

2

Part Program: BoltPlug
Inspector: Administrator

Date/Time: 08/08/2000 08:41:12
CMM: CMM1

HEIGHT OF DATUM-C SURFACE

#1

TYPE: LINE

NAME: DATUM_C_LINE

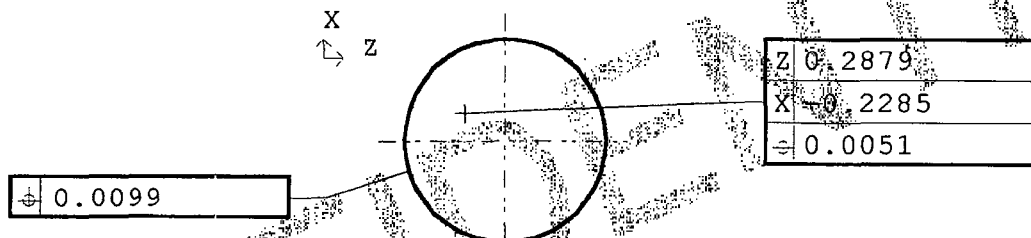
	ACTUAL	NOMINAL	+ TOL	- TOL	DEV	OUT-TOL
Z	-0.0067	0.0000	0.0050	0.0050	-0.0067	-0.0017

#2

TYPE: I.D.

NAME: SAFETY_PLUNGER_HOLE

	ACTUAL	NOMINAL	+ TOL	- TOL	DEV	OUT-TOL
Z	0.2879	0.2900	0.0050	0.0050	-0.0021	--
X	-0.2285	-0.2300	0.0050	0.0050	0.0015	83+
DI	0.1429	0.1420	0.0010	0.0010	0.0009	++++
PS			0.0080		0.0051	++++

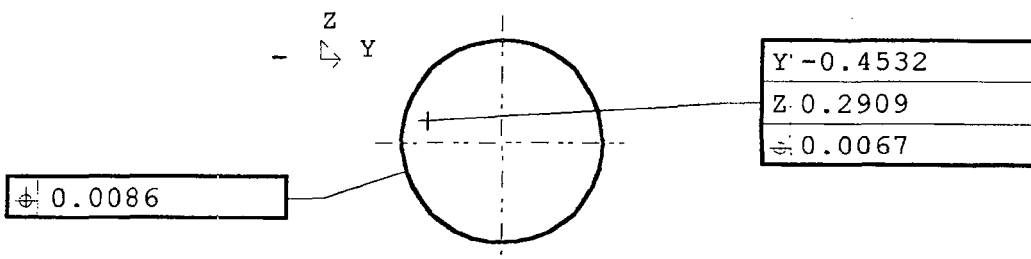


#3

TYPE: I.D.

NAME: LOCK_TUMBLER_HOLE

	ACTUAL	NOMINAL	+ TOL	- TOL	DEV	OUT-TOL
Y	-0.4532	-0.4500	0.0050	0.0050	-0.0032	---
Z	0.2909	0.2900	0.0050	0.0050	0.0009	+
DI	0.2476	0.2480	0.0010	0.0010	-0.0004	--
PS			0.0080		0.0067	++++



DEPTH OF TUMBLER HOLE FROM DATUMS ABC

#4

TYPE: POINT

NAME: TUMBLER_HOLE_DEPTH

ET06303

	ACTUAL	NOMINAL	+ TOL	- TOL	DEV	OUT-TOL
X	0.2273	0.2200	0.0050	0.0050	0.0073	0.0023

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