

G6814674

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

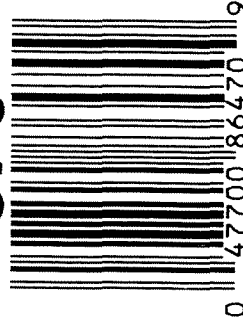
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6814674

UPC



GUN SERIAL #

G 6814674

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-10-09	SP
430	ASSEMBLE TO STOCK		2-10-09	SP
440	PROOF		2-10-09	SP
460	CHECK HEADSPACE		2-10-09	SP
470	DIS-ASSEMBLE ACTION		2-10-09	SP
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	2-11-09	RT
475	DRILL AND TAP SIGHT HOLES		2-11-09	TC
480	MAGNAFLUX BBL ACTION	OPERATOR	2/13/09	RD
490	MAGNAFLUX BOLT		2/13/09	MR
500	ROLLMARK CALIBER		2/14/09	RT
520	GOFF BLAST BBL / REC		2/14/09	TXG
542	APPLY COATINGS (BARREL ACTION)		2/21	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-23-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-23-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-23-09	SP
	D) OIL FIRING PIN ASSEMBLY		2-24-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

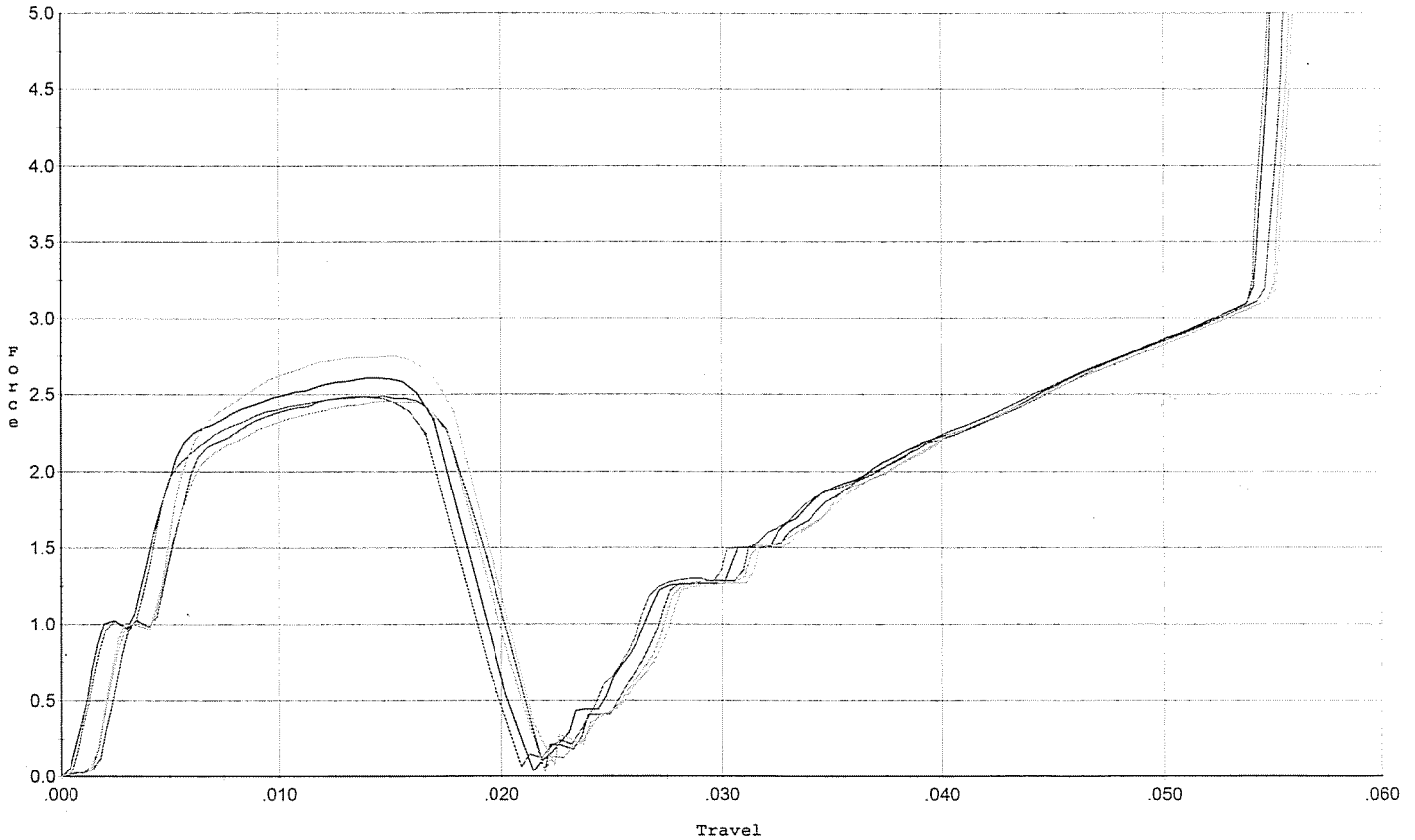
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>7</u>	<u>7</u>	<u>7</u>	3-2-09	W W		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>3</u>	<u>3</u>	<u>3</u>	3-2-09	W W		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.022</u>	<u>.023</u>	3-2-09	W W		
	J) ASSEMBLE STOCK					2-24-09	RP		
	K) ASSEMBLE SWIVEL STUDS					3-2-09	W W		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL		2-25-09	L.P.D.		
			PASS	FAIL					
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO					2-25-09	RP		
670	FINAL INSPECTION A) HEADSPACE					3-2-09	W W		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.69</u>	<u>2.74</u>	<u>2.34</u>	<u>2.54</u>	<u>2.72</u>	2-26-09	W W
	C) FUNCTION					3-2-09	3 W W		
690	PACK					3/5/09	Fry		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/23/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



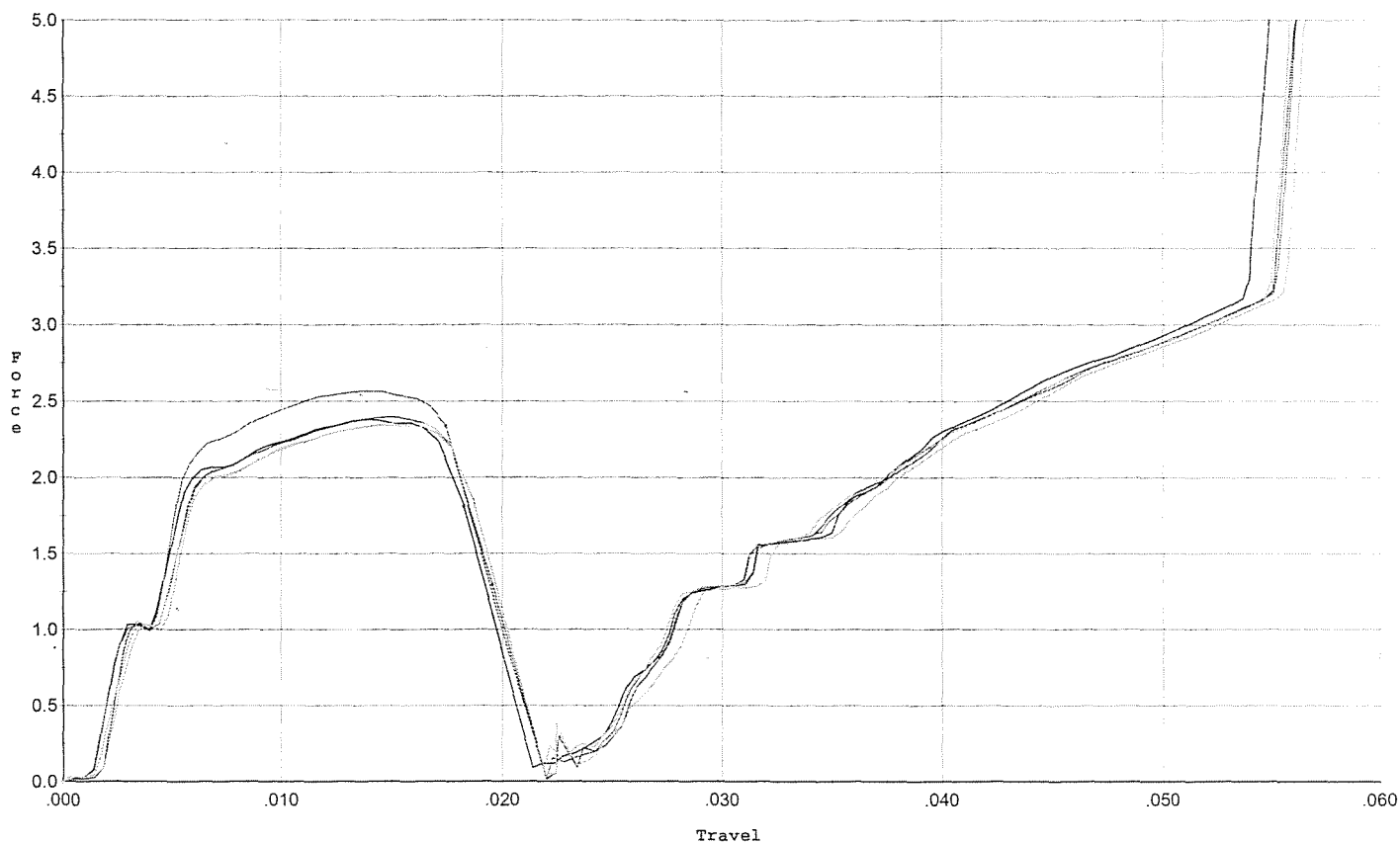
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.488	0.019	0.00	0.040	0.033		Set Trigger
2	2.609	0.017	0.00	0.041	0.032		Set Trigger
3	2.486	0.017	0.00	0.041	0.030		Set Trigger
4	2.750	0.018	0.004	0.041	0.034		Set Trigger
5	2.456	0.018	0.00	0.041	0.030		Set Trigger

A-2.55

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



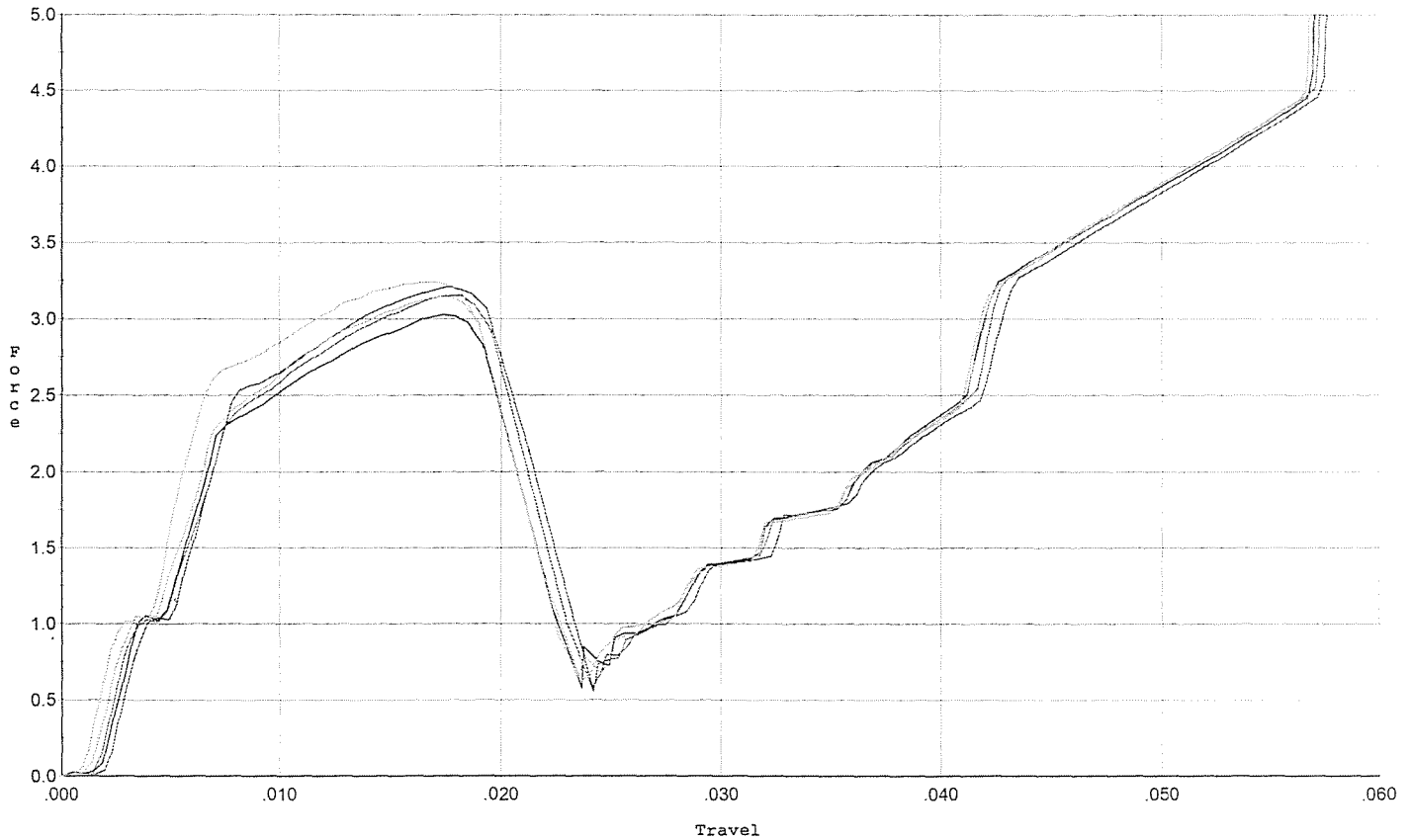
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.399	0.020	0.00	0.041	0.032		Set Trigger
2	2.381	0.018	0.004	0.040	0.031		Set Trigger
3	2.566	0.017	0.00	0.041	0.032		Set Trigger
4	2.364	0.019	0.00	0.041	0.031		Set Trigger
5	2.343	0.019	0.00	0.041	0.030		Set Trigger

A-2-41

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 olb



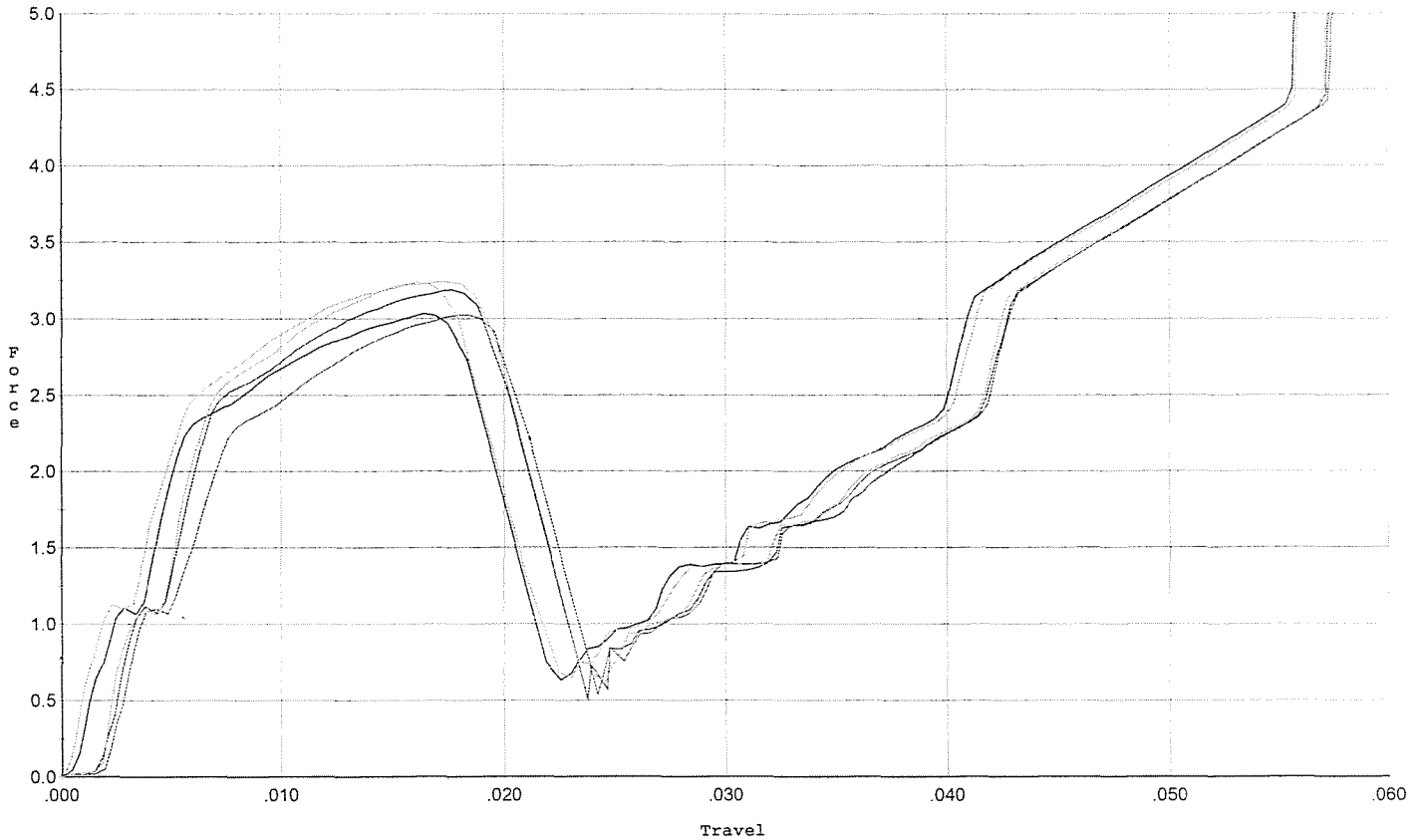
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.210	0.021	0.002	0.039	0.043		Set Trigger
2	3.027	0.019	0.00	0.039	0.038		Set Trigger
3	3.150	0.020	0.00	0.039	0.040		Set Trigger
4	3.242	0.019	0.004	0.039	0.042		Set Trigger
5	3.146	0.019	0.00	0.040	0.039		Set Trigger

A-3-15

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 olb



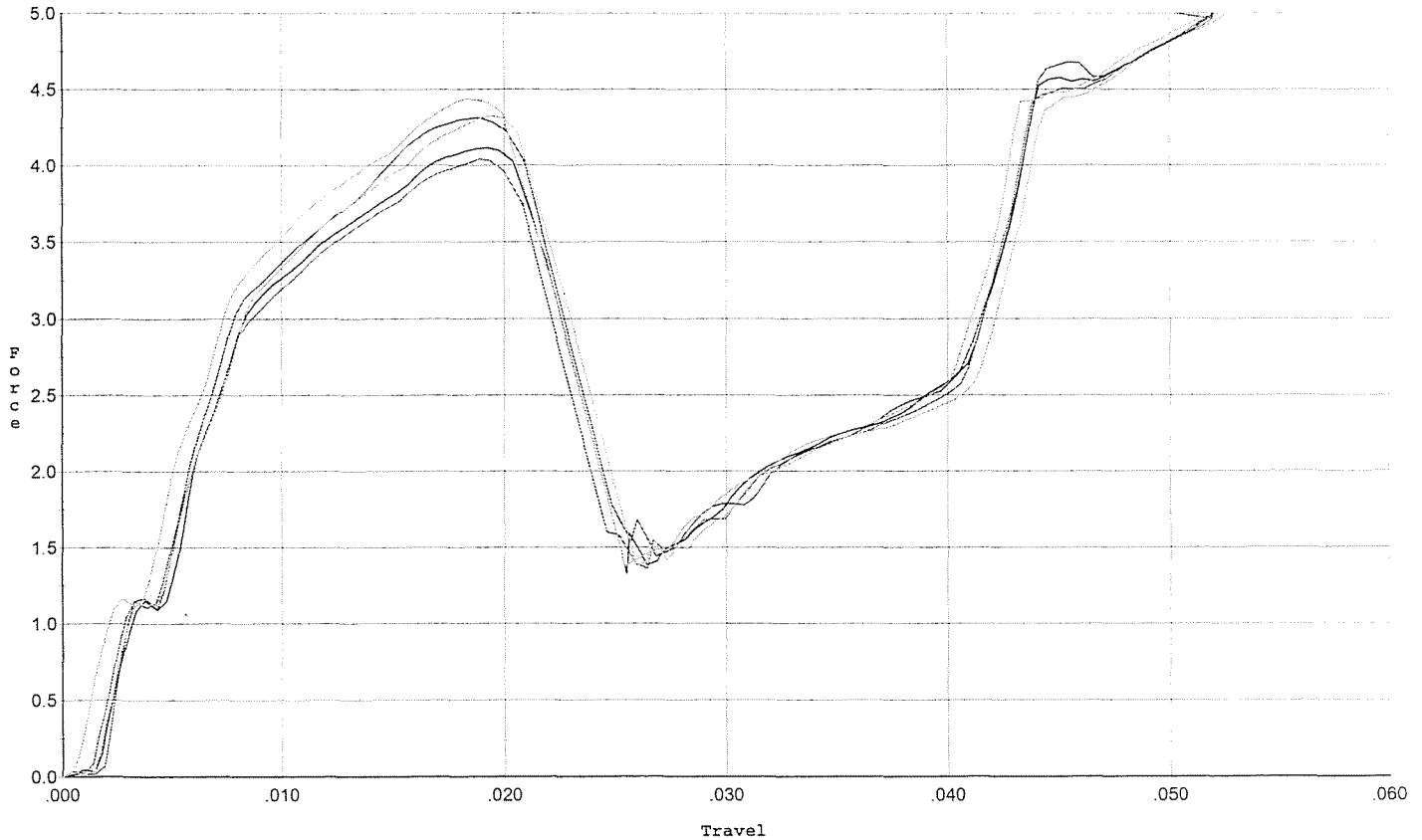
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.189	0.020	0.00	0.040	0.042		Set Trigger
2	3.034	0.018	0.00	0.039	0.038		Set Trigger
3	3.025	0.021	0.002	0.039	0.041		Set Trigger
4	3.240	0.020	0.00	0.040	0.042		Set Trigger
5	3.238	0.018	0.00	0.039	0.040		Set Trigger

A-3-14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



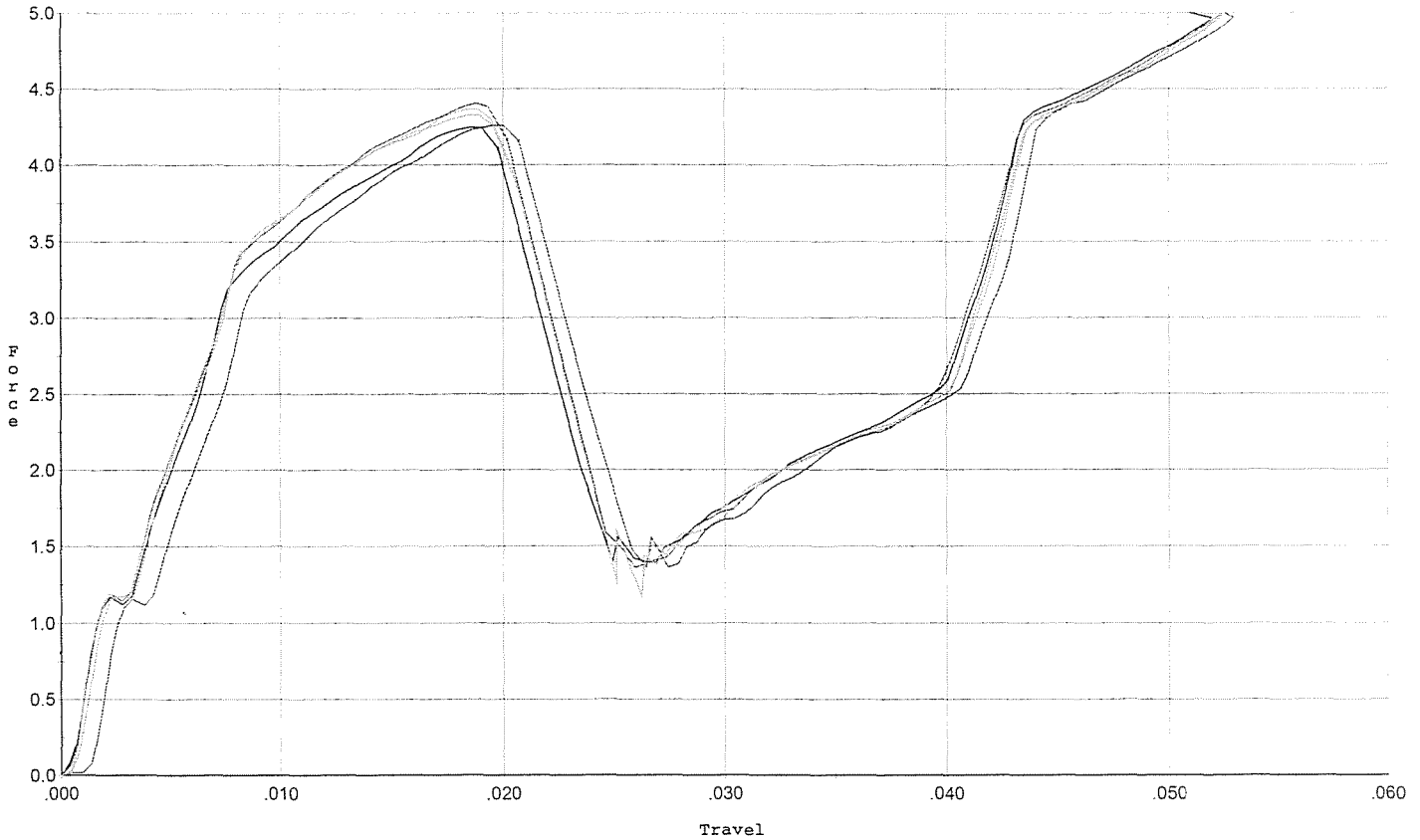
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.310	0.021	0.002	0.037	0.056		Set Trigger
2	4.115	0.022	0.00	0.037	0.057		Set Trigger
3	4.041	0.021	0.00	0.037	0.053		Set Trigger
4	4.326	0.023	0.00	0.037	0.061		Set Trigger
5	4.438	0.022	0.00	0.036	0.062		Set Trigger

A-424

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



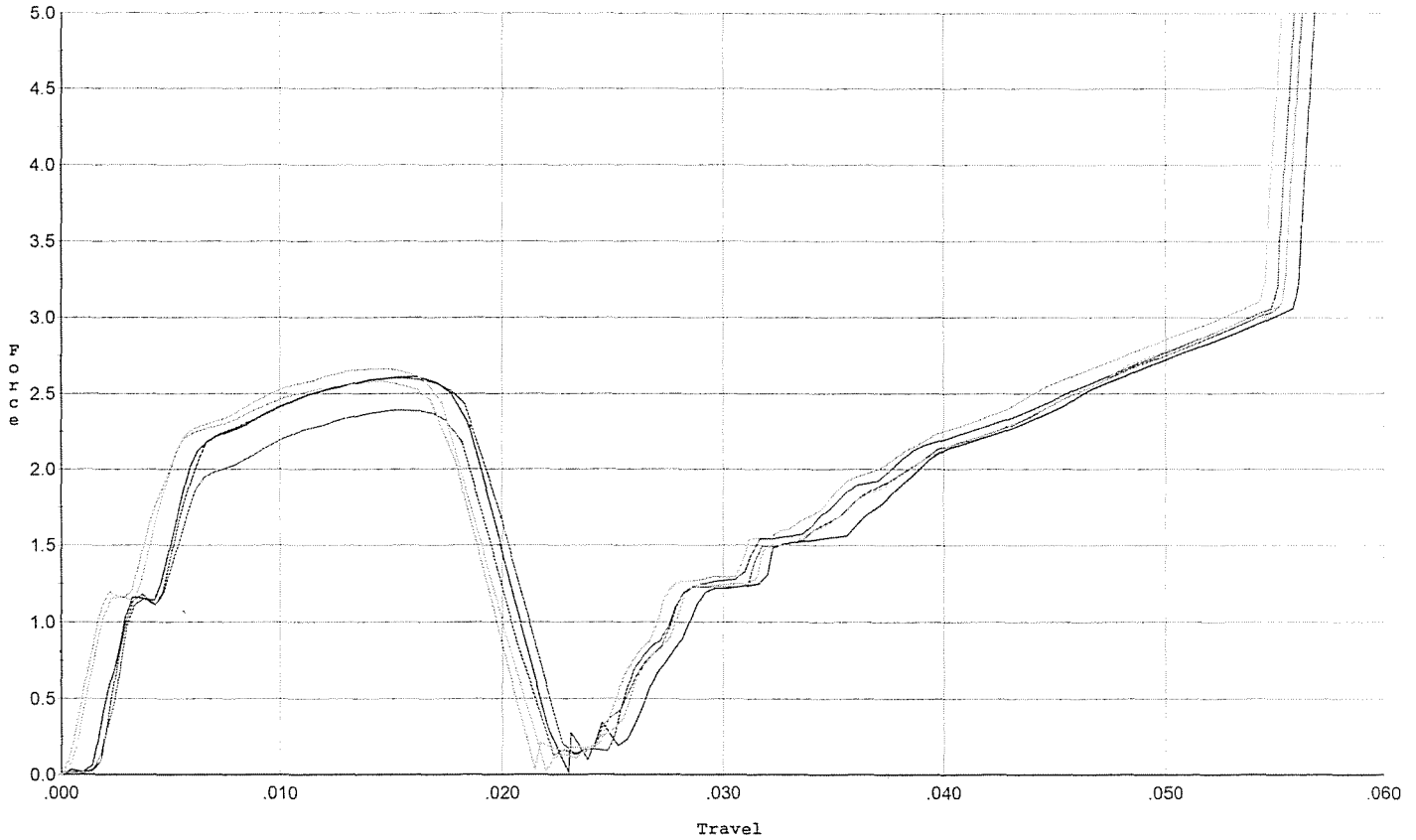
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.261	0.021	0.00	0.037	0.056		Set Trigger
2	4.247	0.020	0.00	0.037	0.055		Set Trigger
3	4.404	0.020	0.00	0.037	0.058		Set Trigger
4	4.327	0.021	0.00	0.037	0.059		Set Trigger
5	4.365	0.021	0.00	0.037	0.059		Set Trigger

A-4.32

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/23/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



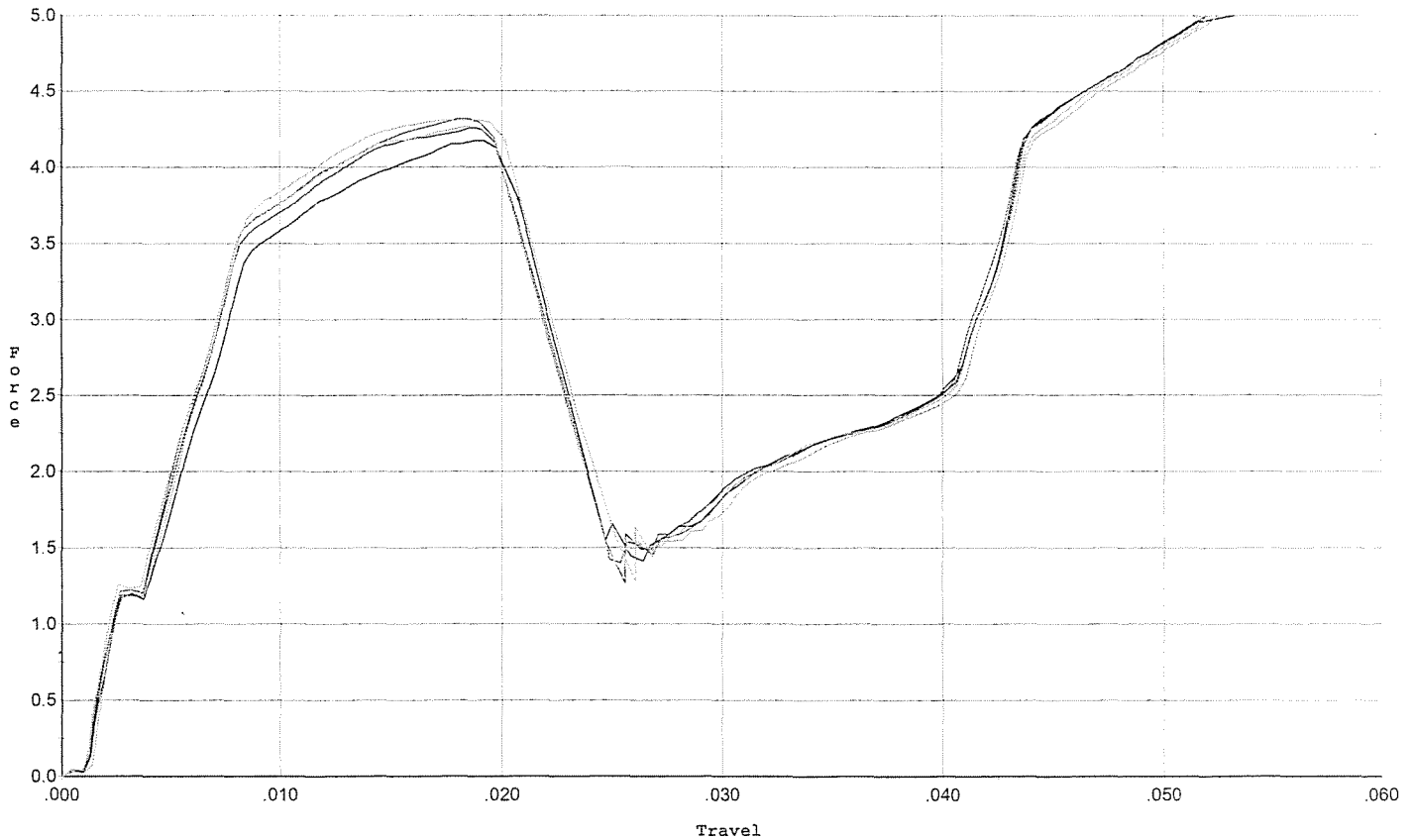
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.605	0.020	0.00	0.040	0.036		Set Trigger
2	2.612	0.019	0.005	0.041	0.034		Set Trigger
3	2.392	0.018	0.00	0.041	0.030		Set Trigger
4	2.663	0.017	0.00	0.042	0.034		Set Trigger
5	2.581	0.018	0.00	0.041	0.034		Set Trigger

A-2-57

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/23/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.254	0.020	0.004	0.037	0.055		Set Trigger
2	4.174	0.021	0.00	0.037	0.057		Set Trigger
3	4.316	0.022	0.00	0.037	0.062		Set Trigger
4	4.268	0.022	0.00	0.037	0.063		Set Trigger
5	4.311	0.020	0.00	0.037	0.058		Set Trigger

A-4.26