

G6810420

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

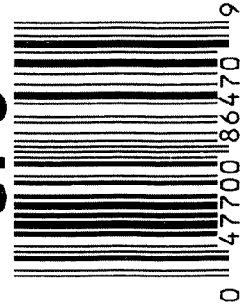
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6810420

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6810420

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-9-09	SP
430	ASSEMBLE TO STOCK		2-9-09	SP
440	PROOF		2-9-09	SP
460	CHECK HEADSPACE		2-9-09	SP
470	DIS-ASSEMBLE ACTION		2-9-09	SP
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	2-9-09	RT
475	DRILL AND TAP SIGHT HOLES		2-10-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR	2/13/09	SP
490	MAGNAFLUX BOLT		2/13/09	MR
500	ROLLMARK CALIBER		2/13/09	RT
520	GOFF BLAST BBL / REC		2/16/09	DE
542	APPLY COATINGS (BARREL ACTION)		2/18	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-18-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-18-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-18-09	SP
	D) OIL FIRING PIN ASSEMBLY		2-18-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

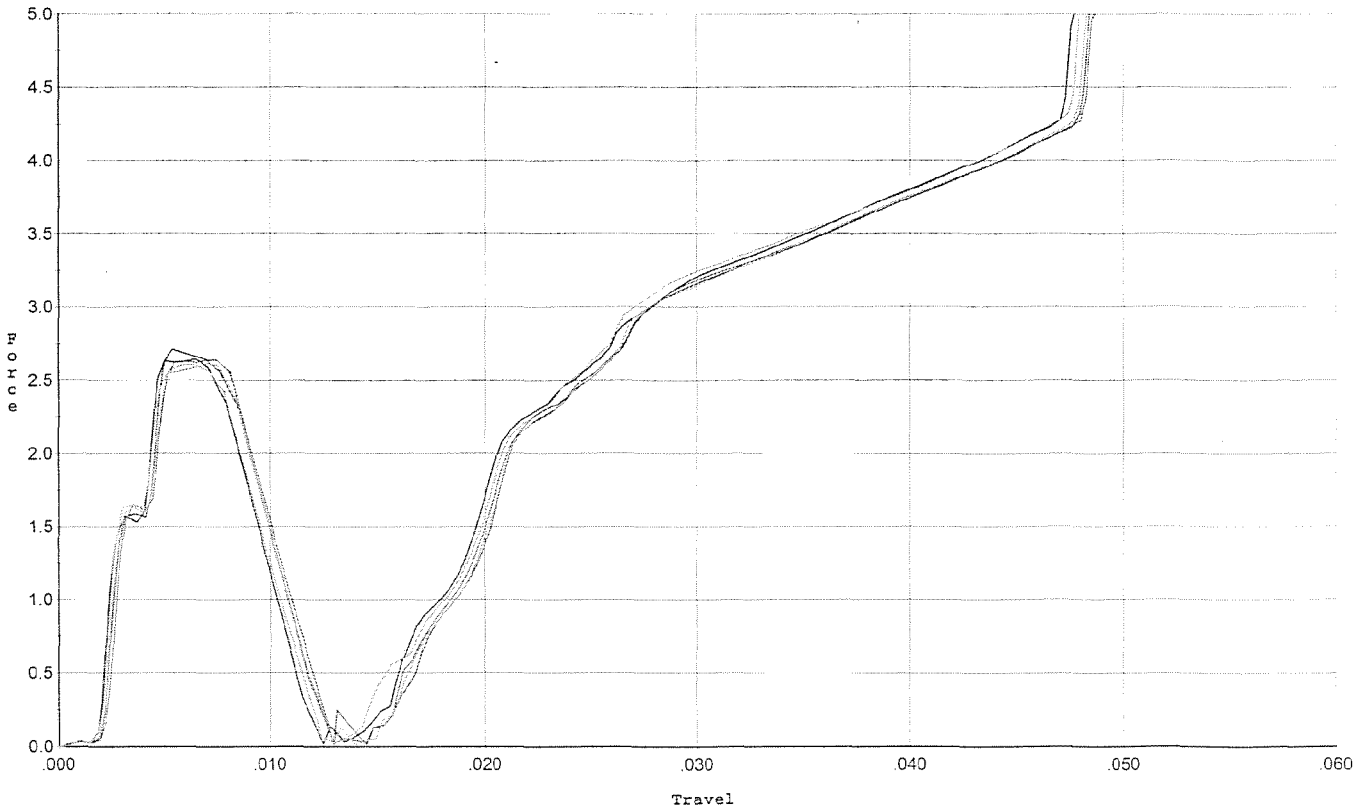
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4</u> <u>6</u> <u>5.5</u>	3-2-09	NW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3</u> <u>3</u> <u>3</u>	3-2-09	NW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.023</u> <u>.024</u>	3-2-09	NW
	J) ASSEMBLE STOCK		2-18-09	SPD
	K) ASSEMBLE SWIVEL STUDS		3-3-09	NW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	2-20-09	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		2-20-09	NW
670	FINAL INSPECTION A) HEADSPACE		3-2-09	NW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.39</u> <u>2.46</u> <u>2.26</u> <u>2.21</u> <u>2.19</u>	2-23-09	NW
	C) FUNCTION		3-2-09	NW
690	PACK		3/5/09	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/16/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



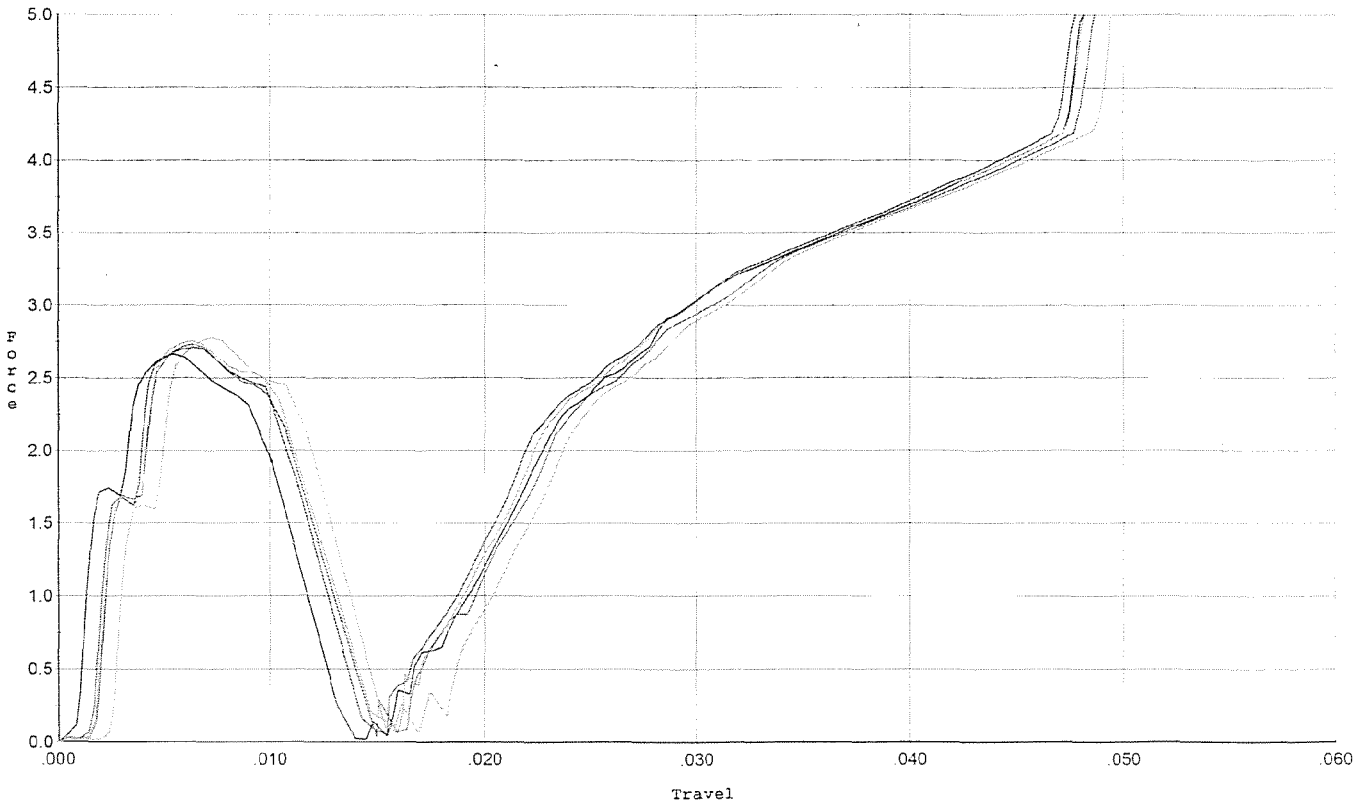
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.710	0.008	0.00	0.041	0.013		Set Trigger
2	2.643	0.008	0.00	0.040	0.012		Set Trigger
3	2.634	0.008	0.00	0.041	0.012		Set Trigger
4	2.612	0.008	0.002	0.040	0.013		Set Trigger
5	2.609	0.008	0.00	0.041	0.011		Set Trigger

A-2.64

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/16/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



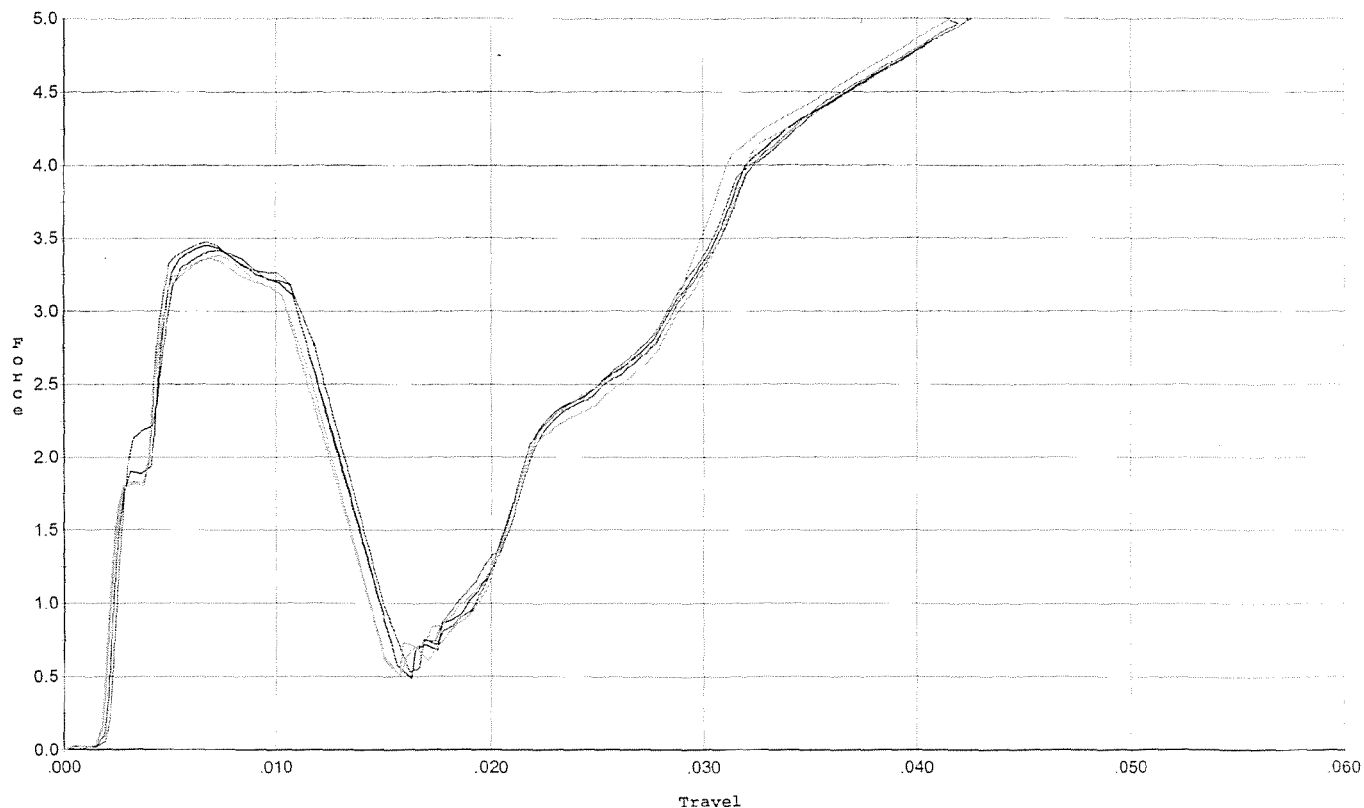
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.712	0.011	0.00	0.038	0.020		Set Trigger
2	2.663	0.010	0.00	0.039	0.018		Set Trigger
3	2.731	0.011	0.00	0.039	0.019		Set Trigger
4	2.776	0.012	0.003	0.039	0.020		Set Trigger
5	2.754	0.012	0.00	0.038	0.022		Set Trigger

A-2-72

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/16/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



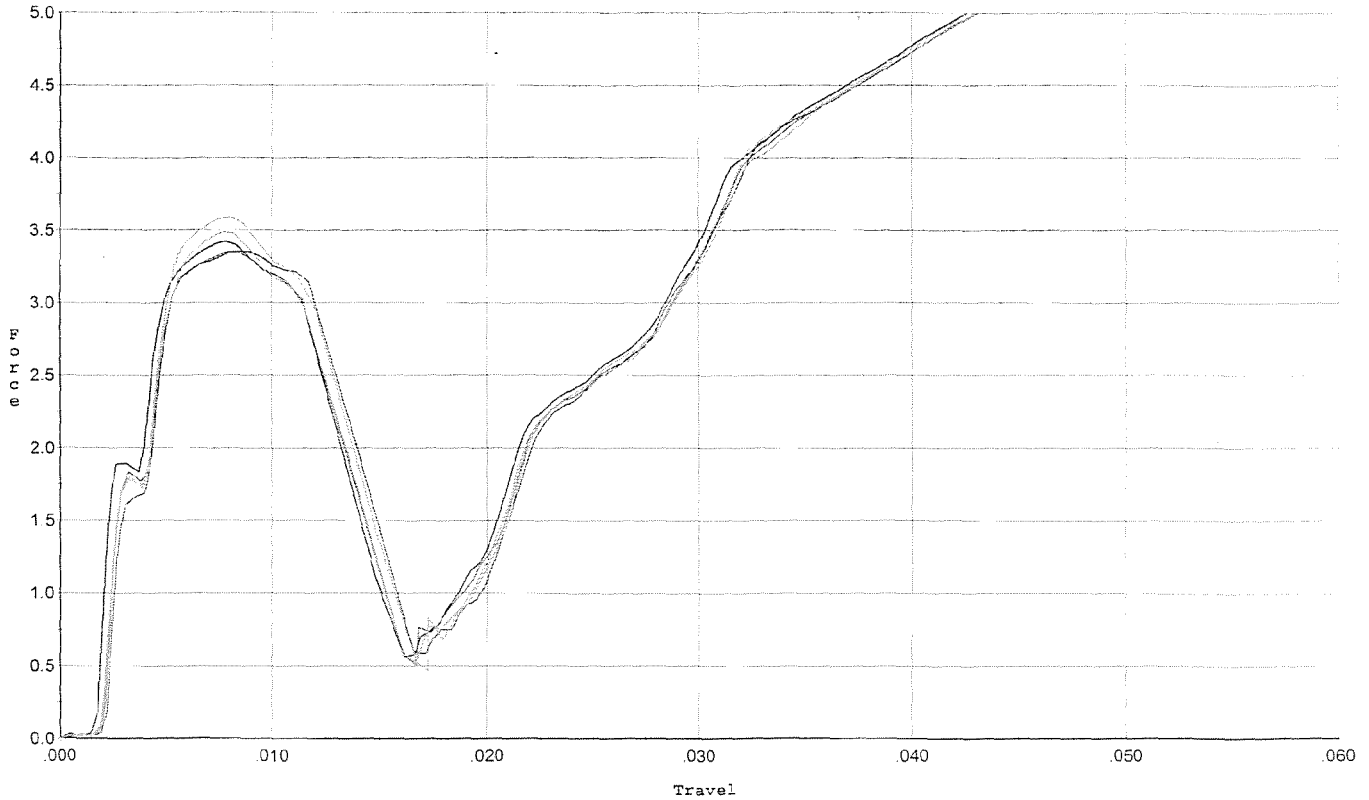
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.415	0.012	0.00	0.037	0.025		Set Trigger
2	3.451	0.013	0.002	0.037	0.028		Set Trigger
3	3.472	0.011	0.00	0.037	0.023		Set Trigger
4	3.380	0.012	0.00	0.037	0.025		Set Trigger
5	3.363	0.012	0.00	0.037	0.026		Set Trigger

A.3.41

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/16/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



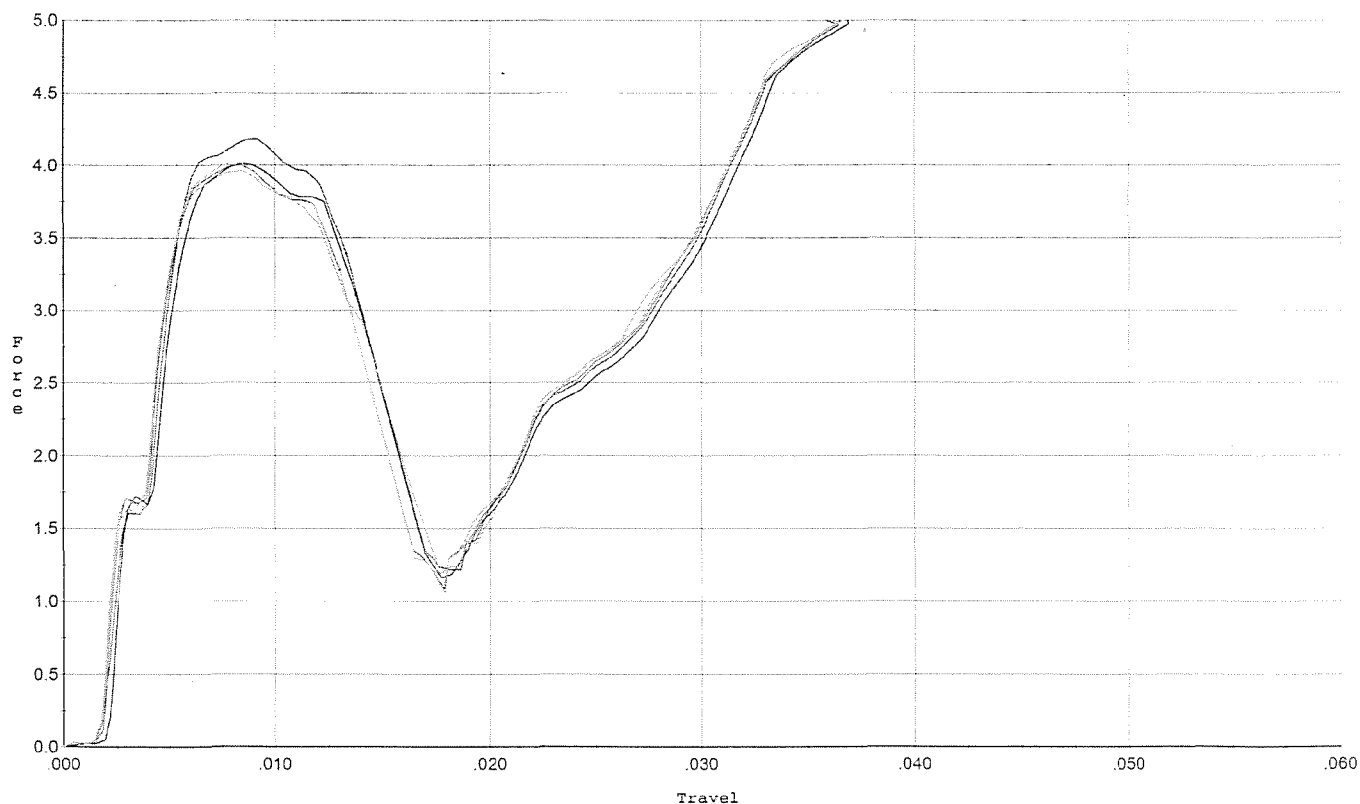
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.353	0.014	0.002	0.036	0.029		Set Trigger
2	3.423	0.011	0.004	0.036	0.025		Set Trigger
3	3.351	0.011	0.00	0.036	0.024		Set Trigger
4	3.485	0.014	0.002	0.036	0.029		Set Trigger
5	3.587	0.012	0.002	0.036	0.026		Set Trigger

A-3-44

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/16/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



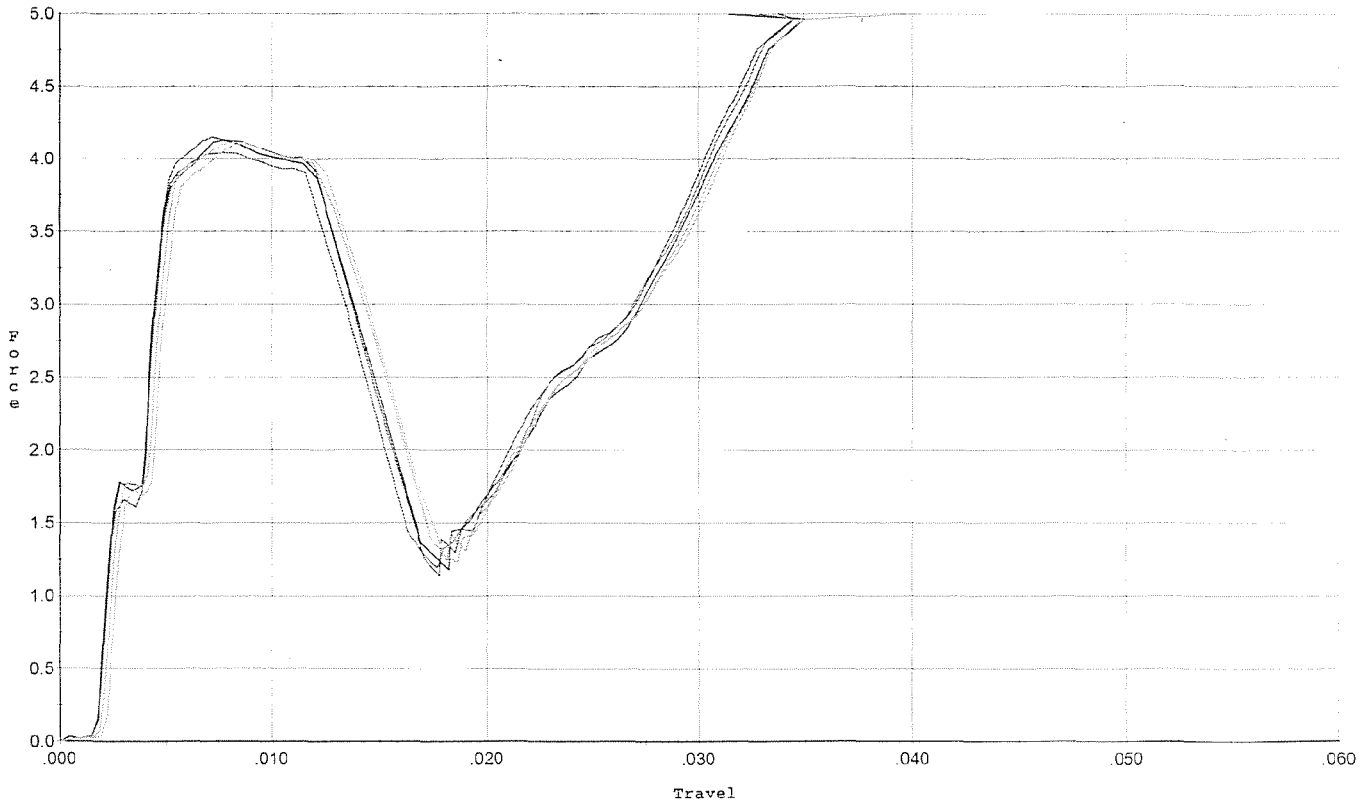
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.183	0.013	0.00	0.032	0.034		Set Trigger
2	4.008	0.014	0.00	0.033	0.034		Set Trigger
3	4.000	0.013	0.002	0.032	0.033		Set Trigger
4	4.013	0.013	0.00	0.032	0.033		Set Trigger
5	3.960	0.014	0.00	0.032	0.035		Set Trigger

A.4.03

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/16/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



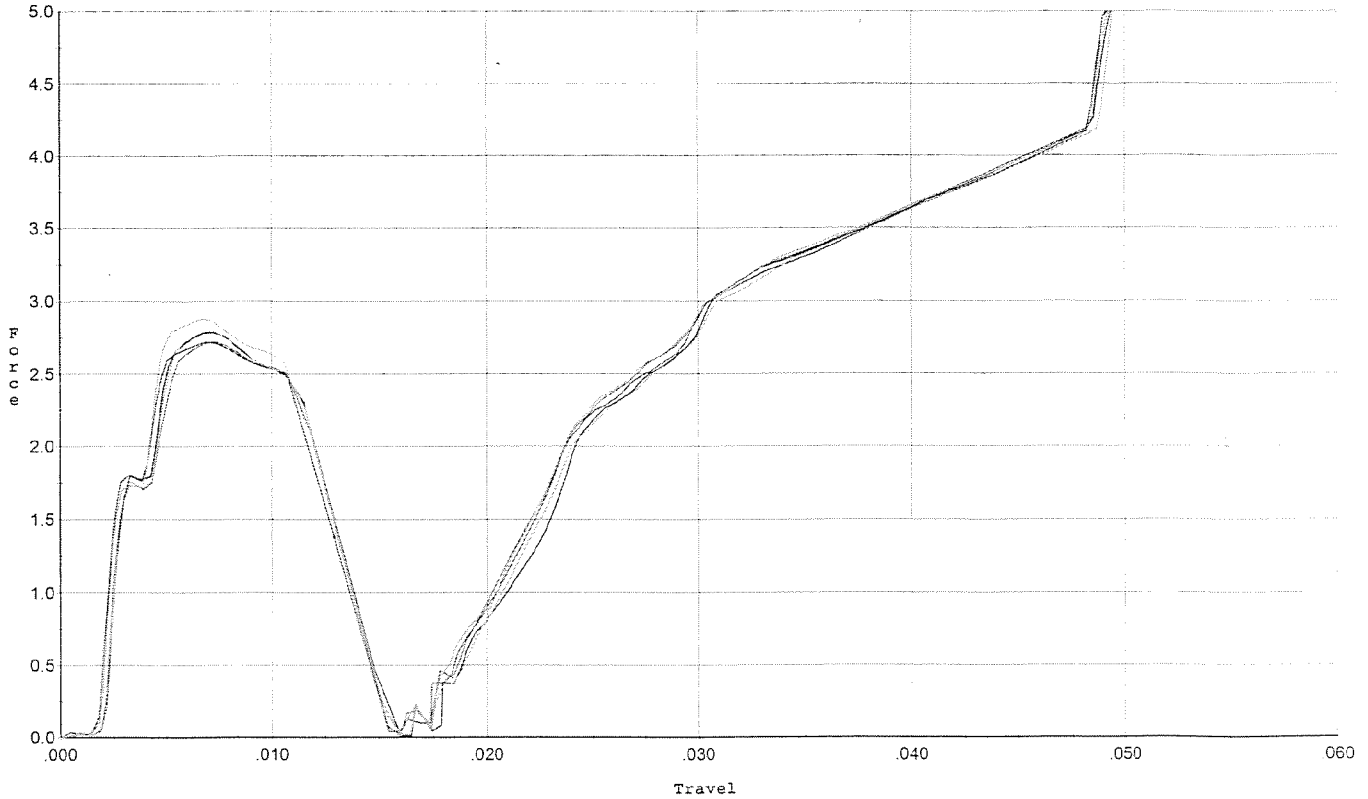
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.147	0.012	0.00	0.031	0.032		Set Trigger
2	4.124	0.014	0.00	0.031	0.038		Set Trigger
3	4.040	0.013	0.004	0.031	0.035		Set Trigger
4	4.113	0.015	0.00	0.031	0.038		Set Trigger
5	4.098	0.014	0.00	0.031	0.037		Set Trigger

A-4.10

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/16/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



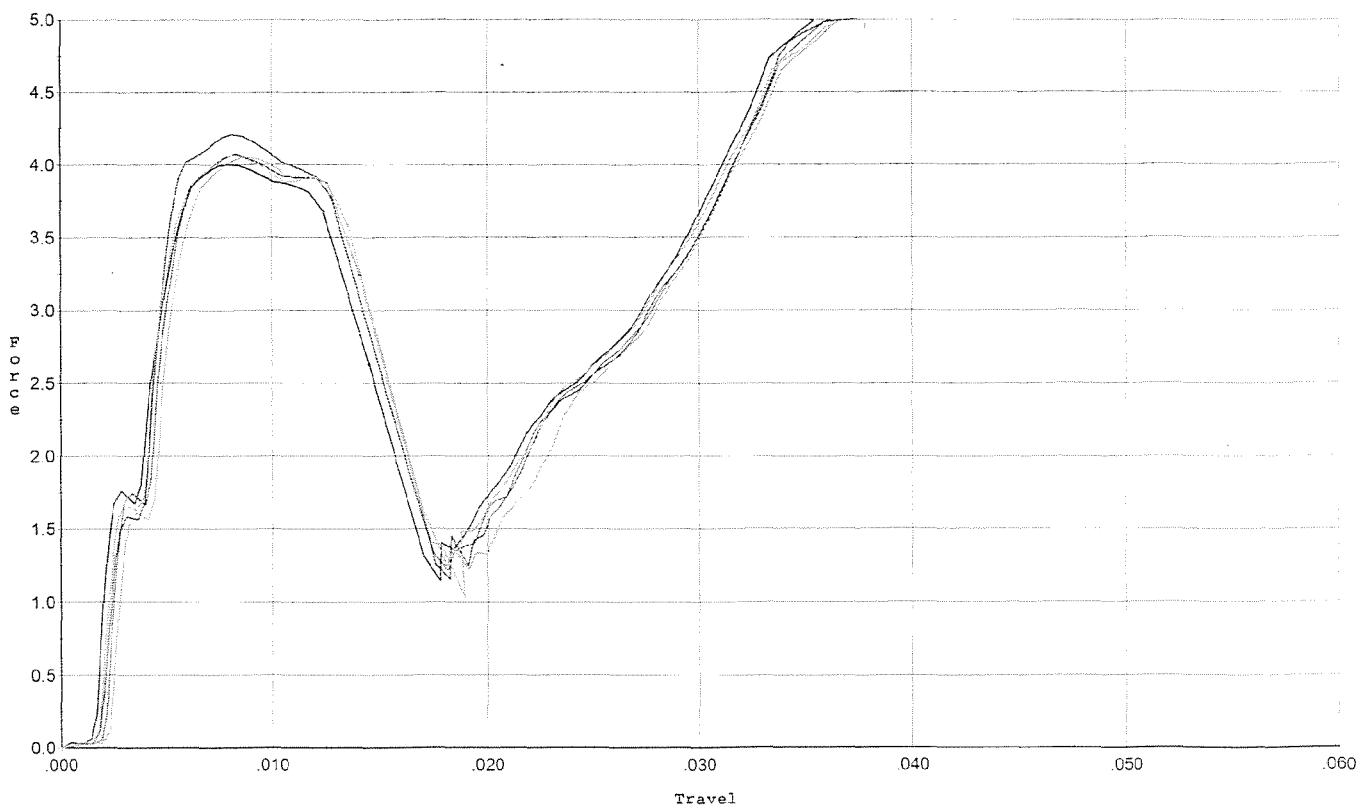
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.720	0.013	0.00	0.039	0.023		Set Trigger
2	2.786	0.012	0.00	0.039	0.020		Set Trigger
3	2.723	0.012	0.002	0.039	0.020		Set Trigger
4	2.795	0.012	0.00	0.039	0.020		Set Trigger
5	2.877	0.012	0.002	0.039	0.022		Set Trigger

A-278

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/16/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.208	0.013	0.00	0.032	0.033		Set Trigger
2	4.001	0.014	0.00	0.031	0.037		Set Trigger
3	4.073	0.014	0.00	0.031	0.036		Set Trigger
4	4.065	0.014	0.002	0.031	0.037		Set Trigger
5	4.051	0.014	0.002	0.032	0.034		Set Trigger

17-4.08