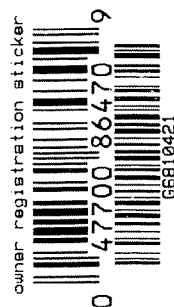


6810421

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

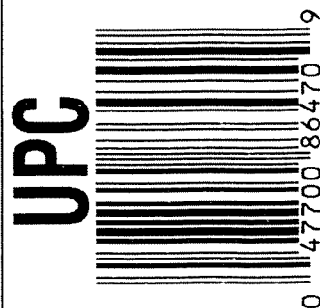


ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6810421



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6810421

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-5-09	SP
430	ASSEMBLE TO STOCK		2-5-09	SP
440	PROOF		2-5-09	SP
460	CHECK HEADSPACE		2-5-09	SP
470	DIS-ASSEMBLE ACTION		2-5-09	SP
472	SERIALIZE BOLT HANDLE		2-6-09	RIZ
475	DRILL AND TAP SIGHT HOLES		2-6-09	TE
480	MAGNAFLUX BBL ACTION	OPERATOR 	2/7/09	
490	MAGNAFLUX BOLT		2/7/09	MR
500	ROLLMARK CALIBER		2/9/09	RT
520	GOFF BLAST BBL / REC		9-Feb-09	
542	APPLY COATINGS (BARREL ACTION)		2-11-	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-11-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-11-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-11-09	SP
	D) OIL FIRING PIN ASSEMBLY		2-12-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

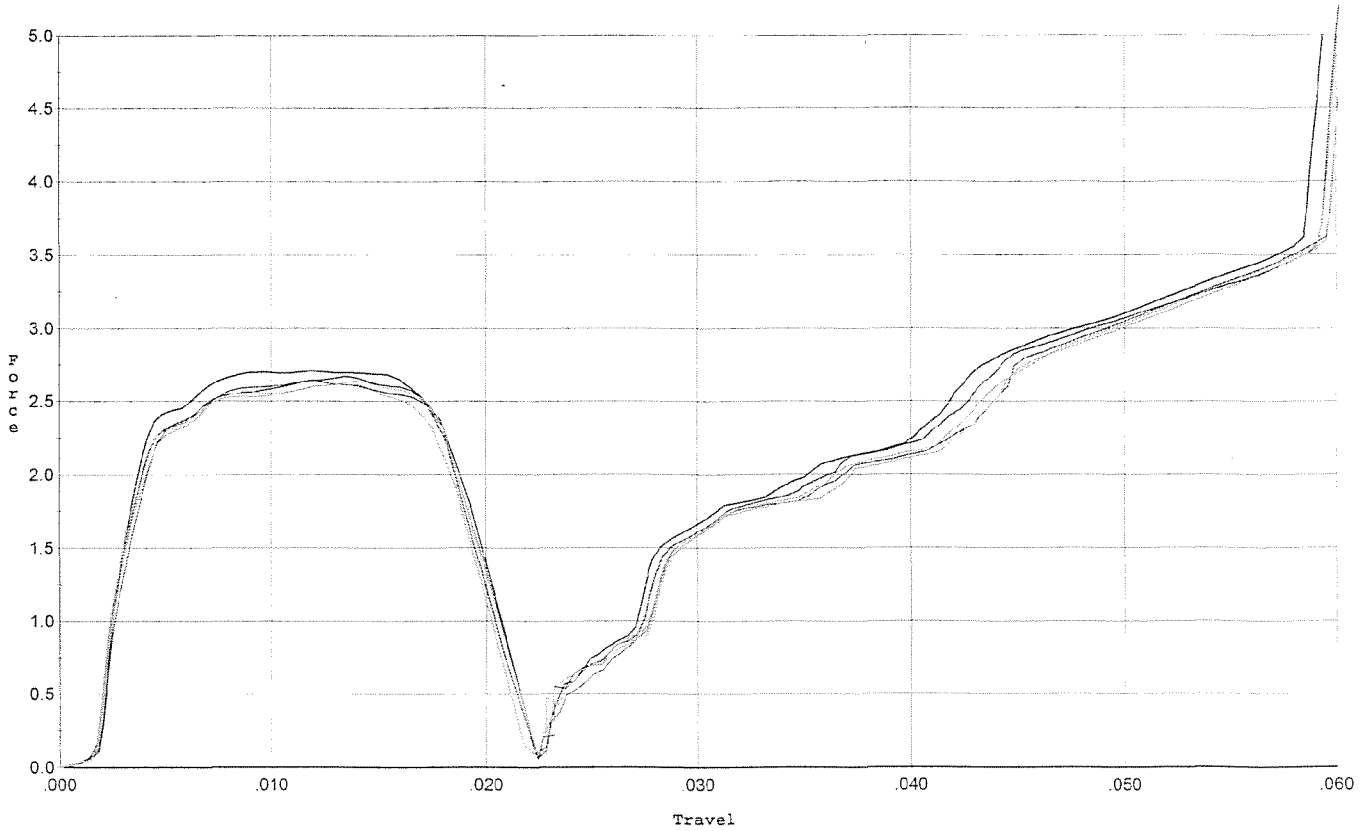
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.2</u> <u>4.2</u> <u>4.0</u>	2-17-09	L N.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.0</u> <u>4.0</u> <u>4.0</u>	2-17-09	L N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	2-17-09	L N.
	J) ASSEMBLE STOCK		2-12-09	L N.
	K) ASSEMBLE SWIVEL STUDS		2-17-09	L N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	2-14-09	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		2-14-09	L N.
670	FINAL INSPECTION A) HEADSPACE		2-17-09	L N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.34</u> <u>2.39</u> <u>2.43</u> <u>2.45</u> <u>2.44</u>	2-16-09	N/W
	C) FUNCTION		2-17-09	L N.
690	PACK		2/17/09	Fry

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/5/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



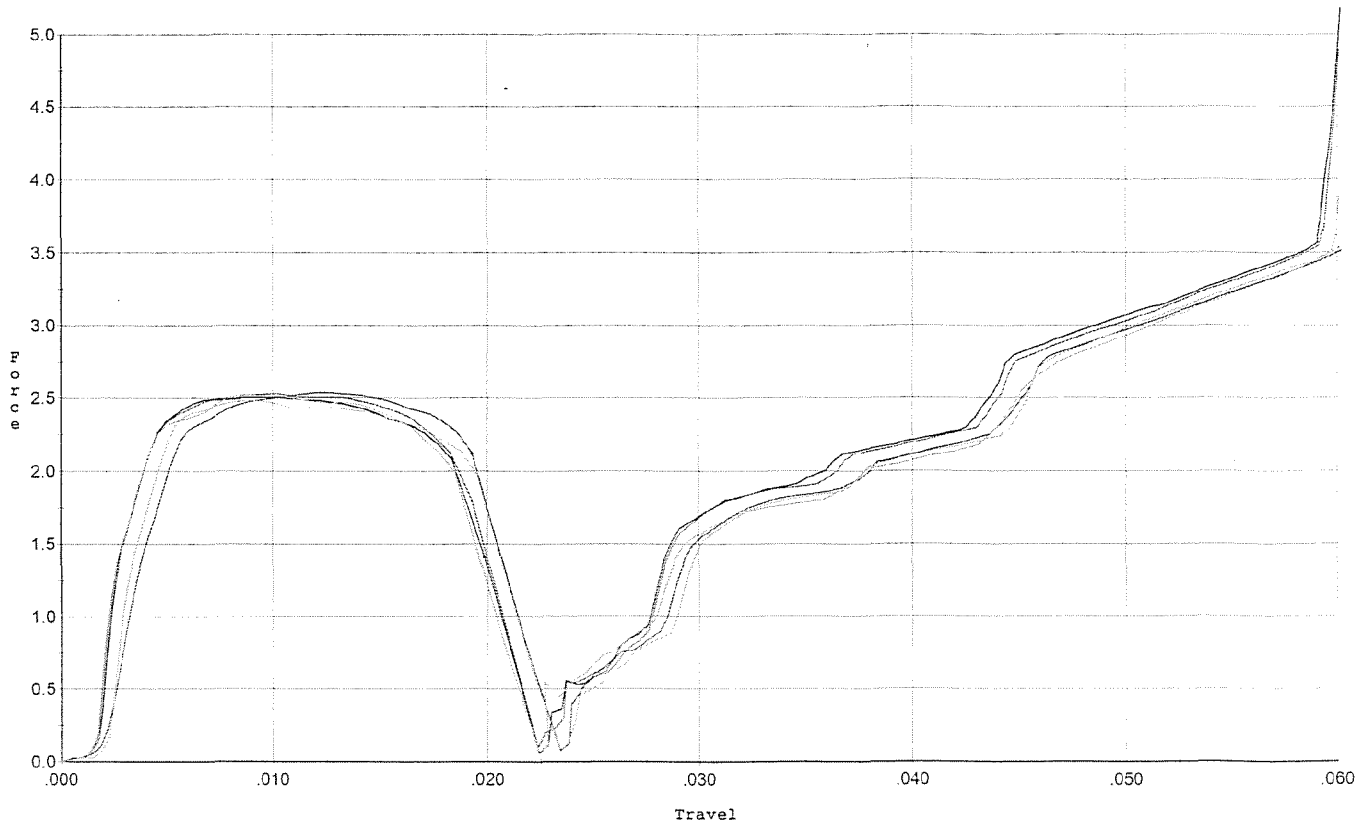
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.669	0.018	0.00	0.044	0.036		Set Trigger
2	2.708	0.019	0.00	0.043	0.039		Set Trigger
3	2.644	0.020	0.00	0.045	0.039		Set Trigger
4	2.634	0.020	0.00	0.044	0.039		Set Trigger
5	2.616	0.019	0.00	0.045	0.037		Set Trigger

17-2-65

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/5/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



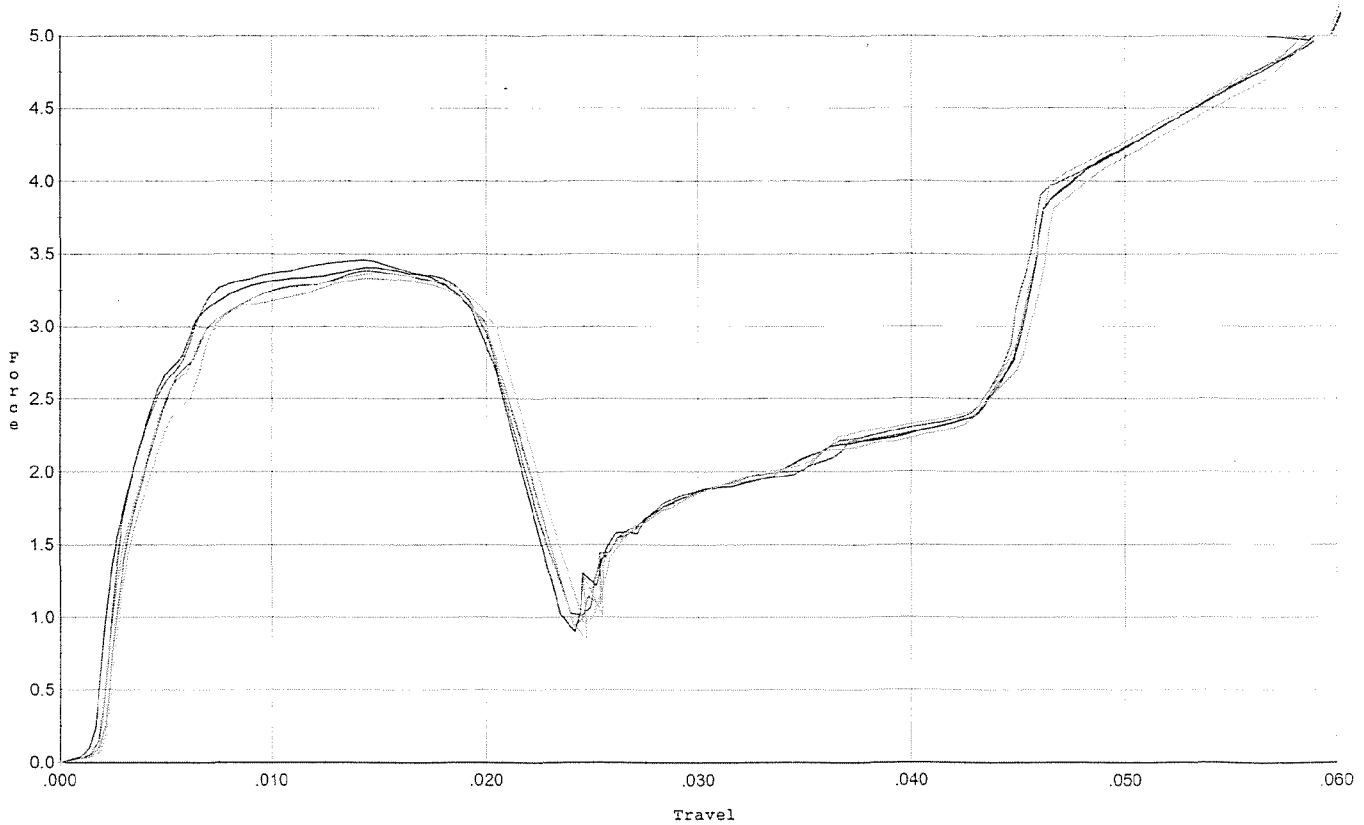
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.537	0.019	0.00	0.045	0.036		Set Trigger
2	2.502	0.020	0.00	0.044	0.038		Set Trigger
3	2.530	0.019	0.00	0.044	0.037		Set Trigger
4	2.518	0.019	0.00	0.045	0.036		Set Trigger
5	2.482	0.018	0.00	0.045	0.035		Set Trigger

A-2.51

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/5/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



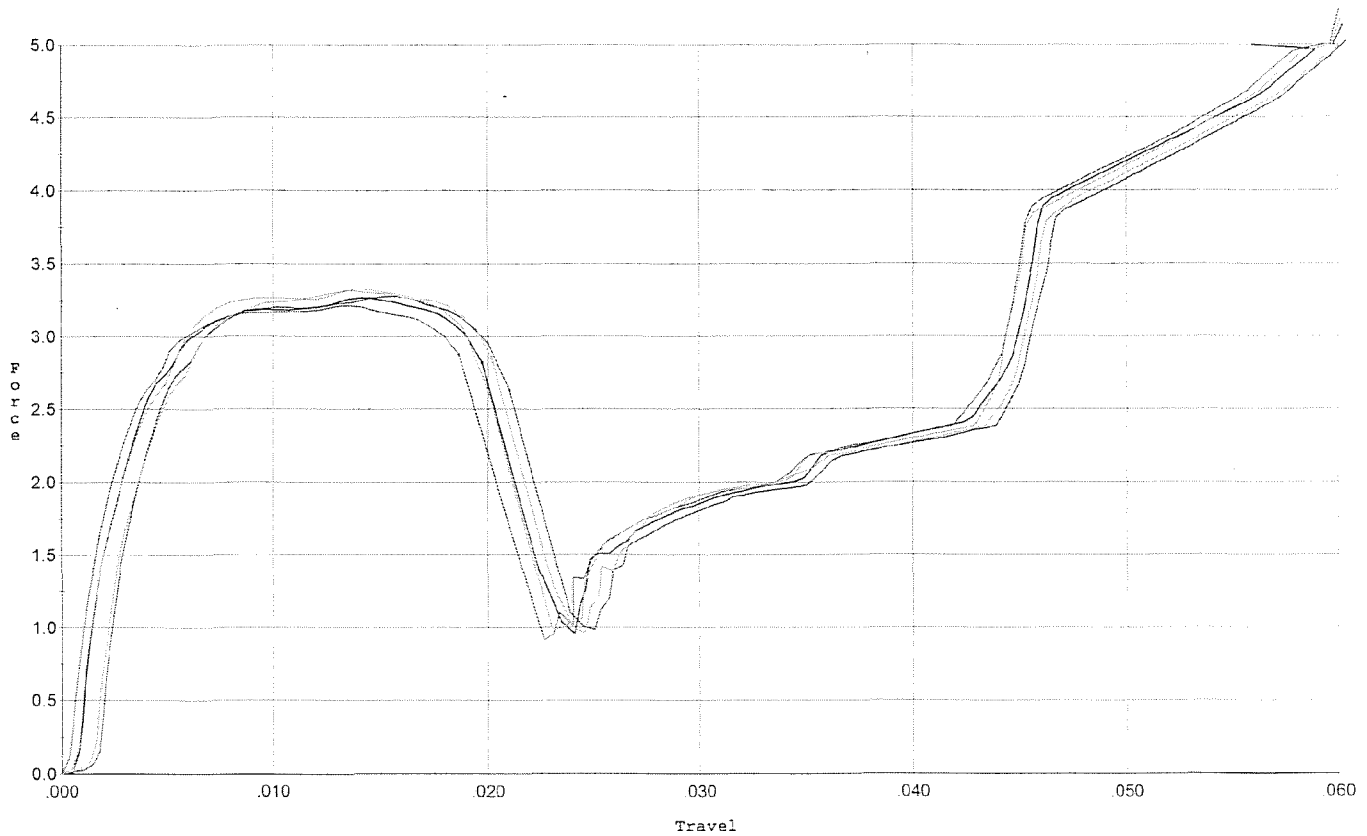
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.455	0.020	0.00	0.043	0.051		Set Trigger
2	3.407	0.020	0.00	0.043	0.052		Set Trigger
3	3.382	0.022	0.00	0.042	0.053		Set Trigger
4	3.368	0.020	0.00	0.043	0.050		Set Trigger
5	3.331	0.022	0.00	0.043	0.053		Set Trigger

A-3.38

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/5/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



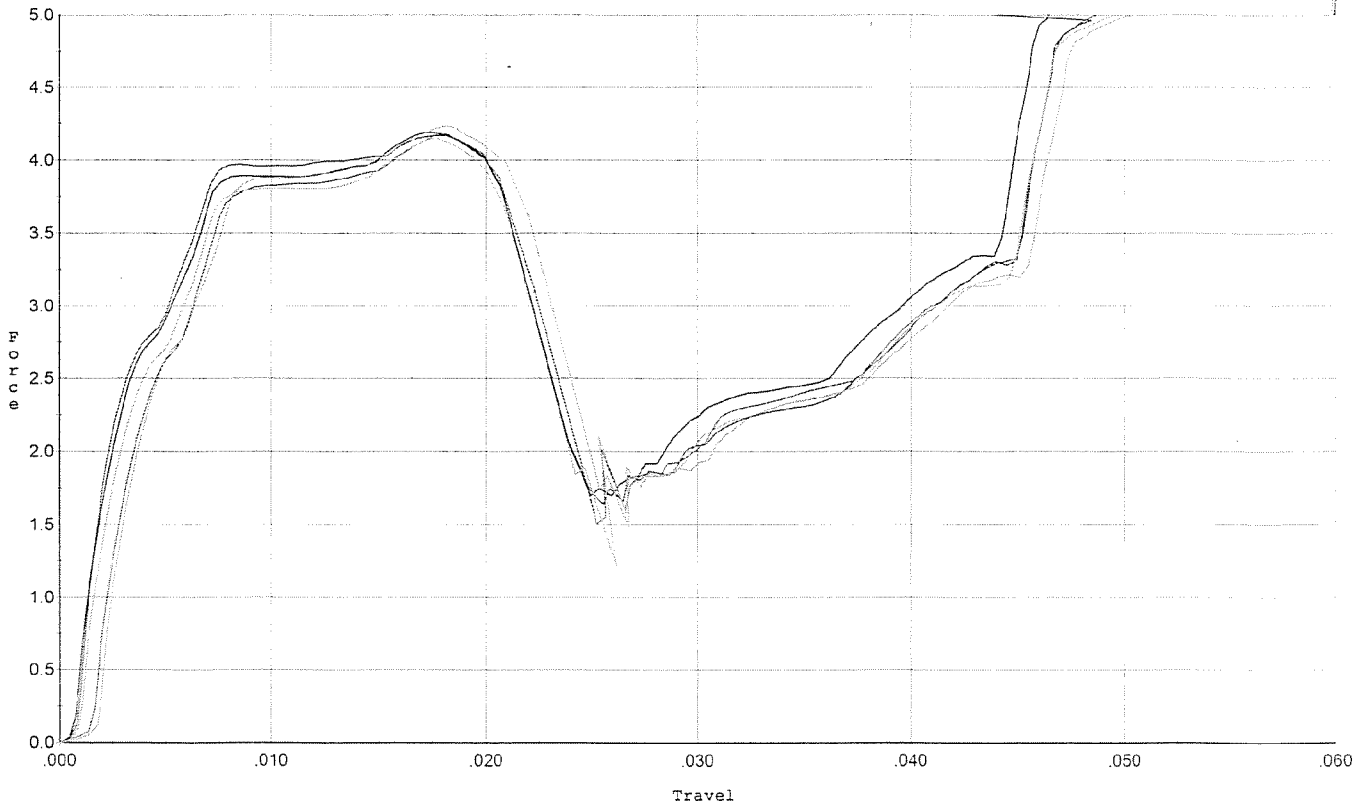
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.277	0.021	0.00	0.043	0.052		Set Trigger
2	3.264	0.020	0.00	0.043	0.050		Set Trigger
3	3.212	0.019	0.00	0.043	0.047		Set Trigger
4	3.328	0.020	0.00	0.043	0.050		Set Trigger
5	3.319	0.020	0.00	0.042	0.051		Set Trigger

17-3.28

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/5/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



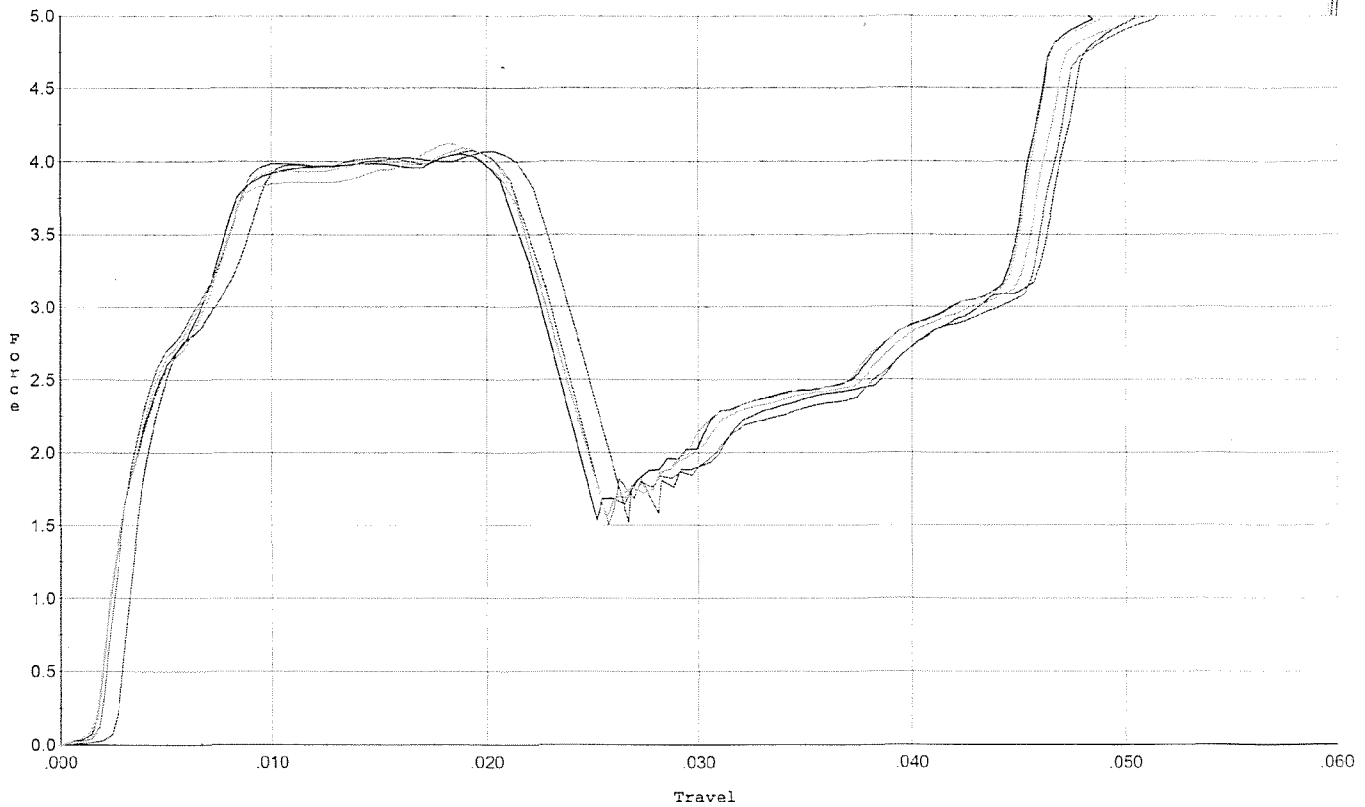
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.169	0.021	0.00	0.039	0.065		Set Trigger
2	4.191	0.021	0.00	0.037	0.064		Set Trigger
3	4.182	0.022	0.00	0.039	0.065		Set Trigger
4	4.150	0.021	0.00	0.040	0.063		Set Trigger
5	4.234	0.022	0.00	0.040	0.065		Set Trigger

A. 4.18

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/5/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



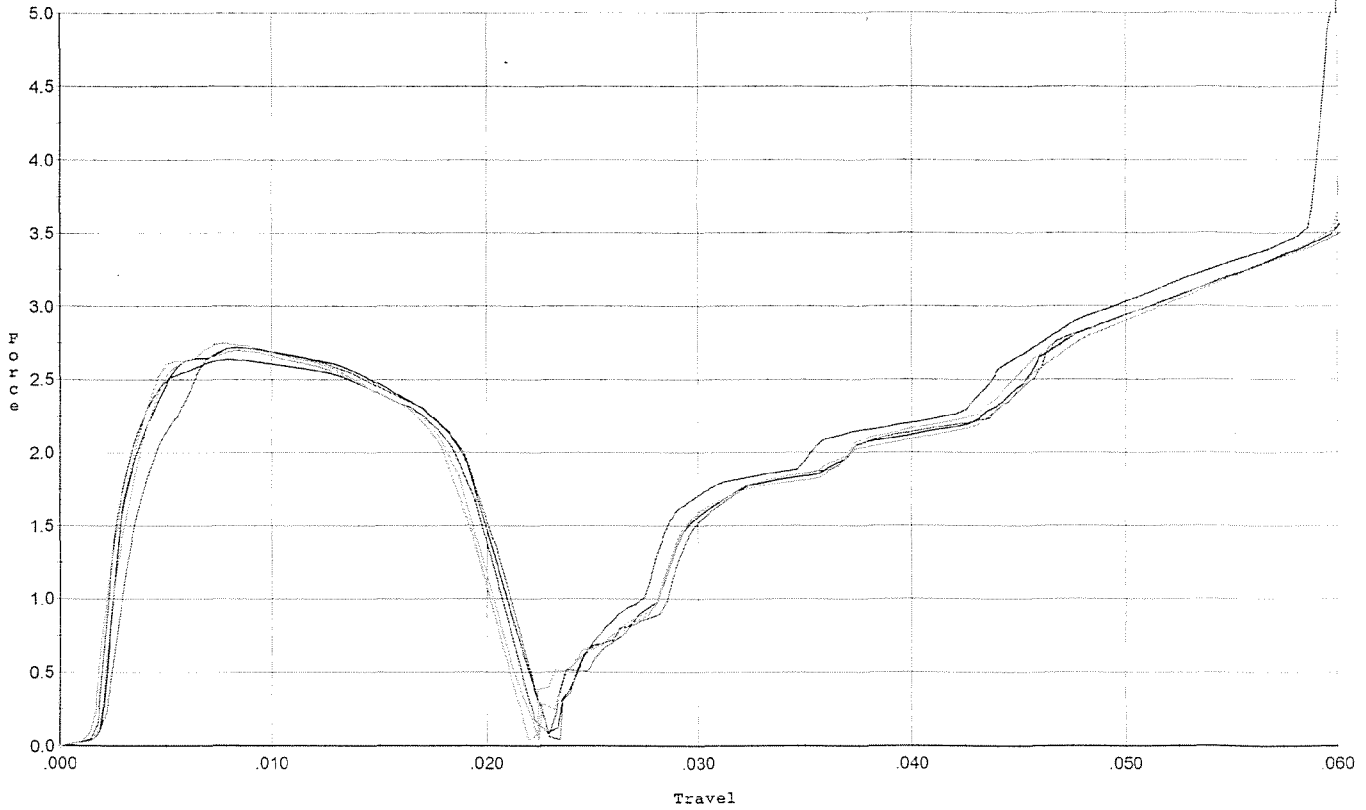
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.072	0.024	0.00	0.039	0.070		Set Trigger
2	4.054	0.022	0.00	0.039	0.064		Set Trigger
3	4.075	0.023	0.00	0.040	0.067		Set Trigger
4	4.088	0.021	0.00	0.039	0.062		Set Trigger
5	4.127	0.021	0.00	0.040	0.062		Set Trigger

A-4.08

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/5/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



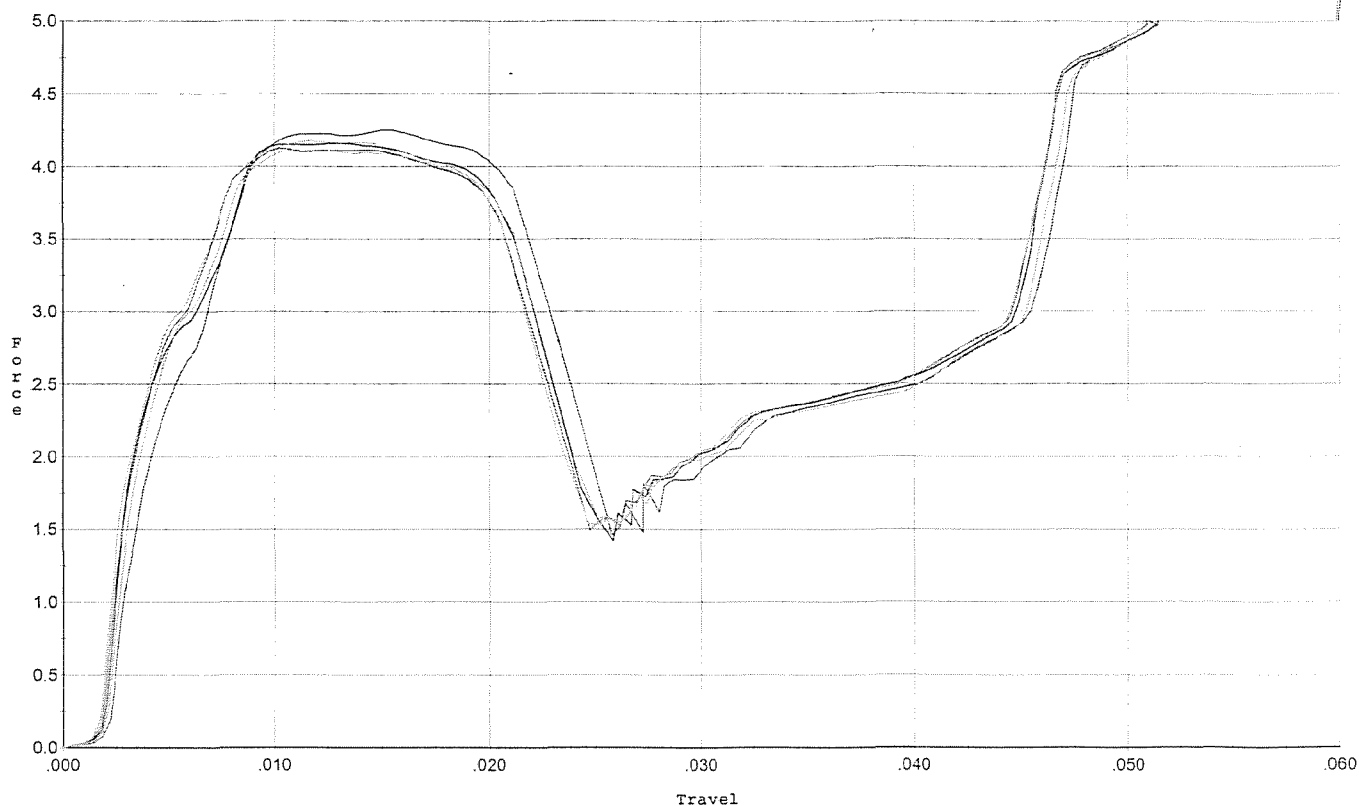
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.642	0.019	0.00	0.044	0.039		Set Trigger
2	2.720	0.019	0.00	0.045	0.038		Set Trigger
3	2.719	0.020	0.00	0.045	0.039		Set Trigger
4	2.695	0.019	0.00	0.045	0.037		Set Trigger
5	2.746	0.019	0.00	0.045	0.039		Set Trigger

A-2-70

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/5/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.253	0.023	0.00	0.041	0.069		Set Trigger
2	4.161	0.021	0.00	0.041	0.063		Set Trigger
3	4.126	0.023	0.00	0.041	0.067		Set Trigger
4	4.180	0.020	0.00	0.042	0.062		Set Trigger
5	4.117	0.021	0.00	0.041	0.062		Set Trigger

A-4.16