

G6814696

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

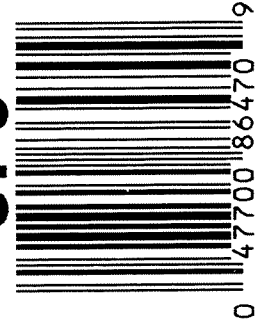
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6814696

UPC



GUN SERIAL # G 6814696

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-10-09	SP
430	ASSEMBLE TO STOCK		2-10-09	SP
440	PROOF		2-10-09	SP
460	CHECK HEADSPACE		2-10-09	SP
470	DIS-ASSEMBLE ACTION		2-10-09	SP
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	2-11-09	RT
475	DRILL AND TAP SIGHT HOLES		2-11-09	TL
480	MAGNAFLUX BBL ACTION	OPERATOR (A)	2/13/09	(A)
490	MAGNAFLUX BOLT		2/13/09	MR
500	ROLLMARK CALIBER		2/14/09	RT
520	GOFF BLAST BBL / REC		2/16/09	TX
542	APPLY COATINGS (BARREL ACTION)		2/21	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-22-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-23-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-23-09	SP
	D) OIL FIRING PIN ASSEMBLY		2-25-09	LT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			
F004 REV 5/2006				

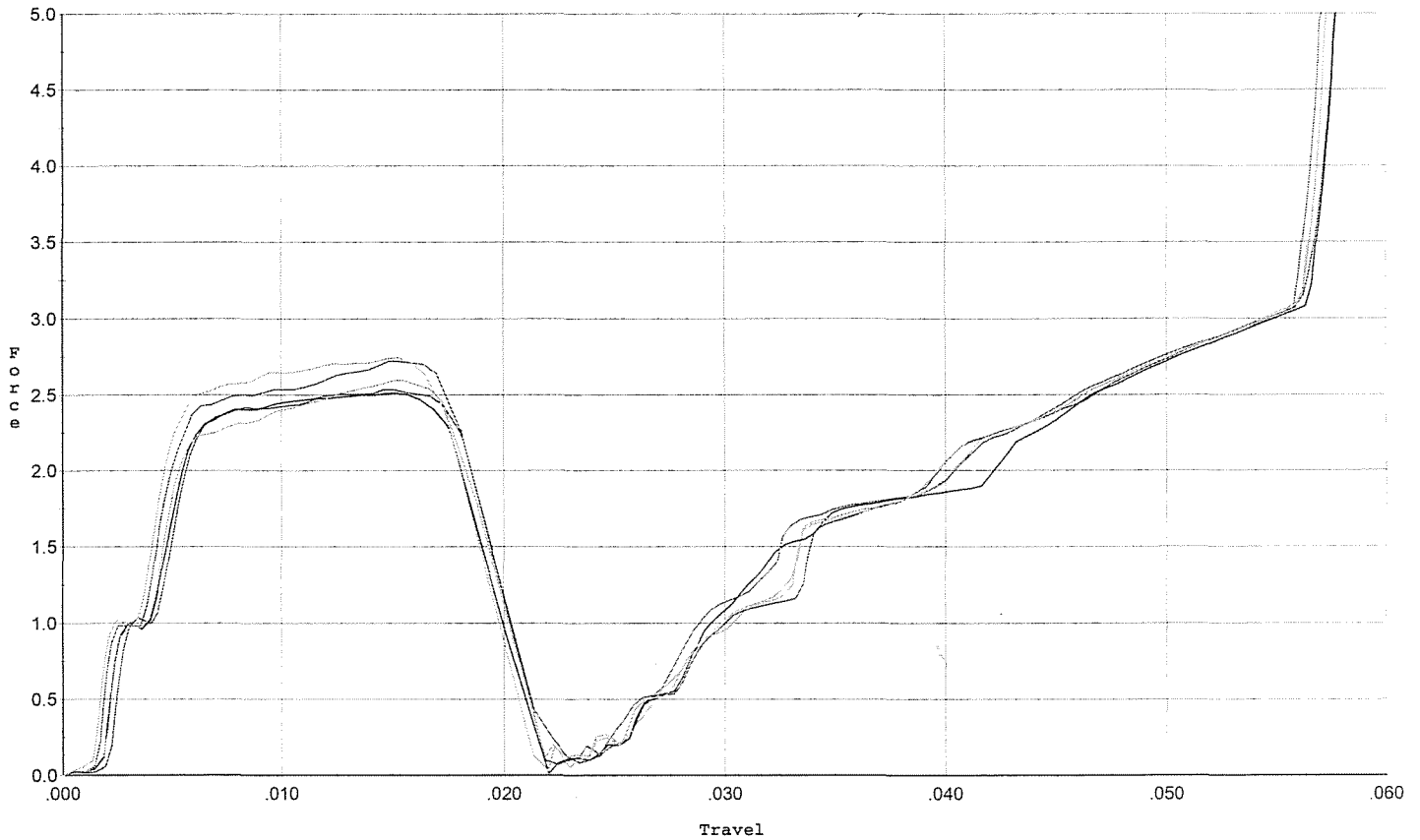
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>4</u>	<u>4.5</u>	<u>4</u>	2-27-09	WN		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>3.5</u>	<u>3.5</u>	<u>3.5</u>	2-27-09	WN		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.023</u>	<u>.023</u>	2-27-09	WN		
	J) ASSEMBLE STOCK					2-25-09	RTZ		
	K) ASSEMBLE SWIVEL STUDS					2-27-09	WN		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL		2-26-09	L.P.A.		
			PASS	FAIL					
	MALFUNCTION	CORRECTION							
	MALFUNCTION	CORRECTION							
	MALFUNCTION	CORRECTION							
	MALFUNCTION	CORRECTION							
660	INSPECT FOR LIVE AMMO					2-26-09	RP		
670	FINAL INSPECTION A) HEADSPACE					2-27-09	WN		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.46</u>	<u>2.63</u>	<u>2.60</u>	<u>2.64</u>	<u>2.64</u>	2-27-09	WN
	C) FUNCTION					2-27-09	WN		
690	PACK					3/2/09	Fm		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/25/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



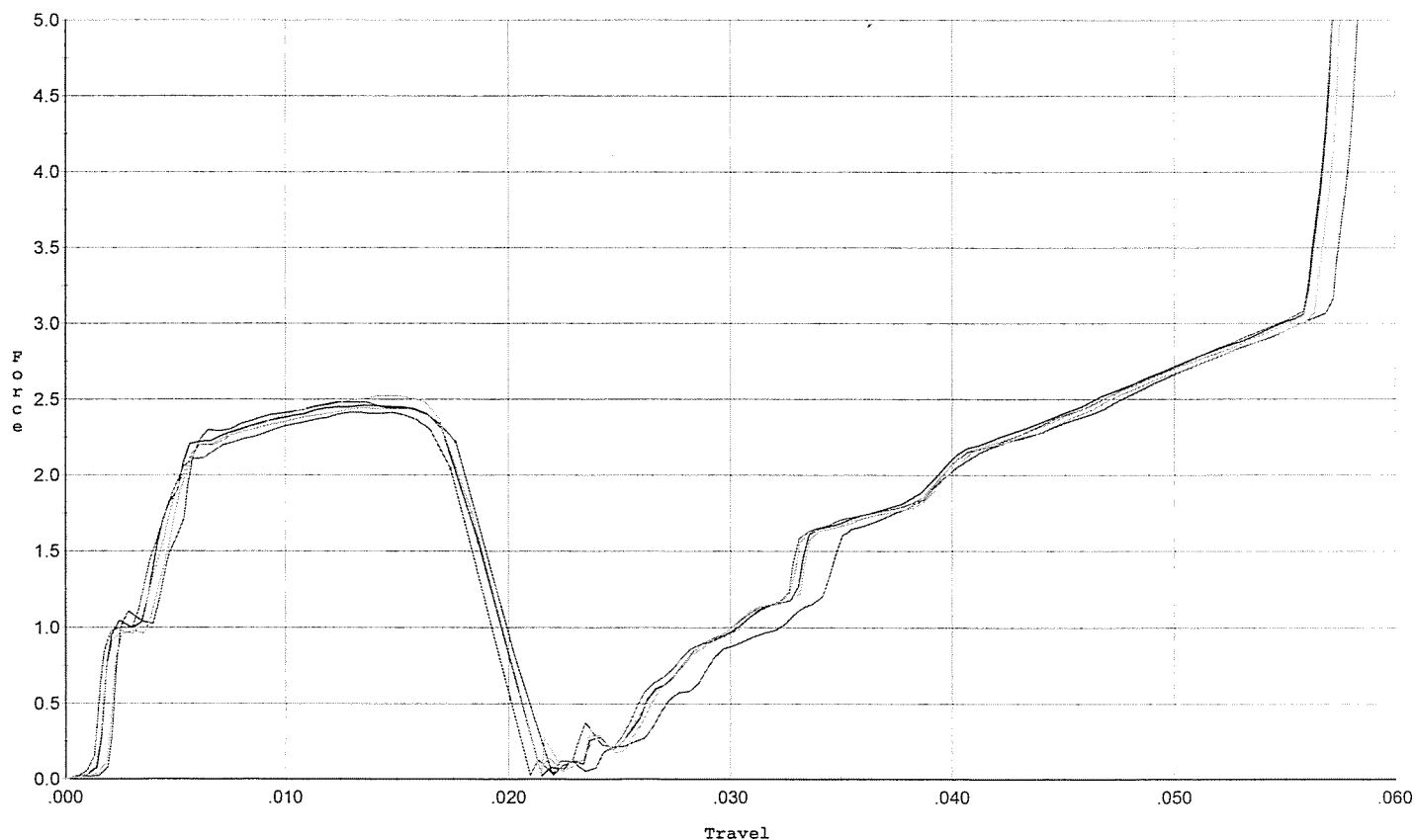
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.535	0.018	0.002	0.043	0.033		Set Trigger
2	2.512	0.018	0.00	0.043	0.032		Set Trigger
3	2.721	0.018	0.004	0.042	0.035		Set Trigger
4	2.746	0.017	0.00	0.043	0.034		Set Trigger
5	2.595	0.019	0.00	0.042	0.034		Set Trigger

A-2-62

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/25/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



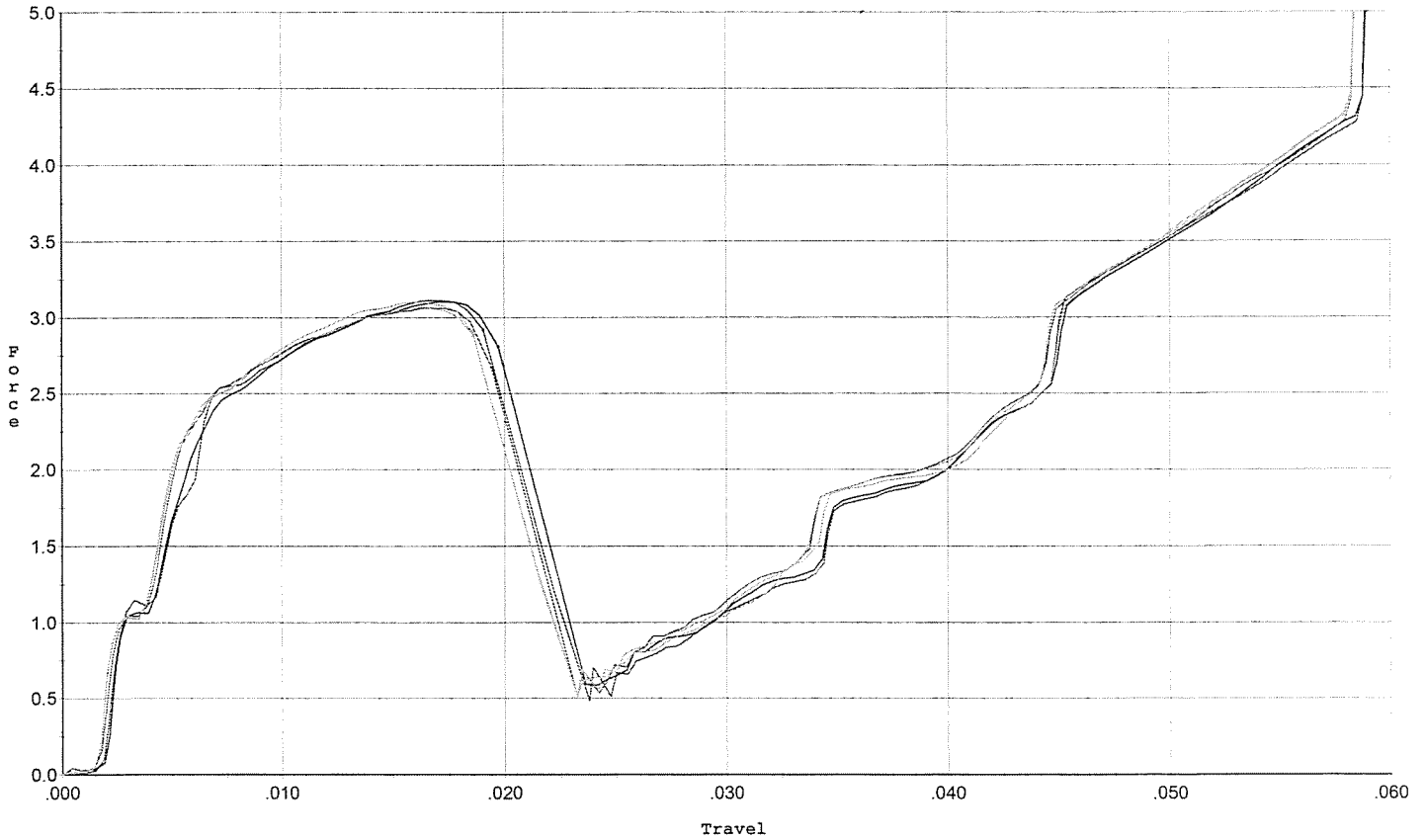
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.480	0.018	0.002	0.044	0.031		Set Trigger
2	2.461	0.019	0.00	0.043	0.034		Set Trigger
3	2.415	0.017	0.00	0.043	0.031		Set Trigger
4	2.441	0.018	0.00	0.043	0.032		Set Trigger
5	2.526	0.018	0.00	0.043	0.033		Set Trigger

A-246

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/25/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



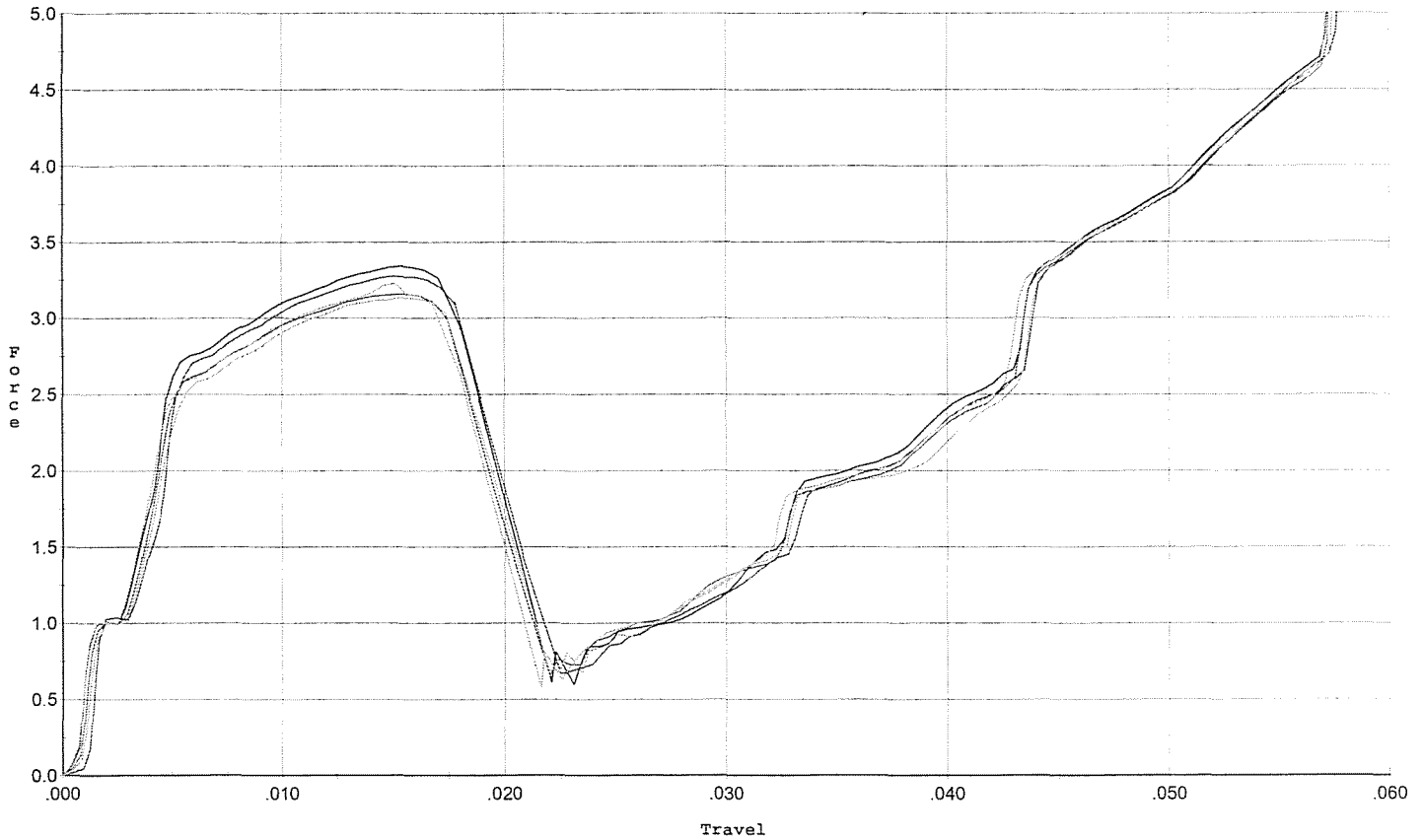
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.113	0.019	0.00	0.042	0.040		Set Trigger
2	3.105	0.020	0.00	0.041	0.042		Set Trigger
3	3.061	0.019	0.00	0.041	0.041		Set Trigger
4	3.102	0.019	0.00	0.042	0.040		Set Trigger
5	3.068	0.019	0.00	0.042	0.040		Set Trigger

A-309

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/25/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



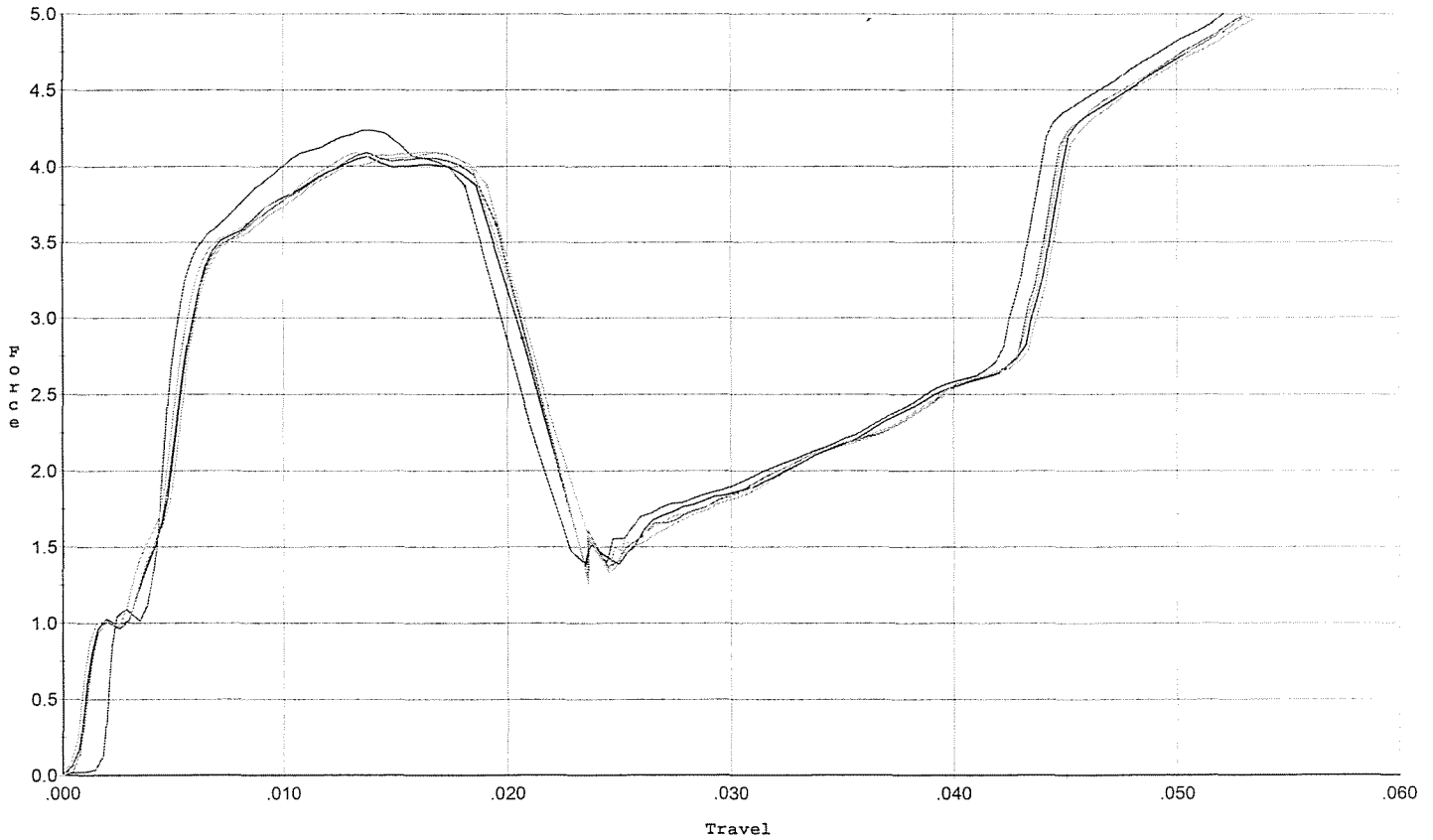
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.276	0.018	0.00	0.041	0.041		Set Trigger
2	3.342	0.018	0.00	0.041	0.043		Set Trigger
3	3.155	0.017	0.00	0.041	0.039		Set Trigger
4	3.131	0.019	0.00	0.041	0.043		Set Trigger
5	3.227	0.018	0.00	0.041	0.041		Set Trigger

A-3-22

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/25/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



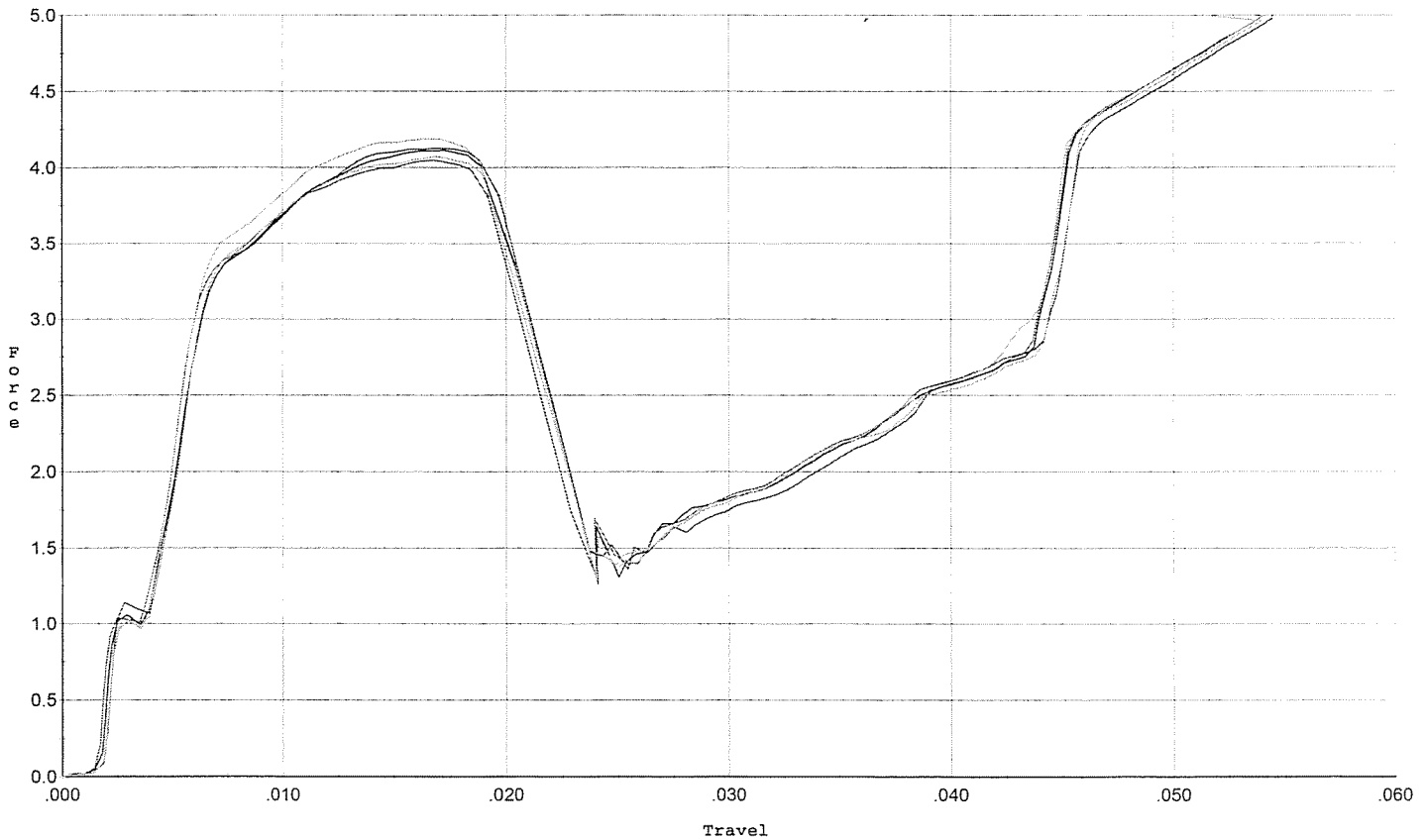
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.236	0.018	0.00	0.039	0.051		Set Trigger
2	4.066	0.021	0.00	0.039	0.058		Set Trigger
3	4.091	0.019	0.00	0.039	0.055		Set Trigger
4	4.096	0.020	0.00	0.039	0.057		Set Trigger
5	4.091	0.019	0.00	0.039	0.054		Set Trigger

A-4-11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/25/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



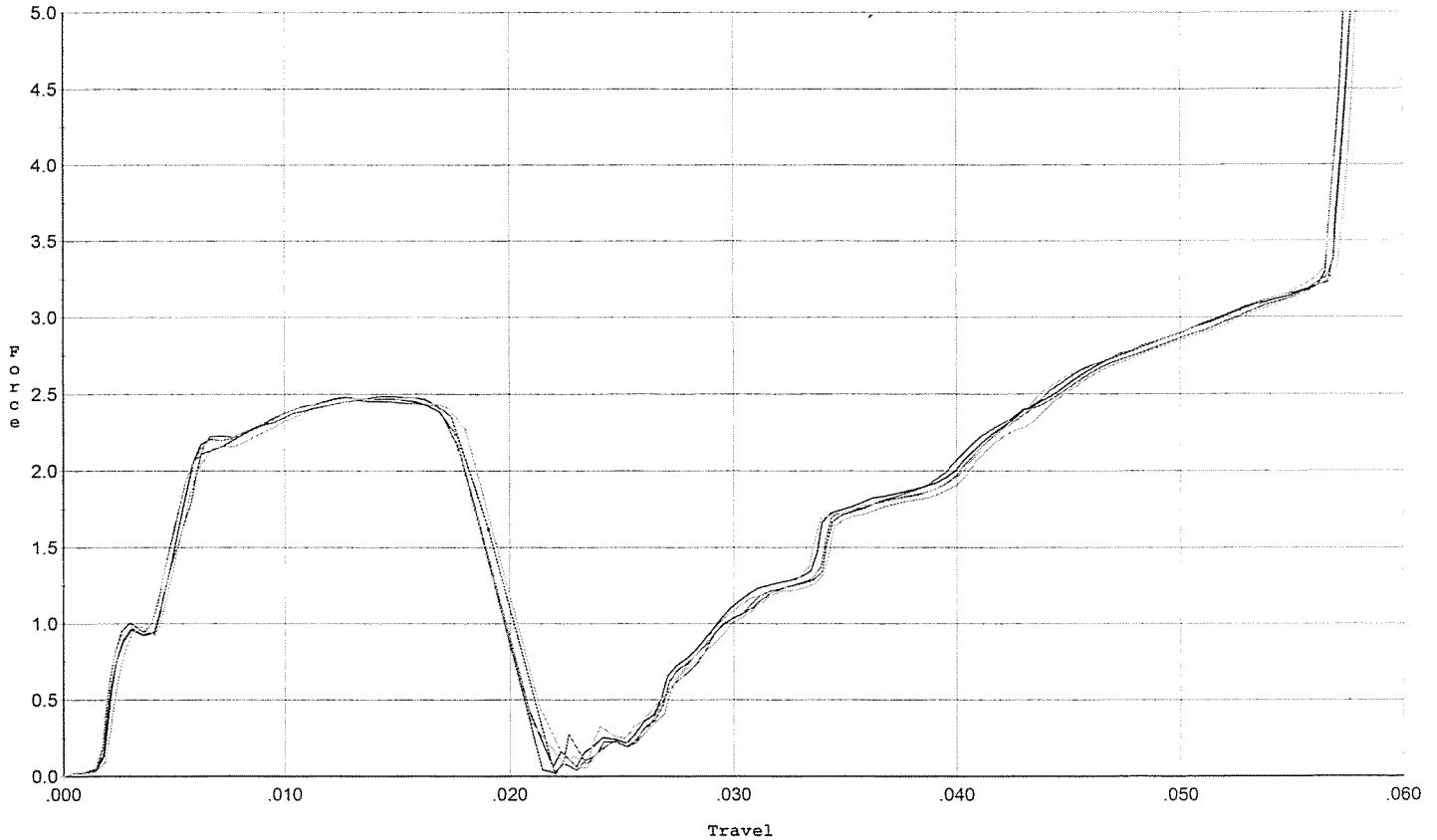
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.126	0.020	0.004	0.039	0.054		Set Trigger
2	4.115	0.020	0.00	0.039	0.056		Set Trigger
3	4.047	0.019	0.004	0.039	0.053		Set Trigger
4	4.073	0.020	0.00	0.039	0.056		Set Trigger
5	4.187	0.019	0.00	0.039	0.053		Set Trigger

A-4.11

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/25/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



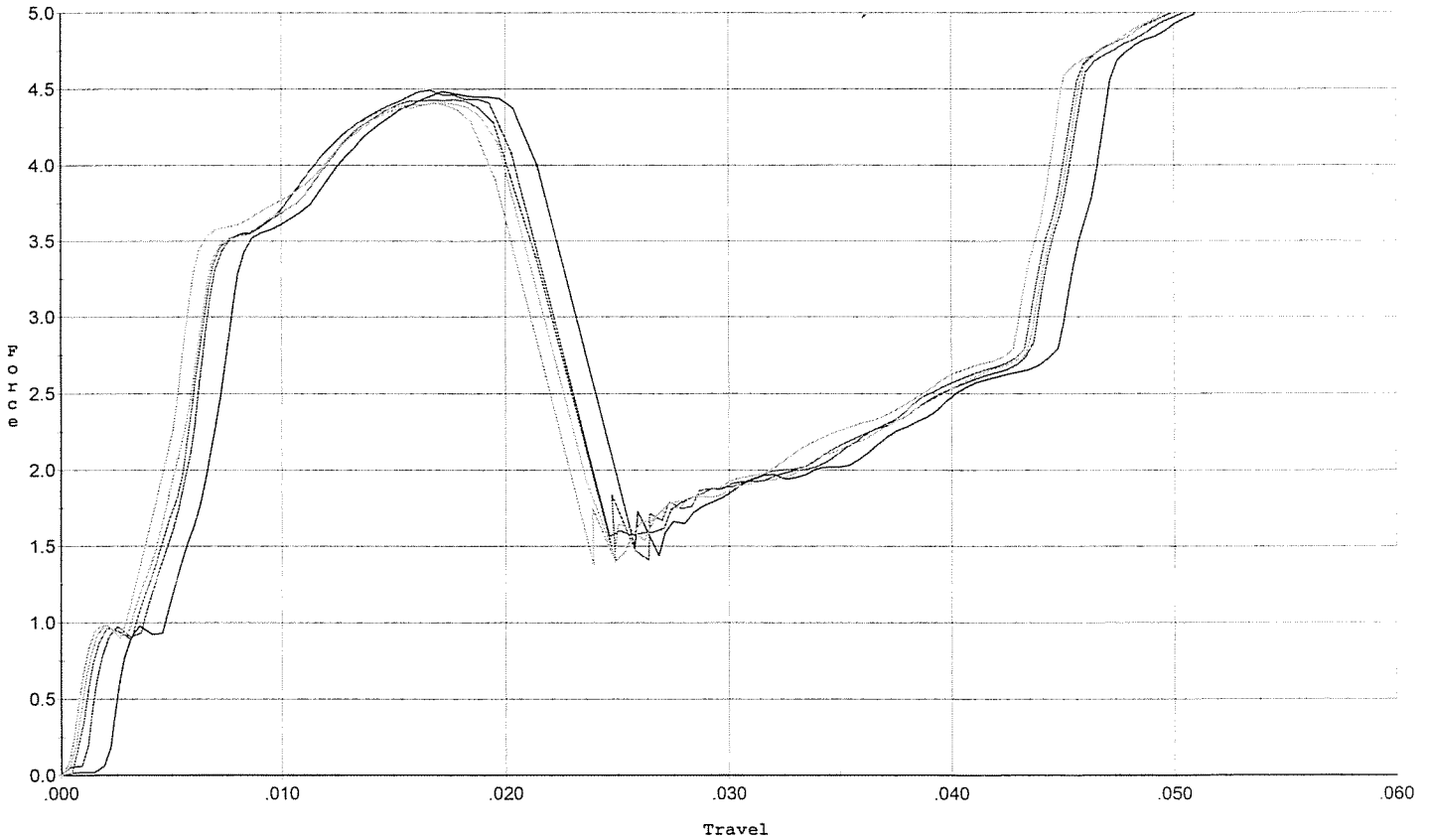
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.486	0.018	0.00	0.043	0.031		Set Trigger
2	2.480	0.018	0.00	0.042	0.031		Set Trigger
3	2.458	0.019	0.00	0.042	0.033		Set Trigger
4	2.475	0.018	0.00	0.042	0.031		Set Trigger
5	2.466	0.018	0.002	0.043	0.031		Set Trigger

A-2-47

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/25/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.491	0.020	0.00	0.038	0.059		Set Trigger
2	4.483	0.021	0.002	0.038	0.060		Set Trigger
3	4.431	0.021	0.003	0.038	0.062		Set Trigger
4	4.409	0.020	0.00	0.038	0.057		Set Trigger
5	4.411	0.020	0.00	0.038	0.058		Set Trigger

A.4.44