

G6814694

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



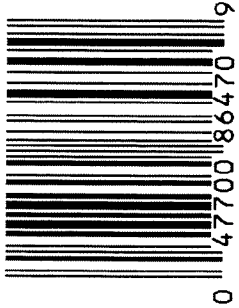
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6814694

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6814694

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-26-09	SPD
430	ASSEMBLE TO STOCK		2-26-09	RP
440	PROOF		2-26-09	SPD
460	CHECK HEADSPACE		2-26-09	SPD
470	DIS-ASSEMBLE ACTION		2-26-09	SPD
472	SERIALIZE BOLT HANDLE	MAGNAFLUX	2-27-09	RTZ
475	DRILL AND TAP SIGHT HOLES		2-27-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR	3/2/09	SP
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		3/2/09	RT
520	GOFF BLAST BBL / REC		3/3/09	DG
542	APPLY COATINGS (BARREL ACTION)		3/6	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-10-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-10-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-10-09	SP
	D) OIL FIRING PIN ASSEMBLY		3-10-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

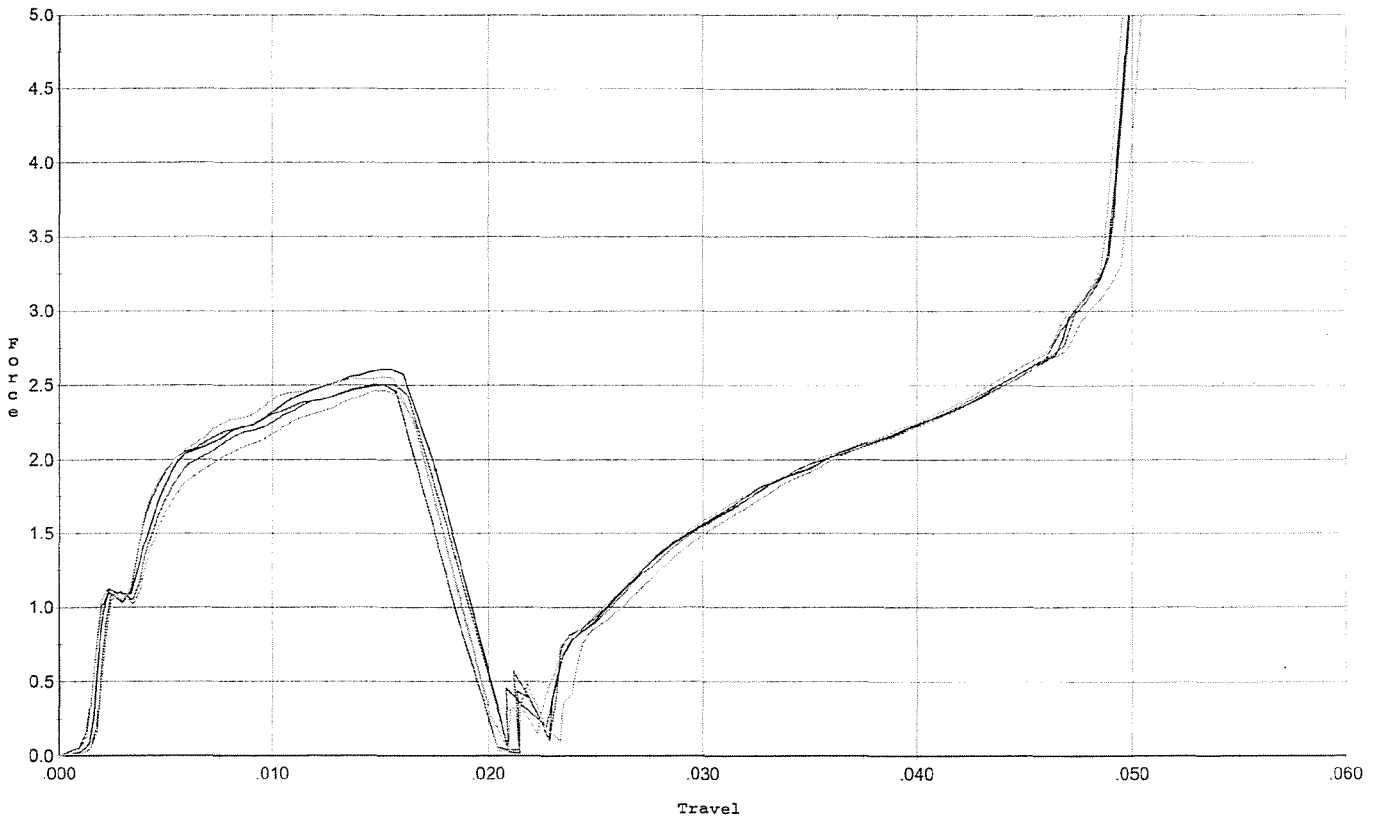
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6</u> <u>6</u> <u>4</u>	4-20-09	WV
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>4</u> <u>4</u> <u>3.5</u>	4-20-09	WV
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.022</u>	4-20-09	WV
	J) ASSEMBLE STOCK		3-10-09	RP
	K) ASSEMBLE SWIVEL STUDS		4-20-09	WV
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	3-18-09	RP
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		3-18-09	RP
670	FINAL INSPECTION A) HEADSPACE		4-20-09	WV
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.73</u> <u>2.76</u> <u>2.76</u> <u>2.77</u> <u>2.69</u>	3-19-09	TC
	C) FUNCTION		4-20-09	WV
690	PACK		5/2/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/10/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



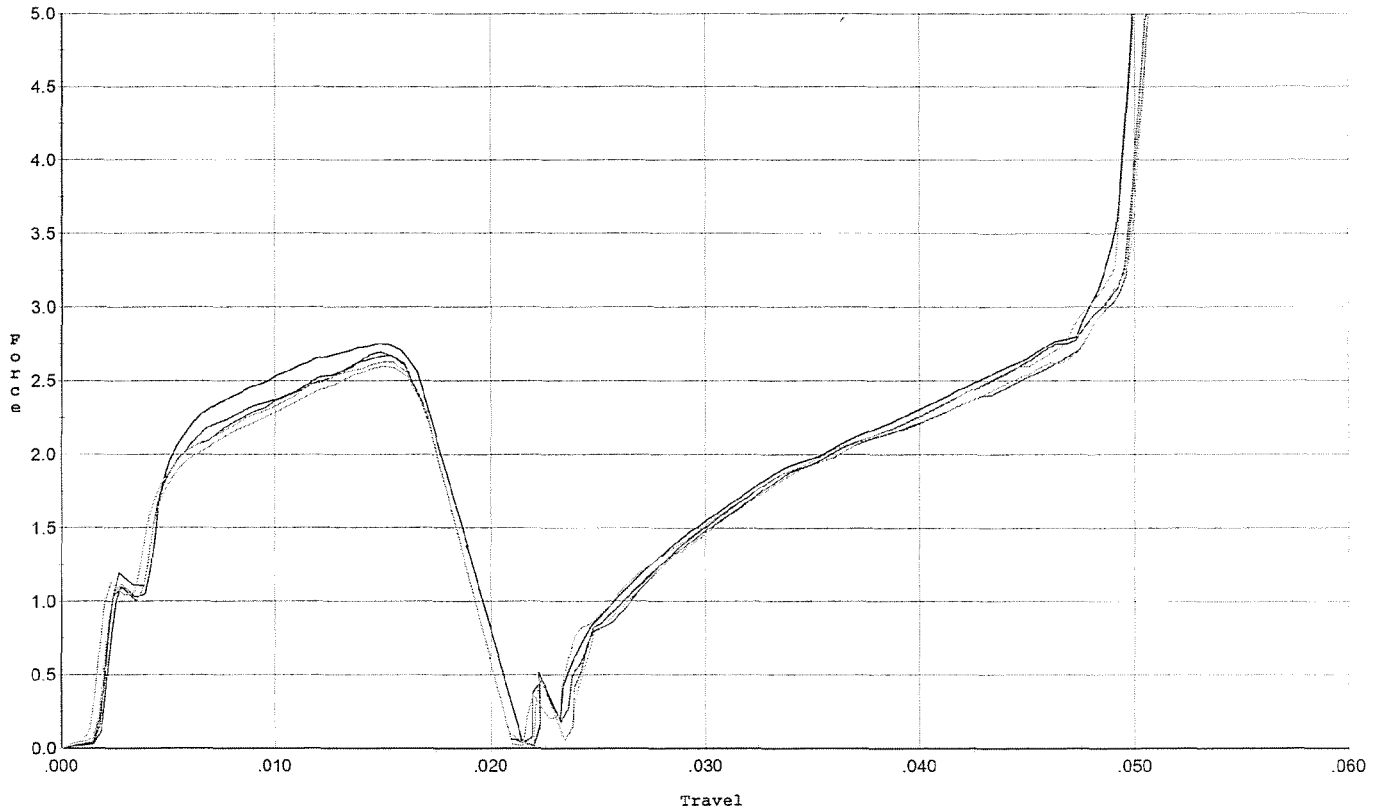
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.505	0.016	0.00	0.037	0.028		Set Trigger
2	2.609	0.018	0.004	0.036	0.032		Set Trigger
3	2.511	0.018	0.00	0.036	0.032		Set Trigger
4	2.559	0.017	0.00	0.036	0.030		Set Trigger
5	2.466	0.017	0.00	0.037	0.028		Set Trigger

A-2-53

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/10/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



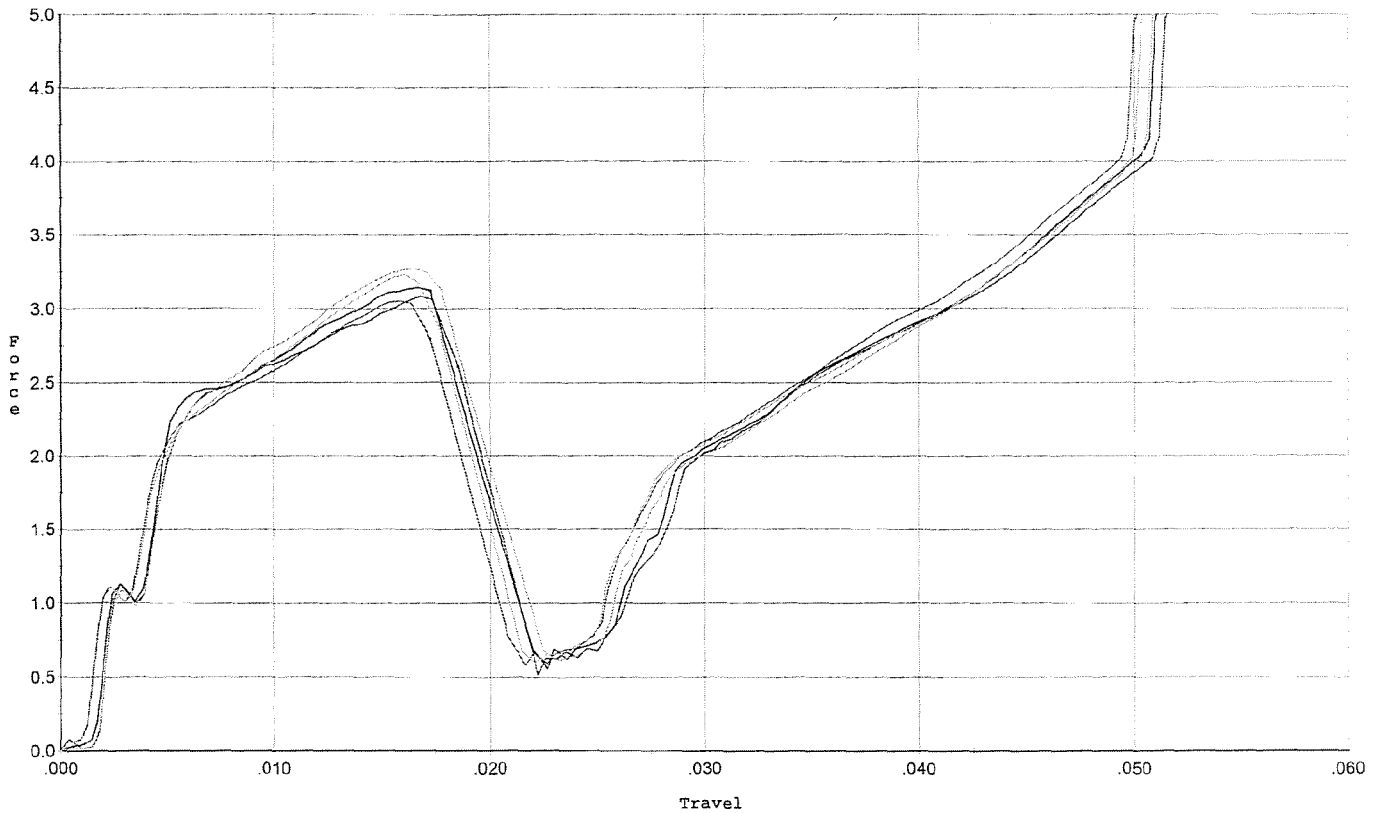
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.695	0.017	0.004	0.037	0.031		Set Trigger
2	2.750	0.019	0.002	0.035	0.035		Set Trigger
3	2.671	0.017	0.00	0.037	0.031		Set Trigger
4	2.597	0.017	0.00	0.037	0.030		Set Trigger
5	2.628	0.017	0.00	0.036	0.031		Set Trigger

A-266

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/10/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



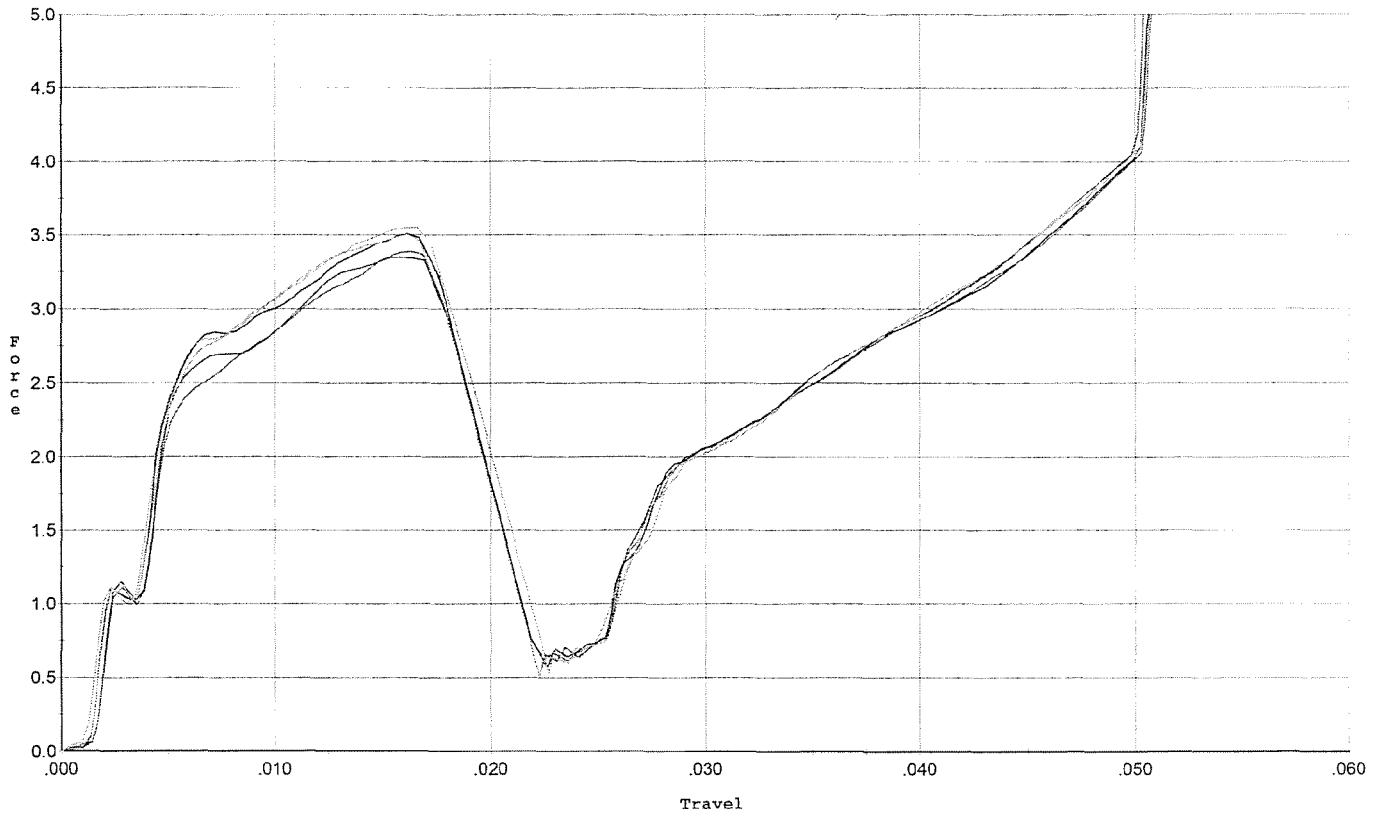
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.082	0.019	0.00	0.035	0.038		Set Trigger
2	3.142	0.017	0.00	0.035	0.036		Set Trigger
3	3.054	0.017	0.00	0.035	0.035		Set Trigger
4	3.233	0.018	0.00	0.034	0.037		Set Trigger
5	3.272	0.018	0.00	0.034	0.038		Set Trigger

A-3.15

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/10/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



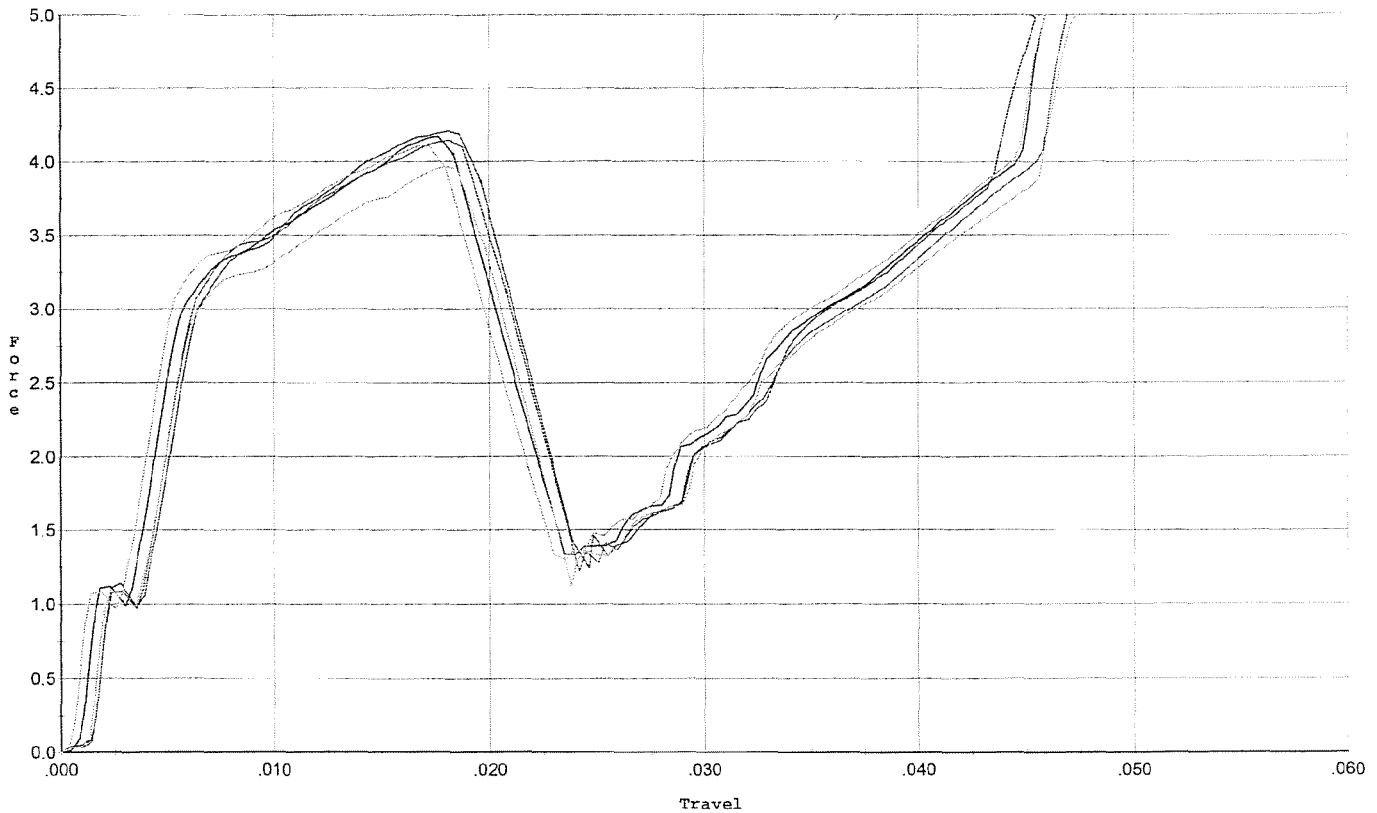
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.347	0.018	0.00	0.034	0.040		Set Trigger
2	3.506	0.018	0.004	0.034	0.041		Set Trigger
3	3.388	0.018	0.00	0.034	0.040		Set Trigger
4	3.505	0.018	0.00	0.034	0.042		Set Trigger
5	3.548	0.019	0.004	0.034	0.045		Set Trigger

A-3.45

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/10/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



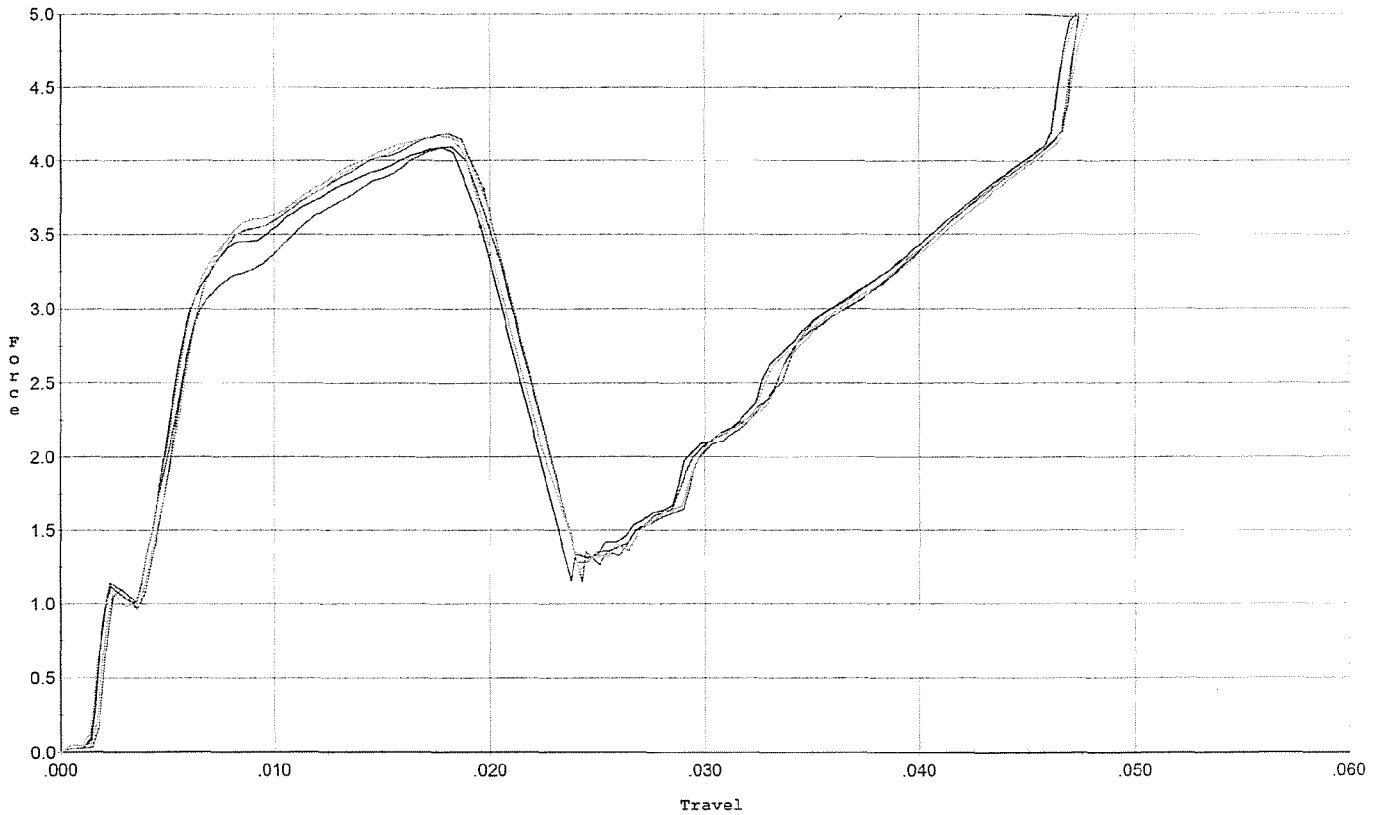
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.206	0.020	0.00	0.029	0.054		Set Trigger
2	4.172	0.018	0.00	0.029	0.050		Set Trigger
3	4.143	0.021	0.00	0.029	0.056		Set Trigger
4	3.966	0.020	0.004	0.031	0.052		Set Trigger
5	4.107	0.018	0.00	0.030	0.050		Set Trigger

A-4.11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/10/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



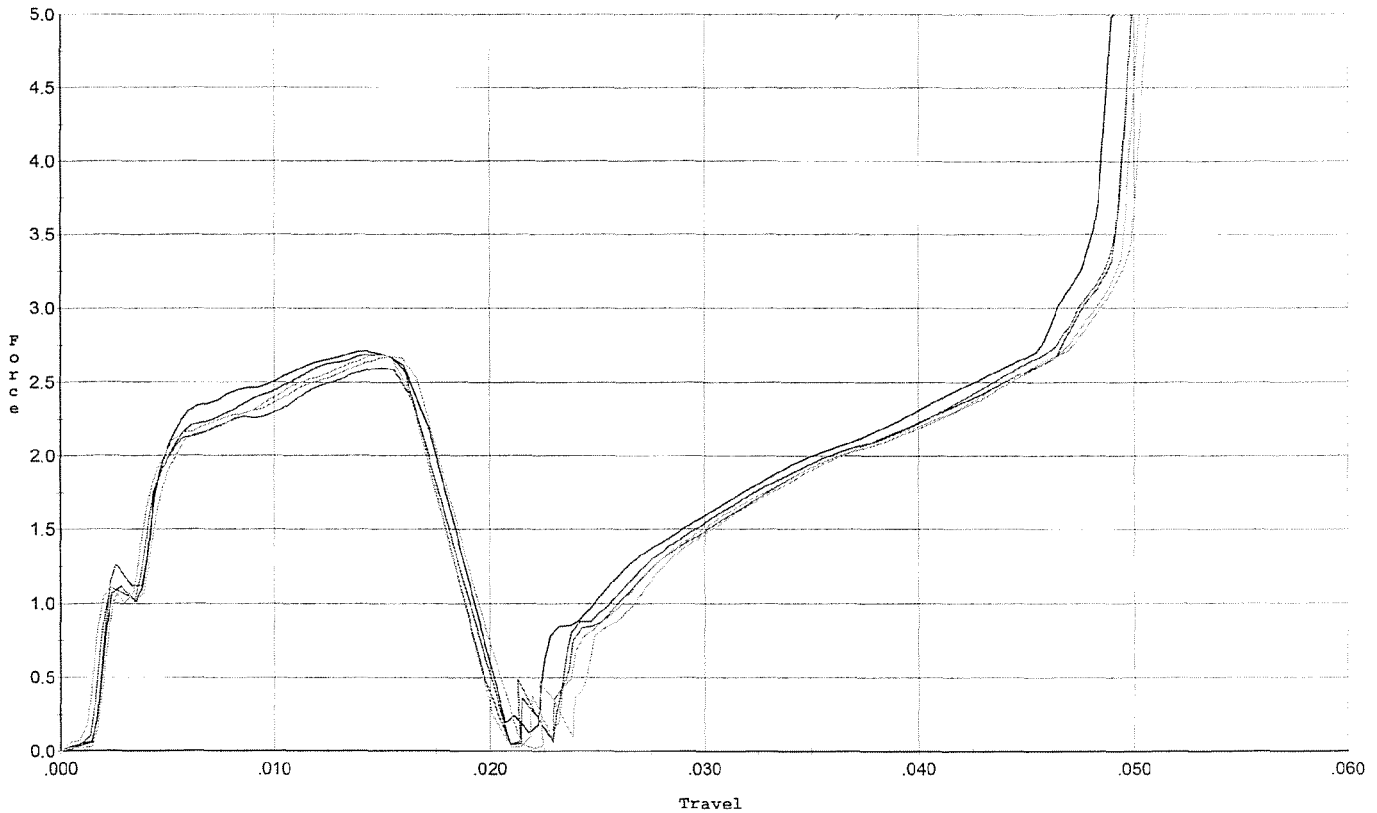
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.095	0.020	0.004	0.030	0.054		Set Trigger
2	4.089	0.020	0.004	0.030	0.053		Set Trigger
3	4.183	0.020	0.00	0.030	0.054		Set Trigger
4	4.180	0.019	0.00	0.030	0.052		Set Trigger
5	4.165	0.020	0.004	0.030	0.055		Set Trigger

A. 4.14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/10/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



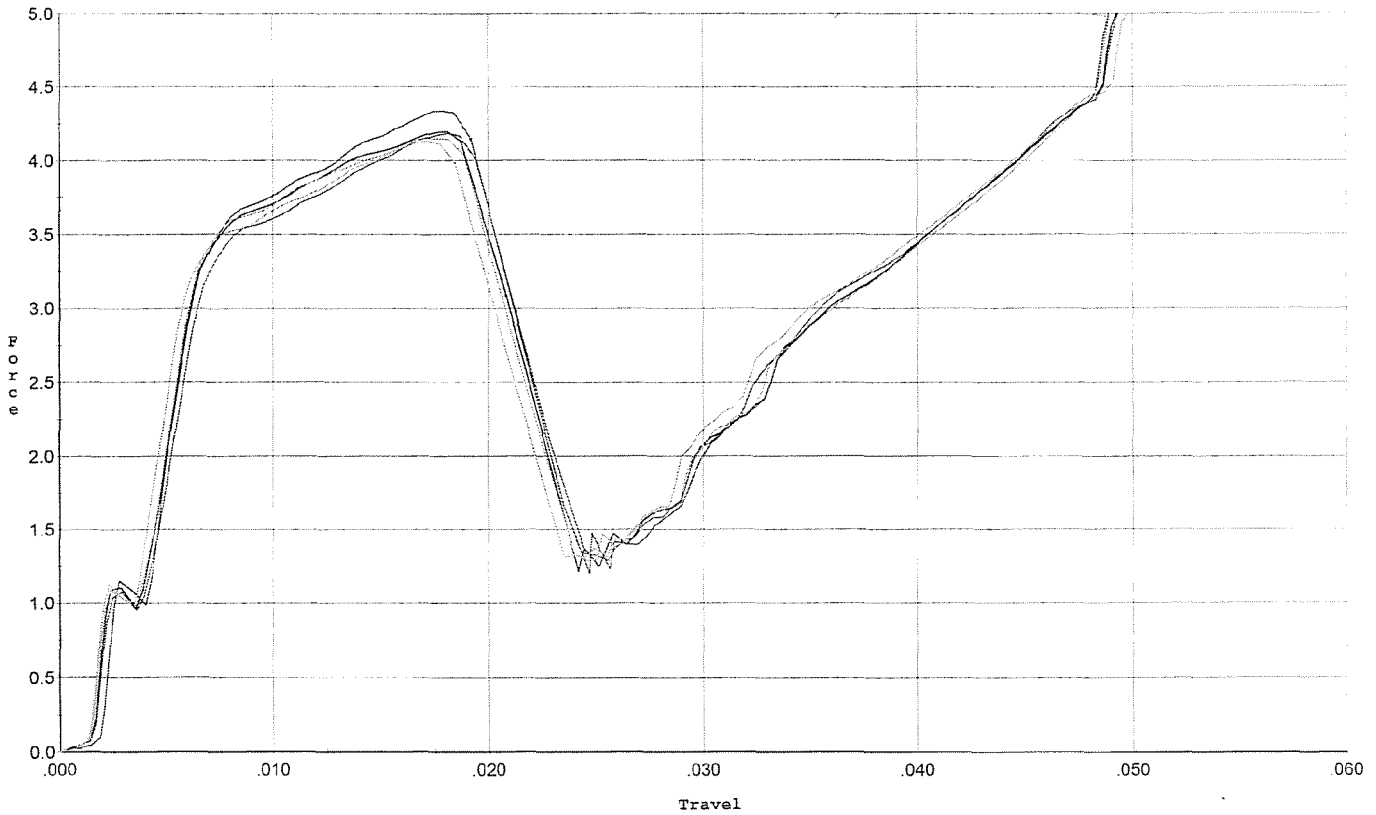
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.687	0.016	0.004	0.036	0.030		Set Trigger
2	2.708	0.017	0.00	0.035	0.033		Set Trigger
3	2.596	0.016	0.004	0.036	0.029		Set Trigger
4	2.685	0.016	0.00	0.037	0.030		Set Trigger
5	2.673	0.017	0.00	0.037	0.030		Set Trigger

A-2-67

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/10/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.334	0.019	0.004	0.031	0.054		Set Trigger
2	4.195	0.021	0.00	0.031	0.058		Set Trigger
3	4.184	0.019	0.00	0.031	0.053		Set Trigger
4	4.131	0.018	0.004	0.032	0.051		Set Trigger
5	4.147	0.019	0.004	0.032	0.052		Set Trigger

A. - 4.19