

6810461

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

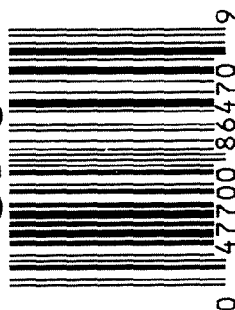
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6810461

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G6810461

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-5-09	SPD
430	ASSEMBLE TO STOCK		2-5-09	SP
440	PROOF		2-5-09	SPD
460	CHECK HEADSPACE		2-5-09	SPD
470	DIS-ASSEMBLE ACTION		2-5-09	SPD
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	2-6-09	KTC
475	DRILL AND TAP SIGHT HOLES		2-6-09	TC
480	MAGNAFLUX BBL ACTION	OPERATOR 	2/7/09	(R)
490	MAGNAFLUX BOLT		2/7/09	MR
500	ROLLMARK CALIBER		2/9/09	RT
520	GOFF BLAST BBL / REC		9-Feb-09	SPD
542	APPLY COATINGS (BARREL ACTION)		2-12	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2/12/09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2/12/09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2/12/09	SP
	D) OIL FIRING PIN ASSEMBLY		2-13-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

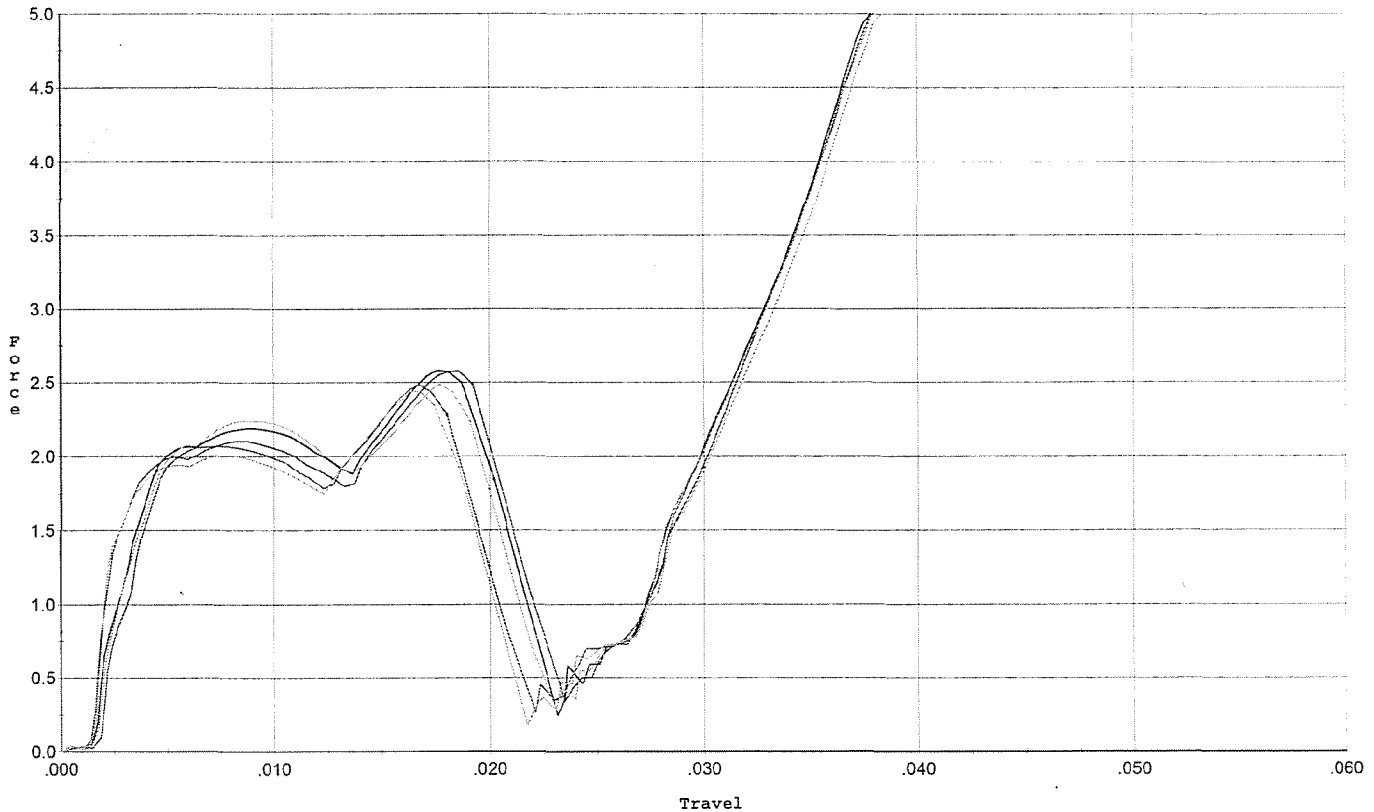
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	2-18-09	L N
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>50</u> <u>50</u> <u>50</u>	2-18-09	L N
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.022</u> <u>.023</u>	2-18-09	L N
	J) ASSEMBLE STOCK		2-13-09	L N
	K) ASSEMBLE SWIVEL STUDS		2-18-09	L N
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	2-16-09	TL
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		2-16-09	N N
670	FINAL INSPECTION A) HEADSPACE		2-18-09	L N
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.17</u> <u>2.26</u> <u>2.29</u> <u>2.18</u> <u>2.13</u>	2-17-09	N N
	C) FUNCTION		2-18-09	L N
690	PACK		2-19-09	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/13/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



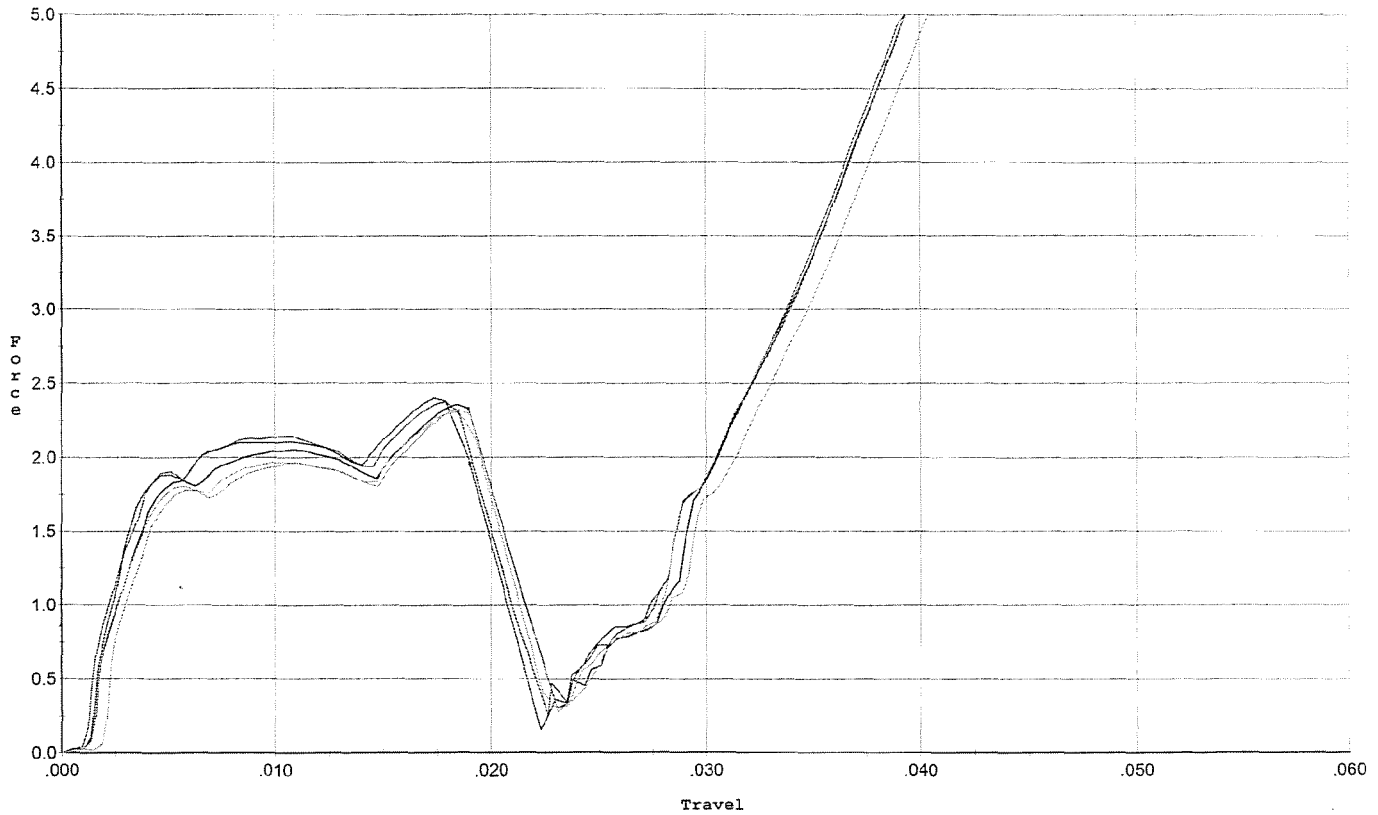
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.580	0.019	0.00	0.025	0.033		Set Trigger
2	2.581	0.020	0.00	0.025	0.036		Set Trigger
3	2.485	0.018	0.00	0.027	0.031		Set Trigger
4	2.490	0.019	0.00	0.026	0.033		Set Trigger
5	2.439	0.019	0.00	0.027	0.031		Set Trigger

A-2-S1

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/13/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



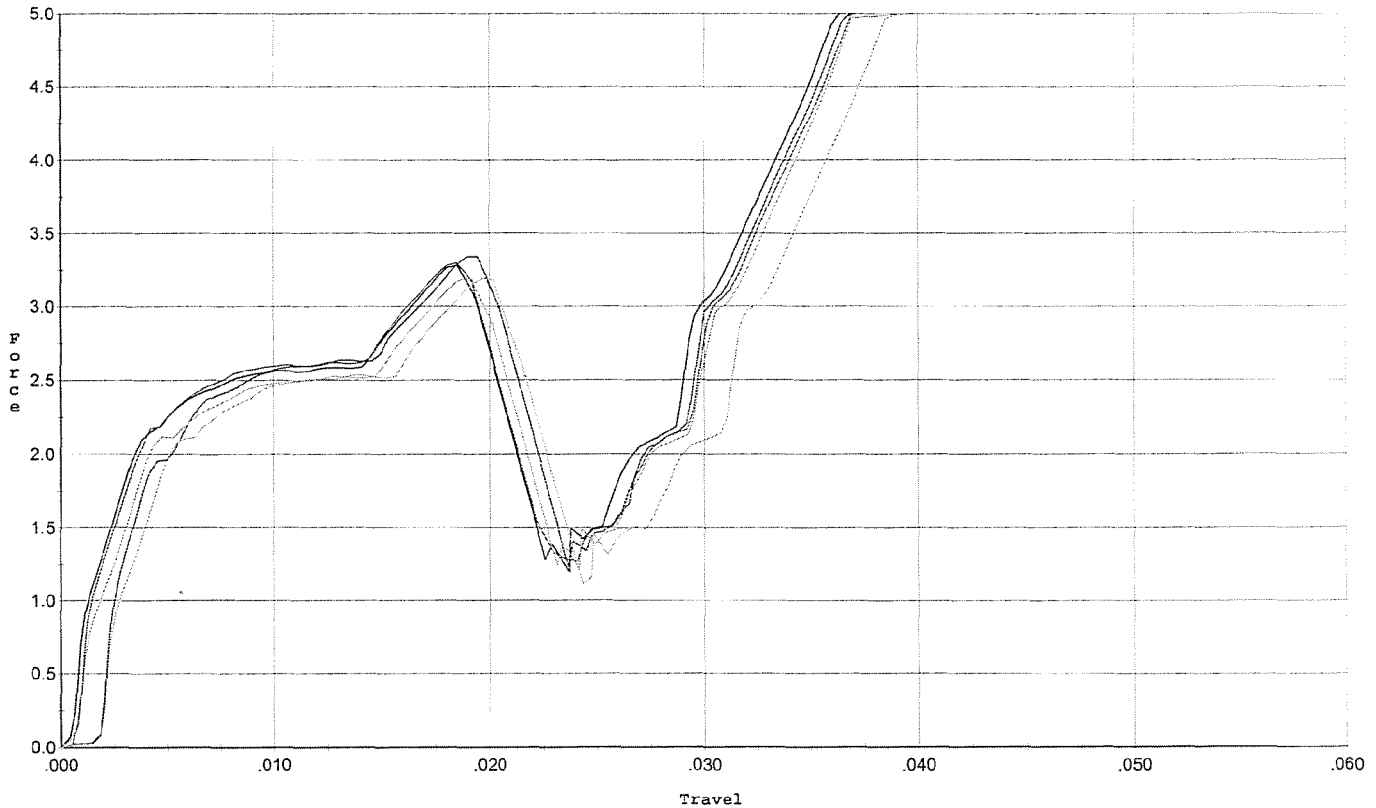
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.401	0.019	0.00	0.027	0.033		Set Trigger
2	2.355	0.019	0.00	0.027	0.031		Set Trigger
3	2.374	0.019	0.00	0.028	0.032		Set Trigger
4	2.307	0.019	0.00	0.027	0.031		Set Trigger
5	2.323	0.019	0.00	0.028	0.030		Set Trigger

A-2-35

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/13/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



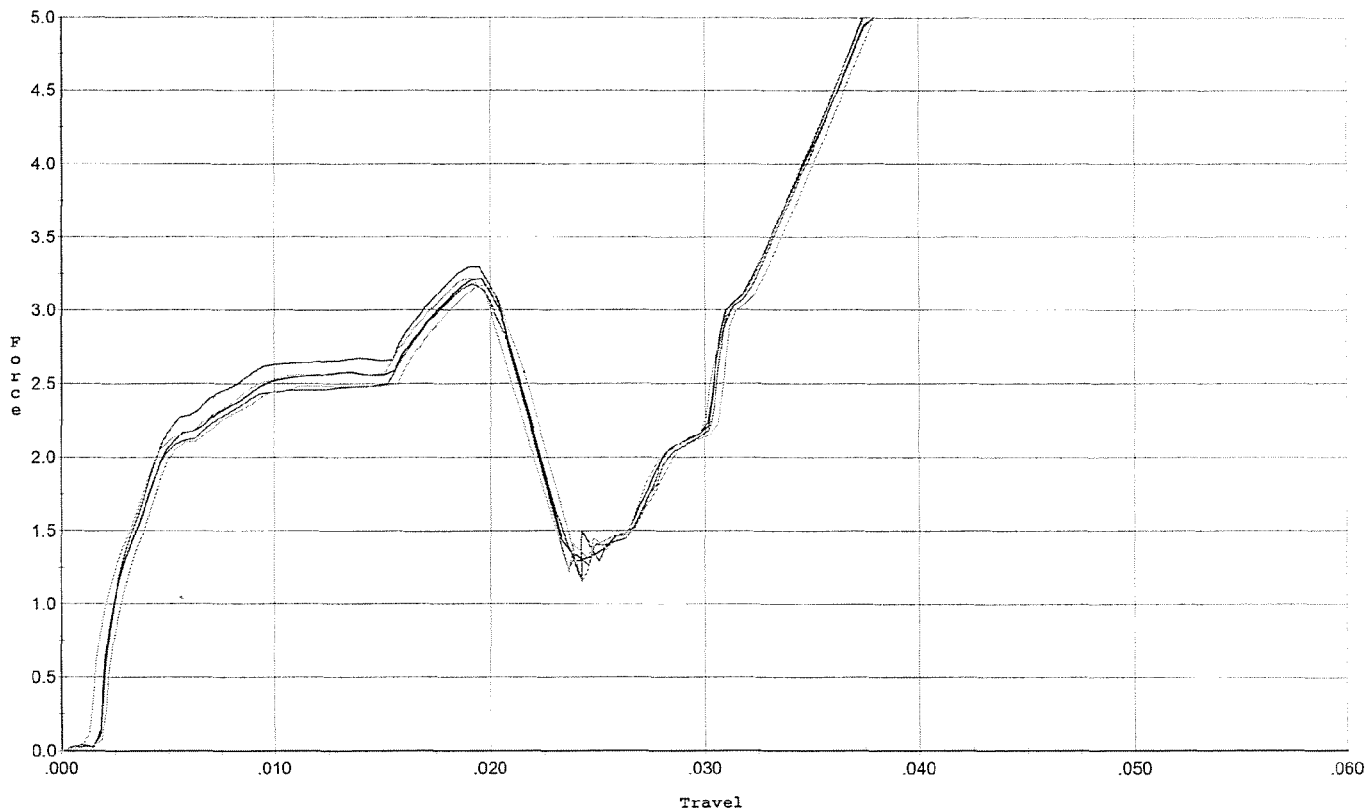
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.340	0.020	0.002	0.019	0.044		Set Trigger
2	3.277	0.019	0.00	0.023	0.043		Set Trigger
3	3.297	0.019	0.00	0.023	0.043		Set Trigger
4	3.191	0.022	0.00	0.020	0.044		Set Trigger
5	3.189	0.020	0.00	0.020	0.043		Set Trigger

A-3-25

Trigger Profile [lbs,inch]

Profile
GunType: SWS
Make: Rifle
Note: Remington
 C Schults 2/13/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



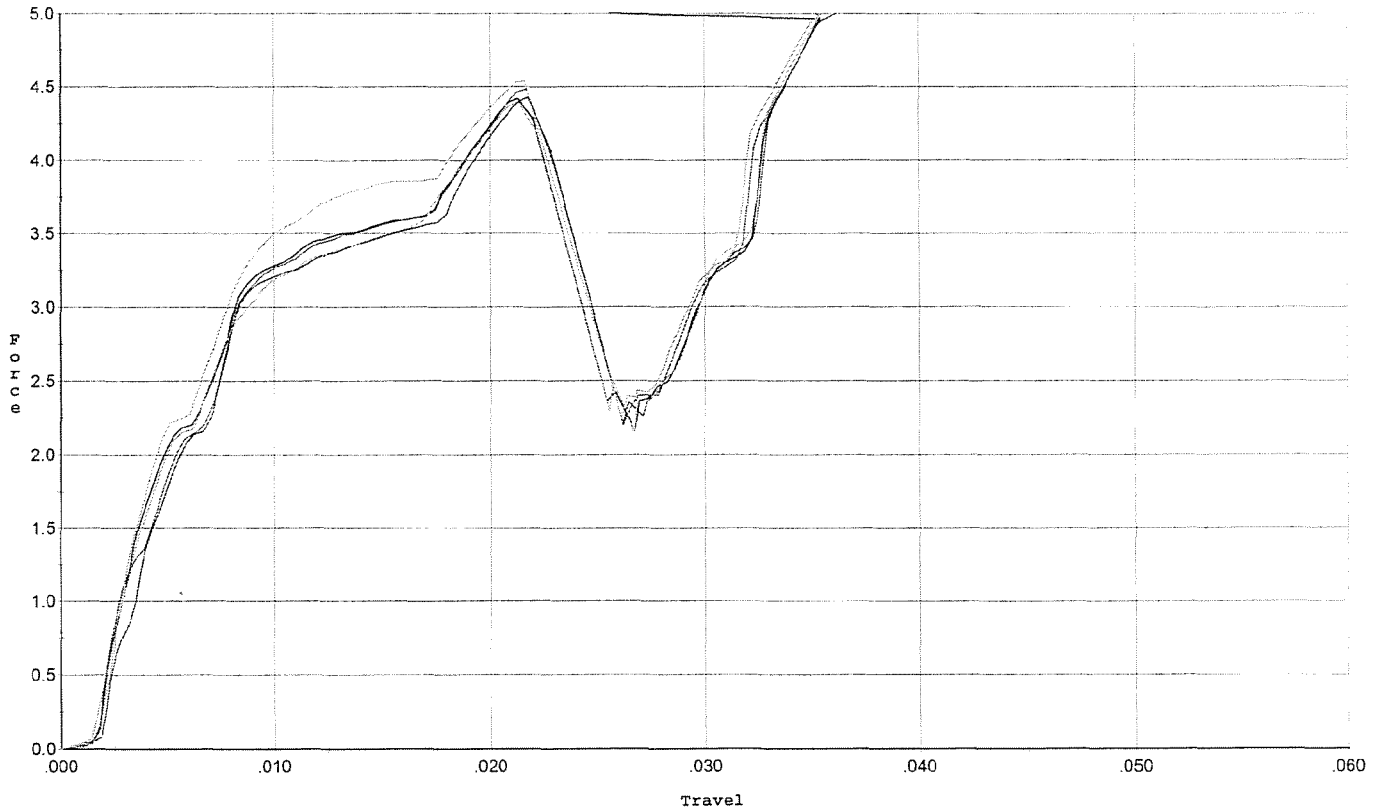
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.293	0.020	0.002	0.020	0.044		Set Trigger
2	3.215	0.020	0.00	0.020	0.043		Set Trigger
3	3.177	0.021	0.002	0.021	0.043		Set Trigger
4	3.216	0.020	0.00	0.022	0.042		Set Trigger
5	3.172	0.022	0.00	0.020	0.044		Set Trigger

A-3.21

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/13/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



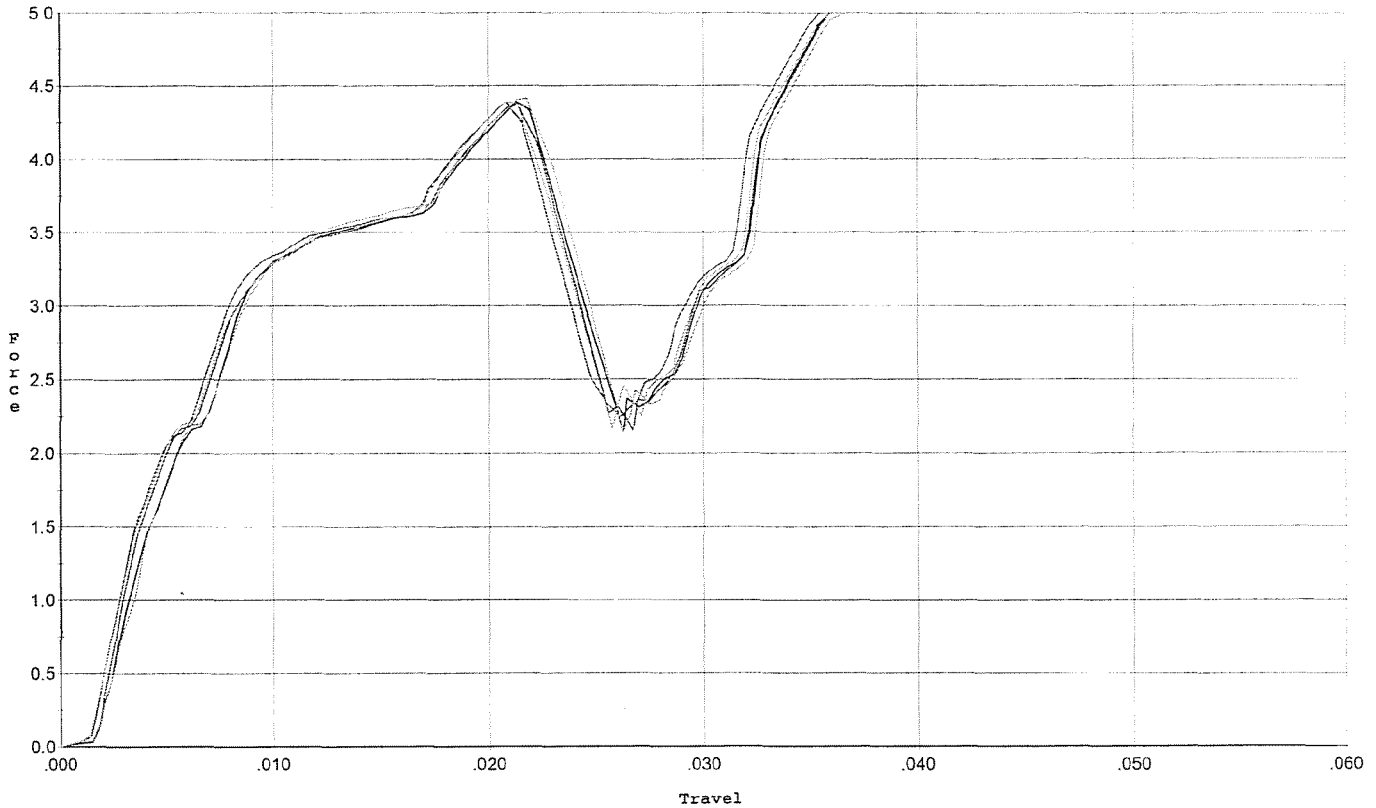
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.426	0.023	0.00	0.015	0.061		Set Trigger
2	4.420	0.022	0.00	0.015	0.060		Set Trigger
3	4.483	0.023	0.00	0.014	0.062		Set Trigger
4	4.538	0.024	0.00	0.014	0.068		Set Trigger
5	4.400	0.022	0.00	0.014	0.059		Set Trigger

A. 4.45

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/13/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



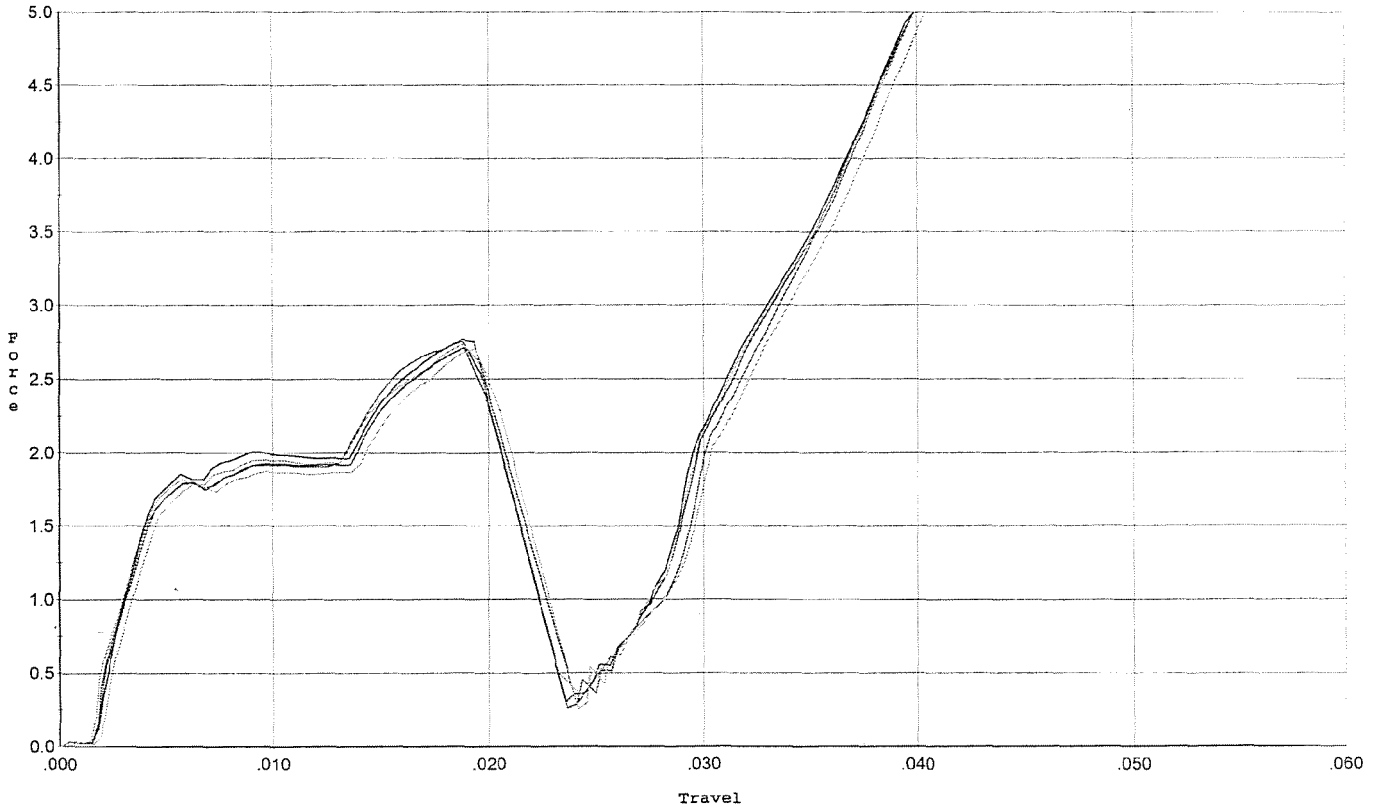
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.375	0.022	0.00	0.015	0.060		Set Trigger
2	4.387	0.022	0.00	0.015	0.059		Set Trigger
3	4.382	0.022	0.00	0.015	0.059		Set Trigger
4	4.388	0.023	0.00	0.015	0.063		Set Trigger
5	4.413	0.023	0.00	0.015	0.062		Set Trigger

A. 4.38

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/13/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



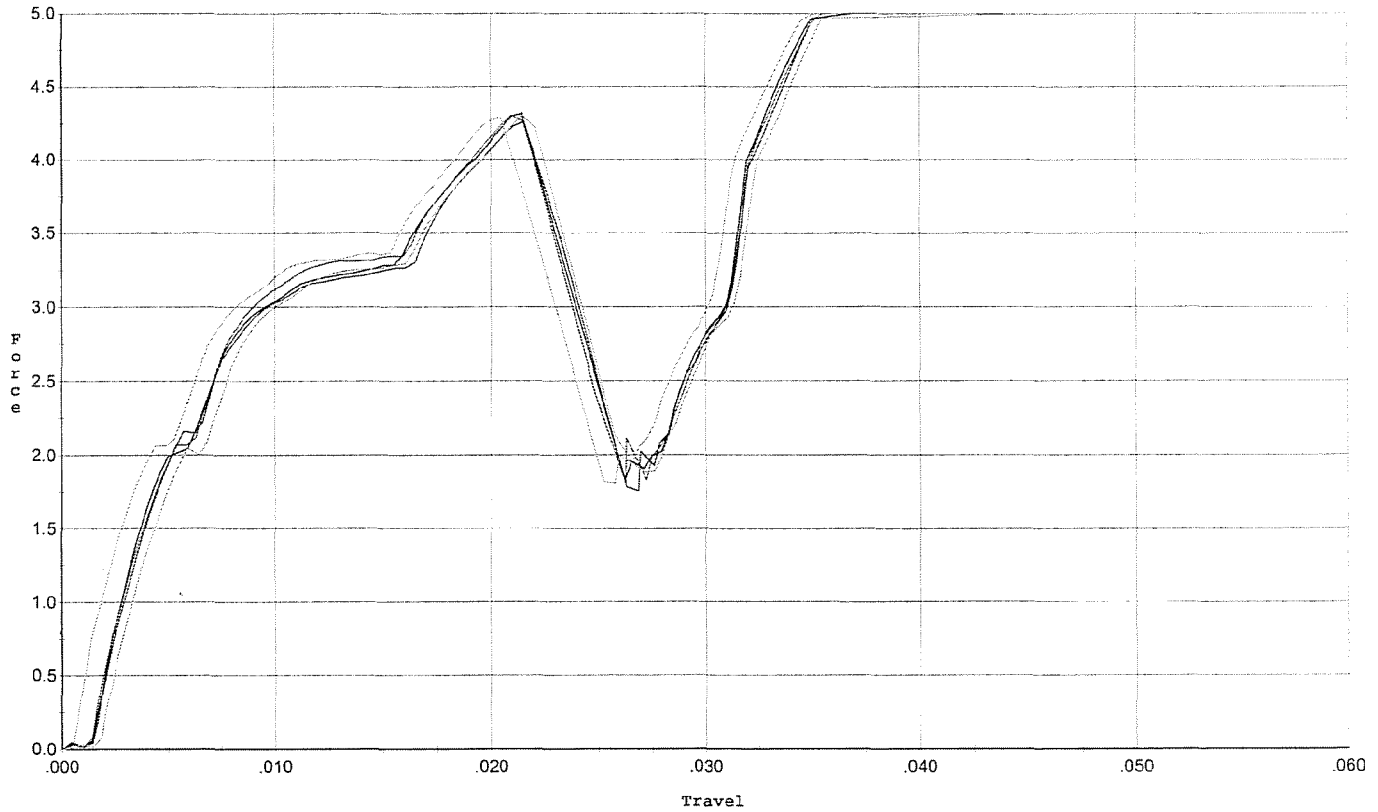
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.710	0.020	0.002	0.027	0.034		Set Trigger
2	2.755	0.020	0.002	0.027	0.034		Set Trigger
3	2.767	0.019	0.002	0.027	0.033		Set Trigger
4	2.706	0.021	0.00	0.027	0.034		Set Trigger
5	2.736	0.020	0.00	0.027	0.034		Set Trigger

A-2-73

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/13/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.261	0.023	0.00	0.015	0.060		Set Trigger
2	4.315	0.021	0.00	0.015	0.056		Set Trigger
3	4.302	0.022	0.00	0.015	0.056		Set Trigger
4	4.292	0.023	0.00	0.014	0.061		Set Trigger
5	4.306	0.022	0.00	0.015	0.056		Set Trigger

A-4.29