

G6810433

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



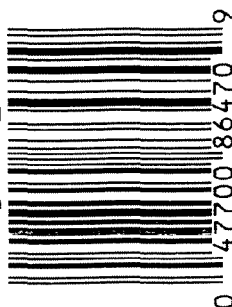
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6810433

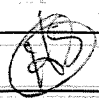
UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6810433

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-9-09	SP
430	ASSEMBLE TO STOCK		2-9-09	SP
440	PROOF		2-9-09	SP
460	CHECK HEADSPACE		2-9-09	SP
470	DIS-ASSEMBLE ACTION		2-9-09	SP
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	2-10-09	RT
475	DRILL AND TAP SIGHT HOLES		2-10-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 	2/13/09	FD
490	MAGNAFLUX BOLT		2/13/09	
500	ROLLMARK CALIBER		2/13/09	RT
520	GOFF BLAST BBL / REC		2/16/09	DE
542	APPLY COATINGS (BARREL ACTION)		2/18	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-18-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-18-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-18-09	SP
	D) OIL FIRING PIN ASSEMBLY		2-19-09	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

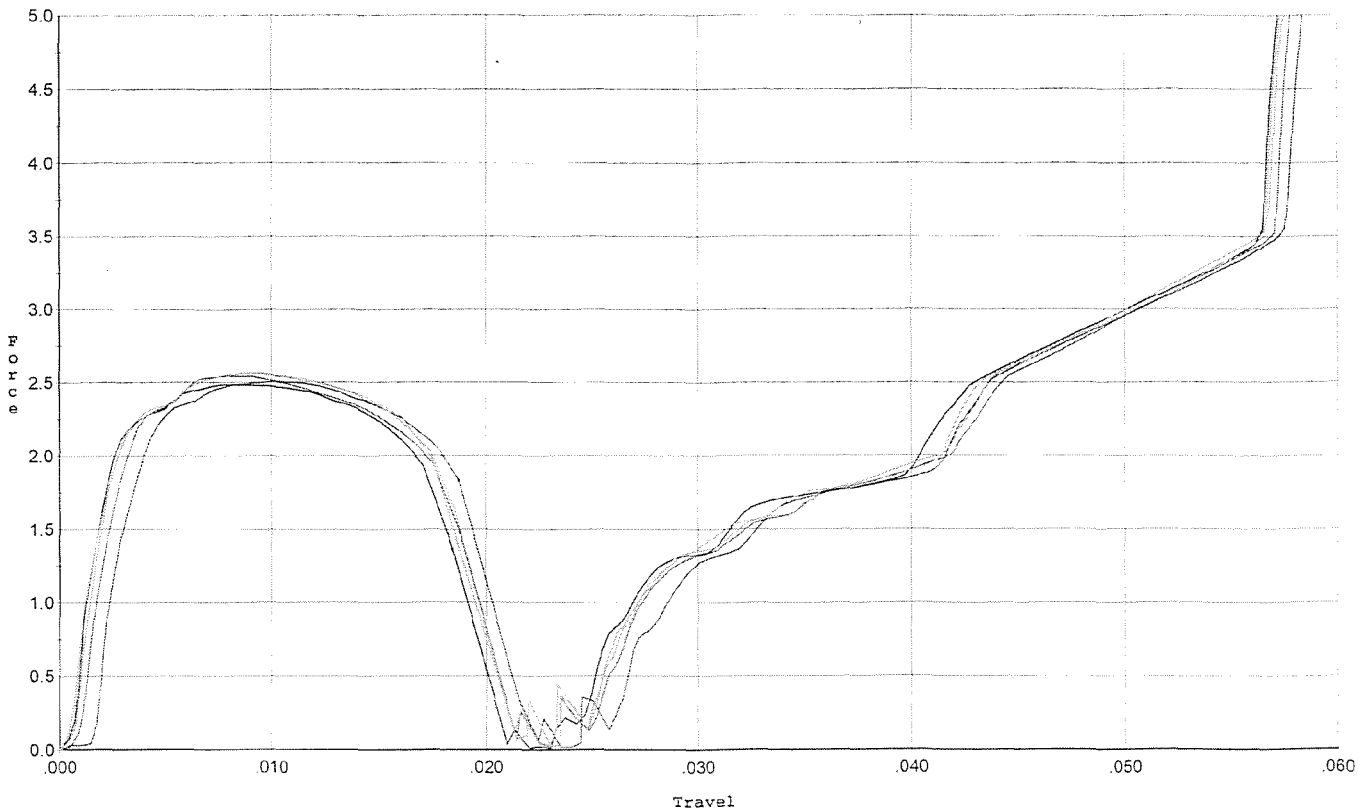
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	2-25-09	LJN
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	2-25-09	XJN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.024</u>	2-25-09	LJN
	J) ASSEMBLE STOCK		2-19-09	ETZ
	K) ASSEMBLE SWIVEL STUDS		2-25-09	LJN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	2-23-09	RPD
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		2-23-09	RP
670	FINAL INSPECTION A) HEADSPACE		2-25-09	LJN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.64</u> <u>2.65</u> <u>2.72</u> <u>2.73</u> <u>2.75</u>		
	C) FUNCTION		2-25-09	LJN
690	PACK		3/2/09	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 2/3/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



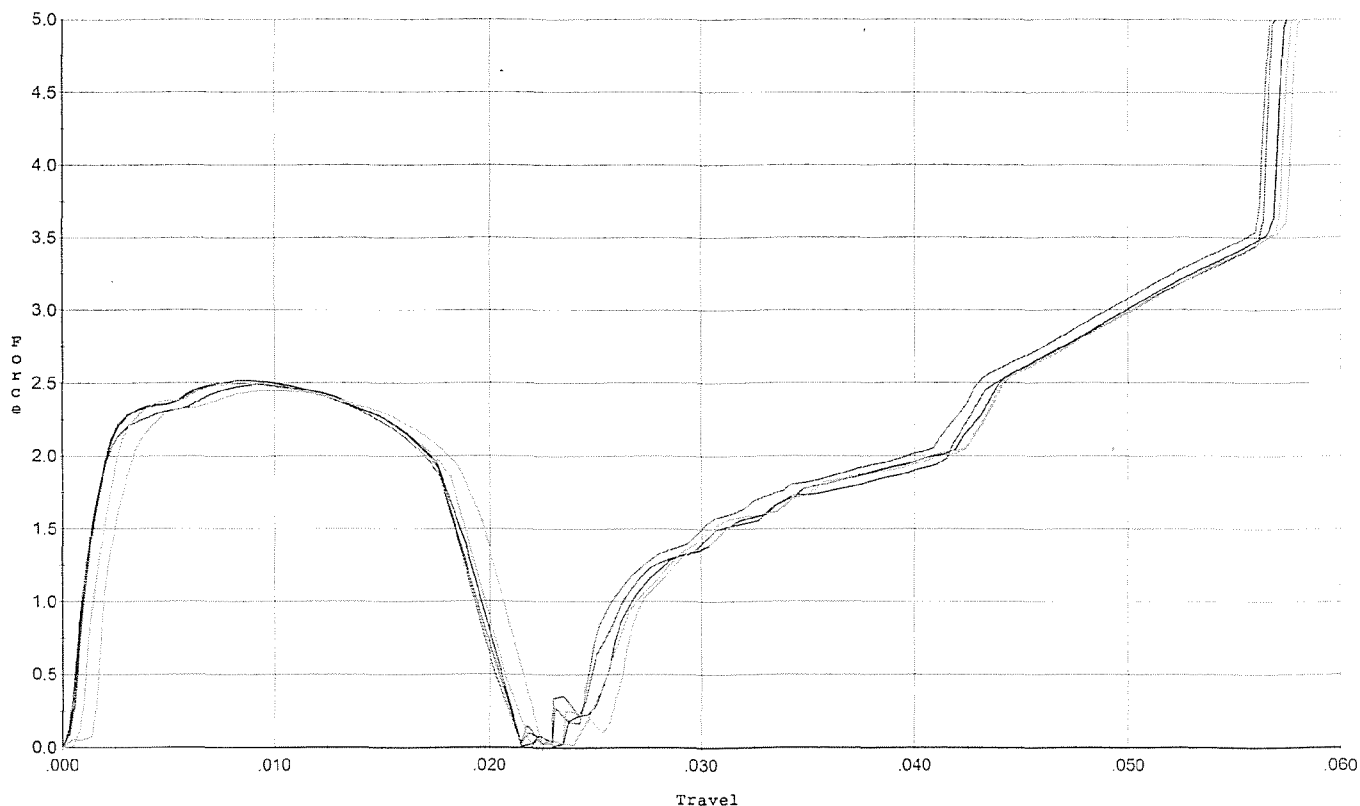
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.509	0.019	0.00	0.043	0.035		Set Trigger
2	2.484	0.018	0.00	0.043	0.036		Set Trigger
3	2.543	0.019	0.00	0.043	0.036		Set Trigger
4	2.564	0.019	0.00	0.043	0.037		Set Trigger
5	2.555	0.017	0.00	0.043	0.036		Set Trigger

Avg 2.53

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 2/3/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



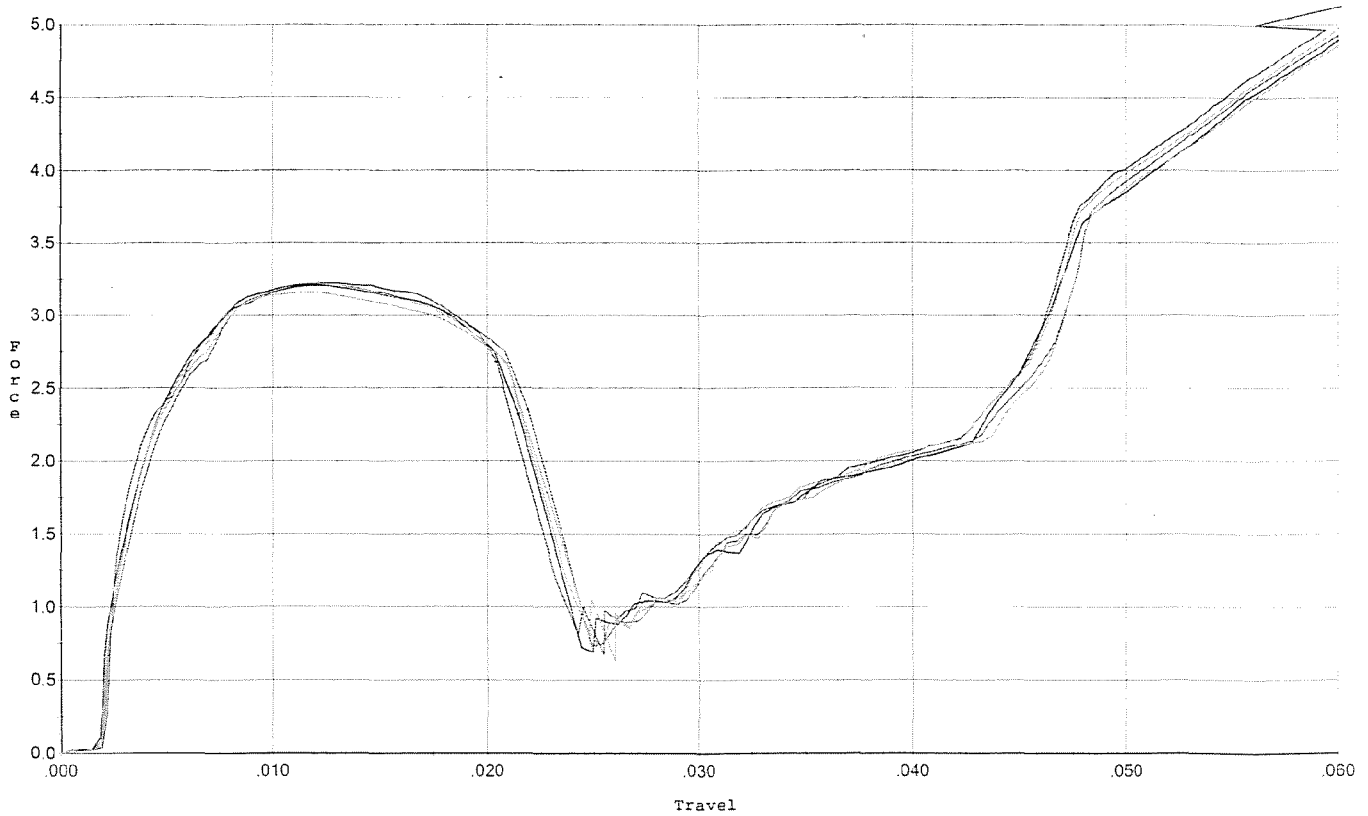
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.492	0.018	0.00	0.043	0.035		Set Trigger
2	2.517	0.019	0.00	0.043	0.038		Set Trigger
3	2.516	0.018	0.00	0.043	0.036		Set Trigger
4	2.493	0.018	0.00	0.043	0.036		Set Trigger
5	2.449	0.020	0.00	0.043	0.037		Set Trigger

Avg 2.49

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 2/3/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



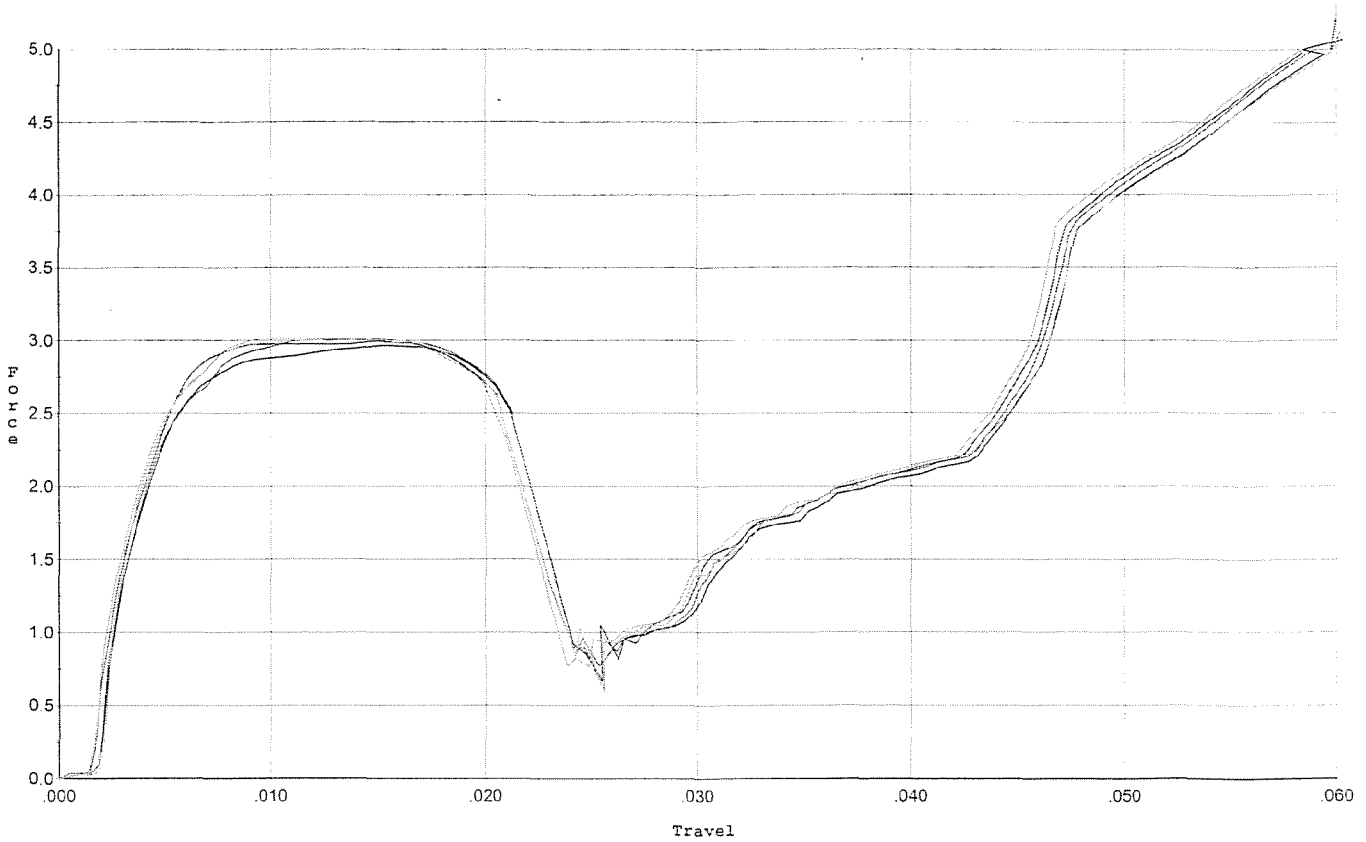
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.224	0.020	0.002	0.042	0.049		Set Trigger
2	3.209	0.021	0.00	0.042	0.051		Set Trigger
3	3.198	0.022	0.002	0.042	0.051		Set Trigger
4	3.220	0.021	0.00	0.042	0.050		Set Trigger
5	3.156	0.023	0.00	0.042	0.053		Set Trigger

Avg 3.20

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 2/3/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



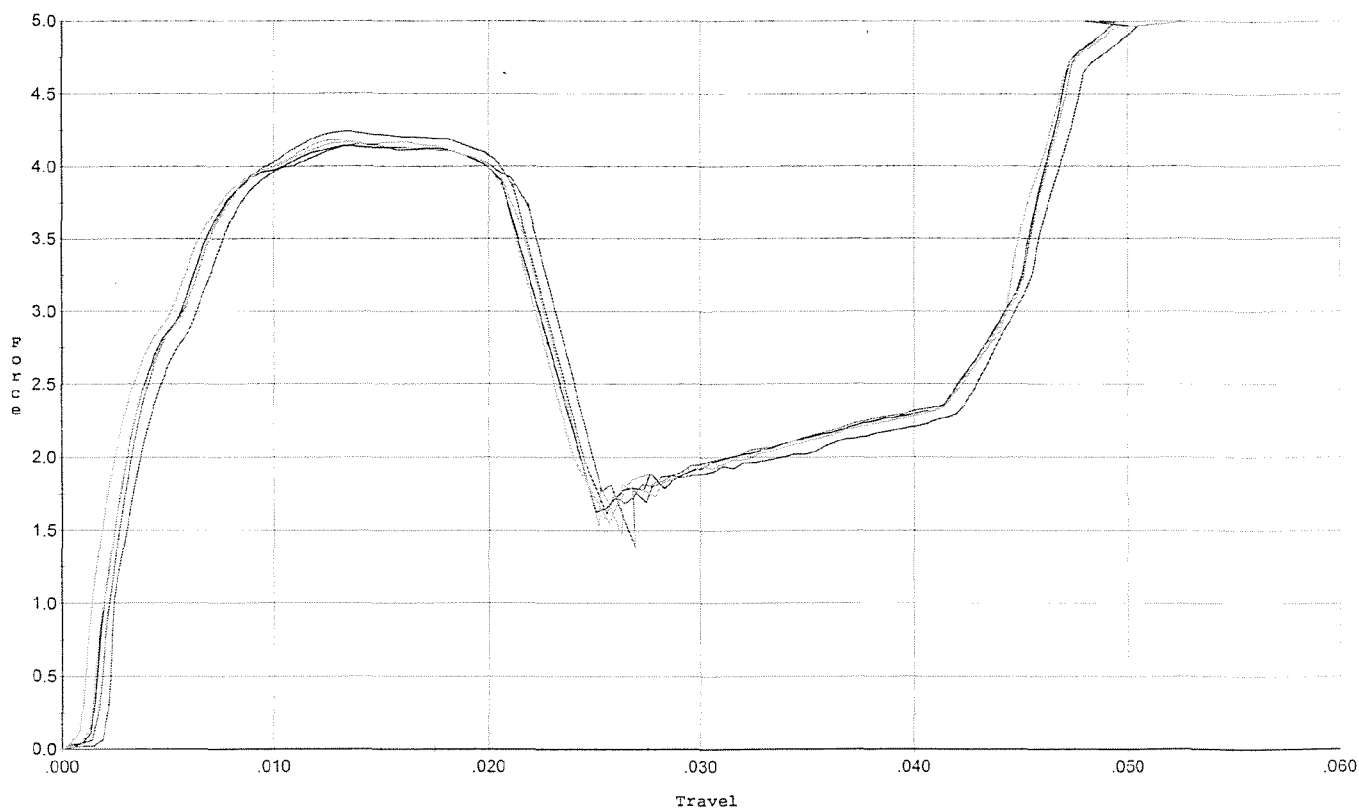
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.992	0.021	0.002	0.042	0.047		Set Trigger
2	2.965	0.021	0.00	0.042	0.047		Set Trigger
3	3.013	0.021	0.00	0.042	0.048		Set Trigger
4	3.017	0.021	0.00	0.042	0.047		Set Trigger
5	3.015	0.021	0.00	0.042	0.048		Set Trigger

Avg 3.00

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 2/3/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



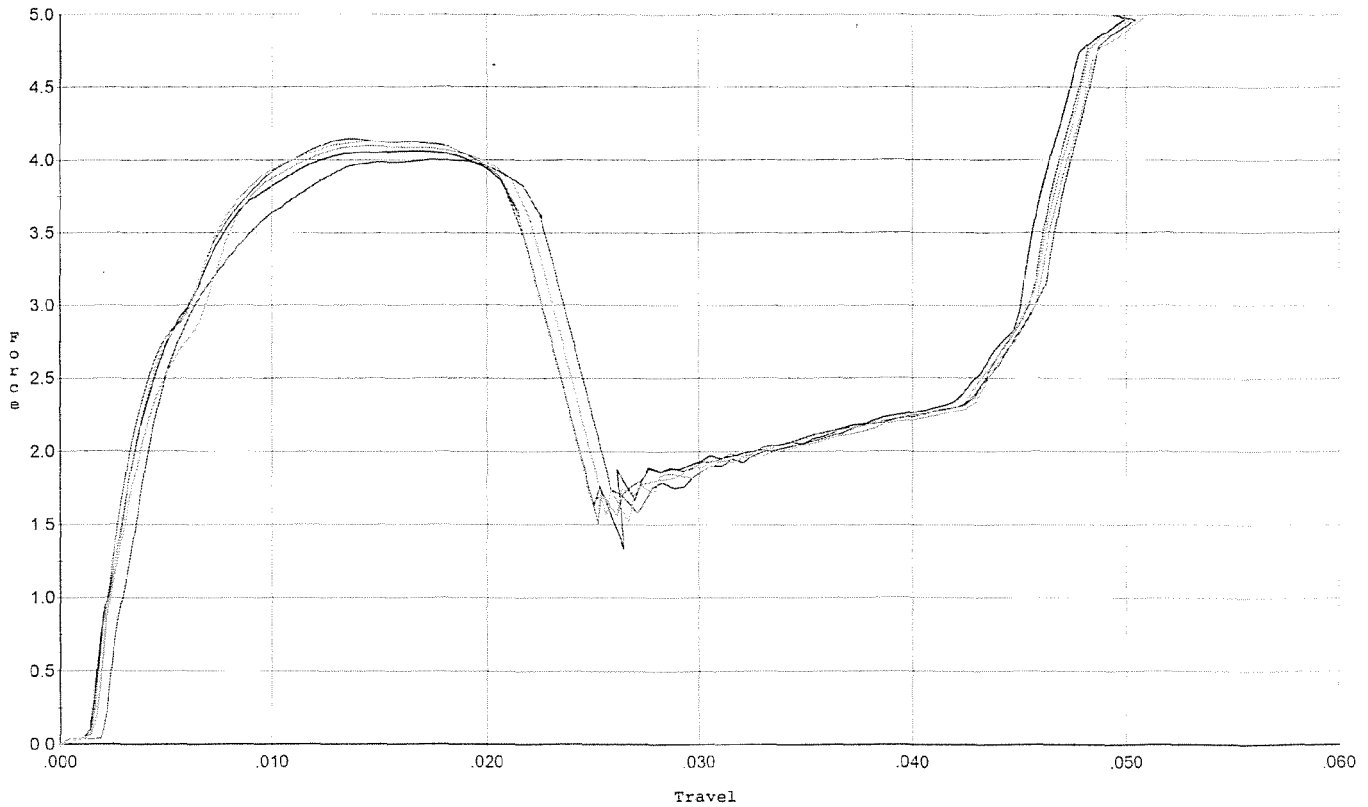
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.158	0.022	0.002	0.037	0.065		Set Trigger
2	4.142	0.023	0.00	0.037	0.069		Set Trigger
3	4.242	0.021	0.00	0.037	0.065		Set Trigger
4	4.164	0.022	0.00	0.037	0.066		Set Trigger
5	4.182	0.021	0.00	0.037	0.064		Set Trigger

Avg 4.17

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 2/3/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



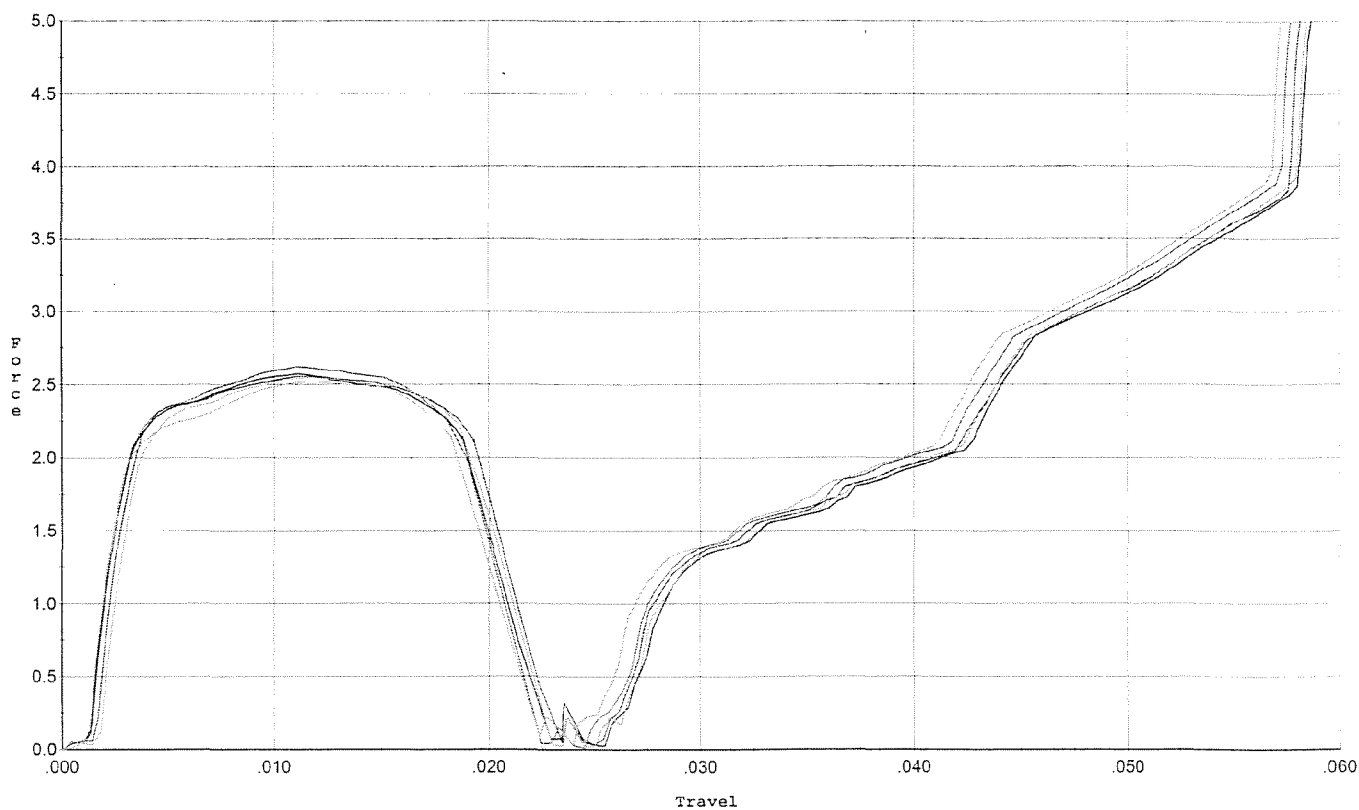
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.004	0.022	0.00	0.037	0.064		Set Trigger
2	4.060	0.021	0.00	0.038	0.063		Set Trigger
3	4.144	0.022	0.00	0.037	0.065		Set Trigger
4	4.125	0.021	0.00	0.038	0.064		Set Trigger
5	4.094	0.022	0.00	0.038	0.065		Set Trigger

Avg 4.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 2/3/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



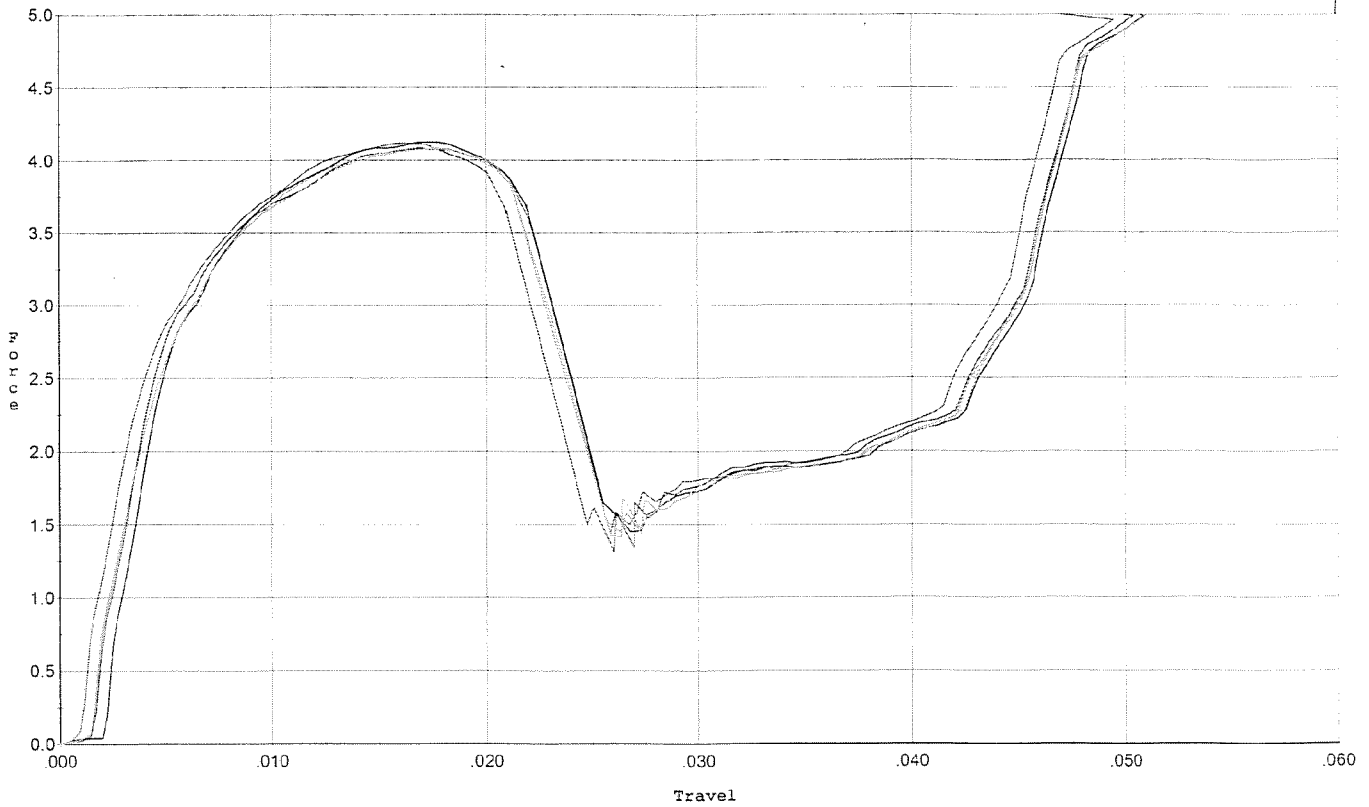
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.555	0.019	0.00	0.043	0.038		Set Trigger
2	2.573	0.019	0.00	0.043	0.038		Set Trigger
3	2.621	0.019	0.00	0.042	0.038		Set Trigger
4	2.547	0.020	0.00	0.043	0.039		Set Trigger
5	2.519	0.018	0.00	0.042	0.036		Set Trigger

Aug 2.56

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 2/3/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.083	0.022	0.00	0.039	0.065		Set Trigger
2	4.126	0.022	0.002	0.039	0.063		Set Trigger
3	4.120	0.021	0.00	0.039	0.062		Set Trigger
4	4.080	0.023	0.00	0.039	0.067		Set Trigger
5	4.091	0.021	0.00	0.039	0.062		Set Trigger

Aug 4.10