

G6810429

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

BOLT ACTION CENTERFIRE RIFLE

24" BARREL 7.62 NATO

WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

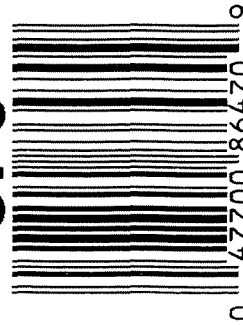
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6810429

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6810429

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-9-09	SP
430	ASSEMBLE TO STOCK		2-9-09	SP
440	PROOF		2-9-09	SP
460	CHECK HEADSPACE		2-9-09	SP
470	DIS-ASSEMBLE ACTION		2-9-09	SP
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	2-9-09	RTZ
475	DRILL AND TAP SIGHT HOLES		2-10-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR (15)	2/13/09	(HS)
490	MAGNAFLUX BOLT		2/13/09	me
500	ROLLMARK CALIBER		2/13/09	RT
520	GOFF BLAST BBL / REC		2/16/09	DC
542	APPLY COATINGS (BARREL ACTION)		2/18	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-18-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-18-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-18-09	SP
	D) OIL FIRING PIN ASSEMBLY		2-18-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

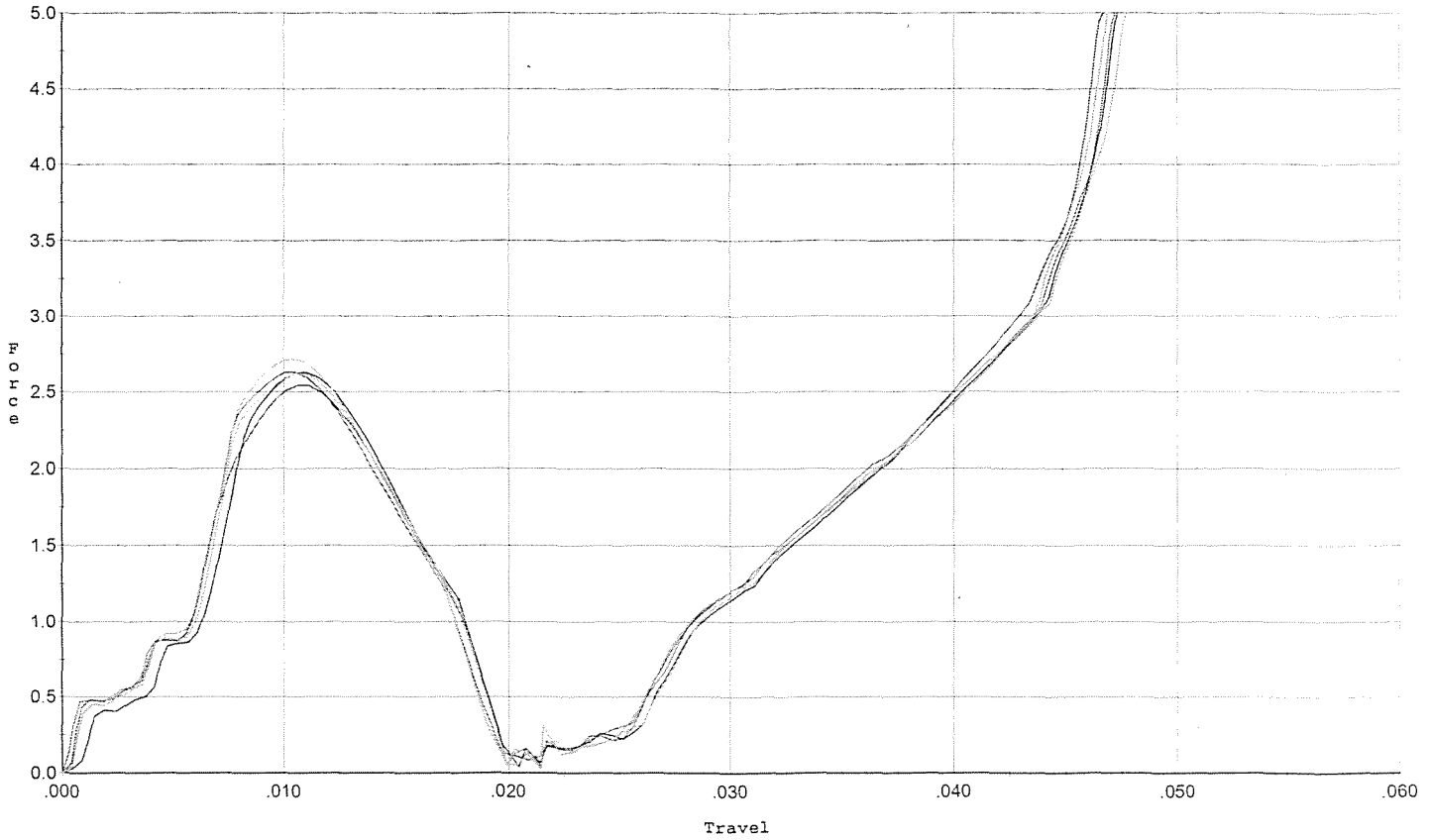
F004 REV 5/2006

560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>40</u>	<u>40</u>	<u>40</u>	2-25-09	L. N.		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>50</u>	<u>50</u>	<u>50</u>	2-25-09	L. N.		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.022</u>	<u>.020</u>	<u>.022</u>	2-25-09	L. N.		
	J) ASSEMBLE STOCK					2-18-09	L. N.		
	K) ASSEMBLE SWIVEL STUDS					2-25-09	L. N.		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		2-20-09	TL		
			<u>PASS</u>	FAIL					
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO					2-20-09	N. N.		
670	FINAL INSPECTION A) HEADSPACE					2-25-09	L. N.		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.65</u>	<u>2.67</u>	<u>2.45</u>	<u>2.29</u>	<u>2.19</u>	2-23-09	N. N.
	C) FUNCTION					2-25-09	L. N.		
690	PACK					2-27-09	TL		

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/16/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



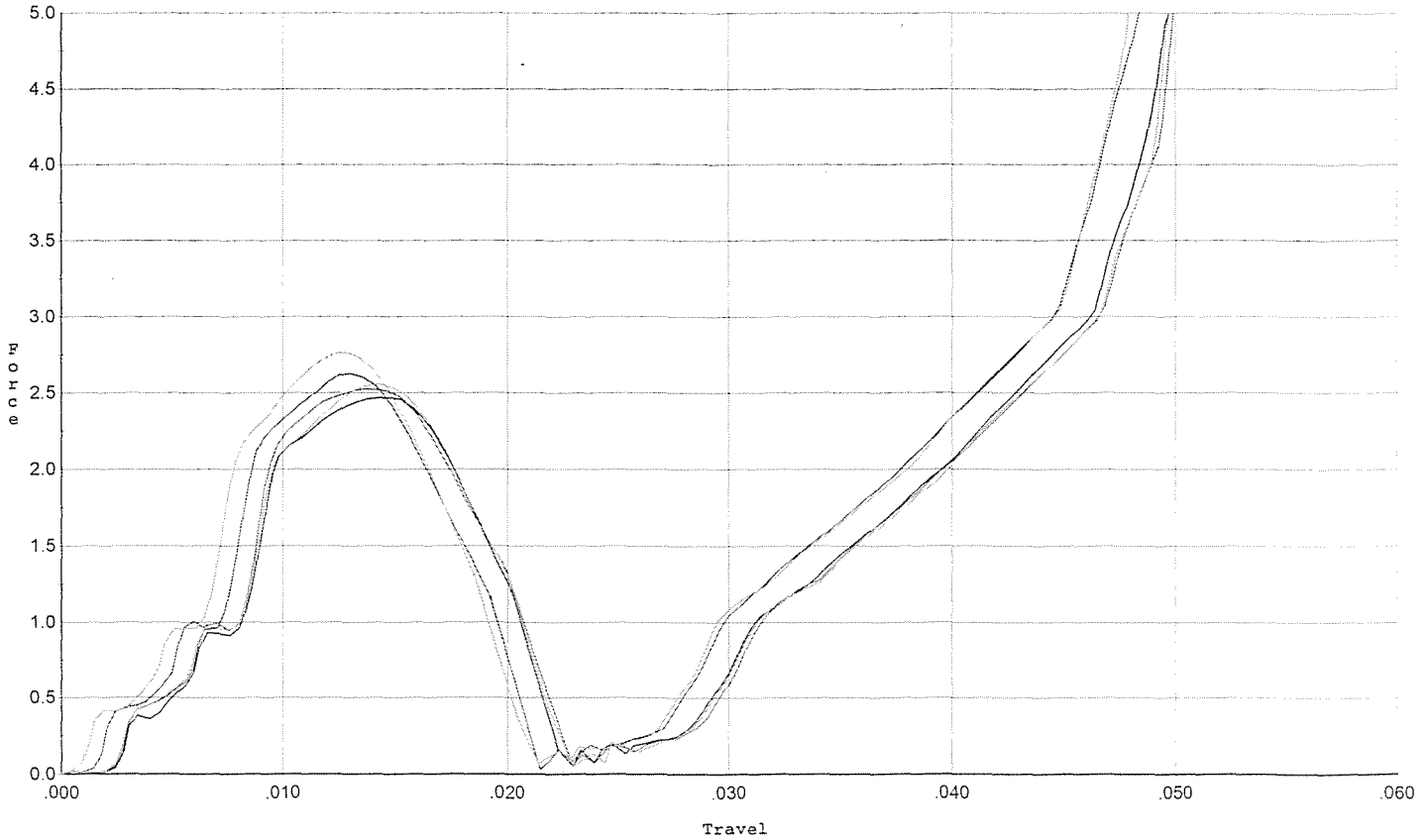
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.543	0.018	0.00	0.035	0.026		Set Trigger
2	2.627	0.018	0.00	0.035	0.025		Set Trigger
3	2.628	0.017	0.006	0.036	0.026		Set Trigger
4	2.618	0.018	0.00	0.036	0.026		Set Trigger
5	2.719	0.017	0.00	0.035	0.026		Set Trigger

A-2-62

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/16/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



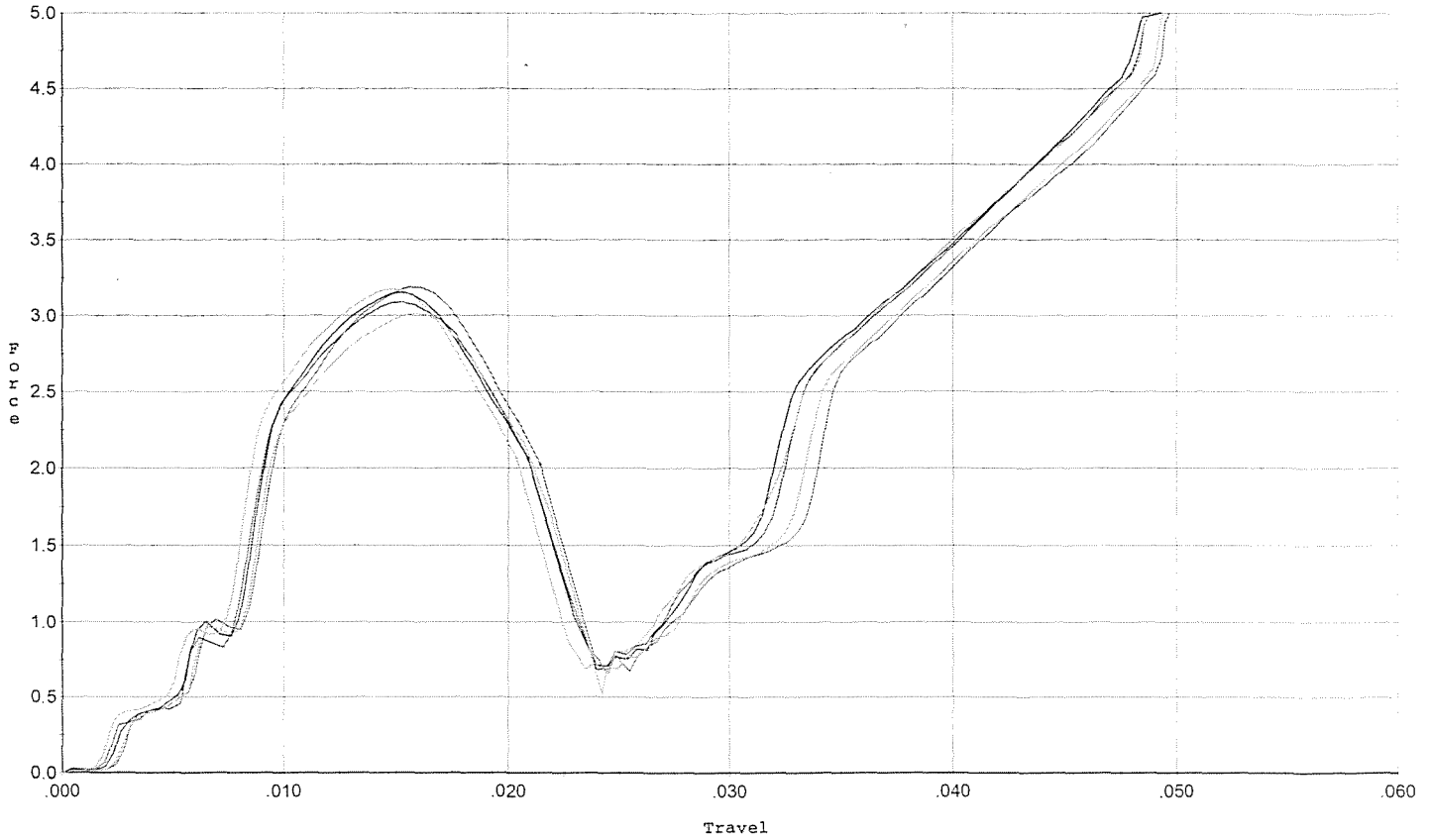
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.627	0.019	0.00	0.035	0.028		Set Trigger
2	2.469	0.020	0.003	0.036	0.027		Set Trigger
3	2.526	0.020	0.003	0.036	0.028		Set Trigger
4	2.558	0.020	0.003	0.036	0.028		Set Trigger
5	2.768	0.019	0.00	0.035	0.029		Set Trigger

A-2-59

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/16/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



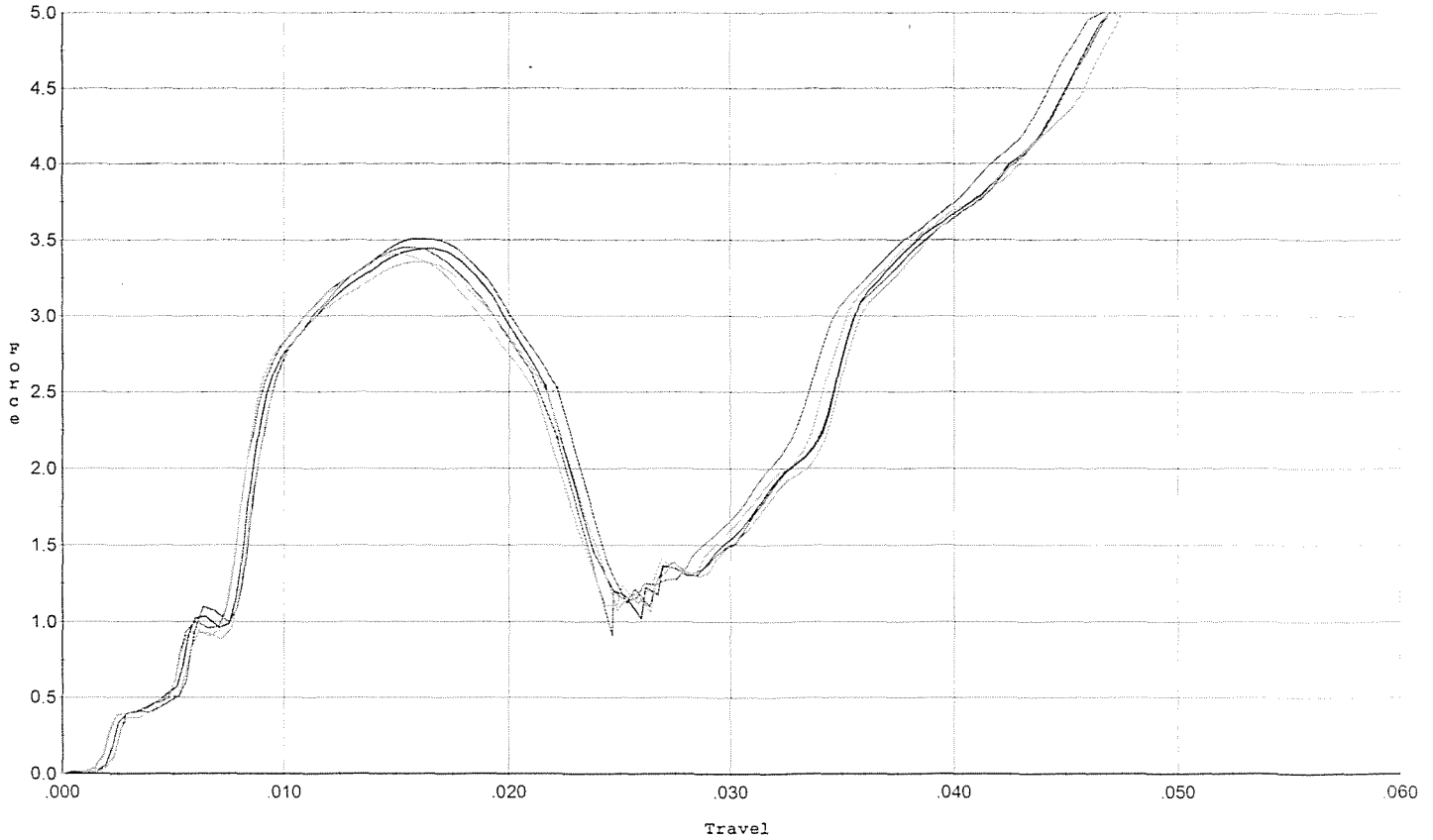
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.089	0.021	0.002	0.032	0.036		Set Trigger
2	3.153	0.021	0.002	0.032	0.036		Set Trigger
3	3.188	0.021	0.003	0.033	0.037		Set Trigger
4	3.014	0.022	0.003	0.033	0.036		Set Trigger
5	3.174	0.020	0.00	0.032	0.036		Set Trigger

A-3-12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/16/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



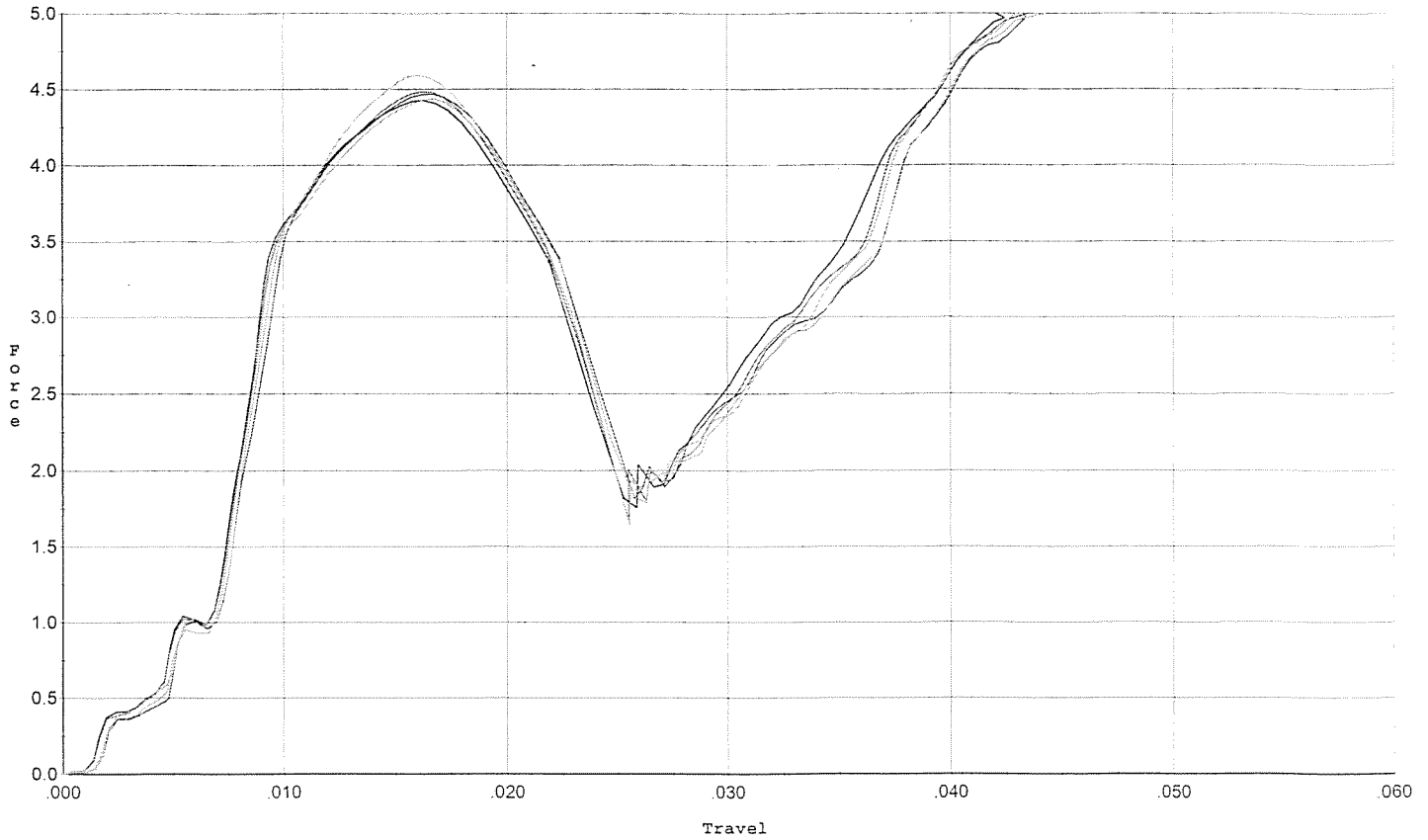
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.509	0.022	0.002	0.031	0.044		Set Trigger
2	3.442	0.022	0.00	0.031	0.043		Set Trigger
3	3.450	0.022	0.00	0.031	0.045		Set Trigger
4	3.407	0.021	0.00	0.031	0.042		Set Trigger
5	3.355	0.022	0.008	0.031	0.042		Set Trigger

7-3-43

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/16/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



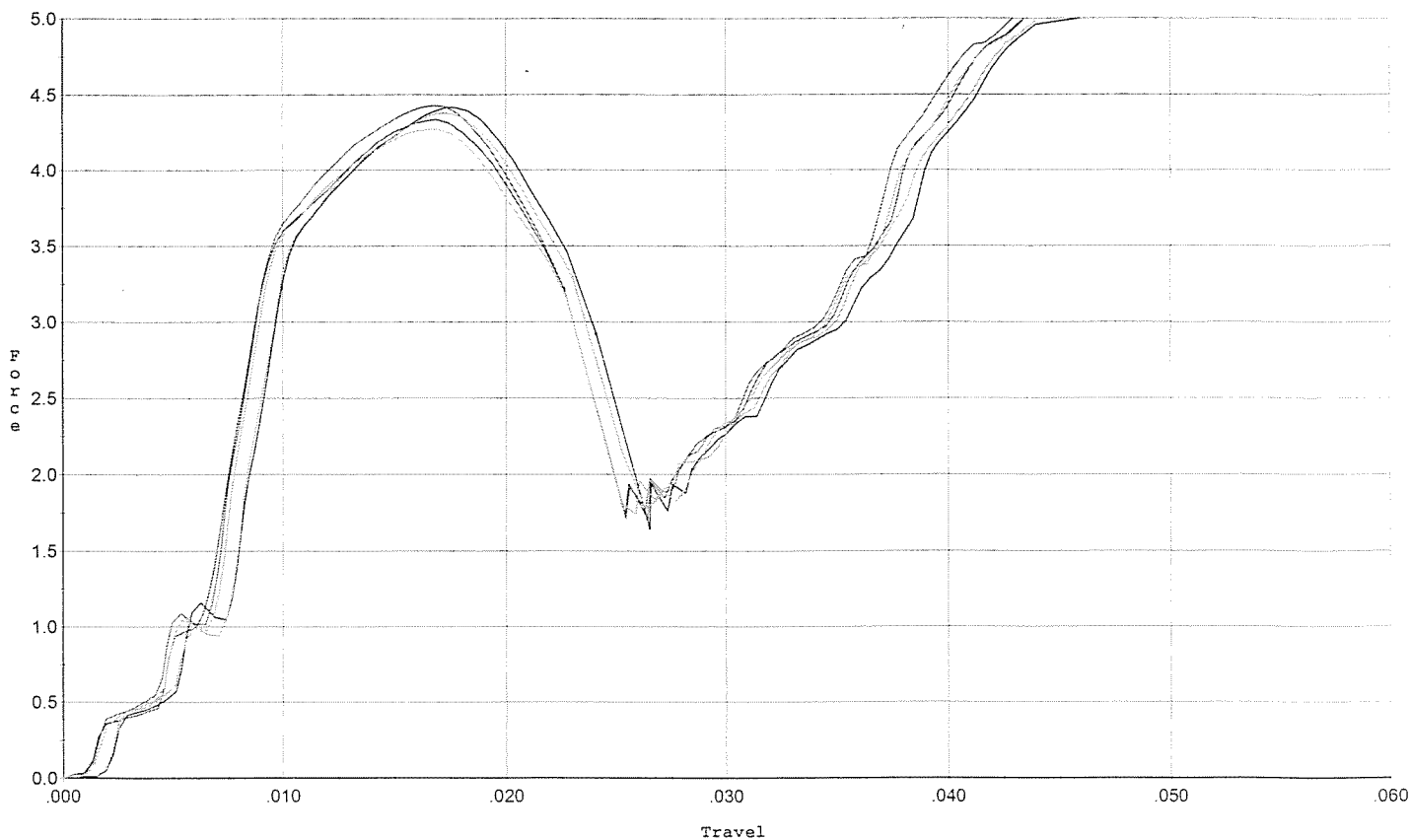
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.469	0.022	0.00	0.028	0.057		Set Trigger
2	4.428	0.022	0.007	0.028	0.056		Set Trigger
3	4.485	0.023	0.007	0.028	0.060		Set Trigger
4	4.438	0.023	0.007	0.028	0.058		Set Trigger
5	4.594	0.022	0.00	0.028	0.058		Set Trigger

A-4.48

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/16/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



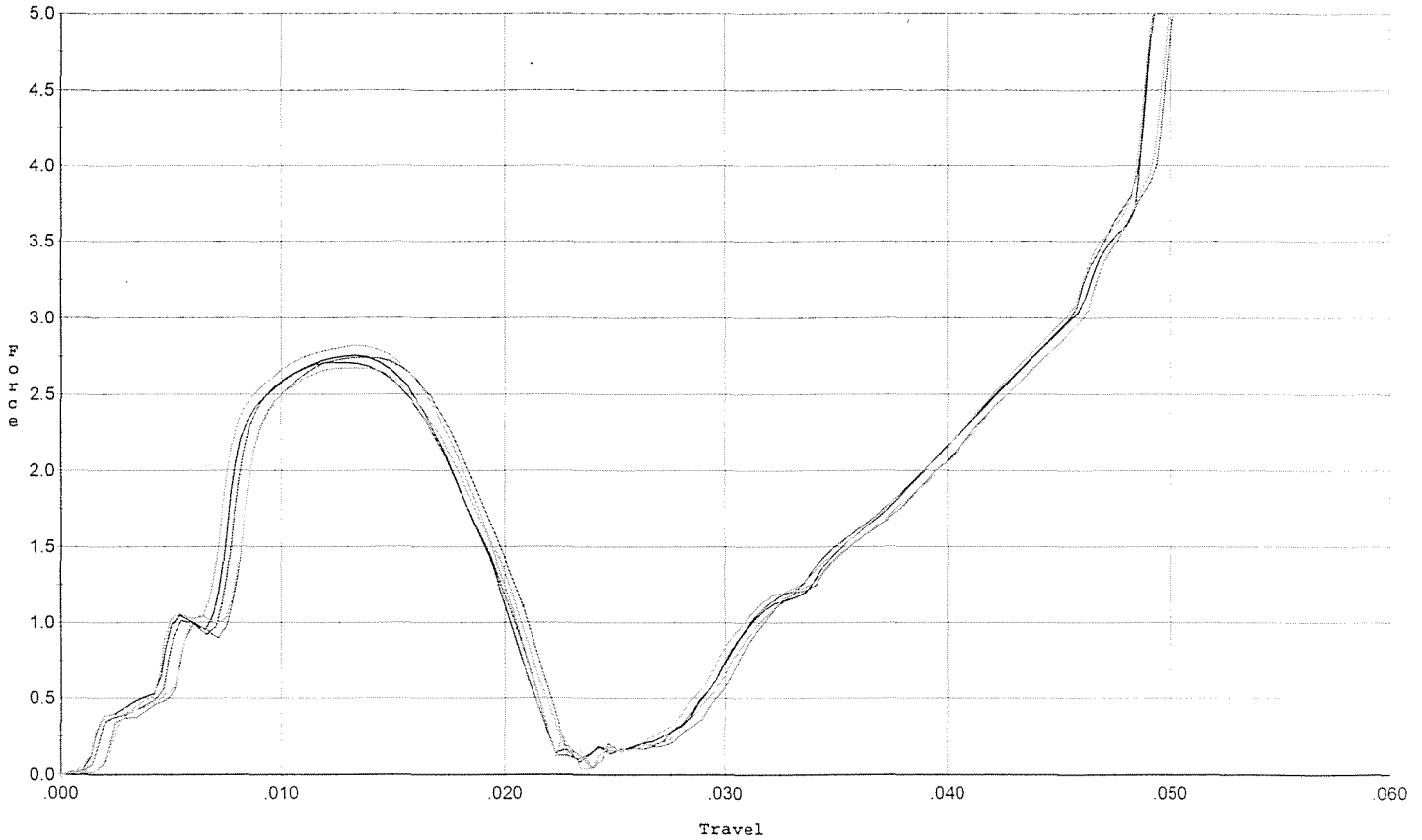
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.338	0.023	0.00	0.028	0.058		Set Trigger
2	4.415	0.024	0.002	0.028	0.061		Set Trigger
3	4.428	0.023	0.007	0.028	0.059		Set Trigger
4	4.271	0.023	0.007	0.028	0.057		Set Trigger
5	4.378	0.023	0.002	0.028	0.058		Set Trigger

A. 4.36

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/16/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



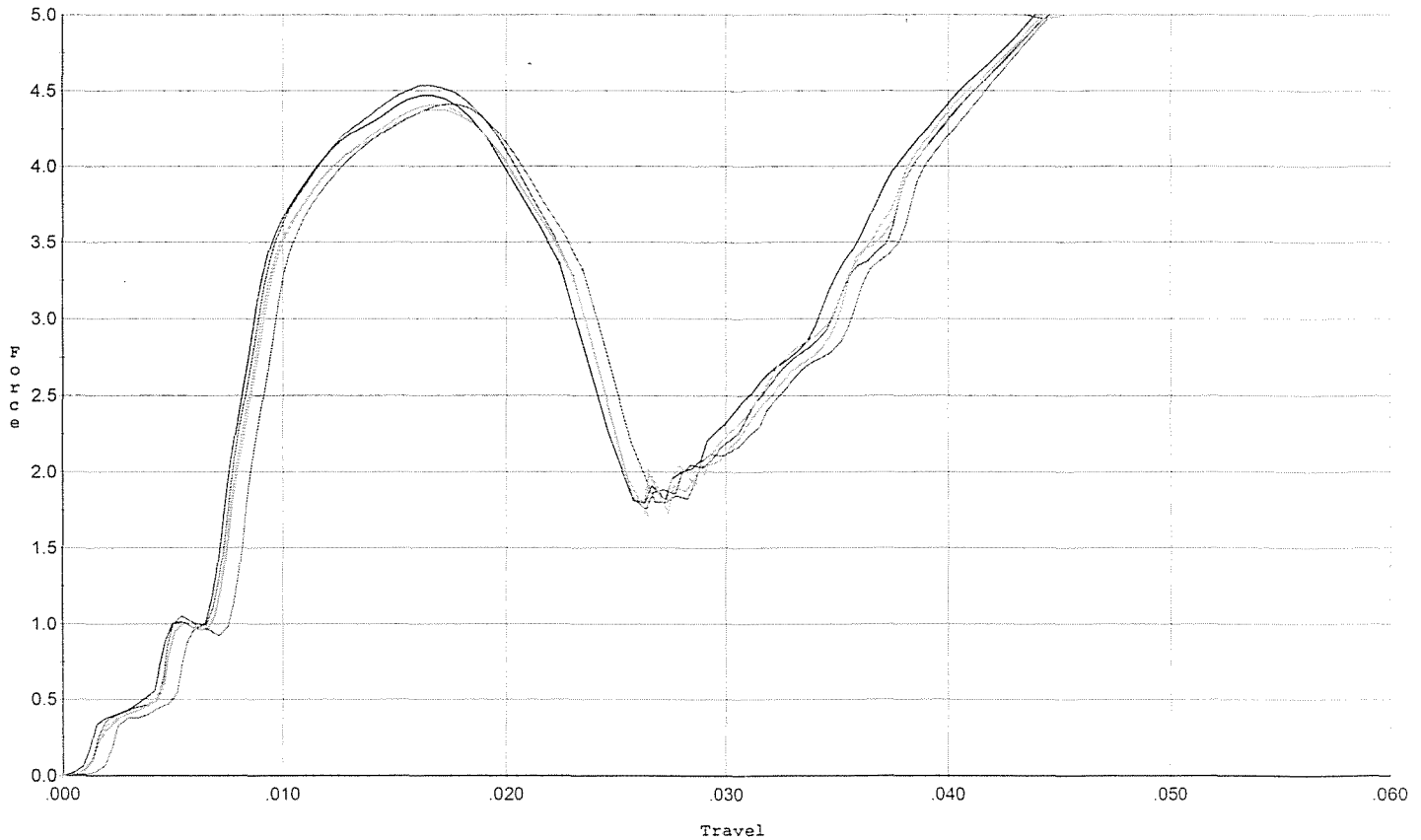
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.710	0.021	0.007	0.035	0.032		Set Trigger
2	2.756	0.019	0.007	0.035	0.031		Set Trigger
3	2.742	0.021	0.008	0.035	0.032		Set Trigger
4	2.674	0.020	0.002	0.036	0.030		Set Trigger
5	2.820	0.020	0.00	0.035	0.034		Set Trigger

A-2-74

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/16/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for targetm & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.531	0.023	0.007	0.028	0.061		Set Trigger
2	4.469	0.022	0.00	0.028	0.059		Set Trigger
3	4.413	0.023	0.008	0.029	0.059		Set Trigger
4	4.376	0.023	0.007	0.029	0.059		Set Trigger
5	4.409	0.023	0.007	0.029	0.060		Set Trigger

A 4.44