

G6810462

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



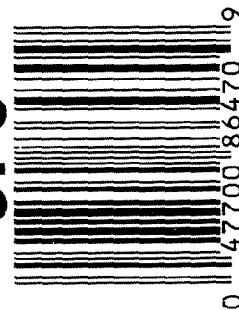
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6810462

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G6810462

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-5-09	SPD
430	ASSEMBLE TO STOCK		2-5-09	SP
440	PROOF		2-5-09	SPD
460	CHECK HEADSPACE		2-5-09	SPD
470	DIS-ASSEMBLE ACTION		2-5-09	SPD
472	SERIALIZE BOLT HANDLE	MAGNAFLUX	2-6-09	RTZ
475	DRILL AND TAP SIGHT HOLES		2-6-09	TC
480	MAGNAFLUX BBL ACTION	OPERATOR (17)	2/7/09	(18)
490	MAGNAFLUX BOLT		2/7/09	MR
500	ROLLMARK CALIBER		2/9/09	RT
520	GOFF BLAST BBL / REC		2-5-09	SPD
542	APPLY COATINGS (BARREL ACTION)		2/2	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-12-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-12-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-12-09	SP
	D) OIL FIRING PIN ASSEMBLY		2-13-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

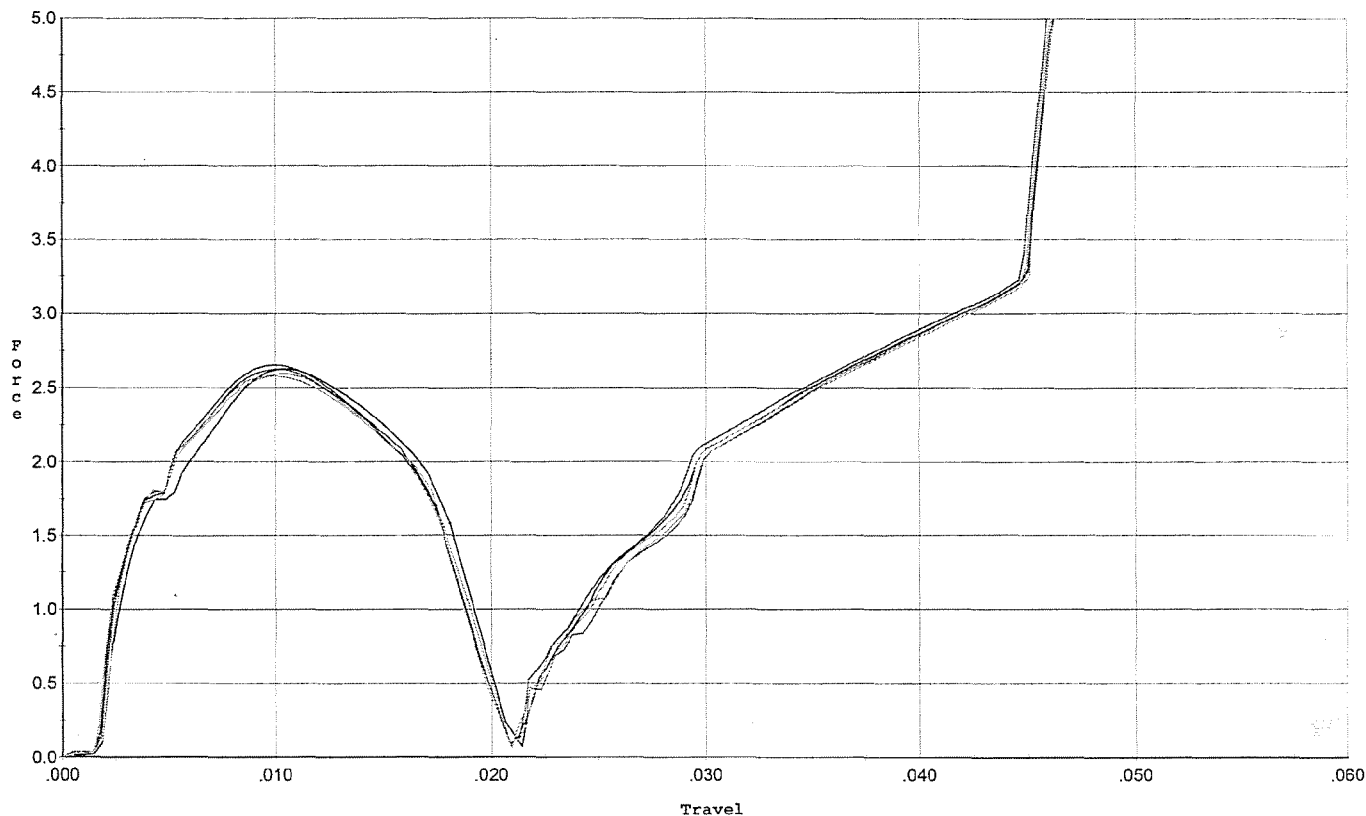
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	2-18-09	LH
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	2-18-09	LH
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	2-18-09	LH
	J) ASSEMBLE STOCK		2-13-09	LLD
	K) ASSEMBLE SWIVEL STUDS		2-18-09	LH
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	2-16-09	TL
	MALFUNCTION	CORRECTION	N/A	
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		2-14-09	NV
670	FINAL INSPECTION A) HEADSPACE		2-18-09	LH
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.67</u> <u>2.61</u> <u>2.61</u> <u>2.69</u> <u>2.58</u>	2-17-09	NV
	C) FUNCTION		2-18-09	LH
690	PACK		3/4/09	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/11/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



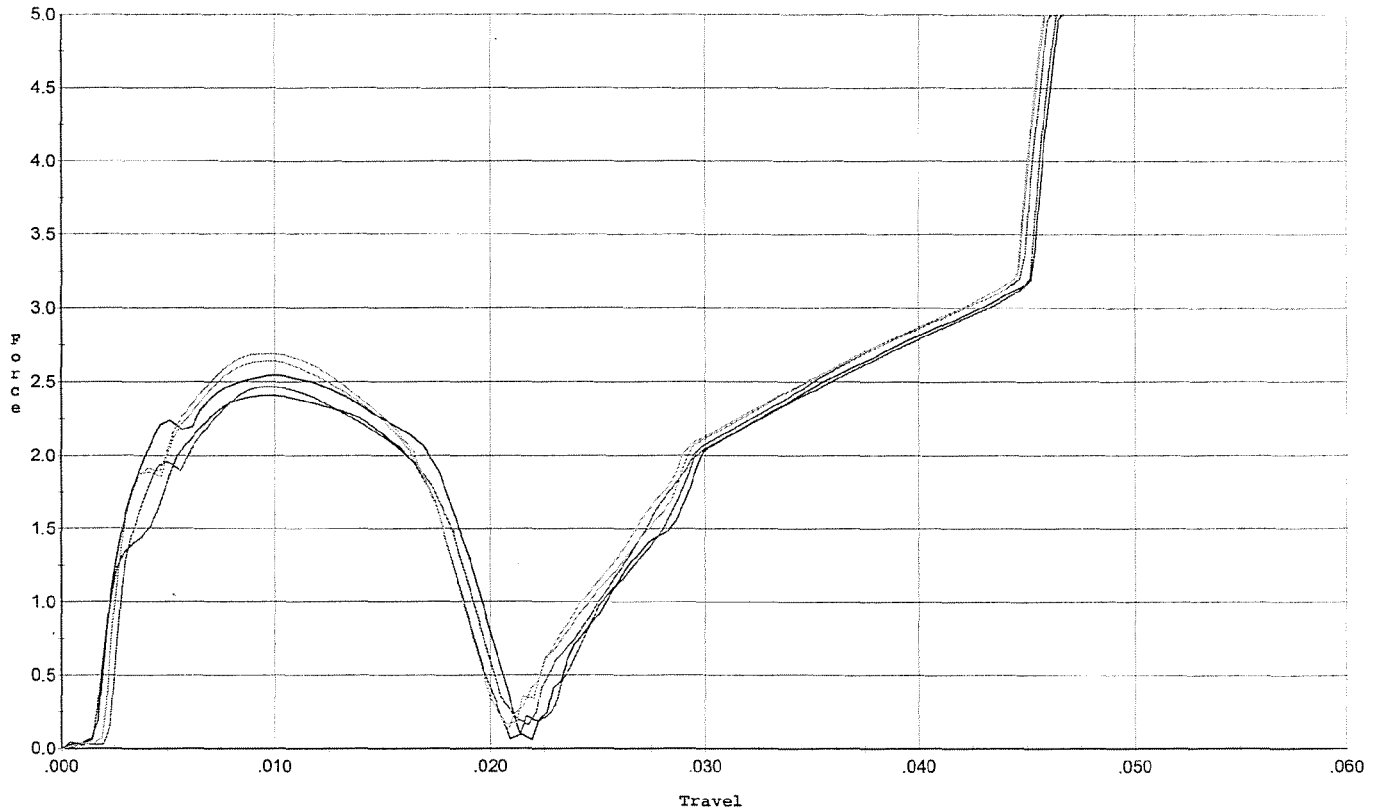
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.653	0.017	0.00	0.032	0.032		Set Trigger
2	2.628	0.018	0.00	0.032	0.032		Set Trigger
3	2.626	0.017	0.002	0.033	0.031		Set Trigger
4	2.577	0.019	0.00	0.032	0.033		Set Trigger
5	2.593	0.018	0.00	0.033	0.031		Set Trigger

A-2.61

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/11/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



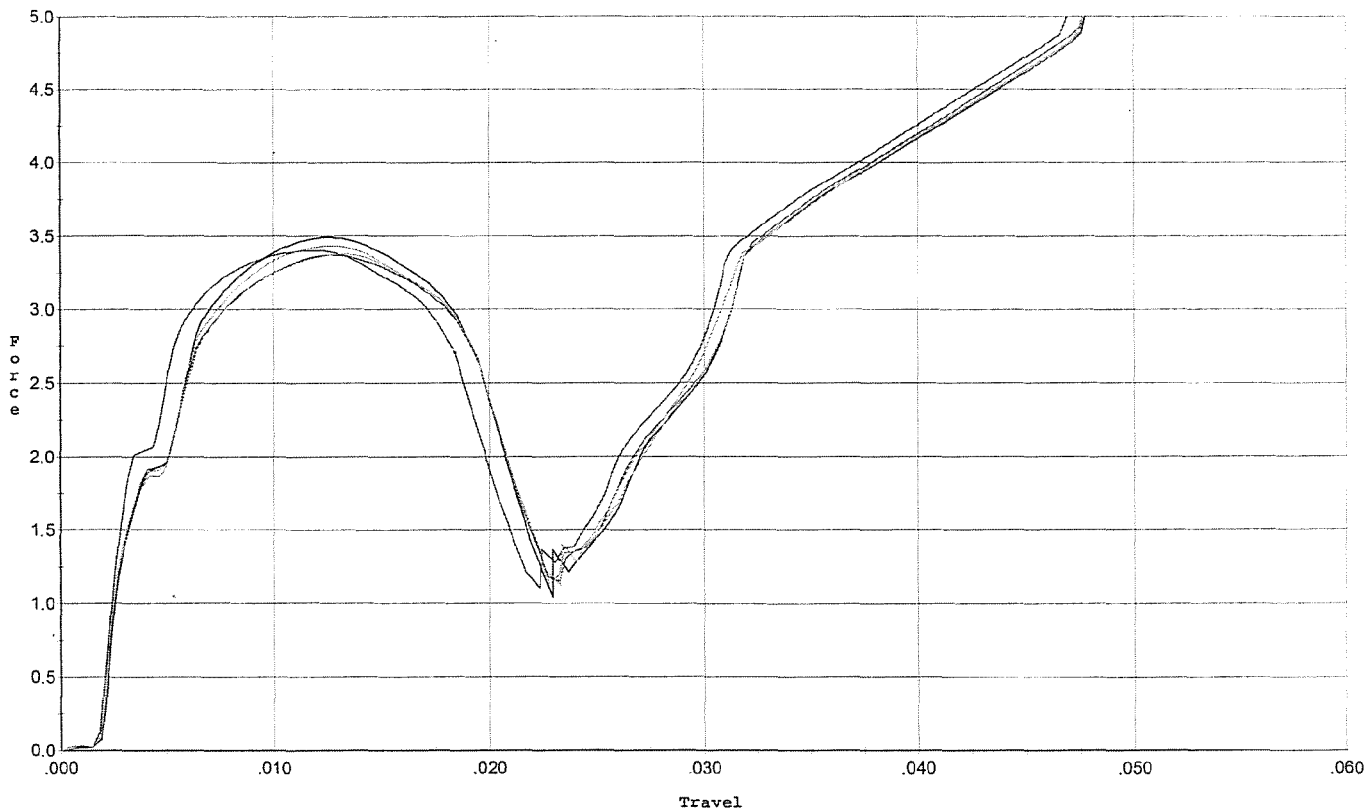
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.409	0.017	0.00	0.033	0.030		Set Trigger
2	2.543	0.019	0.00	0.032	0.035		Set Trigger
3	2.467	0.018	0.002	0.032	0.031		Set Trigger
4	2.638	0.017	0.00	0.032	0.032		Set Trigger
5	2.691	0.017	0.00	0.032	0.033		Set Trigger

A-2-SS

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/11/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



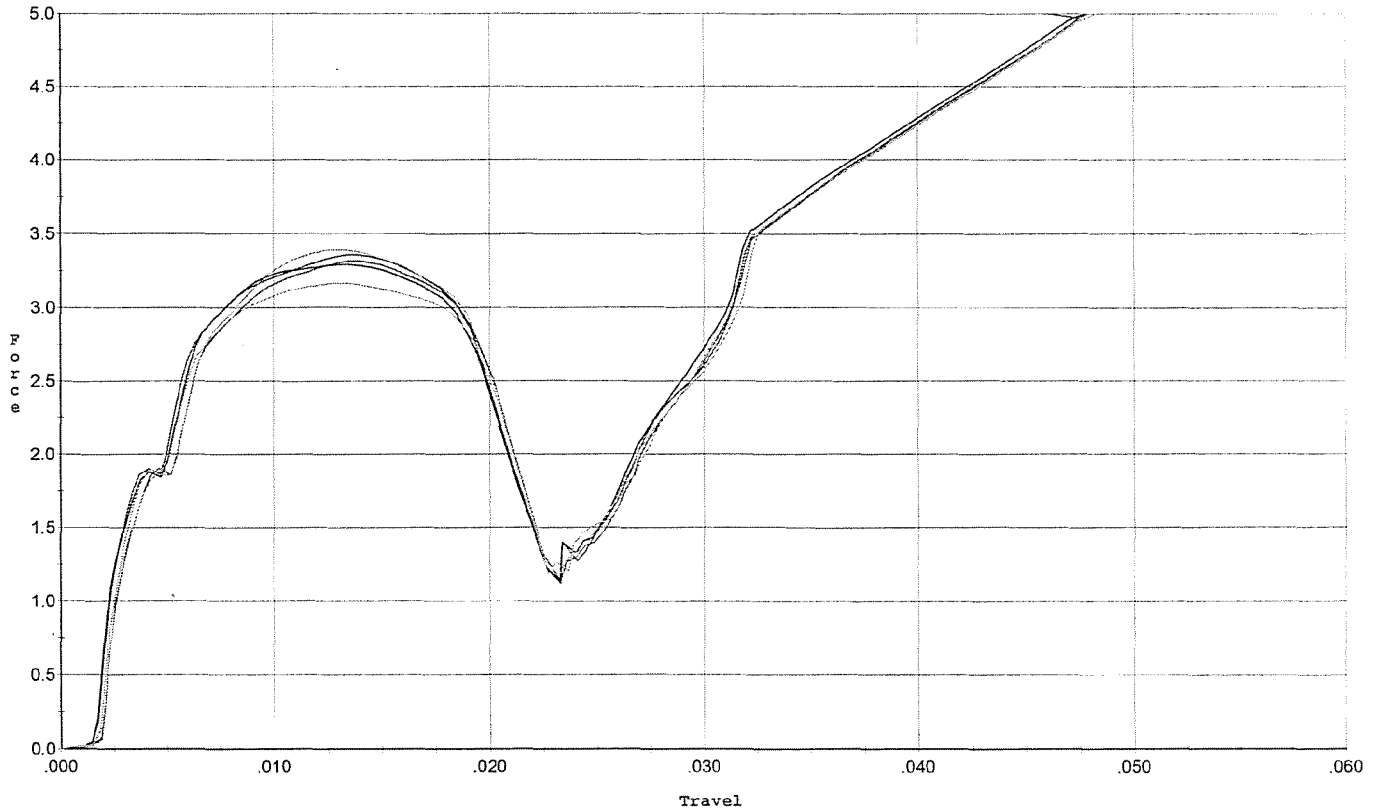
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.401	0.018	0.002	0.030	0.044		Set Trigger
2	3.490	0.019	0.002	0.030	0.047		Set Trigger
3	3.369	0.019	0.002	0.030	0.046		Set Trigger
4	3.378	0.019	0.00	0.030	0.046		Set Trigger
5	3.431	0.019	0.00	0.030	0.046		Set Trigger

A.3.41

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/11/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



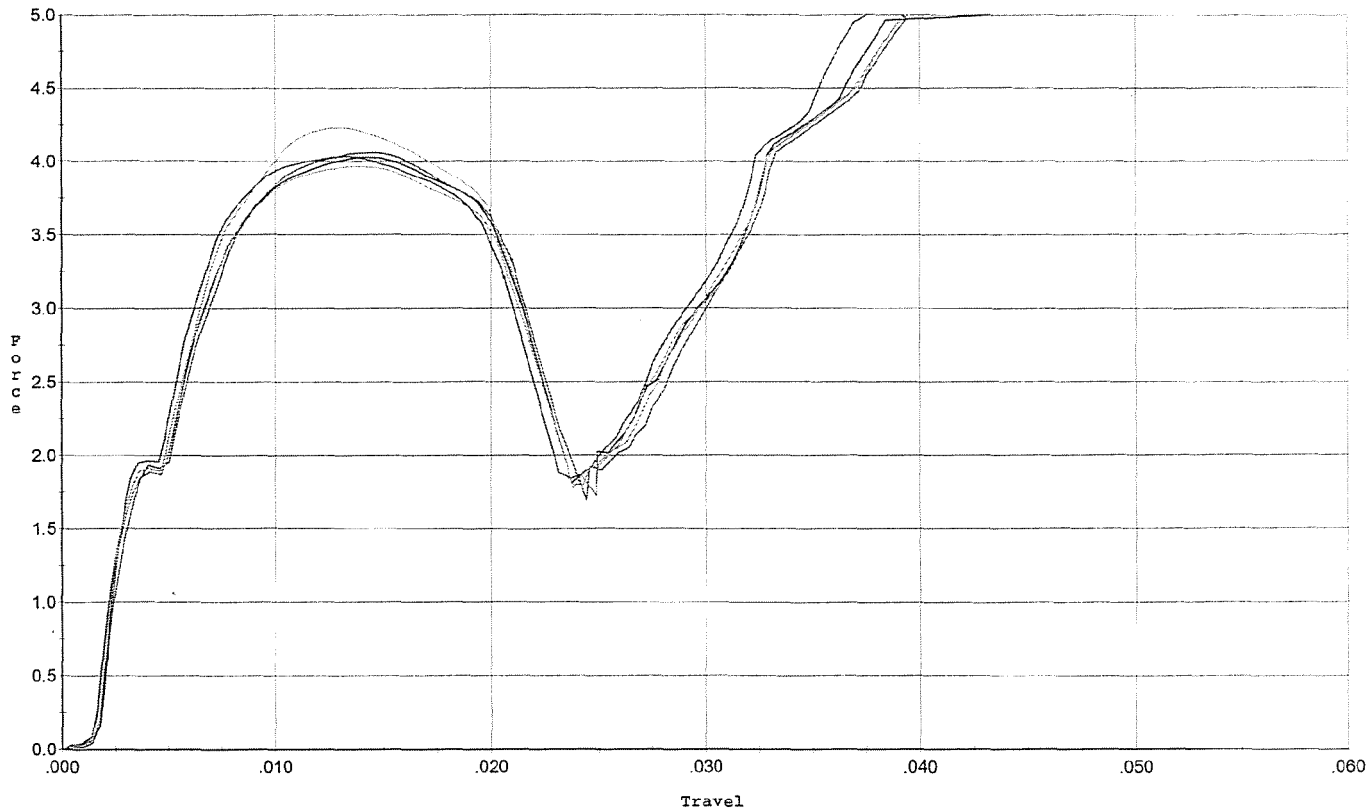
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.357	0.019	0.00	0.030	0.046		Set Trigger
2	3.293	0.019	0.00	0.030	0.046		Set Trigger
3	3.316	0.020	0.00	0.030	0.047		Set Trigger
4	3.167	0.020	0.00	0.030	0.047		Set Trigger
5	3.393	0.020	0.00	0.030	0.047		Set Trigger

A.3.30

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/11/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



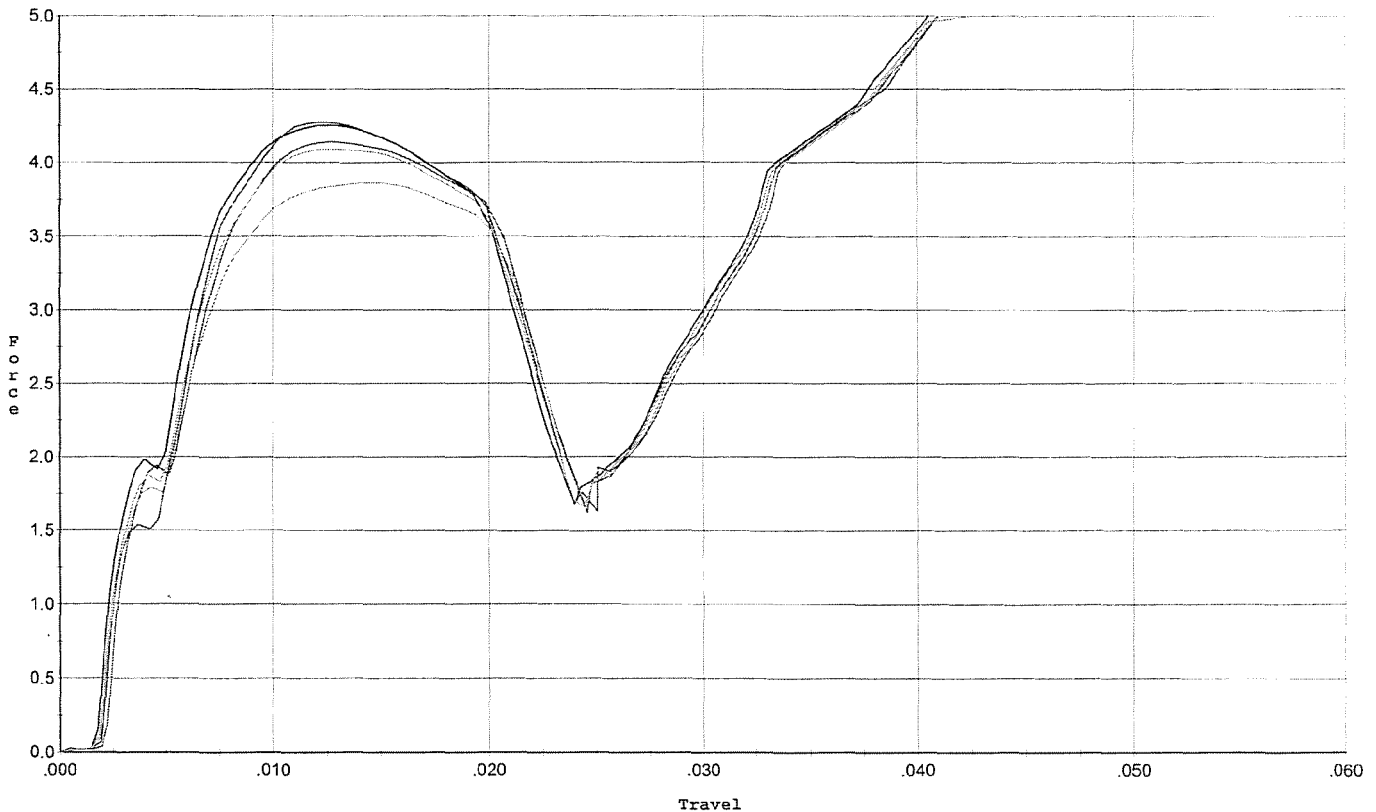
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.033	0.021	0.00	0.028	0.058		Set Trigger
2	4.026	0.021	0.00	0.028	0.060		Set Trigger
3	4.057	0.021	0.00	0.028	0.058		Set Trigger
4	4.232	0.021	0.00	0.027	0.061		Set Trigger
5	3.964	0.022	0.00	0.027	0.060		Set Trigger

A. 4.06

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/11/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



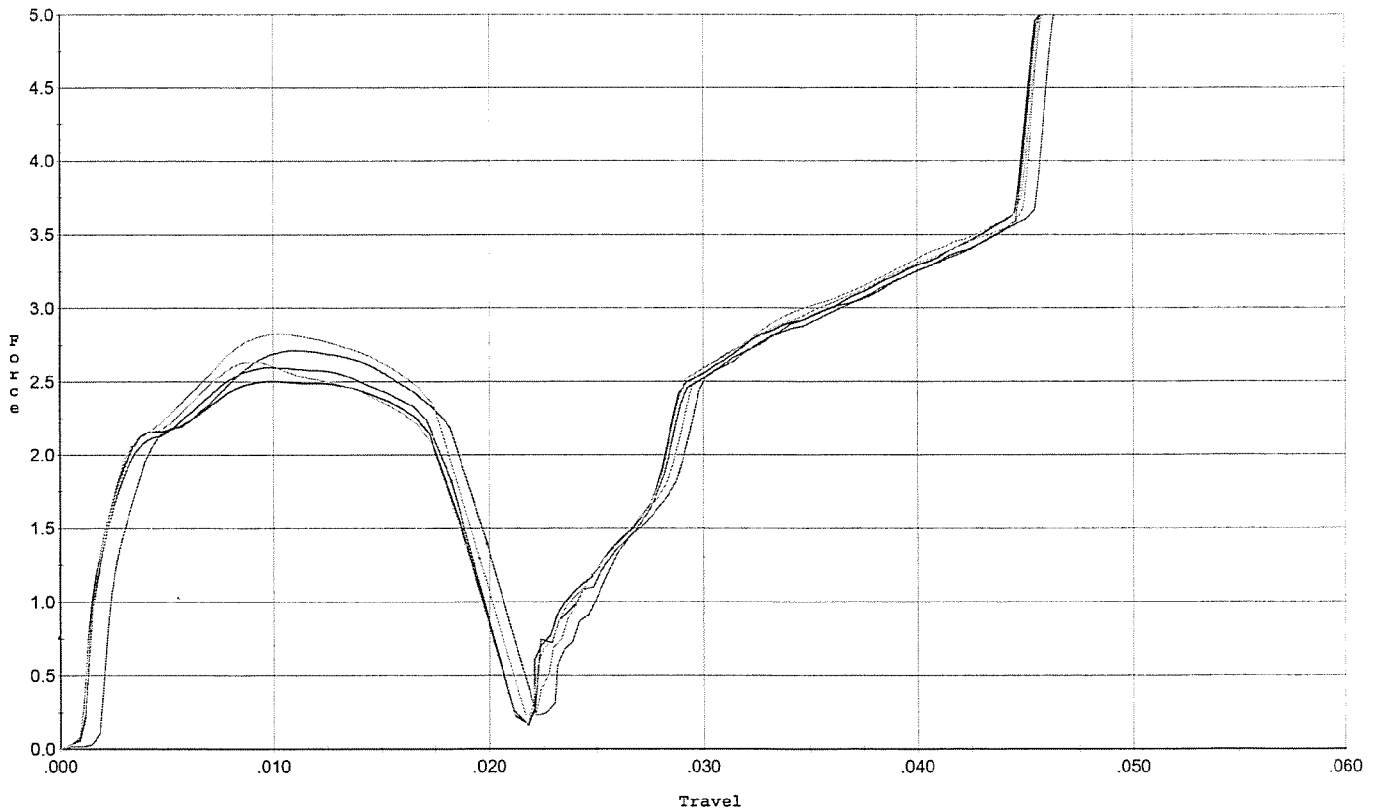
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.274	0.021	0.002	0.027	0.061		Set Trigger
2	4.255	0.020	0.00	0.028	0.058		Set Trigger
3	4.142	0.021	0.00	0.028	0.058		Set Trigger
4	4.091	0.022	0.00	0.028	0.061		Set Trigger
5	3.863	0.021	0.002	0.028	0.056		Set Trigger

A-4.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/11/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



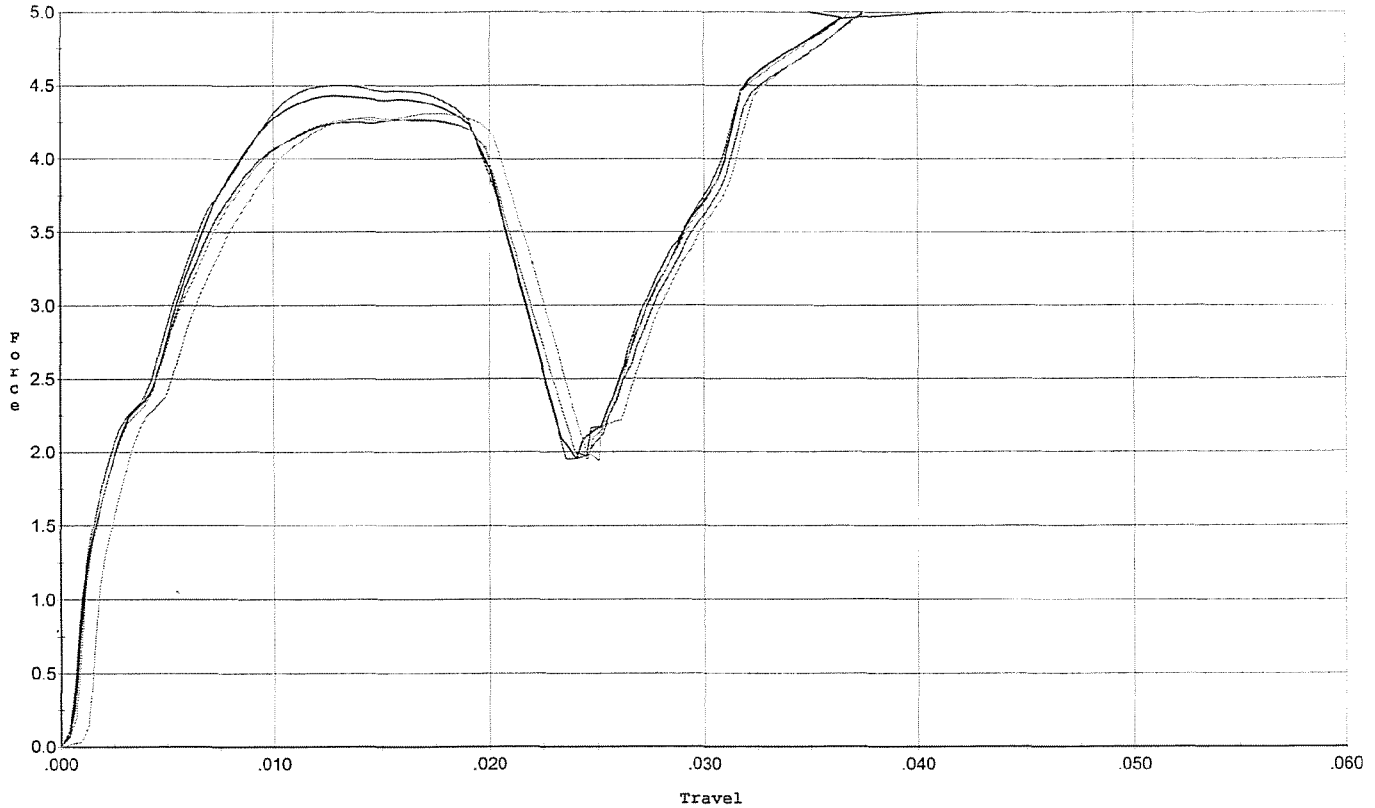
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.596	0.018	0.00	0.031	0.036		Set Trigger
2	2.502	0.019	0.00	0.031	0.037		Set Trigger
3	2.712	0.020	0.00	0.031	0.039		Set Trigger
4	2.634	0.019	0.00	0.031	0.037		Set Trigger
5	2.826	0.020	0.00	0.030	0.041		Set Trigger

A-2.65

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/11/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & ACCURACY



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.266	0.020	0.00	0.026	0.062		Set Trigger
2	4.432	0.020	0.00	0.026	0.064		Set Trigger
3	4.502	0.020	0.00	0.027	0.066		Set Trigger
4	4.271	0.020	0.00	0.026	0.062		Set Trigger
5	4.308	0.022	0.00	0.027	0.067		Set Trigger

A. 4.35