

G6810444

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



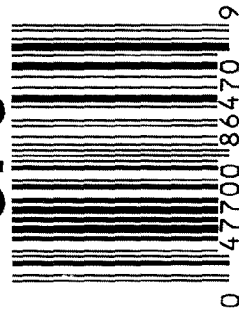
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6810444

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

C6810444

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-5-09	S.P.D.
430	ASSEMBLE TO STOCK		2-5-09	SP
440	PROOF		2-5-09	S.P.D.
460	CHECK HEADSPACE		2-5-09	S.P.D.
470	DIS-ASSEMBLE ACTION		2-5-09	S.P.D.
472	SERIALIZE BOLT HANDLE		2-6-09	RIZ
475	DRILL AND TAP SIGHT HOLES		2-6-09	TK
480	MAGNAFLUX BBL ACTION	OPERATOR 	2/7/09	
490	MAGNAFLUX BOLT		2/7/09	MR
500	ROLLMARK CALIBER		2/9/09	RT
520	GOFF BLAST BBL / REC		9 Feb. 09	
542	APPLY COATINGS (BARREL ACTION)		2/12	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-12-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-12-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-12-09	SP
	D) OIL FIRING PIN ASSEMBLY		2/4/09	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

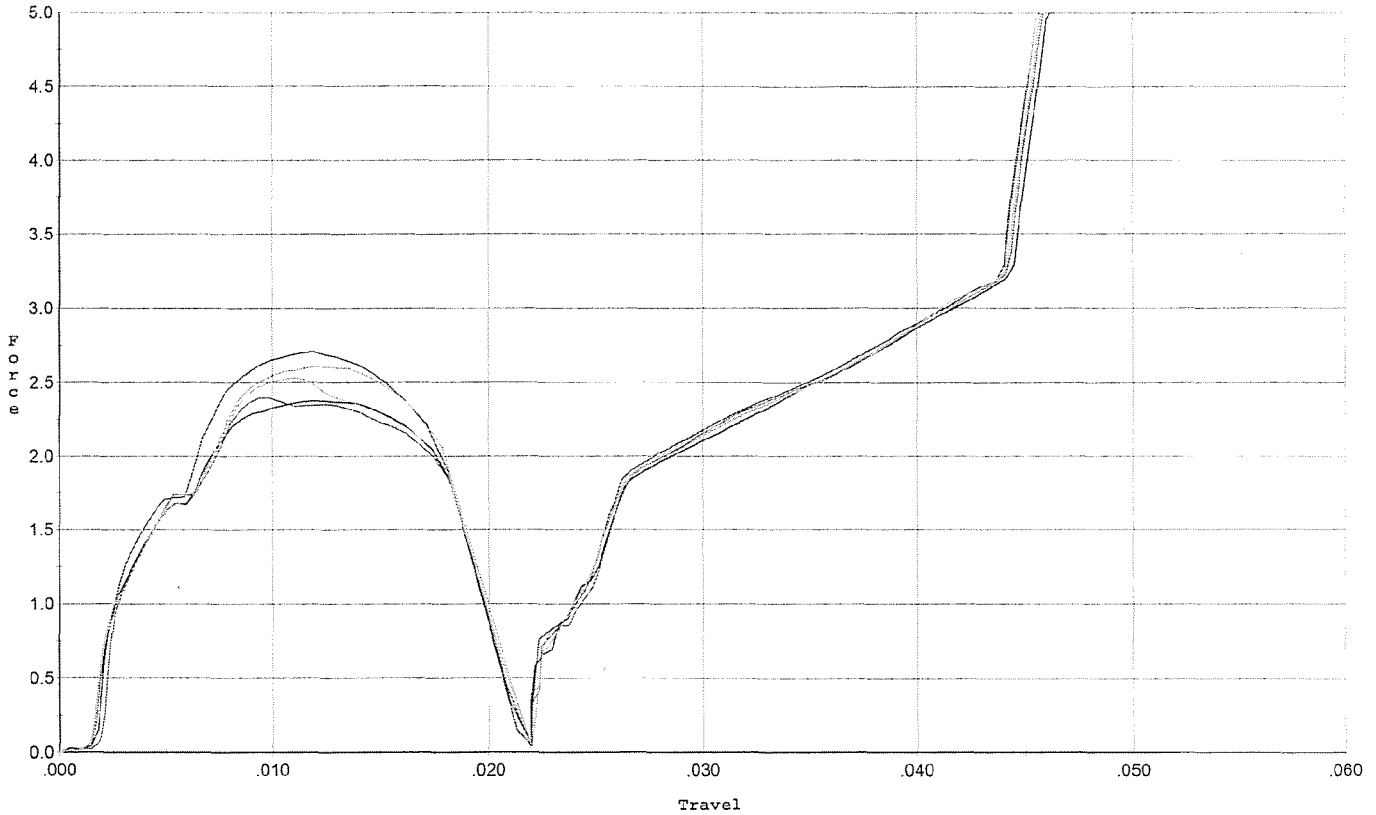
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	2-18-09	LJL
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	2-18-09	LJL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.032</u> <u>.032</u> <u>.032</u>	2-18-09	LJL
	J) ASSEMBLE STOCK		2-14-09	RTZ
	K) ASSEMBLE SWIVEL STUDS		2-18-09	LJL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	PASS FAIL PASS FAIL	2-17-09	LJL
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		2-17-09	SP
670	FINAL INSPECTION A) HEADSPACE		2-18-09	LJL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.21</u> <u>2.25</u> <u>2.35</u> <u>2.21</u> <u>2.25</u>	2-18-09	NW
	C) FUNCTION		2-18-09	RN
690	PACK		2-14-09	Fry

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/13/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



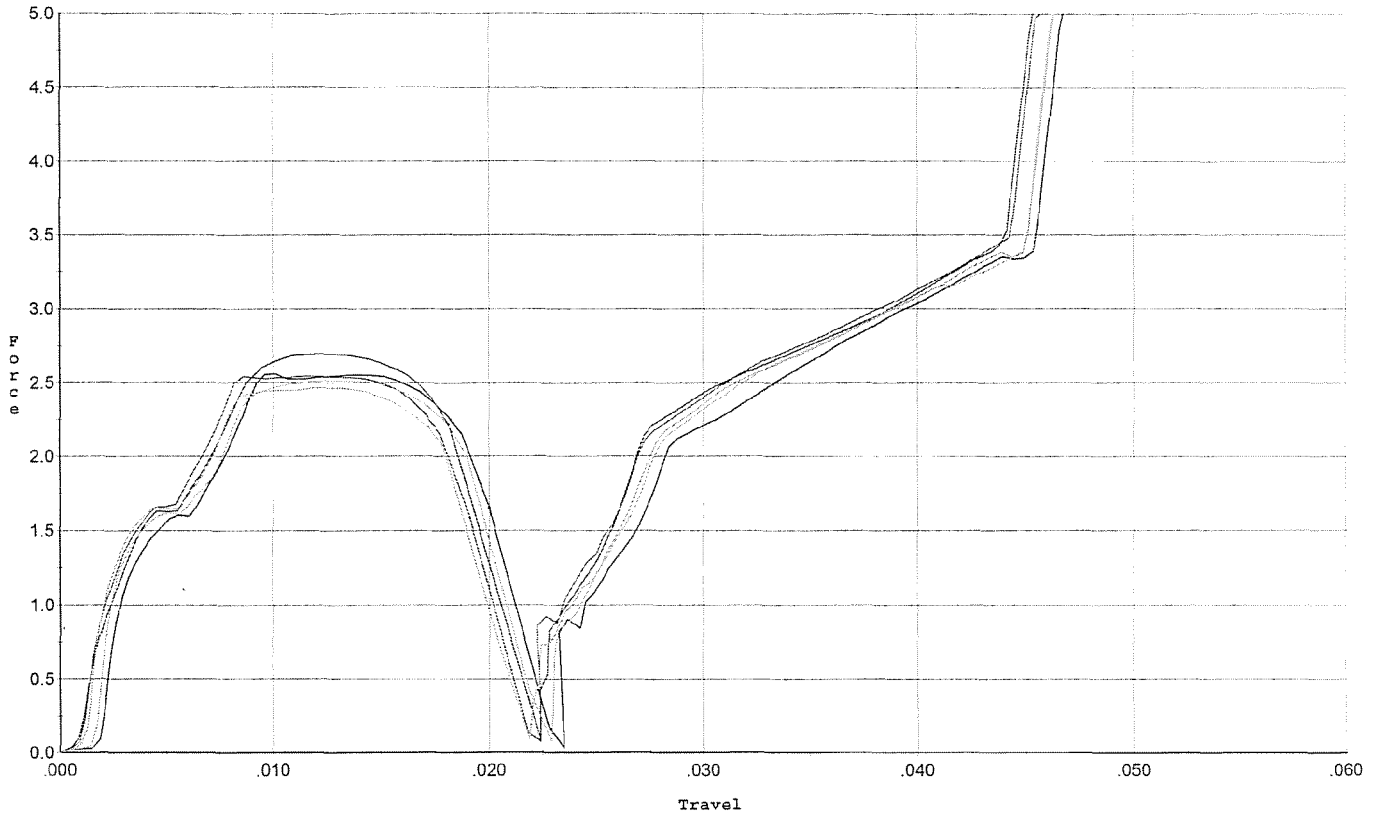
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.708	0.018	0.00	0.032	0.034		Set Trigger
2	2.376	0.018	0.00	0.032	0.031		Set Trigger
3	2.396	0.018	0.00	0.032	0.031		Set Trigger
4	2.531	0.018	0.00	0.032	0.031		Set Trigger
5	2.607	0.018	0.00	0.031	0.032		Set Trigger

A-2.52

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/13/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lb



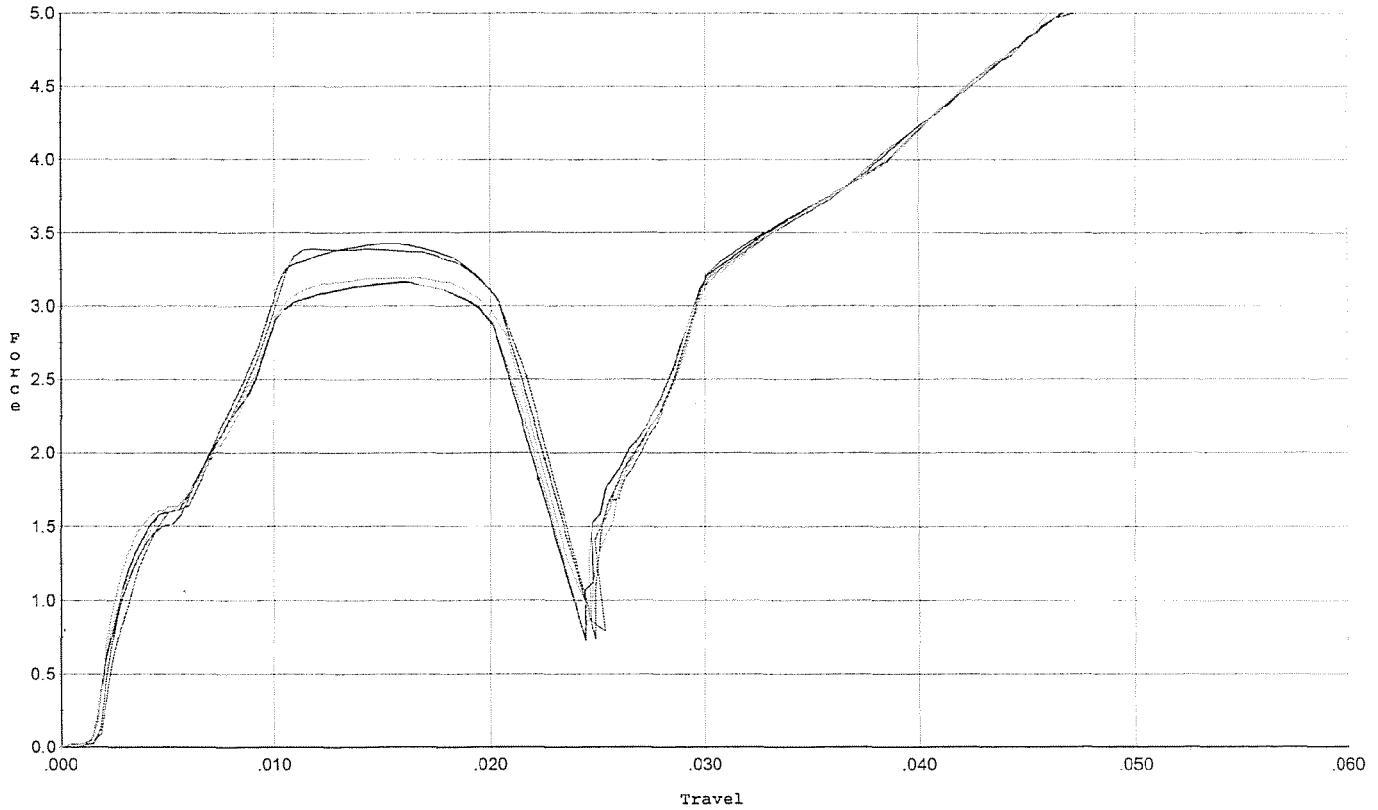
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.694	0.018	0.006	0.030	0.034		Set Trigger
2	2.561	0.020	0.002	0.031	0.036		Set Trigger
3	2.546	0.019	0.00	0.030	0.035		Set Trigger
4	2.515	0.019	0.00	0.031	0.034		Set Trigger
5	2.464	0.018	0.00	0.032	0.032		Set Trigger

A-2.55

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/13/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



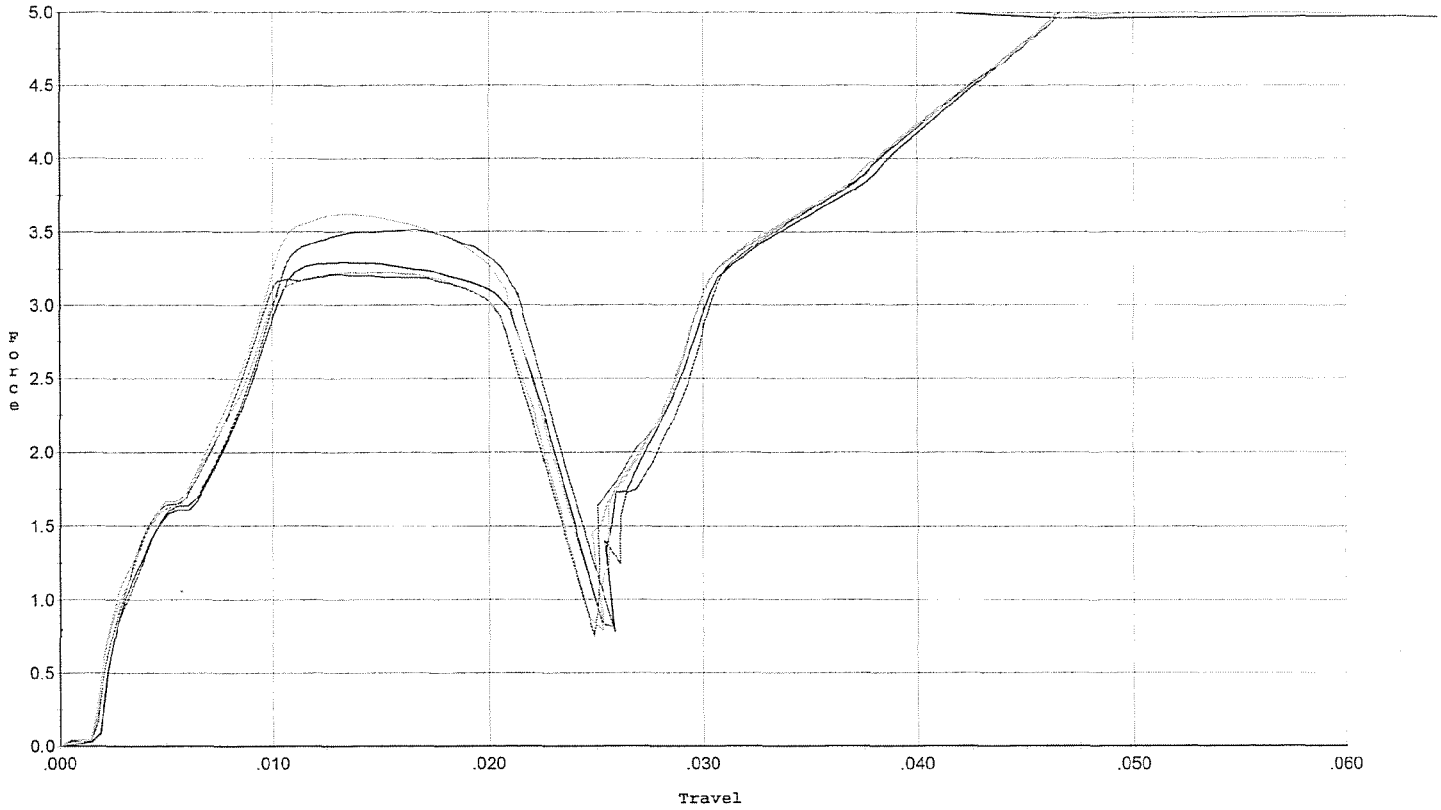
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.428	0.023	0.002	0.028	0.051		Set Trigger
2	3.163	0.022	0.00	0.028	0.048		Set Trigger
3	3.393	0.022	0.00	0.028	0.049		Set Trigger
4	3.193	0.021	0.00	0.028	0.046		Set Trigger
5	3.159	0.022	0.00	0.028	0.047		Set Trigger

A-3.26

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/13/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



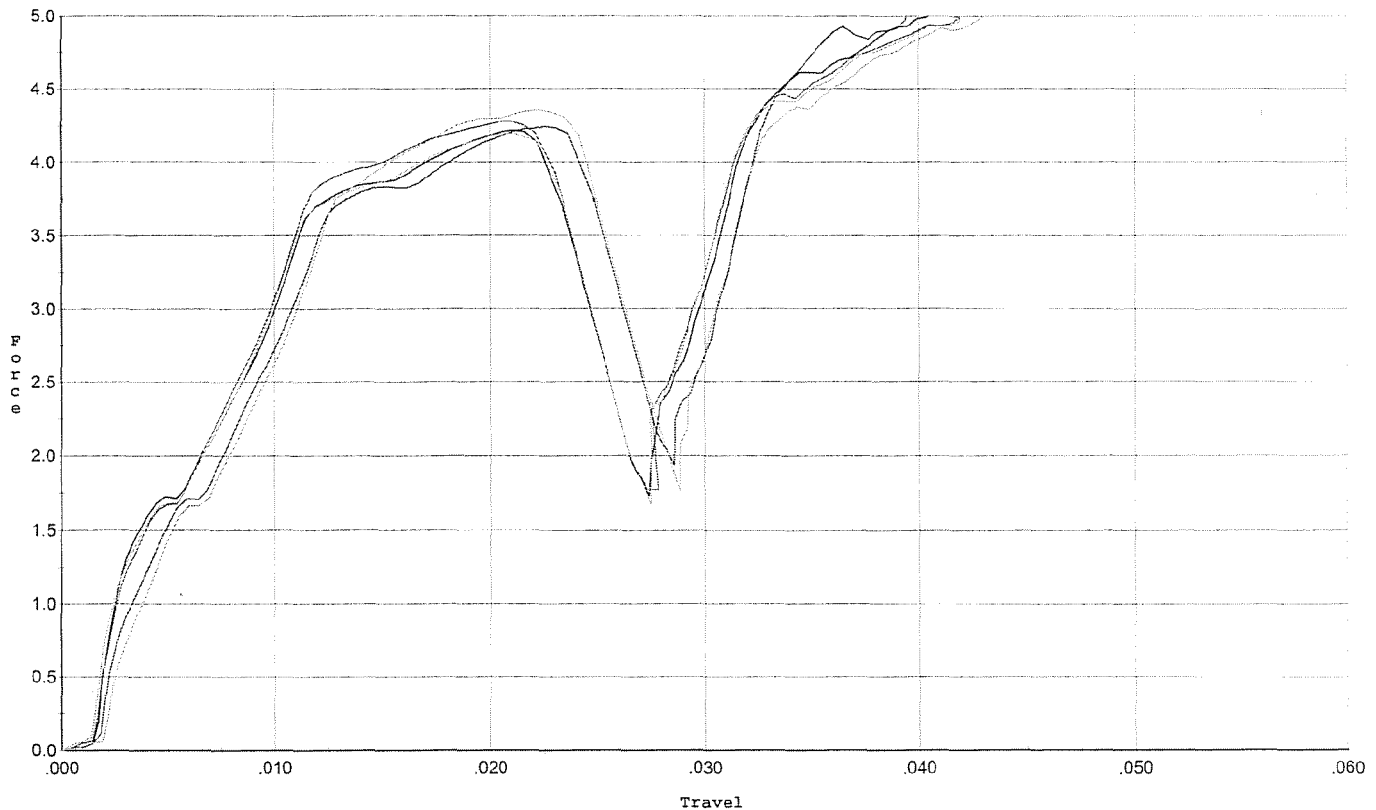
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.515	0.021	0.00	0.028	0.049		Set Trigger
2	3.290	0.023	0.002	0.028	0.050		Set Trigger
3	3.209	0.023	0.002	0.028	0.050		Se: Trigger
4	3.624	0.021	0.00	0.028	0.050		Se: Trigger
5	3.220	0.022	0.002	0.028	0.049		Set Trigger

A-3-37

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/13/2009

Model: M/24
Serial No: Form #F005 1-0016 CMS
Trigger: 4.0 lbs ini +/- .50 lb for final test



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.244	0.025	0.00	0.022	0.067		Set Trigger
2	4.217	0.023	0.00	0.023	0.064		Set Trigger
3	4.277	0.023	0.00	0.023	0.064		Set Trigger
4	4.195	0.023	0.00	0.023	0.063		Set Trigger
5	4.357	0.024	0.00	0.021	0.066		Set Trigger

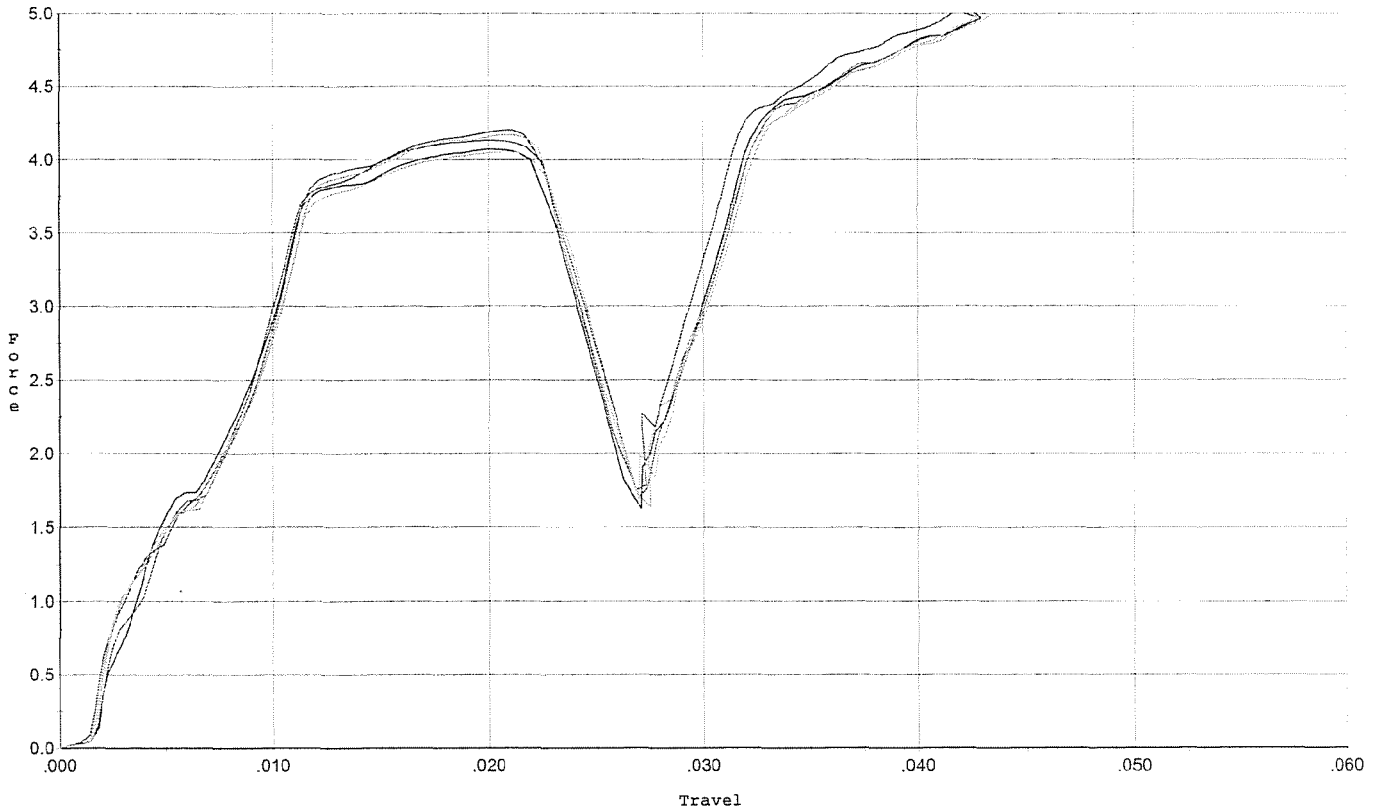
A-4.25

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/13/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles +/- 50 lb for final test

cm5



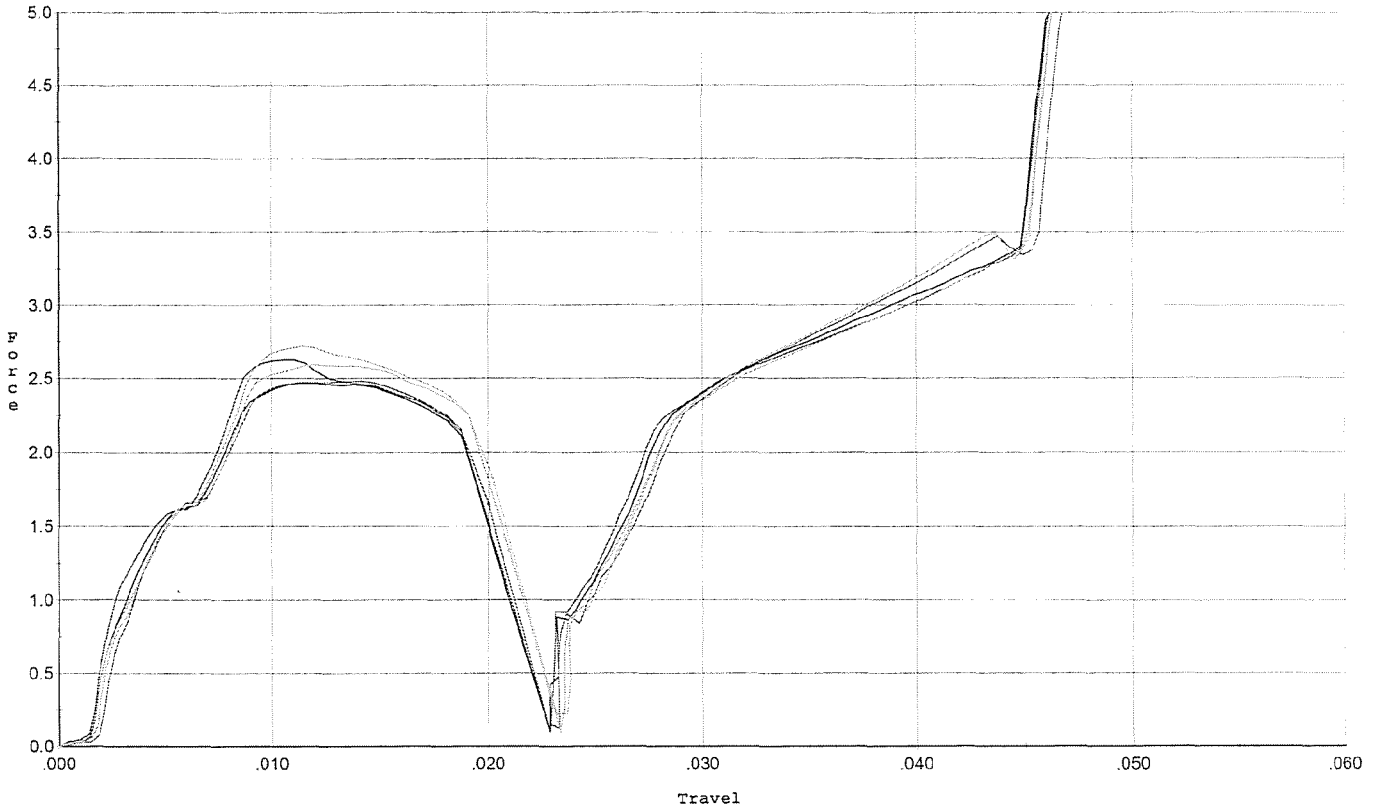
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.199	0.022	0.00	0.027	0.060		Set Trigger
2	4.067	0.023	0.00	0.027	0.061		Set Trigger
3	4.128	0.024	0.00	0.027	0.065		Set Trigger
4	4.052	0.023	0.00	0.027	0.059		Set Trigger
5	4.165	0.024	0.00	0.027	0.063		Set Trigger

A. 4.12

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/13/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



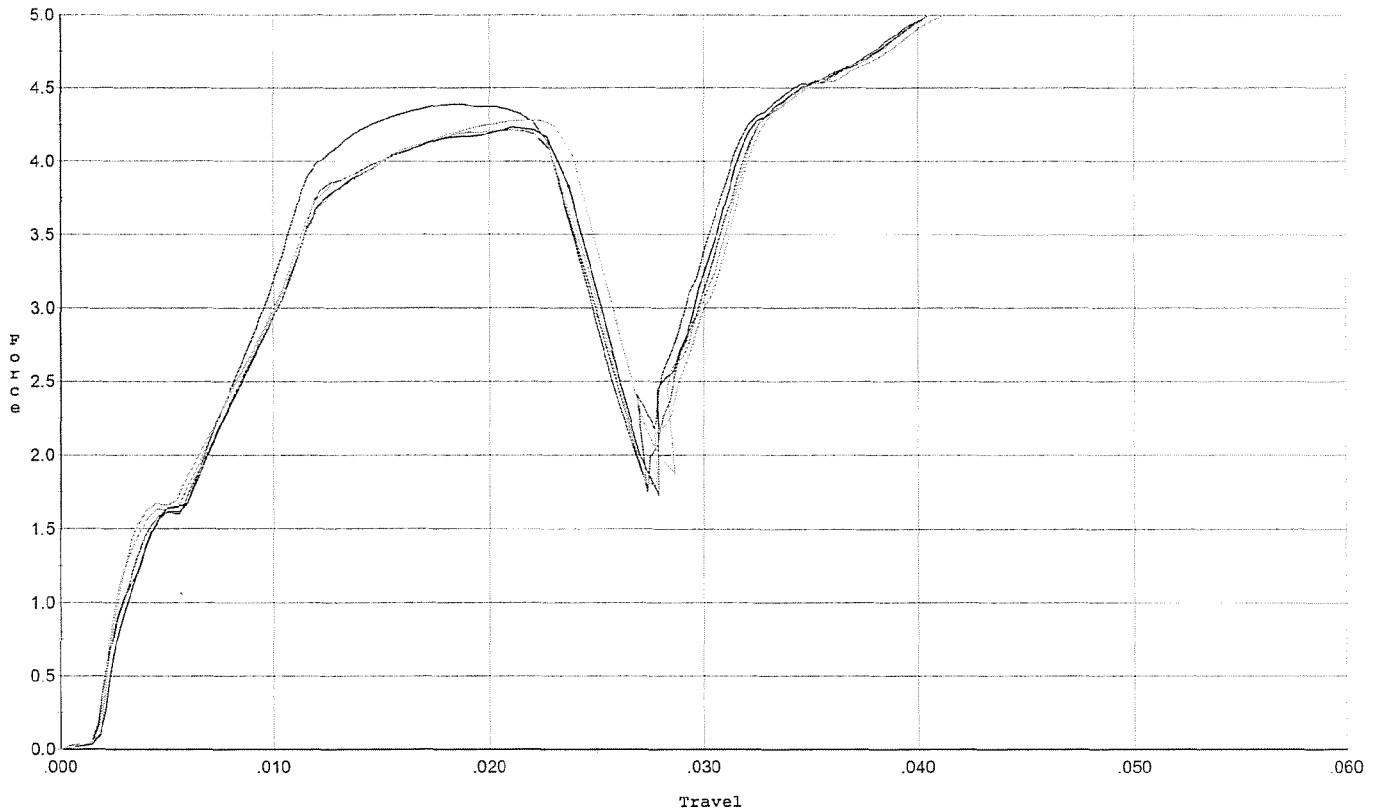
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.629	0.021	0.00	0.030	0.037		Set Trigger
2	2.466	0.019	0.00	0.030	0.033		Set Trigger
3	2.480	0.020	0.00	0.031	0.034		Set Trigger
4	2.595	0.020	0.00	0.030	0.036		Set Trigger
5	2.723	0.021	0.00	0.030	0.038		Set Trigger

A-257

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/13/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.390	0.023	0.00	0.022	0.064		Set Trigger
2	4.231	0.024	0.00	0.022	0.065		Set Trigger
3	4.212	0.025	0.00	0.022	0.068		Set Trigger
4	4.215	0.024	0.00	0.023	0.067		Set Trigger
5	4.280	0.024	0.00	0.021	0.067		Set Trigger

A - 4.26