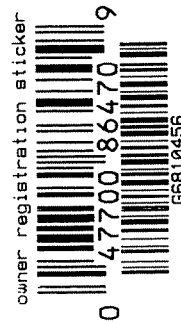
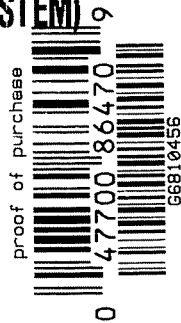


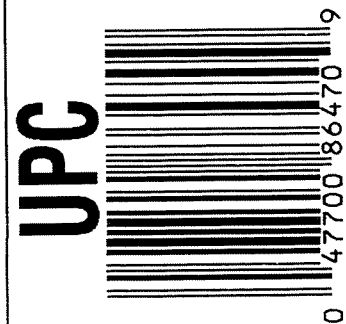
66810456

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6810456



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6810456

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-5-09	SPD.
430	ASSEMBLE TO STOCK		2-5-09	SP
440	PROOF		2-5-09	SPD.
460	CHECK HEADSPACE		2-5-09	SPD.
470	DIS-ASSEMBLE ACTION		2-5-09	SPD.
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	2-6-09	RT
475	DRILL AND TAP SIGHT HOLES		2-6-09	RT
480	MAGNAFLUX BBL ACTION	OPERATOR 	2/7/09	
490	MAGNAFLUX BOLT		2/7/09	MR
500	ROLLMARK CALIBER		2/9/09	RT
520	GOFF BLAST BBL / REC		9-Feb-09	SPD.
542	APPLY COATINGS (BARREL ACTION)		2-12	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-12-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-12-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-12-09	SP
	D) OIL FIRING PIN ASSEMBLY		2-13-09	SPD.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

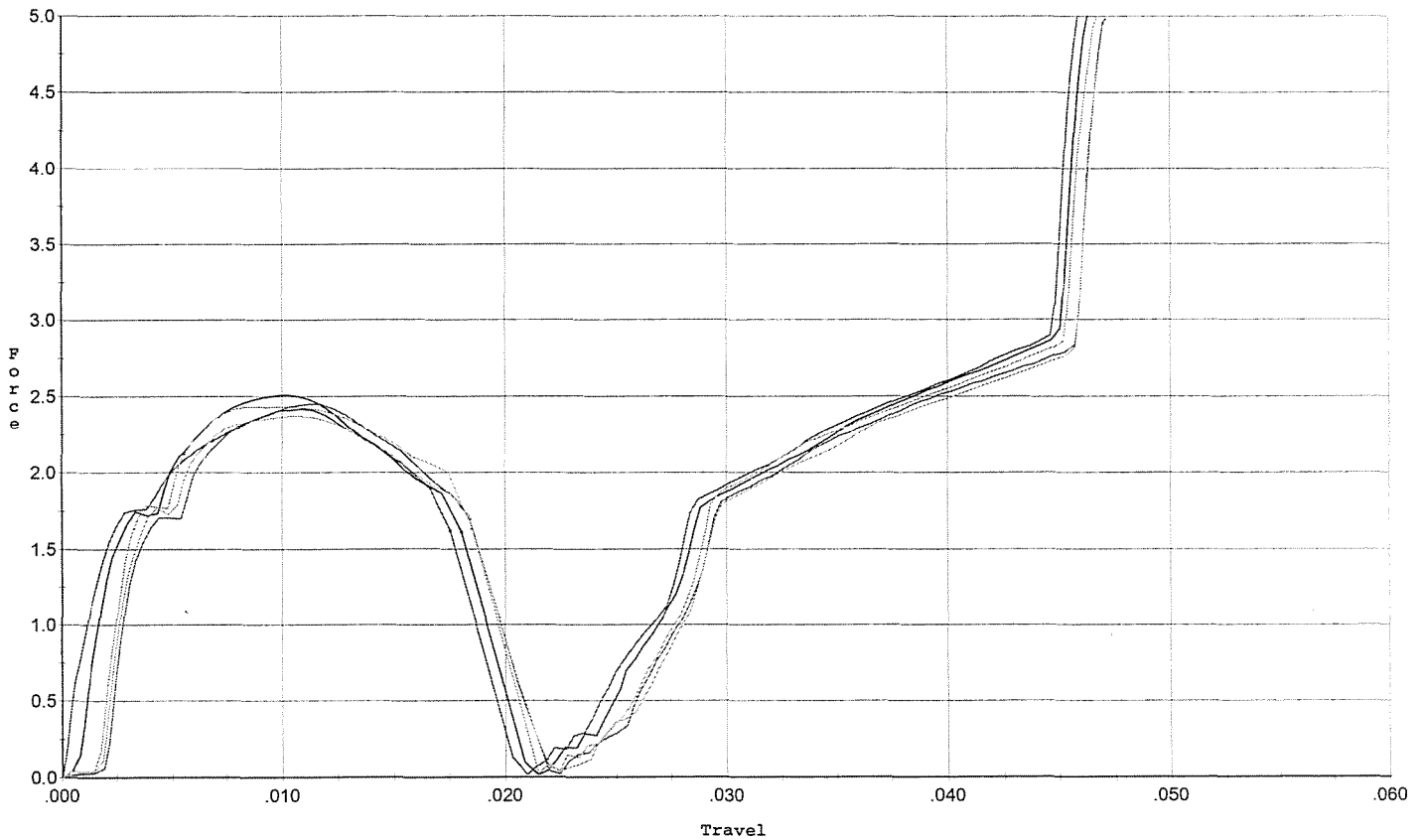
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	2-18-09	LJN.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>60</u> <u>50</u> <u>60</u>	2-18-09	LJN.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.021</u> <u>.022</u> <u>.022</u>	2-18-09	LJN.
	J) ASSEMBLE STOCK		2-13-09	J.P.D.
	K) ASSEMBLE SWIVEL STUDS		2-18-09	LJN.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	2-16-09	TL
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		2-16-09	WN
670	FINAL INSPECTION A) HEADSPACE		2-18-09	LJN.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.45</u> <u>2.62</u> <u>2.66</u> <u>2.67</u> <u>2.69</u>	2-17-09	WN
	C) FUNCTION		2-18-09	LJN.
690	PACK		3/4/09	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/13/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



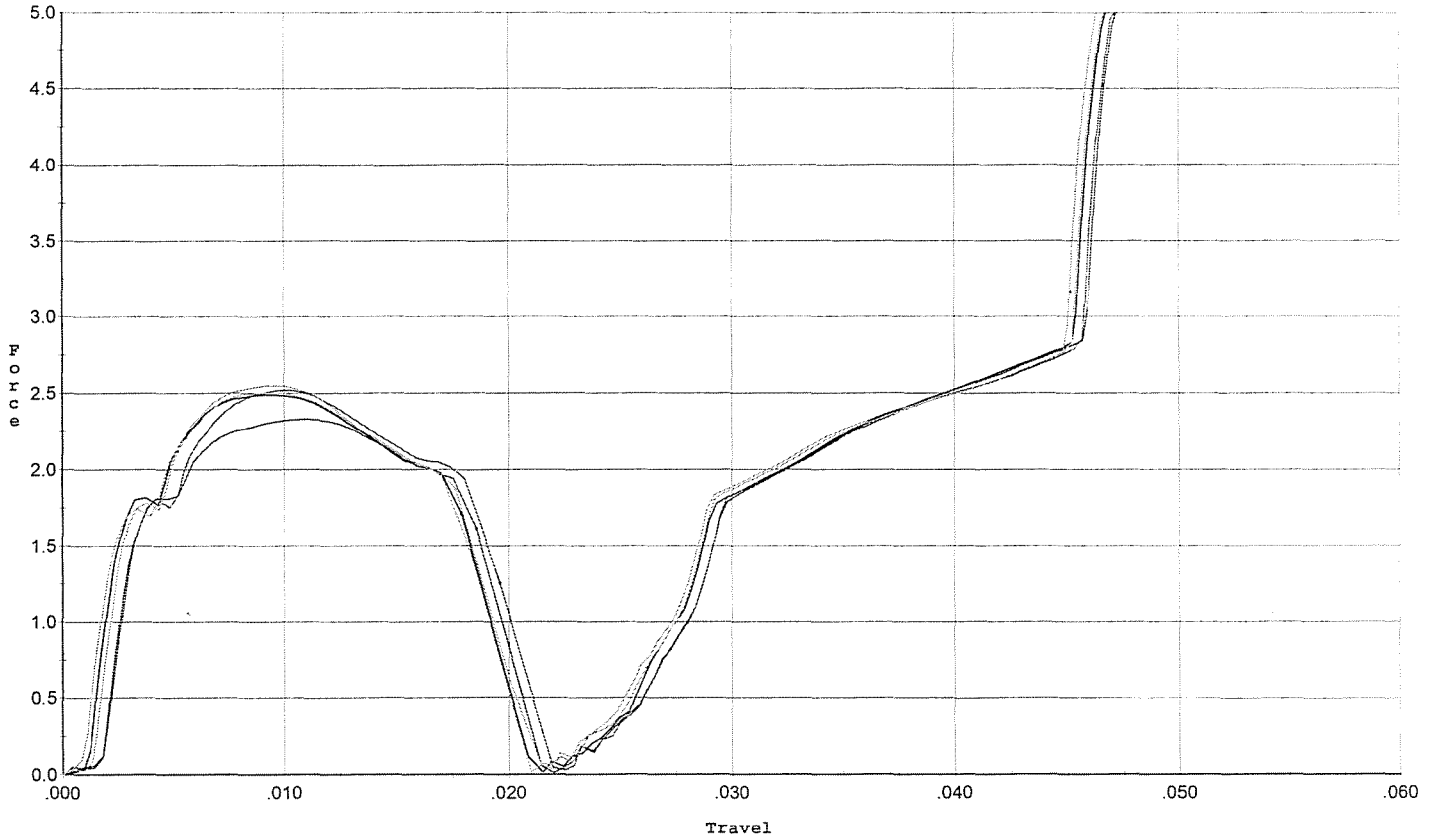
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.416	0.018	0.00	0.033	0.032		Set Trigger
2	2.509	0.018	0.00	0.033	0.033		Set Trigger
3	2.450	0.018	0.002	0.033	0.031		Set Trigger
4	2.371	0.018	0.00	0.033	0.031		Set Trigger
5	2.434	0.019	0.002	0.033	0.033		Set Trigger

A-2.43

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/13/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



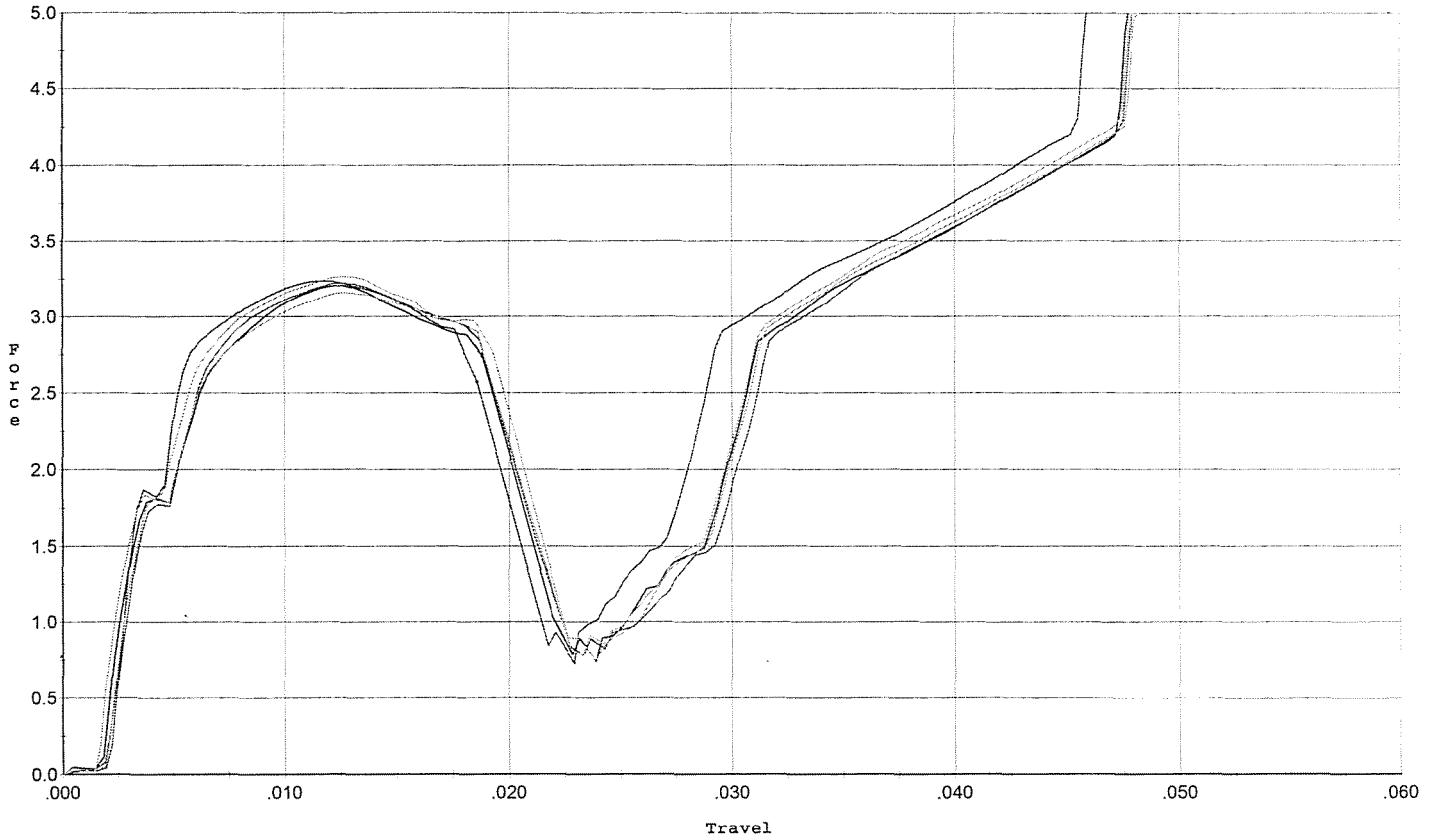
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.331	0.019	0.00	0.033	0.032		Set Trigger
2	2.491	0.018	0.00	0.033	0.033		Set Trigger
3	2.521	0.020	0.002	0.032	0.035		Set Trigger
4	2.502	0.018	0.00	0.033	0.032		Set Trigger
5	2.547	0.018	0.00	0.033	0.034		Set Trigger

A-2-47

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/13/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



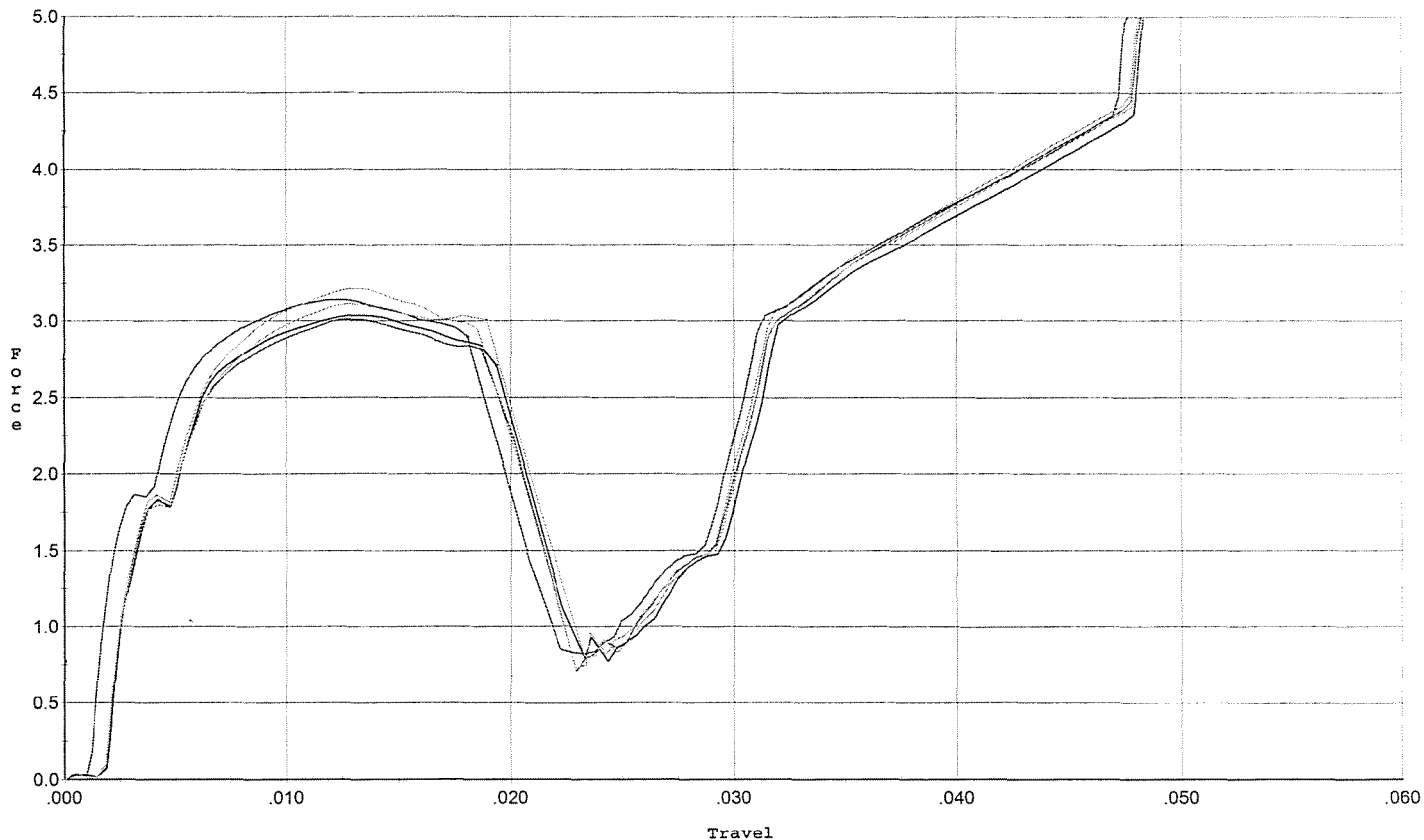
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.235	0.019	0.00	0.029	0.042		Set Trigger
2	3.205	0.019	0.002	0.031	0.042		Set Trigger
3	3.220	0.019	0.00	0.031	0.042		Set Trigger
4	3.266	0.019	0.002	0.031	0.043		Set Trigger
5	3.158	0.019	0.002	0.031	0.043		Set Trigger

A-3-21

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/13/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



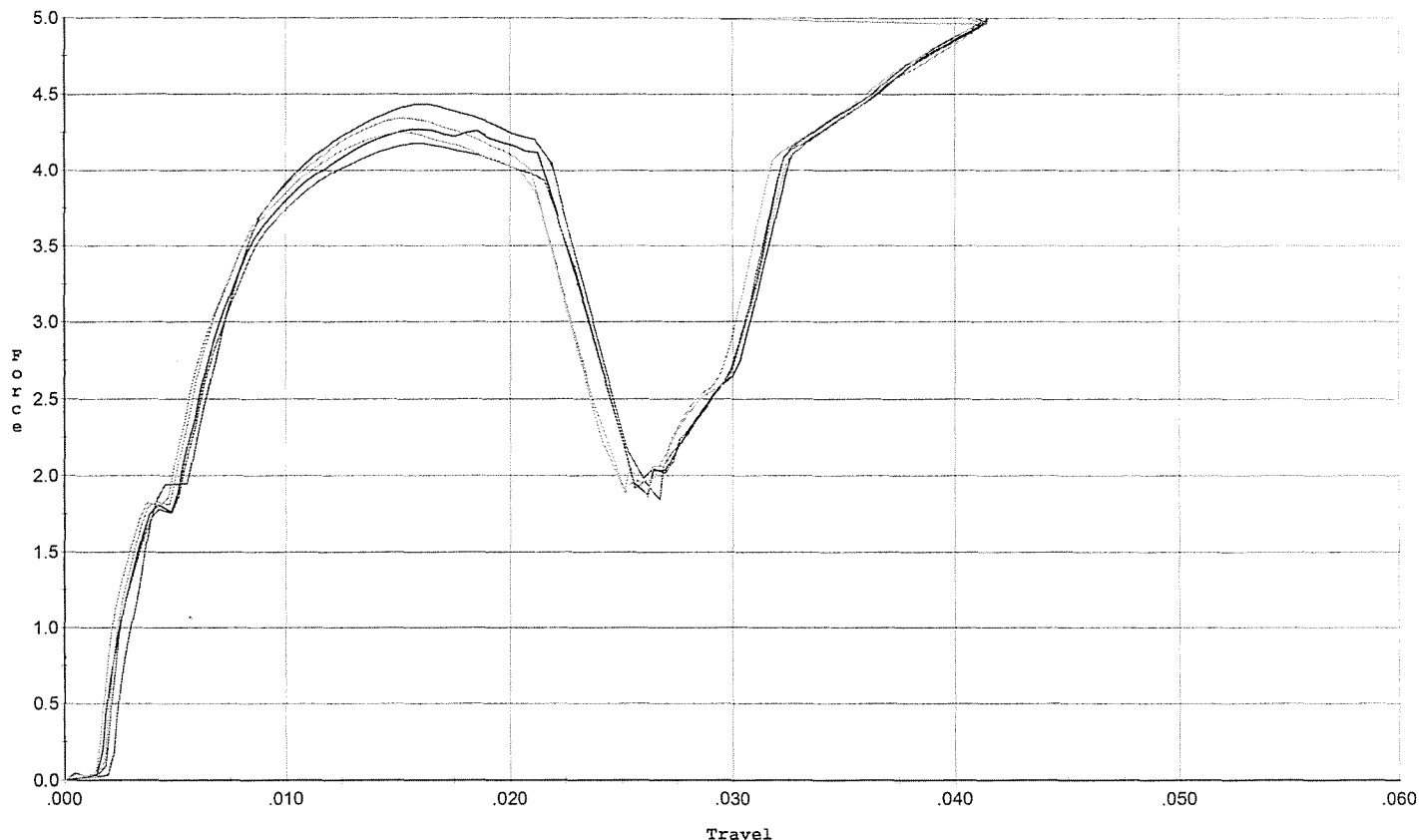
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.146	0.018	0.00	0.031	0.042		Set Trigger
2	3.037	0.019	0.002	0.031	0.042		Set Trigger
3	3.012	0.020	0.002	0.031	0.043		Set Trigger
4	3.112	0.019	0.002	0.031	0.042		Set Trigger
5	3.218	0.020	0.002	0.031	0.046		Set Trigger

A-3.10

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/13/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



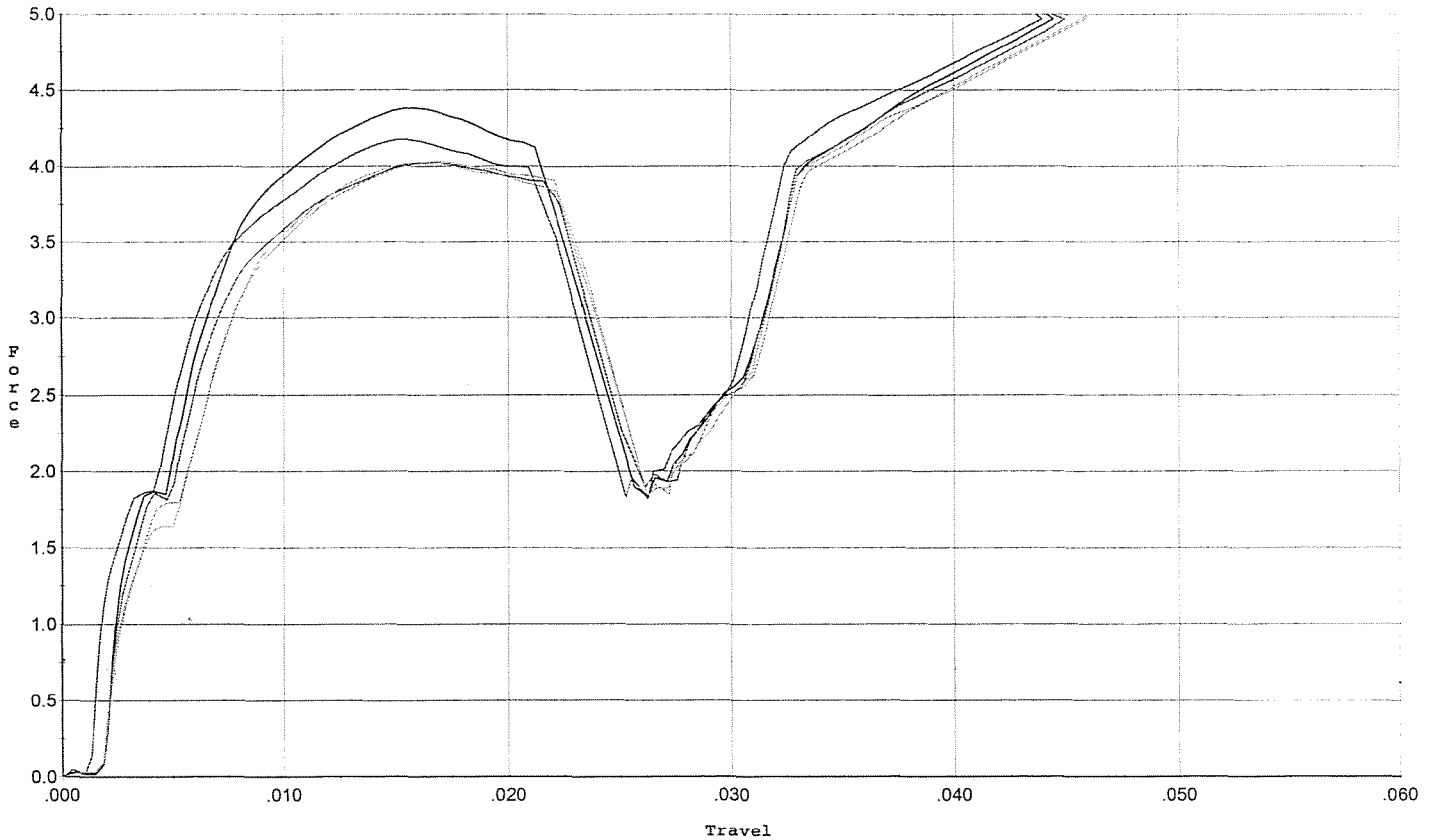
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.435	0.022	0.006	0.027	0.065		Set Trigger
2	4.269	0.023	0.00	0.027	0.068		Set Trigger
3	4.177	0.023	0.002	0.027	0.066		Set Trigger
4	4.250	0.021	0.00	0.027	0.062		Set Trigger
5	4.345	0.021	0.002	0.028	0.062		Set Trigger

A-4-29

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/13/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



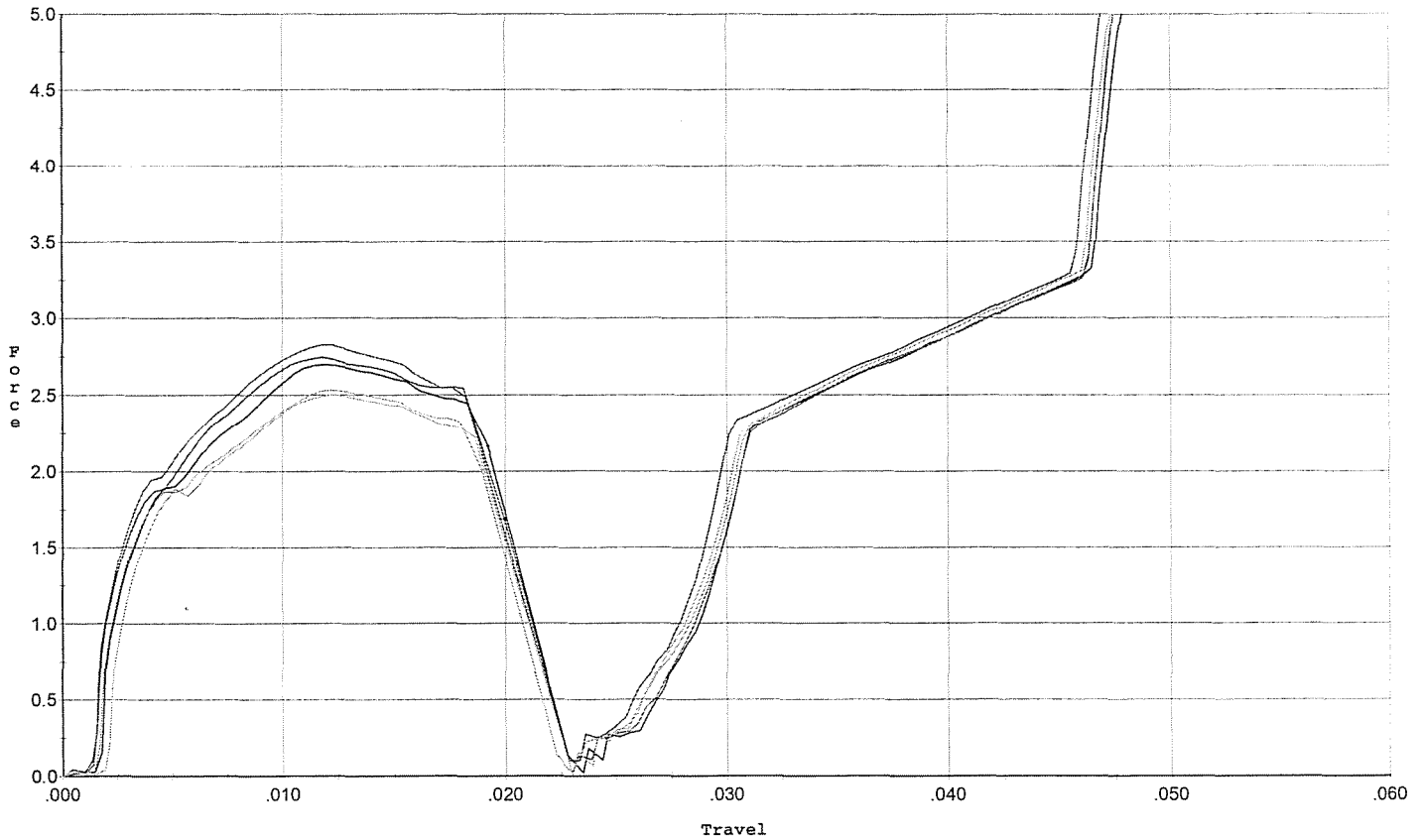
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.177	0.022	0.00	0.028	0.066		Set Trigger
2	4.384	0.023	0.002	0.028	0.070		Set Trigger
3	4.022	0.022	0.00	0.028	0.063		Set Trigger
4	4.026	0.024	0.00	0.027	0.066		Set Trigger
5	4.031	0.023	0.00	0.027	0.065		Set Trigger

A-4.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/13/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



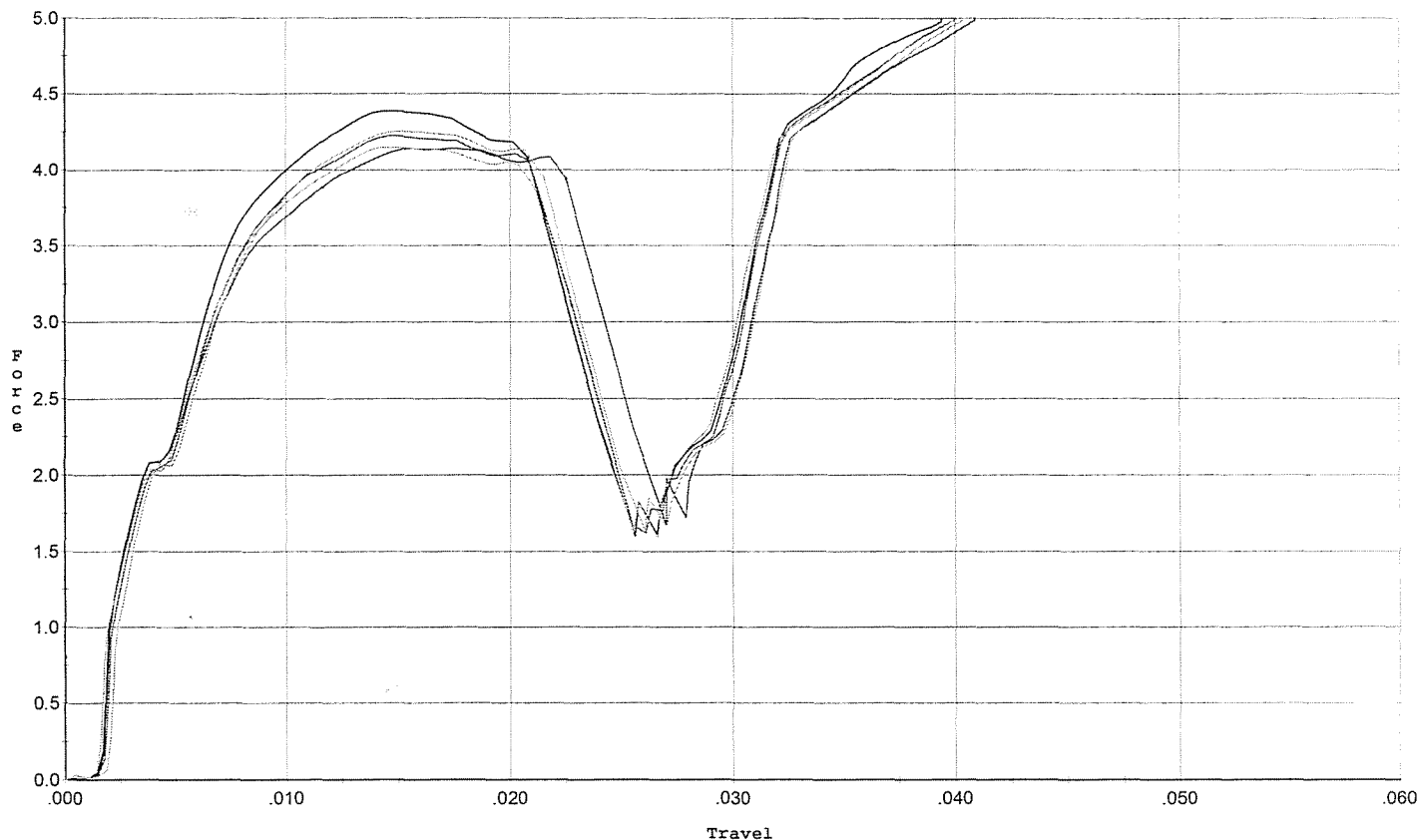
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.745	0.020	0.00	0.031	0.040		Set Trigger
2	2.698	0.019	0.00	0.032	0.037		Set Trigger
3	2.827	0.021	0.00	0.031	0.042		Set Trigger
4	2.503	0.021	0.002	0.031	0.037		Set Trigger
5	2.531	0.019	0.00	0.032	0.035		Set Trigger

A-2.66

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/13/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.143	0.023	0.00	0.027	0.067		Set Trigger
2	4.388	0.021	0.00	0.027	0.063		Set Trigger
3	4.223	0.023	0.00	0.027	0.067		Set Trigger
4	4.254	0.021	0.00	0.028	0.063		Set Trigger
5	4.151	0.021	0.00	0.027	0.062		Set Trigger

A - 4.23