

G681 4698

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

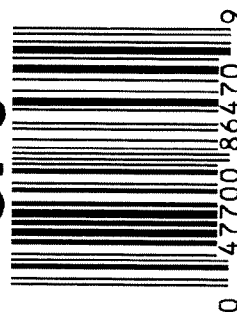
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6814698

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6814698

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-10-09	SP
430	ASSEMBLE TO STOCK		2-10-09	SP
440	PROOF		2-10-09	SP
460	CHECK HEADSPACE		2-10-09	SP
470	DIS-ASSEMBLE ACTION		2-10-09	SP
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	2-10-09	RT
475	DRILL AND TAP SIGHT HOLES		2-11-09	TC
480	MAGNAFLUX BBL ACTION	OPERATOR (A)	2/13/09	(A)
490	MAGNAFLUX BOLT		2/13/09	MR
500	ROLLMARK CALIBER		2/14/09	RT
520	GOFF BLAST BBL / REC		2/16/09	DC
542	APPLY COATINGS (BARREL ACTION)		2/21	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-23-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-23-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-23-09	SP
	D) OIL FIRING PIN ASSEMBLY		2-24-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

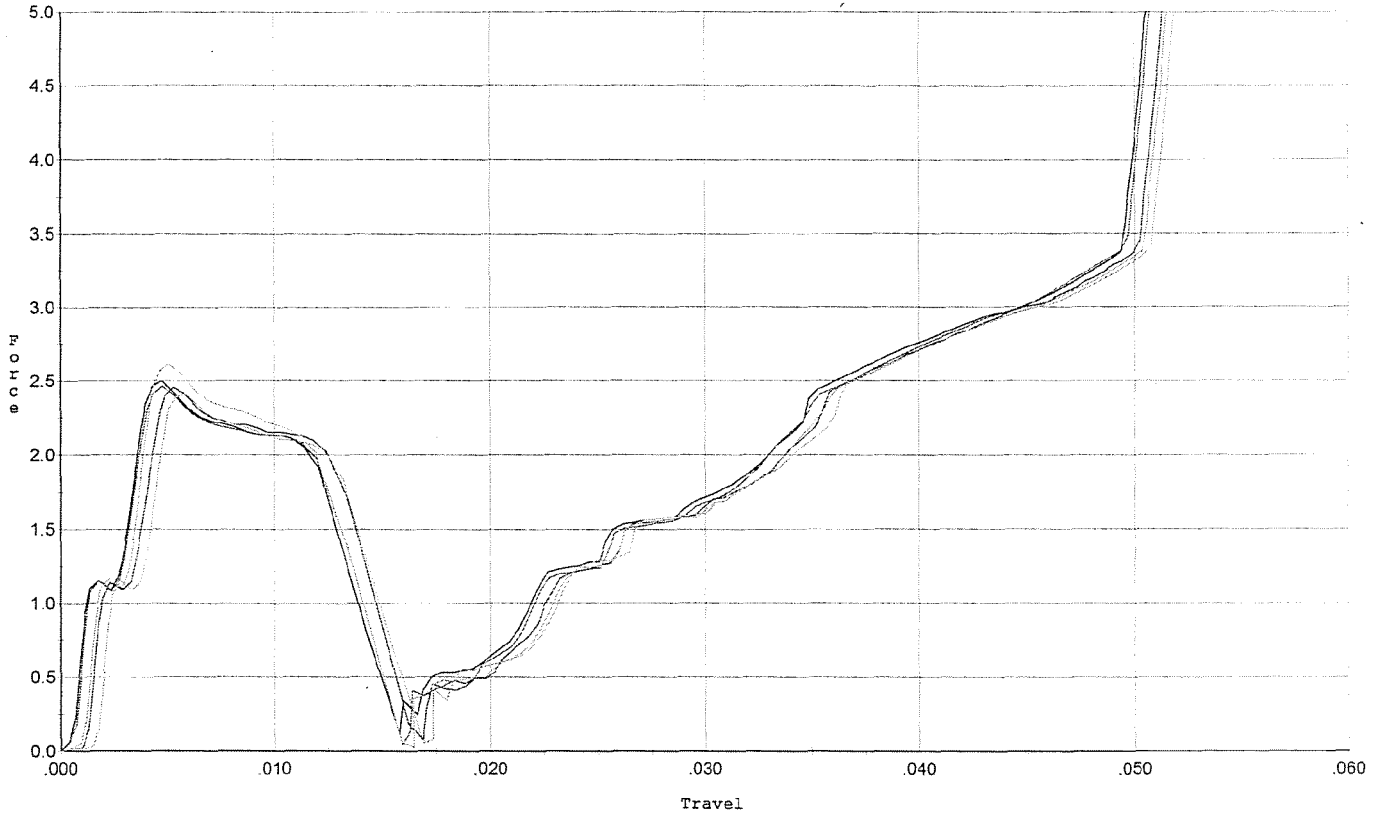
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>7</u> <u>7</u> <u>7</u>	3-2-09	WV
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>4</u> <u>4</u> <u>4</u>	3-2-09	WV
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.022</u> <u>.022</u> <u>.022</u>	3-2-09	WV
	J) ASSEMBLE STOCK			2-24-09	RP
	K) ASSEMBLE SWIVEL STUDS			3-2-09	WV
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	2-25-09	L.P.D.
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
660	INSPECT FOR LIVE AMMO			2-25-09	RP
670	FINAL INSPECTION A) HEADSPACE			3-2-09	WV
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.54</u> <u>2.32</u> <u>2.36</u> <u>2.34</u> <u>2.37</u>	2-26-09	WV
	C) FUNCTION			3-2-09	WV
690	PACK			3/5/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/23/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



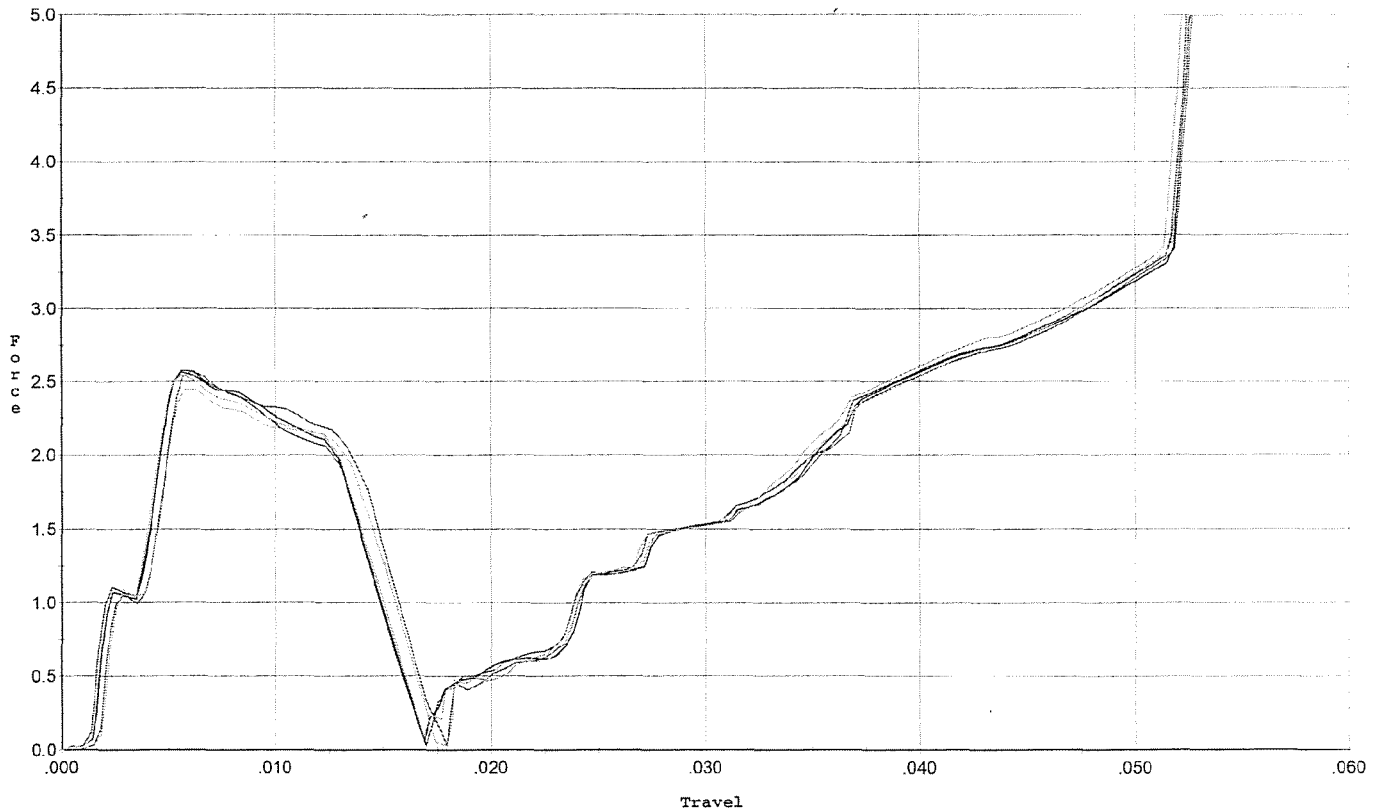
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.454	0.013	0.00	0.041	0.022		Set Trigger
2	2.499	0.012	0.00	0.041	0.021		Set Trigger
3	2.464	0.013	0.00	0.041	0.023		Set Trigger
4	2.412	0.013	0.00	0.041	0.021		Set Trigger
5	2.615	0.013	0.00	0.041	0.023		Set Trigger

A.2.48

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



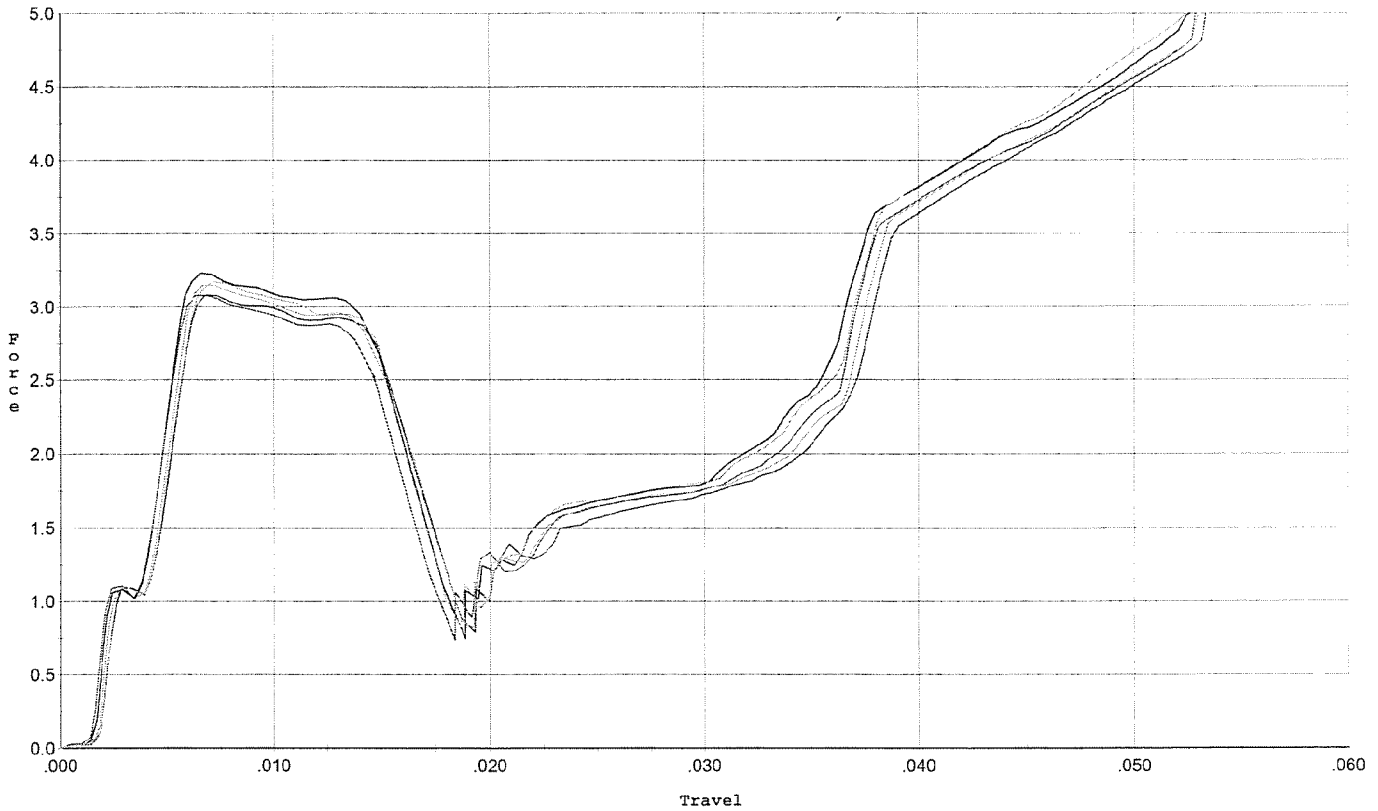
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.578	0.013	0.004	0.042	0.022		Set Trigger
2	2.567	0.013	0.004	0.042	0.021		Set Trigger
3	2.576	0.014	0.00	0.041	0.023		Set Trigger
4	2.450	0.015	0.00	0.041	0.024		Set Trigger
5	2.549	0.015	0.004	0.041	0.024		Set Trigger

A-254

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



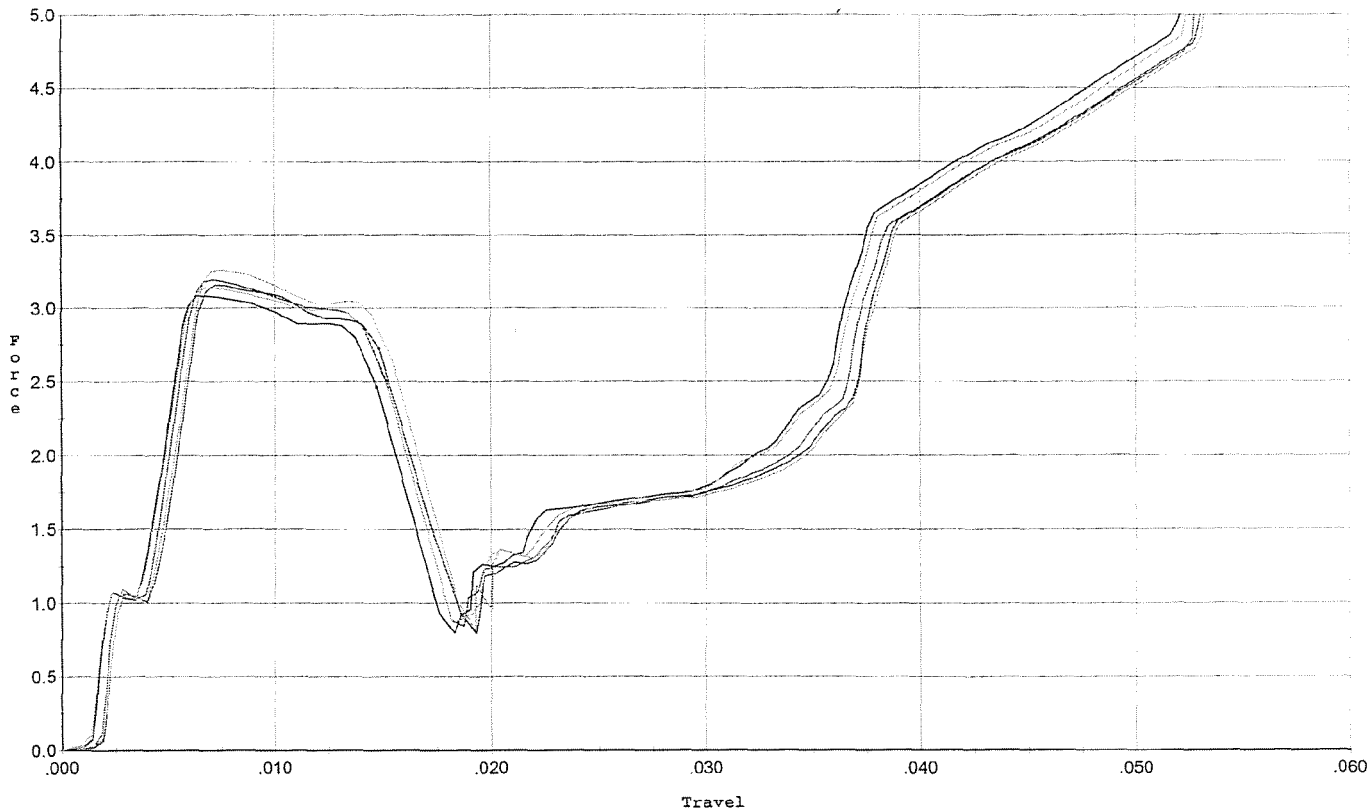
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.082	0.015	0.004	0.039	0.030		Set Trigger
2	3.231	0.015	0.00	0.038	0.032		Set Trigger
3	3.080	0.015	0.00	0.039	0.030		Set Trigger
4	3.151	0.015	0.00	0.038	0.031		Set Trigger
5	3.173	0.017	0.004	0.038	0.034		Set Trigger

A-3.14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



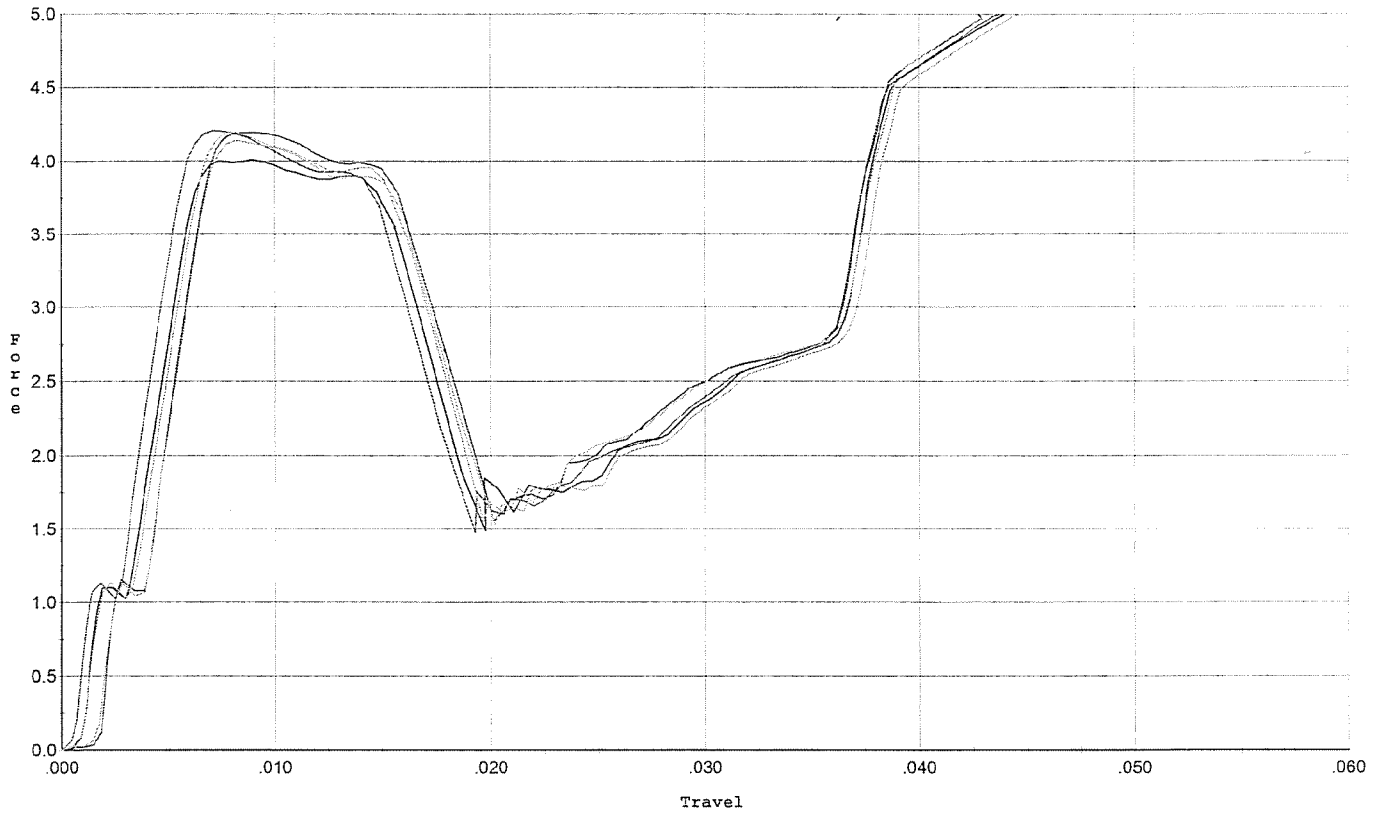
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.159	0.015	0.002	0.039	0.030		Set Trigger
2	3.082	0.015	0.004	0.038	0.030		Set Trigger
3	3.195	0.015	0.00	0.038	0.031		Set Trigger
4	3.141	0.015	0.004	0.038	0.032		Set Trigger
5	3.259	0.015	0.004	0.038	0.032		Set Trigger

A-3.16

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/23/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



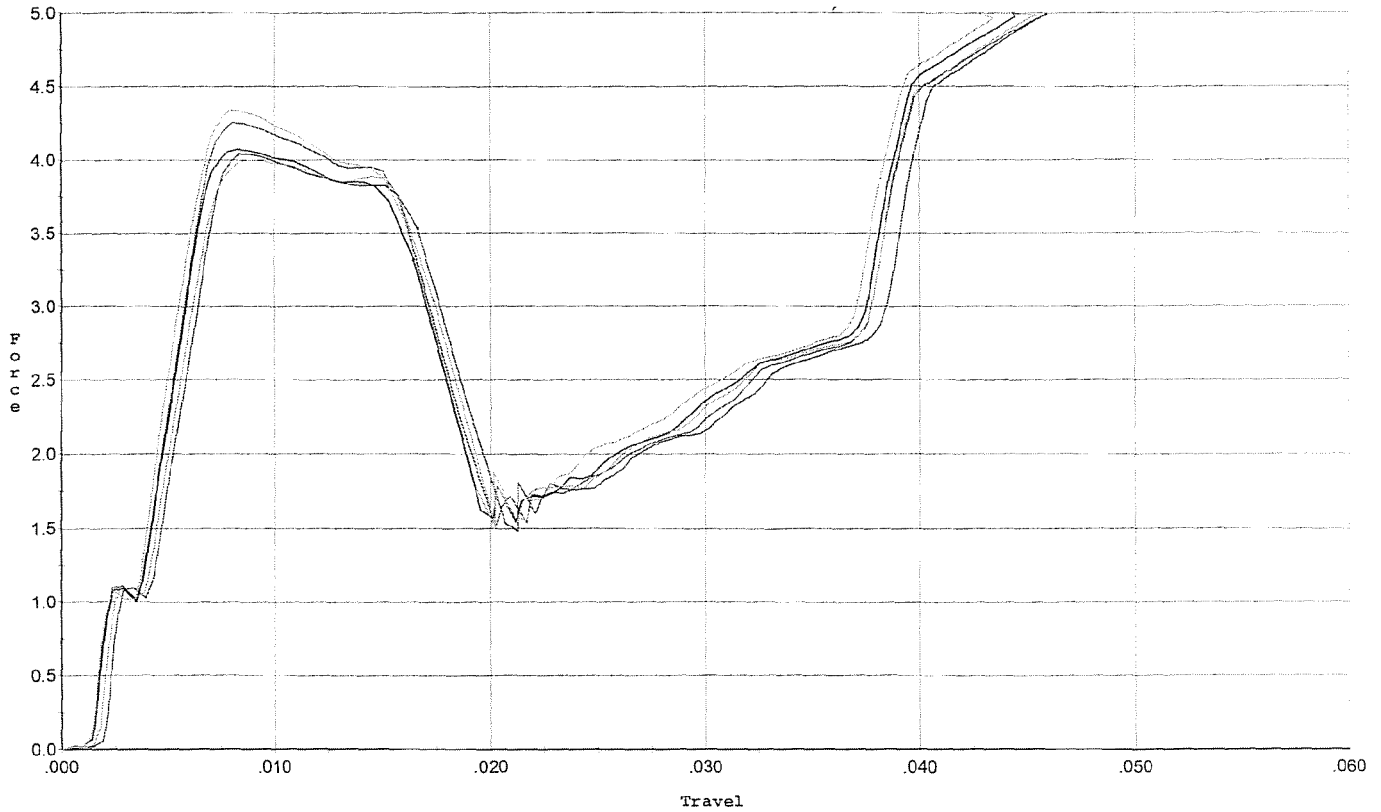
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.193	0.018	0.004	0.036	0.048		Set Trigger
2	4.010	0.016	0.003	0.037	0.042		Set Trigger
3	4.207	0.015	0.00	0.037	0.042		Set Trigger
4	4.139	0.016	0.00	0.037	0.042		Set Trigger
5	4.195	0.016	0.00	0.037	0.045		Set Trigger

A-4-14

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/23/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



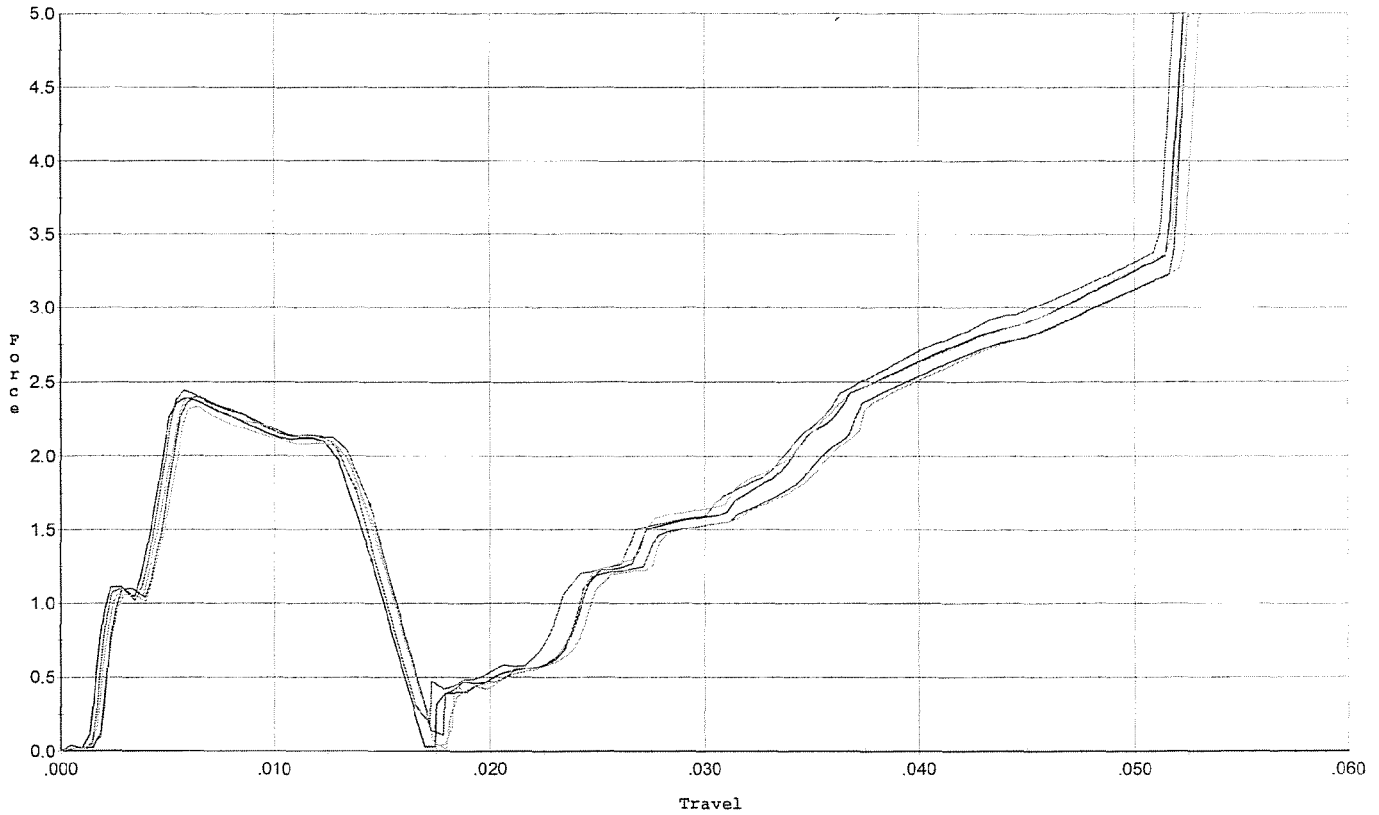
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.042	0.017	0.002	0.038	0.043		Set Trigger
2	4.072	0.016	0.00	0.037	0.043		Set Trigger
3	4.257	0.016	0.00	0.038	0.043		Set Trigger
4	4.339	0.016	0.004	0.037	0.044		Set Trigger
5	3.997	0.017	0.00	0.037	0.045		Set Trigger

A.4.14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/23/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



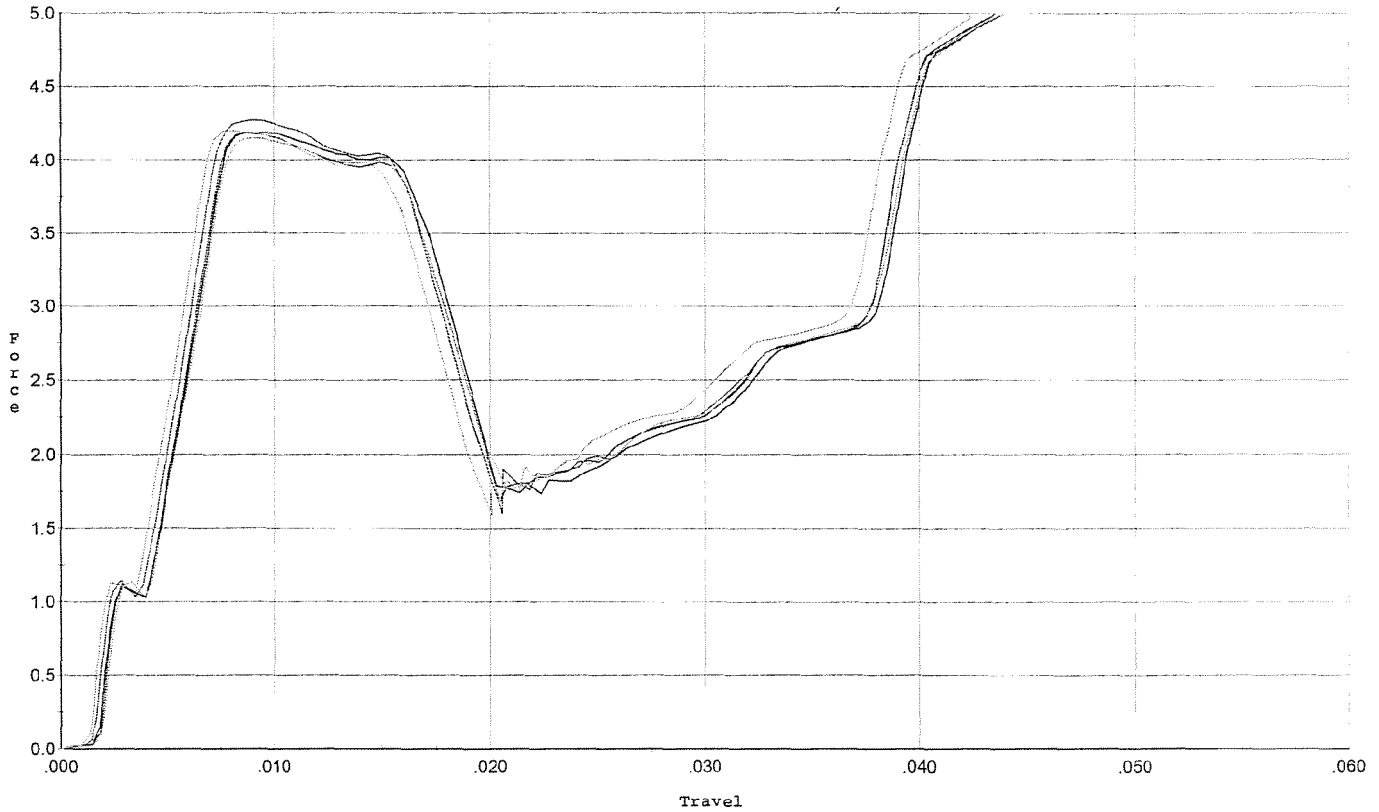
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.402	0.014	0.004	0.041	0.023		Set Trigger
2	2.393	0.015	0.004	0.041	0.023		Set Trigger
3	2.444	0.014	0.00	0.041	0.022		Set Trigger
4	2.334	0.015	0.002	0.041	0.022		Set Trigger
5	2.407	0.015	0.00	0.042	0.023		Set Trigger

A-239

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/23/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.186	0.018	0.004	0.037	0.048		Set Trigger
2	4.186	0.017	0.004	0.037	0.046		Set Trigger
3	4.270	0.016	0.00	0.037	0.044		Set Trigger
4	4.199	0.016	0.004	0.037	0.043		Set Trigger
5	4.151	0.018	0.00	0.037	0.047		Set Trigger

A-4.19