

66810449

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



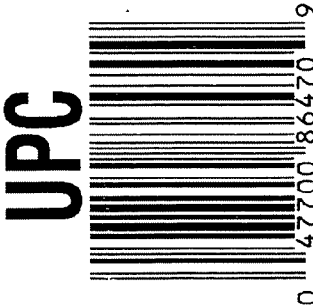
owner registration sticker



BM FORM

ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6810449



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

26810 449

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-5-09	SP
430	ASSEMBLE TO STOCK		2-5-09	SP
440	PROOF		2-5-09	SP
460	CHECK HEADSPACE		2-5-09	SP
470	DIS-ASSEMBLE ACTION		2-5-09	SP
472	SERIALIZE BOLT HANDLE	MAGNA FLUX	2-6-09	SP
475	DRILL AND TAP SIGHT HOLES		2-6-09	TL
480	MAGNAFLUX BBL ACTION	OPERATOR (10)	2/7/09	SP
490	MAGNAFLUX BOLT		2/7/09	MR
500	ROLLMARK CALIBER		2/9/09	RT
520	GOFF BLAST BBL / REC		9-Feb-09	SP
542	APPLY COATINGS (BARREL ACTION)		2-12	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-12-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-12-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-12-09	SP
	D) OIL FIRING PIN ASSEMBLY		2-13-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

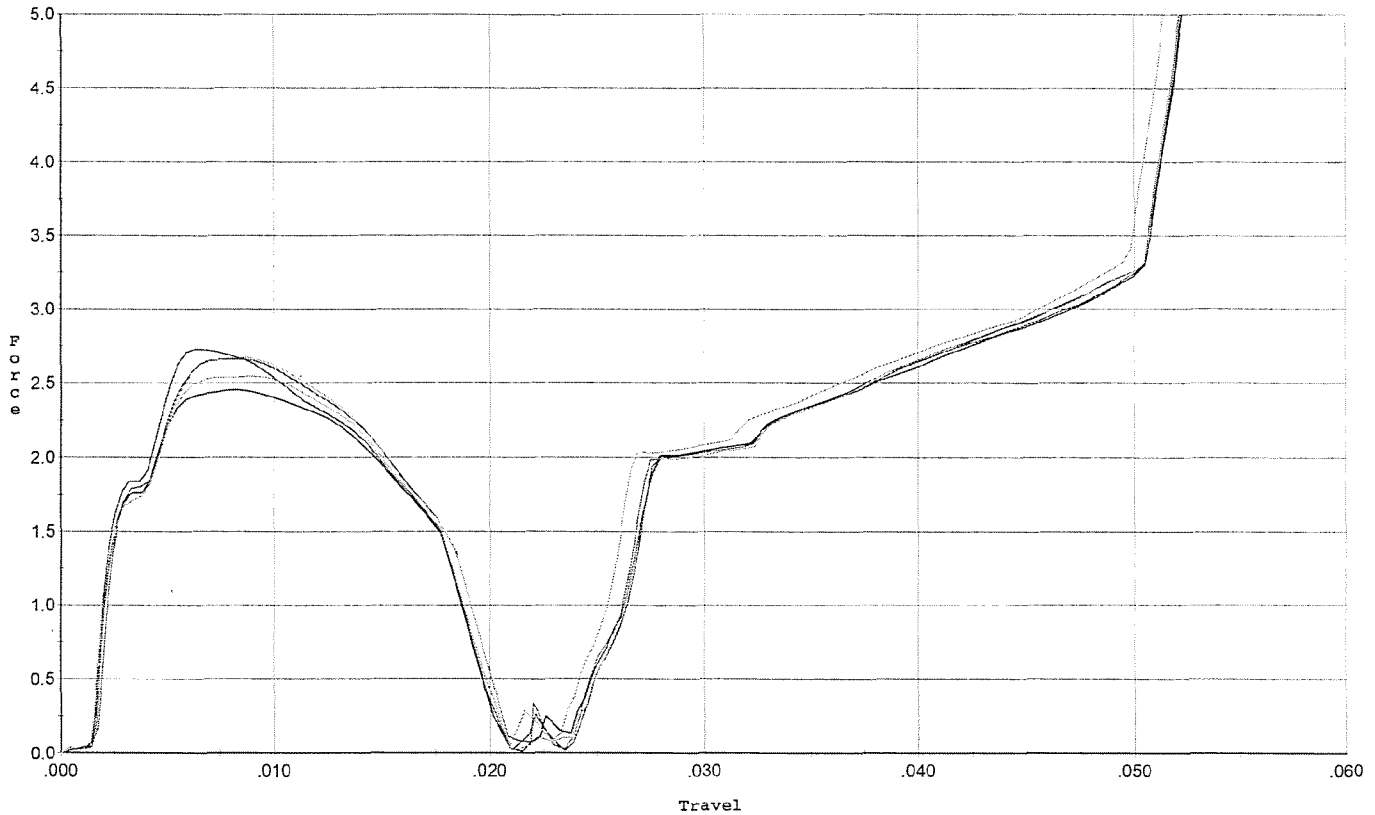
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.2</u> <u>4.0</u> <u>3.0</u>	2-18-09	R.N.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	2-18-09	R.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.033</u> <u>.024</u> <u>.023</u>	2-18-09	R.N.
	J) ASSEMBLE STOCK		2-13-09	R.N.
	K) ASSEMBLE SWIVEL STUDS		2-18-09	R.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	2-16-09	TC
	MALFUNCTION	CORRECTION	N/A	
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		2-14-09	W.W.
670	FINAL INSPECTION A) HEADSPACE		2-18-09	R.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.78</u> <u>2.71</u> <u>2.67</u> <u>2.69</u> <u>2.69</u>	2-17-09	W.W.
	C) FUNCTION		2-18-09	R.N.
690	PACK		2/17/09	F.W.

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/12/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



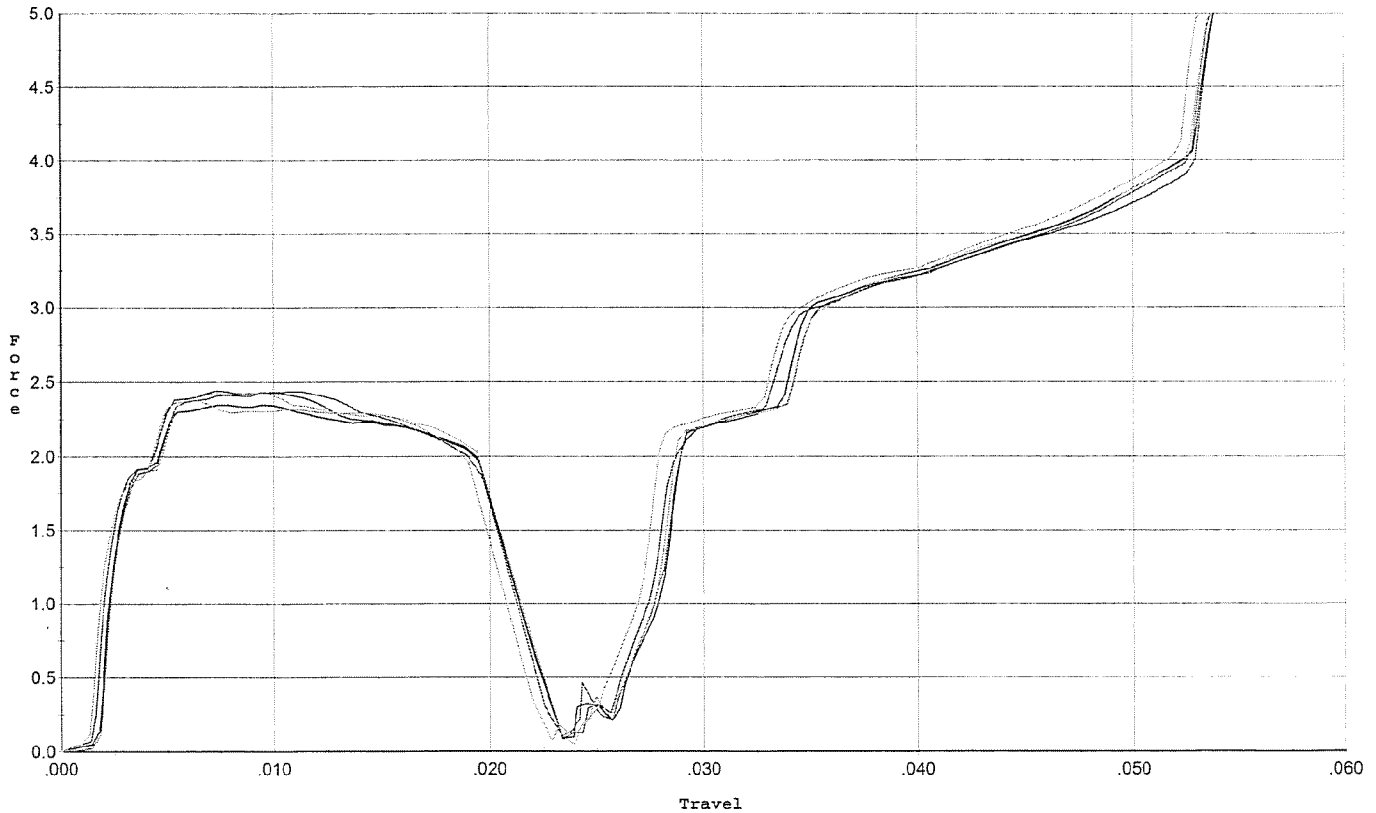
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.729	0.018	0.00	0.038	0.033		Set Trigger
2	2.455	0.018	0.00	0.038	0.031		Set Trigger
3	2.663	0.018	0.00	0.038	0.034		Set Trigger
4	2.672	0.018	0.00	0.037	0.034		Set Trigger
5	2.543	0.018	0.00	0.038	0.032		Set Trigger

A-2-61

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/12/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lb



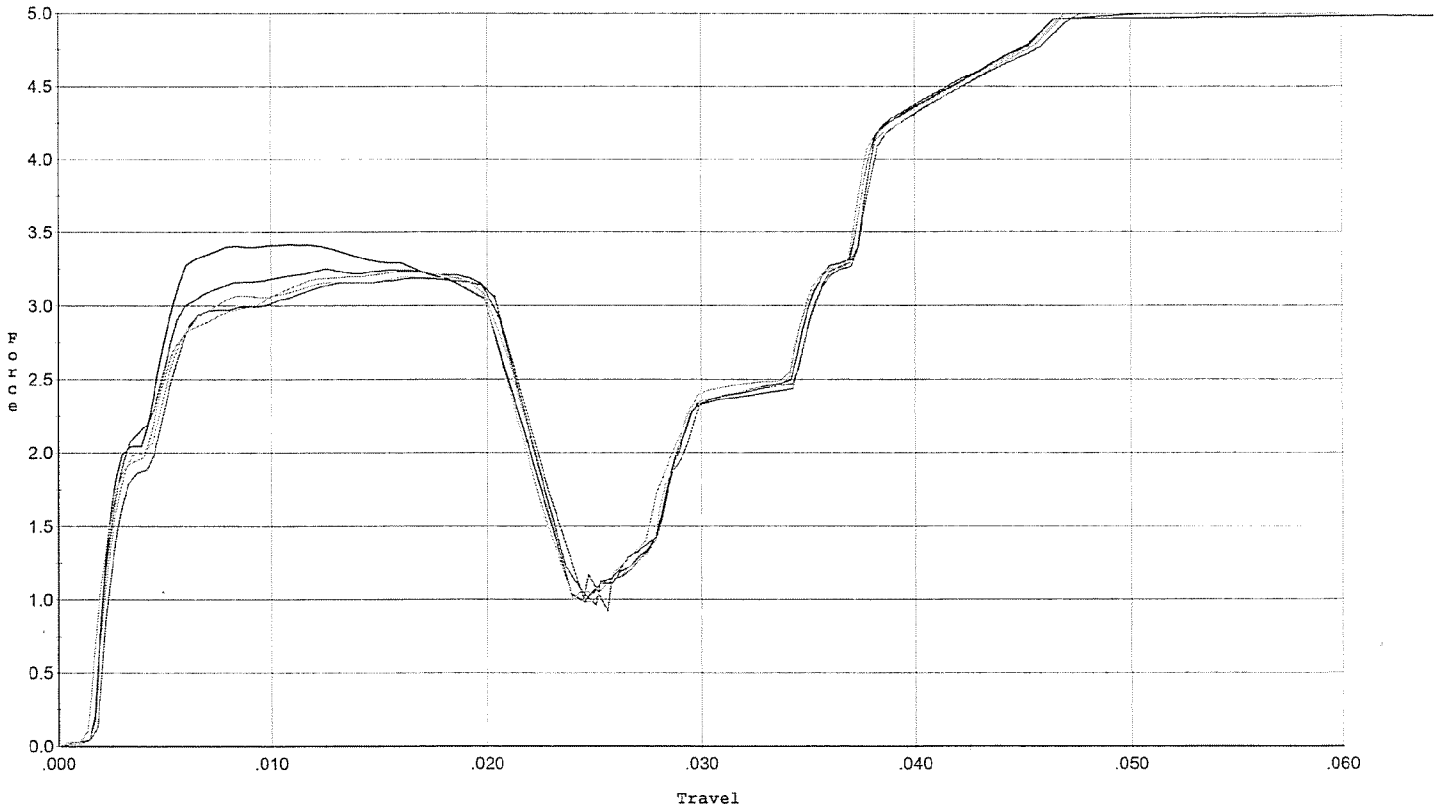
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.442	0.019	0.00	0.036	0.037		Set Trigger
2	2.349	0.020	0.00	0.036	0.036		Set Trigger
3	2.436	0.020	0.00	0.036	0.037		Set Trigger
4	2.429	0.019	0.00	0.036	0.036		Set Trigger
5	2.381	0.019	0.00	0.036	0.036		Set Trigger

A-2.40

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/12/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



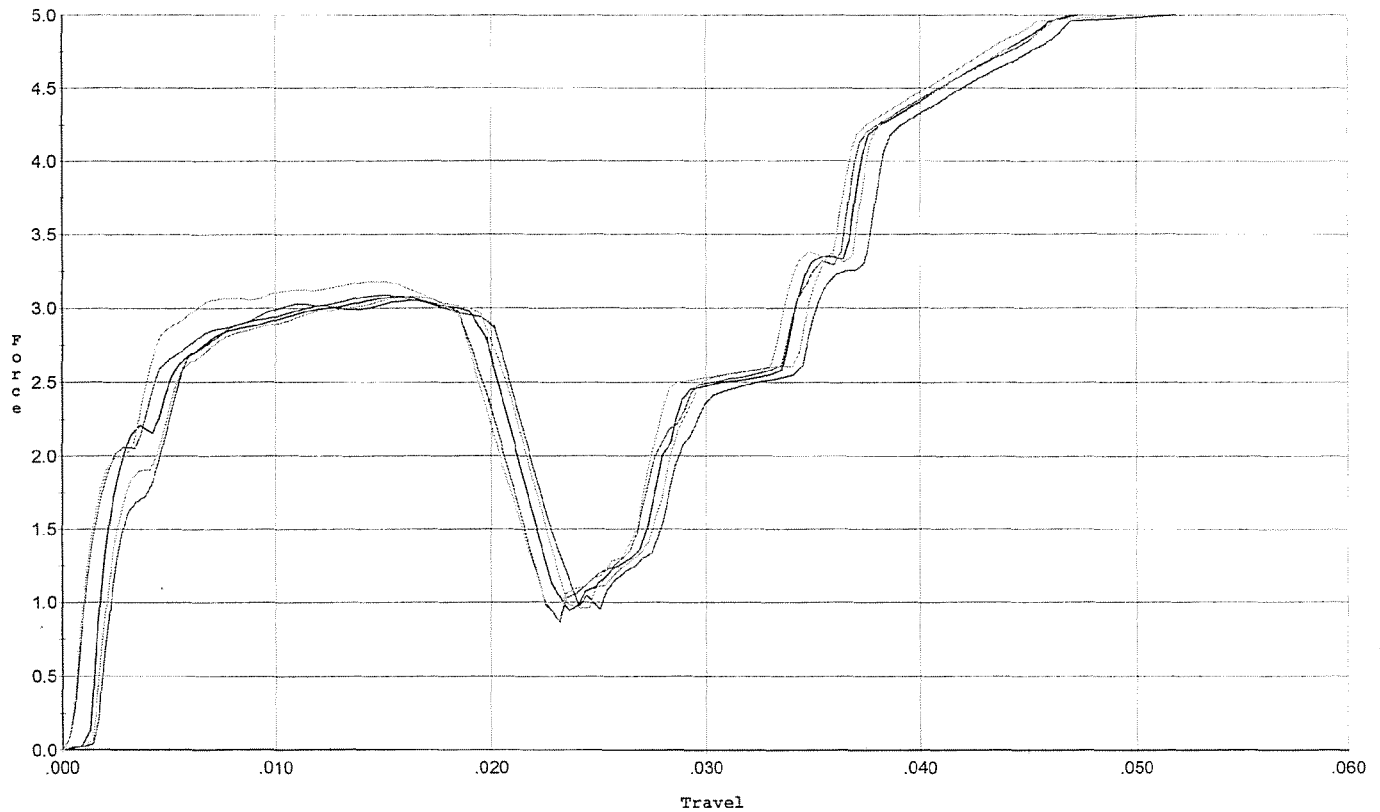
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.249	0.021	0.00	0.034	0.051		Set Trigger
2	3.415	0.022	0.00	0.034	0.056		Set Trigger
3	3.185	0.020	0.00	0.034	0.049		Set Trigger
4	3.195	0.021	0.00	0.034	0.051		Set Trigger
5	3.231	0.020	0.00	0.034	0.048		Set Trigger

A-3-25

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/12/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



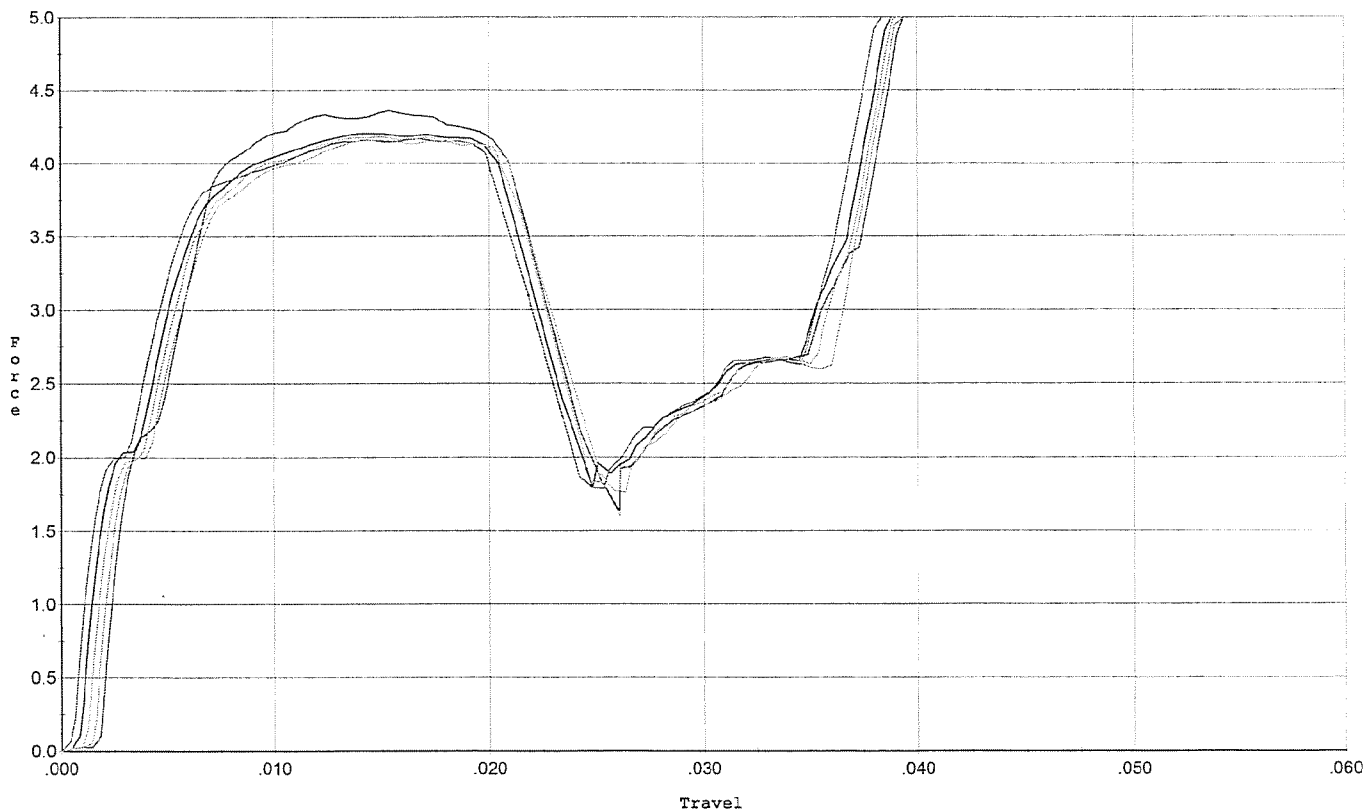
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.050	0.020	0.00	0.035	0.046		Set Trigger
2	3.080	0.020	0.00	0.034	0.047		Set Trigger
3	3.085	0.020	0.00	0.034	0.048		Set Trigger
4	3.178	0.019	0.00	0.034	0.047		Set Trigger
5	3.080	0.021	0.00	0.034	0.048		Set Trigger

A-3-09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/12/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



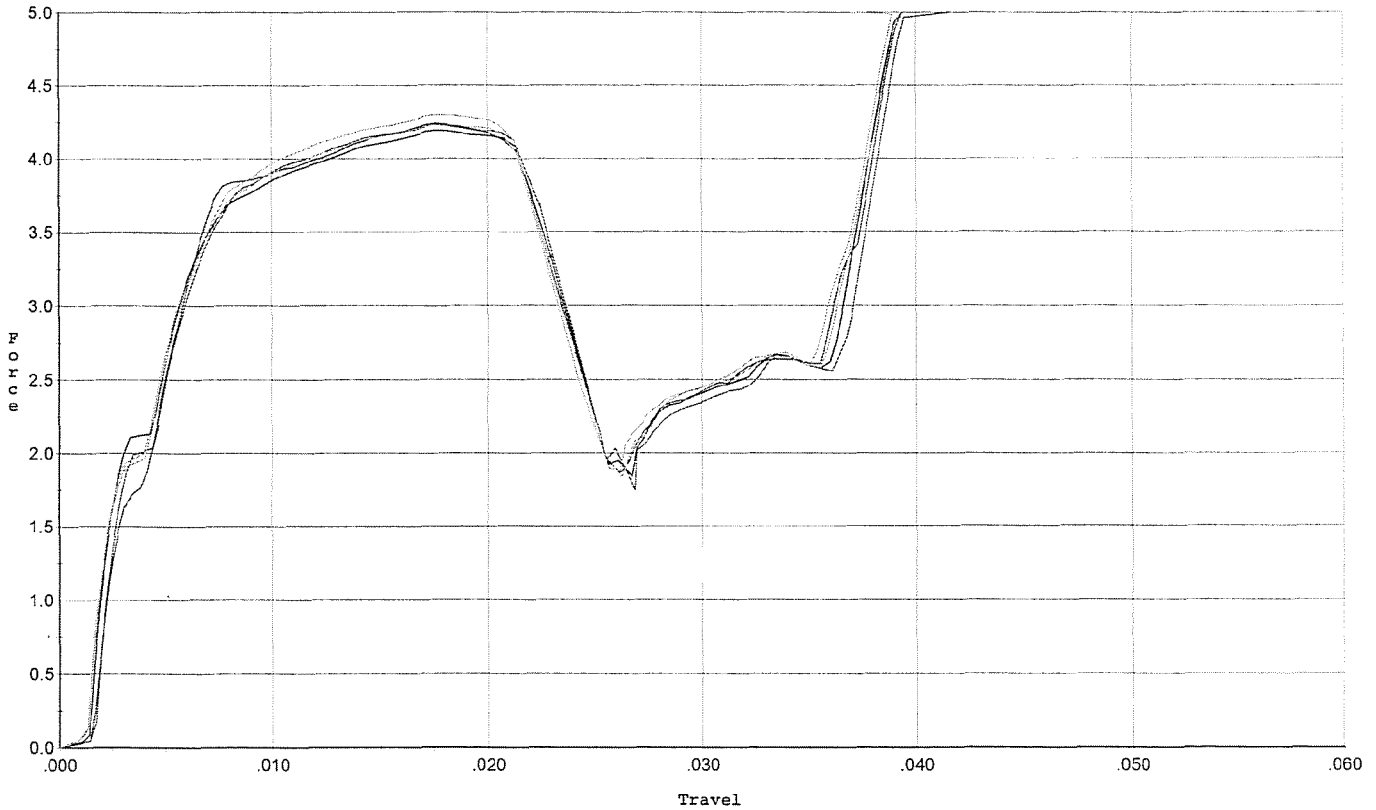
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.361	0.021	0.002	0.029	0.065		Set Trigger
2	4.203	0.020	0.00	0.029	0.064		Set Trigger
3	4.166	0.022	0.00	0.029	0.069		Set Trigger
4	4.177	0.021	0.00	0.029	0.066		Set Trigger
5	4.157	0.021	0.00	0.029	0.063		Set Trigger

A-4.21

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/12/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



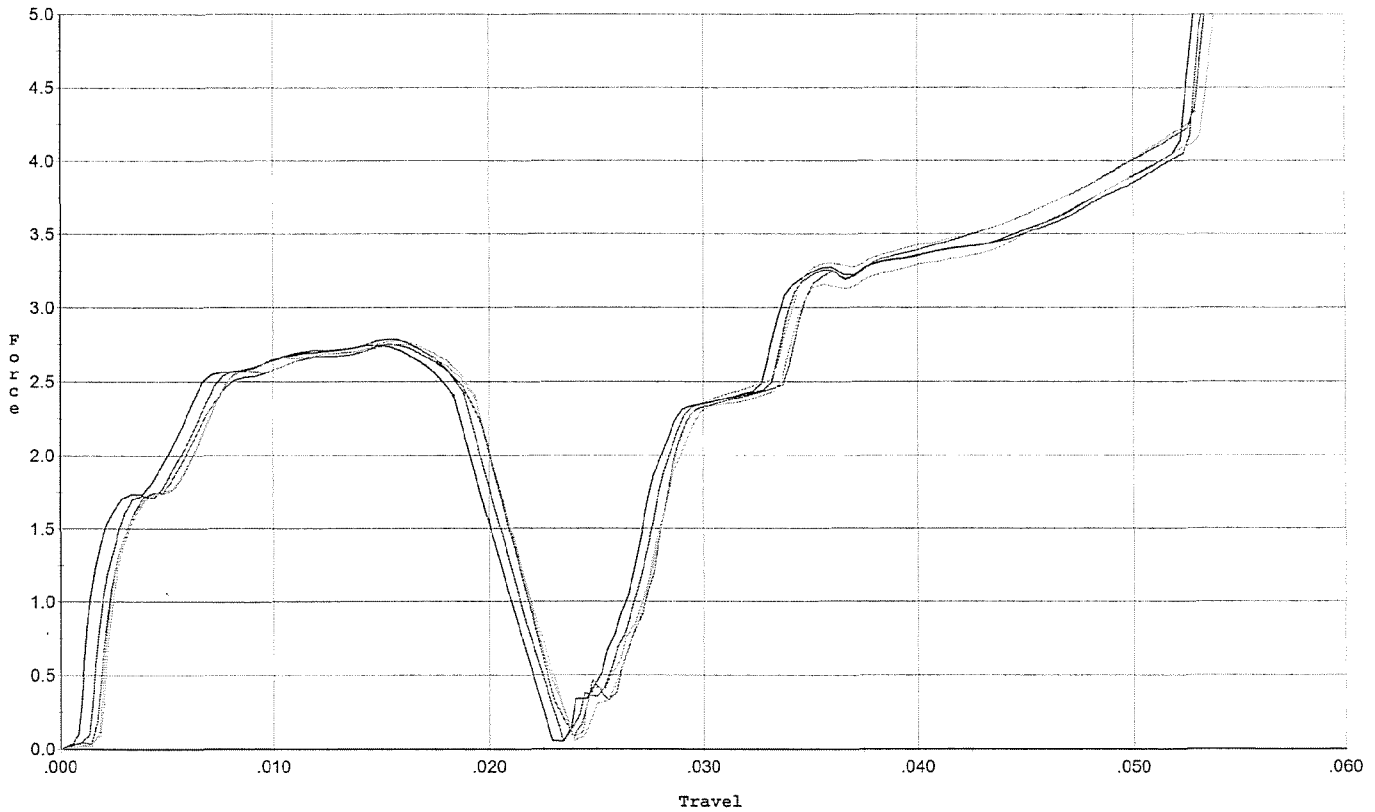
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.239	0.023	0.00	0.027	0.071		Set Trigger
2	4.193	0.023	0.00	0.027	0.070		Set Trigger
3	4.230	0.022	0.00	0.027	0.068		Set Trigger
4	4.231	0.021	0.00	0.027	0.065		Set Trigger
5	4.299	0.021	0.00	0.027	0.066		Set Trigger

A-4.23

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/12/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



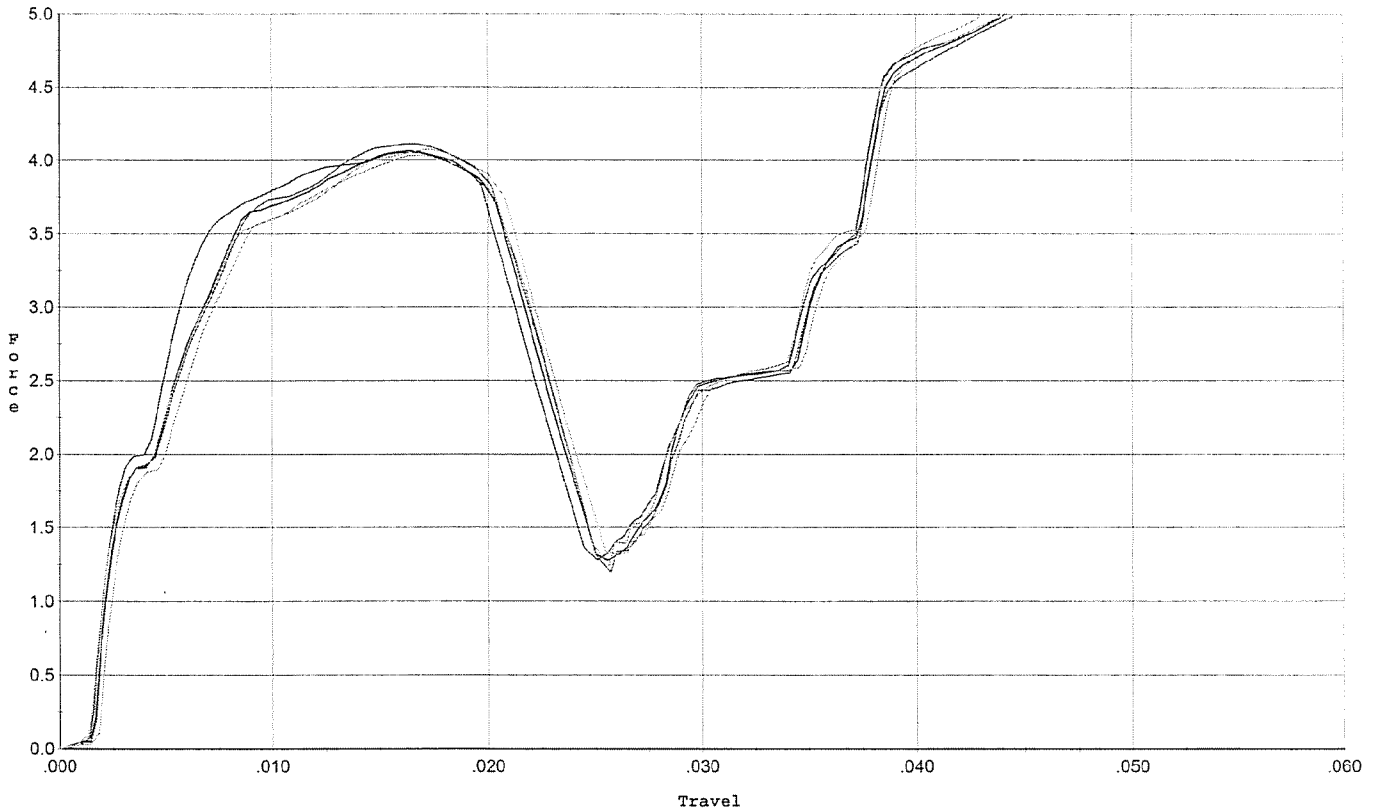
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.786	0.019	0.00	0.036	0.038		Set Trigger
2	2.743	0.018	0.00	0.036	0.038		Set Trigger
3	2.750	0.020	0.00	0.035	0.039		Set Trigger
4	2.749	0.019	0.00	0.036	0.039		Set Trigger
5	2.780	0.019	0.002	0.035	0.039		Set Trigger

A-2-76

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/12/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.051	0.020	0.00	0.034	0.057		Set Trigger
2	4.064	0.020	0.00	0.034	0.057		Set Trigger
3	4.112	0.022	0.00	0.033	0.063		Set Trigger
4	4.074	0.021	0.00	0.033	0.058		Set Trigger
5	4.036	0.022	0.00	0.033	0.061		Set Trigger

A-4.06