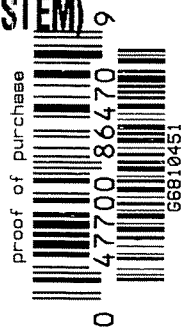


G6810451

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD



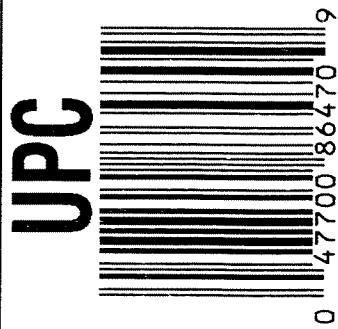
BM FORM

ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6810451



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6810451

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-9-09	SPAD
430	ASSEMBLE TO STOCK		2-9-09	SP
440	PROOF		2-9-09	SPAD
460	CHECK HEADSPACE		2-9-09	SPAD
470	DIS-ASSEMBLE ACTION		2-9-09	SPAD
472	SERIALIZE BOLT HANDLE	MAGNAFLUX	2-9-09	RT
475	DRILL AND TAP SIGHT HOLES		2-10-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 	2/13/09	SP
490	MAGNAFLUX BOLT		2/13/09	MR
500	ROLLMARK CALIBER		2/13/09	RT
520	GOFF BLAST BBL / REC		2/16/09	DC
542	APPLY COATINGS (BARREL ACTION)		2/18	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-18-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-18-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-18-09	SP
	D) OIL FIRING PIN ASSEMBLY		2-19-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

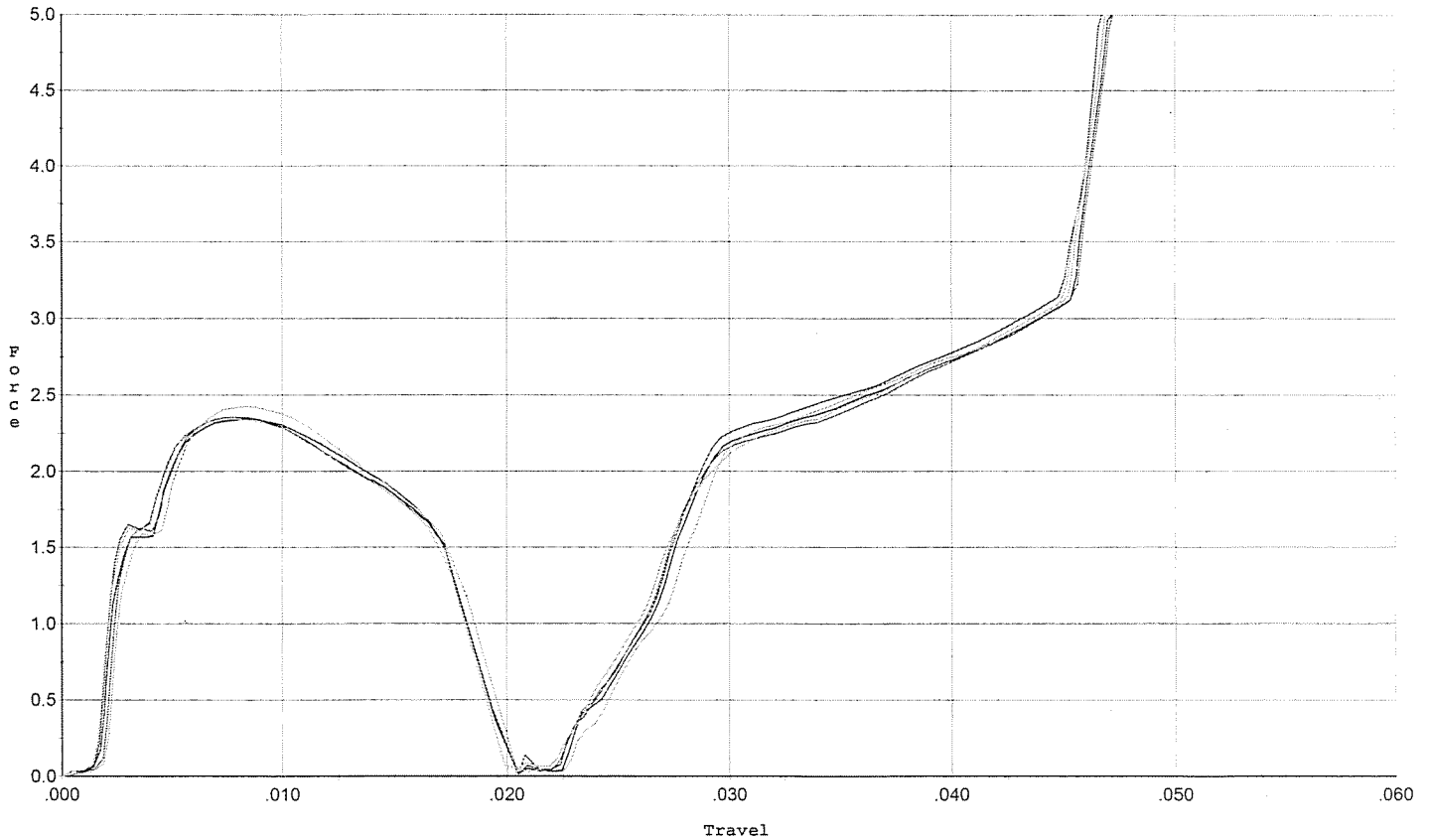
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>4.0</u>	<u>4.0</u>	<u>4.0</u>	2-25-09	R N		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>5.0</u>	<u>5.0</u>	<u>5.0</u>	2-25-09	R N		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.032</u>	<u>.032</u>	<u>.032</u>	2-25-09	R N		
	J) ASSEMBLE STOCK					2-19-09	R, H		
	K) ASSEMBLE SWIVEL STUDS					2-25-09	R N		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL		2-19-09	R.P.D.		
			PASS	FAIL					
	MALFUNCTION		CORRECTION N/A						
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
660	INSPECT FOR LIVE AMMO					2-19-09	JP		
670	FINAL INSPECTION A) HEADSPACE					2-25-09	R N		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.79</u>	<u>2.87</u>	<u>2.51</u>	<u>2.61</u>	<u>2.70</u>	2-20-09	N N
	C) FUNCTION					2-25-09	R N		
690	PACK					2/25/09	FM		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/16/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



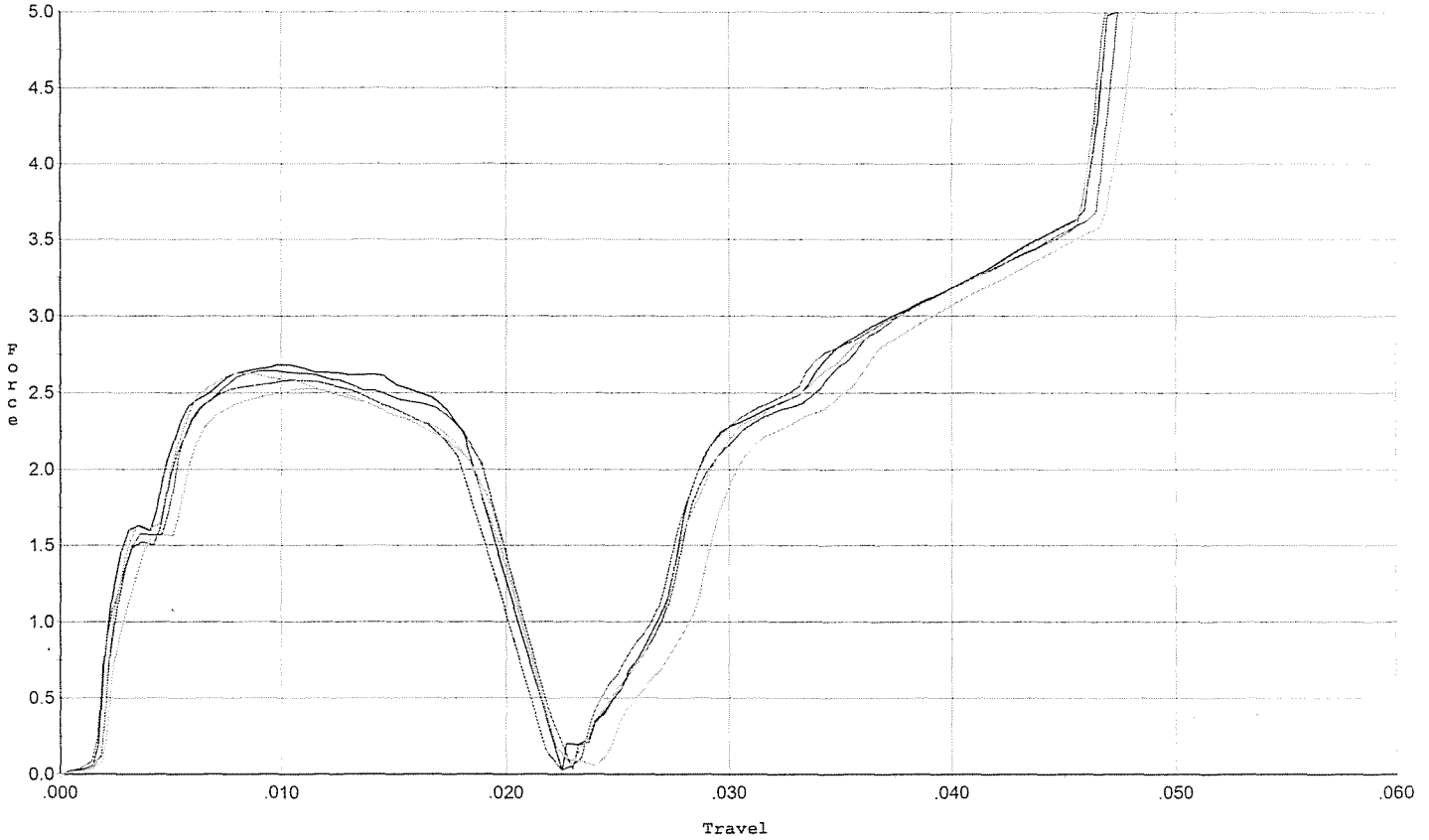
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.348	0.017	0.00	0.033	0.029		Set Trigger
2	2.346	0.017	0.00	0.034	0.029		Set Trigger
3	2.356	0.017	0.00	0.034	0.028		Set Trigger
4	2.342	0.017	0.00	0.034	0.029		Set Trigger
5	2.426	0.018	0.00	0.033	0.030		Set Trigger

A-2-36

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/16/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lb



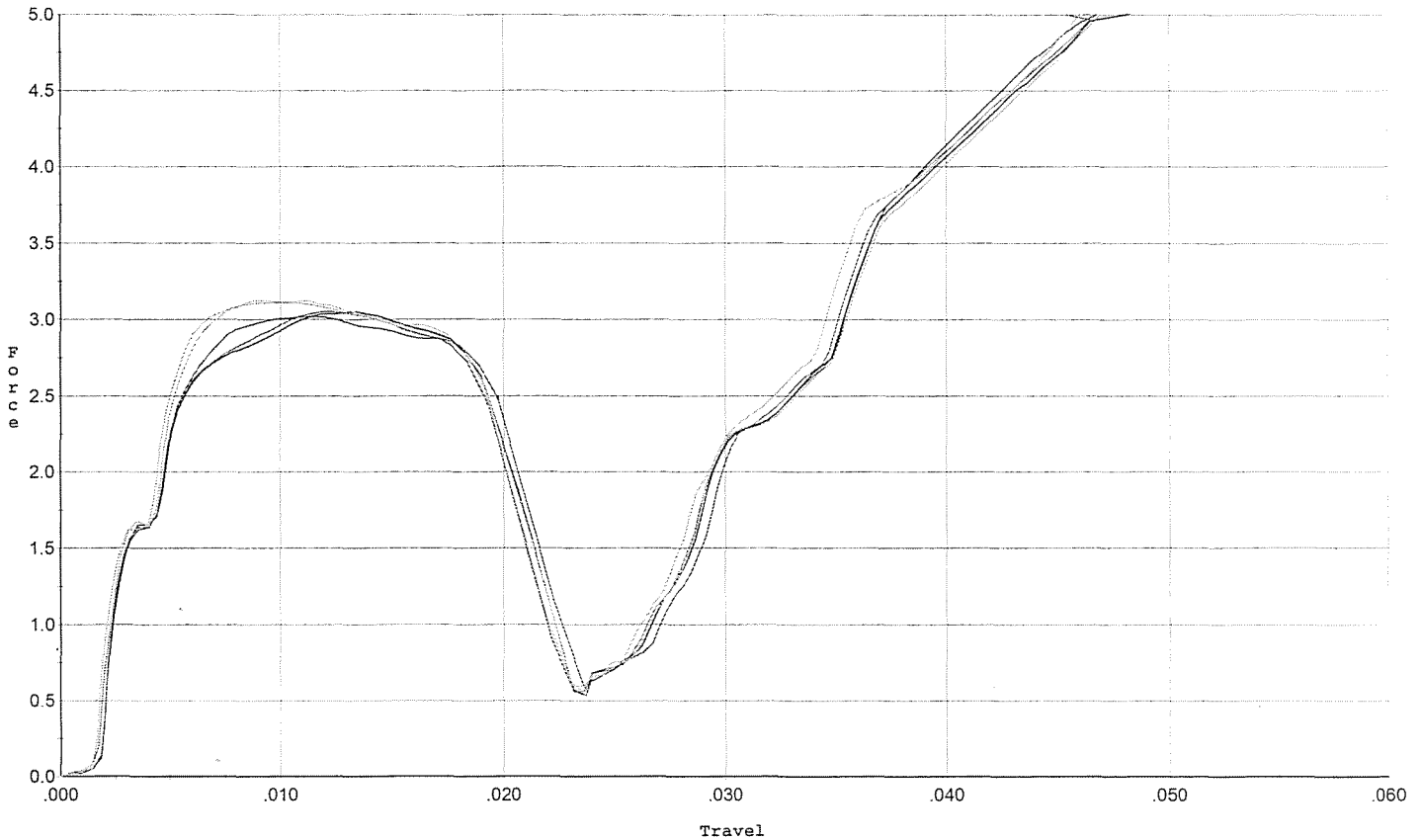
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.645	0.019	0.00	0.032	0.036		Set Trigger
2	2.685	0.018	0.00	0.032	0.036		Set Trigger
3	2.580	0.020	0.00	0.032	0.037		Set Trigger
4	2.527	0.019	0.00	0.033	0.035		Set Trigger
5	2.628	0.020	0.00	0.031	0.037		Set Trigger

A-2-61

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/16/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



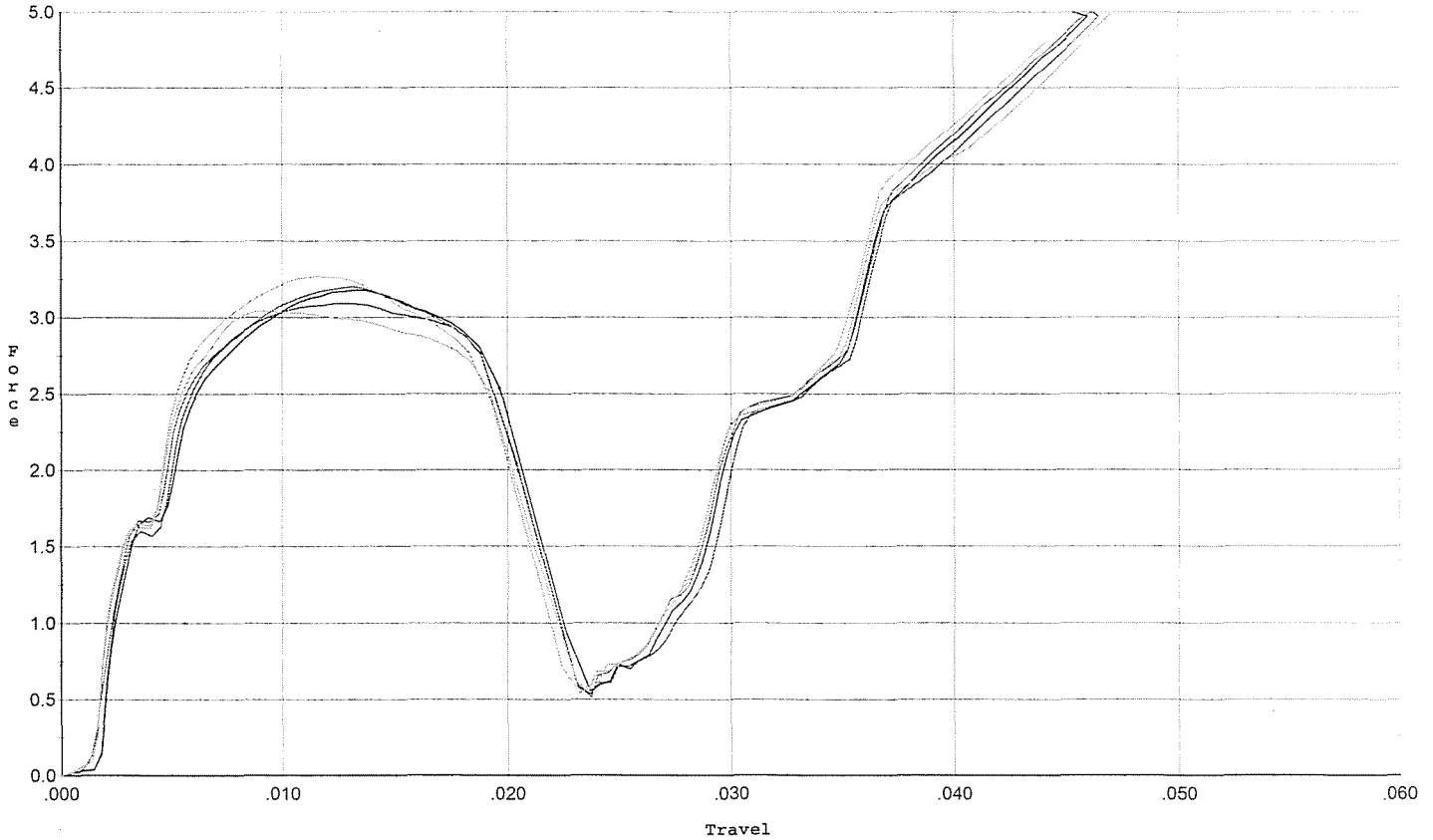
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.020	0.020	0.00	0.031	0.044		Set Trigger
2	3.053	0.021	0.00	0.031	0.045		Set Trigger
3	3.050	0.019	0.00	0.031	0.043		Set Trigger
4	3.125	0.019	0.00	0.030	0.044		Set Trigger
5	3.109	0.021	0.00	0.031	0.047		Set Trigger

A-3.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/16/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles/- .75 lb



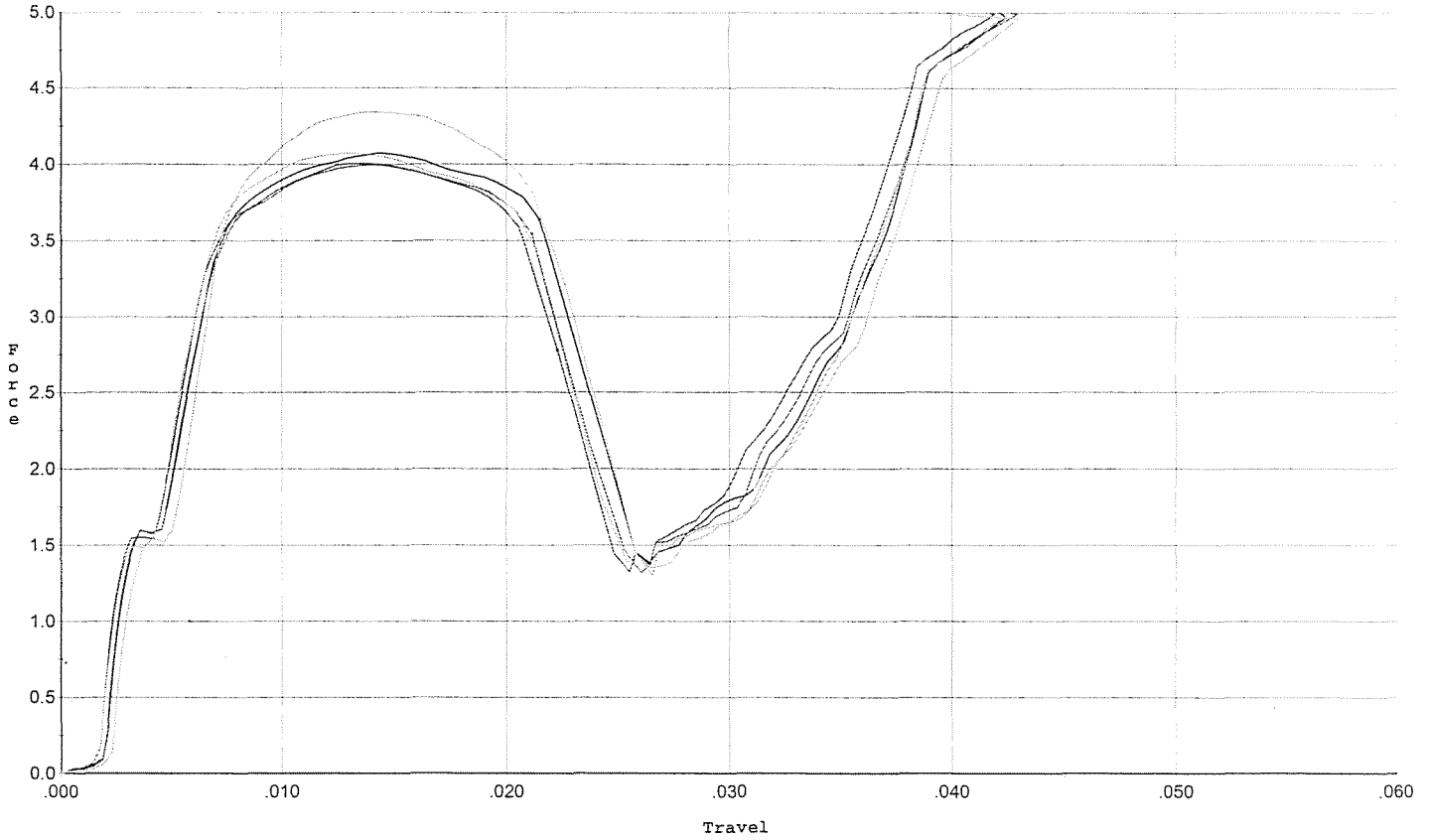
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.092	0.020	0.00	0.031	0.046		Set Trigger
2	3.177	0.020	0.00	0.030	0.044		Set Trigger
3	3.200	0.020	0.00	0.030	0.046		Set Trigger
4	3.043	0.019	0.00	0.030	0.043		Set Trigger
5	3.269	0.019	0.00	0.031	0.045		Set Trigger

A-3-15

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/16/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



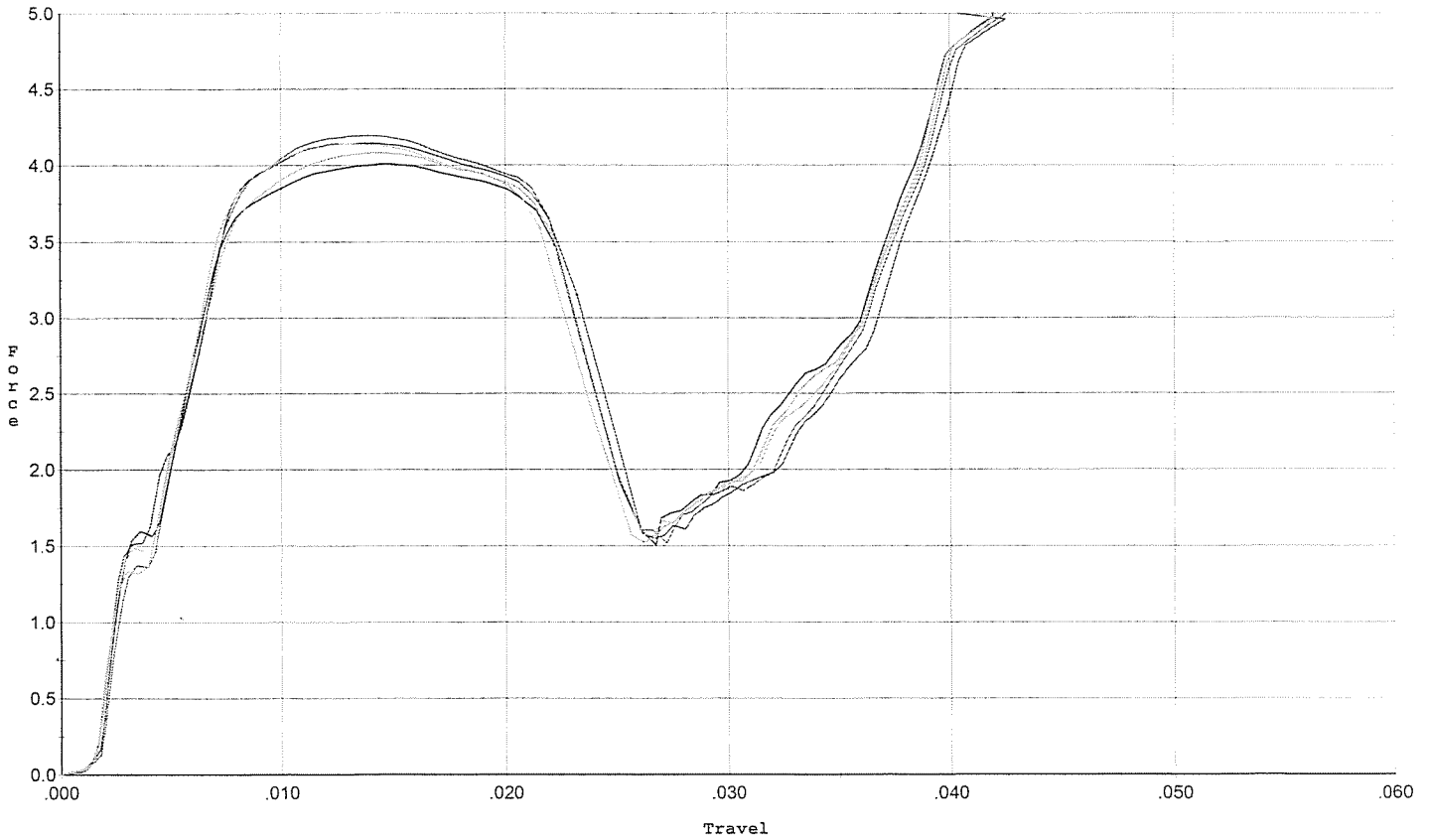
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.005	0.022	0.004	0.029	0.063		Set Trigger
2	4.075	0.021	0.00	0.029	0.061		Set Trigger
3	3.996	0.021	0.00	0.029	0.059		Set Trigger
4	4.343	0.023	0.00	0.029	0.066		Set Trigger
5	4.074	0.021	0.00	0.030	0.061		Set Trigger

A-4.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/16/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



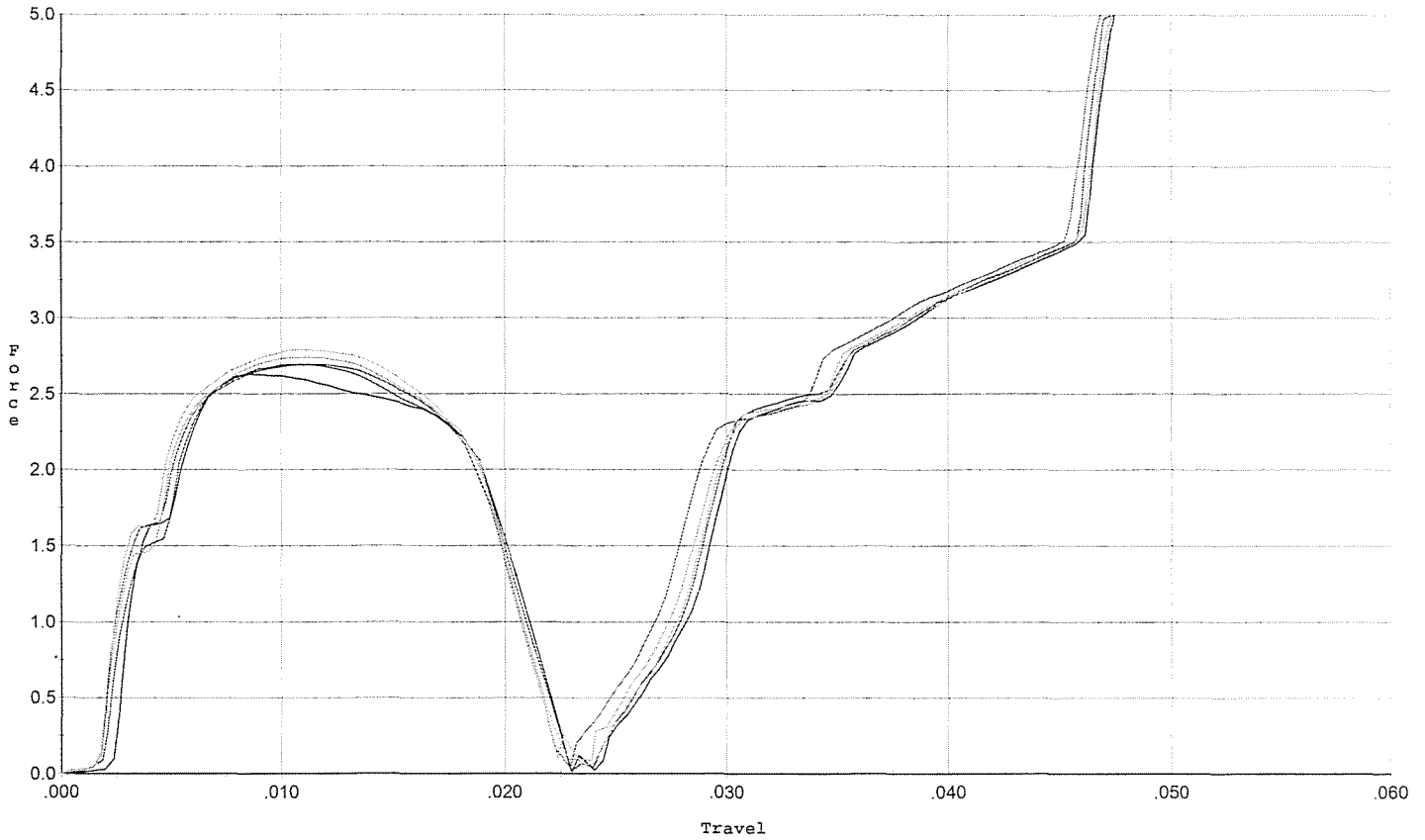
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.146	0.023	0.00	0.029	0.068		Set Trigger
2	4.009	0.022	0.00	0.029	0.064		Set Trigger
3	4.194	0.022	0.00	0.029	0.064		Set Trigger
4	4.140	0.022	0.00	0.030	0.063		Set Trigger
5	4.081	0.022	0.00	0.029	0.064		Set Trigger

A-4.11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/16/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



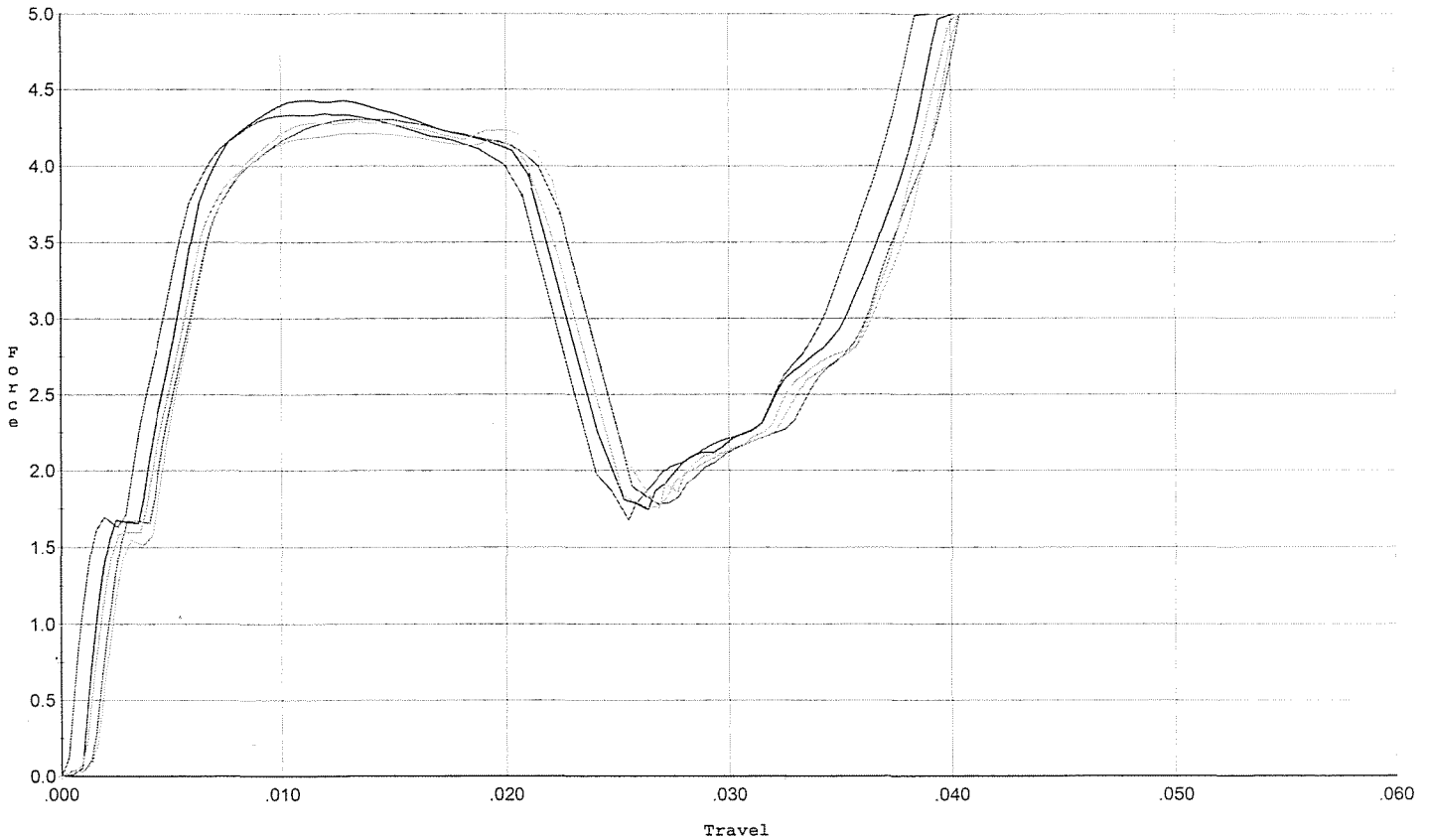
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.694	0.019	0.00	0.031	0.036		Set Trigger
2	2.631	0.021	0.00	0.031	0.038		Set Trigger
3	2.693	0.019	0.00	0.031	0.038		Set Trigger
4	2.790	0.019	0.00	0.032	0.038		Set Trigger
5	2.740	0.019	0.00	0.032	0.037		Set Trigger

A-2-71

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/16/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.341	0.021	0.00	0.028	0.067		Set Trigger
2	4.429	0.021	0.004	0.028	0.067		Set Trigger
3	4.305	0.022	0.004	0.029	0.069		Set Trigger
4	4.289	0.022	0.00	0.028	0.068		Set Trigger
5	4.212	0.022	0.00	0.029	0.069		Set Trigger

A-4.31