

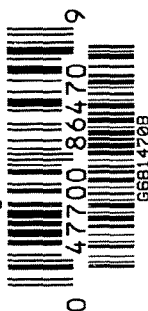
G6814708

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



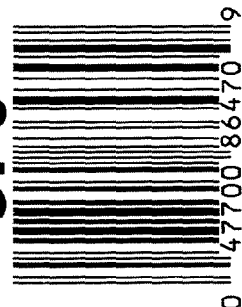
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6814708

UPC

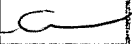


BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G6814708

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-10-09	SPD
430	ASSEMBLE TO STOCK		2-10-09	SP
440	PROOF		2-10-09	SPD
460	CHECK HEADSPACE		2-10-09	SPD
470	DIS-ASSEMBLE ACTION		2-10-09	SPD
472	SERIALIZE BOLT HANDLE	MAGNA FLUX	2-11-09	RT
475	DRILL AND TAP SIGHT HOLES		2-11-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 	2/13/09	
490	MAGNAFLUX BOLT		2/13/09	MR
500	ROLLMARK CALIBER		2/13/09	RT
520	GOFF BLAST BBL / REC		2/14/09	DO
542	APPLY COATINGS (BARREL ACTION)		2-20-09	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-20-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-20-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-20-09	SP
	D) OIL FIRING PIN ASSEMBLY		2-23-09	RD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

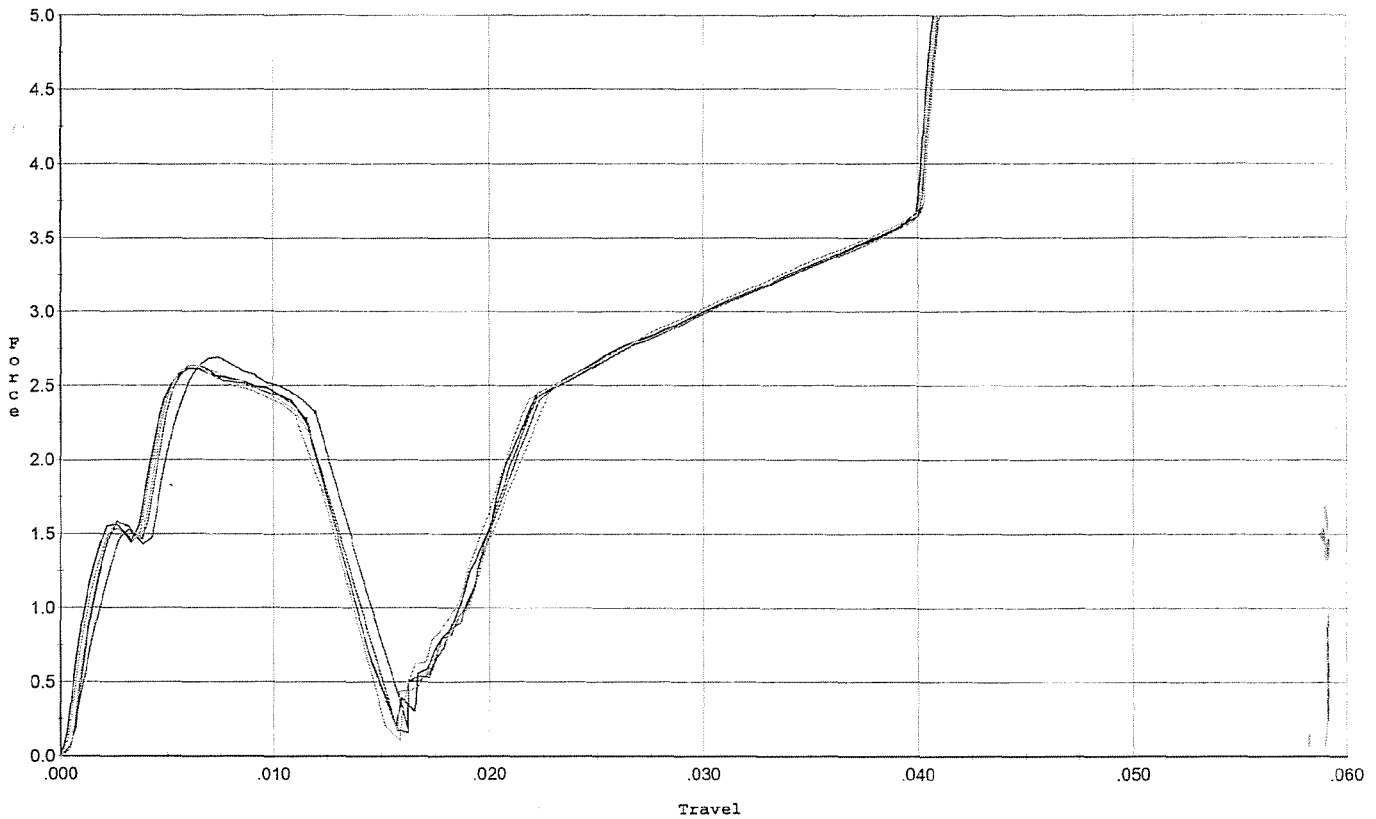
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3°</u> <u>3°</u> <u>3°</u>	2-25-09	LJ
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>4°</u> <u>4°</u> <u>4°</u>	2-25-09	LJ
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	2-25-09	LJ
	J) ASSEMBLE STOCK		2-23-09	LJ
	K) ASSEMBLE SWIVEL STUDS		2-25-09	LJ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	2-24-09	L.P.D.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		2-24-09	RP
670	FINAL INSPECTION A) HEADSPACE		2-25-09	LJ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.48</u> <u>2.52</u> <u>2.59</u> <u>2.47</u> <u>2.34</u>	2-25-09	NV
	C) FUNCTION		2-25-09	LJ
690	PACK		2/28/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/19/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



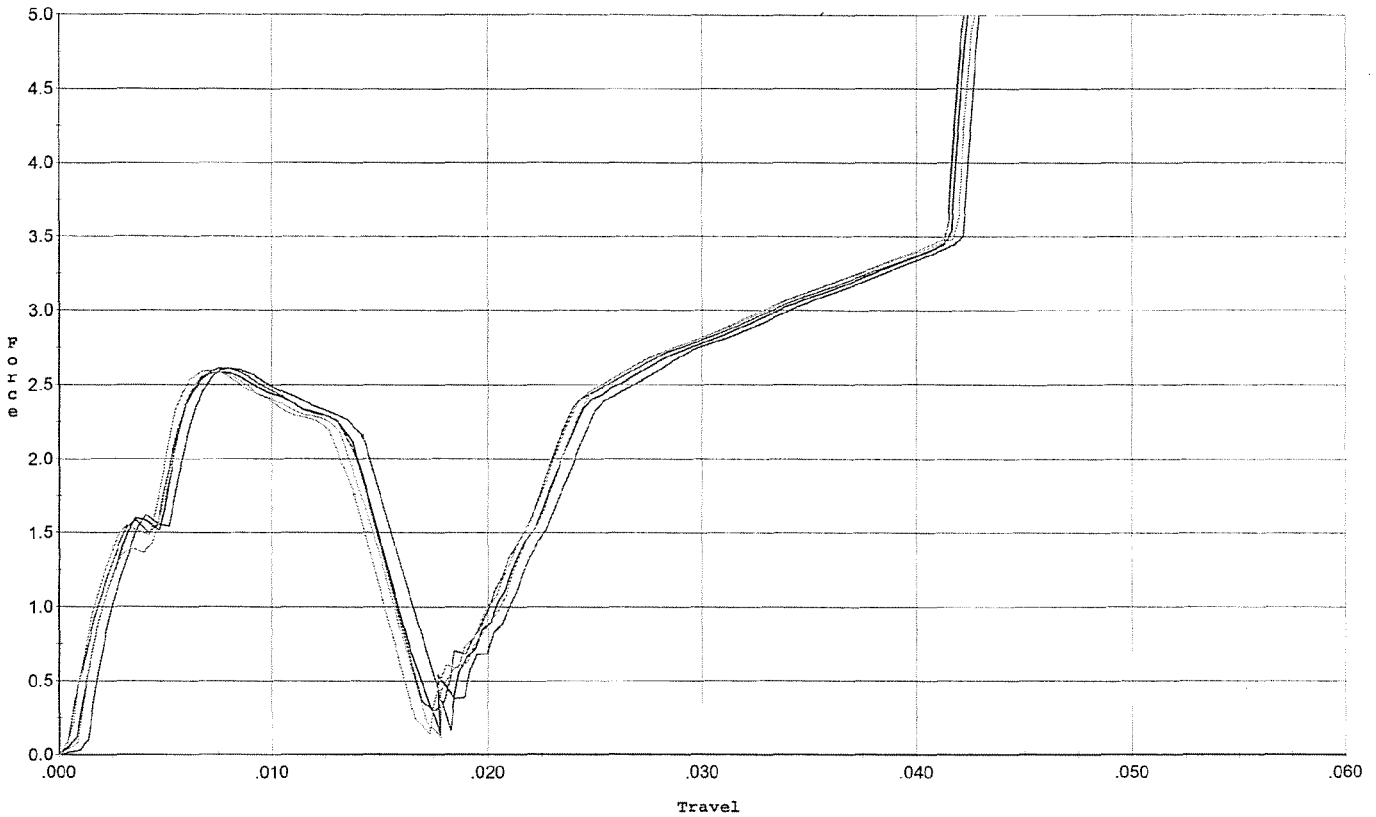
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.689	0.012	0.00	0.031	0.021		Set Trigger
2	2.615	0.012	0.00	0.031	0.022		Set Trigger
3	2.634	0.012	0.004	0.031	0.021		Set Trigger
4	2.638	0.012	0.004	0.031	0.021		Set Trigger
5	2.633	0.012	0.00	0.031	0.022		Set Trigger

A-2.64

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/19/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



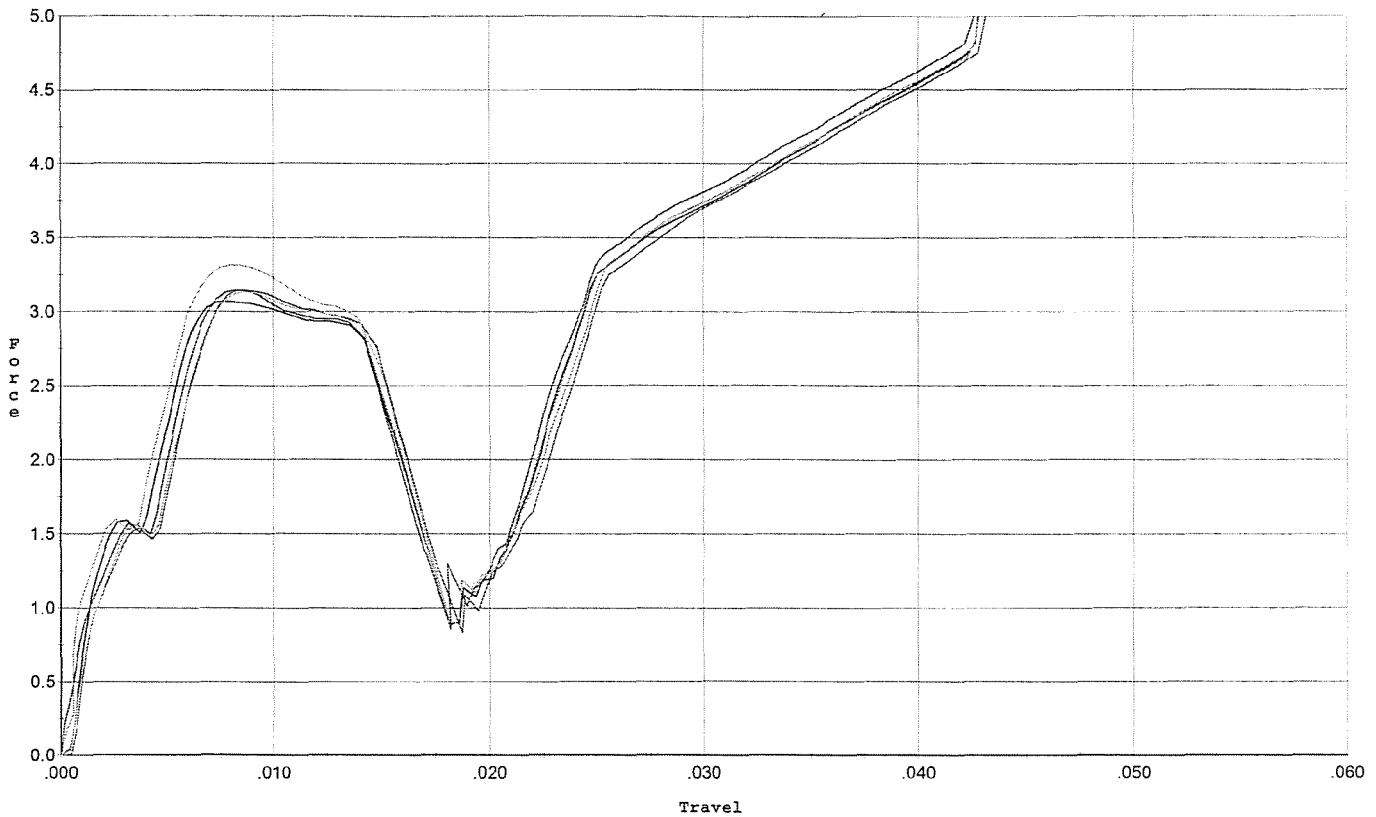
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.611	0.014	0.00	0.031	0.025		Set Trigger
2	2.585	0.014	0.005	0.031	0.024		Set Trigger
3	2.610	0.014	0.00	0.031	0.025		Set Trigger
4	2.585	0.015	0.00	0.031	0.025		Set Trigger
5	2.596	0.014	0.005	0.031	0.025		Set Trigger

A-2.59

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/19/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



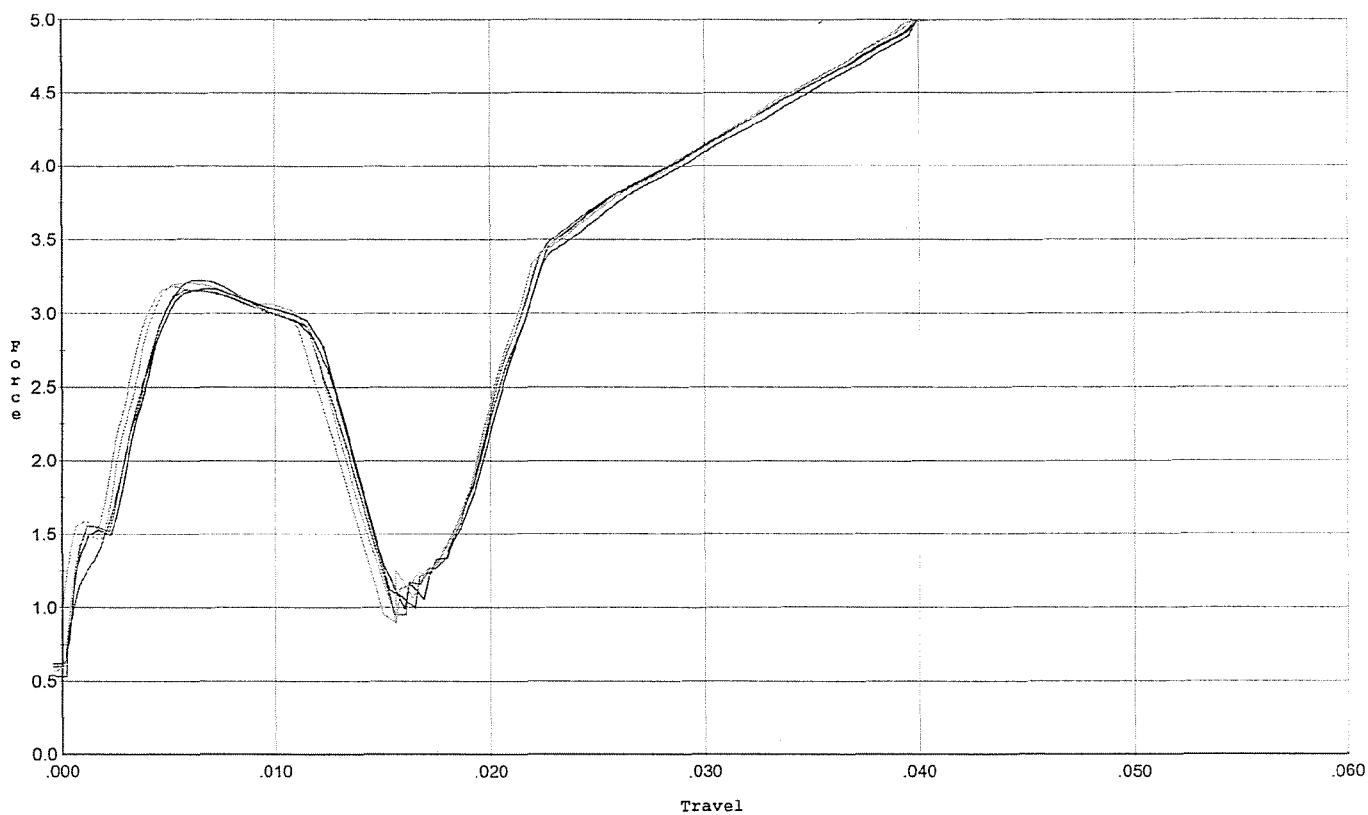
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.144	0.014	0.005	0.028	0.031		Set Trigger
2	3.069	0.016	0.00	0.028	0.035		Set Trigger
3	3.145	0.015	0.00	0.029	0.031		Set Trigger
4	3.132	0.015	0.00	0.028	0.032		Set Trigger
5	3.312	0.016	0.00	0.028	0.036		Set Trigger

A-3-16

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/19/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



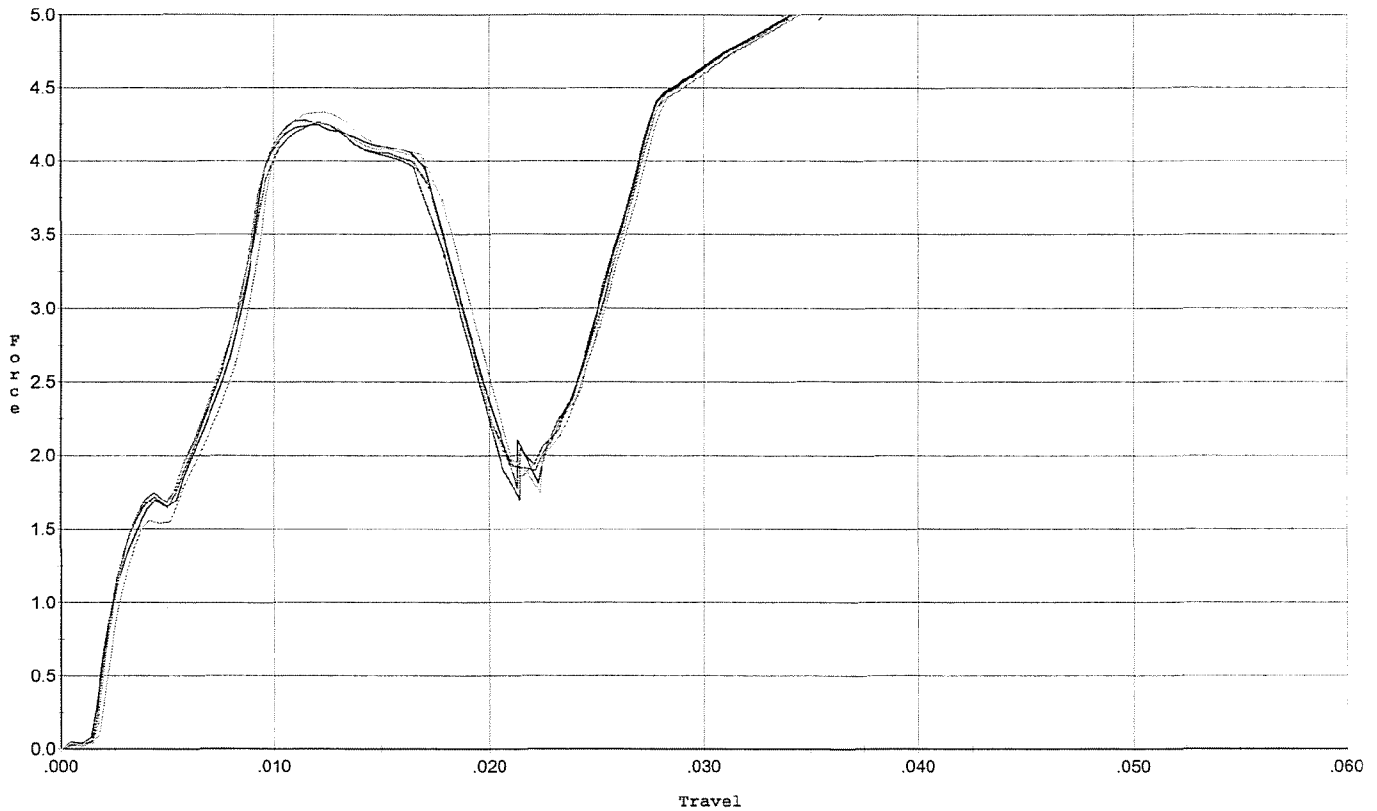
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.229	0.013	0.00	0.028	0.029		Set Trigger
2	3.166	0.012	0.00	0.028	0.028		Set Trigger
3	3.157	0.013	0.002	0.028	0.031		Set Trigger
4	3.207	0.012	0.00	0.028	0.027		Set Trigger
5	3.180	0.013	0.00	0.028	0.031		Set Trigger

A-3-18

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/19/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



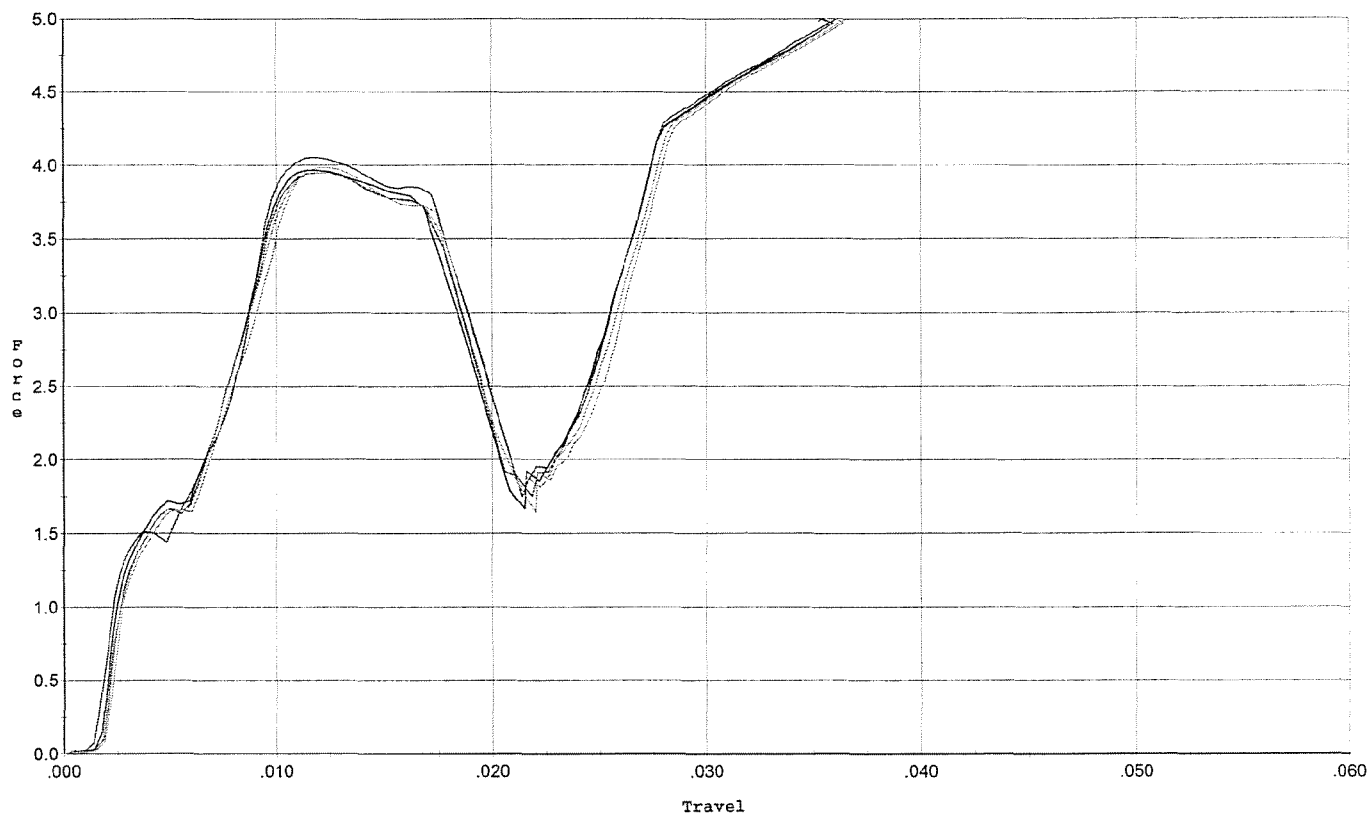
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.246	0.018	0.00	0.026	0.046		Set Trigger
2	4.280	0.017	0.00	0.026	0.044		Set Trigger
3	4.262	0.017	0.00	0.026	0.045		Set Trigger
4	4.331	0.018	0.002	0.026	0.046		Set Trigger
5	4.266	0.017	0.005	0.026	0.045		Set Trigger

A-4.27

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/19/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



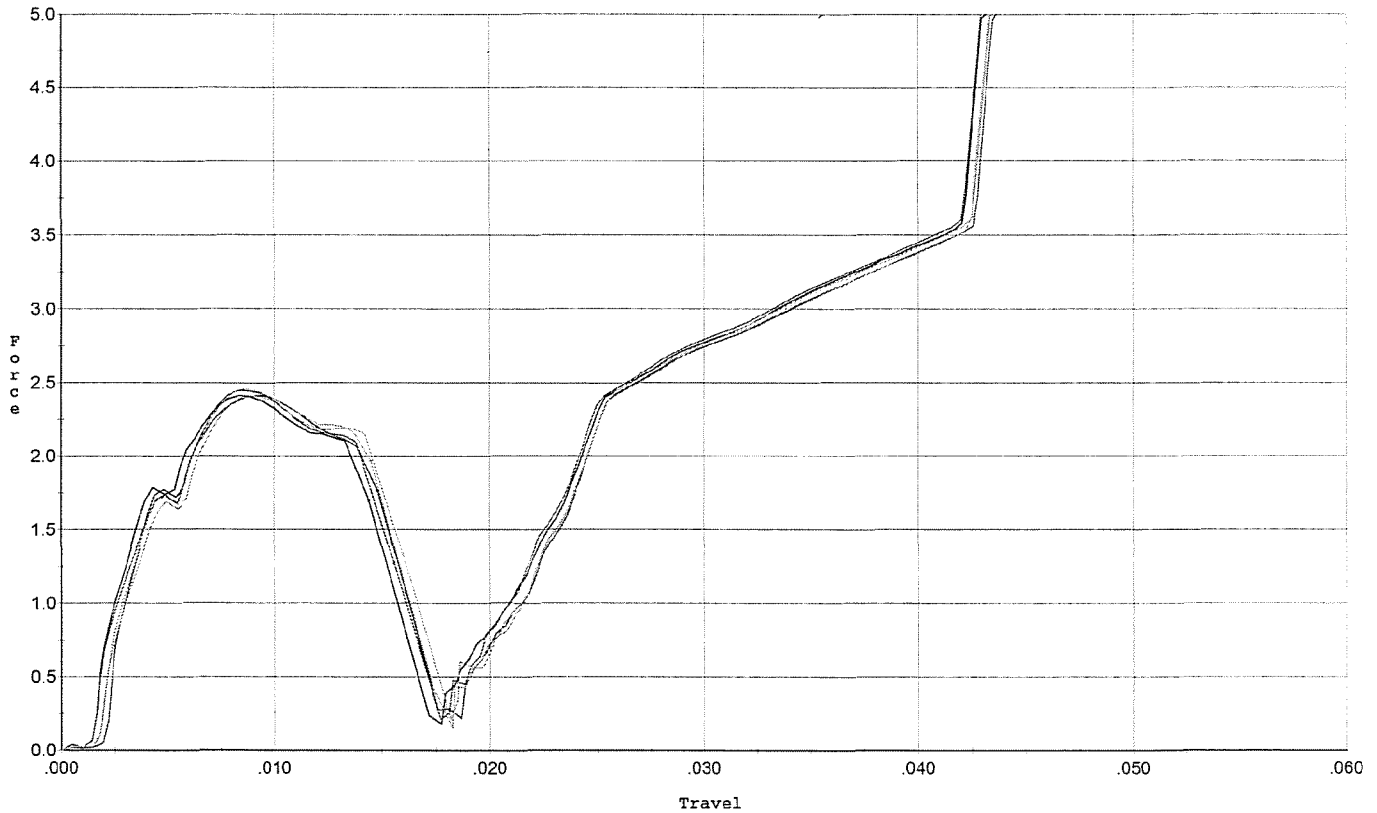
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.051	0.019	0.005	0.025	0.048		Set Trigger
2	3.966	0.019	0.00	0.026	0.045		Set Trigger
3	3.947	0.018	0.00	0.026	0.043		Set Trigger
4	3.945	0.018	0.00	0.026	0.043		Set Trigger
5	3.984	0.019	0.002	0.026	0.046		Set Trigger

A-3.97

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/19/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



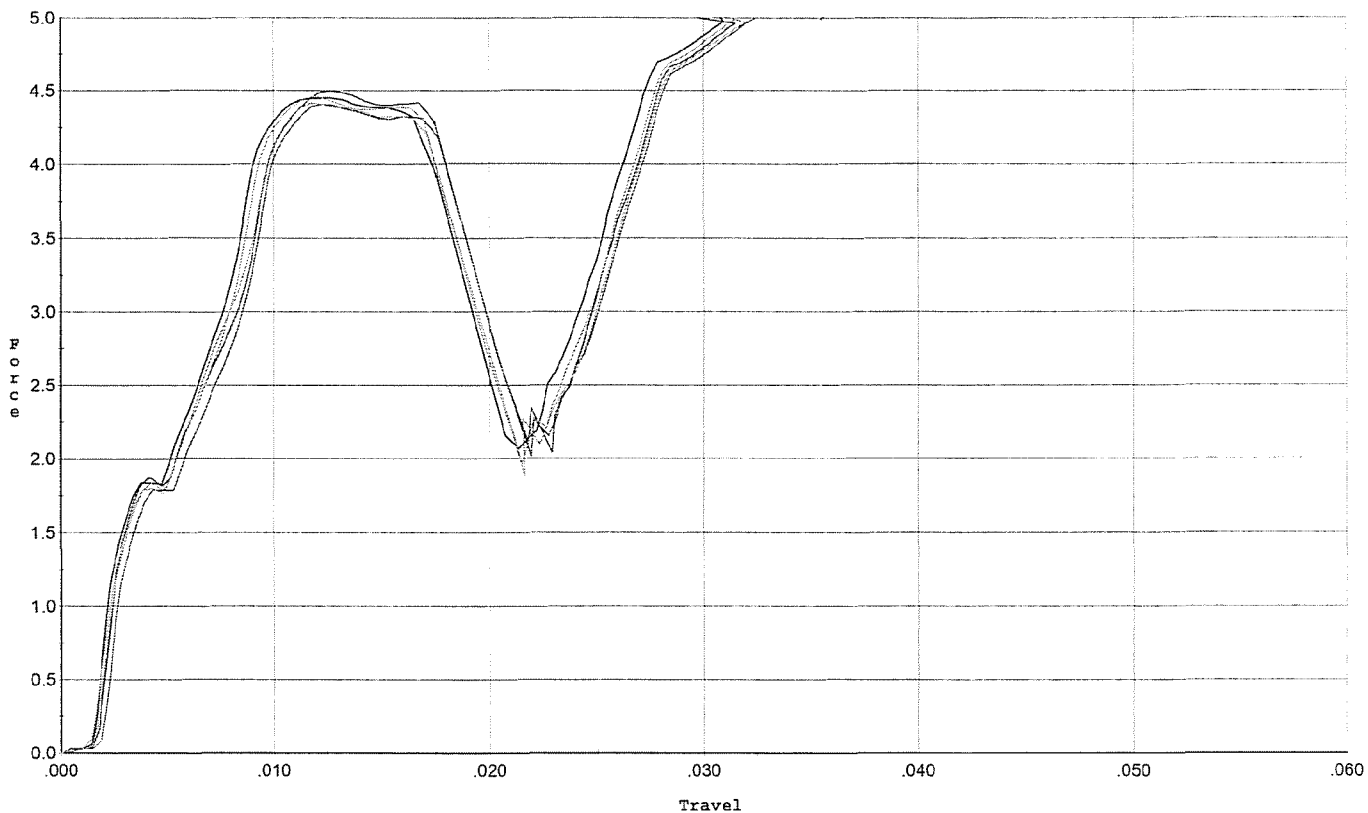
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.412	0.015	0.00	0.032	0.024		Set Trigger
2	2.412	0.014	0.00	0.032	0.023		Set Trigger
3	2.445	0.016	0.00	0.031	0.025		Set Trigger
4	2.458	0.015	0.002	0.032	0.024		Set Trigger
5	2.409	0.016	0.002	0.031	0.025		Set Trigger

A-2-42

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/19/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.499	0.017	0.00	0.025	0.049		Set Trigger
2	4.449	0.018	0.005	0.024	0.049		Set Trigger
3	4.407	0.018	0.006	0.025	0.048		Set Trigger
4	4.460	0.017	0.00	0.025	0.047		Set Trigger
5	4.415	0.017	0.00	0.025	0.047		Set Trigger

A. 4.44