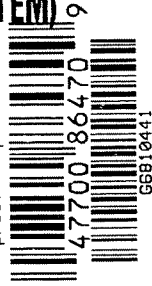


G6810441

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker

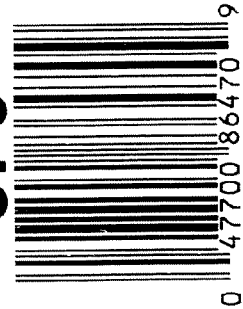


BM FORM

ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6810441

UPC

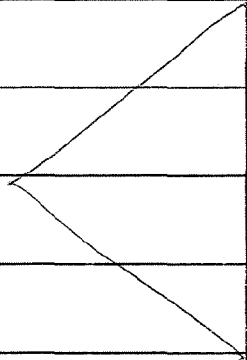


INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

66810 441

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-5-09	SP
430	ASSEMBLE TO STOCK		2-5-09	SP
440	PROOF		2-5-09	SP
460	CHECK HEADSPACE		2-5-09	SP
470	DIS-ASSEMBLE ACTION		2-5-09	SP
472	SERIALIZE BOLT HANDLE		2-6-09	RT
475	DRILL AND TAP SIGHT HOLES		2-6-09	TG
480	MAGNAFLUX BBL ACTION	OPERATOR 	2/7/09	AS
490	MAGNAFLUX BOLT		2/7/09	
500	ROLLMARK CALIBER		2/9/09	RT
520	GOFF BLAST BBL / REC		2-10-09	SP
542	APPLY COATINGS (BARREL ACTION)		2-11-	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-11-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-11-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-11-09	SP
	D) OIL FIRING PIN ASSEMBLY		2-12-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			
F004 REV 5/2006				

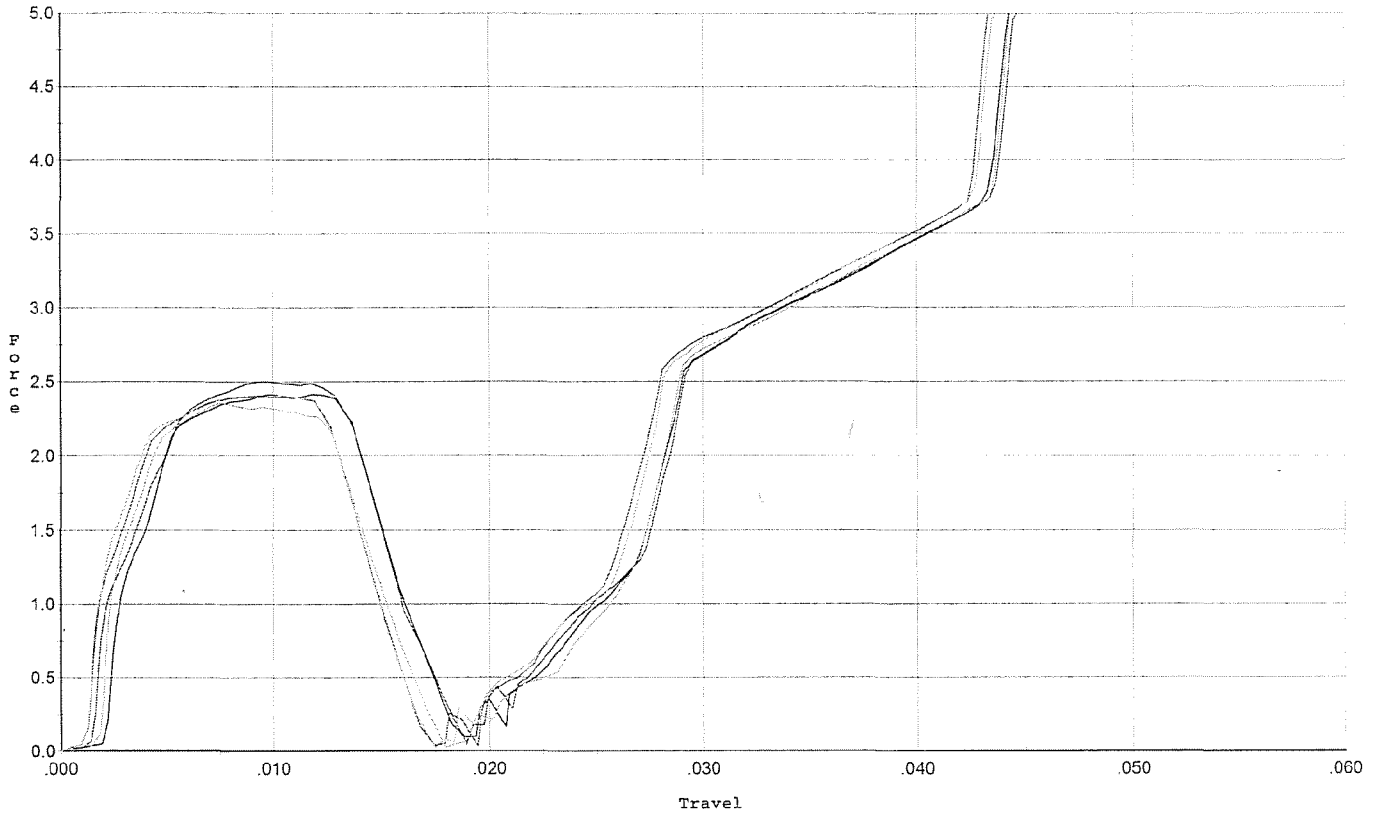
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	2-17-09	LJN
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	2-17-09	LJN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.025</u> <u>.025</u>	2-17-09	LJN
	J) ASSEMBLE STOCK		2-12-09	RJN
	K) ASSEMBLE SWIVEL STUDS		2-17-09	LJN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> <u>FAIL</u> <u>PASS</u> <u>FAIL</u>	2-14-09	LJN
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		2-14-09	TL
670	FINAL INSPECTION A) HEADSPACE		2-17-09	LJN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.57</u> <u>2.72</u> <u>2.66</u> <u>2.71</u> <u>2.62</u>	2-17-09	WN
	C) FUNCTION		2-17-09	LJN
690	PACK		2/19/09	F14

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/5/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



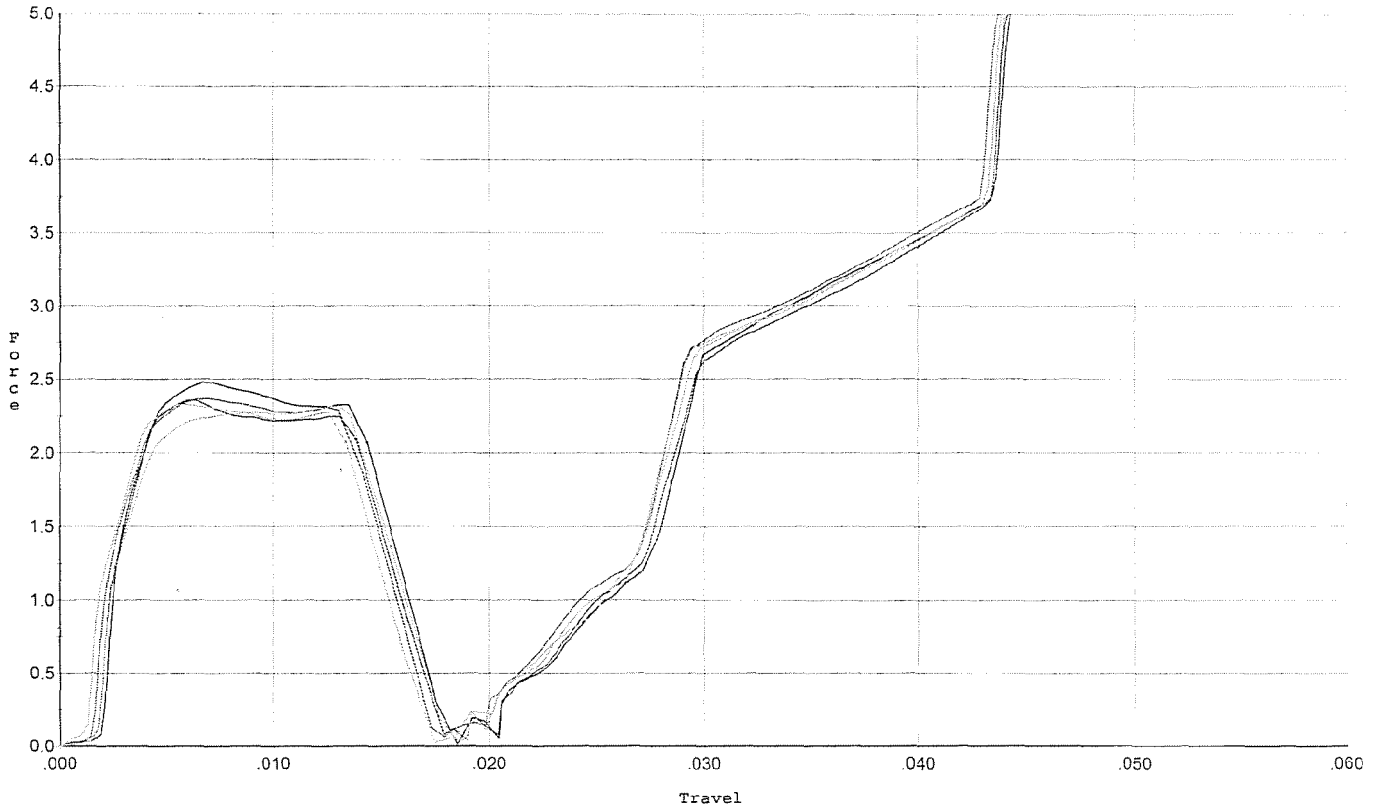
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.499	0.014	0.00	0.033	0.024		Set Trigger
2	2.415	0.014	0.00	0.033	0.023		Set Trigger
3	2.404	0.013	0.00	0.033	0.022		Set Trigger
4	2.407	0.013	0.00	0.033	0.022		Set Trigger
5	2.353	0.013	0.00	0.034	0.021		Set Trigger

A-2-41

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/5/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



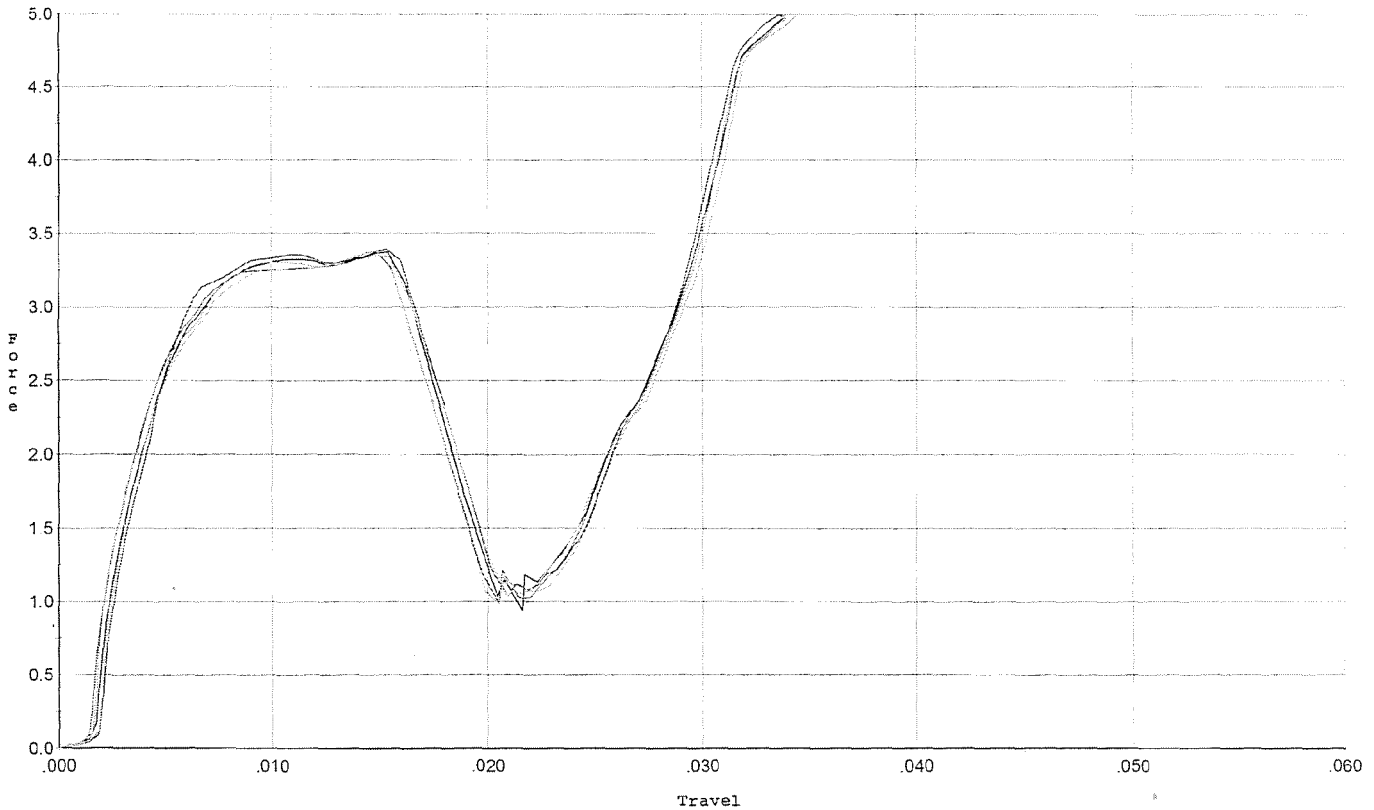
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.353	0.014	0.00	0.033	0.023		Set Trigger
2	2.479	0.014	0.00	0.033	0.025		Set Trigger
3	2.371	0.014	0.00	0.033	0.025		Set Trigger
4	2.331	0.015	0.00	0.032	0.026		Set Trigger
5	2.327	0.013	0.00	0.033	0.023		Set Trigger

A-2-37

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/5/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



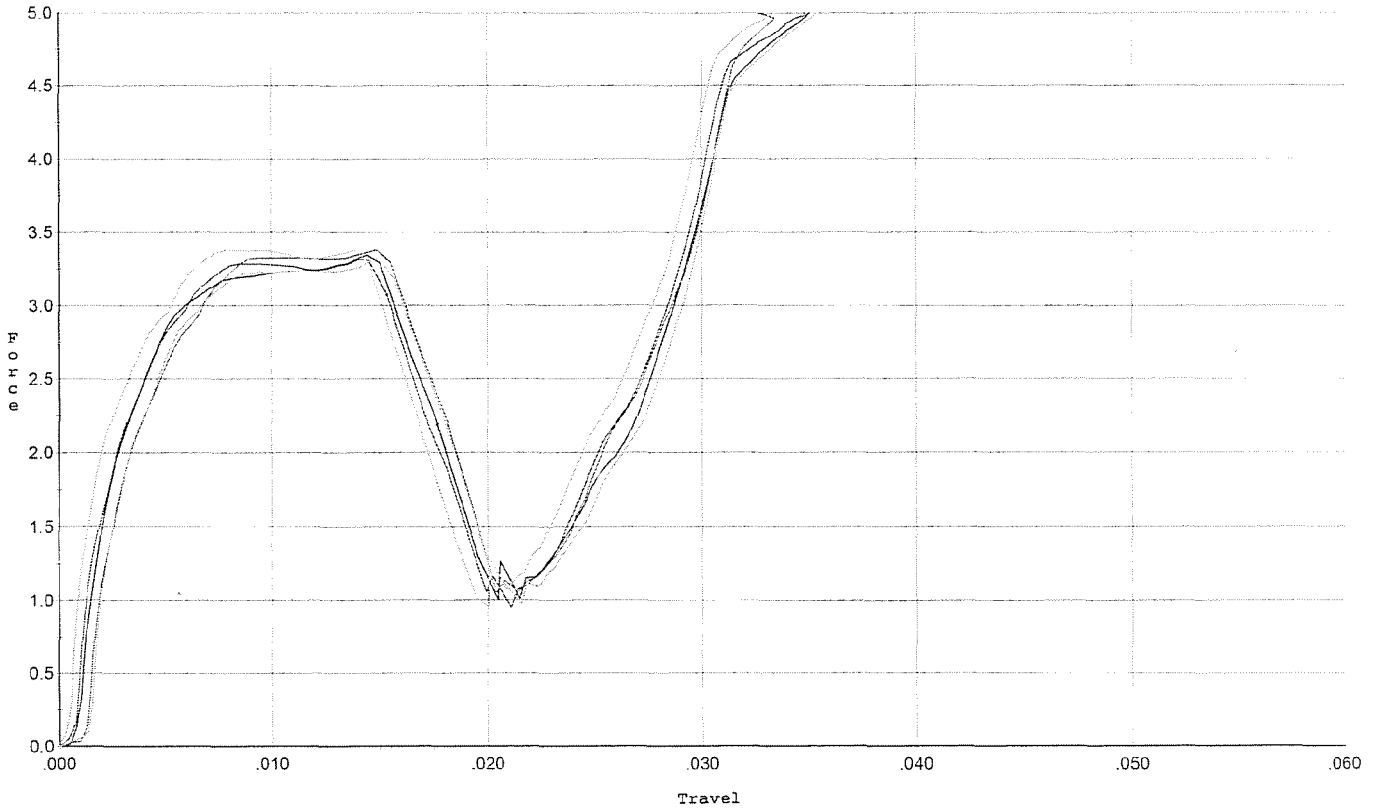
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.392	0.018	0.00	0.029	0.042		Set Trigger
2	3.374	0.016	0.00	0.030	0.038		Set Trigger
3	3.382	0.017	0.00	0.030	0.041		Set Trigger
4	3.357	0.018	0.00	0.030	0.042		Set Trigger
5	3.386	0.017	0.00	0.030	0.041		Set Trigger

A-3-37

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/5/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



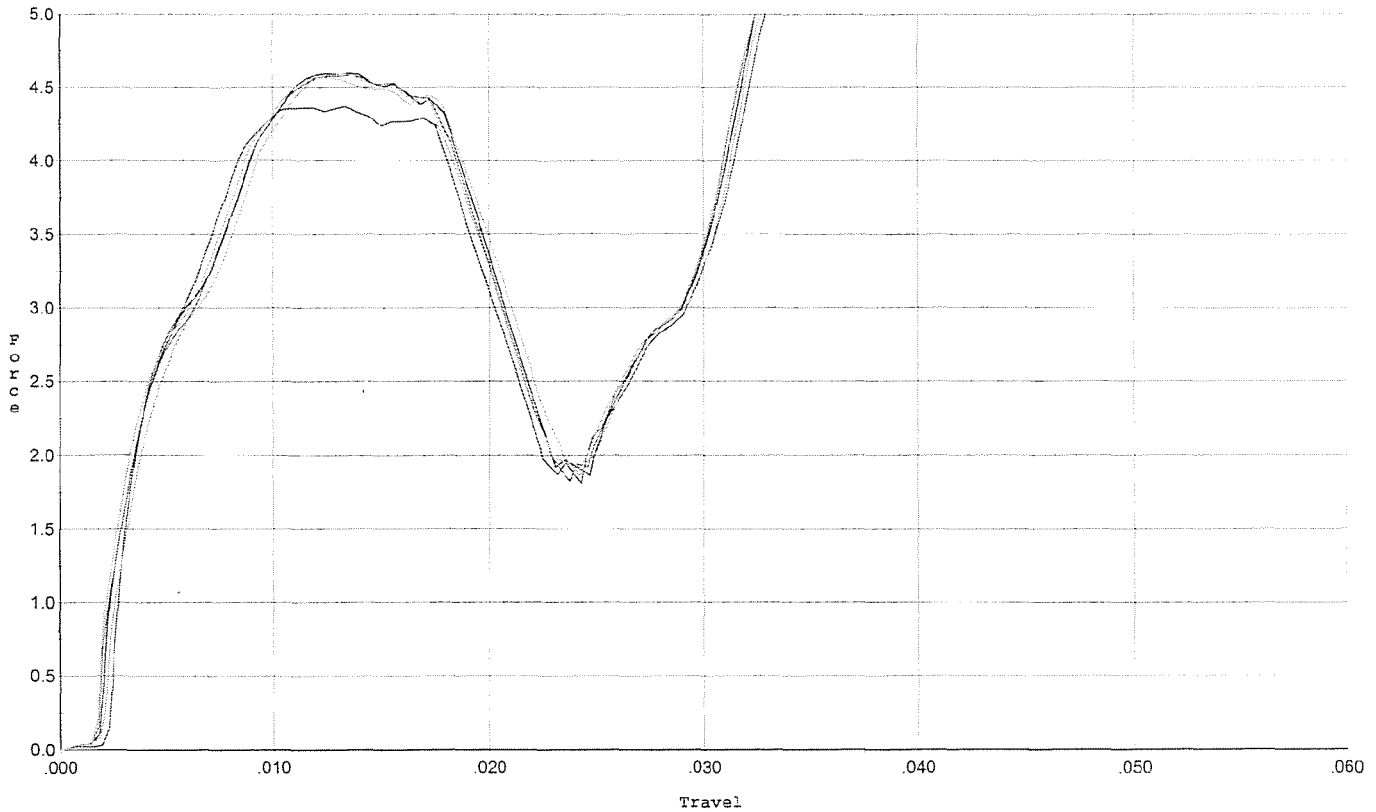
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.312	0.015	0.00	0.030	0.038		Set Trigger
2	3.347	0.018	0.00	0.029	0.043		Set Trigger
3	3.380	0.018	0.00	0.029	0.044		Set Trigger
4	3.380	0.016	0.00	0.029	0.042		Set Trigger
5	3.323	0.018	0.00	0.029	0.043		Set Trigger

A-3.34

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/5/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



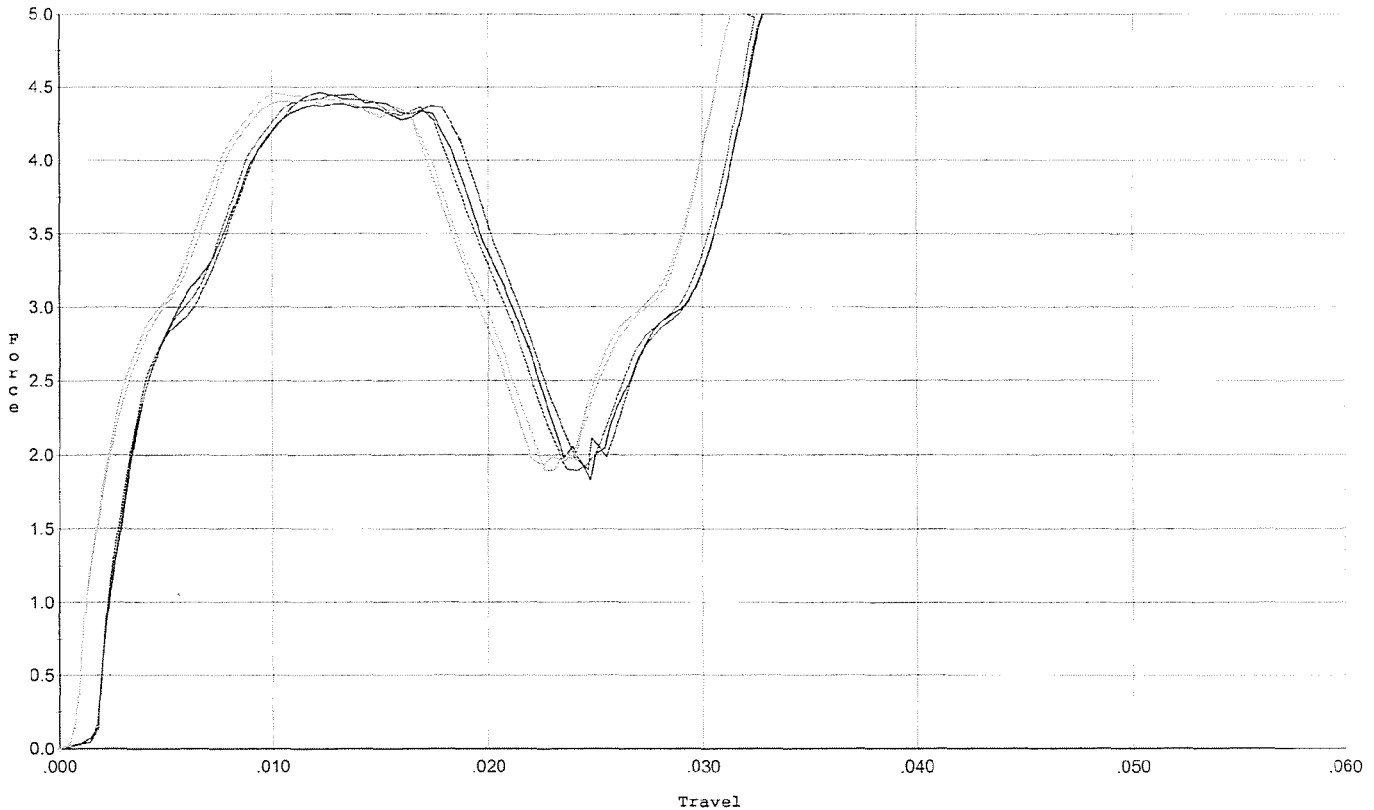
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.368	0.018	0.00	0.021	0.052		Set Trigger
2	4.597	0.020	0.00	0.017	0.060		Set Trigger
3	4.585	0.020	0.00	0.016	0.060		Set Trigger
4	4.569	0.020	0.00	0.016	0.061		Set Trigger
5	4.595	0.021	0.00	0.016	0.062		Set Trigger

A-454

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/5/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles +/- 1.0 lb



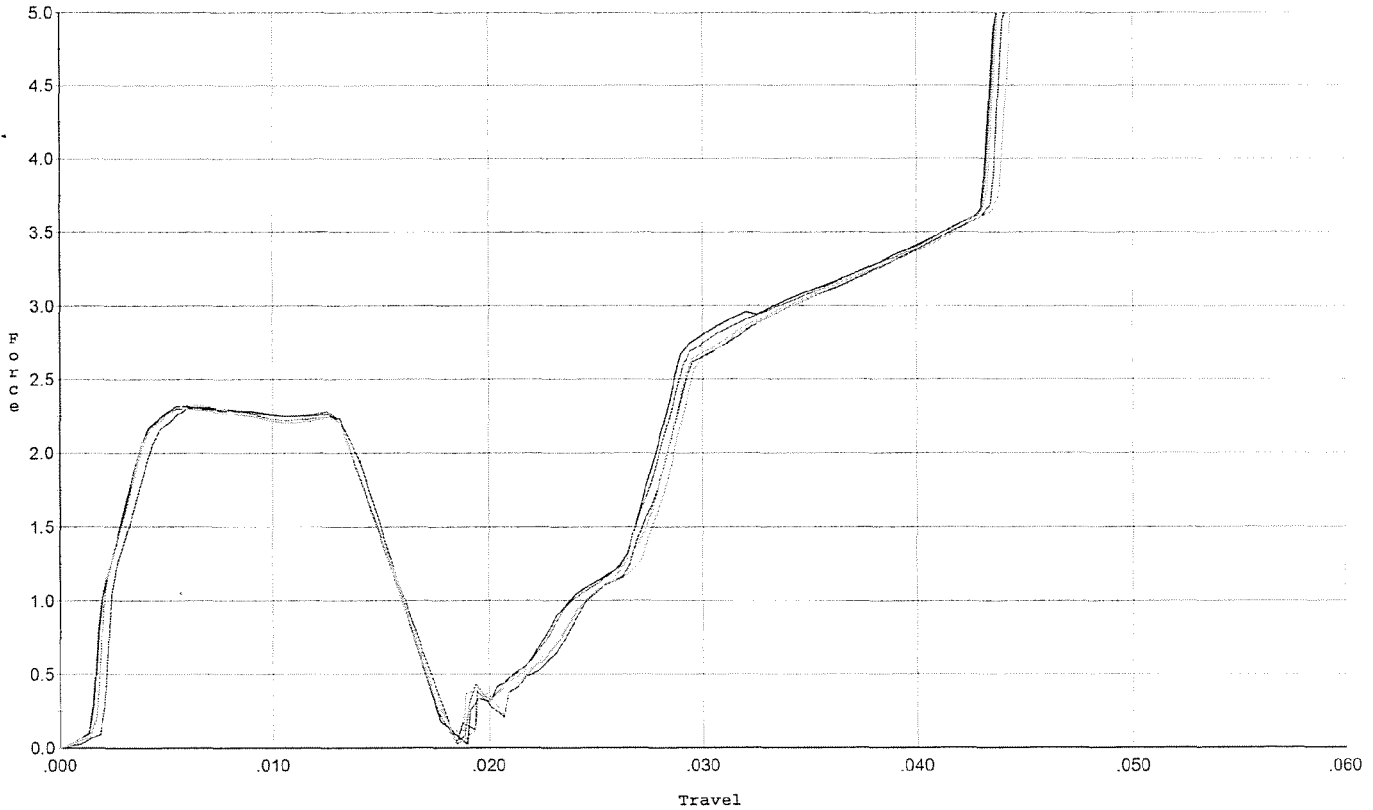
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.460	0.019	0.00	0.017	0.056		Set Trigger
2	4.385	0.022	0.00	0.016	0.065		Set Trigger
3	4.446	0.021	0.00	0.016	0.063		Set Trigger
4	4.457	0.020	0.00	0.016	0.064		Set Trigger
5	4.409	0.017	0.00	0.019	0.054		Set Trigger

A-4.43

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/5/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



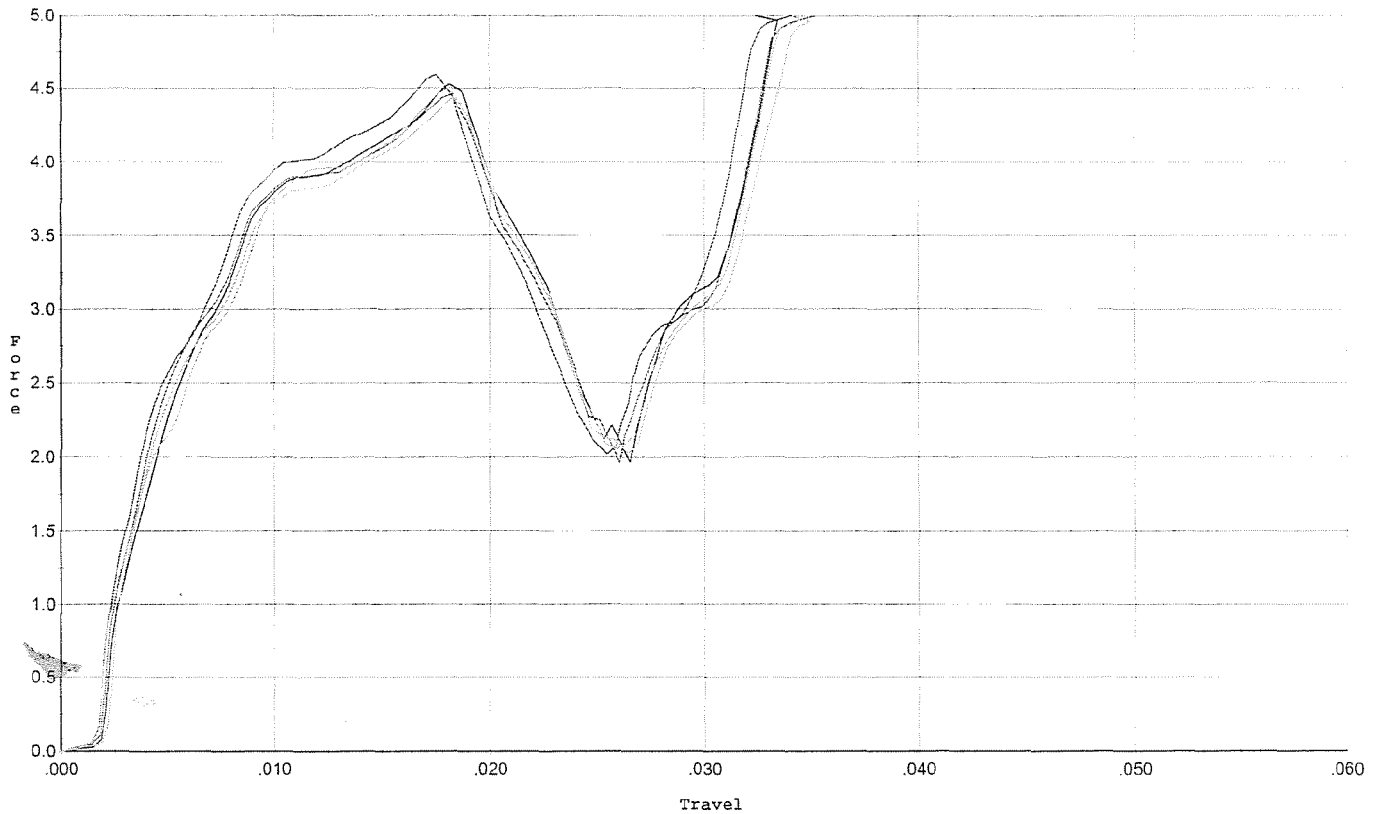
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.313	0.014	0.00	0.033	0.023		Set Trigger
2	2.315	0.016	0.00	0.032	0.027		Set Trigger
3	2.299	0.016	0.00	0.032	0.027		Set Trigger
4	2.327	0.016	0.00	0.032	0.027		Set Trigger
5	2.299	0.016	0.00	0.033	0.027		Set Trigger

A-2-31

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/5/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.594	0.018	0.00	0.024	0.053		Set Trigger
2	4.532	0.023	0.00	0.023	0.065		Set Trigger
3	4.459	0.019	0.00	0.026	0.054		Set Trigger
4	4.434	0.023	0.00	0.024	0.065		Set Trigger
5	4.502	0.023	0.00	0.025	0.065		Set Trigger

A-4.50