

G6810460

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

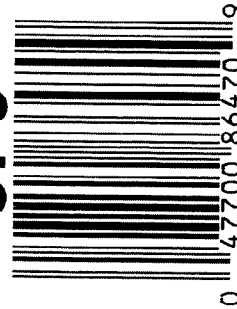
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6810460

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

66810460

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-5-09	SP
430	ASSEMBLE TO STOCK		2-5-09	SP
440	PROOF		2-5-09	SP
460	CHECK HEADSPACE		2-5-09	SP
470	DIS-ASSEMBLE ACTION		2-5-09	SP
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	2-6-09	RT
475	DRILL AND TAP SIGHT HOLES		2-6-09	TC
480	MAGNAFLUX BBL ACTION	OPERATOR 	2/7/09	
490	MAGNAFLUX BOLT		2/7/09	MR
500	ROLLMARK CALIBER		2/9/09	RT
520	GOFF BLAST BBL / REC		9-Feb-09	SP
542	APPLY COATINGS (BARREL ACTION)		2-11	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-11-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-11-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-11-09	SP
	D) OIL FIRING PIN ASSEMBLY		2-12-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

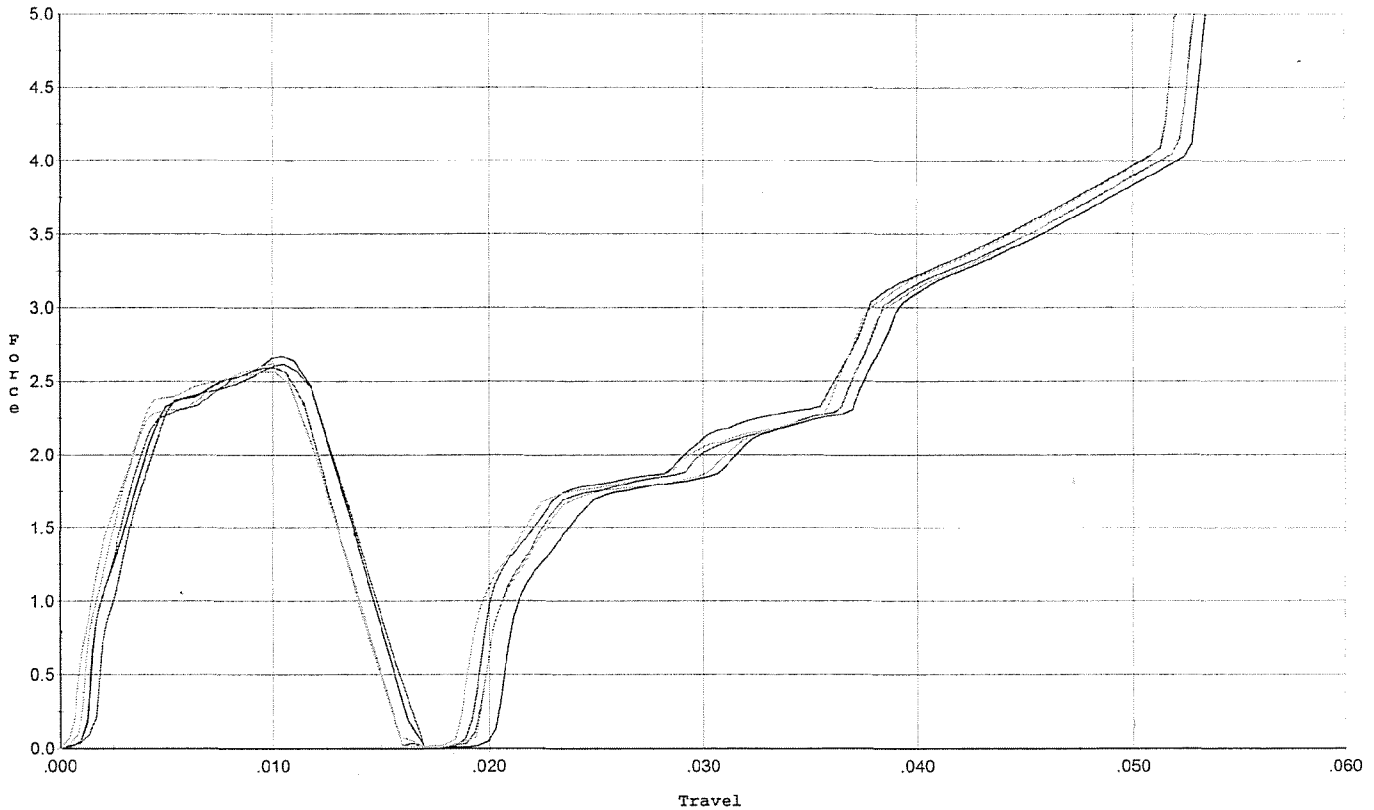
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6</u> <u>6</u> <u>4</u>	3-2-09	W W
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4</u> <u>4</u> <u>4</u>	3-2-09	W W
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.023</u> <u>.024</u>	3-2-09	W W
	J) ASSEMBLE STOCK		2-12-09	W W
	K) ASSEMBLE SWIVEL STUDS		3-2-09	W W
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	2-20-09	TC
	MALFUNCTION.	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		2-20-09	W W
670	FINAL INSPECTION A) HEADSPACE		3-2-09	W W
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.47</u> <u>2.22</u> <u>2.39</u> <u>2.31</u> <u>2.39</u>	2-23-09	W W
	C) FUNCTION		3-2-09	W W
690	PACK		3/5/09	Fry

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/5/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



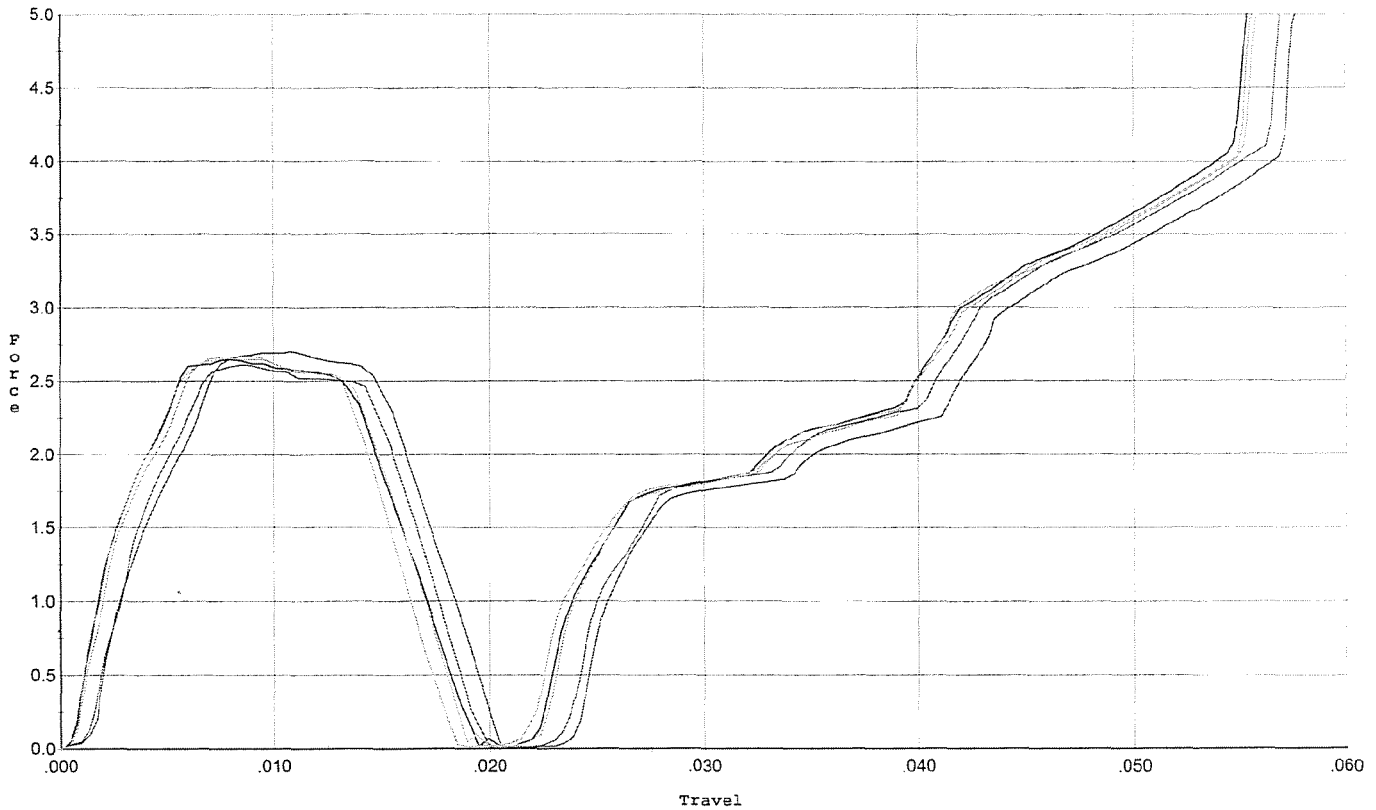
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.619	0.013	0.00	0.041	0.023		Set Trigger
2	2.674	0.014	0.00	0.043	0.025		Set Trigger
3	2.591	0.011	0.00	0.043	0.020		Set Trigger
4	2.623	0.012	0.00	0.042	0.022		Set Trigger
5	2.564	0.014	0.00	0.042	0.025		Set Trigger

A-2-61

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/5/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



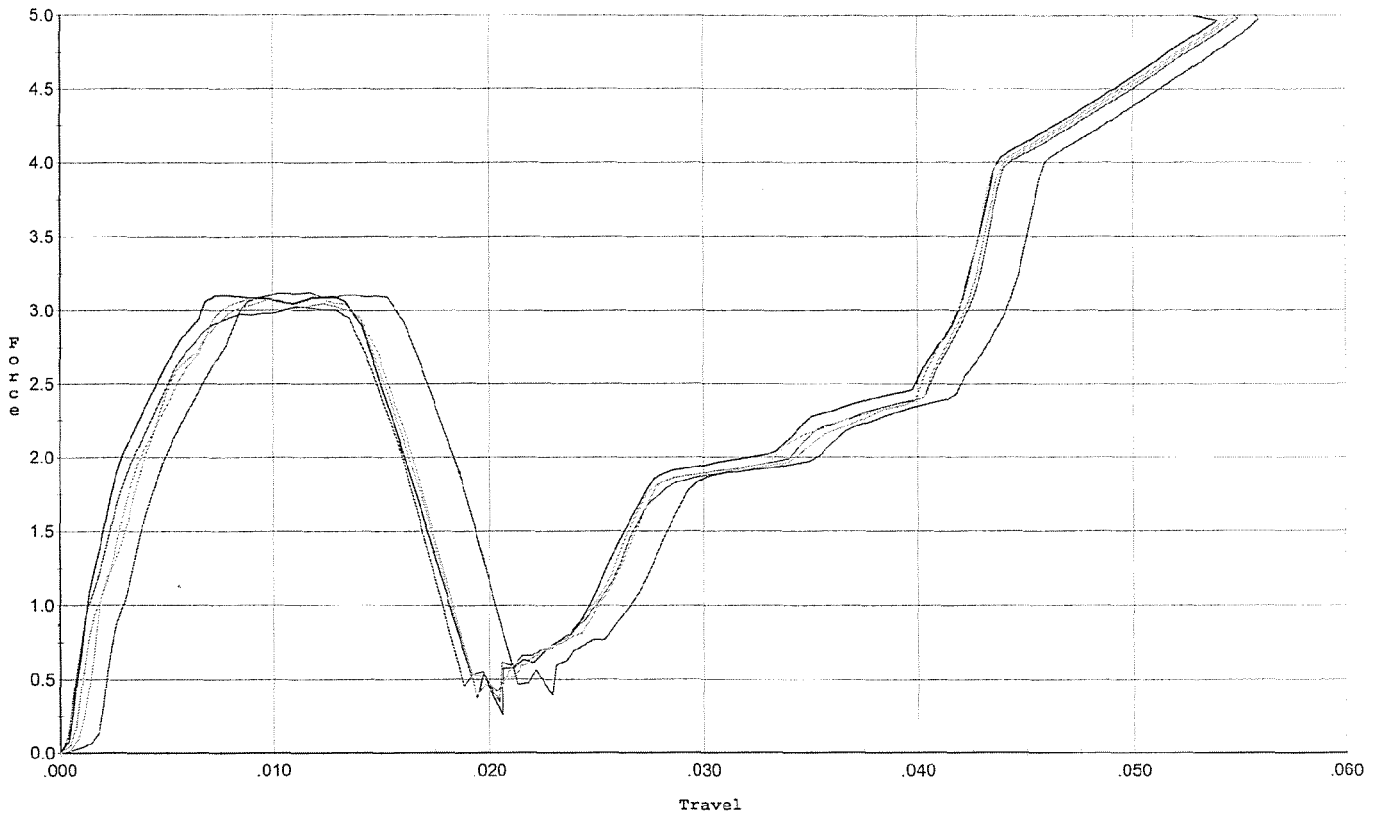
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.704	0.019	0.00	0.043	0.034		Set Trigger
2	2.648	0.017	0.00	0.042	0.032		Set Trigger
3	2.610	0.017	0.00	0.043	0.031		Set Trigger
4	2.664	0.017	0.00	0.043	0.032		Set Trigger
5	2.670	0.015	0.00	0.043	0.028		Set Trigger

A-2.65

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/5/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



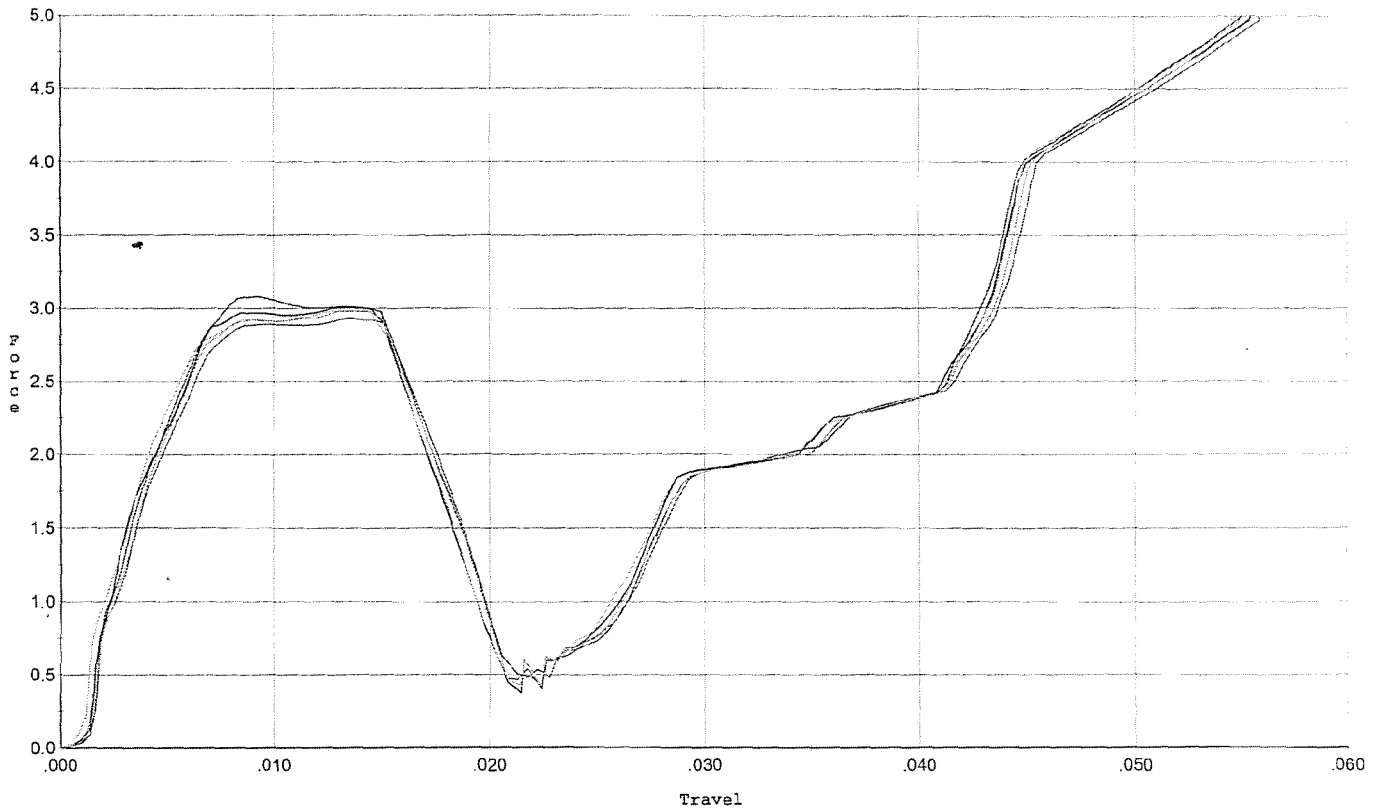
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.123	0.019	0.00	0.043	0.039		Set Trigger
2	3.102	0.017	0.00	0.042	0.040		Set Trigger
3	3.026	0.016	0.00	0.043	0.035		Set Trigger
4	3.077	0.017	0.00	0.042	0.036		Set Trigger
5	3.076	0.016	0.00	0.043	0.036		Set Trigger

1A-3-08

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/5/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



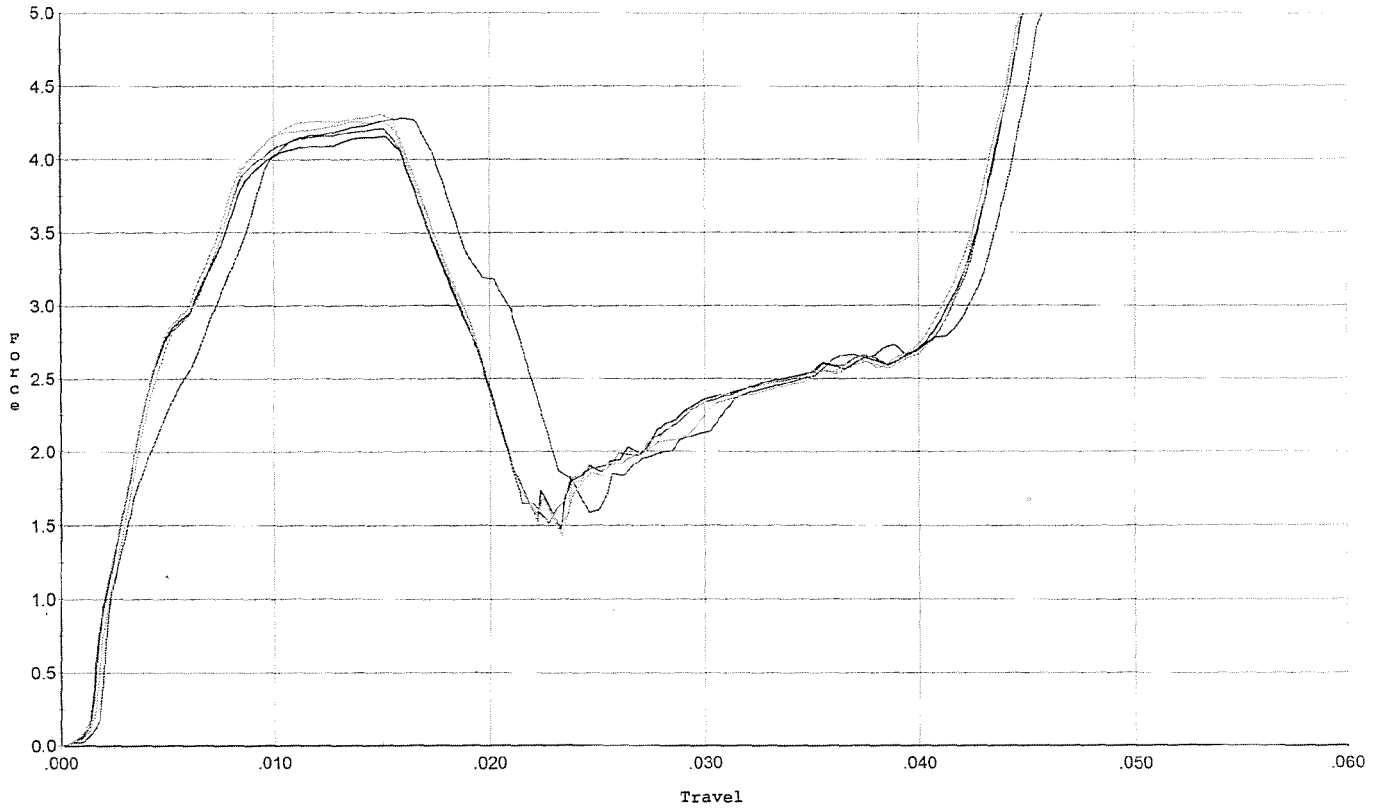
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.081	0.019	0.00	0.043	0.040		Set Trigger
2	3.011	0.015	0.00	0.044	0.032		Set Trigger
3	2.935	0.019	0.00	0.043	0.038		Set Trigger
4	2.984	0.018	0.00	0.043	0.038		Set Trigger
5	2.982	0.019	0.00	0.043	0.039		Set Trigger

A-279

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/5/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



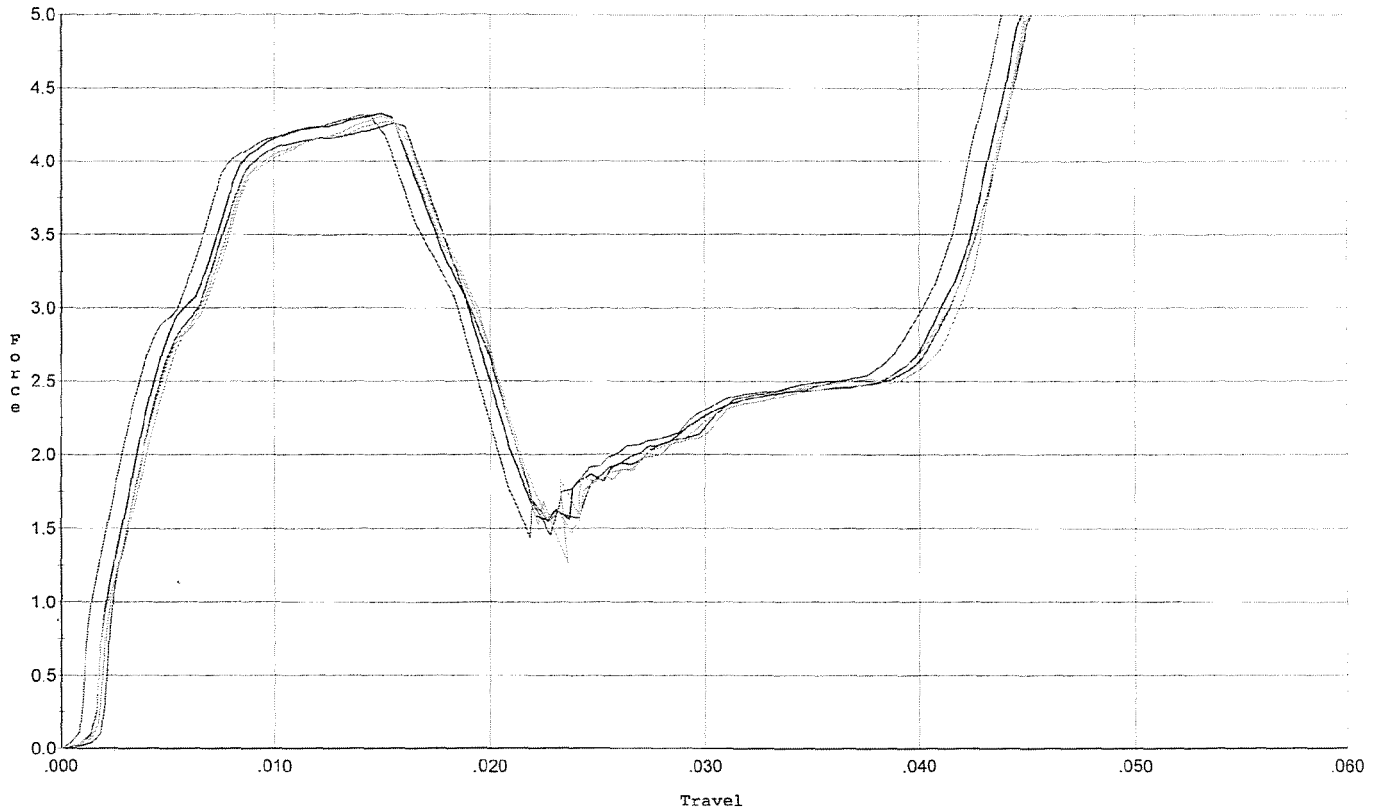
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.287	0.021	0.00	0.035	0.059		Set Trigger
2	4.155	0.019	0.00	0.036	0.054		Set Trigger
3	4.211	0.019	0.00	0.036	0.054		Set Trigger
4	4.264	0.019	0.00	0.035	0.055		Set Trigger
5	4.309	0.019	0.00	0.035	0.054		Set Trigger

A-4.24

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/5/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



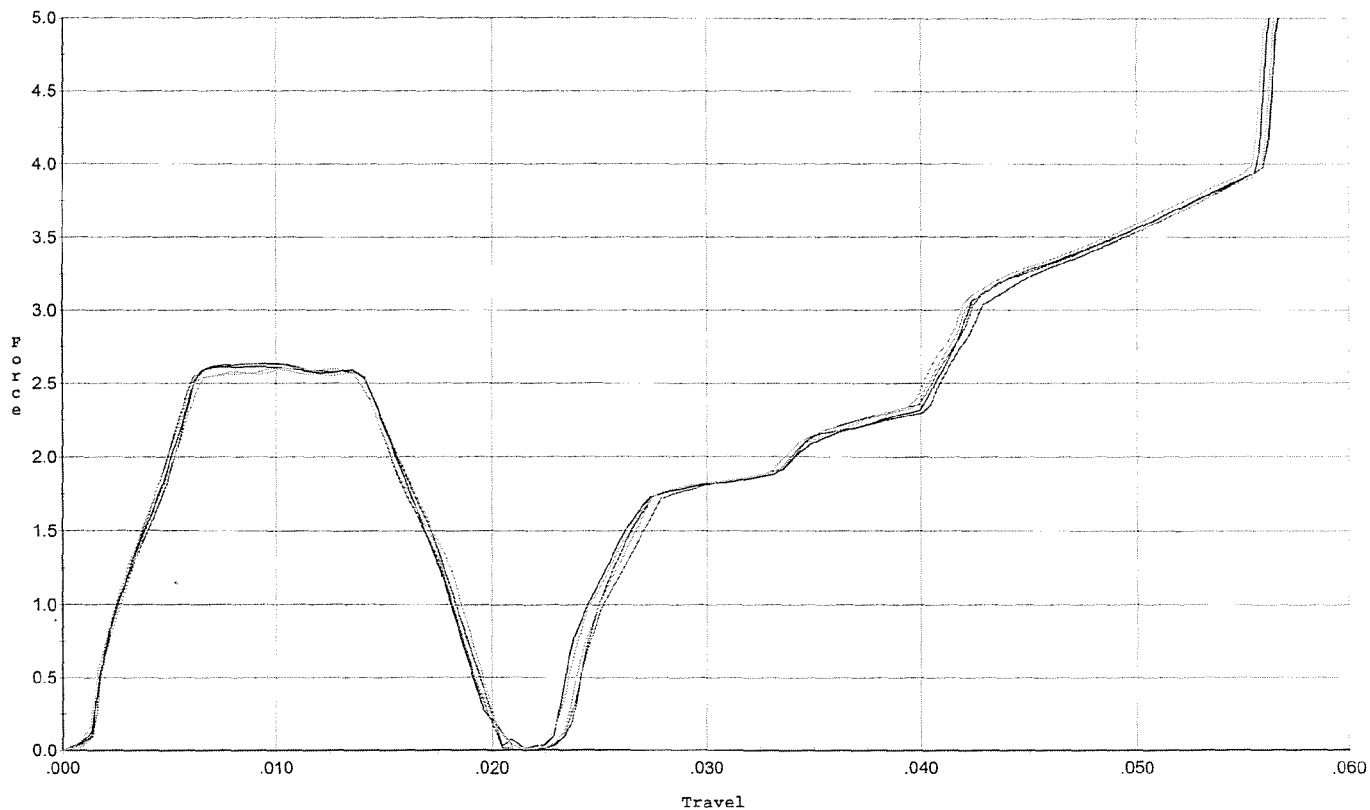
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.259	0.020	0.00	0.035	0.056		Set Trigger
2	4.325	0.019	0.00	0.035	0.054		Set Trigger
3	4.316	0.018	0.00	0.035	0.054		Set Trigger
4	4.272	0.019	0.00	0.035	0.054		Set Trigger
5	4.307	0.020	0.00	0.035	0.055		Set Trigger

A-4.29

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/5/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



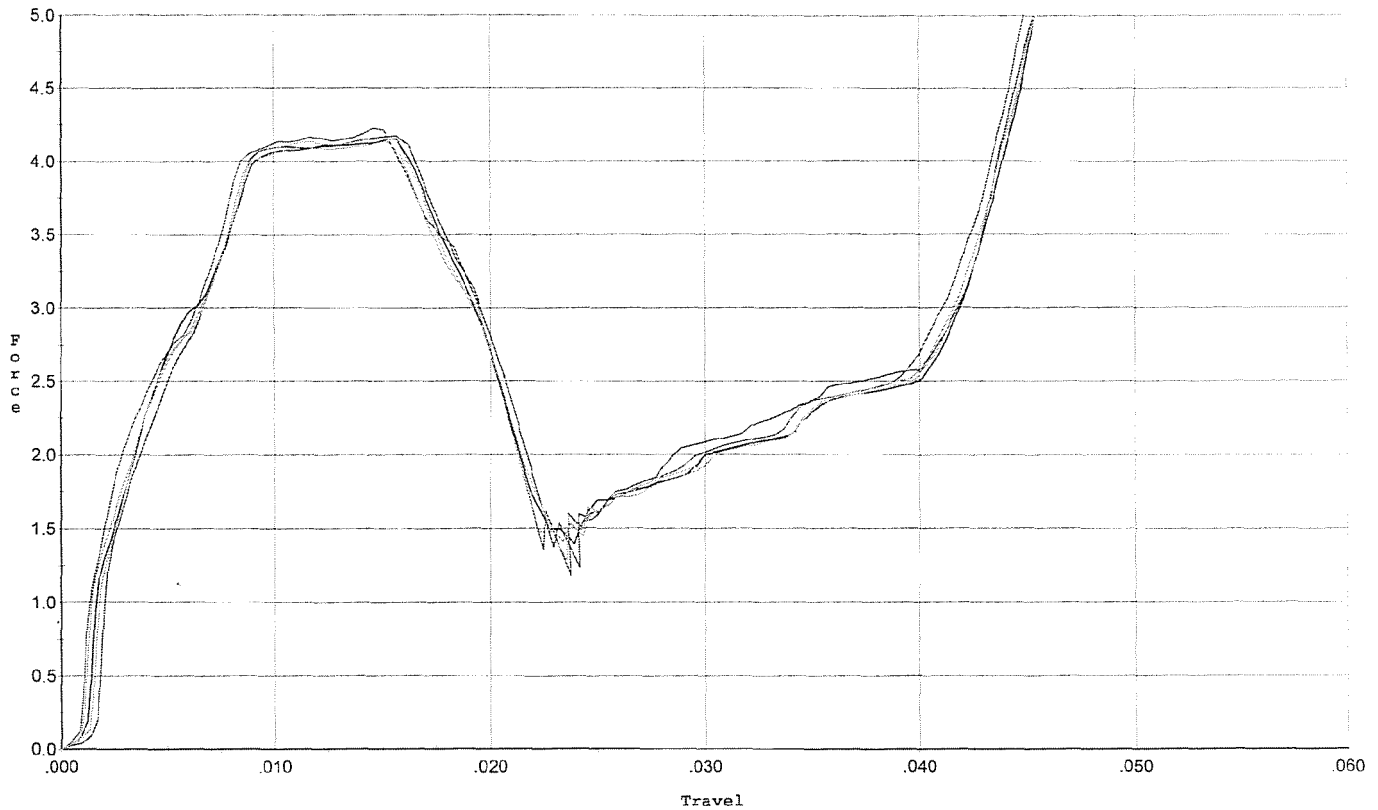
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.631	0.019	0.00	0.042	0.034		Set Trigger
2	2.613	0.018	0.00	0.042	0.032		Set Trigger
3	2.635	0.018	0.00	0.042	0.032		Set Trigger
4	2.593	0.017	0.00	0.042	0.032		Set Trigger
5	2.602	0.018	0.00	0.042	0.033		Set Trigger

A-2-61

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/5/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.174	0.021	0.00	0.036	0.058		Set Trigger
2	4.153	0.020	0.00	0.037	0.056		Set Trigger
3	4.221	0.019	0.00	0.037	0.056		Set Trigger
4	4.160	0.019	0.00	0.037	0.055		Set Trigger
5	4.139	0.020	0.00	0.037	0.056		Set Trigger

A 4.16