

G6814698

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO  
WITH BIPOD

proof of purchase



owner registration sticker



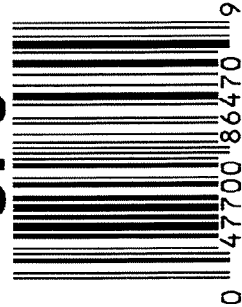
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

**G6814690**

**UPC**

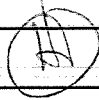


BM FORM

## INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6814696

| OP # | OPERATION NAME                                                                                                                         | READINGS                                                                                     | DATE    | INITIAL |
|------|----------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------|---------|---------|
| 420  | ASSEMBLE ACTION                                                                                                                        |                                                                                              | 2-26-09 | SPD.    |
| 430  | ASSEMBLE TO STOCK                                                                                                                      |                                                                                              | 2-26-09 | RP      |
| 440  | PROOF                                                                                                                                  |                                                                                              | 2-26-09 | SPD.    |
| 460  | CHECK HEADSPACE                                                                                                                        |                                                                                              | 2-26-09 | SPD.    |
| 470  | DIS-ASSEMBLE ACTION                                                                                                                    |                                                                                              | 2-26-09 | SPD.    |
| 472  | SERIALIZE BOLT HANDLE                                                                                                                  |                                                                                              | 2-27-09 | RT      |
| 475  | DRILL AND TAP<br>SIGHT HOLES                                                                                                           |                                                                                              | 2-27-09 | SP      |
| 480  | MAGNAFLUX BBL ACTION                                                                                                                   | OPERATOR  | 3/2/09  | (H)     |
| 490  | MAGNAFLUX BOLT                                                                                                                         |                                                                                              |         |         |
| 500  | ROLLMARK CALIBER                                                                                                                       |                                                                                              | 3/2/09  | RT      |
| 520  | GOFF BLAST BBL / REC                                                                                                                   |                                                                                              | 3/3/09  | TG      |
| 542  | APPLY COATINGS<br>(BARREL ACTION)                                                                                                      |                                                                                              | 3/6     | ✓       |
| 545  | (BOLT)                                                                                                                                 |                                                                                              |         |         |
| 560  | RE-ASSEMBLE ACTION                                                                                                                     |                                                                                              |         |         |
|      | A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                                                                                                    |                                                                                              | 3-9-09  | SP      |
|      | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD                                                                         |                                                                                              | 3-9-09  | SP      |
|      | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                                                                                                 |                                                                                              | 3-9-09  | SP      |
|      | D) OIL FIRING PIN ASSEMBLY                                                                                                             |                                                                                              | 3-9-09  | SPD.    |
|      | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE <span style="border: 1px solid black; padding: 2px;">2.50 LBS +/- .5 LBS</span> |                                                                                              |         |         |

F004 REV 5/2006

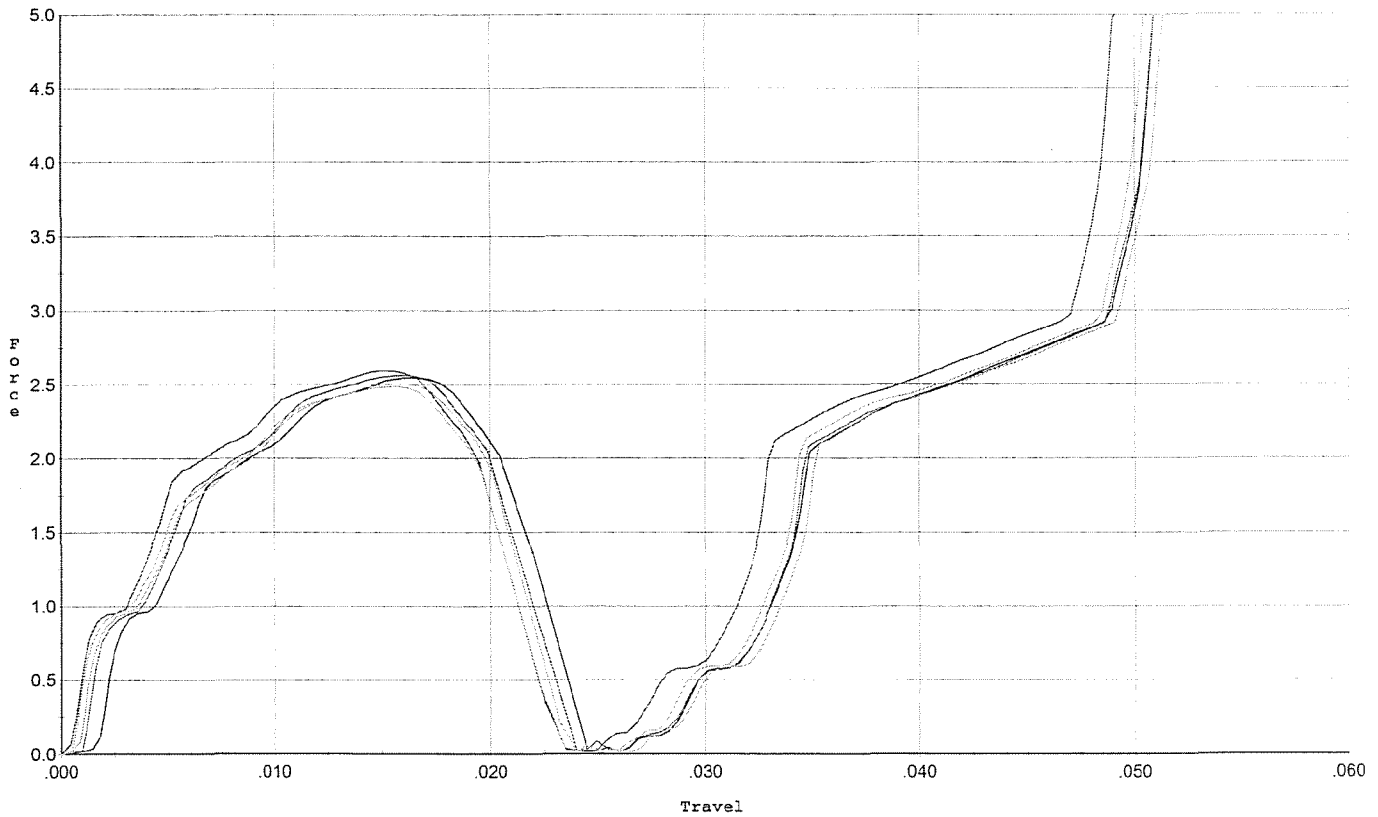
| OP #         | OPERATION NAME                                                           | READINGS                                                    | DATE    | INITIAL |
|--------------|--------------------------------------------------------------------------|-------------------------------------------------------------|---------|---------|
| 560          | F) SAFETY ON FORCE <span>2 LBS MIN<br/>10 LBS MAX</span>                 | <u>4.5</u> <u>6.5</u> <u>4.5</u>                            | 3-12-09 | WV      |
| CONT.        |                                                                          |                                                             |         |         |
|              | G) SAFETY OFF FORCE <span>2 LBS MIN</span>                               | <u>4</u> <u>4</u> <u>4</u>                                  | 3-12-09 | WV      |
|              | H) TRIGGER PULL TEST<br>AND RETAINABILITY                                |                                                             |         |         |
|              | I) FIRING PIN INDENT <span>.020 MIN</span>                               | <u>.024</u> <u>.023</u> <u>.023</u>                         | 3-12-09 | WV      |
|              | J) ASSEMBLE STOCK                                                        |                                                             | 3-9-09  | WV      |
|              | K) ASSEMBLE SWIVEL<br>STUDS                                              |                                                             | 3-12-09 | WV      |
|              | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                                 |                                                             |         |         |
|              | M) IRON SIGHT<br>ALIGNMENT                                               |                                                             |         |         |
|              | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER    |                                                             |         |         |
| 640 &<br>650 | FUNCTION TEST AND<br>TARGET                                              | <u>PASS</u> FAIL<br><u>PASS</u> FAIL                        | 3-11-09 | TC      |
|              | MALFUNCTION                                                              | CORRECTION                                                  |         |         |
|              | MALFUNCTION                                                              | CORRECTION                                                  |         |         |
|              | MALFUNCTION                                                              | CORRECTION                                                  |         |         |
|              | MALFUNCTION                                                              | CORRECTION                                                  |         |         |
| 660          | INSPECT FOR LIVE AMMO                                                    |                                                             | 3-11-09 | WV      |
| 670          | FINAL INSPECTION<br>A) HEADSPACE                                         |                                                             | 3-12-09 | WV      |
|              | B) TRIGGER PULL <span>+/- .5 LBS<br/>MIN 2.50 LBS<br/>MAX 4.0 LBS</span> | <u>2.46</u> <u>2.47</u> <u>2.45</u> <u>2.49</u> <u>2.51</u> | 3-12-09 | WV      |
|              | C) FUNCTION                                                              |                                                             | 3-12-09 | WV      |
| 690          | PACK                                                                     |                                                             | 5-28-09 | WV      |

F004 REV 5/2006

# Trigger Profile [ lbs,inch ]

Profile: SWS  
GunType: Rifle  
Make: Remington  
Note: R.P. 3/3/09

Model: M/24  
Serial No: Form #F005  
Trigger: 2.5 lbs. ini. +/- .50 lbs.



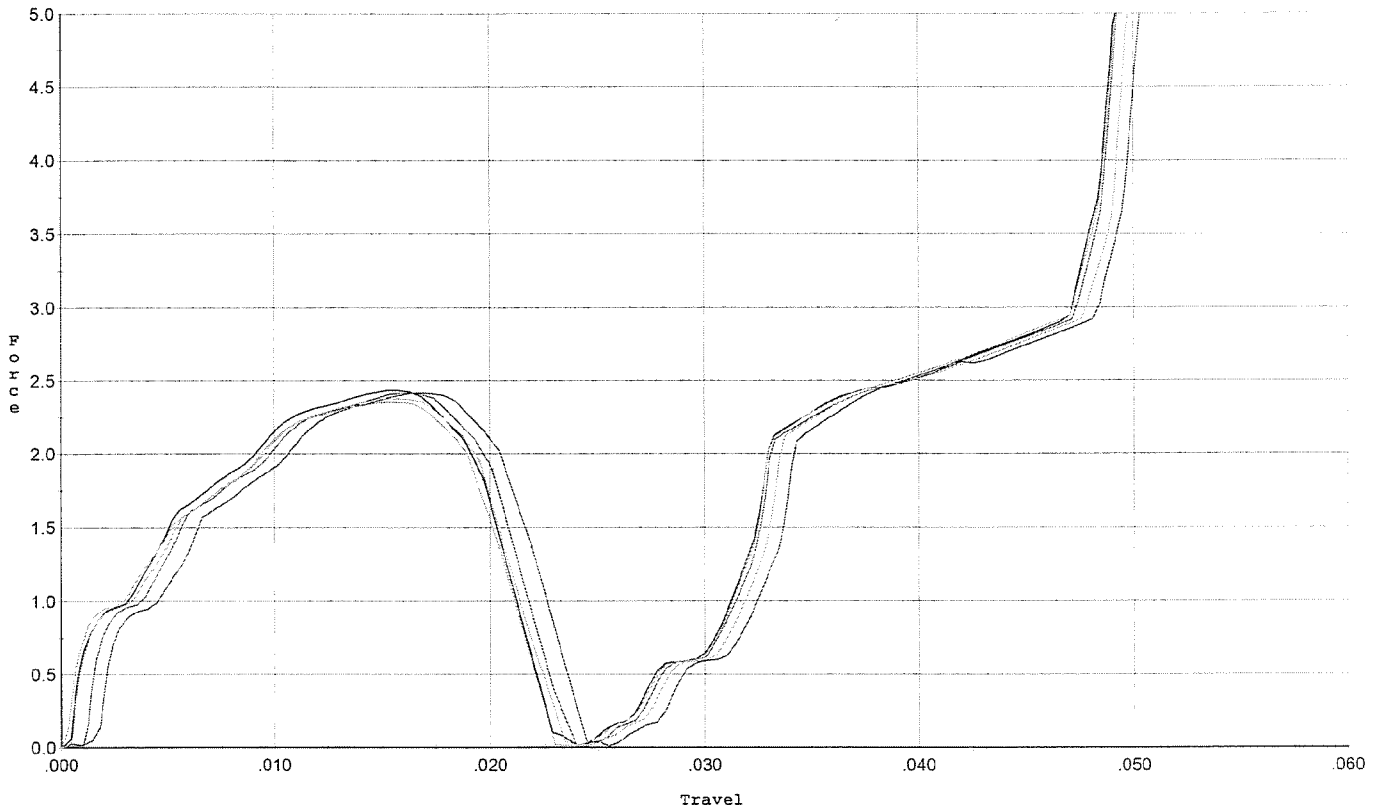
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.593      | 0.020             | 0.00            | 0.033      | 0.036             |           | Set Trigger |
| 2 | 2.546      | 0.022             | 0.00            | 0.034      | 0.037             |           | Set Trigger |
| 3 | 2.561      | 0.020             | 0.00            | 0.035      | 0.035             |           | Set Trigger |
| 4 | 2.487      | 0.020             | 0.00            | 0.035      | 0.034             |           | Set Trigger |
| 5 | 2.504      | 0.020             | 0.00            | 0.035      | 0.035             |           | Set Trigger |

Avg 2.53

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R.P. 3/3/09

Model: M/24  
Serial No: Form #F005  
Trigger: 2.5 lbs. after 20 cycles +/- .50 lbs.



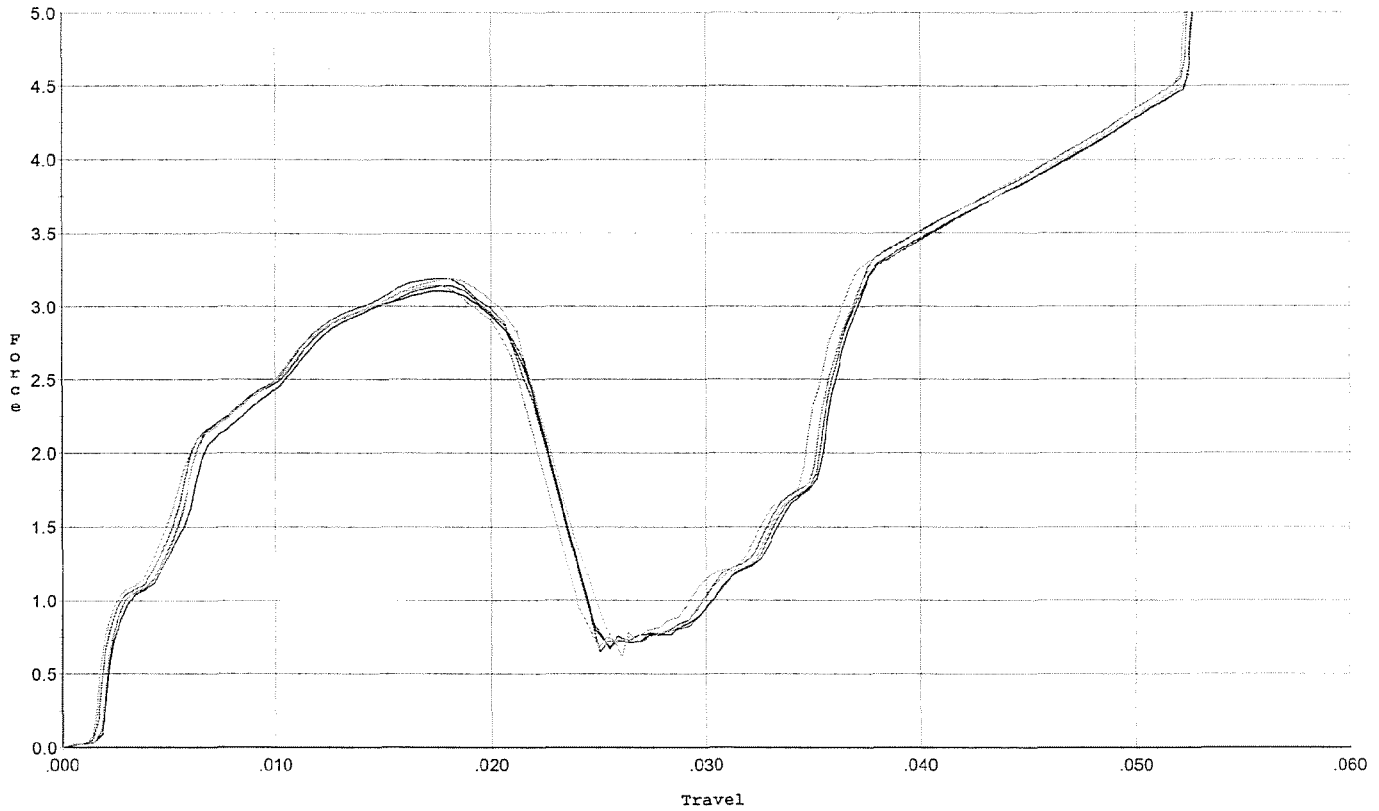
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.416      | 0.022             | 0.00            | 0.034      | 0.035             |           | Set Trigger |
| 2 | 2.434      | 0.020             | 0.00            | 0.033      | 0.034             |           | Set Trigger |
| 3 | 2.417      | 0.020             | 0.00            | 0.033      | 0.034             |           | Set Trigger |
| 4 | 2.376      | 0.020             | 0.00            | 0.034      | 0.033             |           | Set Trigger |
| 5 | 2.353      | 0.020             | 0.00            | 0.033      | 0.034             |           | Set Trigger |

Aug 2, 39

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R.P. 3/3/09

Model: M/24  
Serial No: Form #F005  
Trigger: 3.0 lbs. ini. +/- .75 lbs.



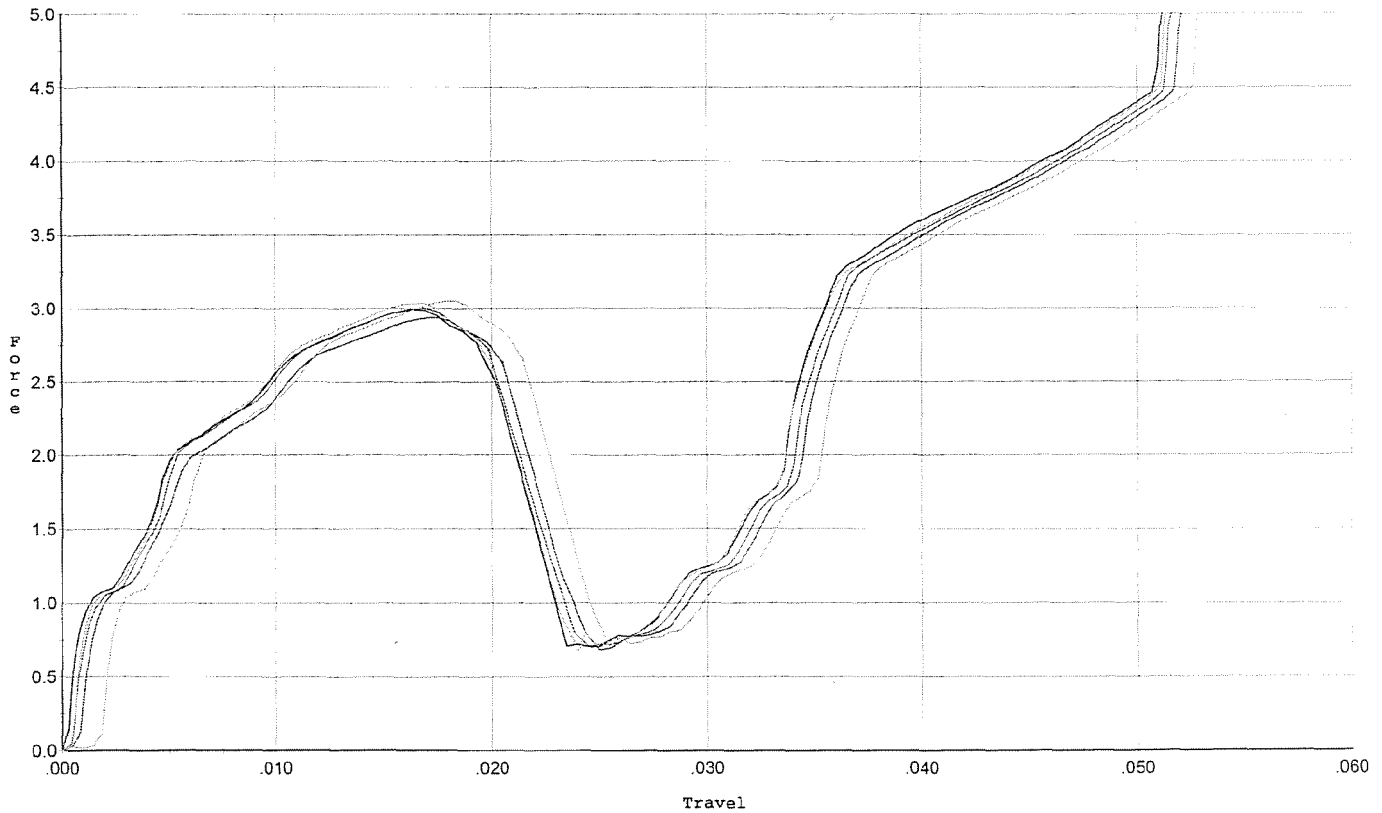
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 3.143      | 0.021             | 0.00            | 0.034      | 0.045             |           | Set Trigger |
| 2 | 3.104      | 0.022             | 0.00            | 0.034      | 0.044             |           | Set Trigger |
| 3 | 3.192      | 0.022             | 0.00            | 0.034      | 0.047             |           | Set Trigger |
| 4 | 3.193      | 0.021             | 0.00            | 0.034      | 0.045             |           | Set Trigger |
| 5 | 3.146      | 0.021             | 0.00            | 0.034      | 0.044             |           | Set Trigger |

Aug 3.15

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R.P. 3/3/09

Model: M/24  
Serial No: Form #F005  
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.940      | 0.020             | 0.00            | 0.034      | 0.042             |           | Set Trigger |
| 2 | 2.992      | 0.020             | 0.00            | 0.034      | 0.043             |           | Set Trigger |
| 3 | 3.001      | 0.020             | 0.00            | 0.034      | 0.042             |           | Set Trigger |
| 4 | 3.034      | 0.020             | 0.00            | 0.034      | 0.043             |           | Set Trigger |
| 5 | 3.047      | 0.021             | 0.00            | 0.034      | 0.044             |           | Set Trigger |

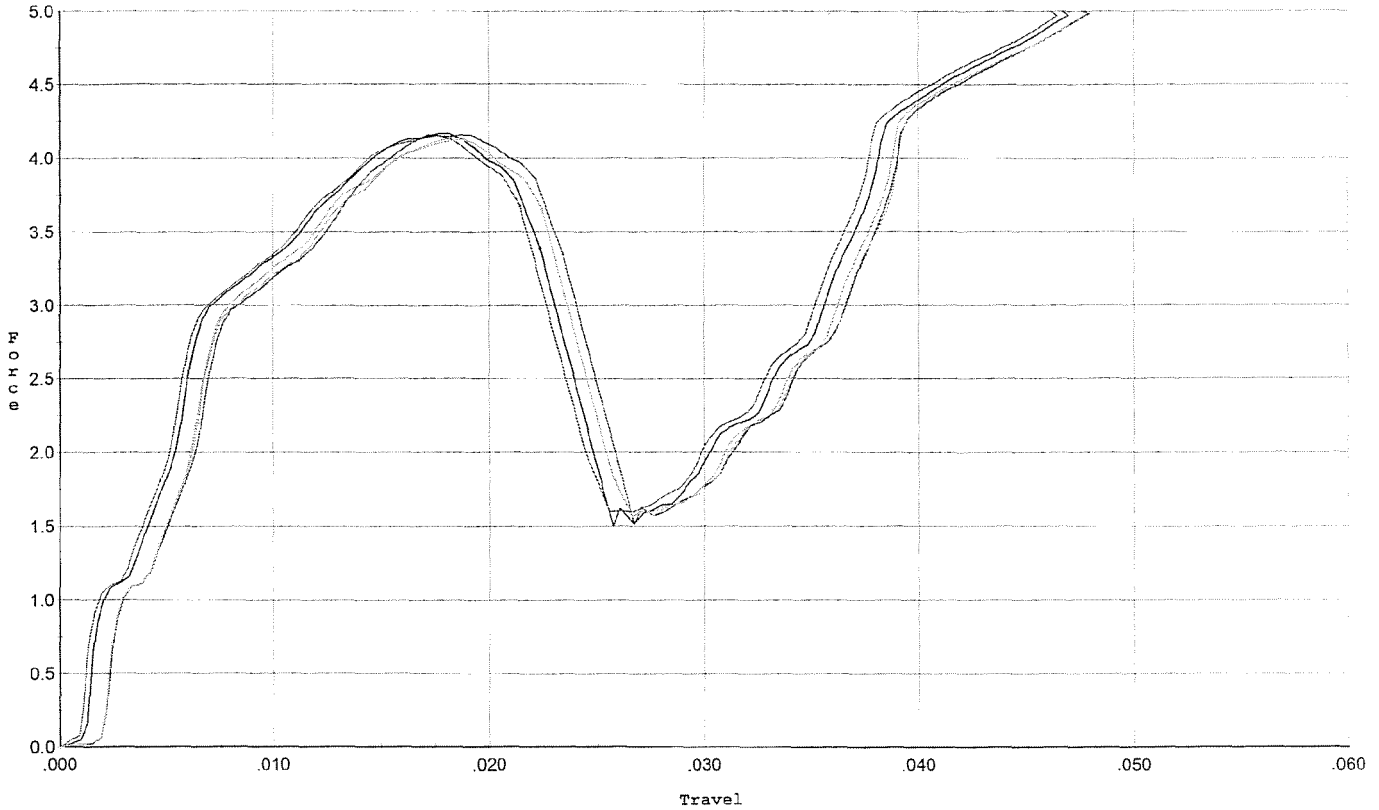
Avg 3.00



# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R.P. 3/3/09

Model: M/24  
Serial No: Form #F005  
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



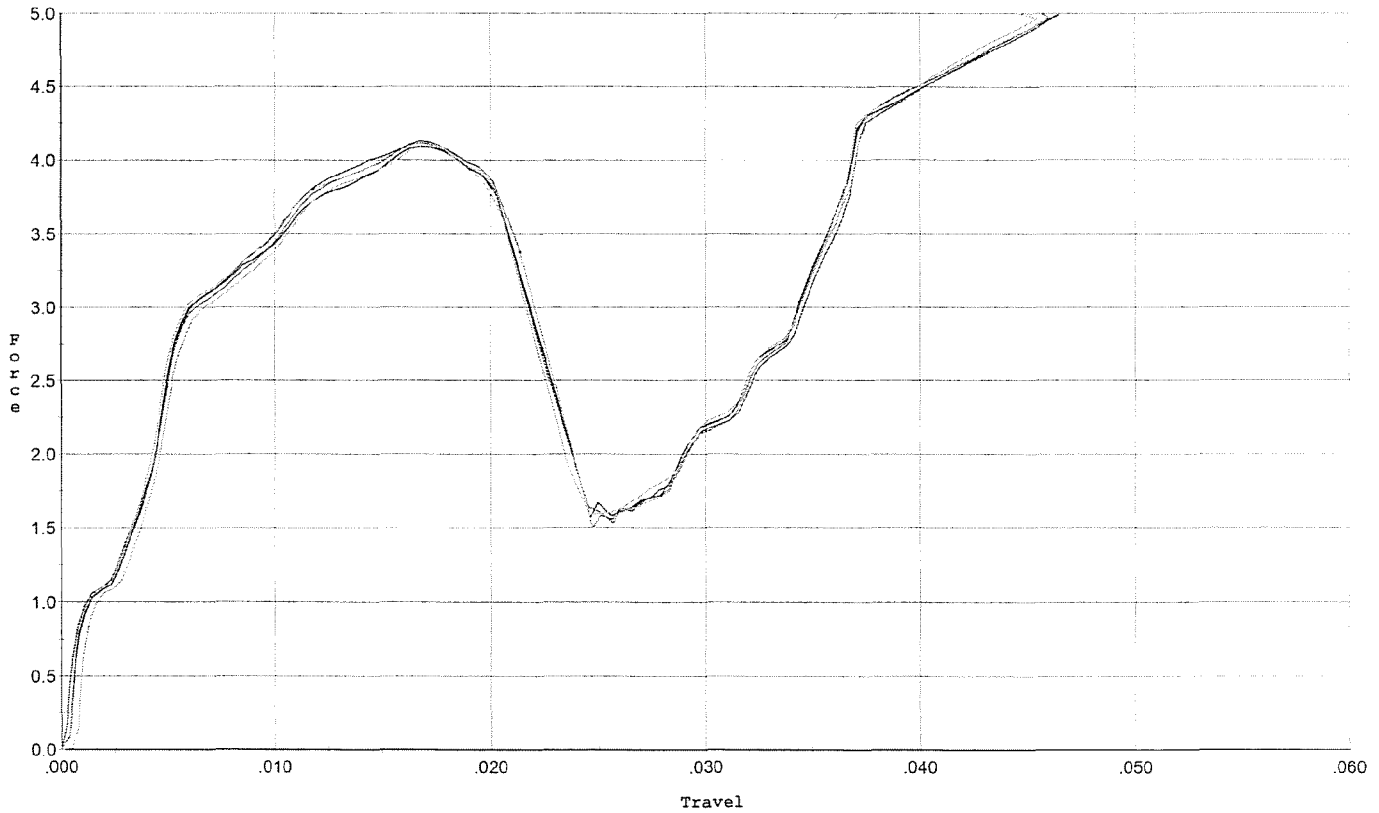
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.160      | 0.023             | 0.002           | 0.031      | 0.063             |           | Set Trigger |
| 2 | 4.168      | 0.022             | 0.00            | 0.031      | 0.062             |           | Set Trigger |
| 3 | 4.154      | 0.021             | 0.00            | 0.031      | 0.060             |           | Set Trigger |
| 4 | 4.126      | 0.022             | 0.00            | 0.032      | 0.060             |           | Set Trigger |
| 5 | 4.137      | 0.022             | 0.002           | 0.031      | 0.060             |           | Set Trigger |

Avg 4.14

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R.P. 3/3/09

Model: M/24  
Serial No: Form #F005  
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



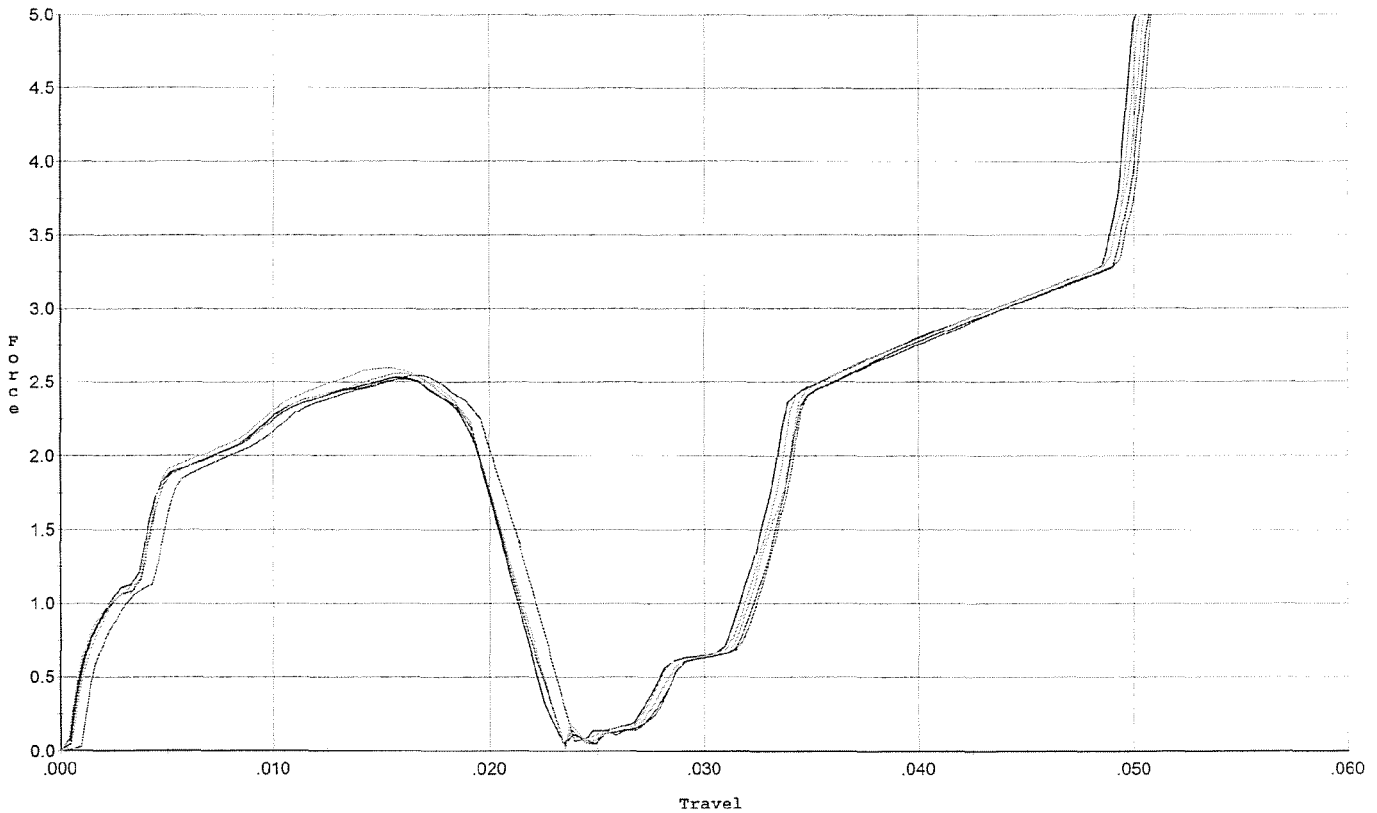
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.134      | 0.021             | 0.00            | 0.031      | 0.061             |           | Set Trigger |
| 2 | 4.092      | 0.022             | 0.00            | 0.031      | 0.063             |           | Set Trigger |
| 3 | 4.118      | 0.020             | 0.00            | 0.032      | 0.058             |           | Set Trigger |
| 4 | 4.118      | 0.020             | 0.00            | 0.031      | 0.058             |           | Set Trigger |
| 5 | 4.097      | 0.021             | 0.00            | 0.031      | 0.060             |           | Set Trigger |

Aug 4.11

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R.P. 3/3/09

Model: M/24  
Serial No: Form #F005  
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



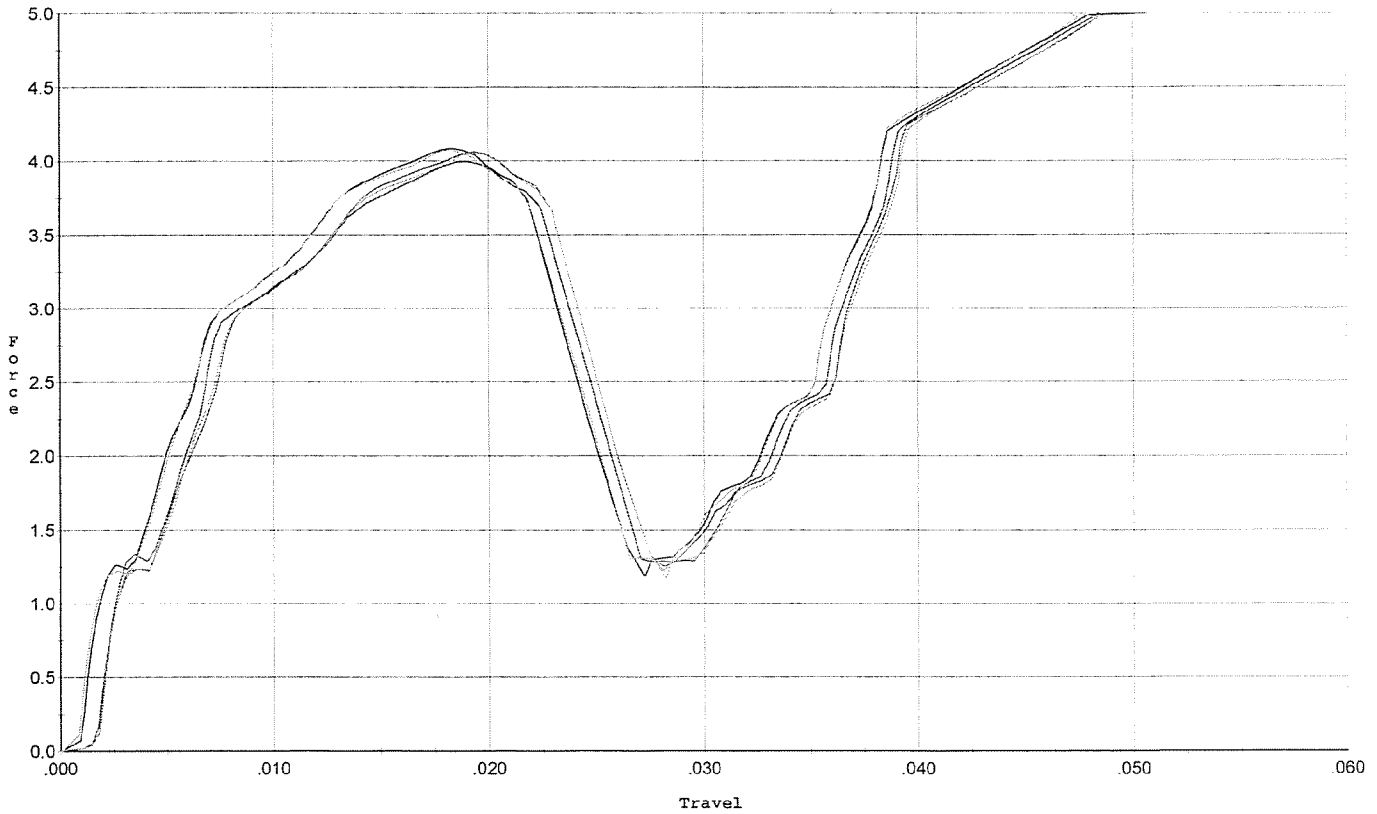
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.518      | 0.019             | 0.00            | 0.034      | 0.035             |           | Set Trigger |
| 2 | 2.531      | 0.019             | 0.00            | 0.034      | 0.036             |           | Set Trigger |
| 3 | 2.547      | 0.021             | 0.00            | 0.034      | 0.038             |           | Set Trigger |
| 4 | 2.558      | 0.019             | 0.00            | 0.034      | 0.035             |           | Set Trigger |
| 5 | 2.594      | 0.019             | 0.00            | 0.034      | 0.036             |           | Set Trigger |

Aug 2.55

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R.P. 3/3/09

Model: M/24  
Serial No: Form #F005  
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 3.996      | 0.025             | 0.00            | 0.032      | 0.065             |           | Set Trigger |
| 2 | 4.085      | 0.022             | 0.00            | 0.032      | 0.060             |           | Set Trigger |
| 3 | 4.061      | 0.023             | 0.00            | 0.032      | 0.061             |           | Set Trigger |
| 4 | 4.050      | 0.023             | 0.00            | 0.032      | 0.061             |           | Set Trigger |
| 5 | 4.072      | 0.024             | 0.00            | 0.031      | 0.066             |           | Set Trigger |

Aug 4.05