

G6814677

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



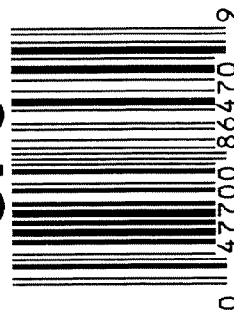
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6814677

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

6681 4677

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-10-09	SP
430	ASSEMBLE TO STOCK		2-10-09	SP
440	PROOF		2-10-09	SP
460	CHECK HEADSPACE		2-10-09	SP
470	DIS-ASSEMBLE ACTION		2-10-09	SP
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	2-10-09	KR
475	DRILL AND TAP SIGHT HOLES		2-11-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 	2/13/09	
490	MAGNAFLUX BOLT		2/13/09	MR
500	ROLLMARK CALIBER		2/13/09	RT
520	GOFF BLAST BBL / REC		2/16/09	DG
542	APPLY COATINGS (BARREL ACTION)		2/20	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-20-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-20-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-20-09	SP
	D) OIL FIRING PIN ASSEMBLY		2-23-09	KR
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

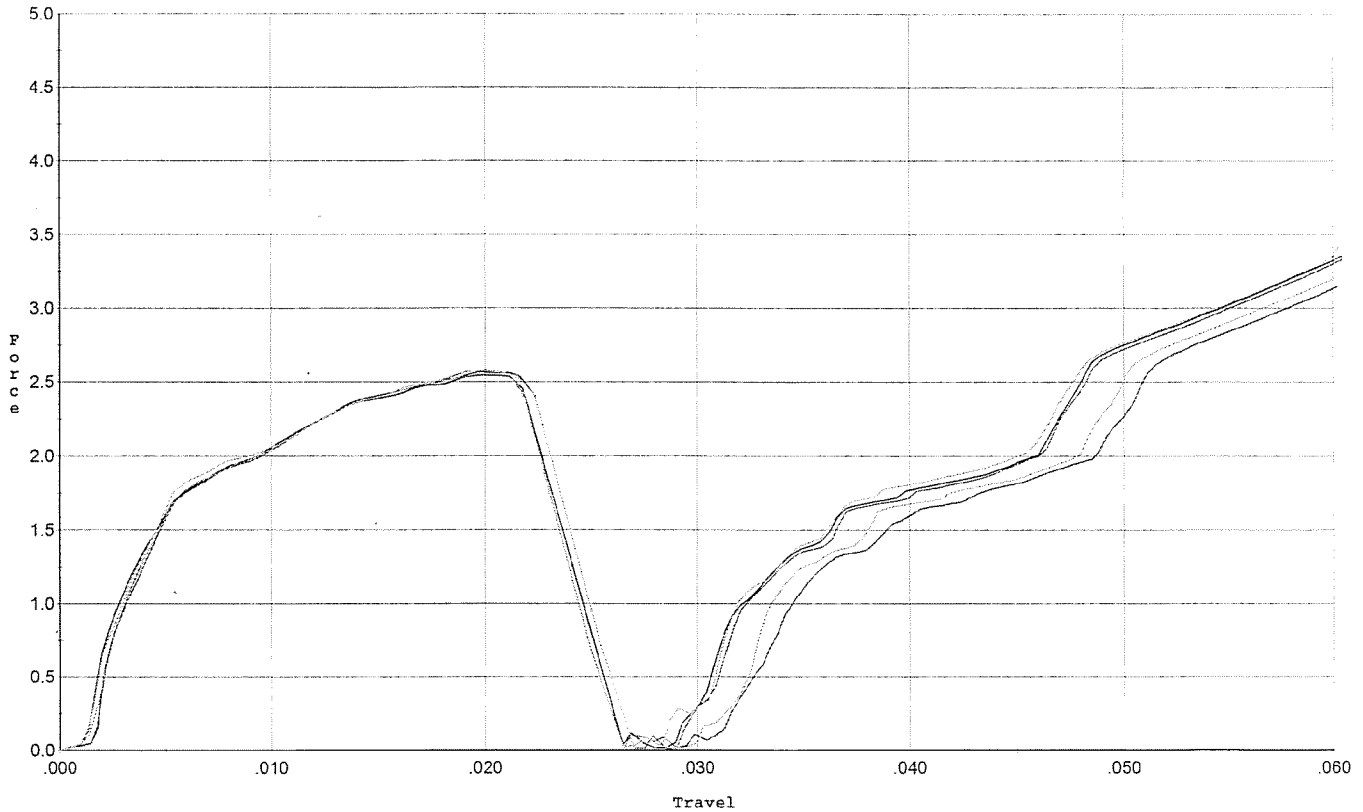
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	2-26-09	LD
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>60</u> <u>60</u> <u>60</u>	2-26-09	LD
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.032</u> <u>.032</u> <u>.032</u>	2-26-09	LD
	J) ASSEMBLE STOCK		2-23-09	RTZ
	K) ASSEMBLE SWIVEL STUDS		2-26-09	LD
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	2-24-09	LD
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		2-24-09	RP
670	FINAL INSPECTION A) HEADSPACE		2-26-09	LD
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.52</u> <u>2.73</u> <u>2.63</u> <u>2.66</u> <u>2.59</u>	2-25-09	WW
	C) FUNCTION		2-26-09	LD
690	PACK		3/2/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 2/3/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



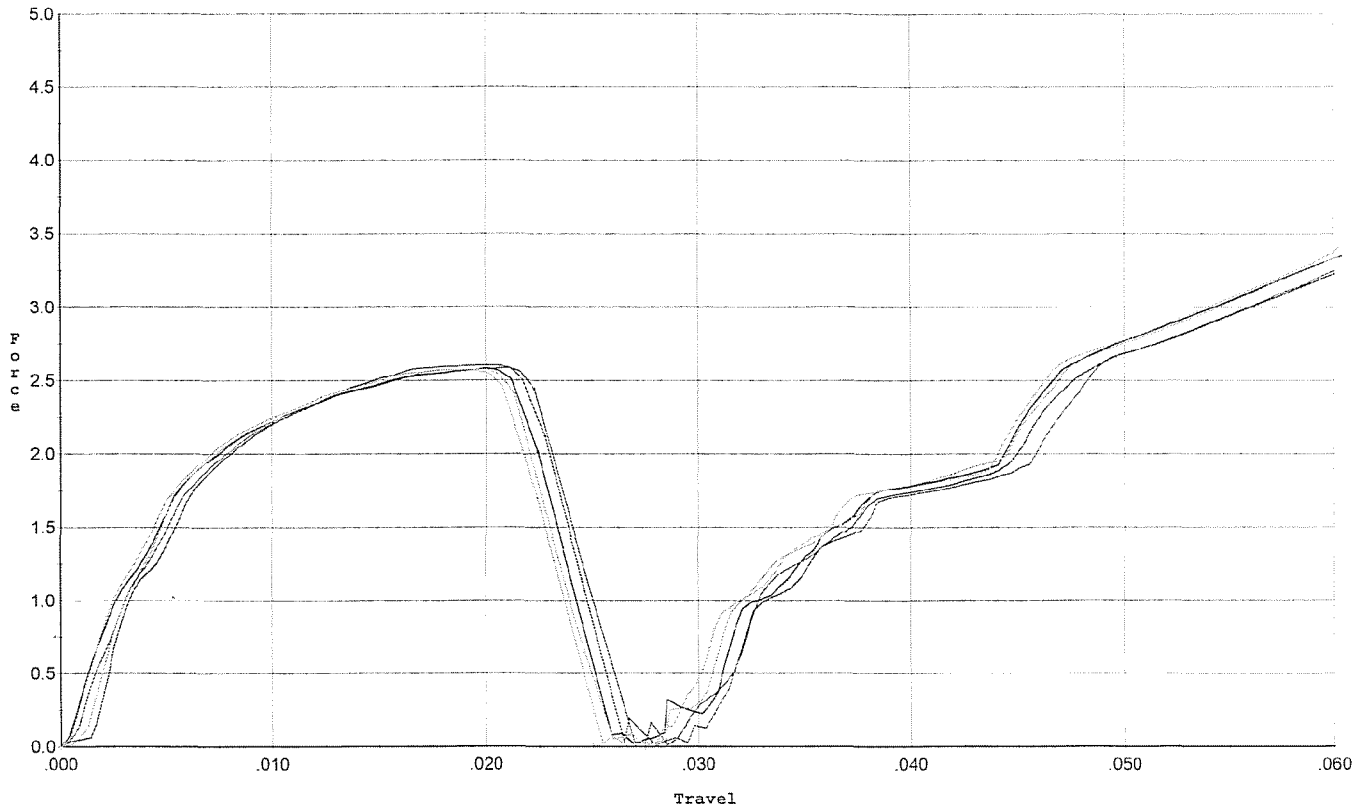
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.564	0.022	0.00	0.045	0.041		Set Trigger
2	2.545	0.024	0.00	0.043	0.044		Set Trigger
3	2.580	0.022	0.00	0.043	0.040		Set Trigger
4	2.577	0.022	0.00	0.043	0.040		Set Trigger
5	2.558	0.022	0.00	0.044	0.041		Set Trigger

Avg 2.56

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 2/3/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



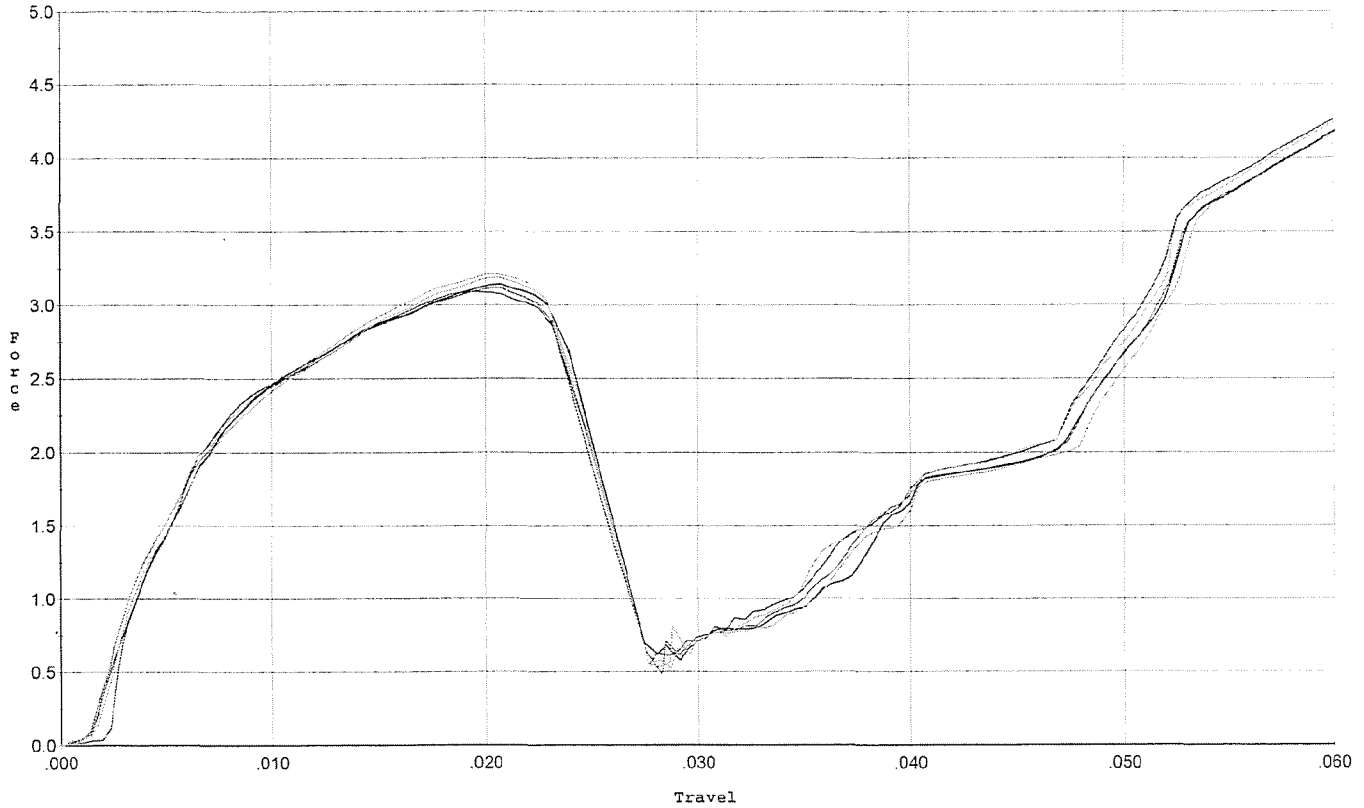
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.586	0.022	0.00	0.044	0.041		Set Trigger
2	2.583	0.022	0.00	0.044	0.042		Set Trigger
3	2.604	0.023	0.00	0.044	0.043		Set Trigger
4	2.571	0.022	0.00	0.043	0.042		Set Trigger
5	2.575	0.021	0.00	0.044	0.040		Set Trigger

Avg 2.58

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 2/3/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



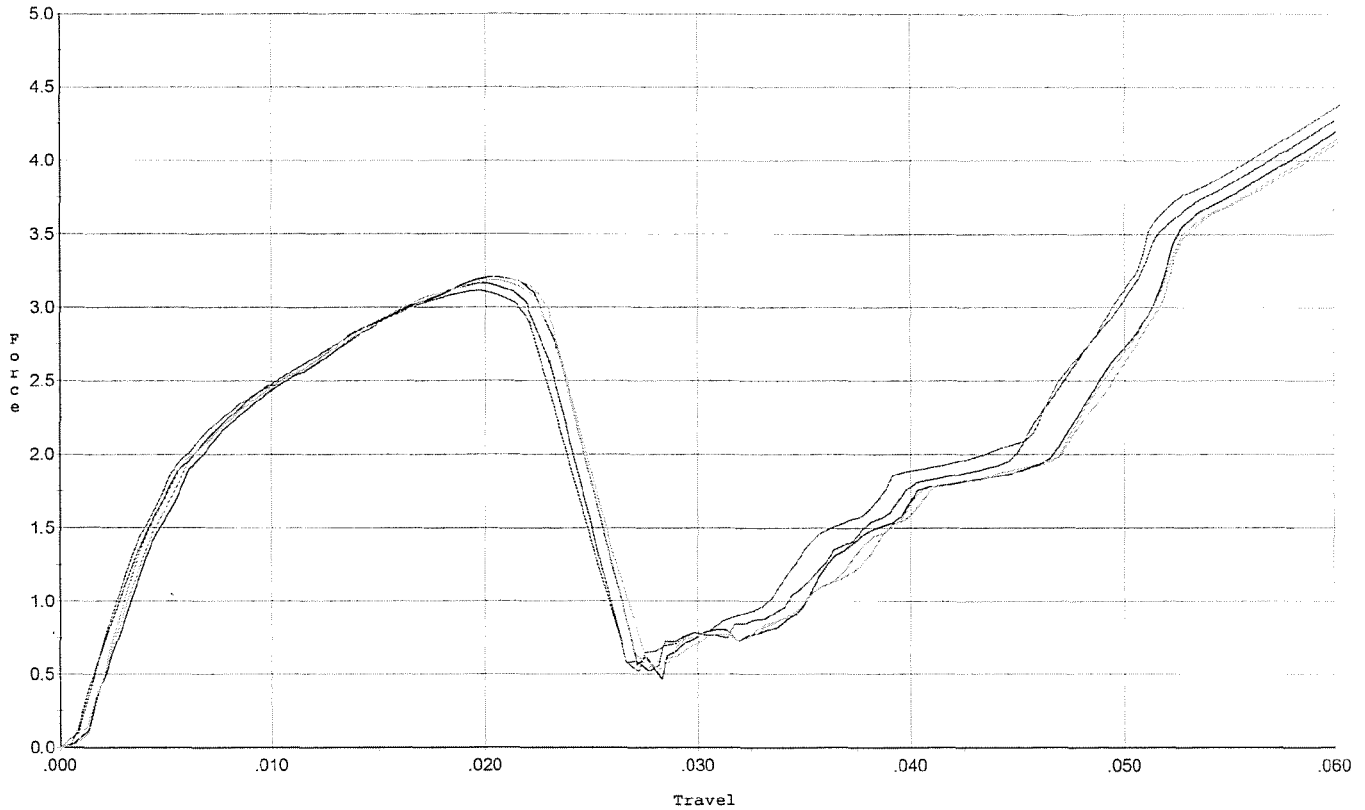
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.090	0.025	0.00	0.044	0.052		Set Trigger
2	3.142	0.024	0.00	0.044	0.051		Set Trigger
3	3.115	0.023	0.00	0.045	0.049		Set Trigger
4	3.188	0.024	0.00	0.044	0.052		Set Trigger
5	3.208	0.025	0.00	0.044	0.054		Set Trigger

Avg 3.14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 2/3/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



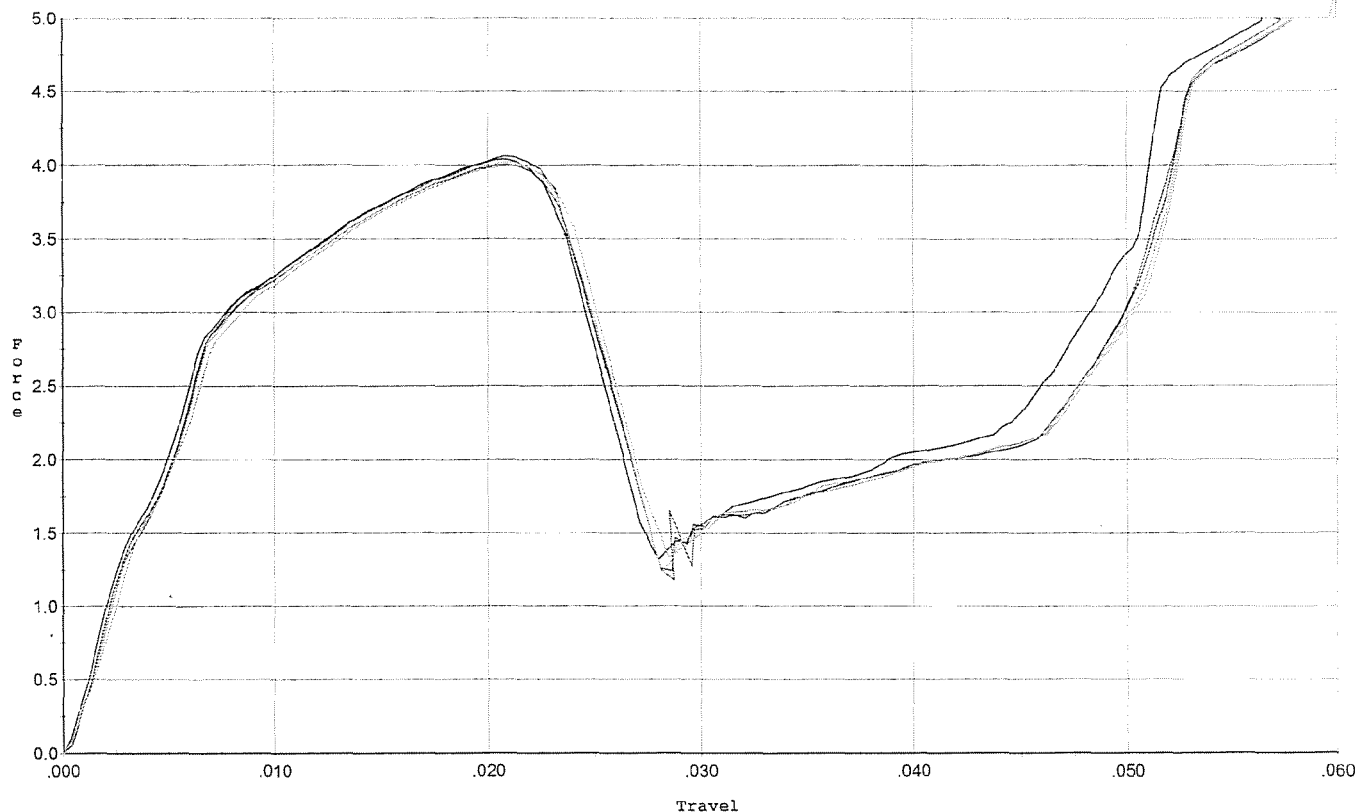
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.165	0.023	0.00	0.044	0.050		Set Trigger
2	3.206	0.023	0.00	0.044	0.050		Set Trigger
3	3.115	0.022	0.00	0.044	0.048		Set Trigger
4	3.187	0.023	0.00	0.044	0.050		Set Trigger
5	3.211	0.023	0.00	0.044	0.050		Set Trigger

Avg 3.17

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 2/3/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



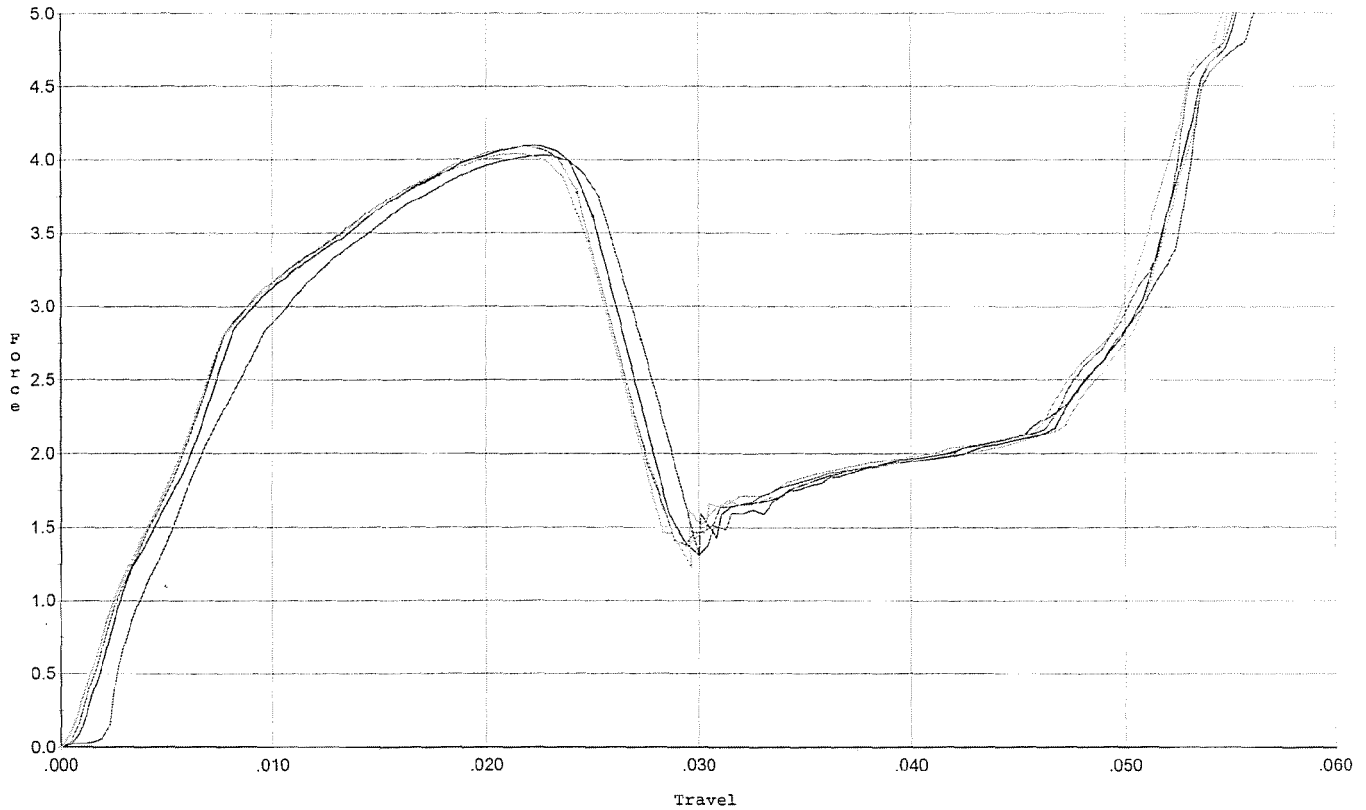
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.061	0.025	0.00	0.038	0.071		Set Trigger
2	4.039	0.024	0.00	0.037	0.066		Set Trigger
3	4.004	0.026	0.00	0.038	0.070		Set Trigger
4	4.020	0.025	0.00	0.038	0.069		Set Trigger
5	4.000	0.024	0.00	0.038	0.066		Set Trigger

Aug 402

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 2/3/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



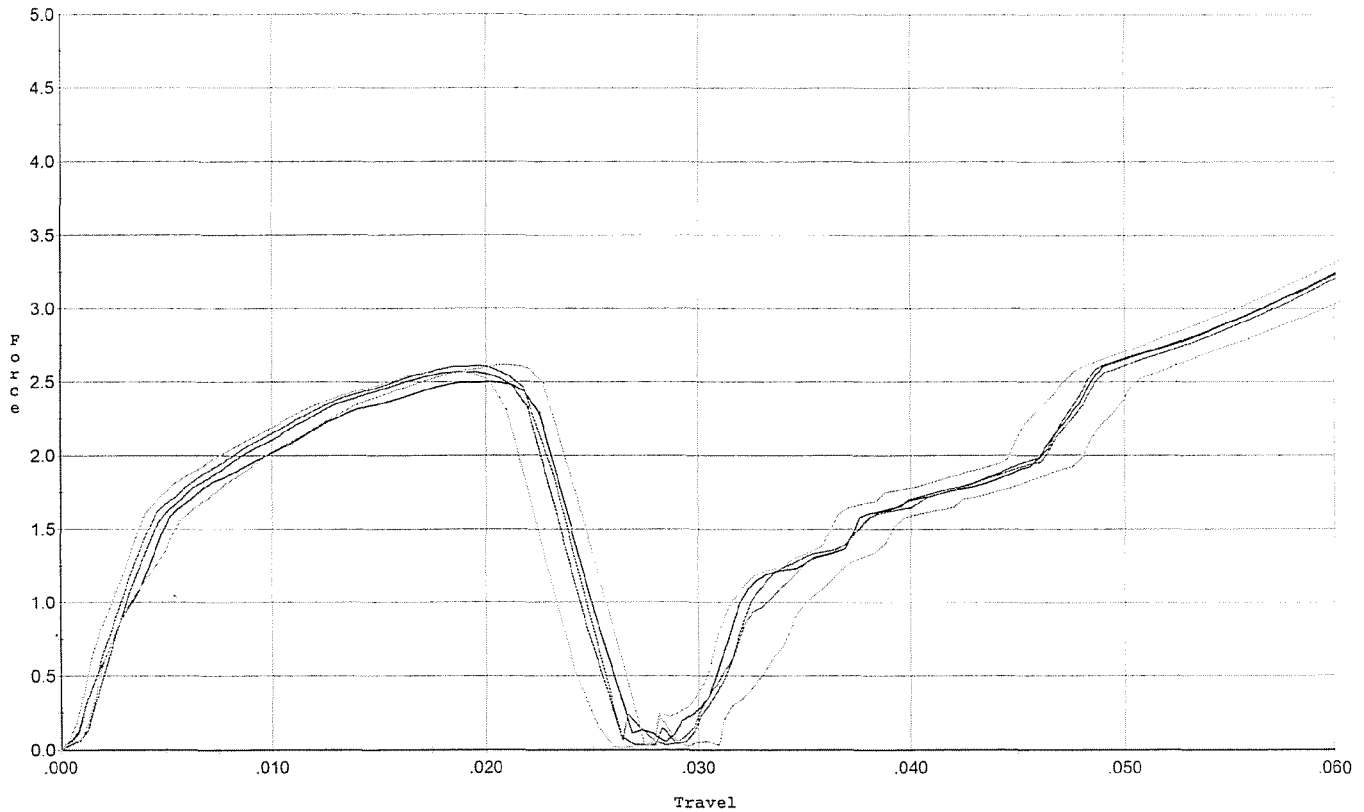
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.028	0.027	0.002	0.033	0.072		Set Trigger
2	4.098	0.025	0.00	0.033	0.069		Set Trigger
3	4.089	0.024	0.00	0.033	0.067		Set Trigger
4	4.089	0.024	0.00	0.033	0.067		Set Trigger
5	4.044	0.025	0.00	0.033	0.068		Set Trigger

Avg 4.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 2/3/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



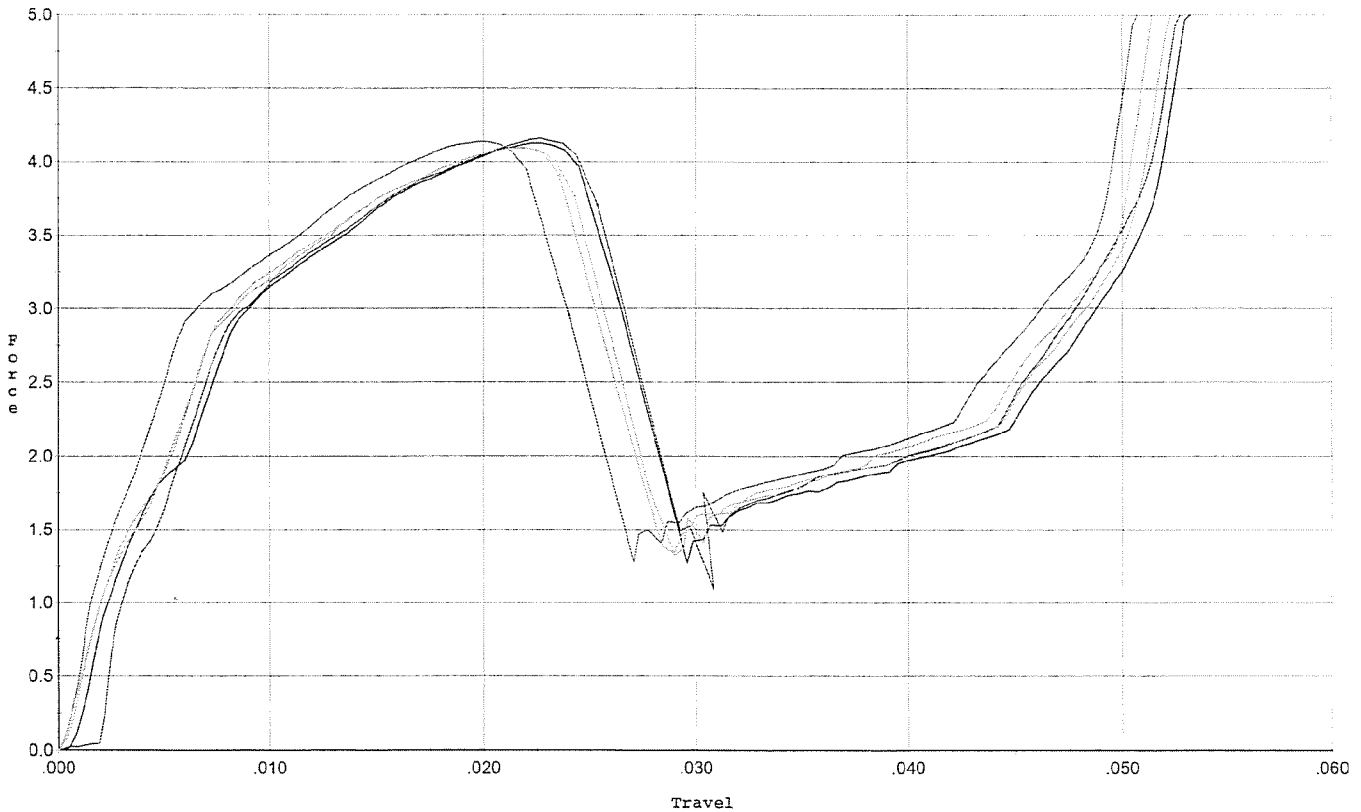
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.567	0.022	0.00	0.044	0.040		Set Trigger
2	2.501	0.023	0.00	0.043	0.040		Set Trigger
3	2.607	0.023	0.00	0.043	0.044		Set Trigger
4	2.571	0.021	0.00	0.044	0.040		Set Trigger
5	2.613	0.025	0.00	0.044	0.045		Set Trigger

Avg 2.57

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 2/3/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.158	0.025	0.00	0.030	0.070		Set Trigger
2	4.124	0.026	0.00	0.030	0.074		Set Trigger
3	4.136	0.024	0.00	0.030	0.070		Set Trigger
4	4.090	0.024	0.00	0.030	0.066		Set Trigger
5	4.096	0.024	0.00	0.031	0.069		Set Trigger

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