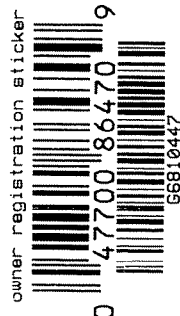
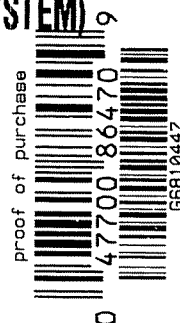


G6810447

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD



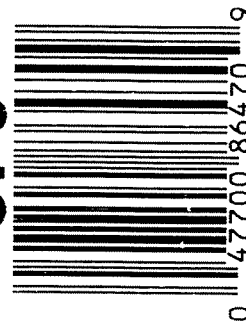
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6810447

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6810447

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-5-09	SP
430	ASSEMBLE TO STOCK		2-5-09	SP
440	PROOF		2-5-09	SP
460	CHECK HEADSPACE		2-5-09	SP
470	DIS-ASSEMBLE ACTION		2-5-09	SP
472	SERIALIZE BOLT HANDLE	MAG VA - FLUX	2-6-09	RT
475	DRILL AND TAP SIGHT HOLES		2-6-09	TC
480	MAGNAFLUX BBL ACTION	OPERATOR (H)	2/7/09	(H)
490	MAGNAFLUX BOLT		2/7/09	MR
500	ROLLMARK CALIBER		2/9/09	RT
520	GOFF BLAST BBL / REC		9.Feb.09	SP
542	APPLY COATINGS (BARREL ACTION)		2/2	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-12-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-12-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-12-09	SP
	D) OIL FIRING PIN ASSEMBLY		2-12-09	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400131542

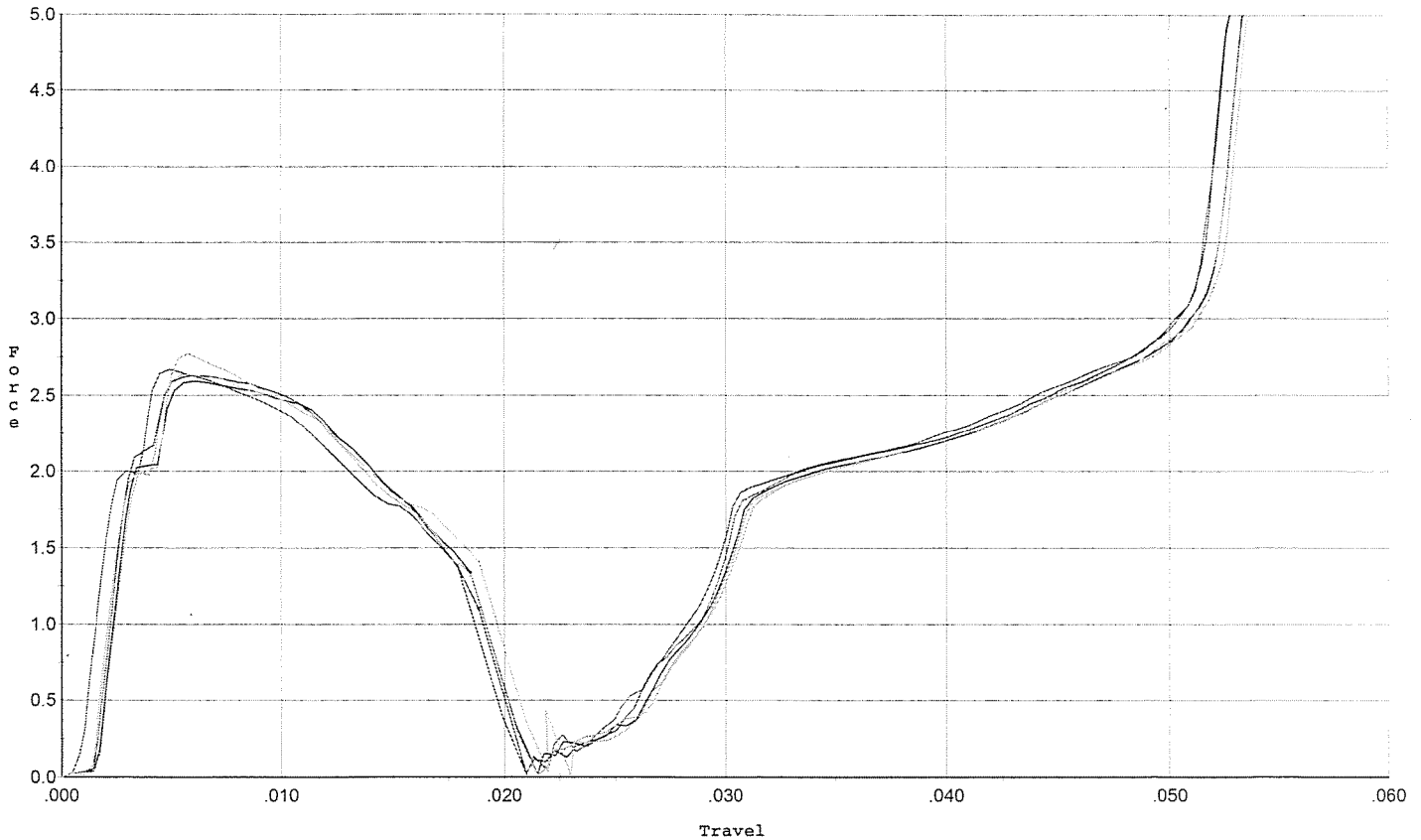
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	2-26-09	L.N.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.0</u> <u>6.0</u> <u>6.0</u>	2-26-09	L.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	2-26-09	L.N.
	J) ASSEMBLE STOCK		2-16-09	RTZ
	K) ASSEMBLE SWIVEL STUDS		2-26-09	L.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	2-20-09	TL
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		2-20-09	W.W.
670	FINAL INSPECTION A) HEADSPACE		2-26-09	L.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.35</u> <u>2.40</u> <u>2.53</u> <u>2.47</u> <u>2.43</u>	2-23-09	W.W.
	C) FUNCTION		2-26-09	L.N.
690	PACK		3/2/09	Fry

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/13/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



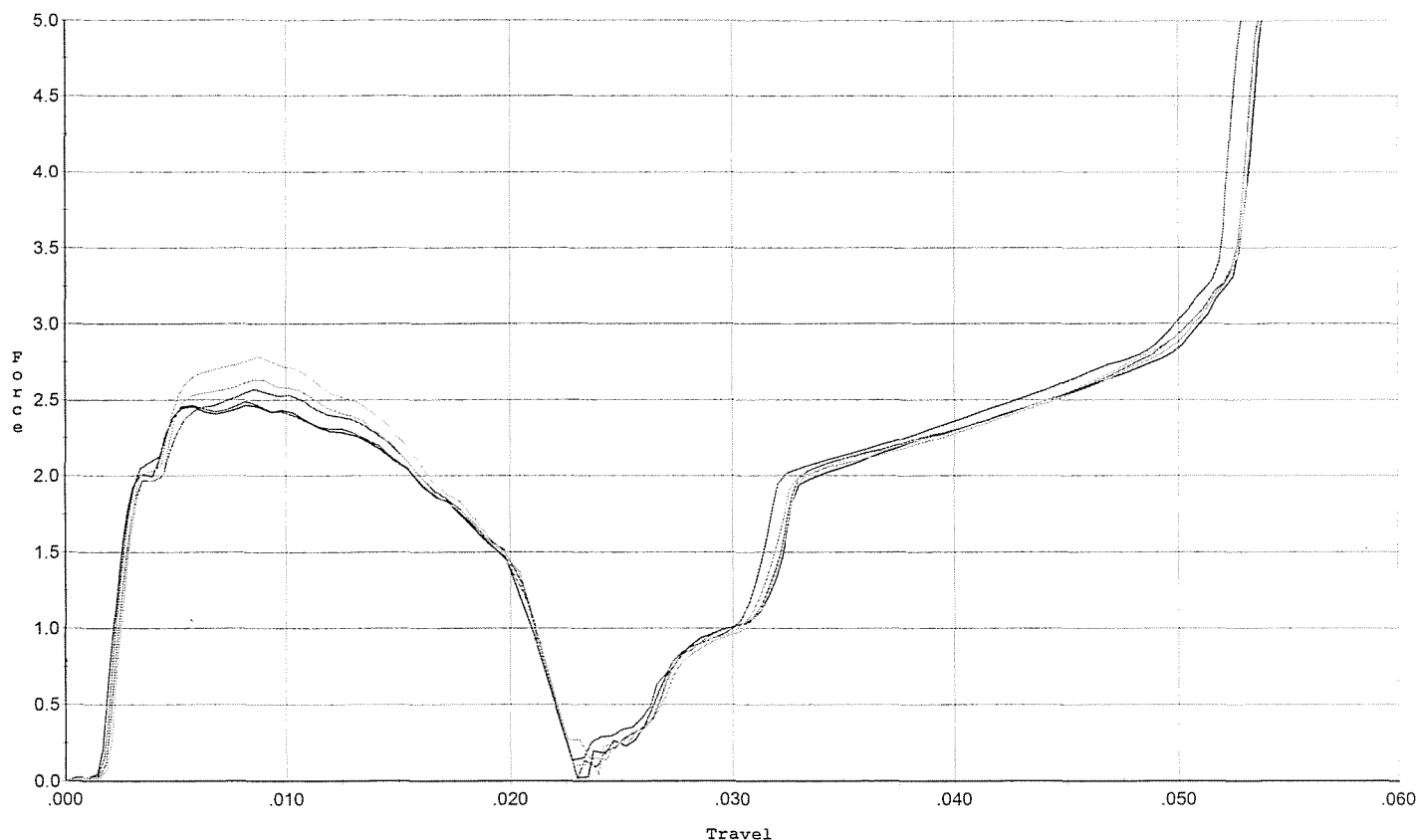
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.629	0.019	0.00	0.039	0.034		Set Trigger
2	2.593	0.018	0.002	0.039	0.033		Set Trigger
3	2.672	0.018	0.00	0.039	0.033		Set Trigger
4	2.773	0.019	0.00	0.039	0.034		Set Trigger
5	2.638	0.018	0.00	0.039	0.033		Set Trigger

A-2-66

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/13/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



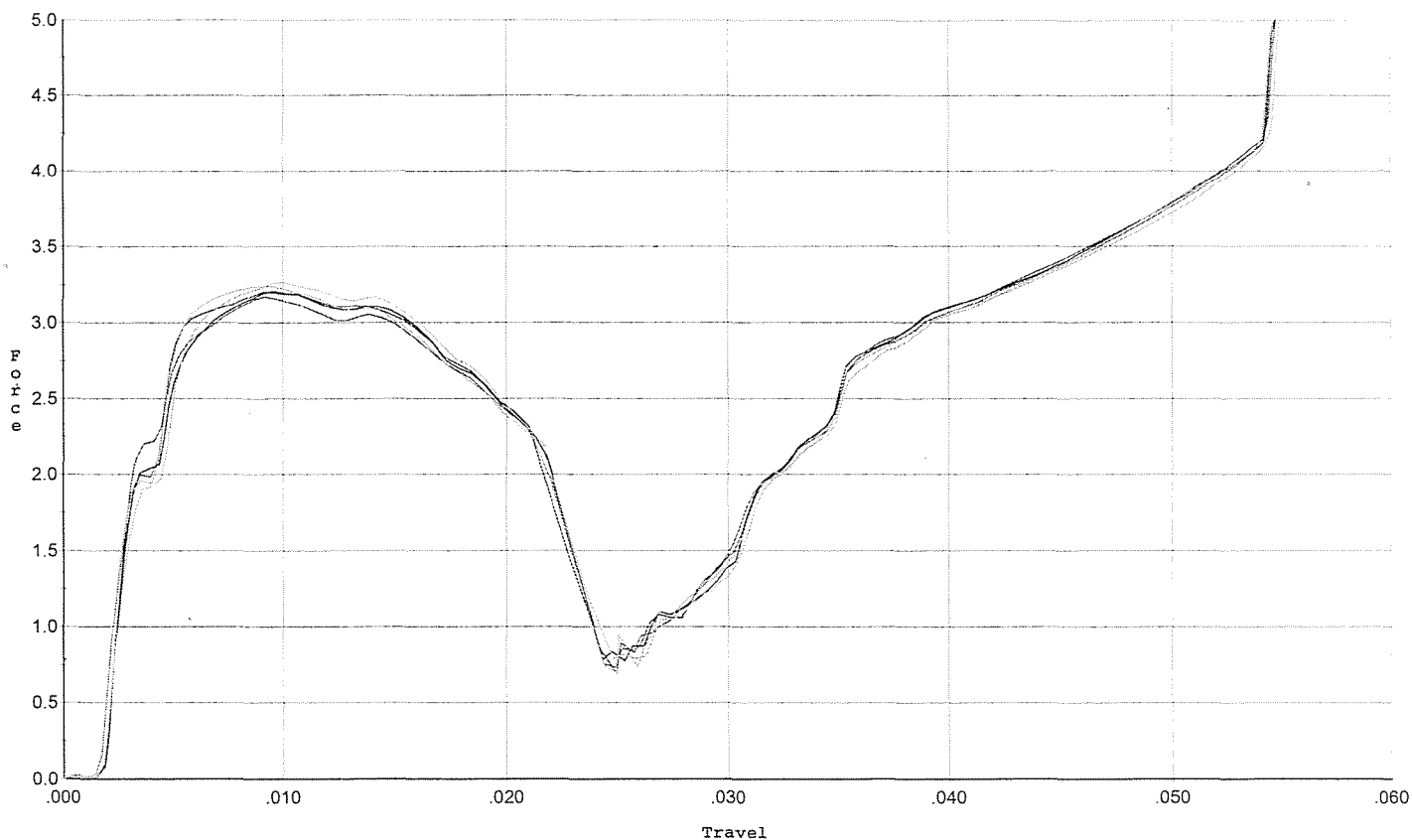
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.488	0.021	0.002	0.037	0.037		Set Trigger
2	2.466	0.021	0.00	0.038	0.038		Set Trigger
3	2.570	0.021	0.002	0.038	0.037		Set Trigger
4	2.786	0.020	0.00	0.038	0.039		Set Trigger
5	2.632	0.020	0.002	0.038	0.037		Set Trigger

A-2-58

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/13/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



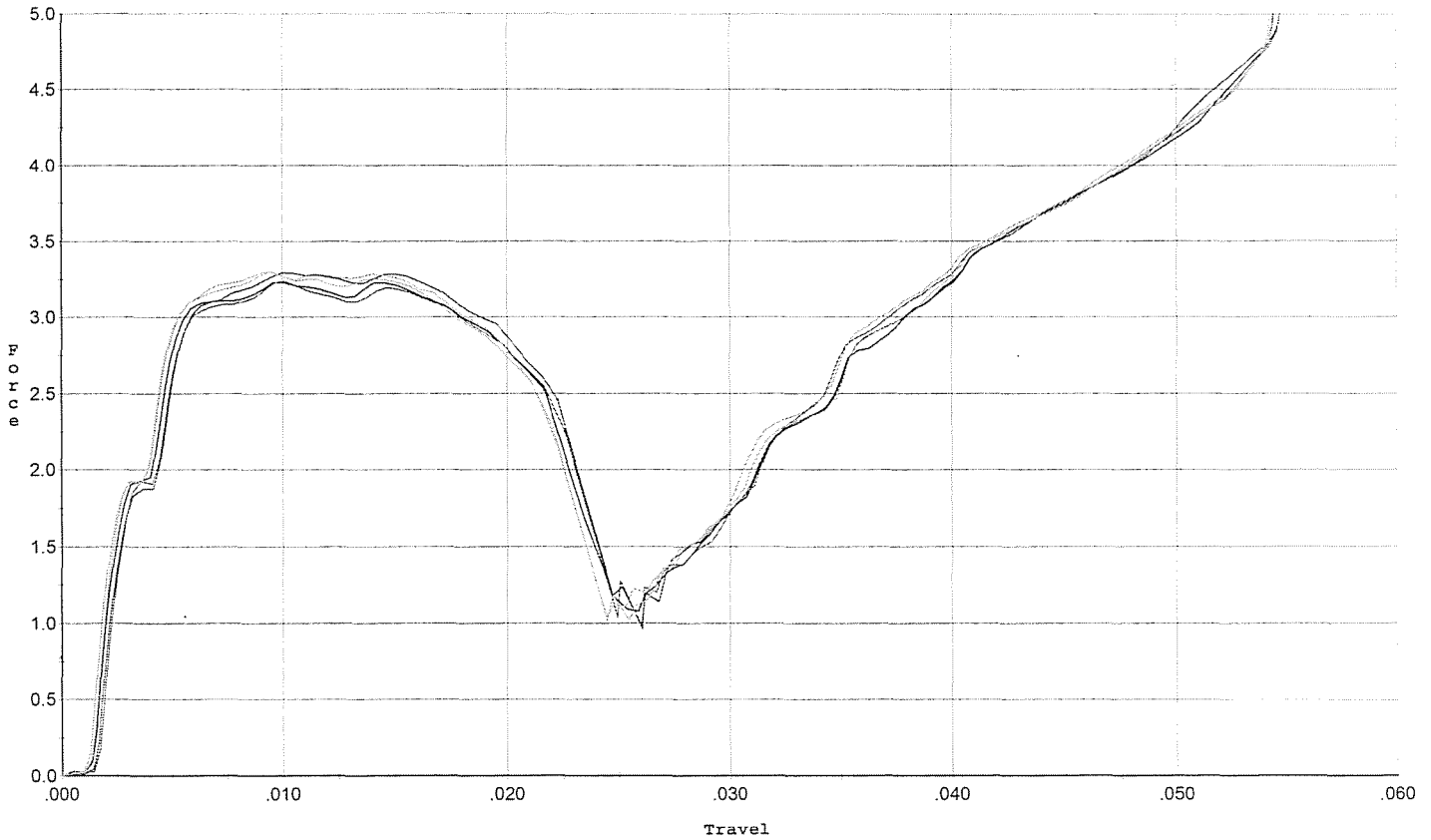
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.204	0.021	0.002	0.036	0.049		Set Trigger
2	3.209	0.022	0.002	0.035	0.051		Set Trigger
3	3.173	0.022	0.00	0.035	0.051		Set Trigger
4	3.268	0.022	0.002	0.036	0.051		Set Trigger
5	3.240	0.022	0.00	0.035	0.052		Set Trigger

A-3-21

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/13/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



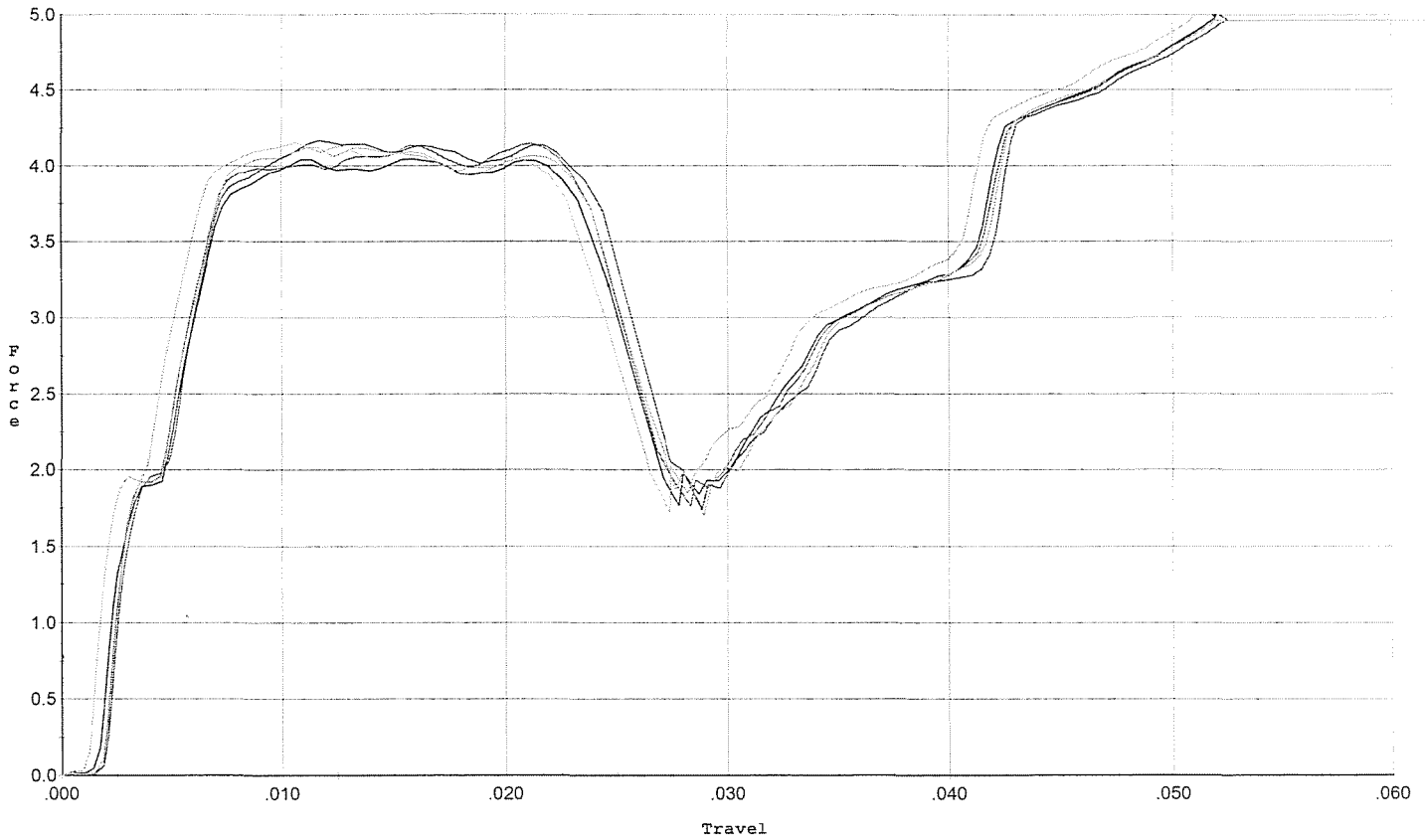
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.297	0.022	0.00	0.035	0.055		Set Trigger
2	3.231	0.022	0.00	0.035	0.053		Set Trigger
3	3.240	0.023	0.002	0.035	0.054		Set Trigger
4	3.302	0.022	0.00	0.035	0.055		Set Trigger
5	3.303	0.022	0.00	0.035	0.056		Set Trigger

A-327

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/13/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



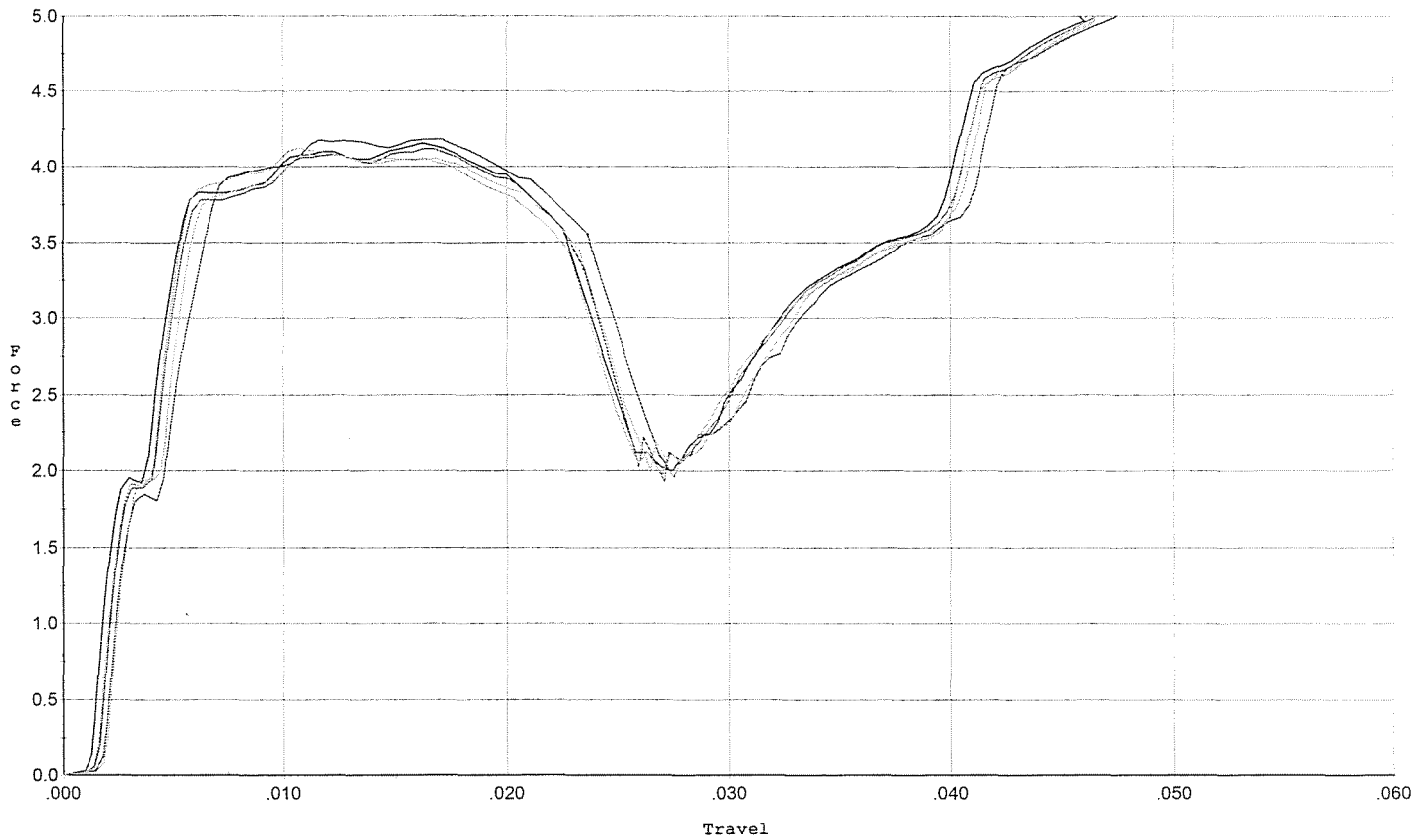
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.168	0.024	0.002	0.032	0.075		Set Trigger
2	4.047	0.025	0.00	0.032	0.074		Set Trigger
3	4.148	0.024	0.002	0.032	0.073		Set Trigger
4	4.157	0.024	0.00	0.032	0.076		Set Trigger
5	4.125	0.024	0.00	0.032	0.073		Set Trigger

A-4-12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/13/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



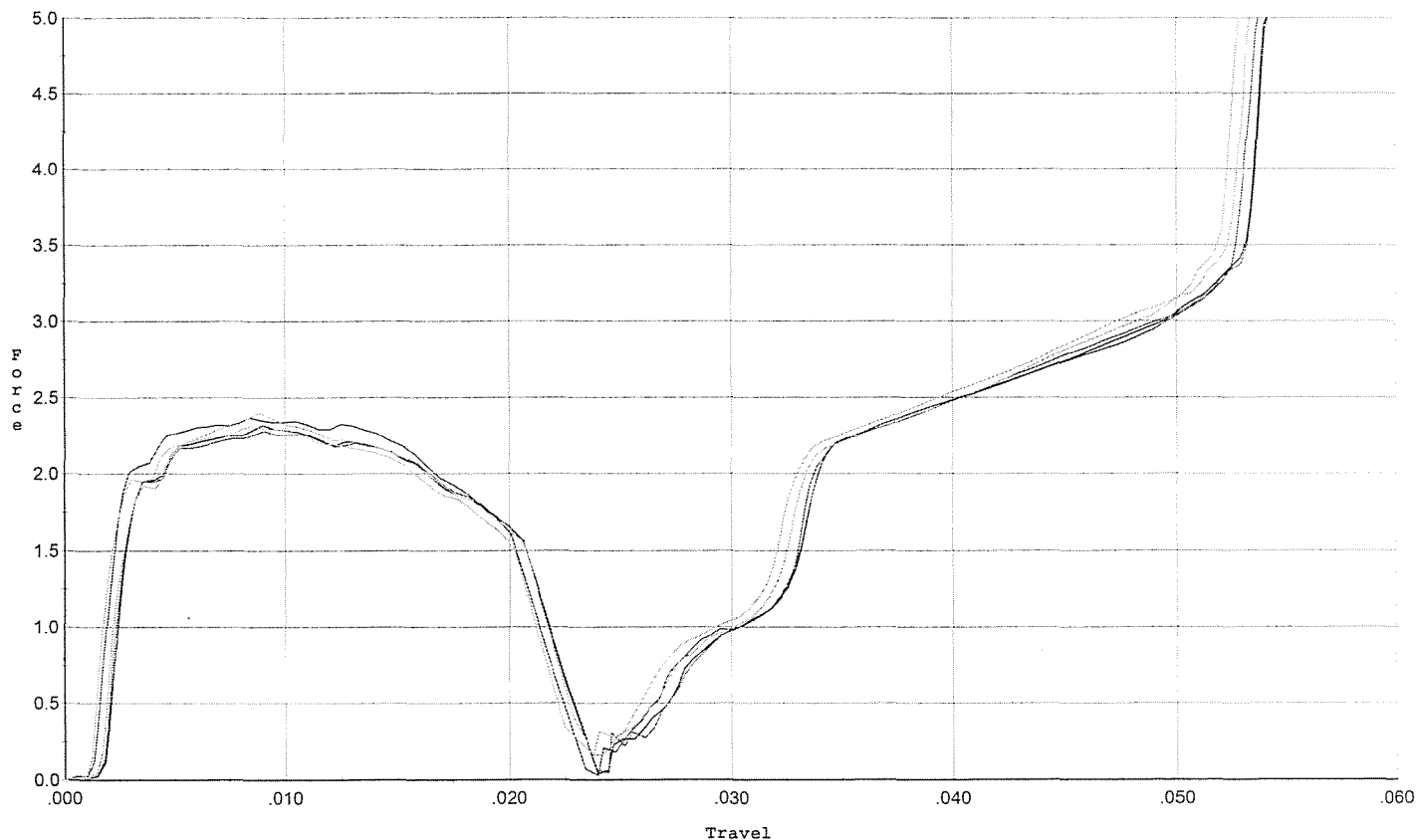
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.181	0.024	0.00	0.032	0.072		Set Trigger
2	4.155	0.023	0.00	0.031	0.070		Set Trigger
3	4.118	0.023	0.00	0.031	0.072		Set Trigger
4	4.080	0.023	0.00	0.031	0.070		Set Trigger
5	4.124	0.023	0.00	0.031	0.070		Set Trigger

A-4.13

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/13/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



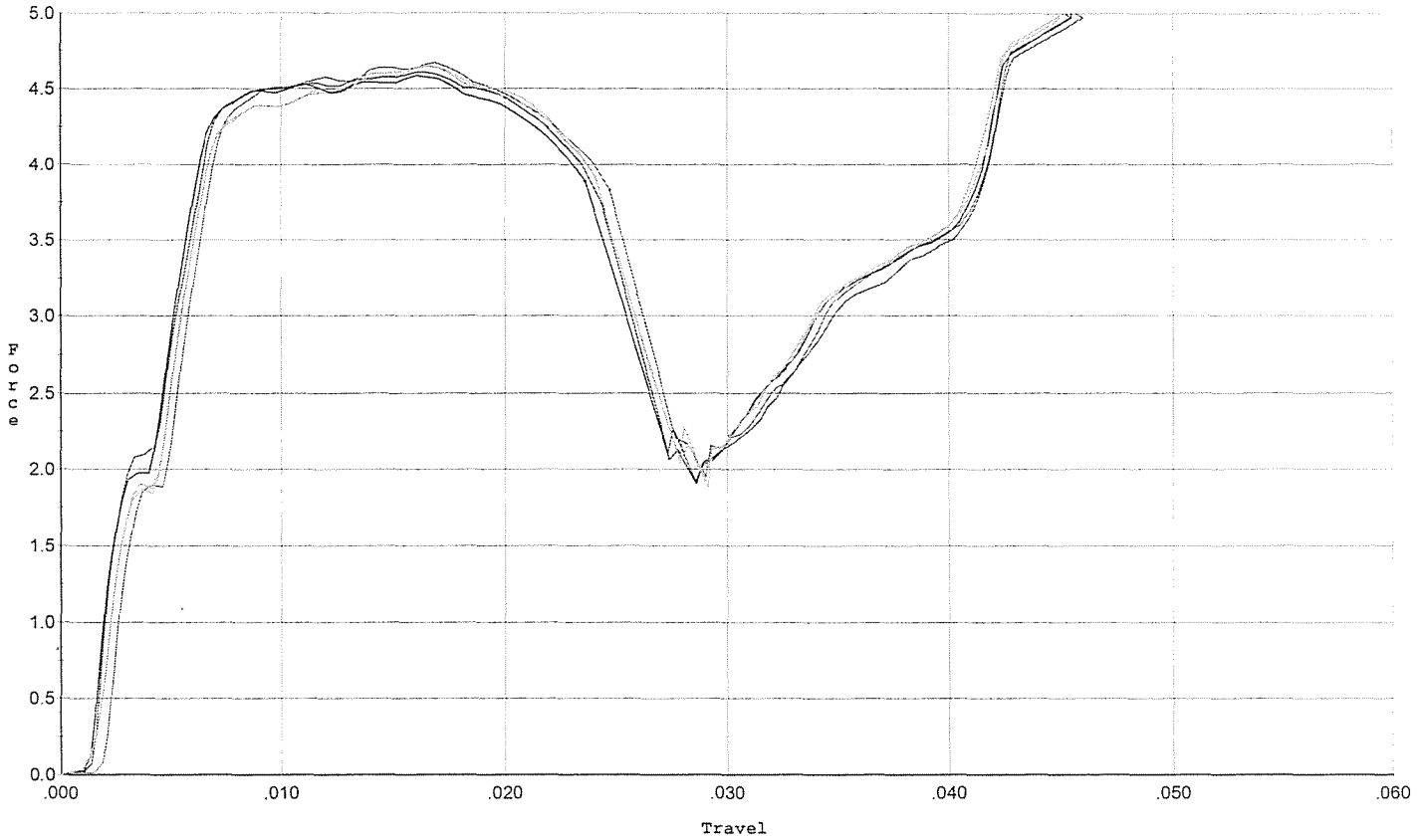
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.369	0.020	0.00	0.037	0.037		Set Trigger
2	2.319	0.021	0.00	0.037	0.036		Set Trigger
3	2.282	0.021	0.00	0.037	0.036		Set Trigger
4	2.316	0.020	0.00	0.036	0.036		Set Trigger
5	2.402	0.021	0.00	0.037	0.037		Set Trigger

A-2-33

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/13/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.604	0.024	0.00	0.029	0.082		Set Trigger
2	4.584	0.024	0.00	0.029	0.080		Set Trigger
3	4.669	0.025	0.002	0.029	0.082		Set Trigger
4	4.642	0.024	0.00	0.028	0.081		Set Trigger
5	4.650	0.024	0.00	0.028	0.080		Set Trigger

A-4.63