

G6814672

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



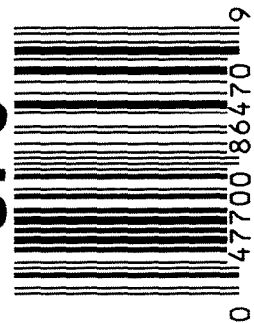
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6814672

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6814672

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-10-09	SP
430	ASSEMBLE TO STOCK		2-10-09	SP
440	PROOF		2-10-09	SP
460	CHECK HEADSPACE		2-10-09	SP
470	DIS-ASSEMBLE ACTION		2-10-09	SP
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	2-11-09	RT
475	DRILL AND TAP SIGHT HOLES		2-11-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 	2/13/09	
490	MAGNAFLUX BOLT		2/13/09	MR
500	ROLLMARK CALIBER		2/13/09	RT
520	GOFF BLAST BBL / REC		2/16/09	TX
542	APPLY COATINGS (BARREL ACTION)		2/20	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-22-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-20-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-20-09	SP
	D) OIL FIRING PIN ASSEMBLY		2-22-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

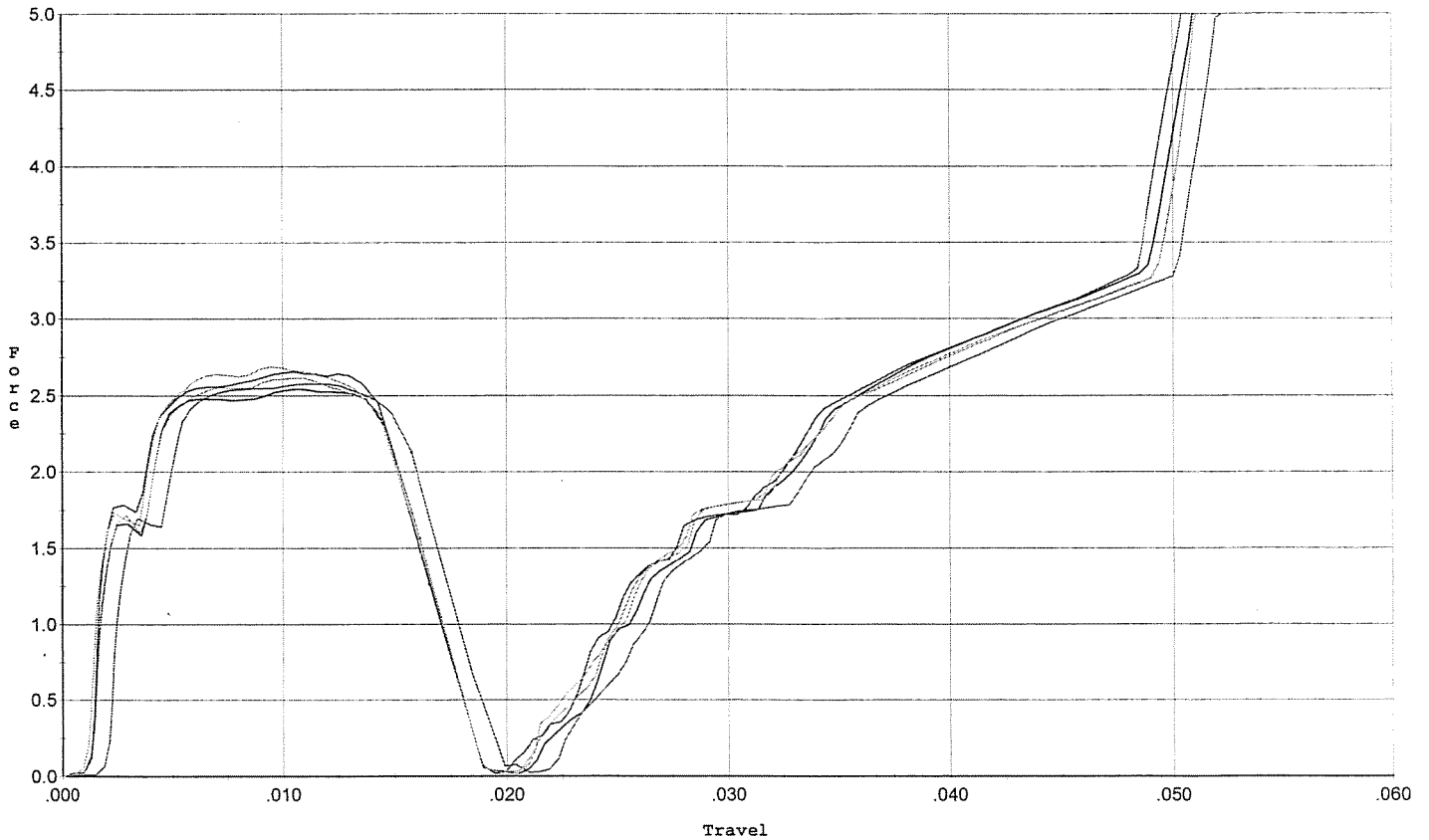
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>30</u> <u>30</u> <u>30</u>	2-25-09	L.N.
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>50</u> <u>50</u> <u>50</u>	2-25-09	L.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.032</u> <u>.021</u> <u>.032</u>	2-25-09	L.N.
	J) ASSEMBLE STOCK		2-23-09	L.N.
	K) ASSEMBLE SWIVEL STUDS		2-25-09	L.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	2-24-09	L.N.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		2-24-09	R.P.
670	FINAL INSPECTION A) HEADSPACE		2-25-09	L.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.57</u> <u>2.63</u> <u>2.57</u> <u>2.81</u> <u>2.54</u>	2-25-09	W.N.
	C) FUNCTION		2-25-09	L.N.
690	PACK		2/28/09	F.M.

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/19/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



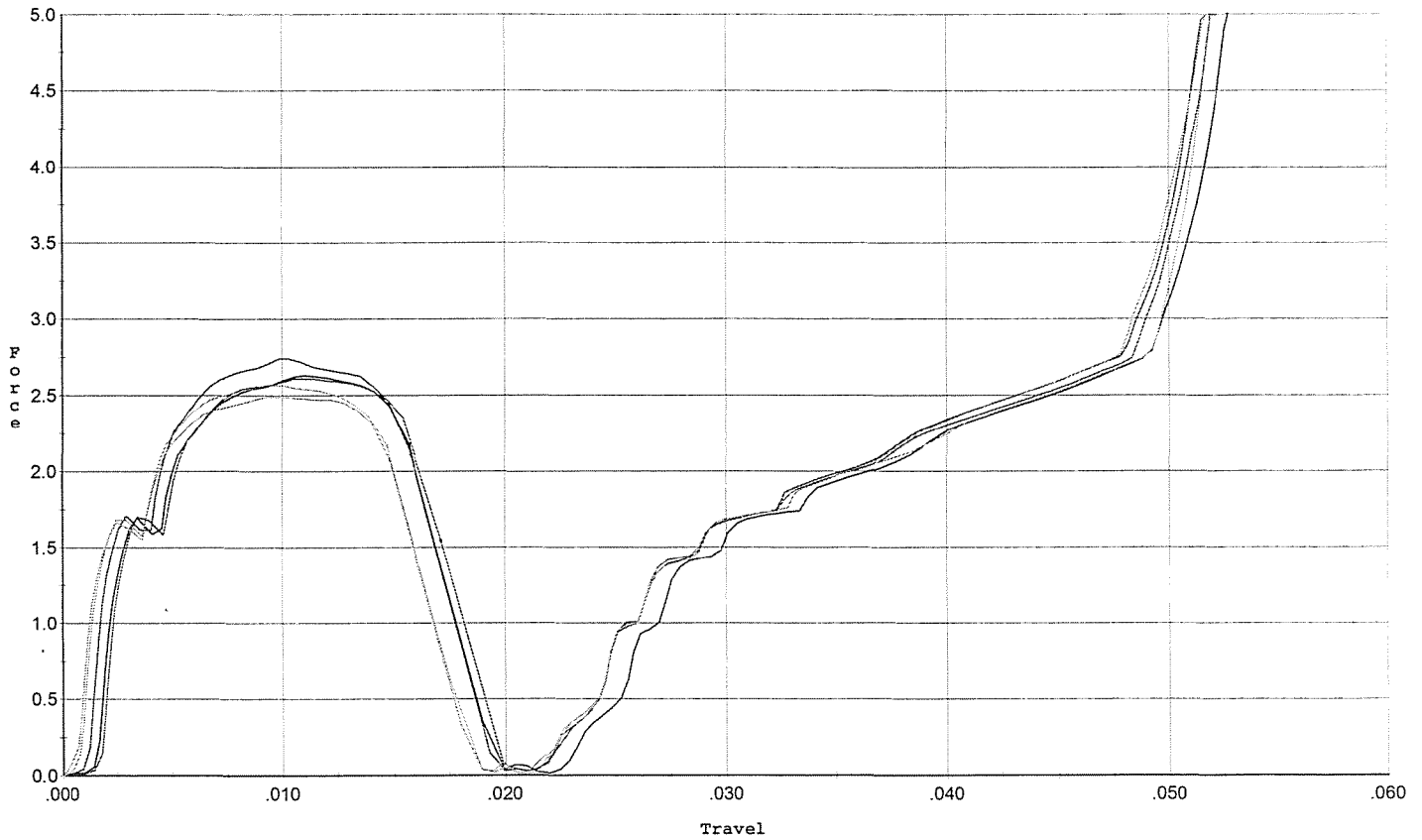
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.656	0.016	0.00	0.038	0.032		Set Trigger
2	2.544	0.017	0.00	0.038	0.031		Set Trigger
3	2.578	0.016	0.002	0.039	0.029		Set Trigger
4	2.688	0.016	0.00	0.038	0.033		Set Trigger
5	2.615	0.016	0.00	0.038	0.031		Set Trigger

A-2-61

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/19/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



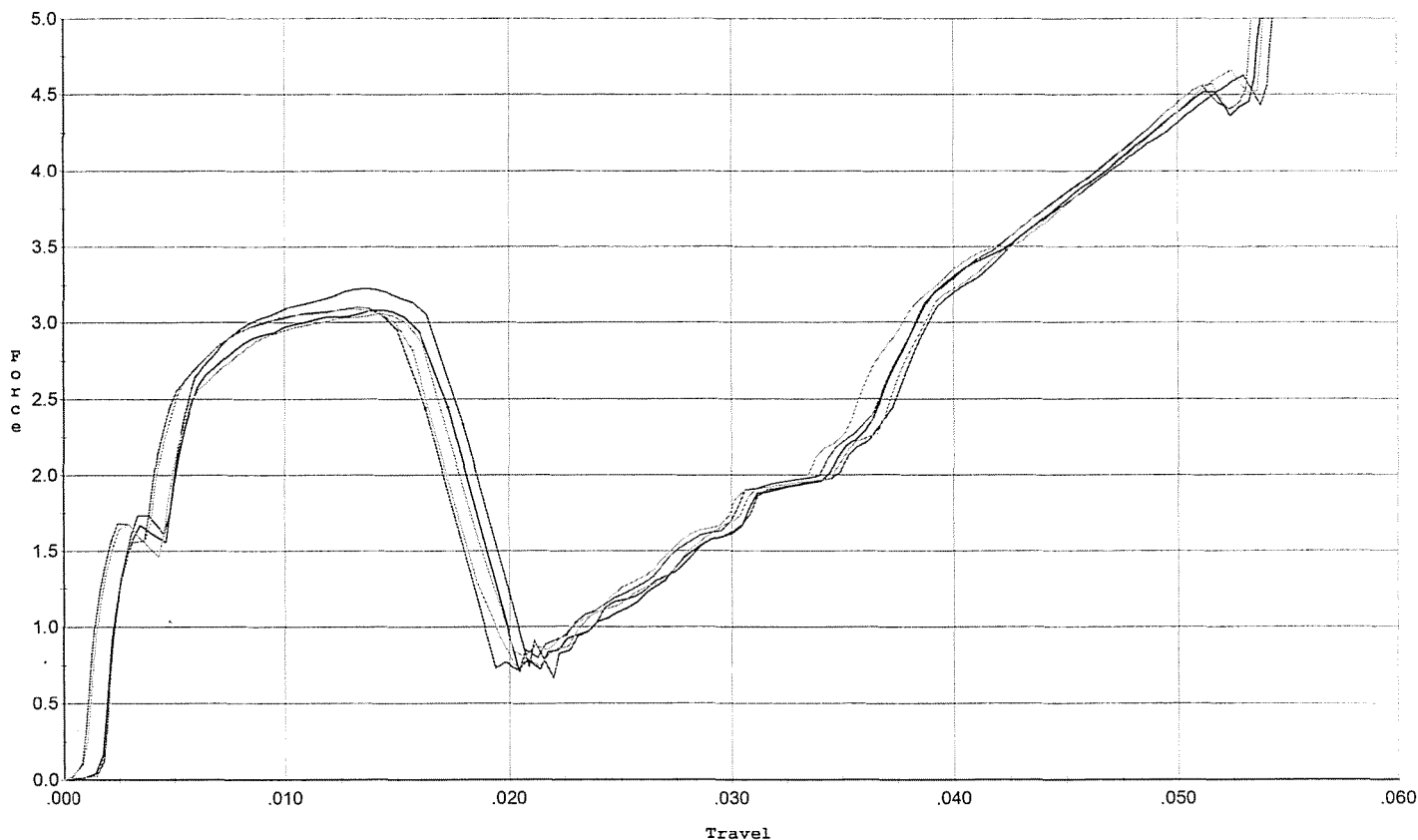
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.741	0.016	0.00	0.039	0.031		Set Trigger
2	2.631	0.016	0.00	0.041	0.029		Set Trigger
3	2.609	0.017	0.00	0.039	0.032		Set Trigger
4	2.566	0.015	0.00	0.041	0.028		Set Trigger
5	2.492	0.015	0.00	0.040	0.028		Set Trigger

A-2.60

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/19/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



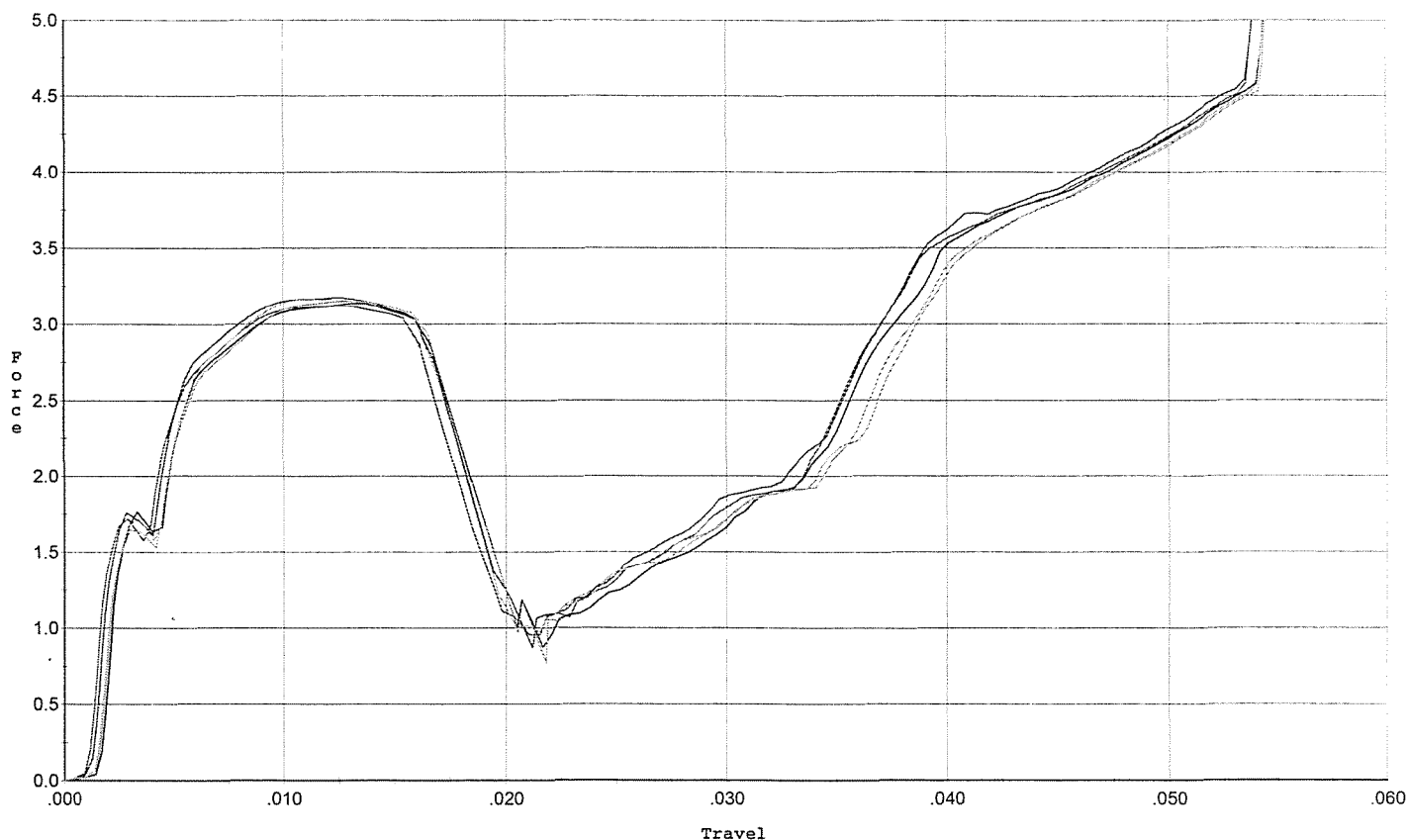
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.226	0.018	0.002	0.038	0.040		Set Trigger
2	3.079	0.017	0.005	0.038	0.037		Set Trigger
3	3.103	0.016	0.004	0.038	0.037		Set Trigger
4	3.088	0.016	0.00	0.039	0.035		Set Trigger
5	3.055	0.016	0.00	0.039	0.034		Set Trigger

A-3-11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/19/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



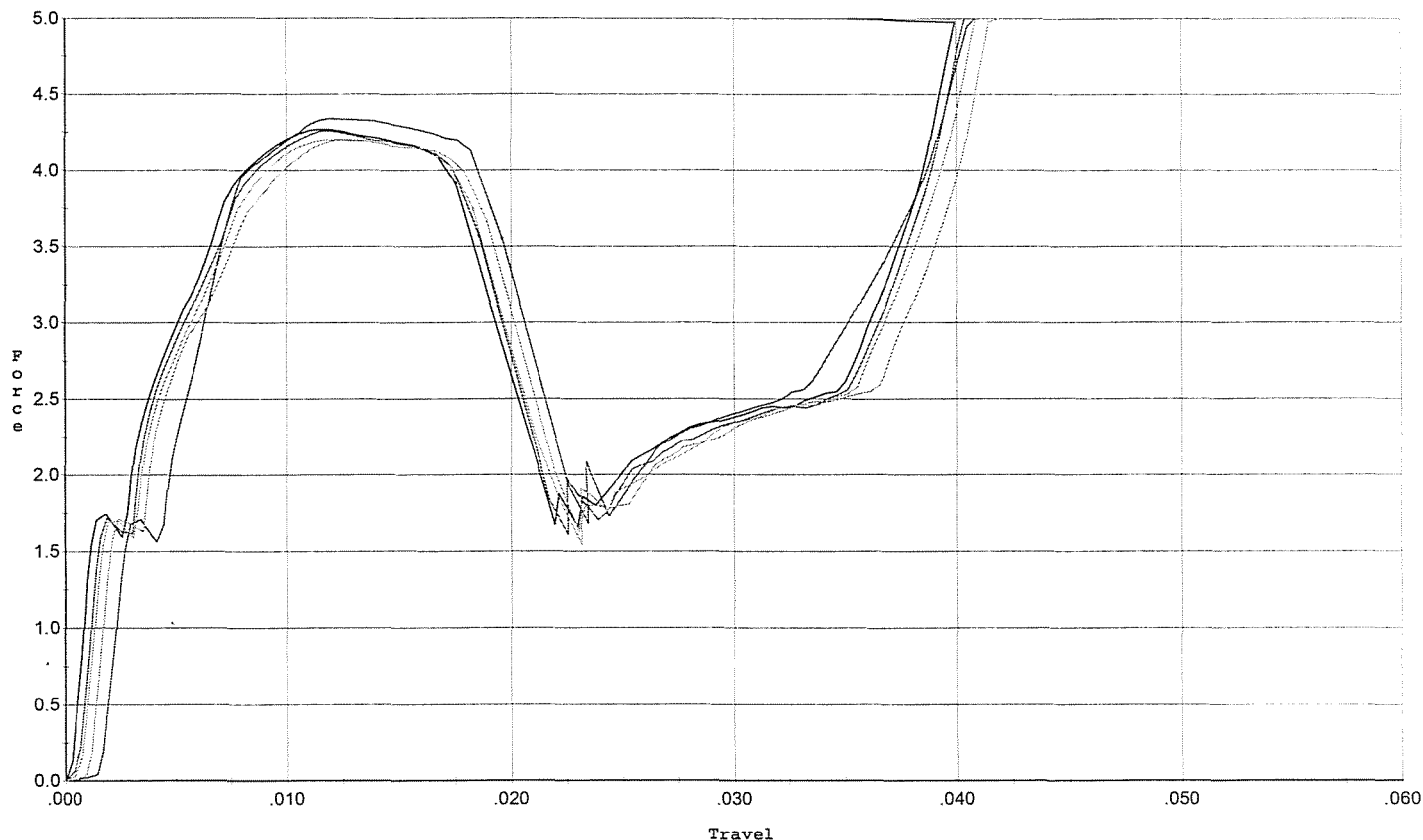
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.173	0.017	0.004	0.038	0.038		Set Trigger
2	3.136	0.017	0.00	0.038	0.037		Set Trigger
3	3.120	0.016	0.00	0.038	0.036		Set Trigger
4	3.166	0.017	0.004	0.038	0.038		Set Trigger
5	3.148	0.019	0.00	0.038	0.041		Set Trigger

A.3.14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/19/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



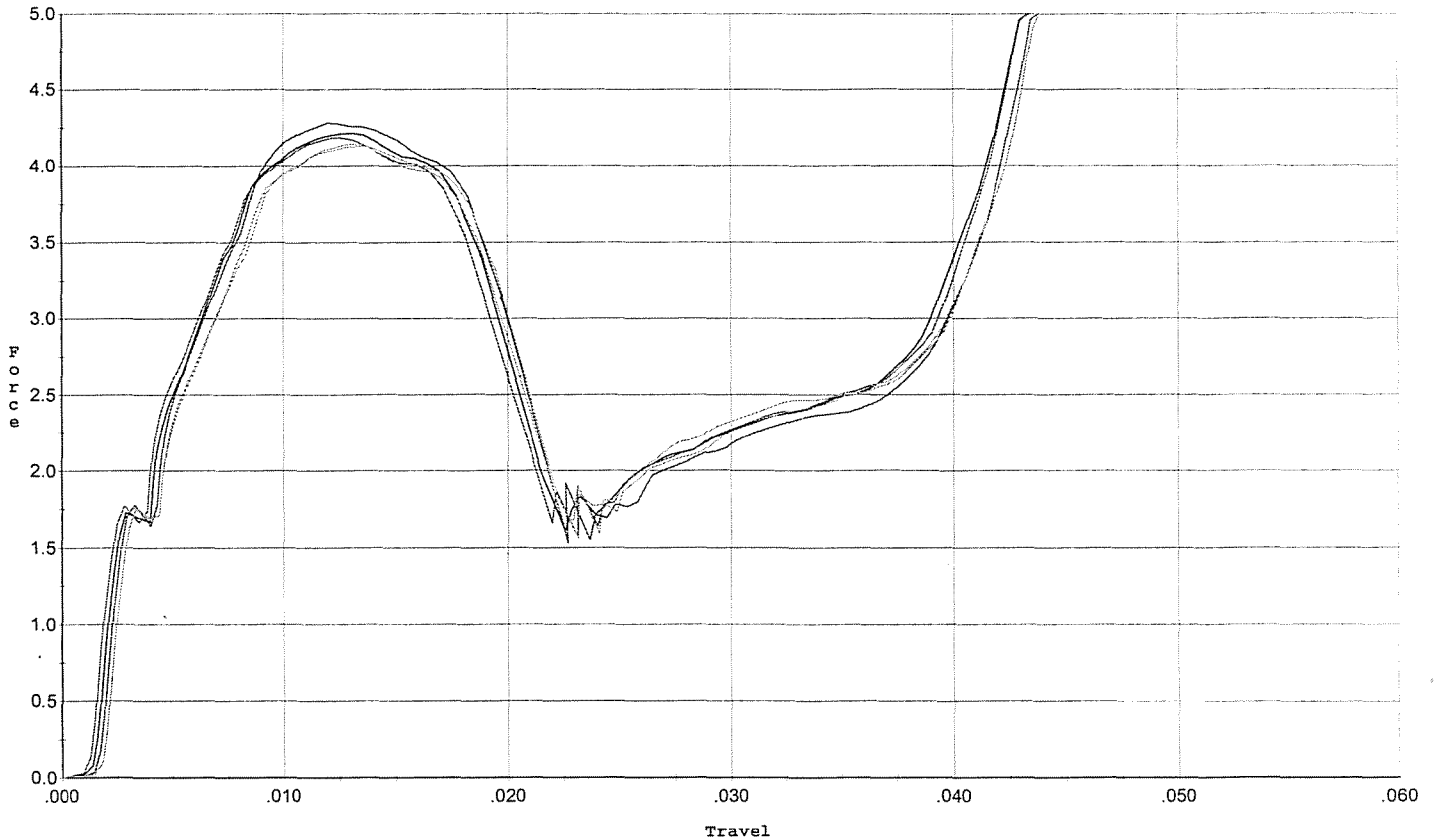
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.339	0.020	0.00	0.023	0.057		Set Trigger
2	4.267	0.018	0.00	0.024	0.054		Set Trigger
3	4.256	0.019	0.003	0.024	0.056		Set Trigger
4	4.202	0.018	0.00	0.024	0.054		Set Trigger
5	4.194	0.019	0.004	0.024	0.055		Set Trigger

A-4.25

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/19/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



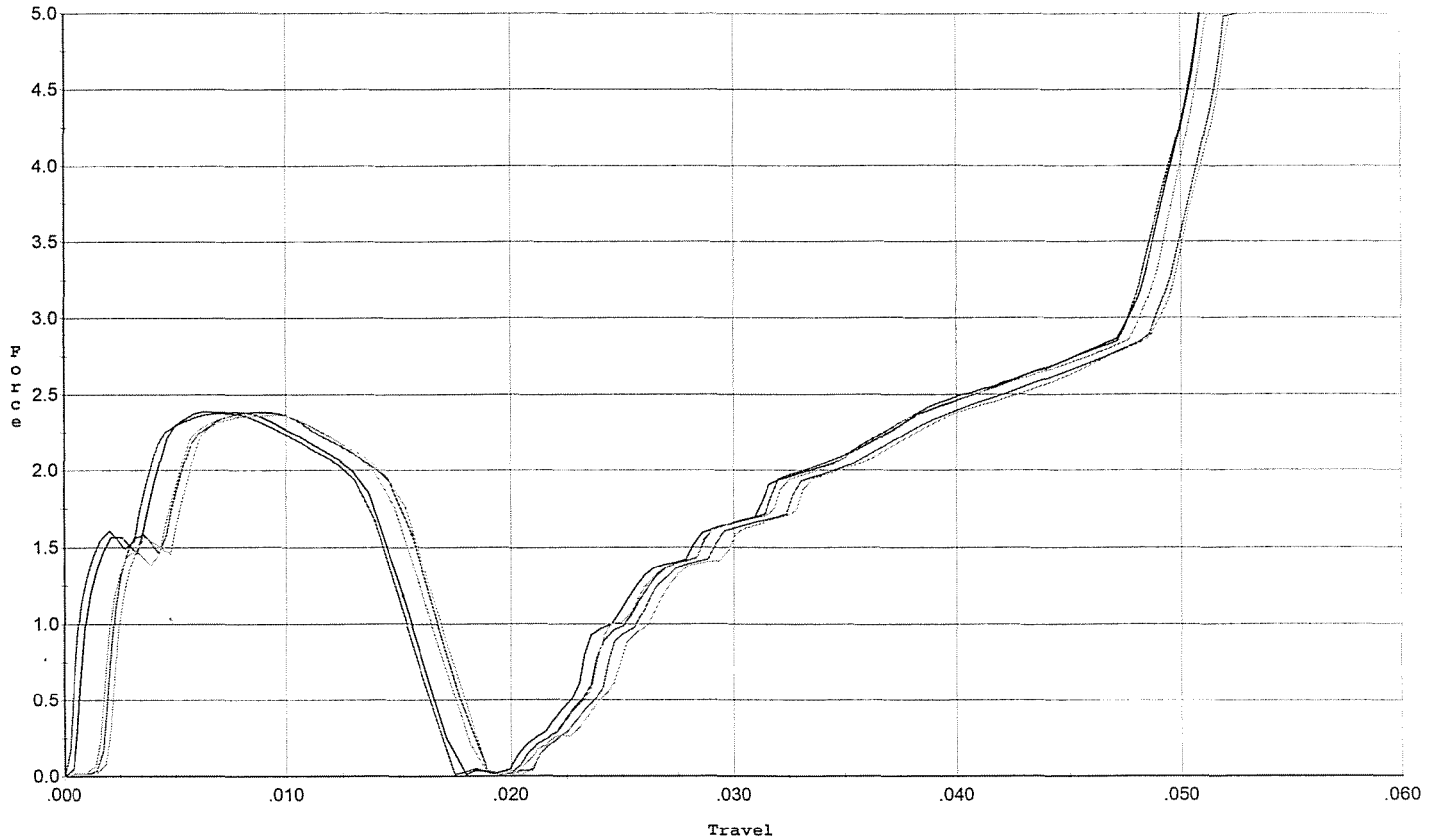
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.282	0.020	0.00	0.027	0.056		Set Trigger
2	4.212	0.019	0.004	0.027	0.053		Set Trigger
3	4.181	0.018	0.00	0.027	0.051		Set Trigger
4	4.130	0.019	0.00	0.027	0.053		Set Trigger
5	4.139	0.021	0.00	0.027	0.056		Set Trigger

A-4.18

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/19/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



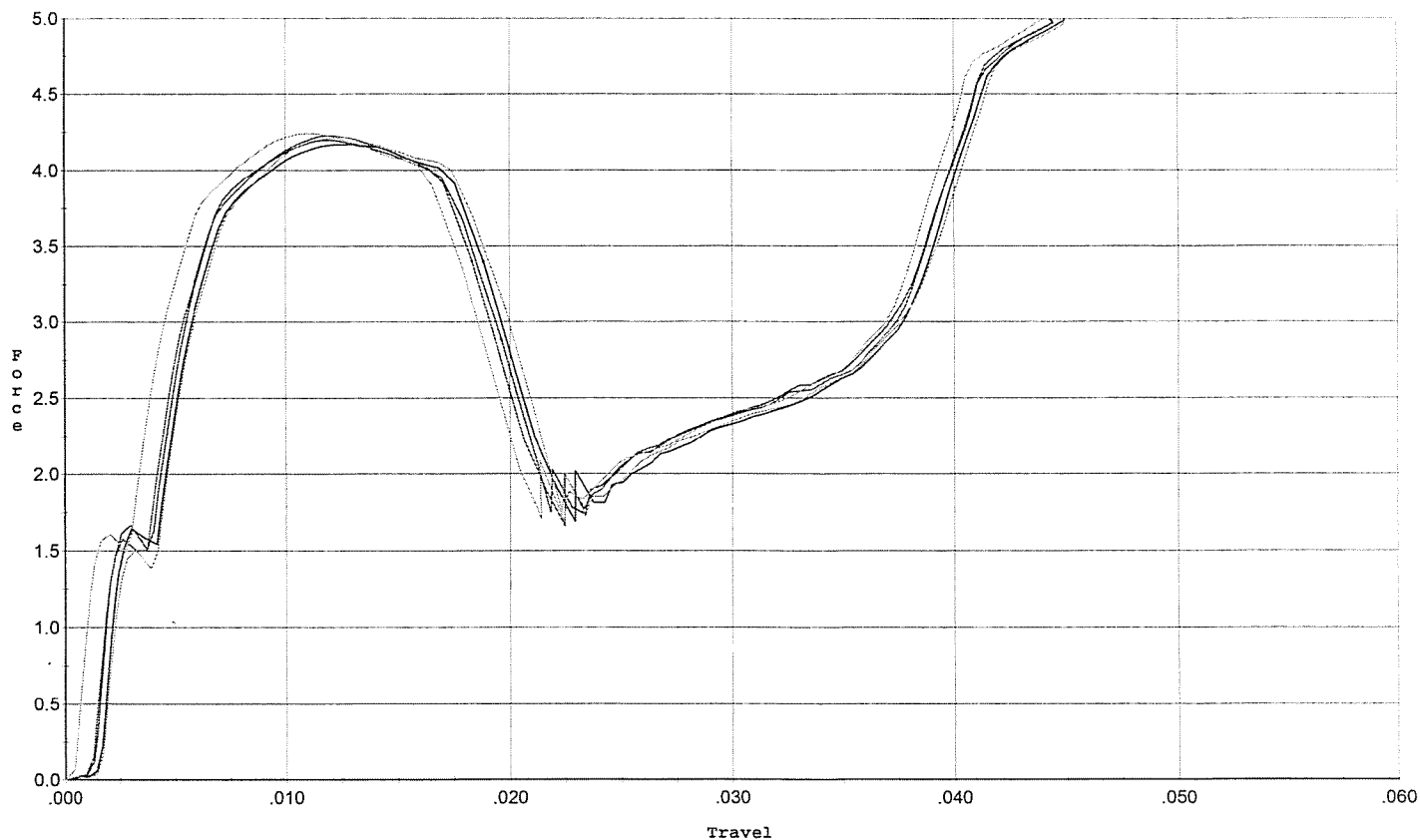
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.375	0.014	0.00	0.041	0.025		Set Trigger
2	2.391	0.015	0.00	0.040	0.027		Set Trigger
3	2.387	0.016	0.00	0.040	0.026		Set Trigger
4	2.365	0.015	0.002	0.041	0.025		Set Trigger
5	2.377	0.016	0.00	0.039	0.027		Set Trigger

A-2-37

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/19/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.197	0.020	0.00	0.036	0.056		Set Trigger
2	4.169	0.019	0.004	0.036	0.054		Set Trigger
3	4.227	0.018	0.004	0.036	0.053		Set Trigger
4	4.243	0.018	0.00	0.036	0.054		Set Trigger
5	4.218	0.020	0.00	0.035	0.056		Set Trigger

A-4.21