

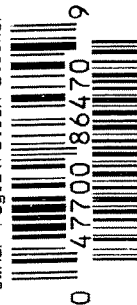
G6810428

**M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)**  
**BOLT ACTION CENTERFIRE RIFLE**  
**24" BARREL 7.62 NATO**  
**WITH BIPOD**

proof of purchase



owner registration sticker



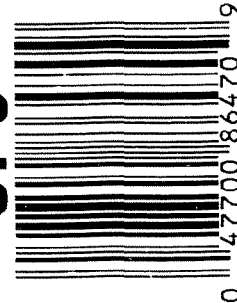
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

**G6810428**

**UPC**



**BM FORM**

M-24  
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G681 0428

| OP #            | OPERATION NAME                                                                                                                         | READINGS     | DATE    | INITIAL |
|-----------------|----------------------------------------------------------------------------------------------------------------------------------------|--------------|---------|---------|
| 420             | ASSEMBLE ACTION                                                                                                                        |              | 2-5-09  | SP      |
| 430             | ASSEMBLE TO STOCK                                                                                                                      |              | 2-5-09  | SP      |
| 440             | PROOF                                                                                                                                  |              | 2-5-09  | SP      |
| 460             | CHECK HEADSPACE                                                                                                                        |              | 2-5-09  | SP      |
| 470             | DIS-ASSEMBLE ACTION                                                                                                                    |              | 2-5-09  | SP      |
| 472             | SERIALIZE BOLT HANDLE                                                                                                                  | MAGNA FLUX   | 2-6-09  | RT      |
| 475             | DRILL AND TAP<br>SIGHT HOLES                                                                                                           |              | 2-6-09  | TC      |
| 480             | MAGNAFLUX BBL ACTION                                                                                                                   | OPERATOR (K) | 2/7/09  | MR      |
| 490             | MAGNAFLUX BOLT                                                                                                                         |              | 2/7/09  | MR      |
| 500             | ROLLMARK CALIBER                                                                                                                       |              | 2/9/09  | RT      |
| 520             | GOFF BLAST BBL / REC                                                                                                                   |              | 2-6-09  | SP      |
| 542             | APPLY COATINGS<br>(BARREL ACTION)                                                                                                      |              | 2/2     |         |
| 545             | (BOLT)                                                                                                                                 |              |         |         |
| 560             | RE-ASSEMBLE ACTION                                                                                                                     |              |         |         |
|                 | A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                                                                                                    |              |         |         |
|                 | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD                                                                         |              |         |         |
|                 | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                                                                                                 |              |         |         |
|                 | D) OIL FIRING PIN ASSEMBLY                                                                                                             |              | 2-13-09 | SP      |
|                 | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE <span style="border: 1px solid black; padding: 2px;">2.50 LBS +/- .5 LBS</span> |              |         |         |
| F004 REV 5/2006 |                                                                                                                                        |              |         |         |

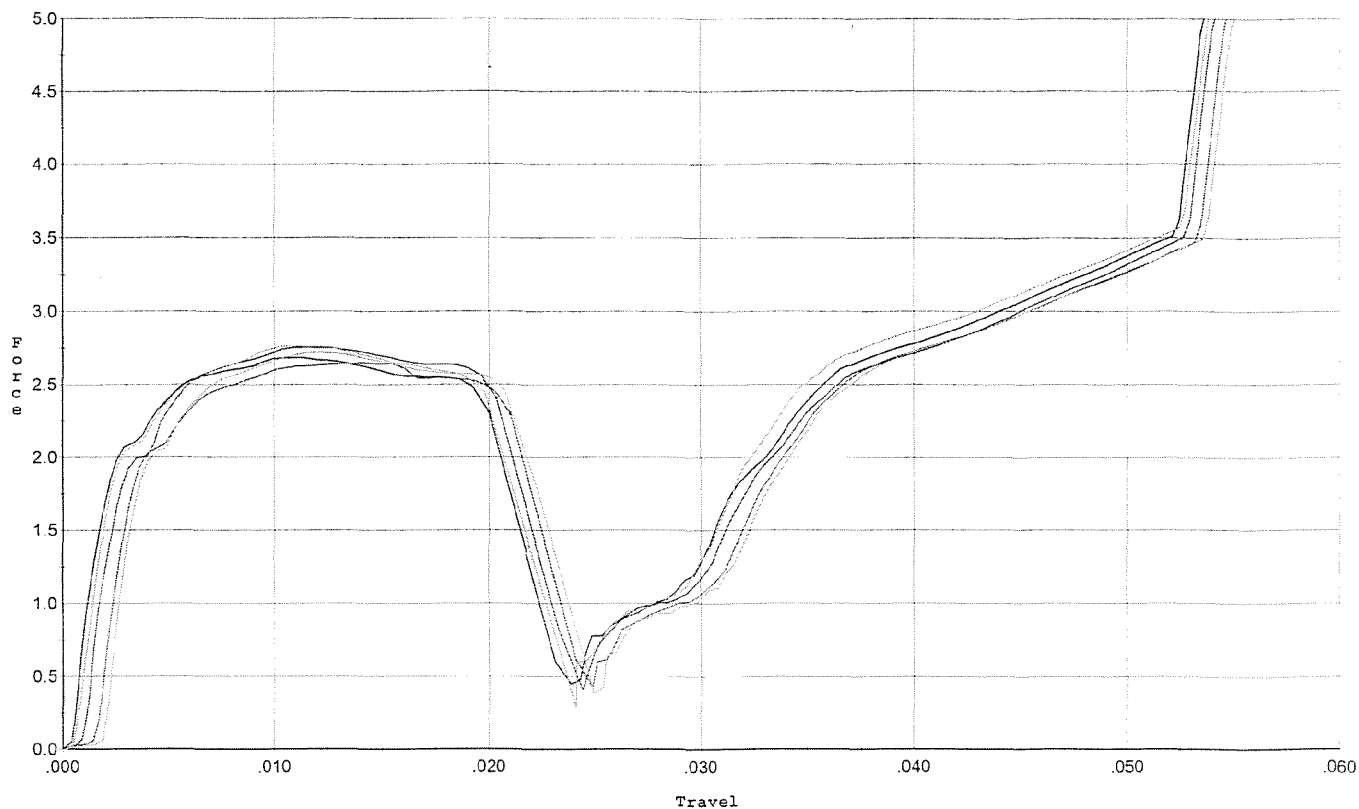
| OP #         | OPERATION NAME                                                           | READINGS                                                    | DATE    | INITIAL |
|--------------|--------------------------------------------------------------------------|-------------------------------------------------------------|---------|---------|
| 560          | F) SAFETY ON FORCE <span>2 LBS MIN<br/>10 LBS MAX</span>                 | <u>3.0</u> <u>3.0</u> <u>3.0</u>                            | 2-17-09 | LJN     |
| CONT.        |                                                                          |                                                             |         |         |
|              | G) SAFETY OFF FORCE <span>2 LBS MIN</span>                               | <u>4.0</u> <u>4.0</u> <u>4.0</u>                            | 2-17-09 | LJN     |
|              | H) TRIGGER PULL TEST<br>AND RETAINABILITY                                |                                                             |         |         |
|              | I) FIRING PIN INDENT <span>.020 MIN</span>                               | <u>.024</u> <u>.024</u> <u>.024</u>                         | 2-17-09 | LJN     |
|              | J) ASSEMBLE STOCK                                                        |                                                             | 2-13-09 | LJN     |
|              | K) ASSEMBLE SWIVEL<br>STUDS                                              |                                                             | 2-17-09 | LJN     |
|              | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                                 |                                                             |         |         |
|              | M) IRON SIGHT<br>ALIGNMENT                                               |                                                             |         |         |
|              | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER    |                                                             |         |         |
| 640 &<br>650 | FUNCTION TEST AND<br>TARGET                                              | <u>PASS</u> FAIL<br><u>PASS</u> FAIL                        | 2-14-09 | TC      |
|              | MALFUNCTION                                                              | CORRECTION                                                  |         |         |
|              | MALFUNCTION                                                              | CORRECTION                                                  |         |         |
|              | MALFUNCTION                                                              | CORRECTION                                                  |         |         |
|              | MALFUNCTION                                                              | CORRECTION                                                  |         |         |
| 660          | INSPECT FOR LIVE AMMO                                                    |                                                             | 2-14-09 | LJN     |
| 670          | FINAL INSPECTION<br>A) HEADSPACE                                         |                                                             | 2-17-09 | LJN     |
|              | B) TRIGGER PULL <span>+/- .5 LBS<br/>MIN 2.50 LBS<br/>MAX 4.0 LBS</span> | <u>2.38</u> <u>2.28</u> <u>2.34</u> <u>2.32</u> <u>2.27</u> | 2-16-09 | WV      |
|              | C) FUNCTION                                                              |                                                             | 2-17-09 | LJN     |
| 690          | PACK                                                                     |                                                             | 2/25/09 | Fm      |

F004 REV 5/2006

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: C Schults 2/12/2009

Model: M/24  
Serial No: Form #F005  
Trigger: 2.5 lbs ini +/- .50 lb



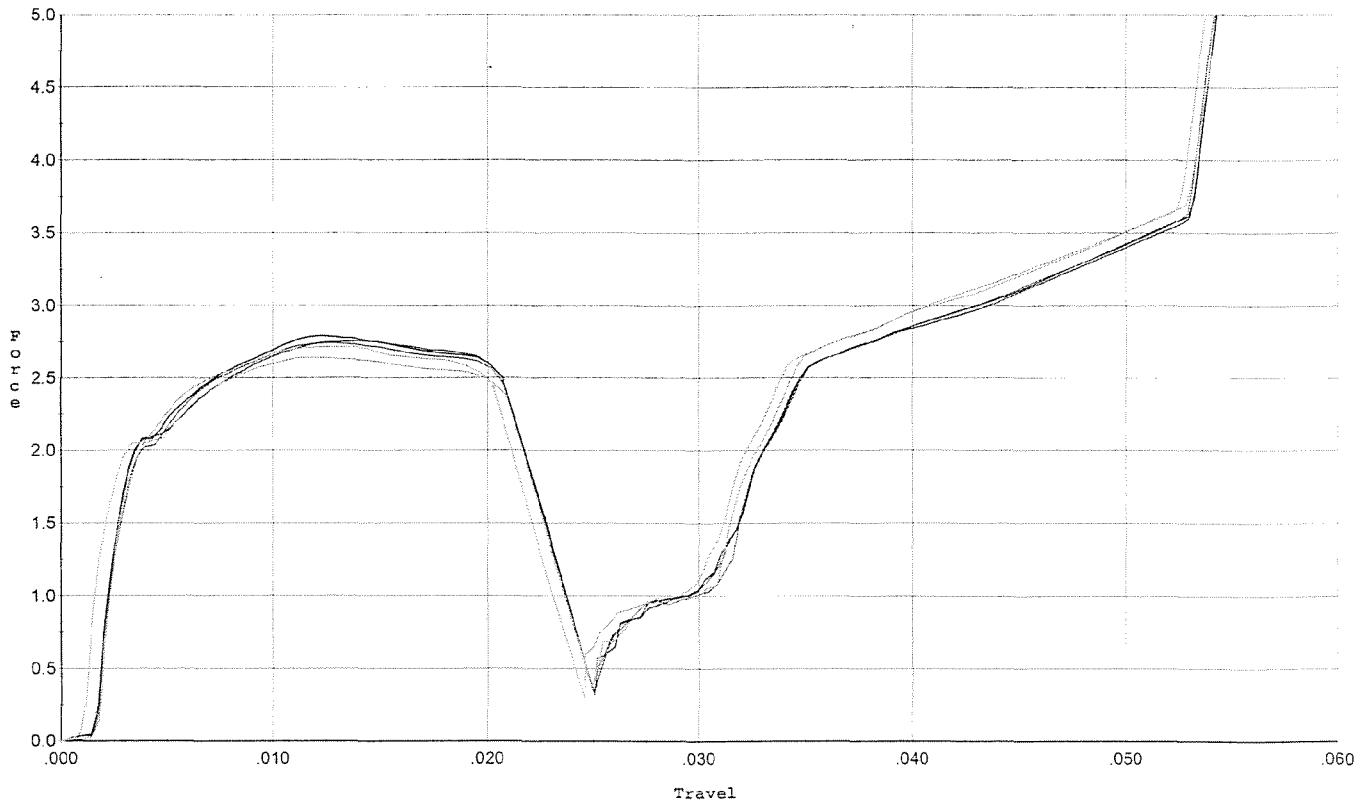
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.755      | 0.020             | 0.00            | 0.036      | 0.044             |           | Set Trigger |
| 2 | 2.684      | 0.020             | 0.00            | 0.036      | 0.044             |           | Set Trigger |
| 3 | 2.649      | 0.021             | 0.00            | 0.036      | 0.043             |           | Set Trigger |
| 4 | 2.718      | 0.022             | 0.00            | 0.036      | 0.046             |           | Set Trigger |
| 5 | 2.764      | 0.022             | 0.00            | 0.036      | 0.048             |           | Set Trigger |

A-2-71

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: C Schults 2/12/2009

Model: M/24  
Serial No: Form #F005  
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



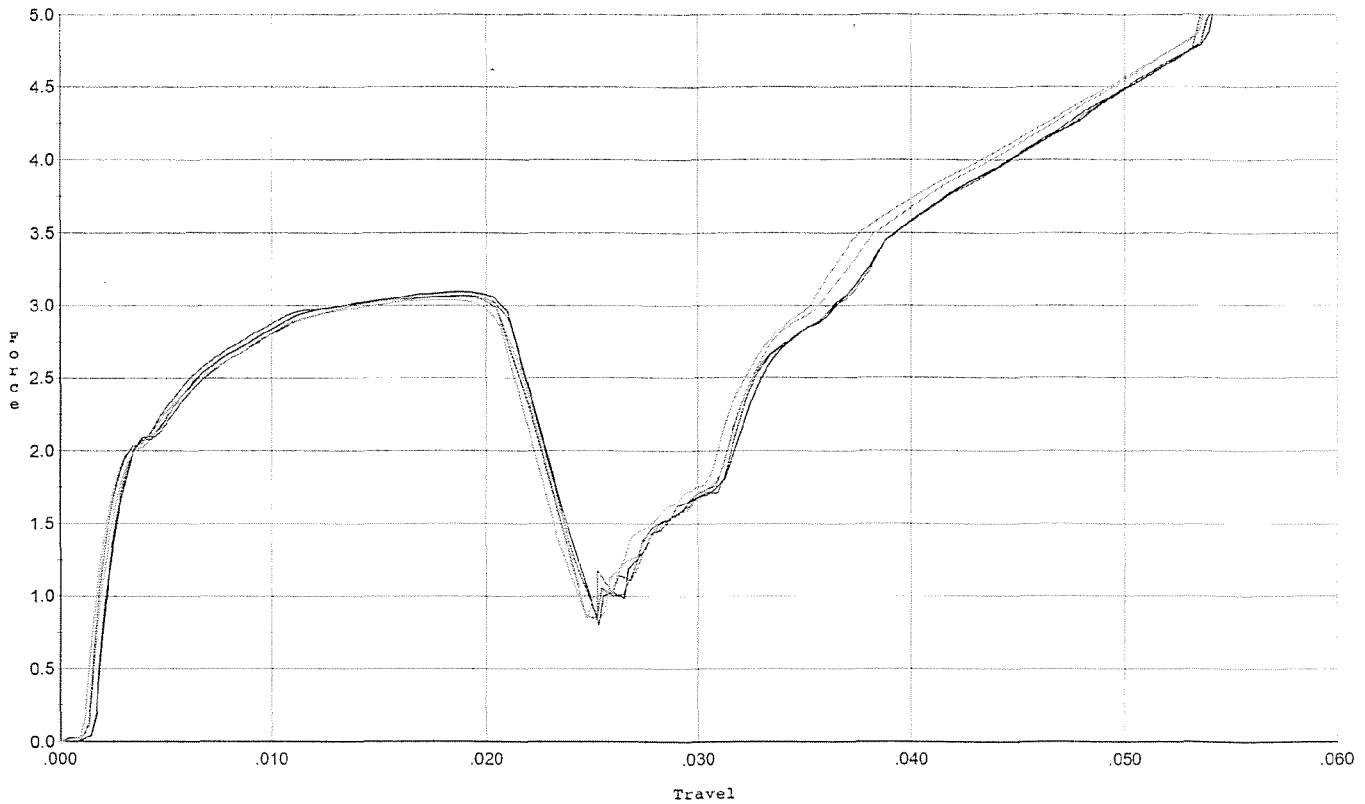
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.755      | 0.023             | 0.00            | 0.036      | 0.048             |           | Set Trigger |
| 2 | 2.793      | 0.023             | 0.00            | 0.036      | 0.048             |           | Set Trigger |
| 3 | 2.742      | 0.021             | 0.00            | 0.036      | 0.044             |           | Set Trigger |
| 4 | 2.715      | 0.020             | 0.00            | 0.036      | 0.044             |           | Set Trigger |
| 5 | 2.640      | 0.021             | 0.00            | 0.036      | 0.043             |           | Set Trigger |

A-2-72

# Trigger Profile [ lbs,inch ]

**Profile** SWS  
**GunType:** Rifle  
**Make:** Remington  
**Note:** C Schults 2/12/2009

**Model:** M/24  
**Serial No:** Form #F005  
**Trigger:** 3.0 lb ini +/- .75 lb



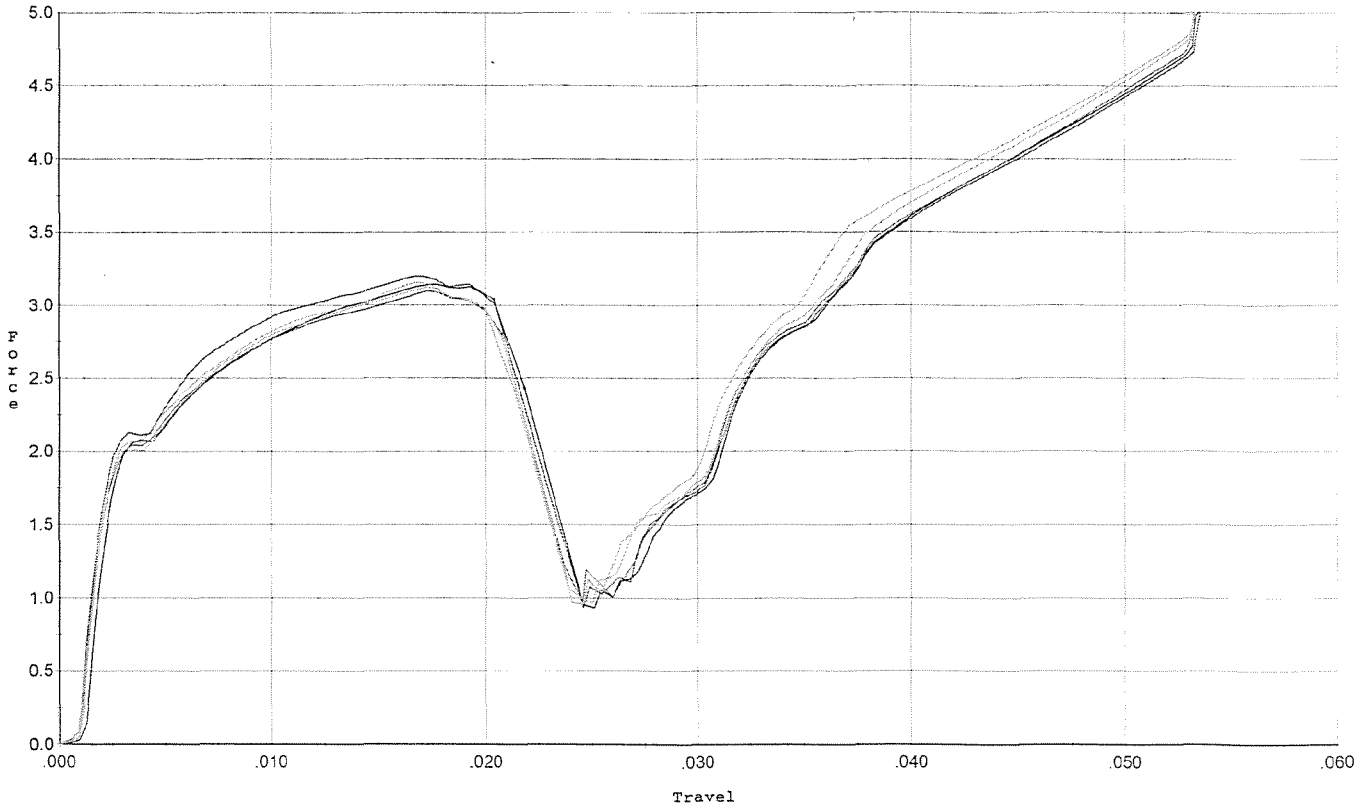
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 3.066      | 0.021             | 0.00            | 0.034      | 0.049             |           | Set Trigger |
| 2 | 3.096      | 0.021             | 0.00            | 0.034      | 0.049             |           | Set Trigger |
| 3 | 3.067      | 0.022             | 0.00            | 0.034      | 0.052             |           | Set Trigger |
| 4 | 3.085      | 0.022             | 0.00            | 0.034      | 0.050             |           | Set Trigger |
| 5 | 3.040      | 0.021             | 0.00            | 0.034      | 0.048             |           | Set Trigger |

A-3-07

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: C Schults 2/12/2009

Model: M/24  
Serial No: Form #F005  
Trigger: 3.0 lb after 20 cycles +/- .75 lb



| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 3.198      | 0.020             | 0.00            | 0.034      | 0.049             |           | Set Trigger |
| 2 | 3.142      | 0.022             | 0.00            | 0.034      | 0.051             |           | Set Trigger |
| 3 | 3.098      | 0.021             | 0.00            | 0.034      | 0.048             |           | Set Trigger |
| 4 | 3.123      | 0.021             | 0.00            | 0.034      | 0.049             |           | Set Trigger |
| 5 | 3.153      | 0.021             | 0.00            | 0.034      | 0.050             |           | Set Trigger |

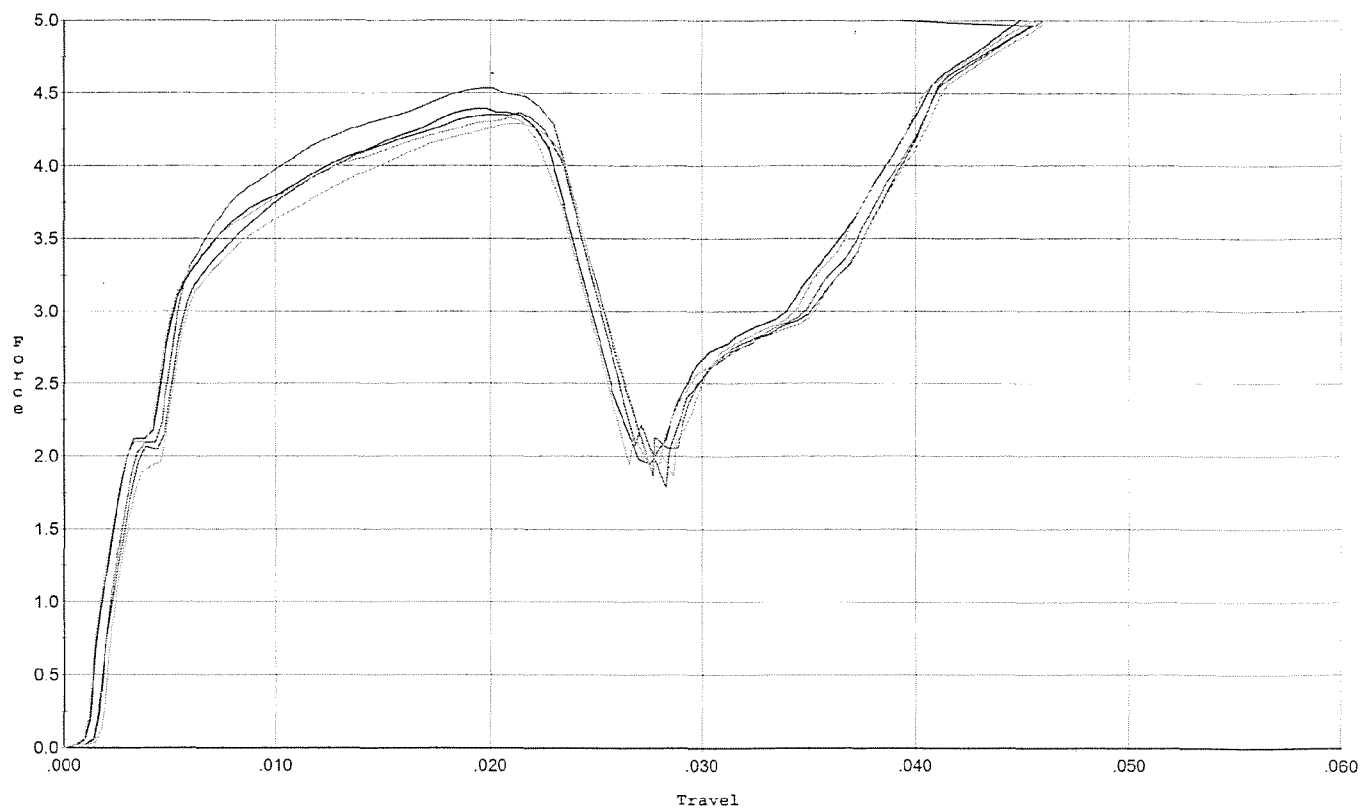
A-3-14



# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: C Schults 2/12/2009

Model: M/24  
Serial No: Form #F005  
Trigger: 4.0 lbs ini +/- 1.0 lb



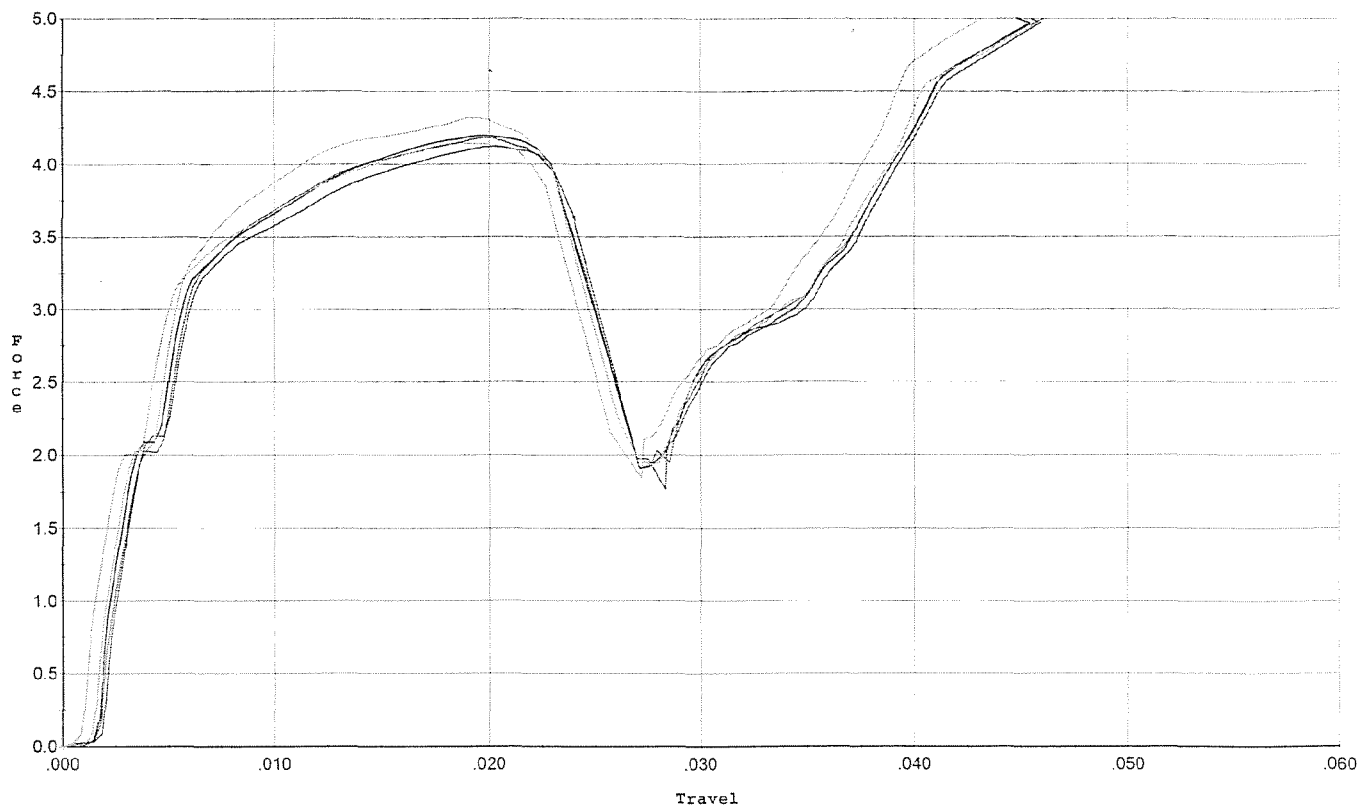
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.364      | 0.023             | 0.00            | 0.031      | 0.072             |           | Set Trigger |
| 2 | 4.393      | 0.023             | 0.00            | 0.031      | 0.072             |           | Set Trigger |
| 3 | 4.535      | 0.023             | 0.00            | 0.031      | 0.074             |           | Set Trigger |
| 4 | 4.291      | 0.023             | 0.00            | 0.032      | 0.070             |           | Set Trigger |
| 5 | 4.334      | 0.023             | 0.00            | 0.031      | 0.073             |           | Set Trigger |

A. 4-58

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: C Schults 2/12/2009

Model: M/24  
Serial No: Form #F005  
Trigger: 4.0 lbs after 20 cycles/- 1.0 lb



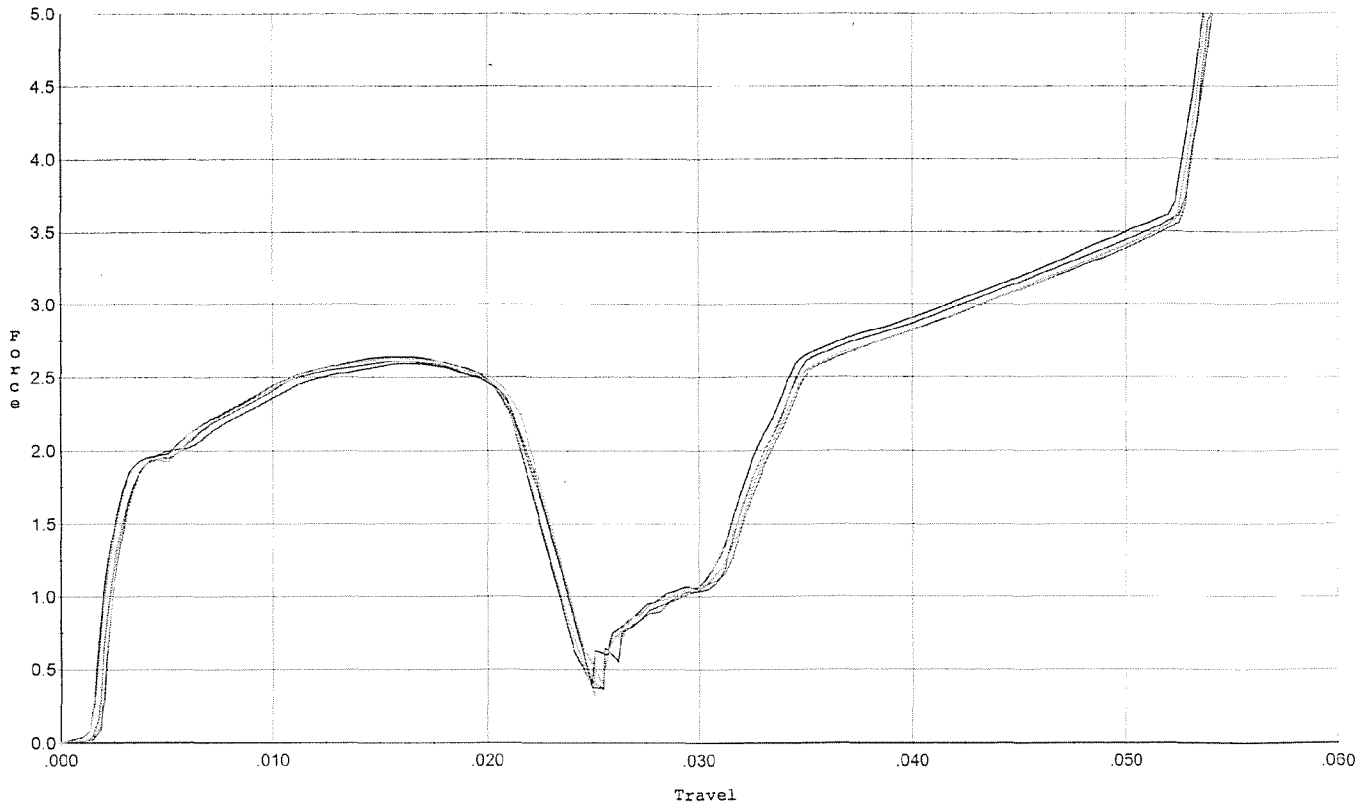
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.121      | 0.024             | 0.00            | 0.032      | 0.071             |           | Set Trigger |
| 2 | 4.196      | 0.025             | 0.00            | 0.031      | 0.075             |           | Set Trigger |
| 3 | 4.182      | 0.025             | 0.00            | 0.031      | 0.074             |           | Set Trigger |
| 4 | 4.319      | 0.023             | 0.00            | 0.031      | 0.072             |           | Set Trigger |
| 5 | 4.142      | 0.023             | 0.00            | 0.031      | 0.069             |           | Set Trigger |

A. 4.19

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: C Schults 2/12/2009

Model: M/24  
Serial No: Form #F005  
Trigger: reset to 2.5 lbs +/- .50 lb for final test



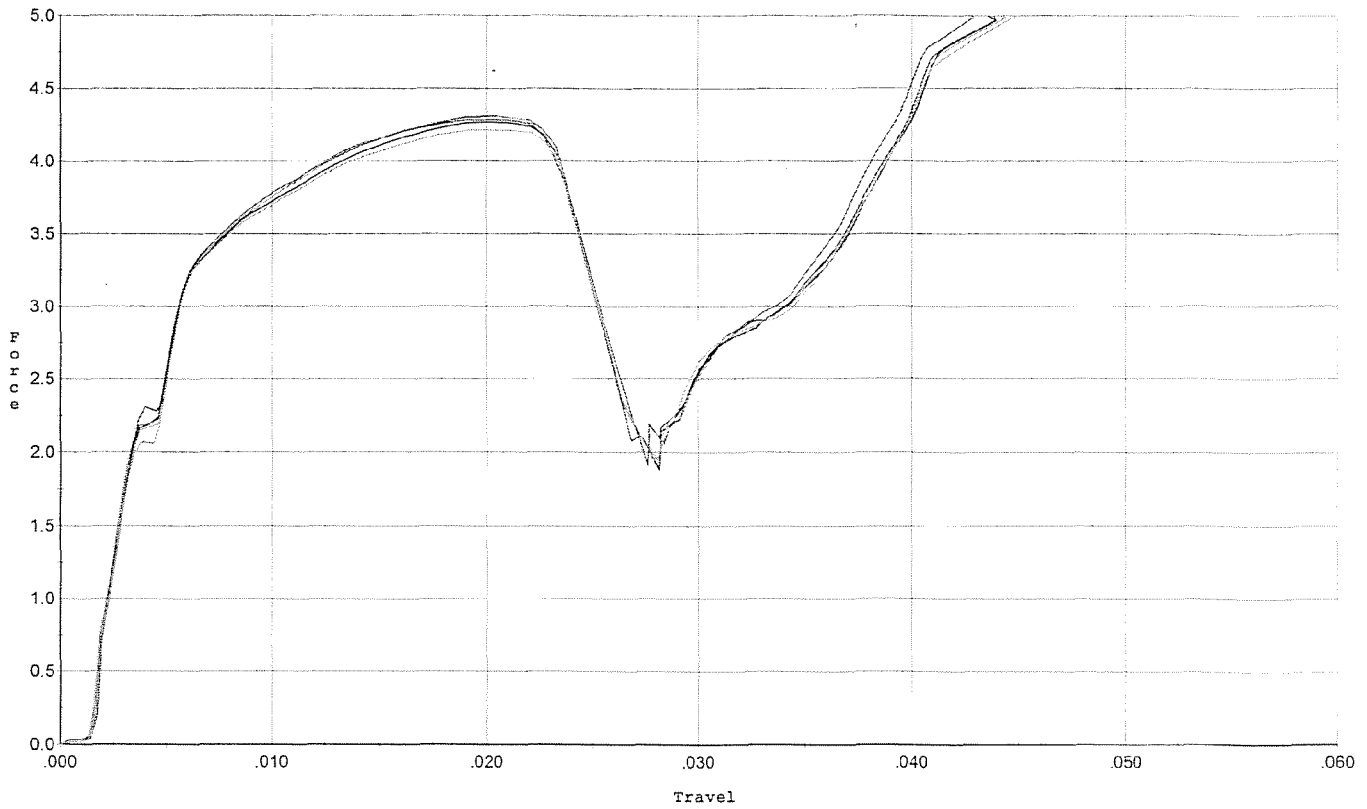
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.592      | 0.022             | 0.002           | 0.035      | 0.044             |           | Set Trigger |
| 2 | 2.640      | 0.021             | 0.00            | 0.035      | 0.043             |           | Set Trigger |
| 3 | 2.607      | 0.022             | 0.00            | 0.035      | 0.044             |           | Set Trigger |
| 4 | 2.636      | 0.021             | 0.00            | 0.036      | 0.042             |           | Set Trigger |
| 5 | 2.633      | 0.022             | 0.00            | 0.035      | 0.043             |           | Set Trigger |

A.2.62

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: C Schults 2/12/2009

Model: M/24  
Serial No: Form #F005  
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.308      | 0.023             | 0.00            | 0.031      | 0.072             |           | Set Trigger |
| 2 | 4.270      | 0.023             | 0.00            | 0.031      | 0.072             |           | Set Trigger |
| 3 | 4.284      | 0.024             | 0.00            | 0.031      | 0.073             |           | Set Trigger |
| 4 | 4.314      | 0.023             | 0.00            | 0.031      | 0.072             |           | Set Trigger |
| 5 | 4.216      | 0.023             | 0.00            | 0.031      | 0.072             |           | Set Trigger |

A. 4.27