

G6810443

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



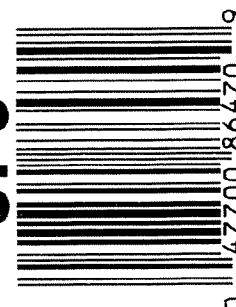
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6810443

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

6681 0443

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-5-09	SP
430	ASSEMBLE TO STOCK		2-5-09	SP
440	PROOF		2-5-09	SP
460	CHECK HEADSPACE		2-5-09	SP
470	DIS-ASSEMBLE ACTION		2-5-09	SP
472	SERIALIZE BOLT HANDLE		2-6-09	RTZ
475	DRILL AND TAP SIGHT HOLES		2-6-09	TC
480	MAGNAFLUX BBL ACTION	OPERATOR	2/7/09	Ⓟ
490	MAGNAFLUX BOLT		2/7/09	MR
500	ROLLMARK CALIBER		2/9/09	RT
520	GOFF BLAST BBL / REC		9 Feb 09	Ⓟ
542	APPLY COATINGS (BARREL ACTION)		2/12	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-12-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-12-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-12-09	SP
	D) OIL FIRING PIN ASSEMBLY		2-14-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

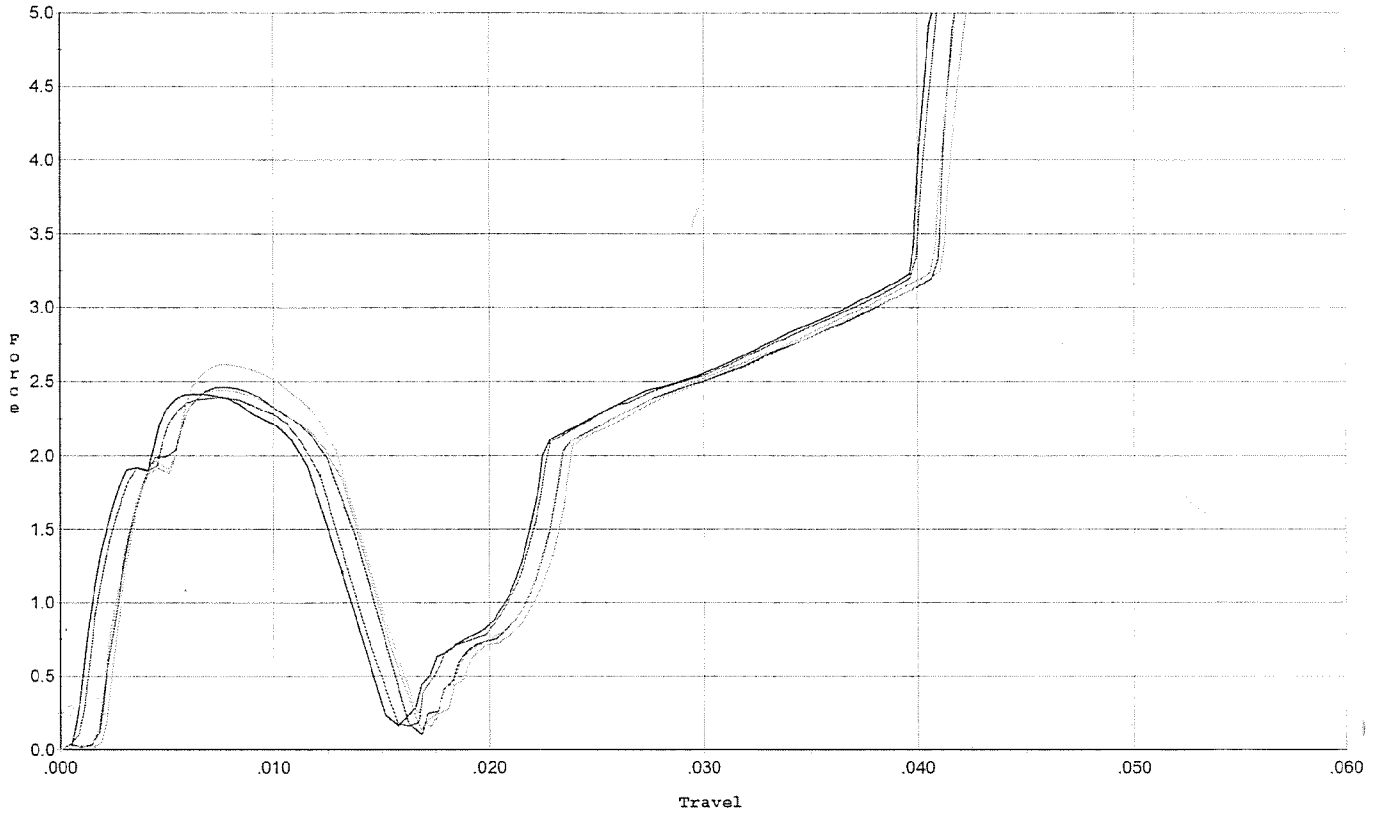
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	2-20-09	LH
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	2-20-09	LH
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.023</u>	2-20-09	LH
	J) ASSEMBLE STOCK		2-14-09	L.P.H.
	K) ASSEMBLE SWIVEL STUDS		2-20-09	LH
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	2-16-09	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		2-16-09	NW
670	FINAL INSPECTION A) HEADSPACE		2-20-09	LH
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.66</u> <u>2.73</u> <u>2.66</u> <u>2.71</u> <u>2.81</u>	2-17-09	NW
	C) FUNCTION		2-20-09	LH
690	PACK		3/4/09	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/13/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



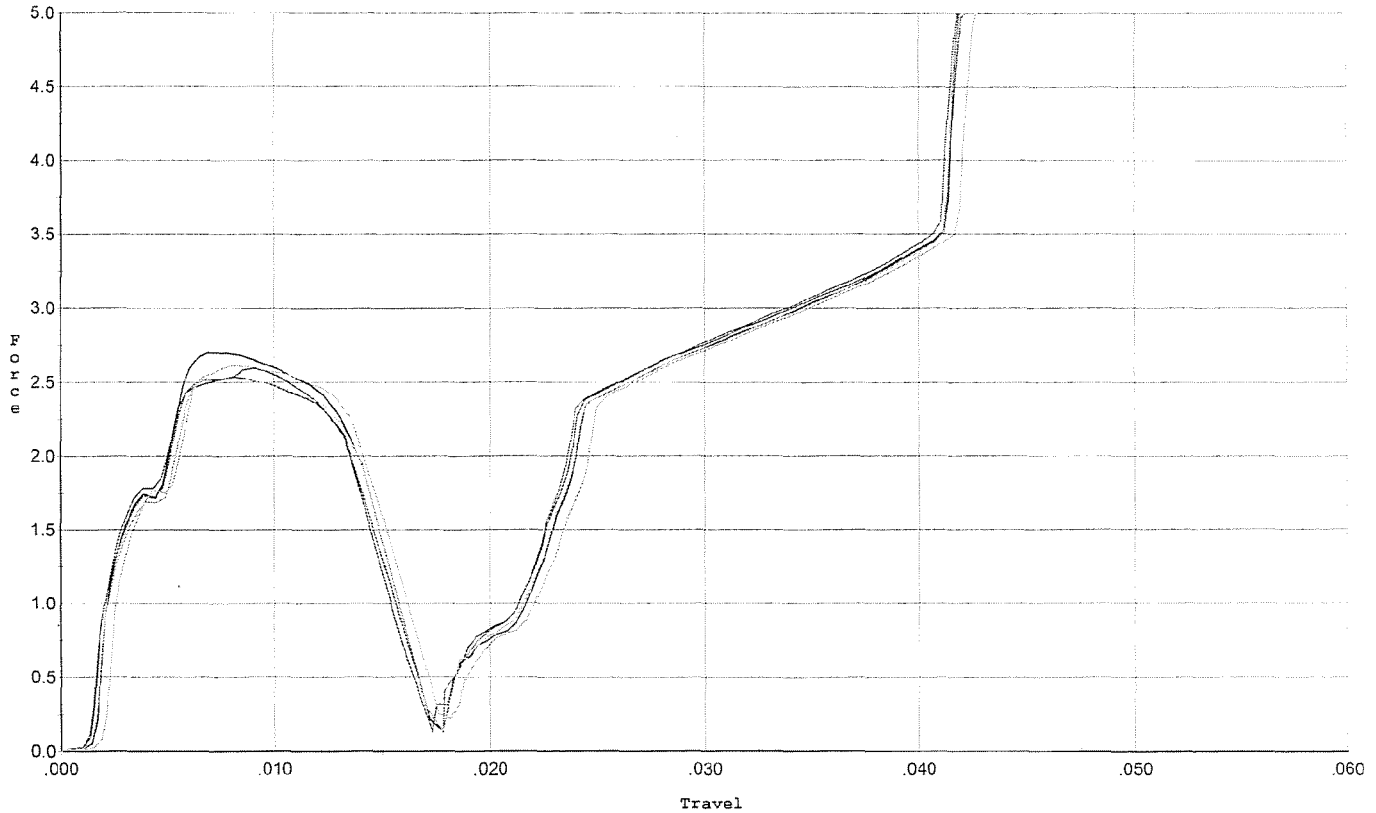
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.461	0.014	0.00	0.032	0.022		Set Trigger
2	2.415	0.013	0.00	0.031	0.023		Set Trigger
3	2.391	0.012	0.00	0.032	0.021		Set Trigger
4	2.618	0.013	0.00	0.032	0.022		Set Trigger
5	2.442	0.013	0.00	0.032	0.022		Set Trigger

A-2-46

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/13/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles +/- .50 lb



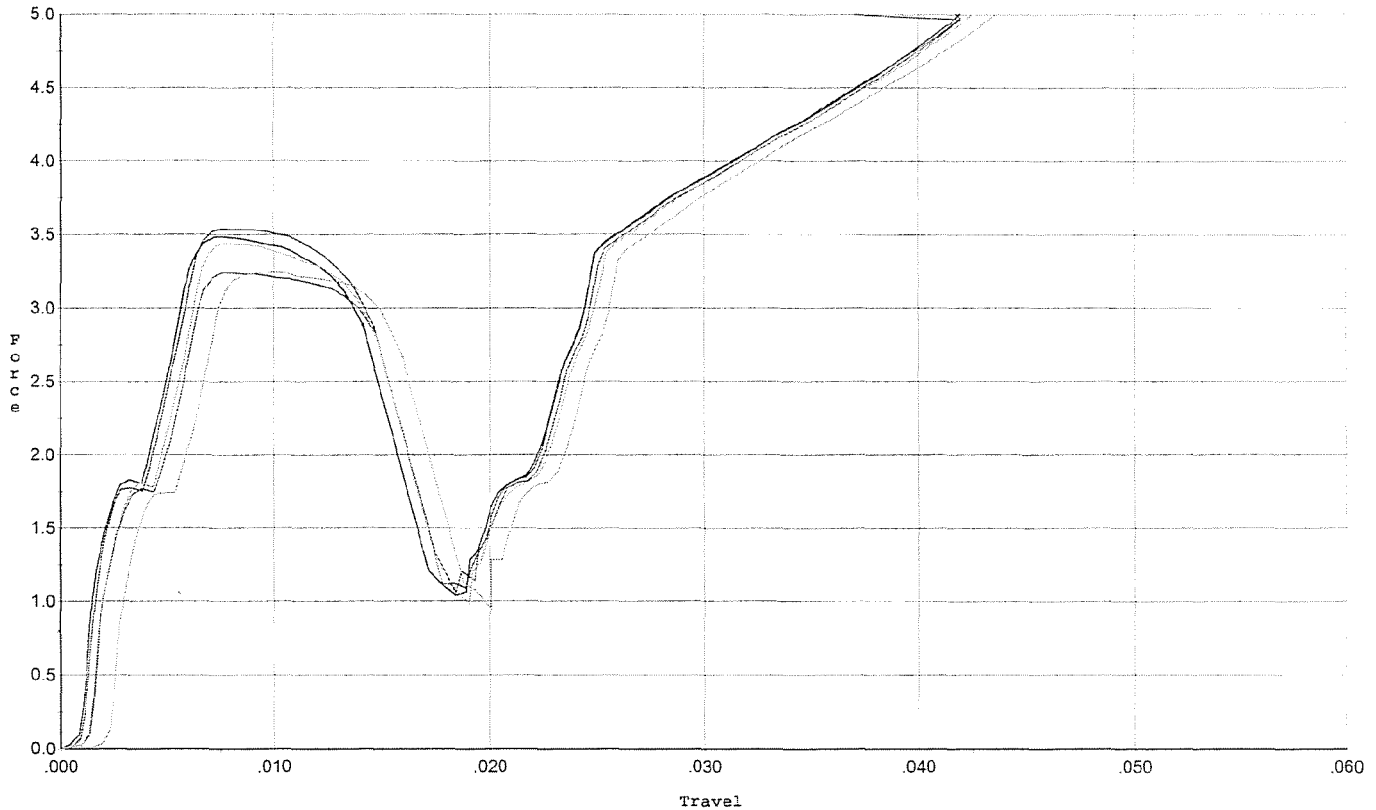
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.596	0.013	0.00	0.031	0.024		Set Trigger
2	2.699	0.014	0.00	0.031	0.025		Set Trigger
3	2.534	0.015	0.00	0.030	0.026		Set Trigger
4	2.526	0.014	0.00	0.031	0.024		Set Trigger
5	2.615	0.015	0.00	0.031	0.026		Set Trigger

A-2-59

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/13/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.5 lbs ini +/- .75 lb



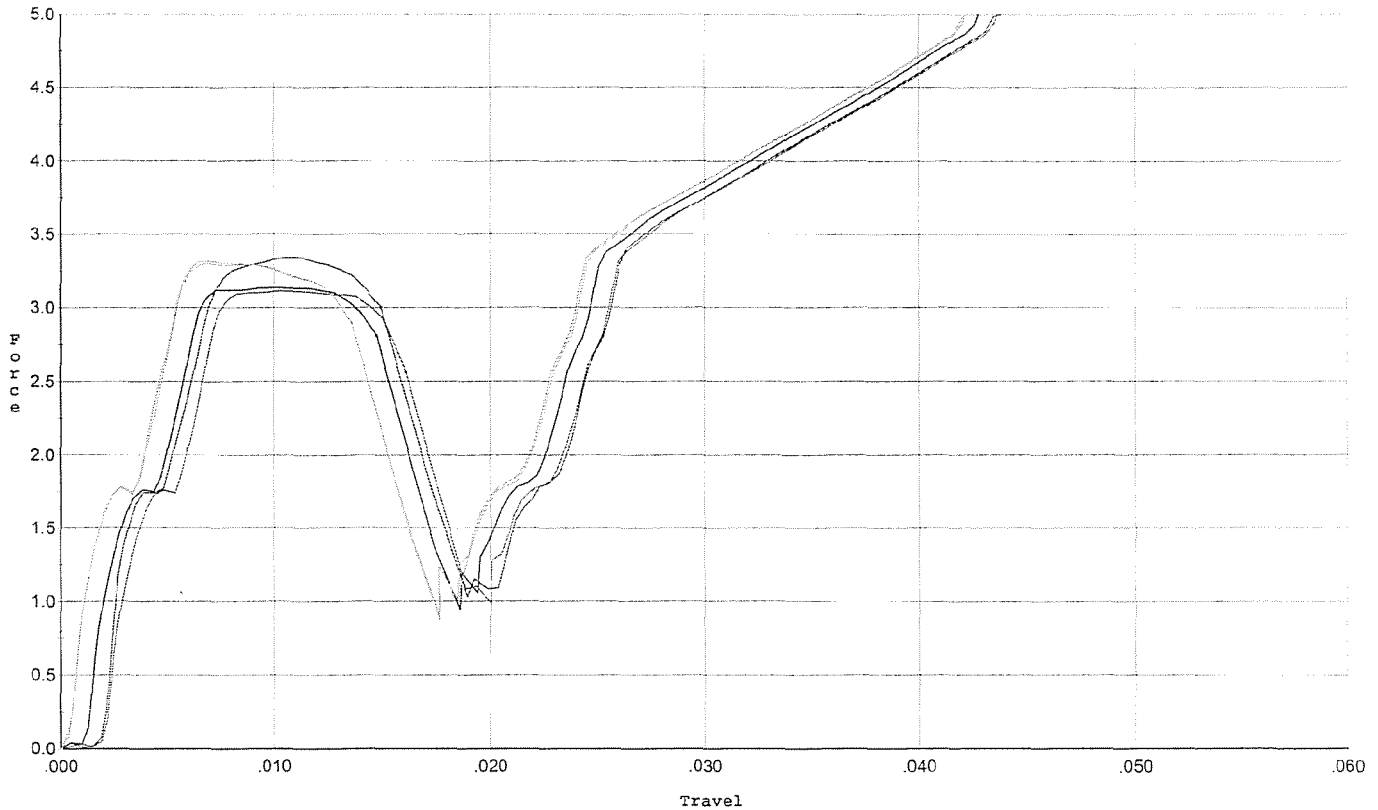
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.537	0.015	0.004	0.027	0.035		Set Trigger
2	3.485	0.014	0.00	0.028	0.033		Set Trigger
3	3.242	0.015	0.00	0.027	0.032		Set Trigger
4	3.442	0.015	0.00	0.028	0.033		Set Trigger
5	3.249	0.016	0.002	0.028	0.033		Set Trigger

A-3-39

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/13/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.5 lbs after 20 cycles +/- .75 lb



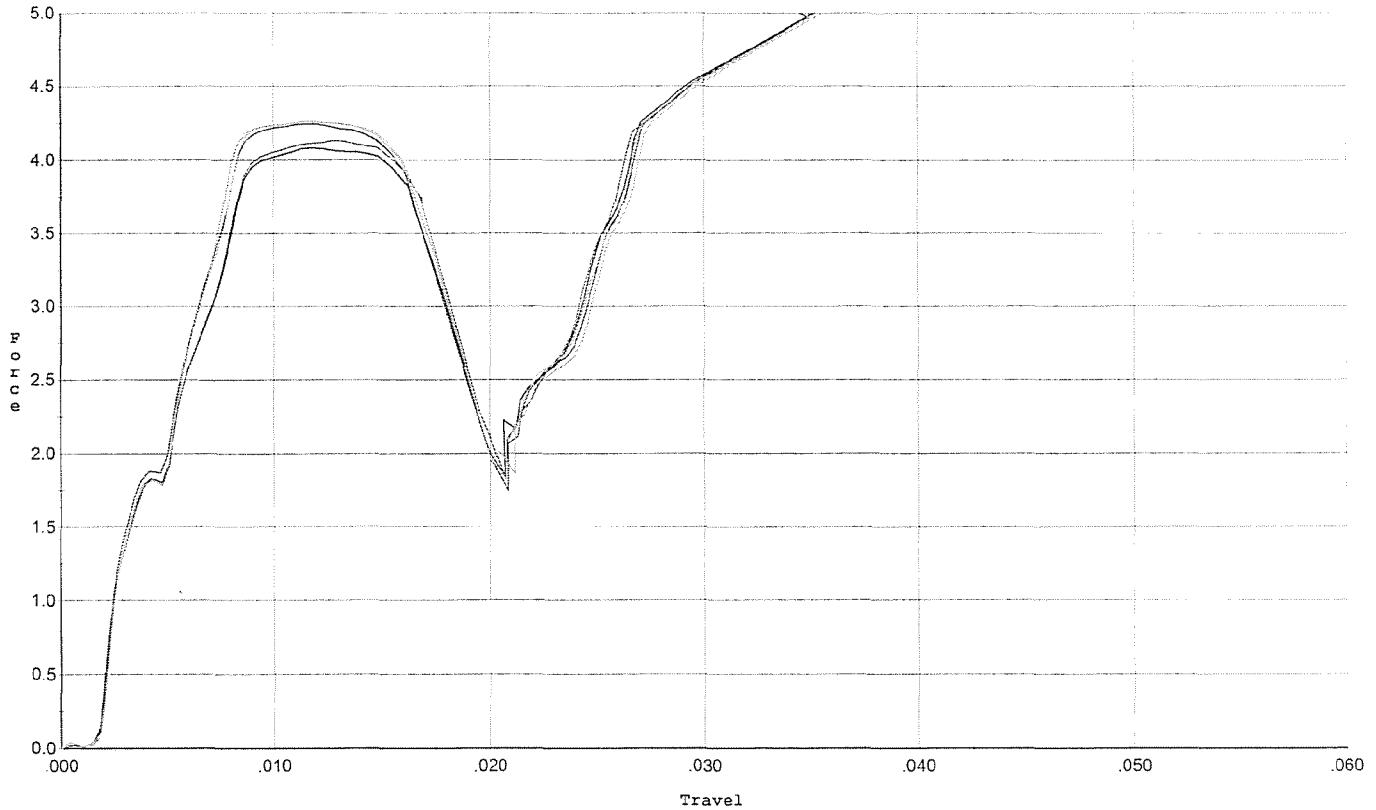
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.340	0.015	0.002	0.028	0.033		Set Trigger
2	3.134	0.015	0.00	0.028	0.032		Set Trigger
3	3.112	0.016	0.00	0.028	0.033		Set Trigger
4	3.298	0.014	0.00	0.028	0.032		Set Trigger
5	3.318	0.014	0.00	0.028	0.032		Set Trigger

A-3-24

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/13/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



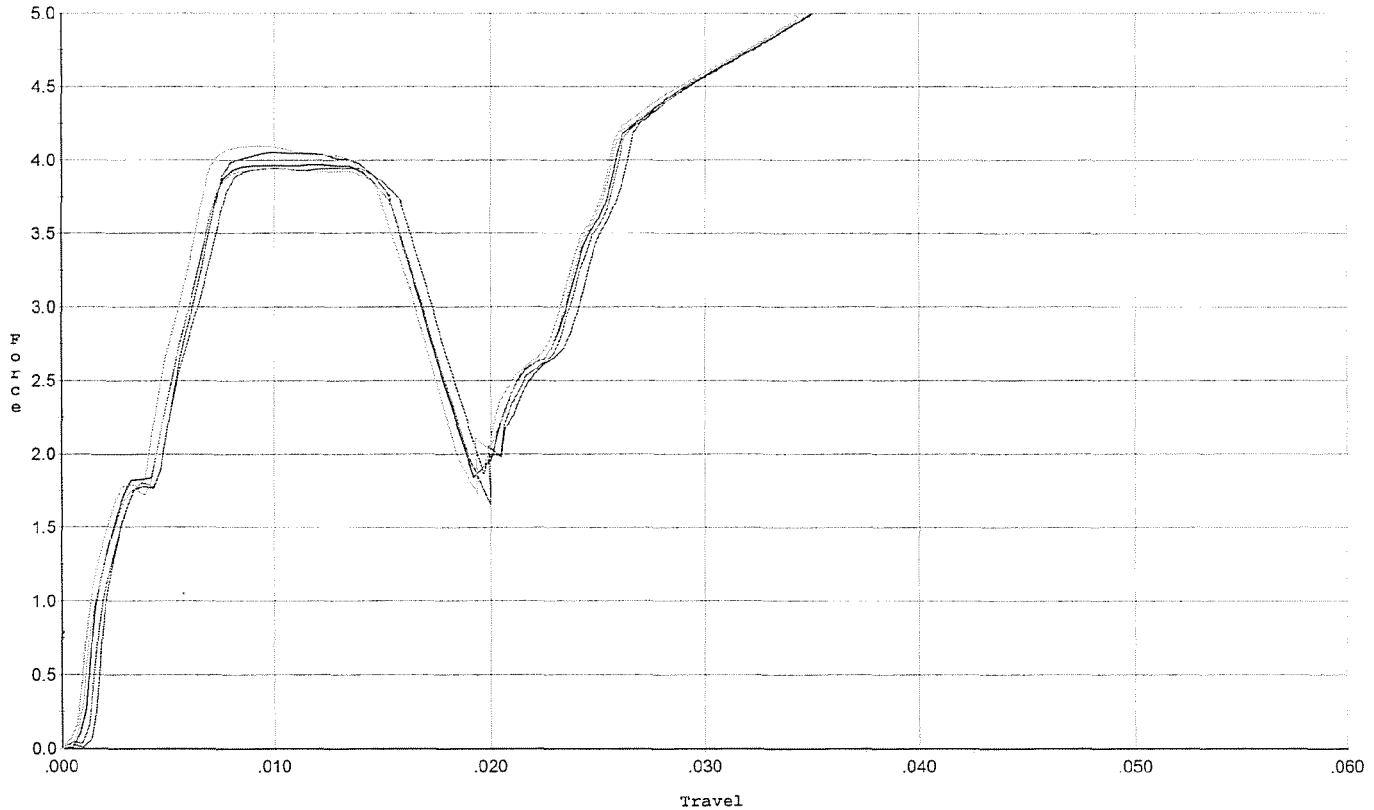
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.244	0.018	0.002	0.026	0.049		Set Trigger
2	4.082	0.018	0.00	0.025	0.047		Set Trigger
3	4.131	0.017	0.00	0.025	0.045		Set Trigger
4	4.264	0.017	0.002	0.026	0.046		Set Trigger
5	4.254	0.017	0.00	0.025	0.047		Set Trigger

A-4.19

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/13/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



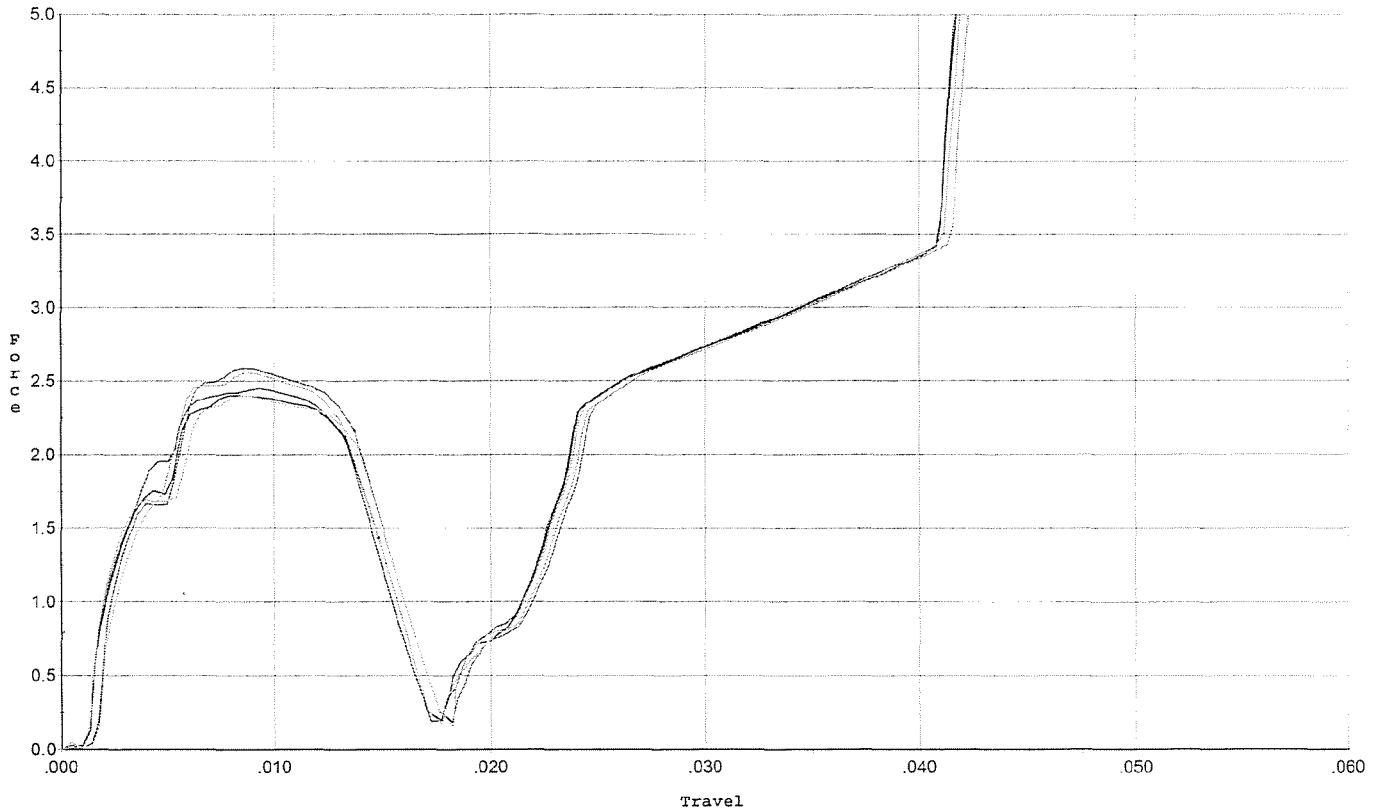
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.052	0.015	0.00	0.026	0.041		Set Trigger
2	3.966	0.015	0.00	0.026	0.041		Set Trigger
3	3.944	0.016	0.00	0.025	0.042		Set Trigger
4	4.099	0.016	0.00	0.025	0.045		Set Trigger
5	3.947	0.015	0.00	0.026	0.041		Set Trigger

A-4.00

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/13/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



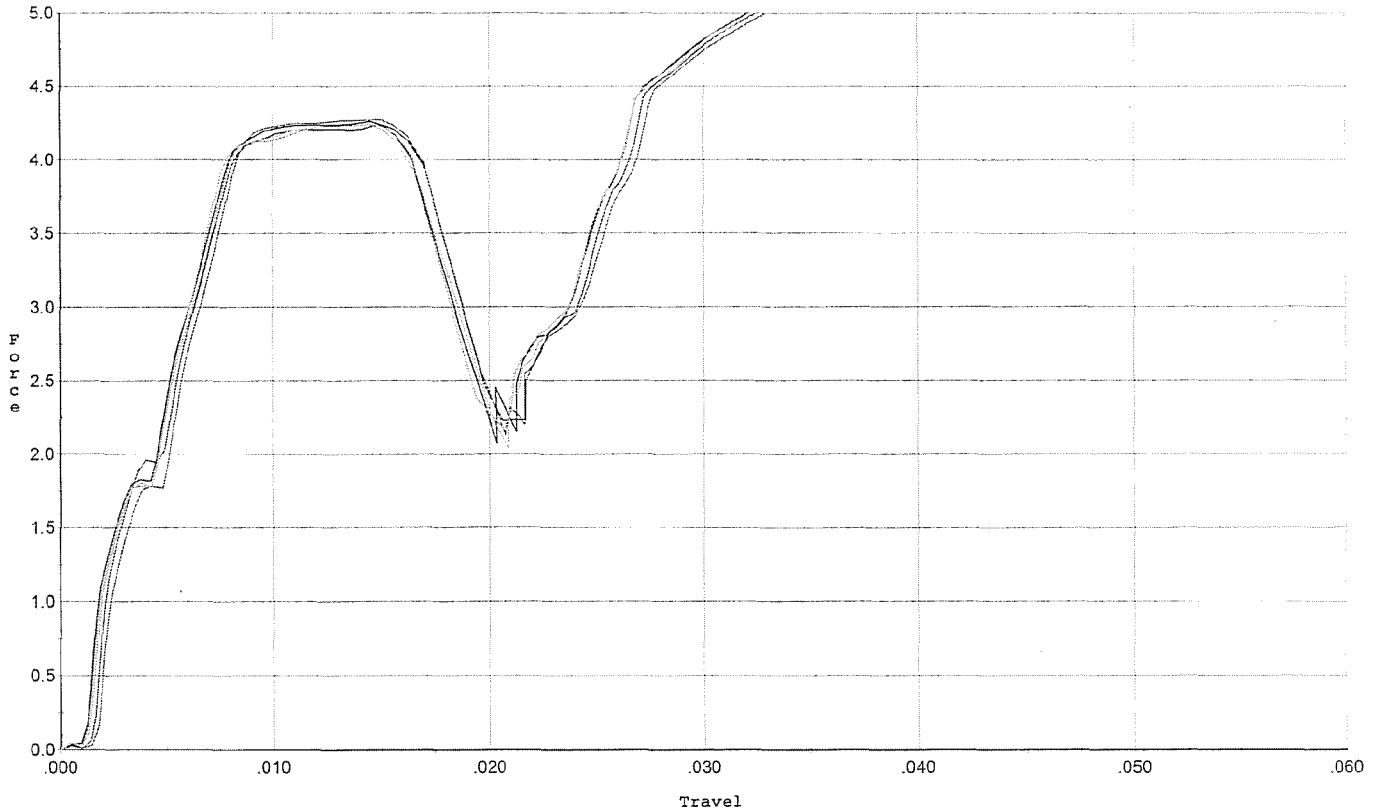
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.450	0.013	0.00	0.031	0.023		Set Trigger
2	2.399	0.015	0.00	0.030	0.025		Set Trigger
3	2.588	0.014	0.00	0.031	0.024		Set Trigger
4	2.396	0.014	0.00	0.031	0.023		Set Trigger
5	2.556	0.015	0.00	0.030	0.026		Set Trigger

A-2-47

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/13/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.238	0.017	0.00	0.025	0.048		Set Trigger
2	4.261	0.016	0.00	0.025	0.047		Set Trigger
3	4.272	0.017	0.00	0.025	0.047		Set Trigger
4	4.243	0.018	0.00	0.024	0.051		Set Trigger
5	4.236	0.017	0.00	0.025	0.047		Set Trigger

A- 4.25