

G6810434

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

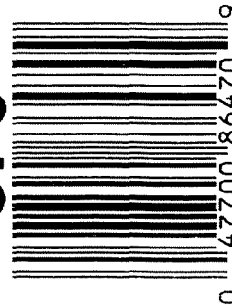
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6810434

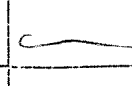
UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6810434

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-9-09	SPD
430	ASSEMBLE TO STOCK		2-9-09	SP
440	PROOF		2-9-09	SPD
460	CHECK HEADSPACE		2-9-09	SPD
470	DIS-ASSEMBLE ACTION		2-9-09	SPD
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	2-9-09	RJC
475	DRILL AND TAP SIGHT HOLES		2-10-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 	2/13/09	
490	MAGNAFLUX BOLT		2/13/09	MR
500	ROLLMARK CALIBER		2/14/09	RT
520	GOFF BLAST BBL / REC		16 Feb 09	
542	APPLY COATINGS (BARREL ACTION)		2/15/09	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-27-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-27-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-27-09	SP
	D) OIL FIRING PIN ASSEMBLY		3-3-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

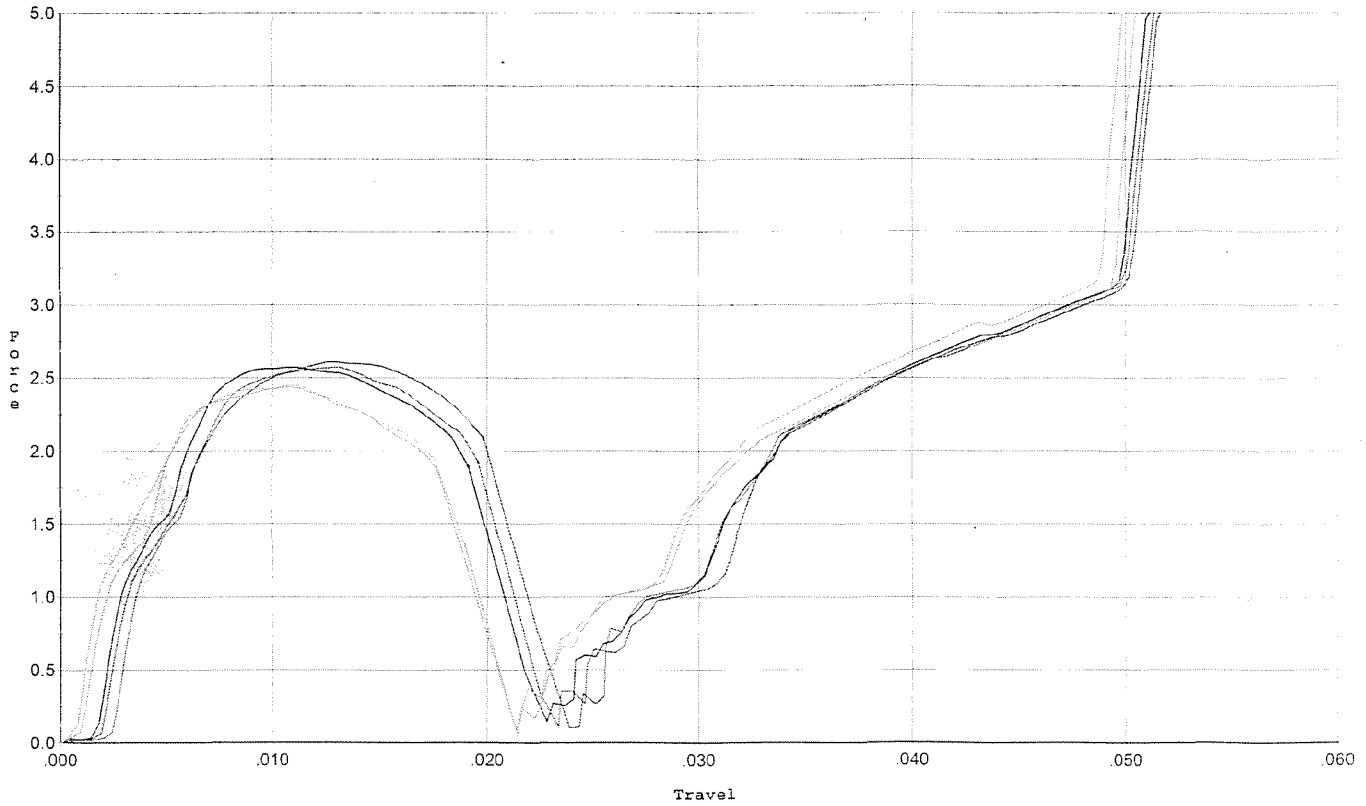
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4</u> <u>4</u> <u>4</u>	3-5-09	W W
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3</u> <u>3</u> <u>3</u>	3-5-09	W W
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	3-5-09	W W
	J) ASSEMBLE STOCK		3-3-09	J.P.D.
	K) ASSEMBLE SWIVEL STUDS		3-5-09	W W
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	3-4-09	W W
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		3-4-09	TC
670	FINAL INSPECTION A) HEADSPACE		3-5-09	W W
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.44</u> <u>2.45</u> <u>2.45</u> <u>2.55</u> <u>2.44</u>	3-4-09	W W
	C) FUNCTION		3-5-09	W W
690	PACK		3/6/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/26/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



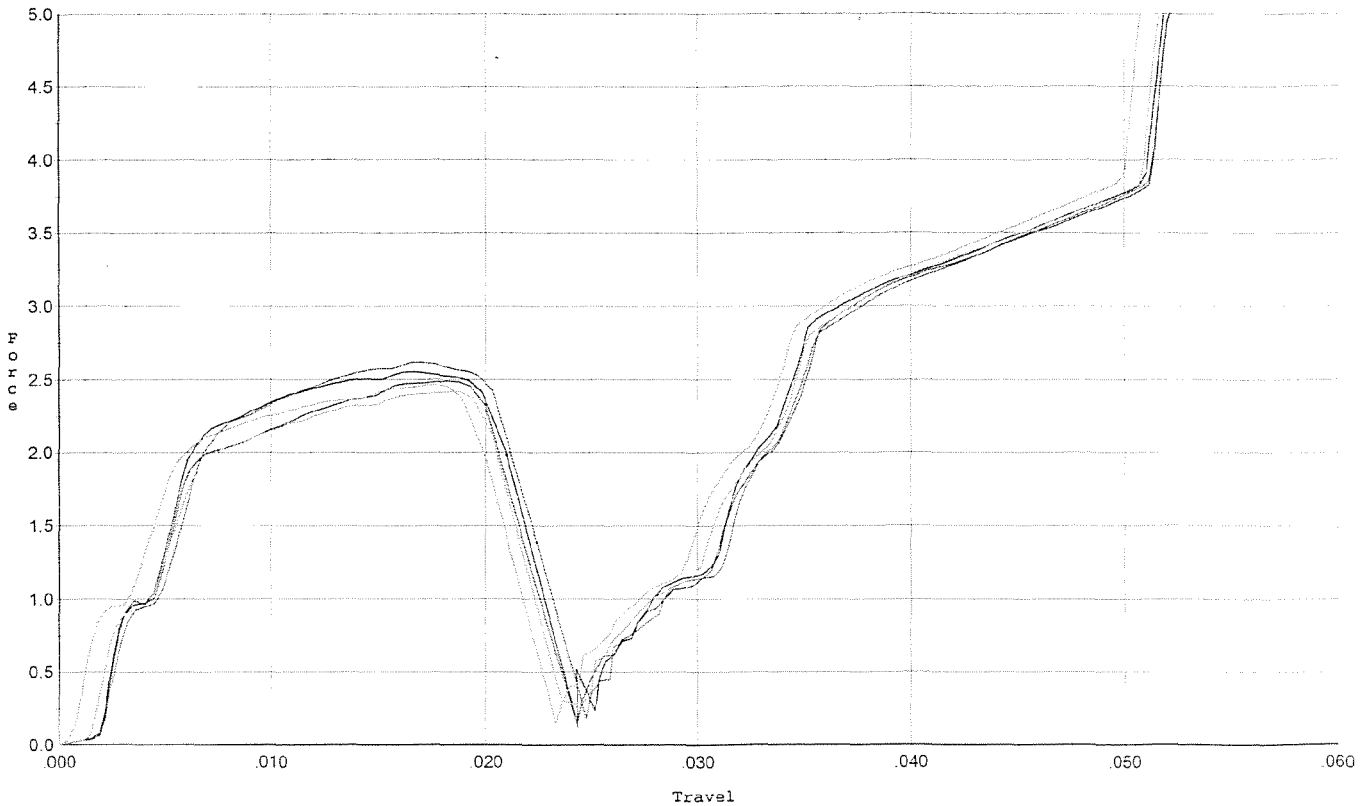
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.607	0.020	0.002	0.035	0.036		Set Trigger
2	2.571	0.019	0.00	0.036	0.035		Set Trigger
3	2.572	0.020	0.00	0.036	0.034		Set Trigger
4	2.451	0.018	0.00	0.036	0.032		Set Trigger
5	2.439	0.019	0.00	0.036	0.034		Set Trigger

A-252

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/26/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



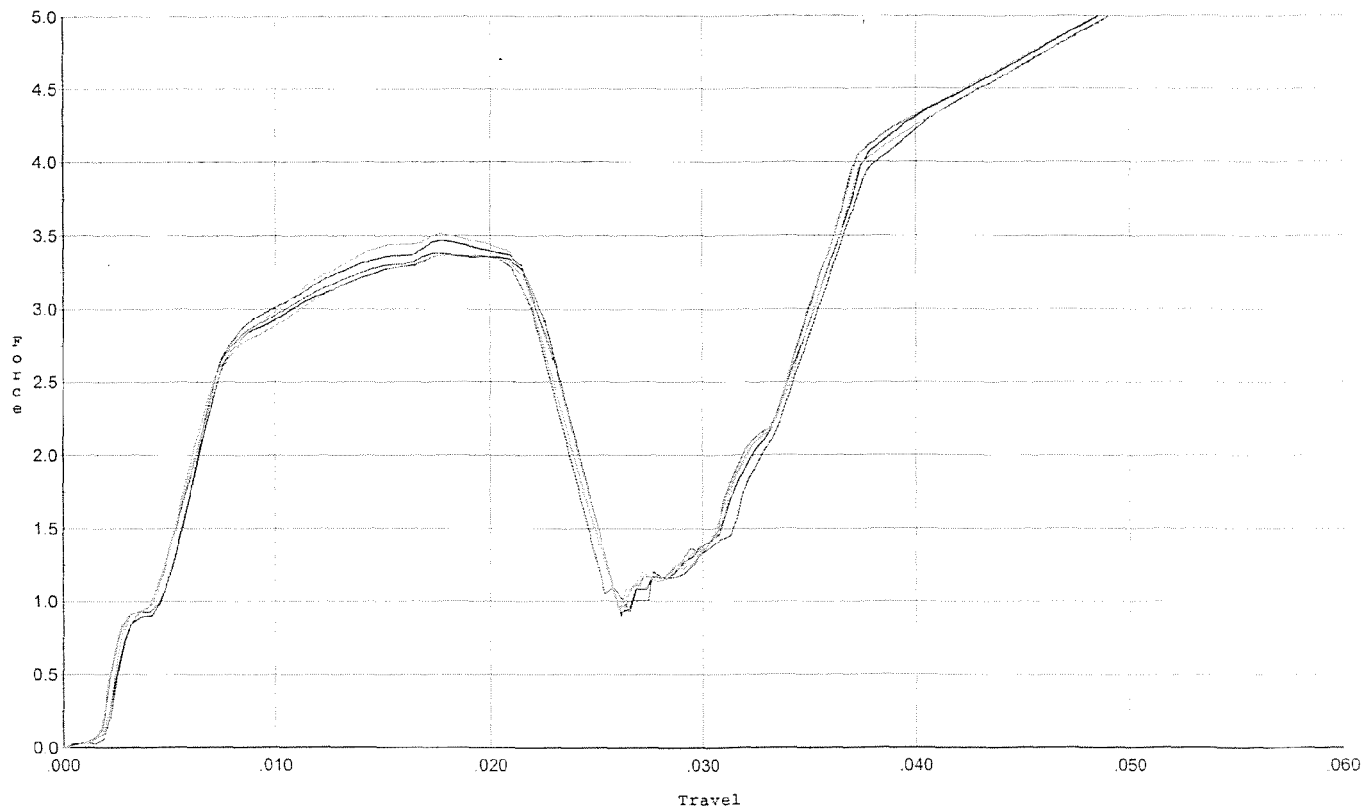
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.490	0.020	0.00	0.035	0.035		Set Trigger
2	2.554	0.021	0.00	0.034	0.038		Set Trigger
3	2.618	0.022	0.00	0.034	0.040		Set Trigger
4	2.418	0.020	0.00	0.034	0.035		Set Trigger
5	2.469	0.020	0.00	0.034	0.036		Set Trigger

A-2-51

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/26/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



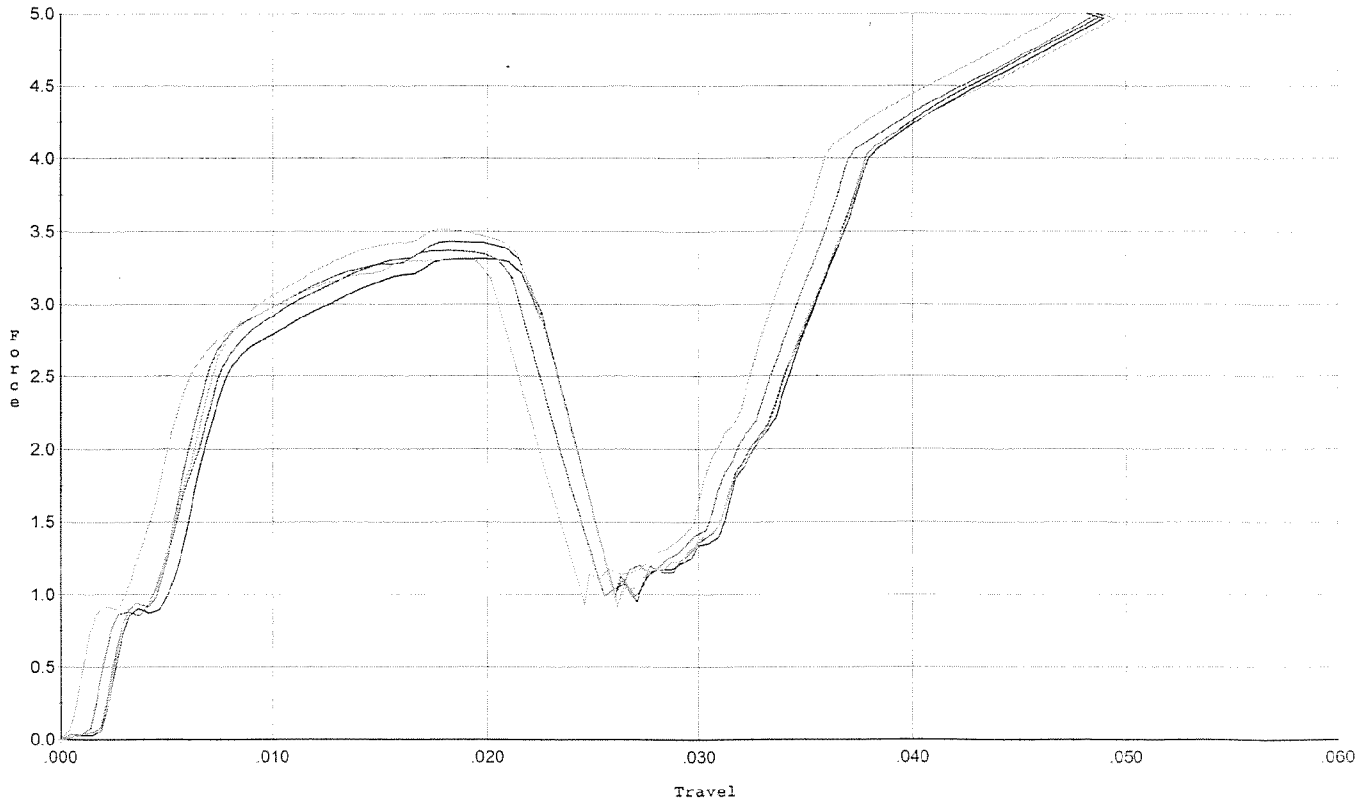
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.468	0.023	0.00	0.033	0.053		Set Trigger
2	3.369	0.023	0.00	0.032	0.053		Set Trigger
3	3.382	0.022	0.00	0.032	0.051		Set Trigger
4	3.515	0.023	0.00	0.032	0.054		Set Trigger
5	3.369	0.022	0.00	0.033	0.050		Set Trigger

A-3-42

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/26/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



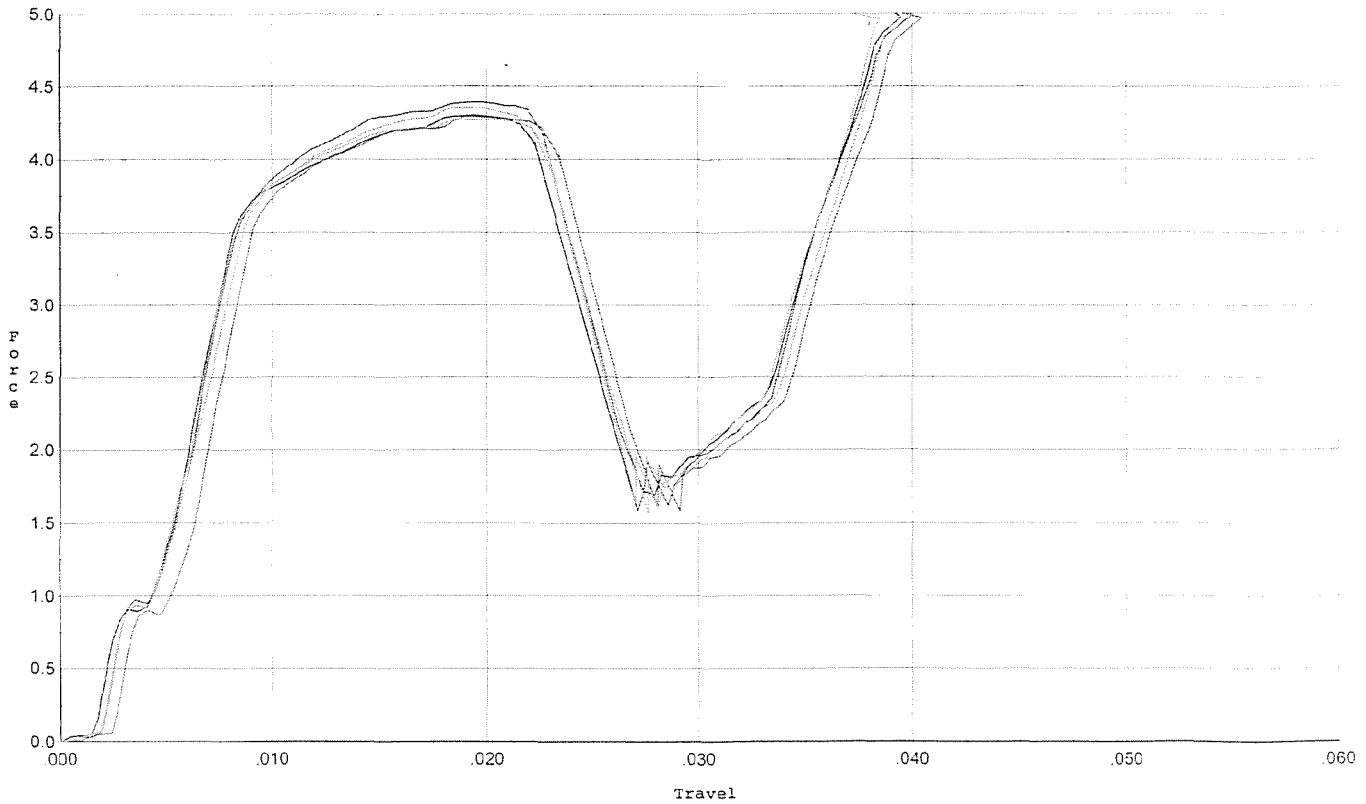
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.431	0.023	0.00	0.033	0.052		Set Trigger
2	3.315	0.023	0.00	0.033	0.050		Set Trigger
3	3.369	0.021	0.00	0.033	0.049		Set Trigger
4	3.517	0.023	0.00	0.033	0.054		Set Trigger
5	3.311	0.020	0.00	0.032	0.048		Set Trigger

A-3-38

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/26/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



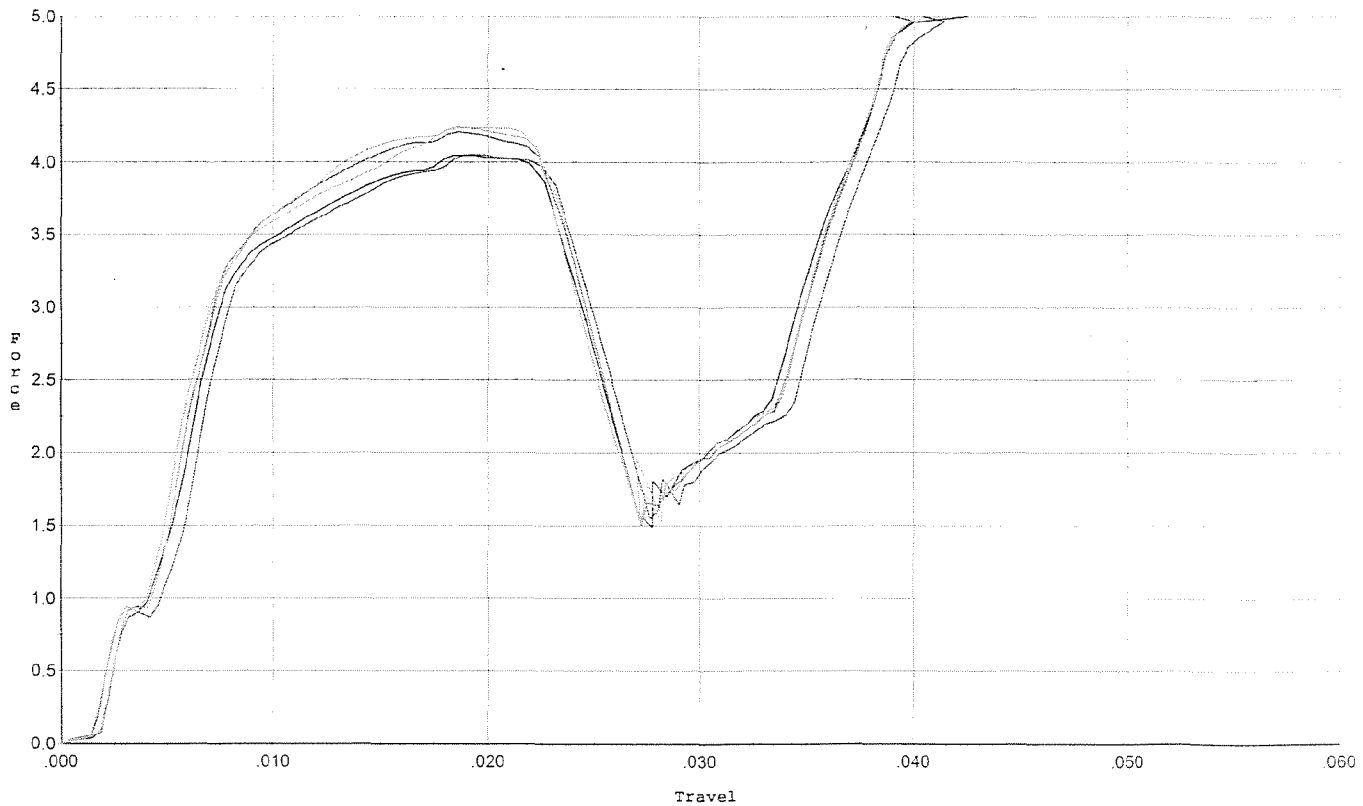
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.392	0.023	0.00	0.030	0.066		Set Trigger
2	4.300	0.022	0.00	0.030	0.064		Set Trigger
3	4.293	0.023	0.00	0.030	0.065		Set Trigger
4	4.274	0.023	0.00	0.030	0.065		Set Trigger
5	4.355	0.023	0.00	0.029	0.067		Set Trigger

A. 4.32

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/26/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles +/- 1.0 lb



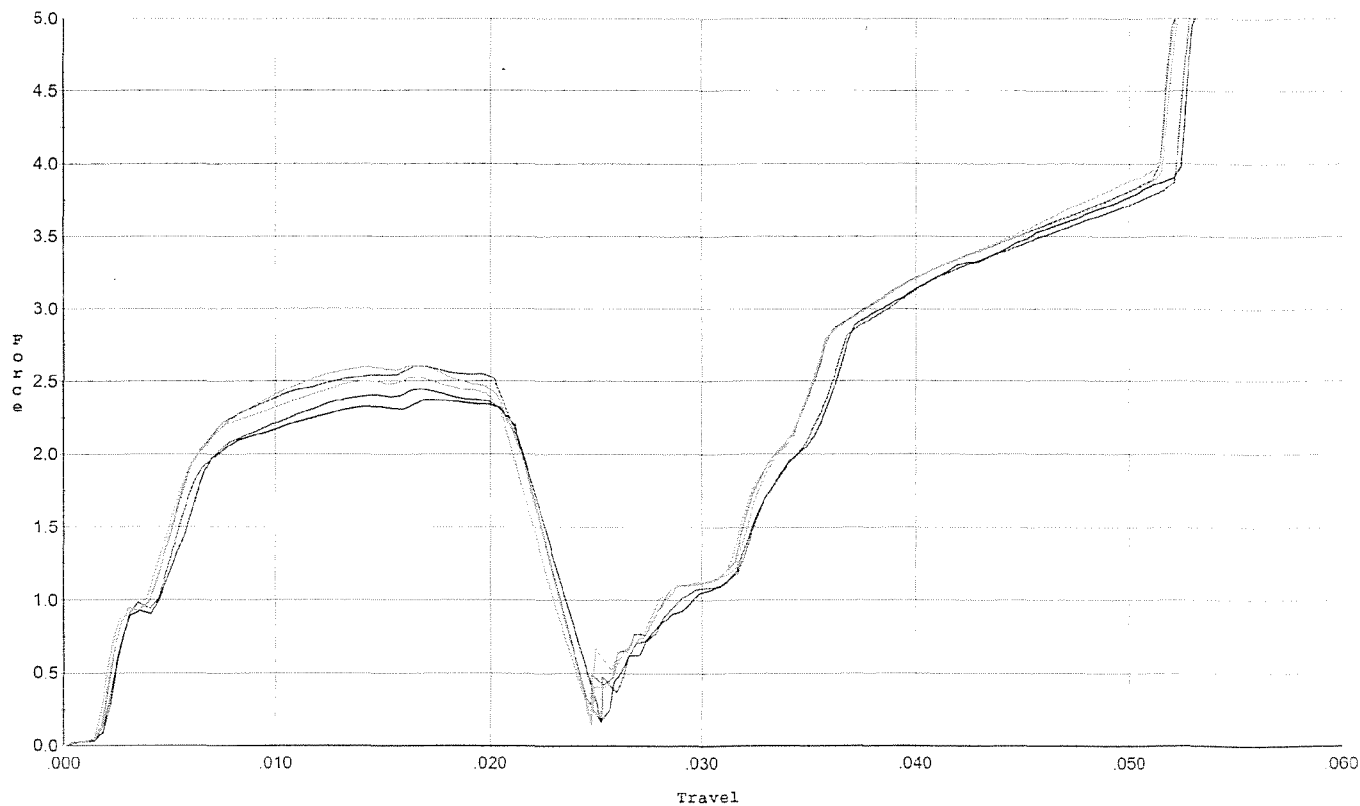
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.050	0.025	0.00	0.031	0.068		Set Trigger
2	4.047	0.025	0.00	0.031	0.067		Set Trigger
3	4.209	0.024	0.00	0.031	0.067		Set Trigger
4	4.236	0.022	0.00	0.031	0.063		Set Trigger
5	4.244	0.023	0.00	0.031	0.067		Set Trigger

A-4.15

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/26/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



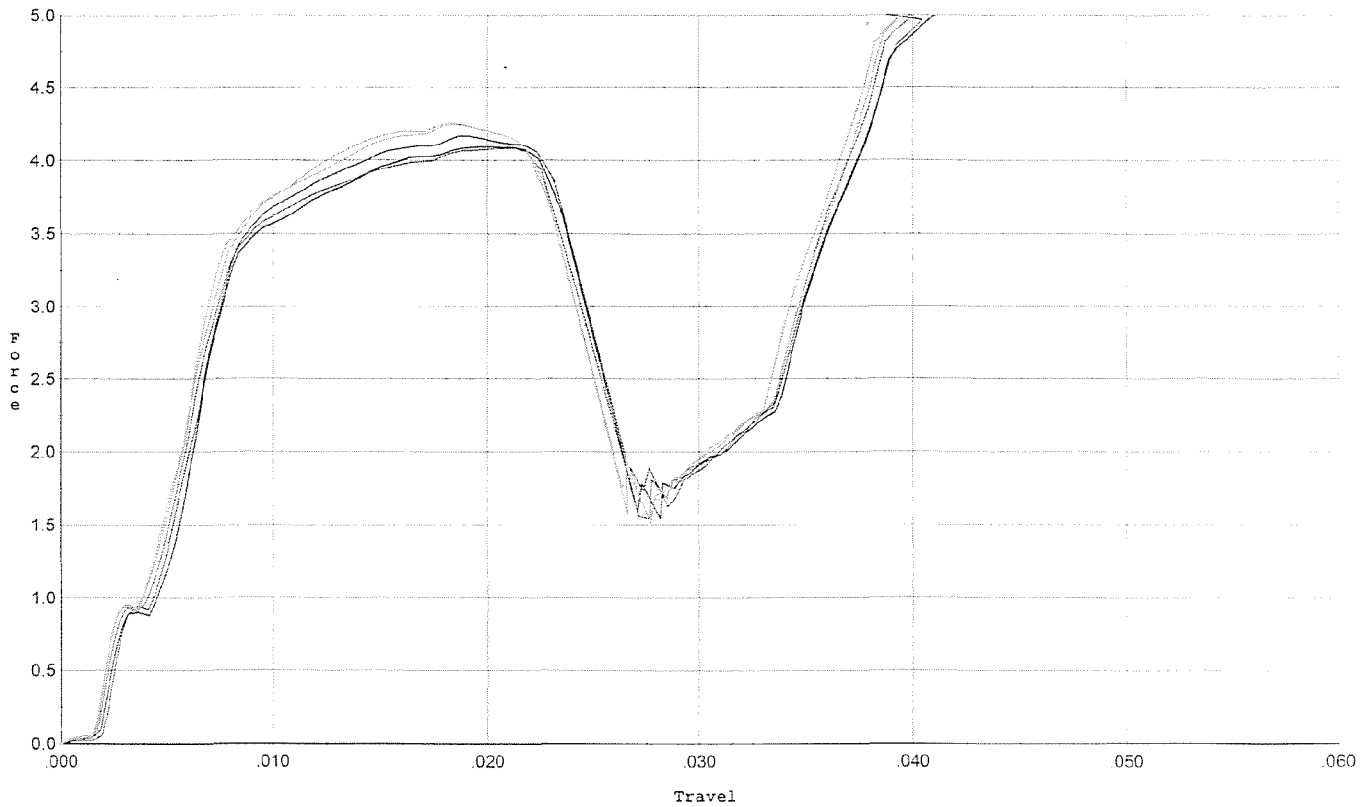
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.447	0.021	0.00	0.035	0.037		Set Trigger
2	2.372	0.021	0.002	0.035	0.036		Set Trigger
3	2.604	0.021	0.00	0.034	0.040		Set Trigger
4	2.527	0.021	0.00	0.035	0.038		Set Trigger
5	2.615	0.021	0.00	0.035	0.040		Set Trigger

A-2-51

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/26/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.166	0.023	0.002	0.031	0.065		Set Trigger
2	4.095	0.023	0.002	0.031	0.065		Set Trigger
3	4.082	0.025	0.002	0.030	0.069		Set Trigger
4	4.246	0.023	0.00	0.030	0.065		Set Trigger
5	4.255	0.023	0.00	0.030	0.066		Set Trigger

A 4.16