

Outland

G6814675

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

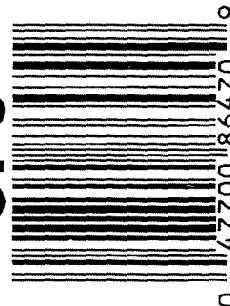
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6814675

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 681 46 75

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-26-09	SPD
430	ASSEMBLE TO STOCK		2-26-09	RP
440	PROOF		2-26-09	SPD
460	CHECK HEADSPACE		2-26-09	SPD
470	DIS-ASSEMBLE ACTION		2-26-09	SPD
472	SERIALIZE BOLT HANDLE		2-27-09	KIC
475	DRILL AND TAP SIGHT HOLES		2-27-09	JP
480	MAGNAFLUX BBL ACTION	OPERATOR 	3/2/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		3/2/09	RT
520	GOFF BLAST BBL / REC		3/3/09	DC
542	APPLY COATINGS (BARREL ACTION)		3/6	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-10-09	JP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-10-09	JP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-10-09	JP
	D) OIL FIRING PIN ASSEMBLY		3-10-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

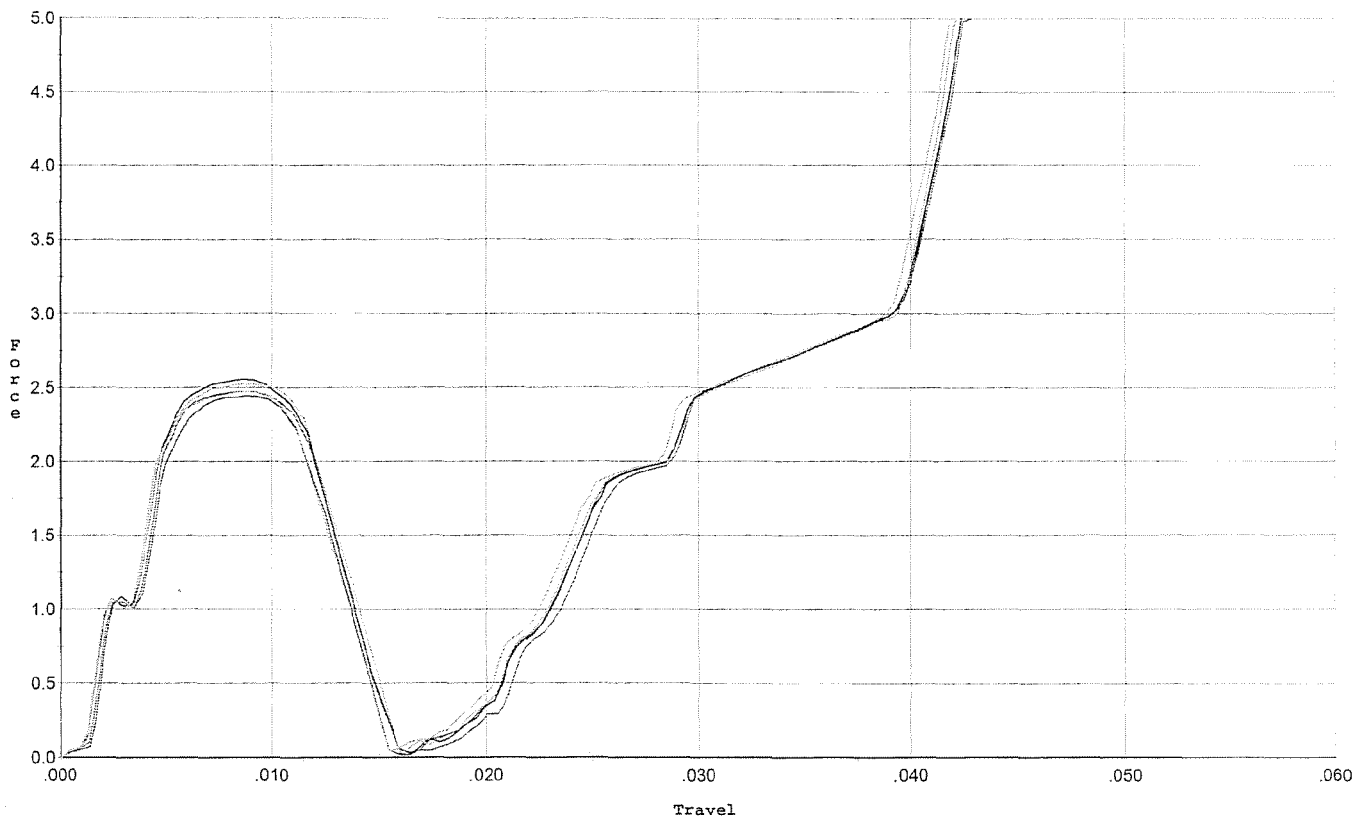
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4</u> <u>6</u> <u>6</u>	4-20-09	NW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4</u> <u>4</u> <u>4</u>	4-20-09	NW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	4-20-09	NW
	J) ASSEMBLE STOCK		3-10-09	RP
	K) ASSEMBLE SWIVEL STUDS		4-20-09	NW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	3-18-09	RP
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		3-18-09	RP
670	FINAL INSPECTION A) HEADSPACE		4-20-09	NW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.43</u> <u>2.29</u> <u>2.35</u> <u>2.32</u> <u>2.42</u>	3-19-09	TC
	C) FUNCTION		4-20-09	NW
690	PACK		5-27-09	NW

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/10/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



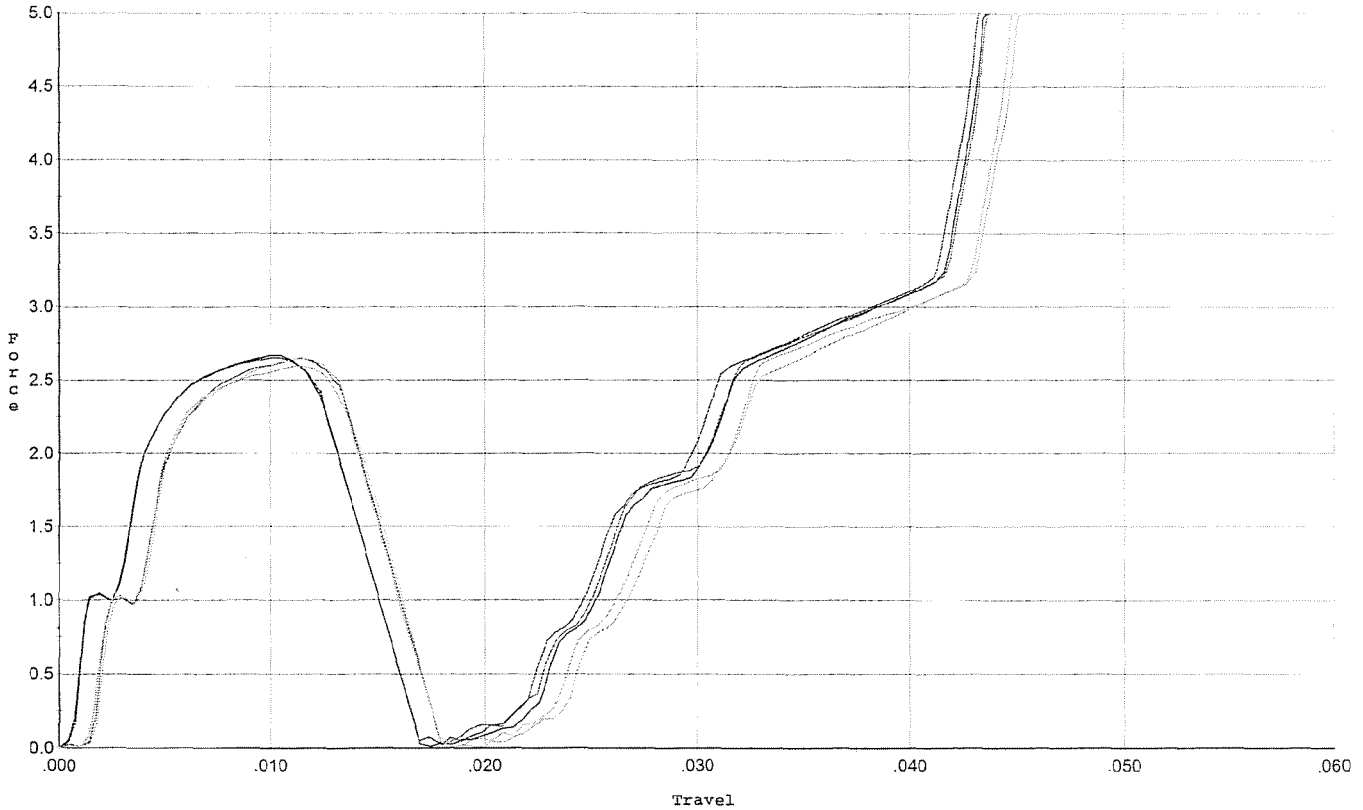
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.445	0.013	0.00	0.033	0.020		Set Trigger
2	2.556	0.012	0.00	0.033	0.019		Set Trigger
3	2.474	0.012	0.00	0.033	0.019		Set Trigger
4	2.474	0.013	0.00	0.033	0.021		Set Trigger
5	2.524	0.014	0.004	0.033	0.022		Set Trigger

A-2.49

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/10/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



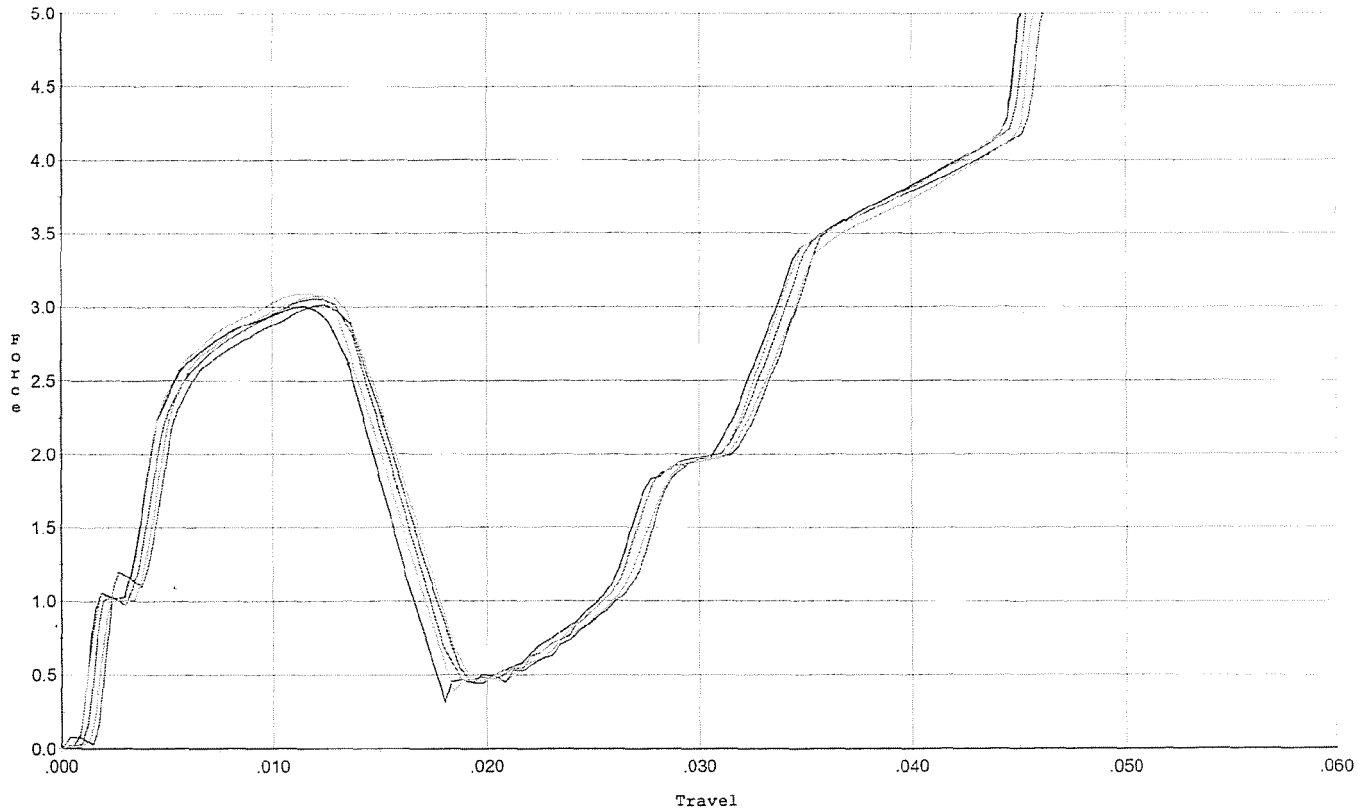
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.651	0.012	0.00	0.033	0.023		Set Trigger
2	2.669	0.012	0.00	0.033	0.023		Set Trigger
3	2.651	0.013	0.00	0.032	0.023		Set Trigger
4	2.647	0.015	0.00	0.033	0.026		Set Trigger
5	2.595	0.014	0.00	0.034	0.023		Set Trigger

A-2164

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/10/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



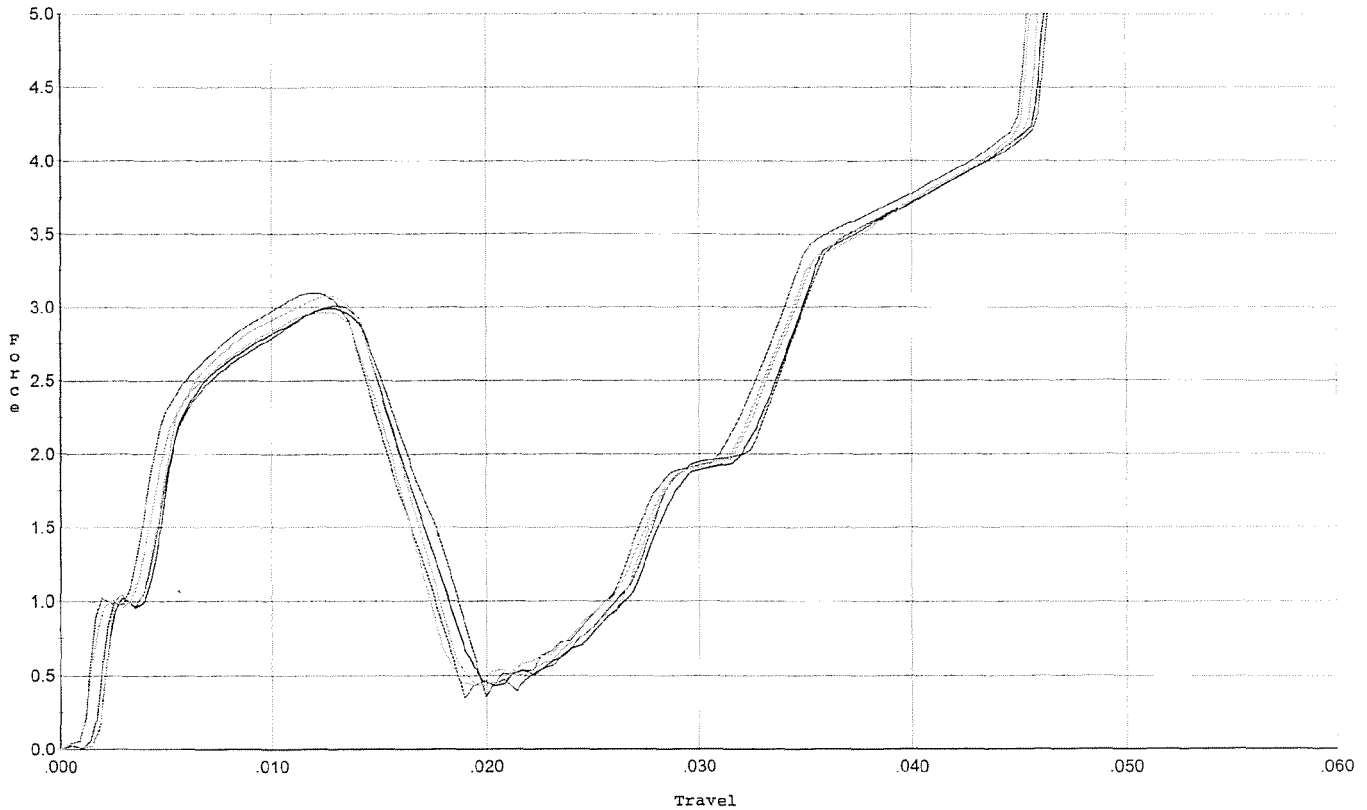
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.014	0.015	0.002	0.034	0.029		Set Trigger
2	3.008	0.014	0.00	0.033	0.027		Set Trigger
3	3.055	0.016	0.00	0.033	0.031		Set Trigger
4	3.092	0.015	0.00	0.033	0.030		Set Trigger
5	3.077	0.017	0.004	0.033	0.033		Set Trigger

A-3.04

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/10/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



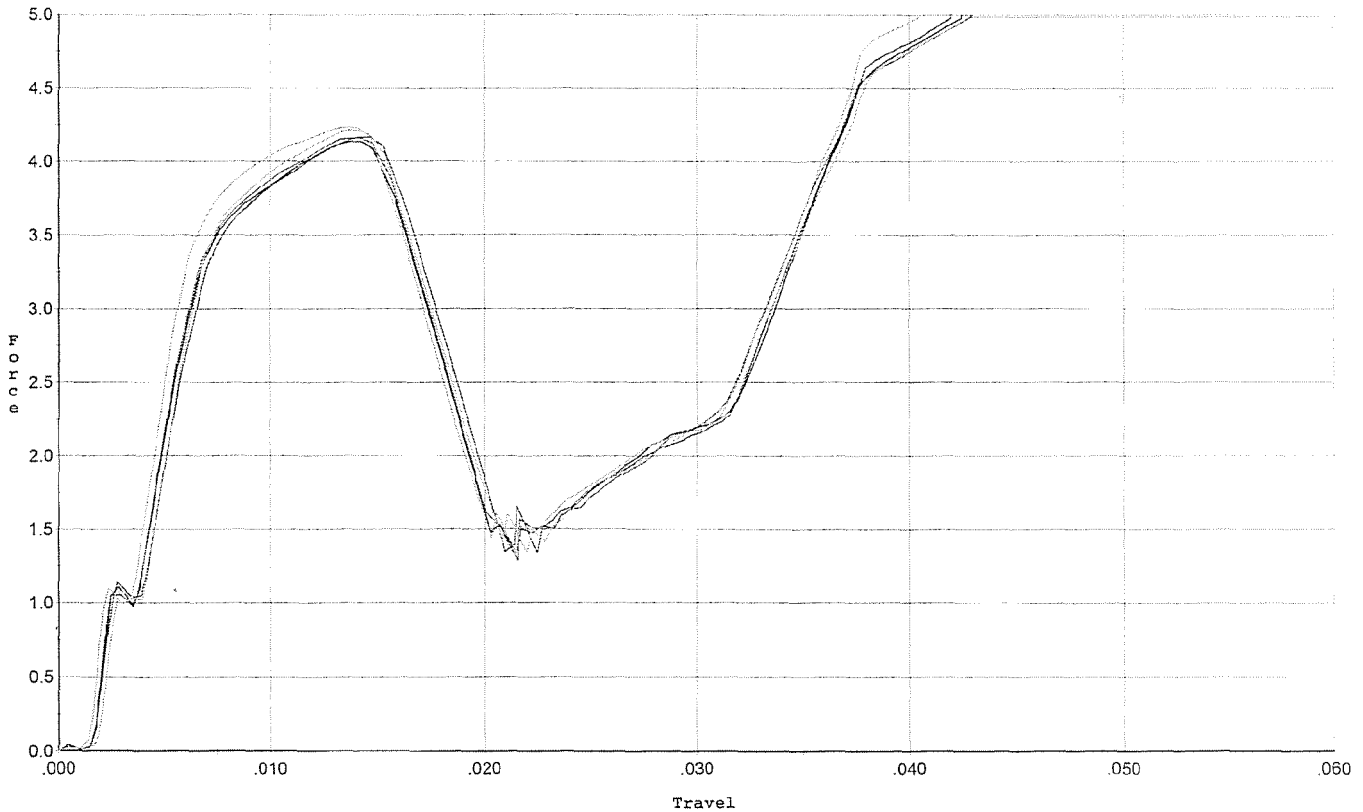
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.012	0.018	0.00	0.033	0.034		Set Trigger
2	2.994	0.014	0.00	0.034	0.027		Set Trigger
3	3.096	0.014	0.003	0.033	0.028		Set Trigger
4	2.966	0.015	0.00	0.033	0.029		Set Trigger
5	3.082	0.016	0.00	0.033	0.031		Set Trigger

A-3.03

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/10/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



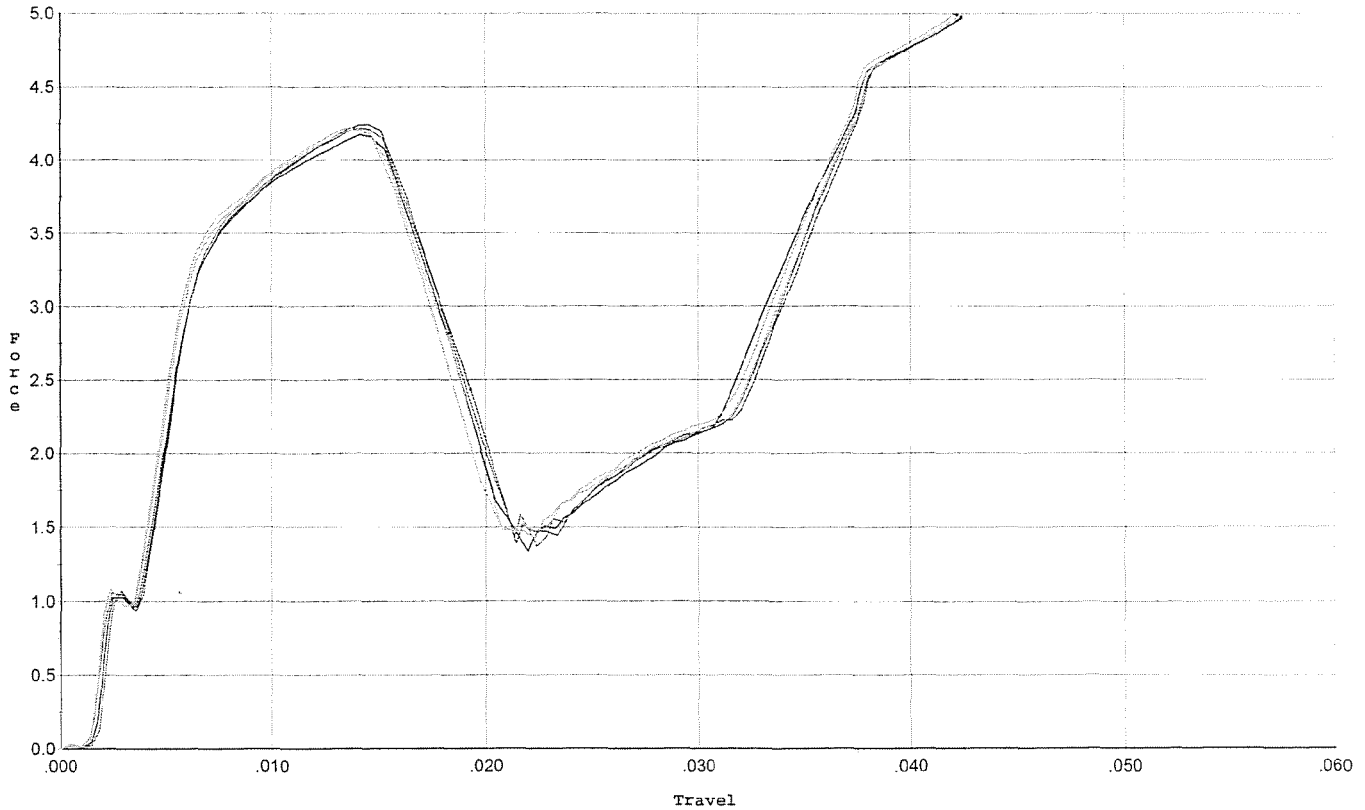
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.161	0.019	0.00	0.031	0.048		Set Trigger
2	4.134	0.018	0.00	0.031	0.046		Set Trigger
3	4.156	0.018	0.004	0.031	0.046		Set Trigger
4	4.215	0.017	0.002	0.031	0.044		Set Trigger
5	4.236	0.016	0.00	0.031	0.043		Set Trigger

A-4.18

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/10/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



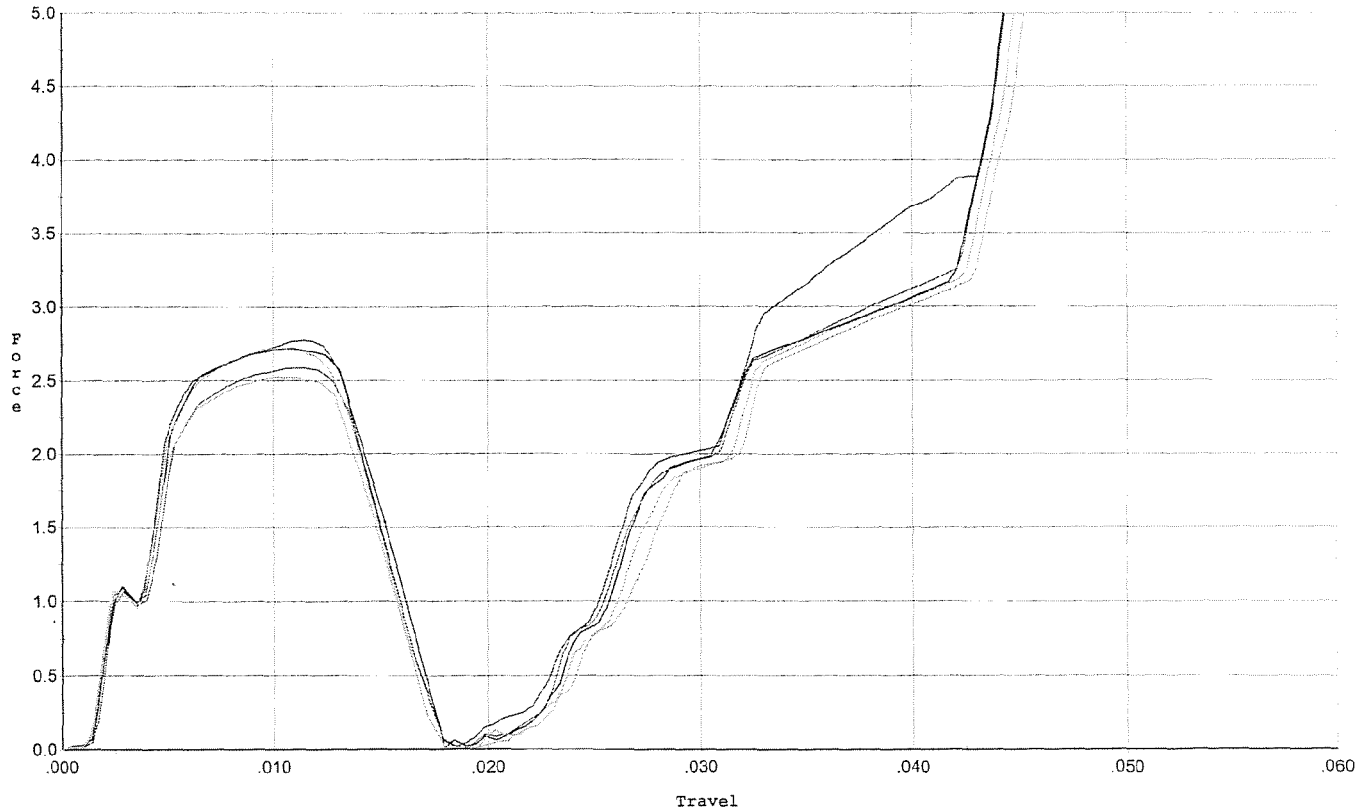
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.243	0.019	0.004	0.030	0.051		Set Trigger
2	4.173	0.018	0.004	0.031	0.047		Set Trigger
3	4.220	0.018	0.00	0.031	0.047		Set Trigger
4	4.209	0.018	0.00	0.030	0.048		Set Trigger
5	4.224	0.017	0.00	0.031	0.046		Set Trigger

A-4.21

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/10/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



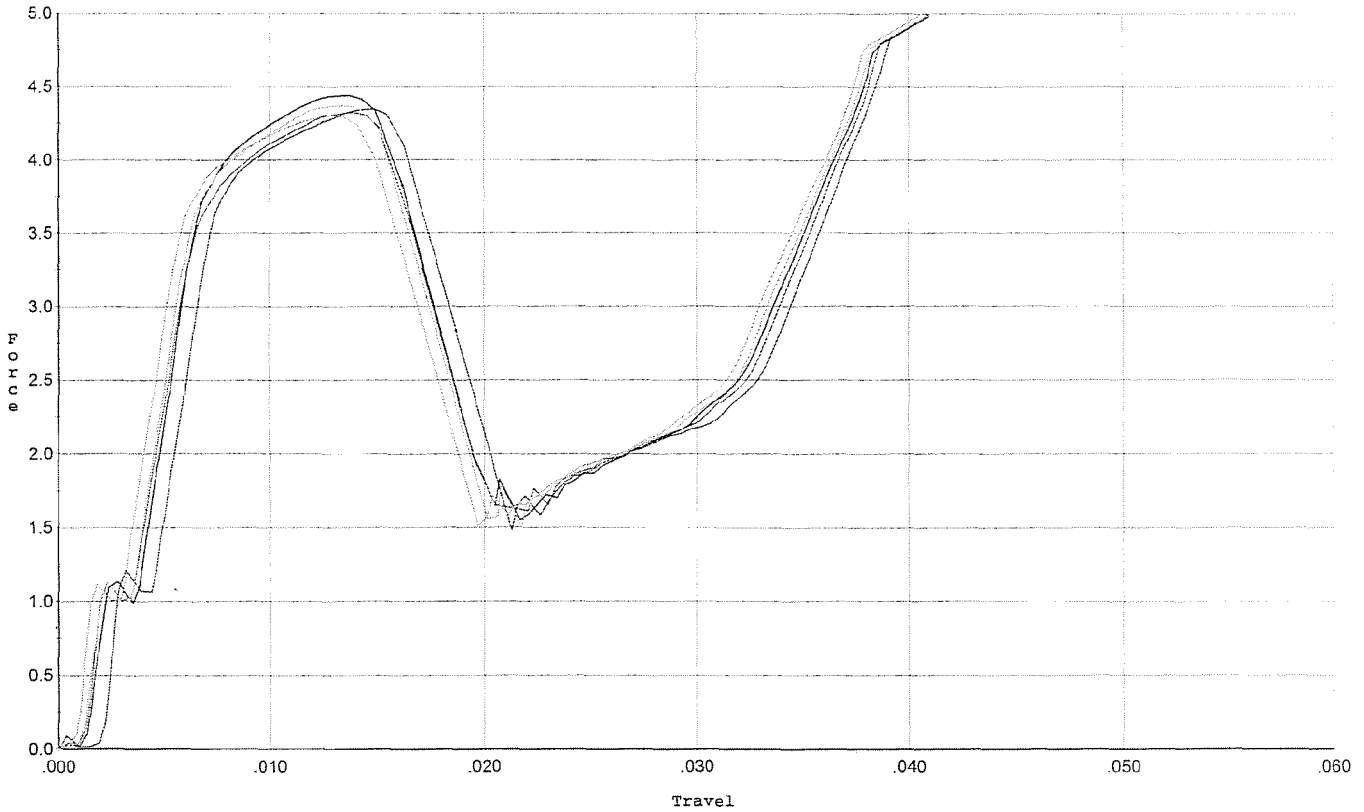
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.772	0.013	0.00	0.033	0.024		Set Trigger
2	2.718	0.015	0.00	0.033	0.027		Set Trigger
3	2.588	0.014	0.00	0.033	0.023		Set Trigger
4	2.527	0.014	0.00	0.033	0.024		Set Trigger
5	2.719	0.014	0.004	0.034	0.024		Set Trigger

A-2-66

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/10/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.344	0.019	0.002	0.031	0.050		Set Trigger
2	4.439	0.016	0.00	0.031	0.045		Set Trigger
3	4.323	0.017	0.00	0.031	0.046		Set Trigger
4	4.372	0.017	0.00	0.031	0.048		Set Trigger
5	4.304	0.017	0.00	0.031	0.048		Set Trigger

A. 4.35