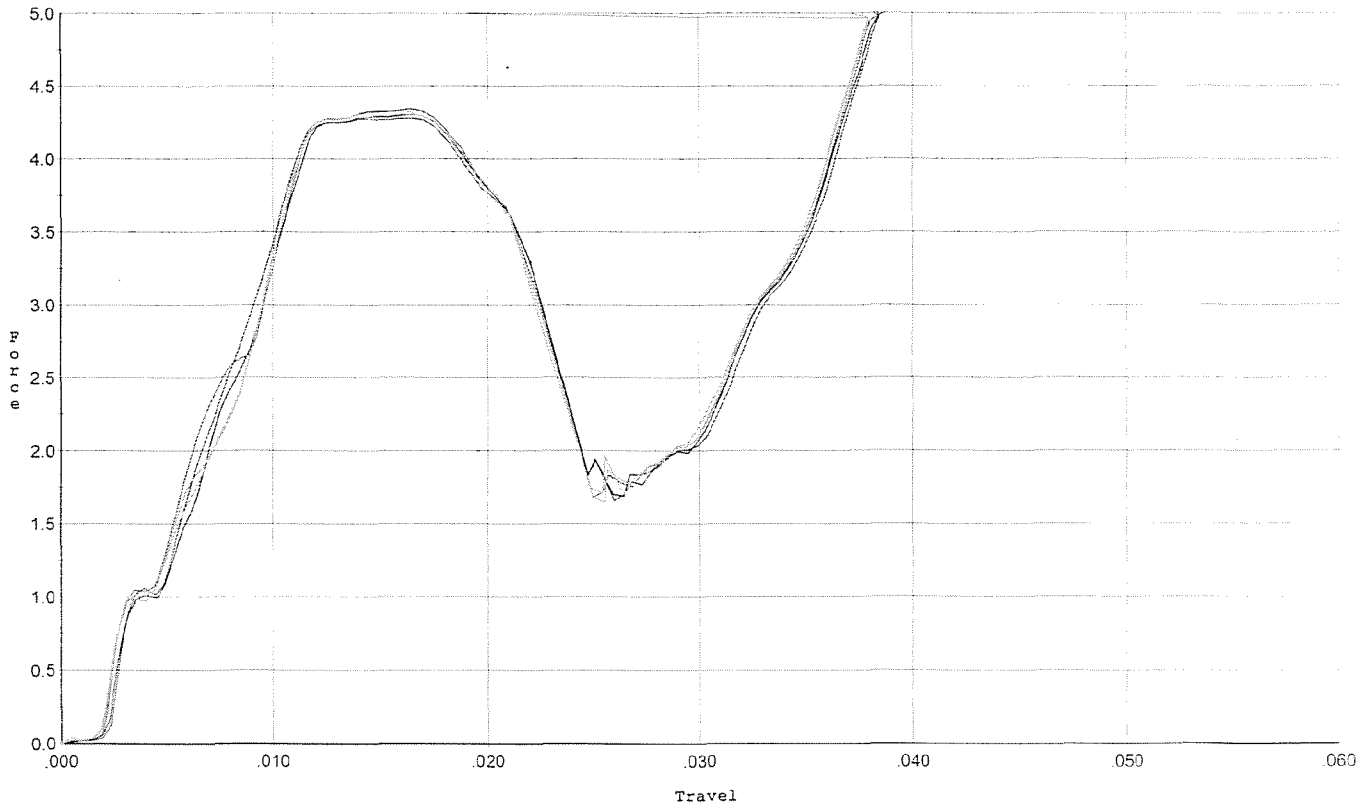
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.496	0.019	0.00	0.034	0.031		Set Trigger
2	2.533	0.018	0.00	0.034	0.030		Set Trigger
3	2.601	0.020	0.00	0.034	0.034		Set Trigger
4	2.533	0.019	0.00	0.034	0.031		Set Trigger
5	2.480	0.019	0.00	0.034	0.030		Set Trigger

A-2.52

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/26/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.345	0.022	0.002	0.028	0.059		Set Trigger
2	4.302	0.022	0.00	0.028	0.058		Set Trigger
3	4.278	0.022	0.00	0.027	0.059		Set Trigger
4	4.323	0.021	0.00	0.028	0.055		Set Trigger
5	4.305	0.023	0.00	0.027	0.060		Set Trigger

A-431

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