

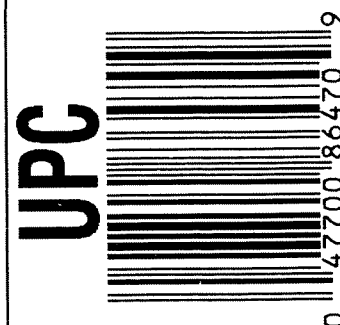
G6810459

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6810459



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G681 0459

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		25-09	SPD
430	ASSEMBLE TO STOCK		25-09	SP
440	PROOF		25-09	SPD
460	CHECK HEADSPACE		25-09	SPD
470	DIS-ASSEMBLE ACTION		25-09	SPD
472	SERIALIZE BOLT HANDLE	MAG VA - FLUX	2-6-09	RTZ
475	DRILL AND TAP SIGHT HOLES		2-6-09	TL
480	MAGNAFLUX BBL ACTION	OPERATOR 	2/7/09	
490	MAGNAFLUX BOLT		2/7/09	MR
500	ROLLMARK CALIBER		2/9/09	RT
520	GOFF BLAST BBL / REC		4 Feb 09	
542	APPLY COATINGS (BARREL ACTION)		212	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-12-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-12-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-12-09	SP
	D) OIL FIRING PIN ASSEMBLY		2-14-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

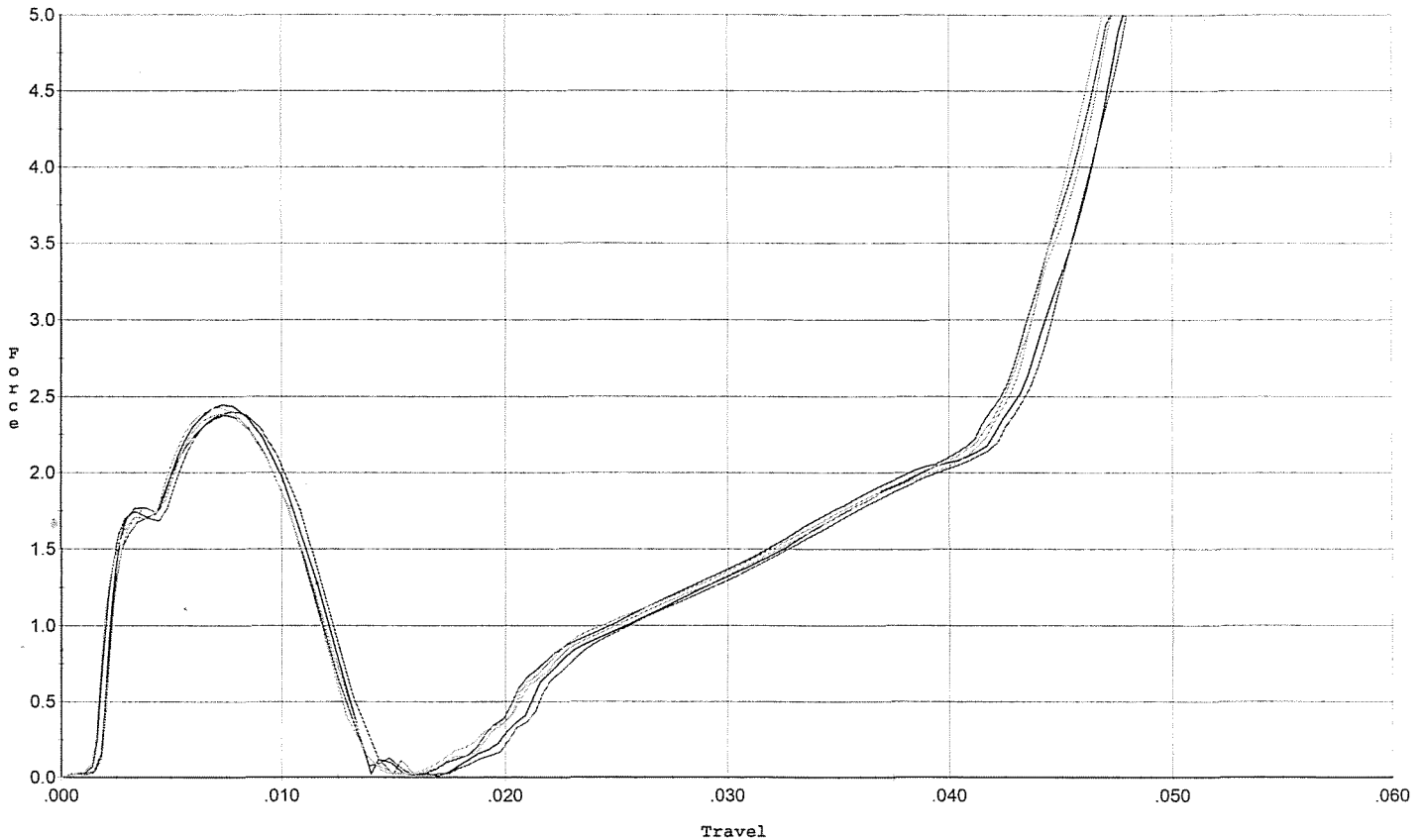
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>4.0</u>	<u>4.0</u>	<u>4.0</u>	2-18-09	LN		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>5.0</u>	<u>5.0</u>	<u>5.0</u>	2-18-09	LN		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.022</u>	<u>.022</u>	<u>.022</u>	2-18-09	LN		
	J) ASSEMBLE STOCK					2-14-09	LN		
	K) ASSEMBLE SWIVEL STUDS					2-18-09	LN		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		2-16-09	LN		
			<u>PASS</u>	FAIL					
	MALFUNCTION		CORRECTION			2-16-09	LN		
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
660	INSPECT FOR LIVE AMMO					2-16-09	LN		
670	FINAL INSPECTION A) HEADSPACE					2-18-09	LN		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.41</u>	<u>2.66</u>	<u>2.53</u>	<u>2.49</u>	<u>2.66</u>	2-17-09	LN
	C) FUNCTION					2-18-09	LN		
690	PACK					3/5/09	FM		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/13/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



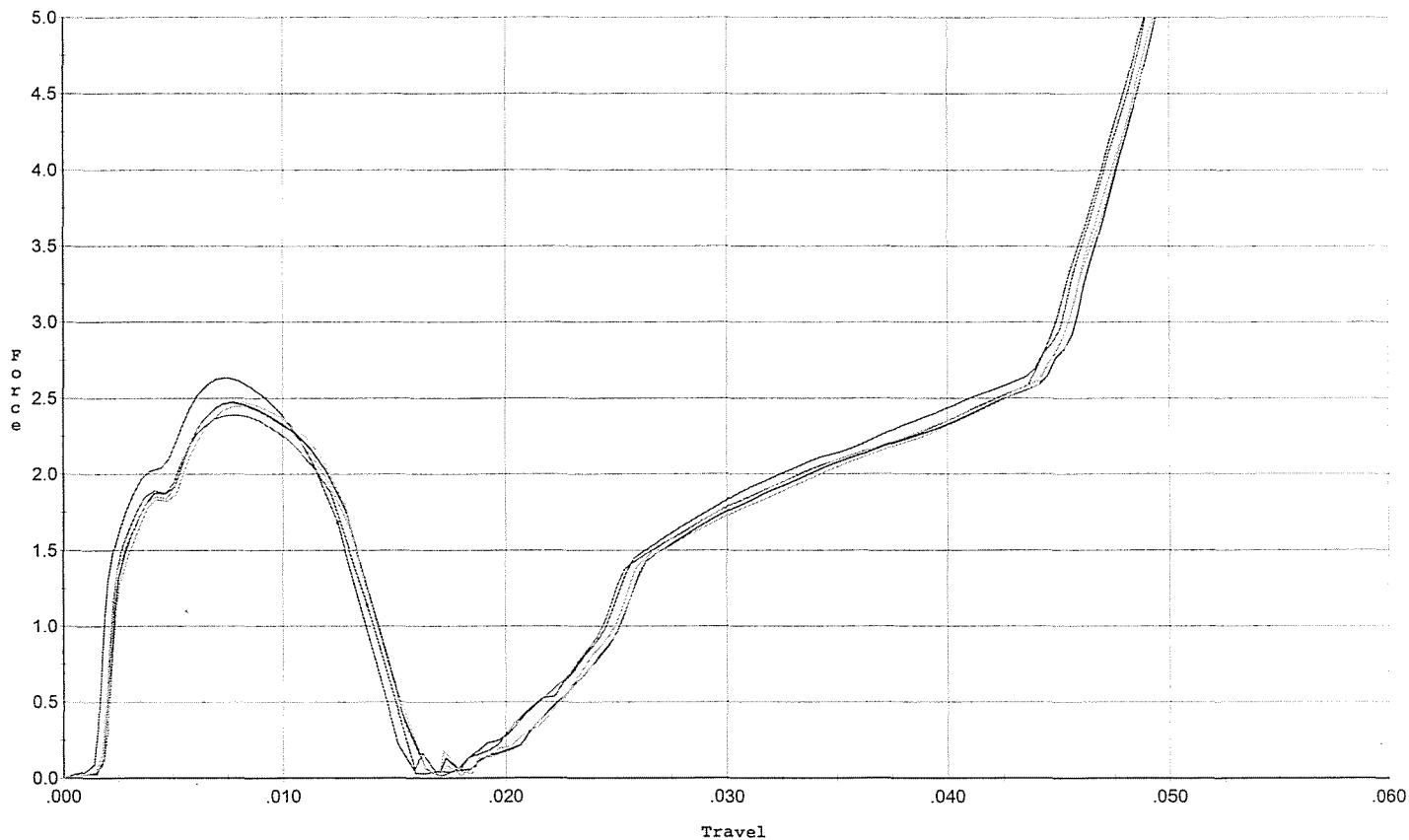
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.372	0.010	0.00	0.041	0.016		Set Trigger
2	2.443	0.012	0.00	0.041	0.018		Set Trigger
3	2.397	0.011	0.00	0.041	0.016		Set Trigger
4	2.425	0.010	0.00	0.041	0.016		Set Trigger
5	2.384	0.010	0.002	0.041	0.015		Set Trigger

A-2.40

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/13/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



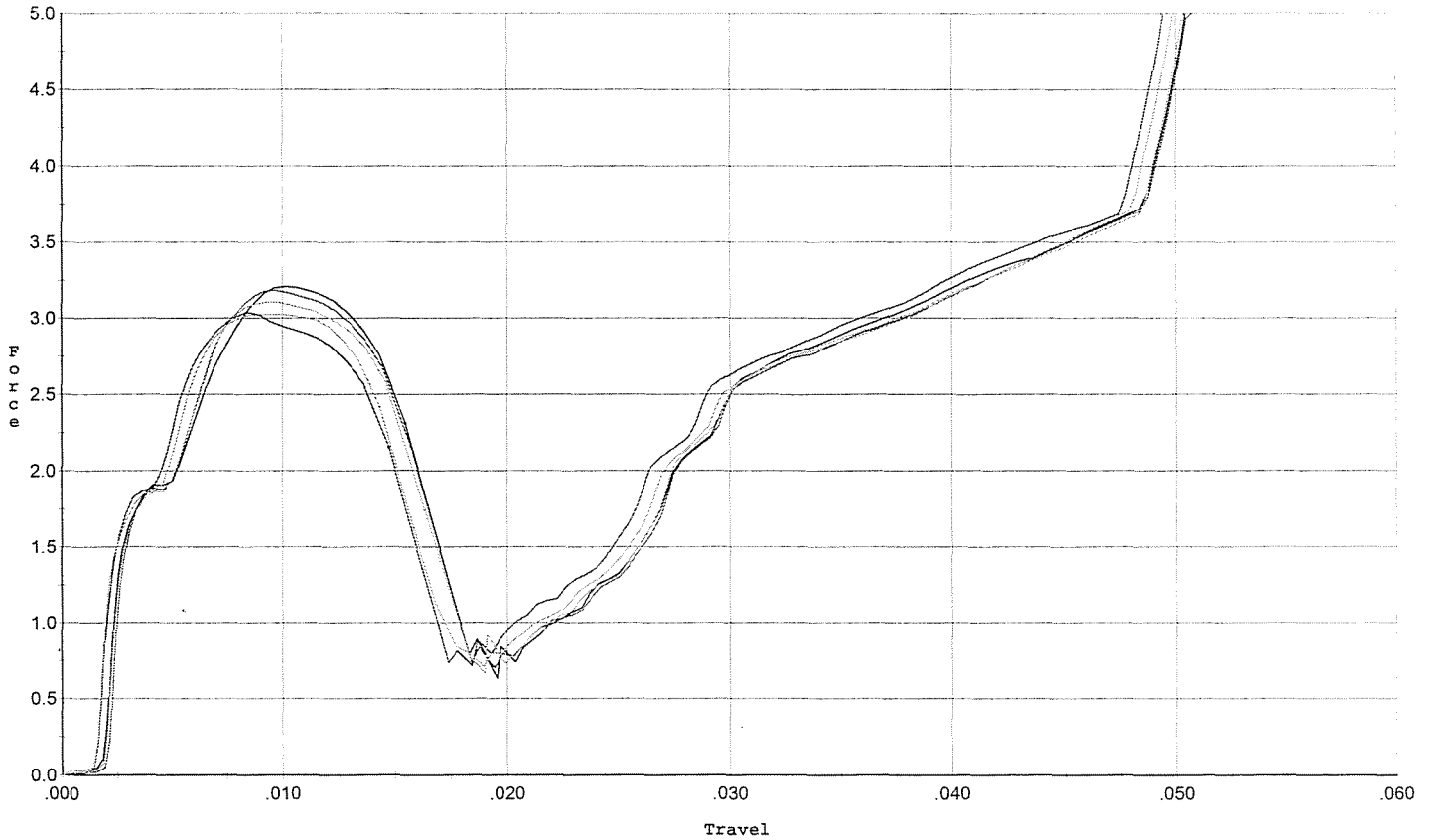
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.635	0.012	0.00	0.040	0.022		Set Trigger
2	2.477	0.013	0.00	0.040	0.021		Set Trigger
3	2.390	0.014	0.002	0.040	0.022		Set Trigger
4	2.484	0.013	0.00	0.040	0.021		Set Trigger
5	2.446	0.013	0.002	0.040	0.021		Set Trigger

A-2.48

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/13/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



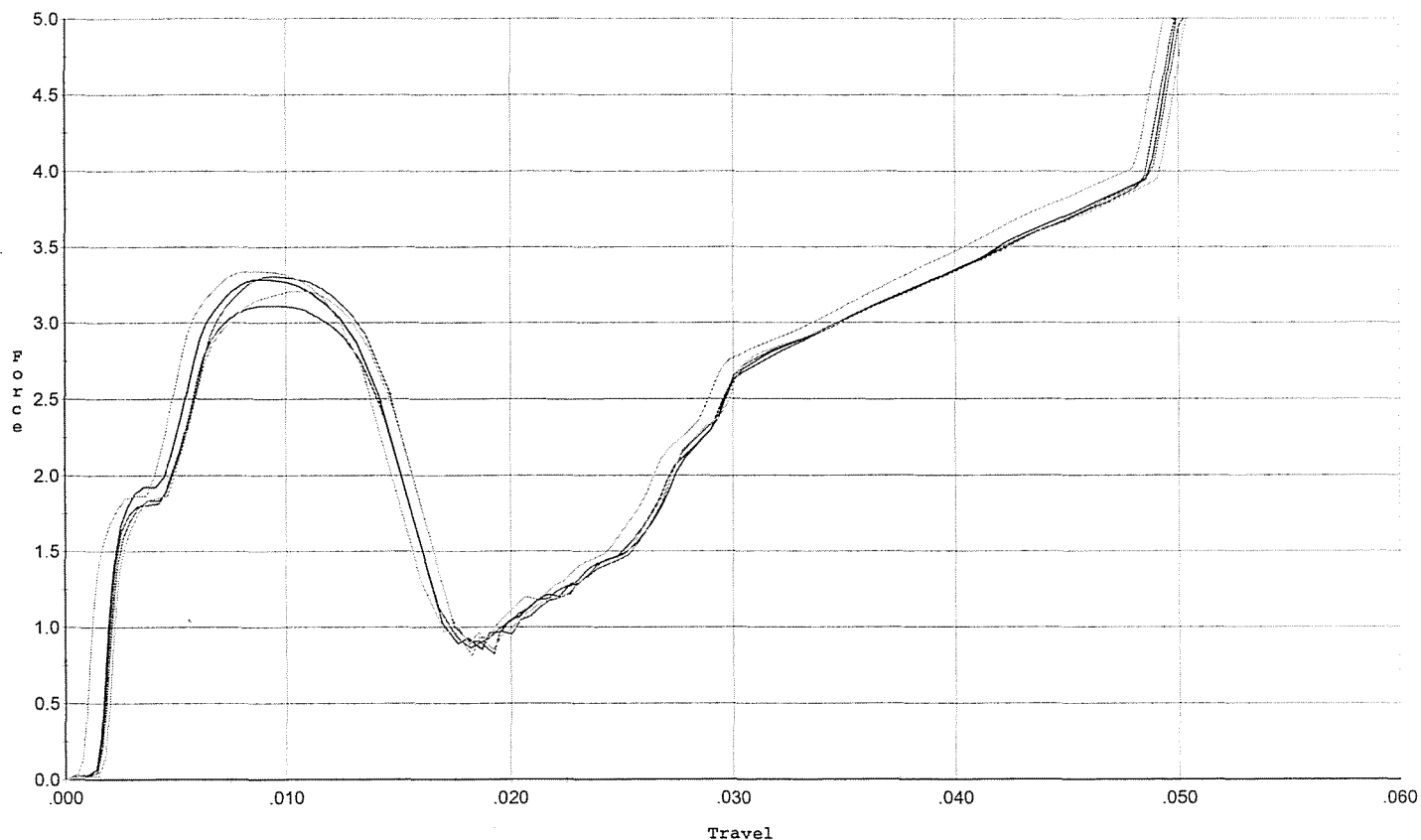
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.037	0.015	0.00	0.037	0.030		Set Trigger
2	3.209	0.015	0.00	0.037	0.032		Set Trigger
3	3.183	0.016	0.00	0.037	0.032		Set Trigger
4	3.106	0.016	0.00	0.037	0.033		Set Trigger
5	3.026	0.014	0.00	0.037	0.029		Set Trigger

A-3-11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/13/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



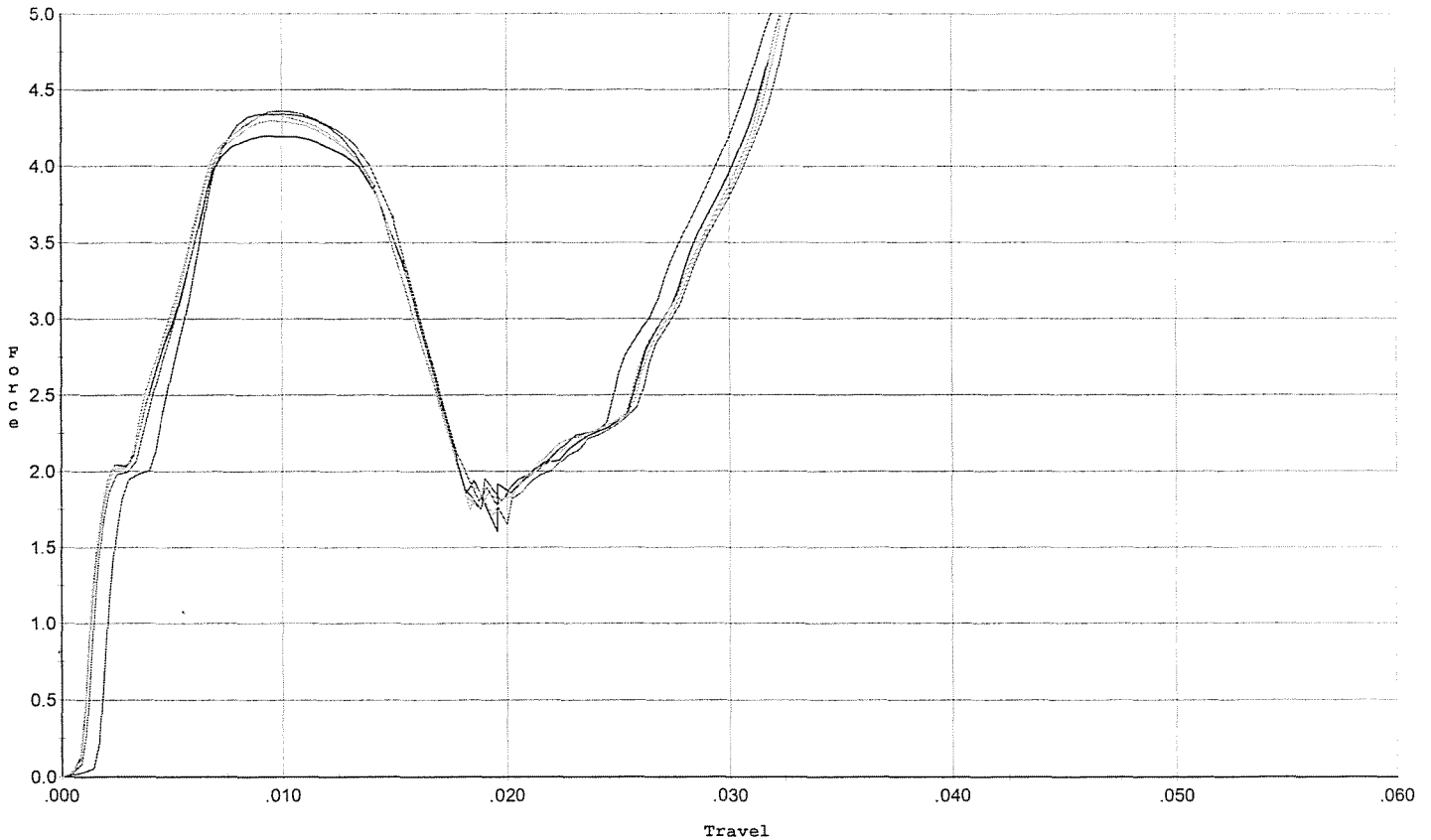
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.109	0.014	0.00	0.037	0.030		Set Trigger
2	3.286	0.014	0.00	0.037	0.031		Set Trigger
3	3.307	0.015	0.00	0.037	0.032		Set Trigger
4	3.207	0.015	0.002	0.037	0.031		Set Trigger
5	3.339	0.013	0.00	0.037	0.031		Set Trigger

A-3.25

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/13/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



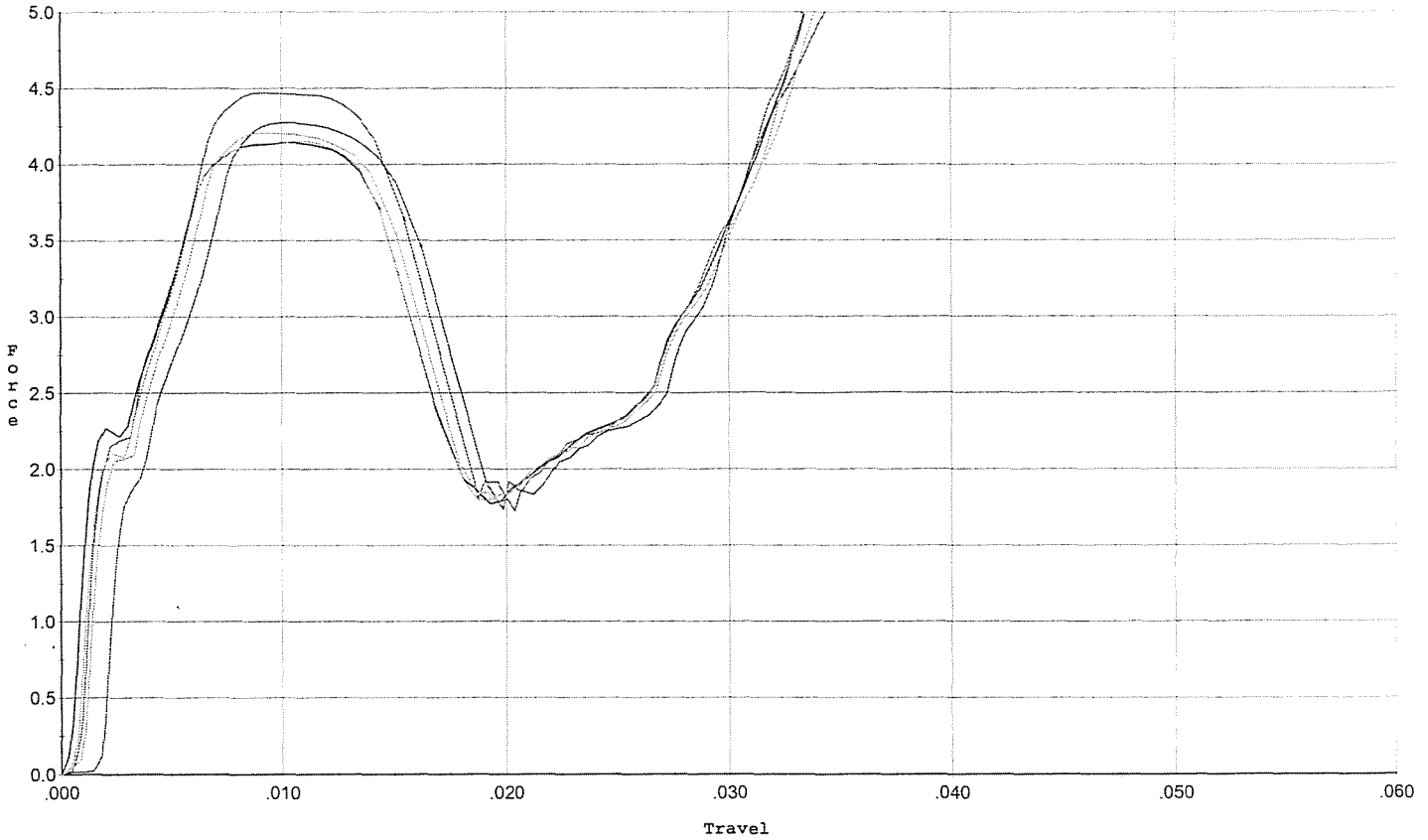
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.341	0.014	0.00	0.020	0.039		Set Trigger
2	4.196	0.015	0.00	0.020	0.044		Set Trigger
3	4.360	0.015	0.00	0.020	0.043		Set Trigger
4	4.298	0.015	0.00	0.020	0.045		Set Trigger
5	4.335	0.016	0.00	0.020	0.047		Set Trigger

A-4.30

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/13/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



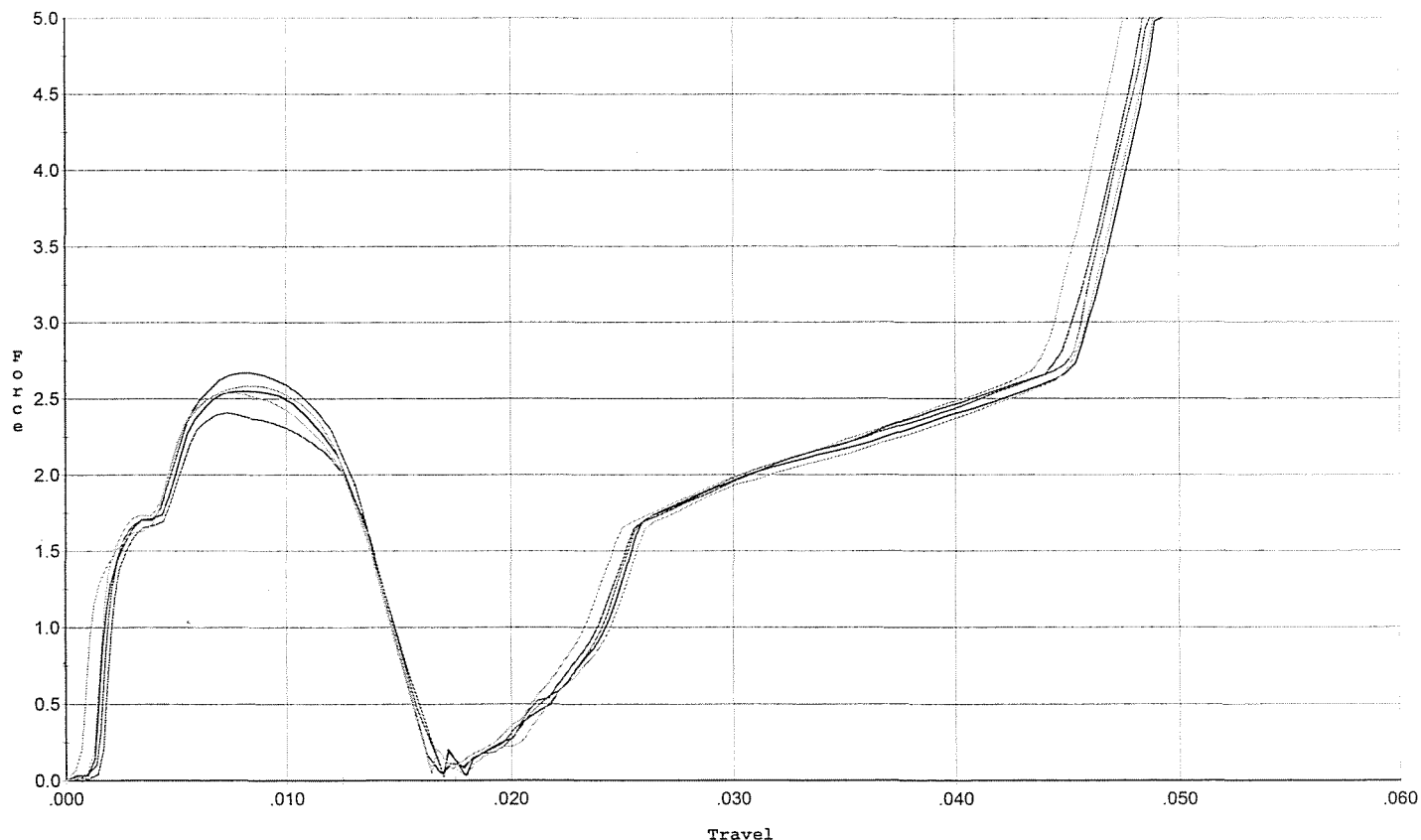
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.275	0.016	0.00	0.021	0.045		Set Trigger
2	4.144	0.014	0.00	0.021	0.042		Set Trigger
3	4.470	0.015	0.00	0.021	0.047		Set Trigger
4	4.150	0.014	0.00	0.021	0.042		Set Trigger
5	4.207	0.015	0.00	0.021	0.043		Set Trigger

A-4.24

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/13/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



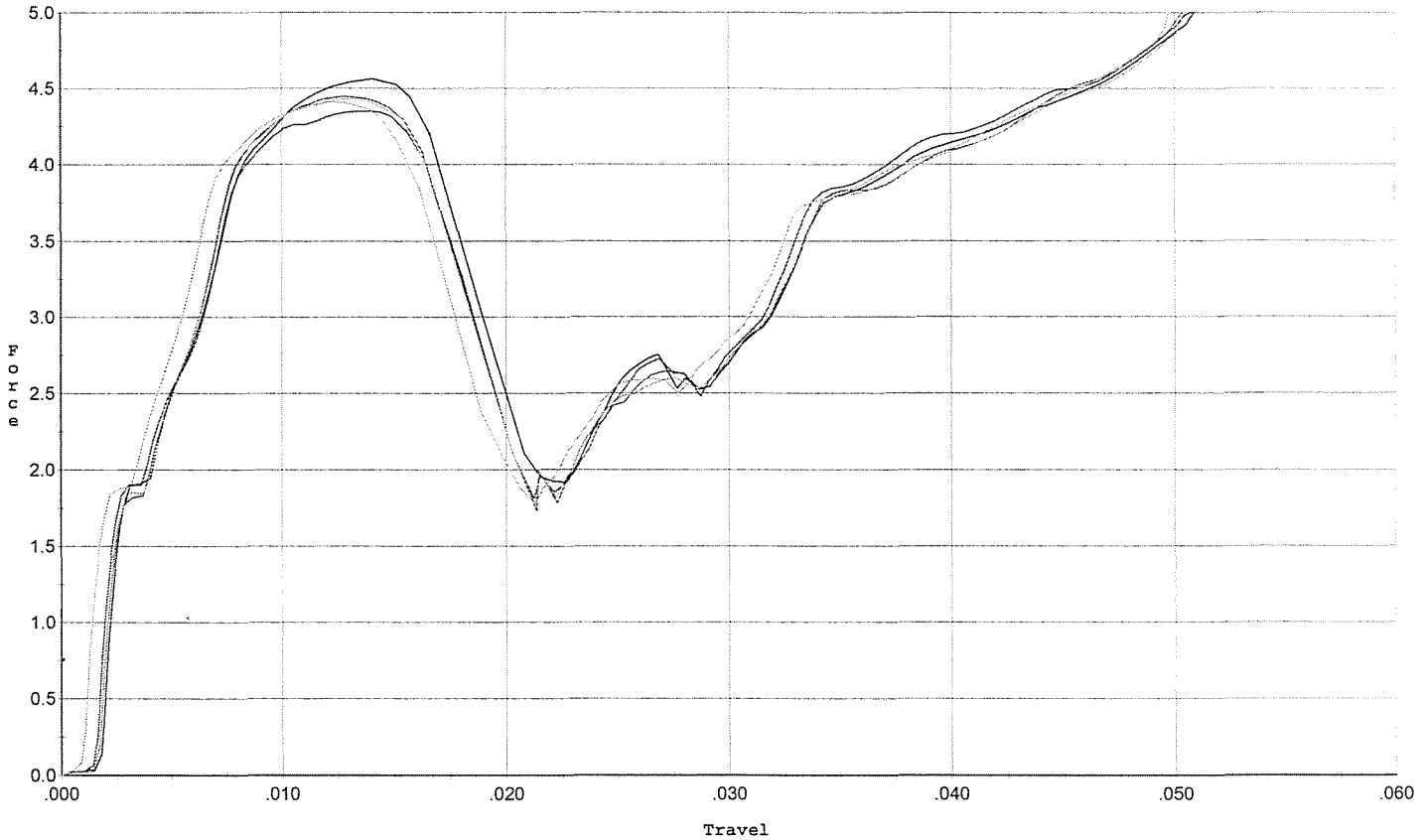
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.672	0.013	0.00	0.039	0.024		Set Trigger
2	2.549	0.013	0.00	0.039	0.023		Set Trigger
3	2.408	0.013	0.00	0.039	0.022		Set Trigger
4	2.537	0.014	0.00	0.039	0.024		Set Trigger
5	2.585	0.014	0.00	0.038	0.025		Set Trigger

A-2.55

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/13/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.351	0.018	0.00	0.032	0.052		Set Trigger
2	4.561	0.017	0.002	0.033	0.049		Set Trigger
3	4.447	0.018	0.00	0.033	0.053		Set Trigger
4	4.409	0.016	0.00	0.032	0.048		Set Trigger
5	4.431	0.016	0.00	0.033	0.047		Set Trigger

A. 4.44