

G6810458

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



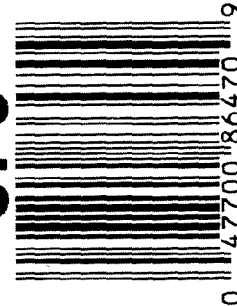
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6810458

UPC

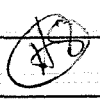


BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

6681 0458

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-5-09	SP
430	ASSEMBLE TO STOCK		2-5-09	SP
440	PROOF		2-5-09	SP
460	CHECK HEADSPACE		2-5-09	SP
470	DIS-ASSEMBLE ACTION		2-5-09	SP
472	SERIALIZE BOLT HANDLE		2-6-09	RT
475	DRILL AND TAP SIGHT HOLES		2-6-09	TE
480	MAGNAFLUX BBL ACTION	OPERATOR 	2/7/09	
490	MAGNAFLUX BOLT		2/7/09	MR
500	ROLLMARK CALIBER		2/9/09	RT
520	GOFF BLAST BBL / REC		9-Feb-09	
542	APPLY COATINGS (BARREL ACTION)		2-11	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-11-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-11-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-11-09	SP
	D) OIL FIRING PIN ASSEMBLY		2-12-09	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

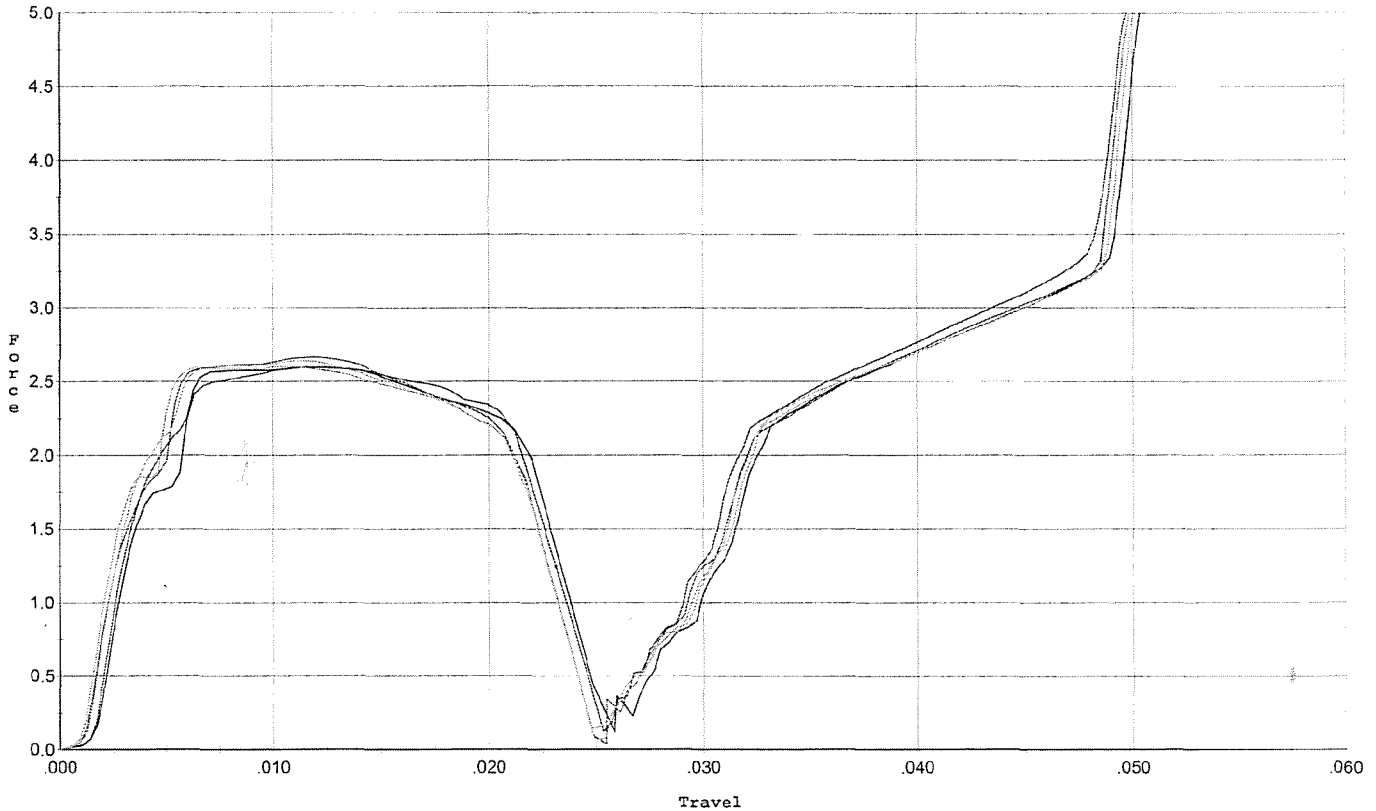
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4^o</u> <u>4^o</u> <u>4^o</u>	2-17-09	LJN
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>5^o</u> <u>5^o</u> <u>5^o</u>	2-17-09	LJN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	2-17-09	LJN
	J) ASSEMBLE STOCK		2-12-09	LJN
	K) ASSEMBLE SWIVEL STUDS		2-17-09	LJN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	2-14-09	LJN
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		2-14-09	TL
670	FINAL INSPECTION A) HEADSPACE		2-17-09	LJN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.39</u> <u>2.30</u> <u>2.28</u> <u>2.36</u> <u>2.33</u>	2-14-09	NV
	C) FUNCTION		2-17-09	LJN
690	PACK		2/25/09	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/5/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



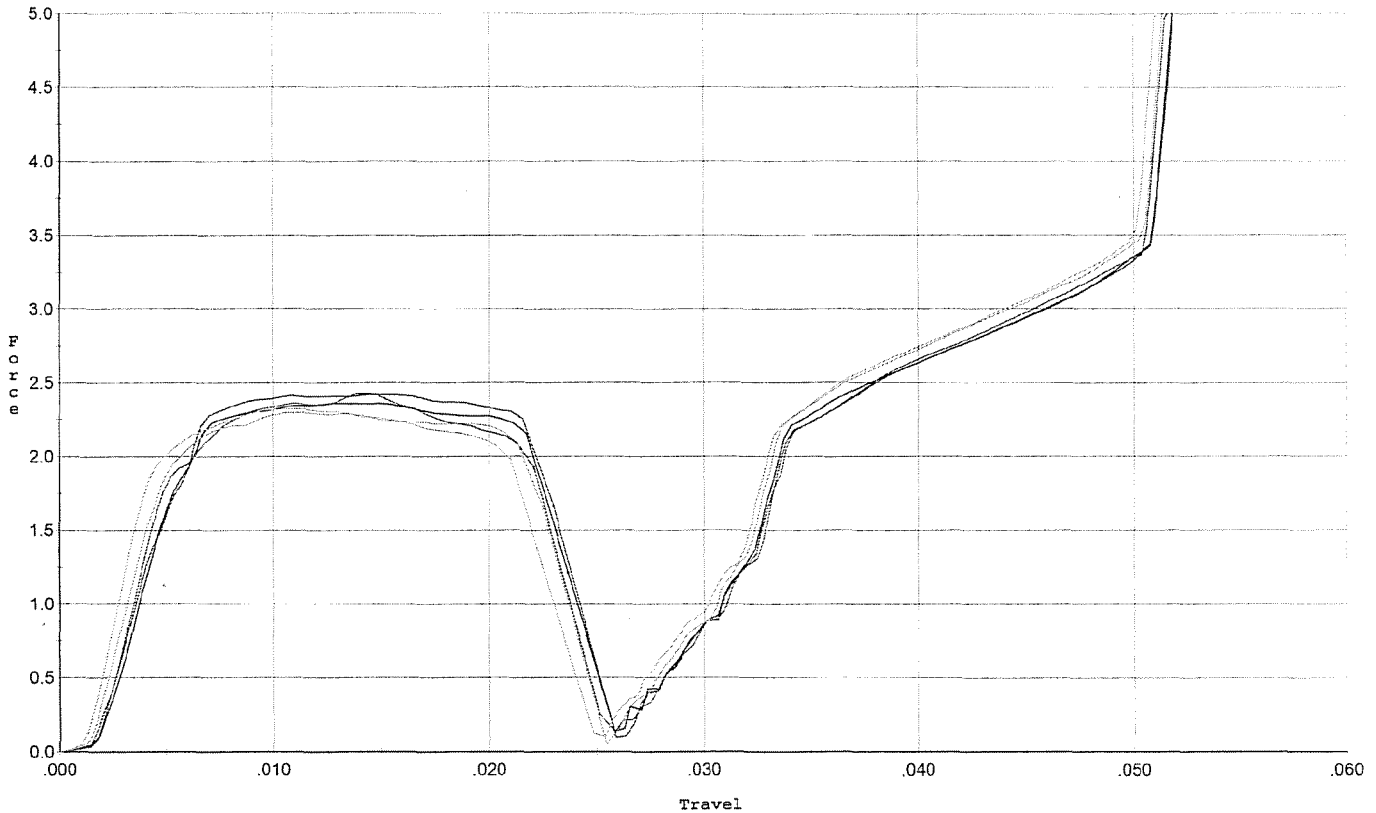
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.599	0.023	0.00	0.032	0.046		Set Trigger
2	2.601	0.022	0.00	0.032	0.043		Set Trigger
3	2.667	0.022	0.00	0.032	0.044		Set Trigger
4	2.641	0.022	0.00	0.032	0.044		Set Trigger
5	2.602	0.022	0.00	0.032	0.044		Set Trigger

A-2-62

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/5/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 20 cycles+/- .50 lb



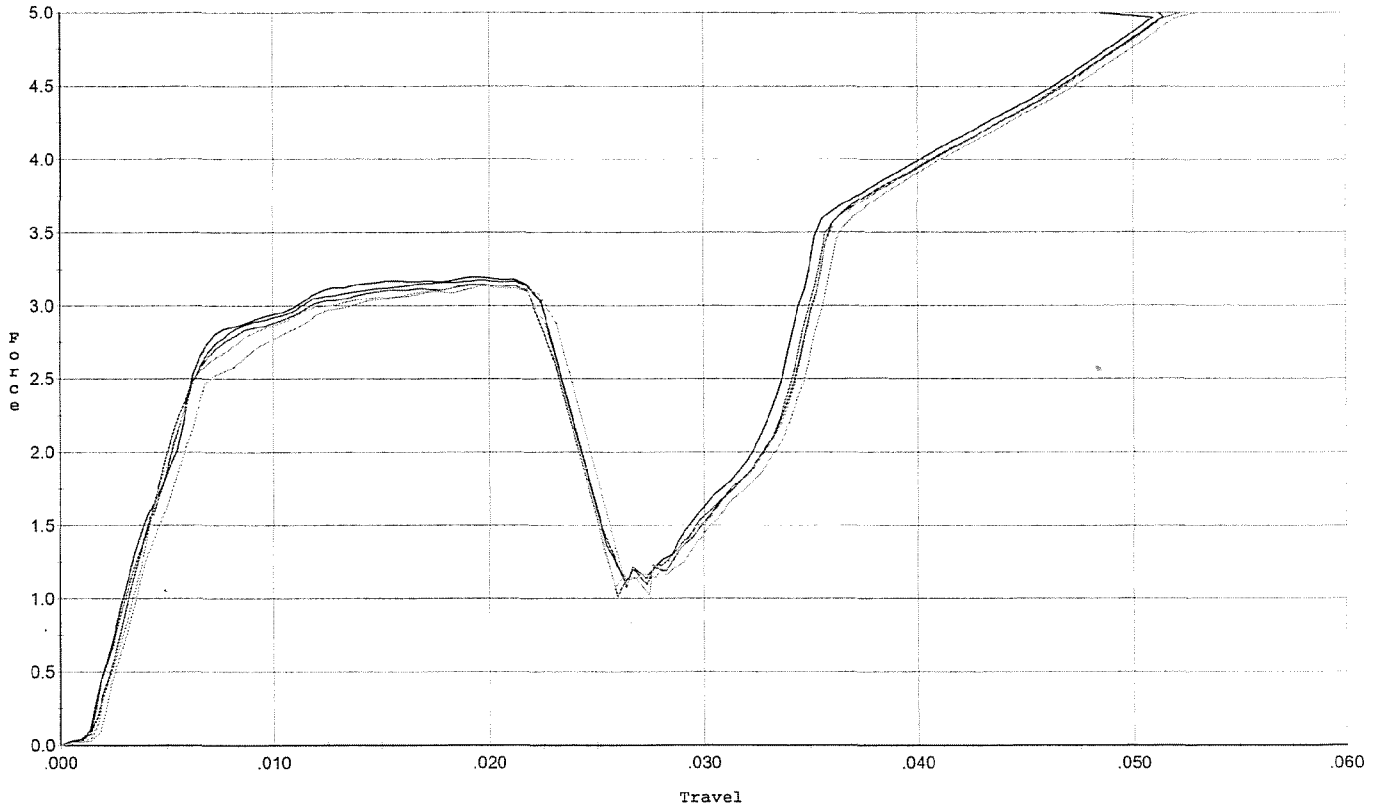
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.419	0.023	0.00	0.033	0.042		Set Trigger
2	2.360	0.024	0.00	0.033	0.042		Set Trigger
3	2.427	0.022	0.00	0.034	0.040		Set Trigger
4	2.324	0.021	0.00	0.034	0.038		Set Trigger
5	2.299	0.023	0.00	0.033	0.040		Set Trigger

A 2.36

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/5/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



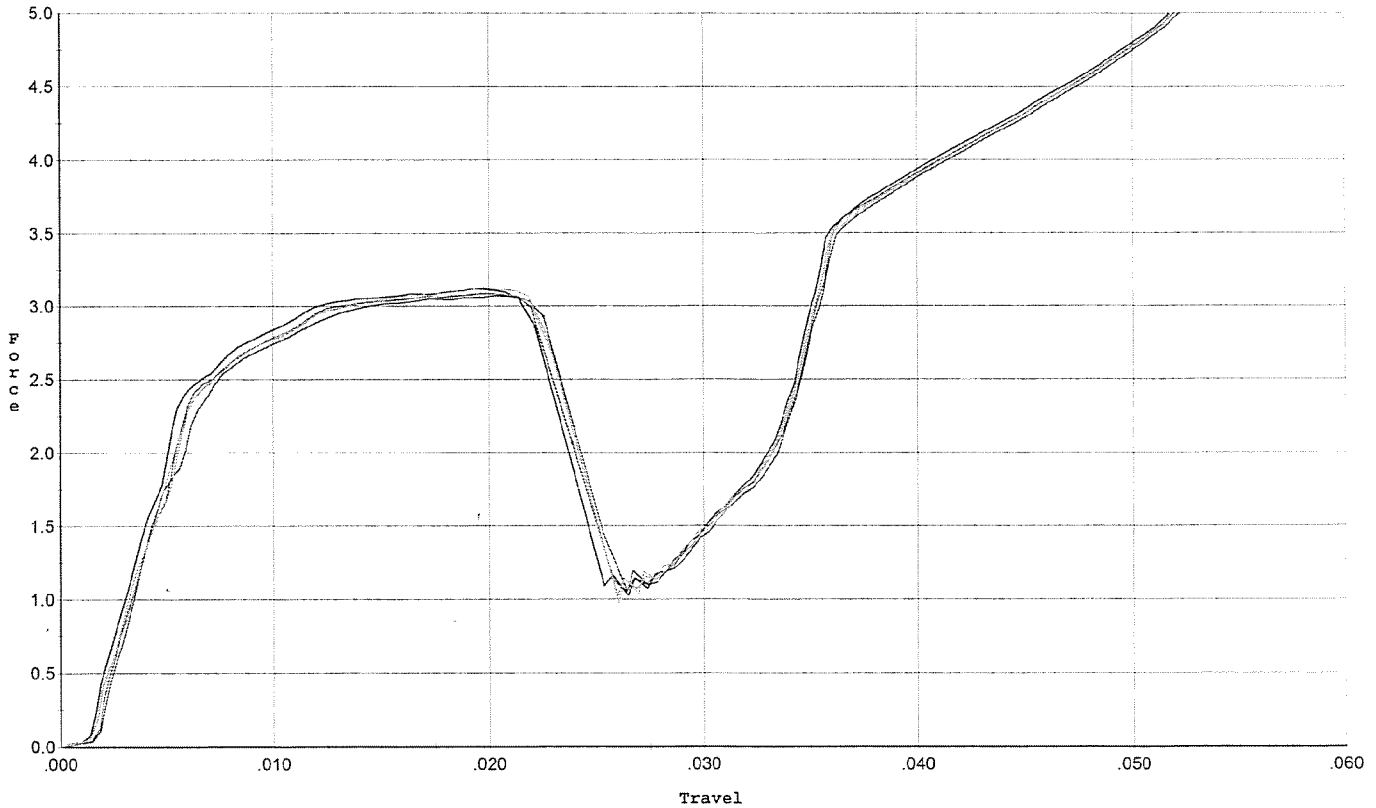
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.177	0.022	0.00	0.032	0.052		Set Trigger
2	3.196	0.022	0.00	0.032	0.053		Set Trigger
3	3.147	0.023	0.00	0.032	0.053		Set Trigger
4	3.136	0.023	0.00	0.032	0.052		Set Trigger
5	3.139	0.023	0.00	0.032	0.052		Set Trigger

A-3-15

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/5/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



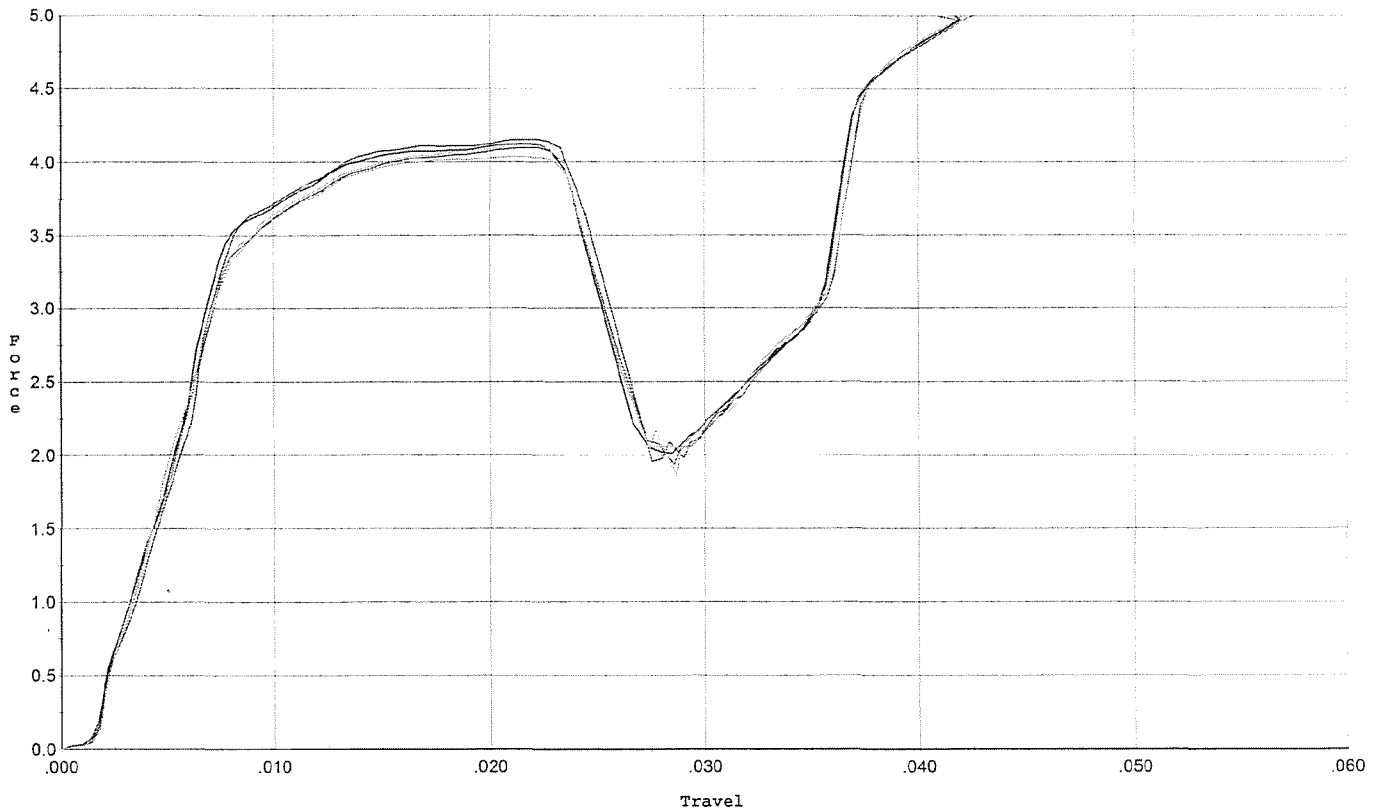
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.070	0.023	0.00	0.032	0.050		Set Trigger
2	3.120	0.022	0.00	0.032	0.051		Set Trigger
3	3.086	0.024	0.00	0.032	0.053		Set Trigger
4	3.089	0.023	0.00	0.032	0.051		Set Trigger
5	3.125	0.023	0.00	0.032	0.051		Set Trigger

A-3-09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/5/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



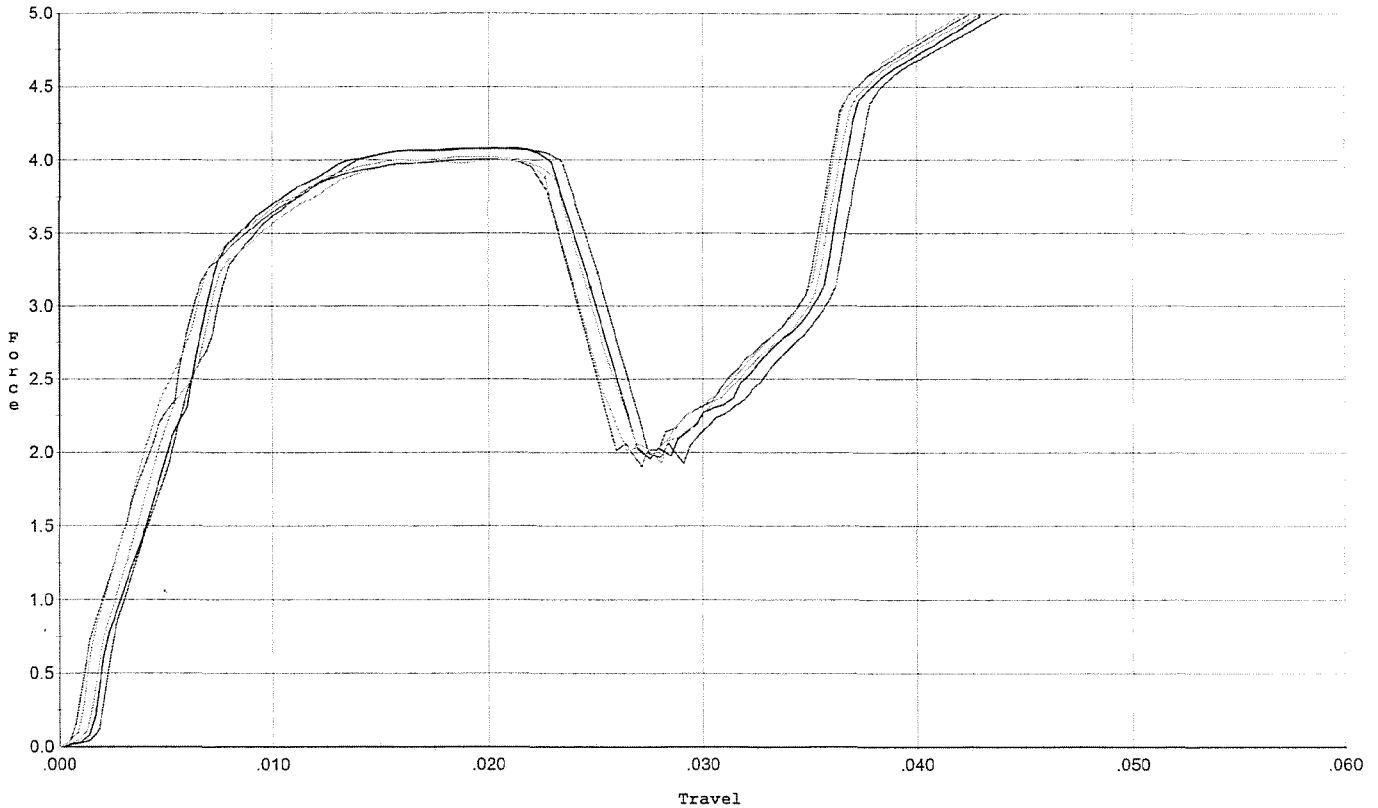
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.152	0.024	0.00	0.018	0.071		Set Trigger
2	4.123	0.024	0.00	0.018	0.069		Set Trigger
3	4.095	0.023	0.00	0.019	0.067		Set Trigger
4	4.111	0.023	0.00	0.019	0.067		Set Trigger
5	4.036	0.024	0.00	0.019	0.067		Set Trigger

A - 4.10

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/5/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



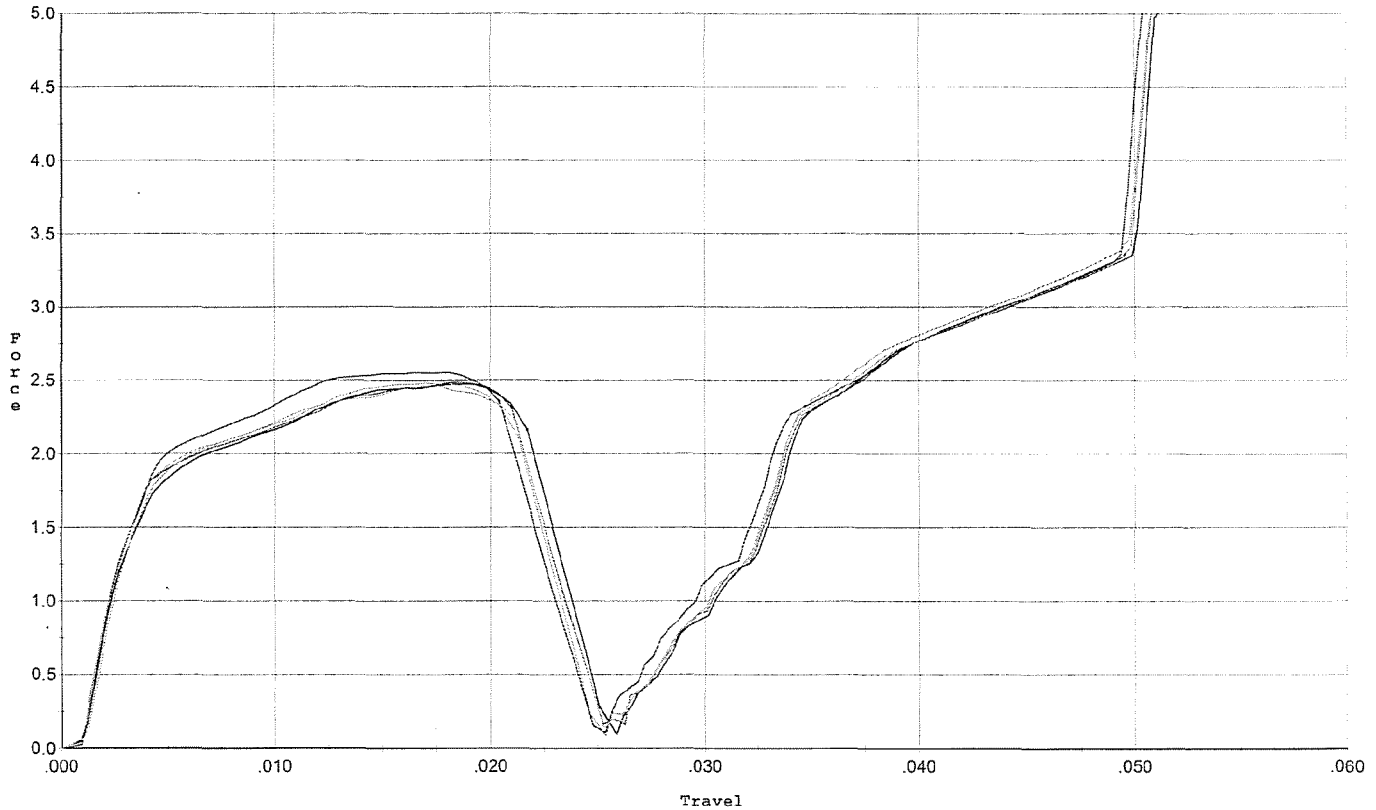
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.085	0.025	0.00	0.020	0.072		Set Trigger
2	4.082	0.025	0.00	0.020	0.072		Set Trigger
3	4.008	0.023	0.00	0.020	0.067		Set Trigger
4	3.999	0.023	0.00	0.020	0.066		Set Trigger
5	4.024	0.023	0.00	0.020	0.067		Set Trigger

A-4.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/5/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



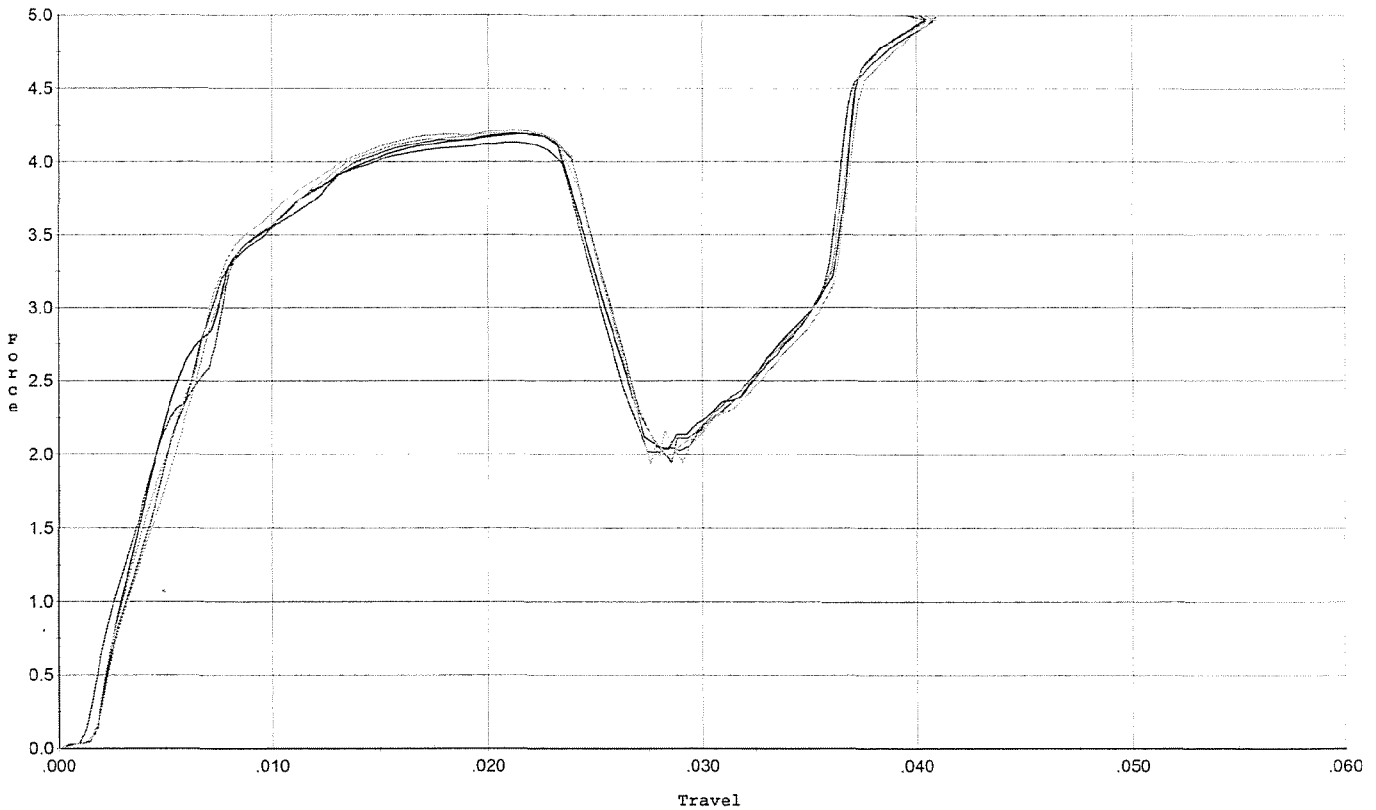
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.553	0.020	0.00	0.033	0.040		Set Trigger
2	2.474	0.022	0.00	0.033	0.041		Set Trigger
3	2.485	0.021	0.00	0.034	0.040		Set Trigger
4	2.478	0.021	0.00	0.034	0.040		Set Trigger
5	2.472	0.021	0.00	0.034	0.039		Set Trigger

A.2.49

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/5/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.134	0.023	0.00	0.016	0.069		Set Trigger
2	4.196	0.023	0.00	0.016	0.068		Set Trigger
3	4.192	0.024	0.00	0.016	0.070		Set Trigger
4	4.218	0.024	0.00	0.016	0.072		Set Trigger
5	4.215	0.024	0.00	0.016	0.070		Set Trigger

A-4.19