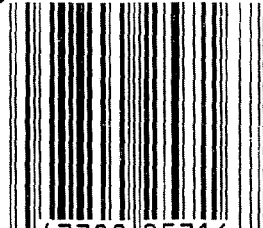


GC605291

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

UPC

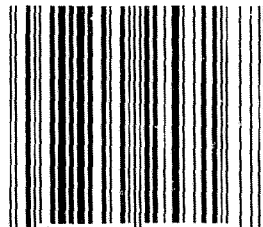


0 47700 25716 7

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

UPC



0 47700 25716 7

SERIAL NO.



66605291

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

DD FORM

proof of purchase



owner registration sticker



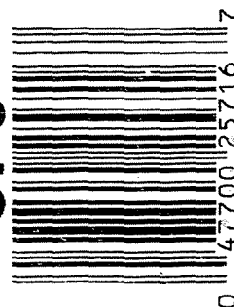
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6605291

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G660 5291

OP #	OPERATION NAME	READINGS	DATE	INITIAL
410	SERIALIZE BOLT HANDLE		10-6-06	RTZ
420	ASSEMBLE ACTION		10-6-06	RTZ
430	ASSEMBLE TO STOCK		10-6-06	BLC
440	PROOF		10-7-06	TRW
460	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	10-7-06	TRW
470	DIS-ASSEMBLE ACTION	OCT 10 2006	10-7-06	RTZ
480	MAGNAFLUX BBL ACTION	OPERATOR <u>CPD</u>	10-10-06	APD
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		10-10-06	WD
510	DRILL AND TAP SIGHT HOLES		10-9-06	TRW
520	GOFF BLAST BBL / REC		10-10-06	LB
530 & 540	APPLY COATINGS (BARREL ACTION)			
	(BOLT)		10/17/06	RB
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		10-17-06	SD
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-17-06	SD
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-17-06	SD
	D) OIL FIRING PIN ASSEMBLY		10-23-06	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

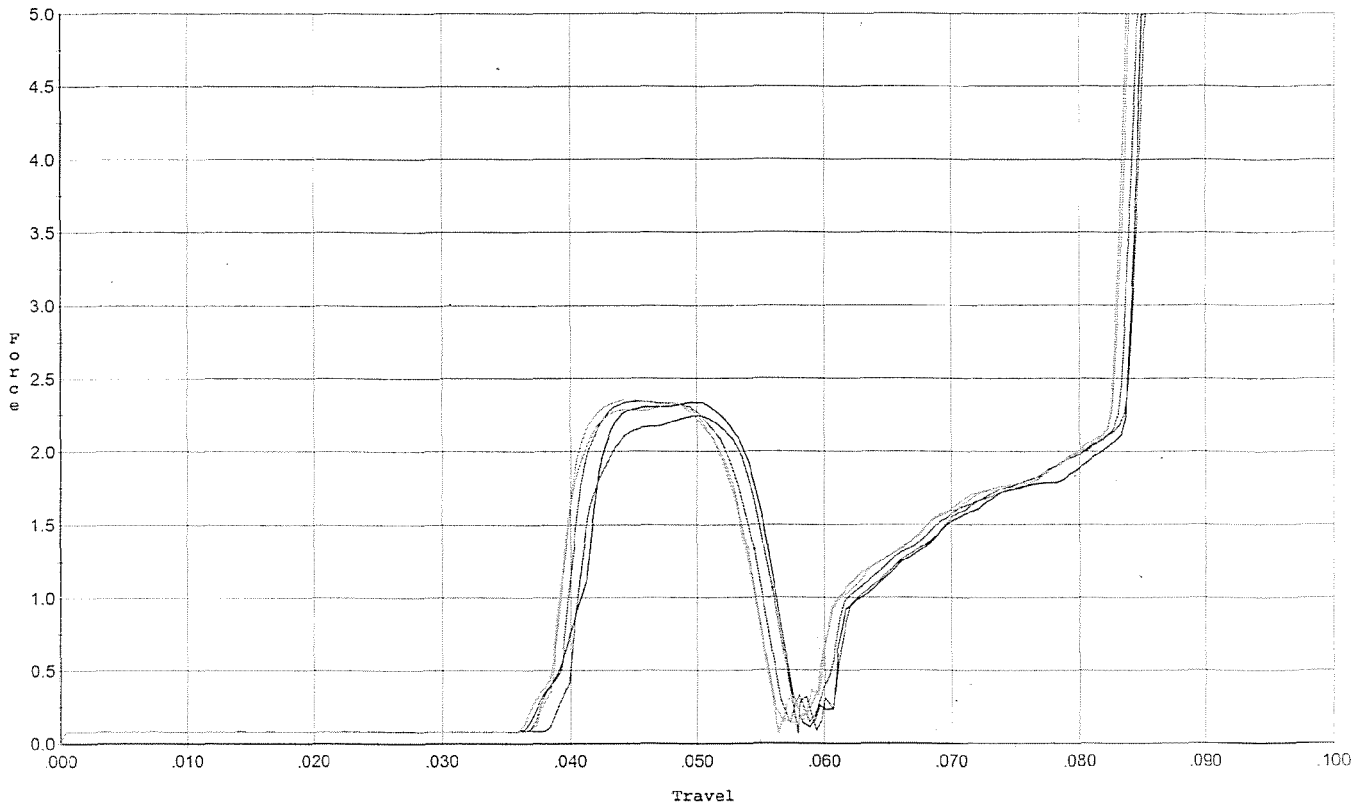
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>9.0</u> <u>9.0</u> <u>9.0</u>	11-10-06	L.P.D.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>3.0</u> <u>3.0</u>	11-10-06	L.P.D.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.026</u> <u>.026</u> <u>.026</u>	11-10-06	L.P.D.
	J) ASSEMBLE STOCK		10-23-06	RTZ
	K) ASSEMBLE SWIVEL STUDS		11-17-06	BLG
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		10-23-06	RE
	M) IRON SIGHT ALIGNMENT		10-23-06	RTZ
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		10-23-06	RTZ
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	10-24-06	TKLW
	MALFUNCTION	CORRECTION	N/A	
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		10-24-06	R.P.
670	FINAL INSPECTION A) HEADSPACE		11-17-06	BLG
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>254</u> <u>246</u> <u>264</u> <u>259</u> <u>256</u>	11-10-06	RP
	C) FUNCTION		11-17-06	BLG
690	PACK		12-2-06	RTA

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/09/06

Model: M/24
Serial No: Form #F005
Trigger: 2.5 ini.



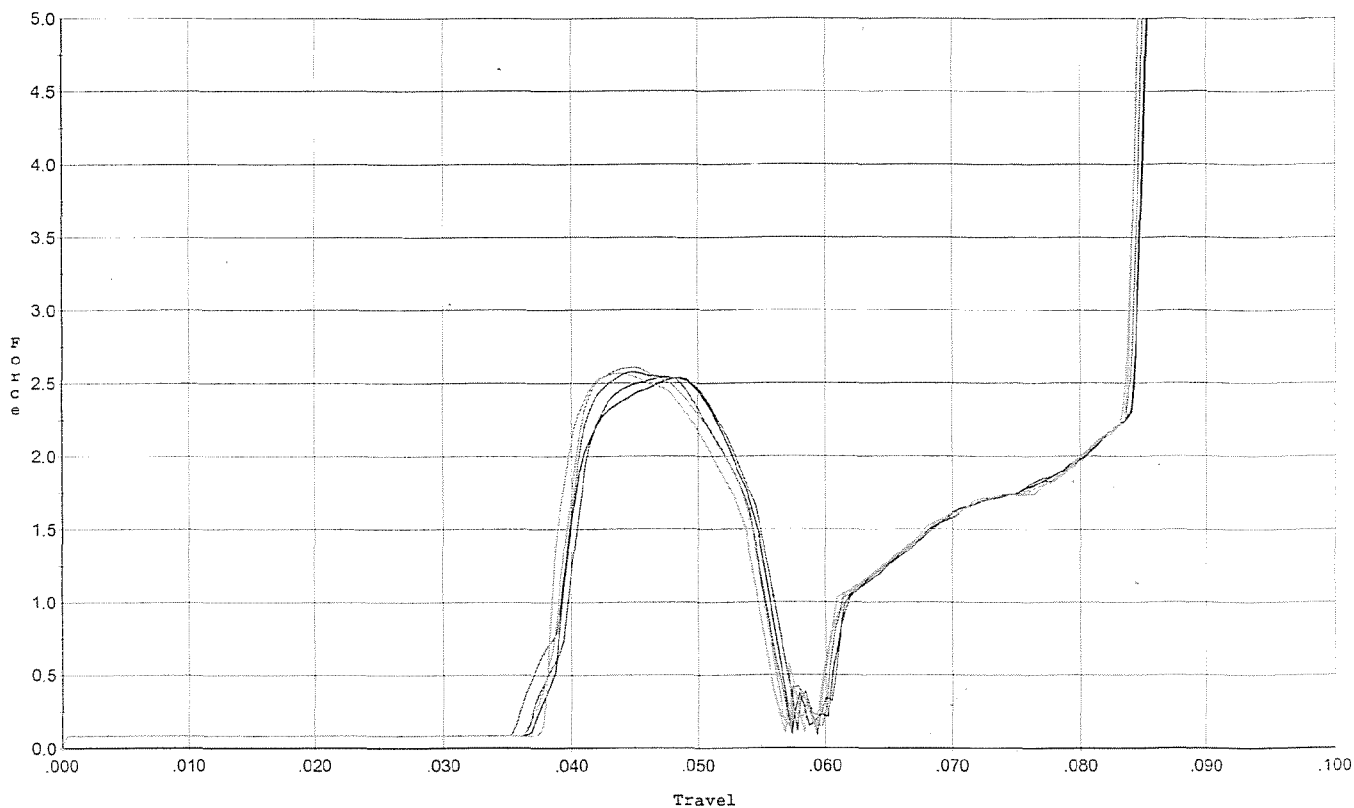
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.245	0.056	0.039	0.037	0.034		Set Trigger
2	2.335	0.055	0.037	0.037	0.036		Set Trigger
3	2.347	0.054	0.037	0.038	0.035		Set Trigger
4	2.356	0.054	0.038	0.037	0.035		Set Trigger
5	2.329	0.054	0.037	0.037	0.035		Set Trigger

AUG 2.32

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/09/06

Model: M/24
Serial No: Form #F005
Trigger: 2.5 after 50 cycles



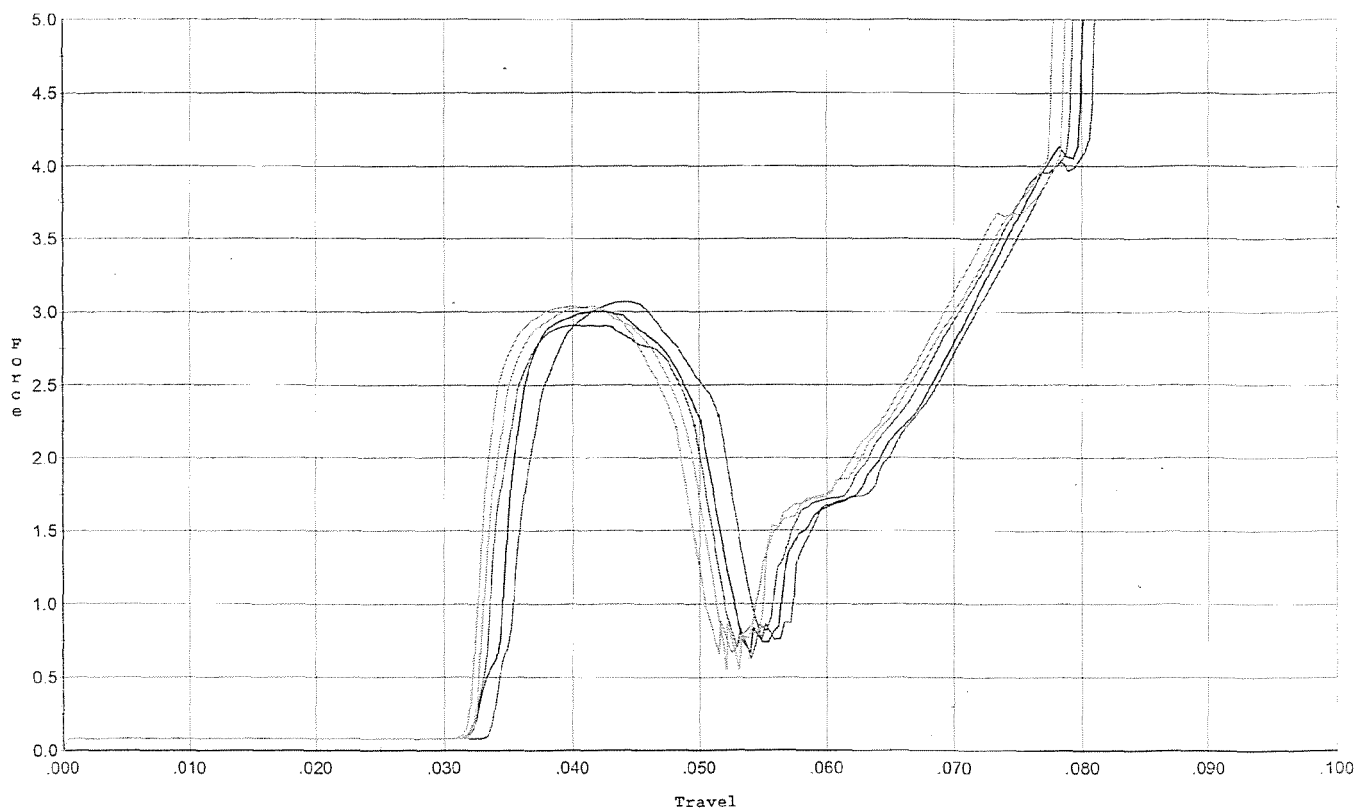
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.541	0.056	0.037	0.037	0.040		Set Trigger
2	2.539	0.055	0.037	0.038	0.039		Set Trigger
3	2.575	0.054	0.036	0.037	0.039		Set Trigger
4	2.566	0.054	0.038	0.038	0.038		Set Trigger
5	2.609	0.054	0.037	0.038	0.039		Set Trigger

AUG 2.56

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/09/06

Model: M/24
Serial No: Form #F005
Trigger: 3.0 ini.



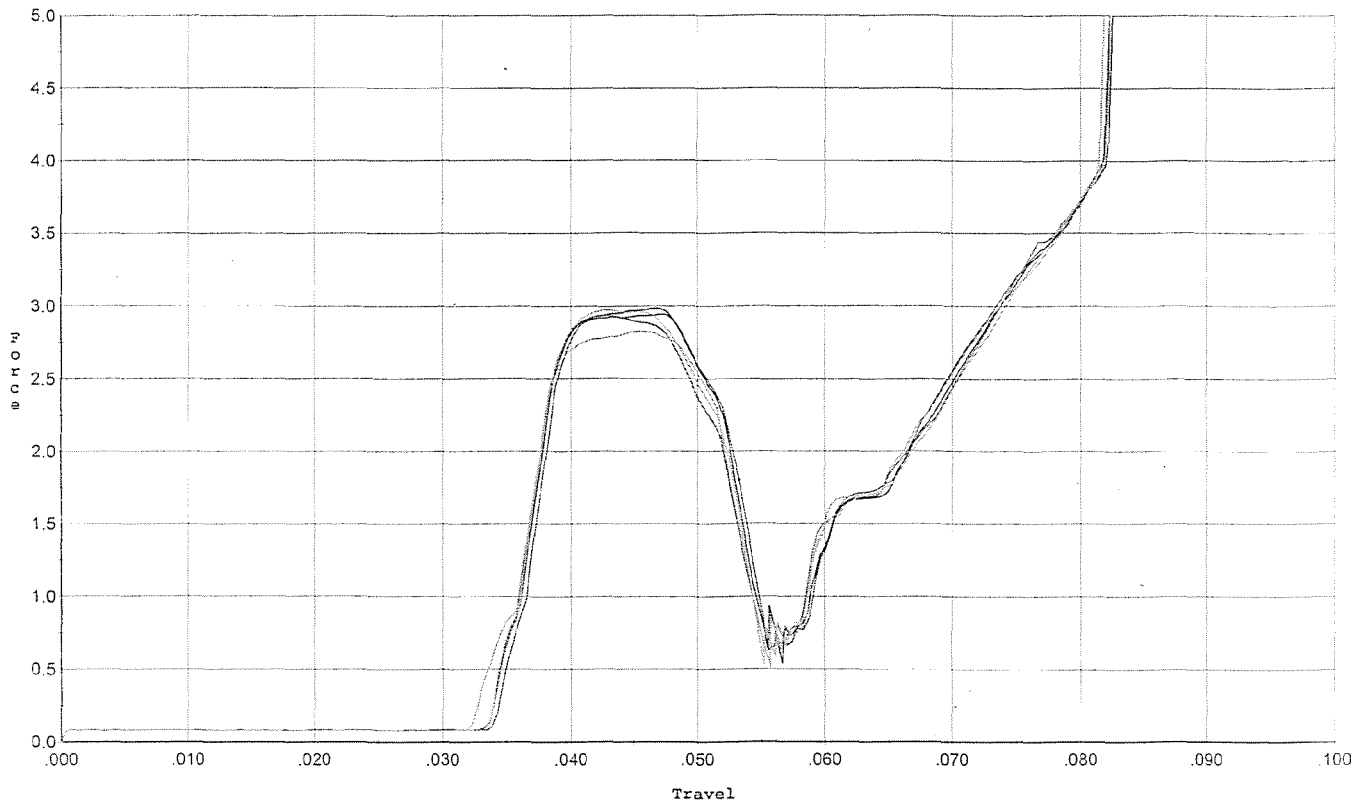
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.069	0.052	0.034	0.035	0.048		Set Trigger
2	3.000	0.050	0.032	0.035	0.047		Set Trigger
3	2.907	0.050	0.032	0.034	0.047		Set Trigger
4	3.034	0.049	0.032	0.034	0.048		Set Trigger
5	3.042	0.048	0.032	0.033	0.047		Set Trigger

AUG 3.01

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 10/09/06

Model: M/24
Serial No: Form #F005
Trigger: 3.0 after 20 cycles



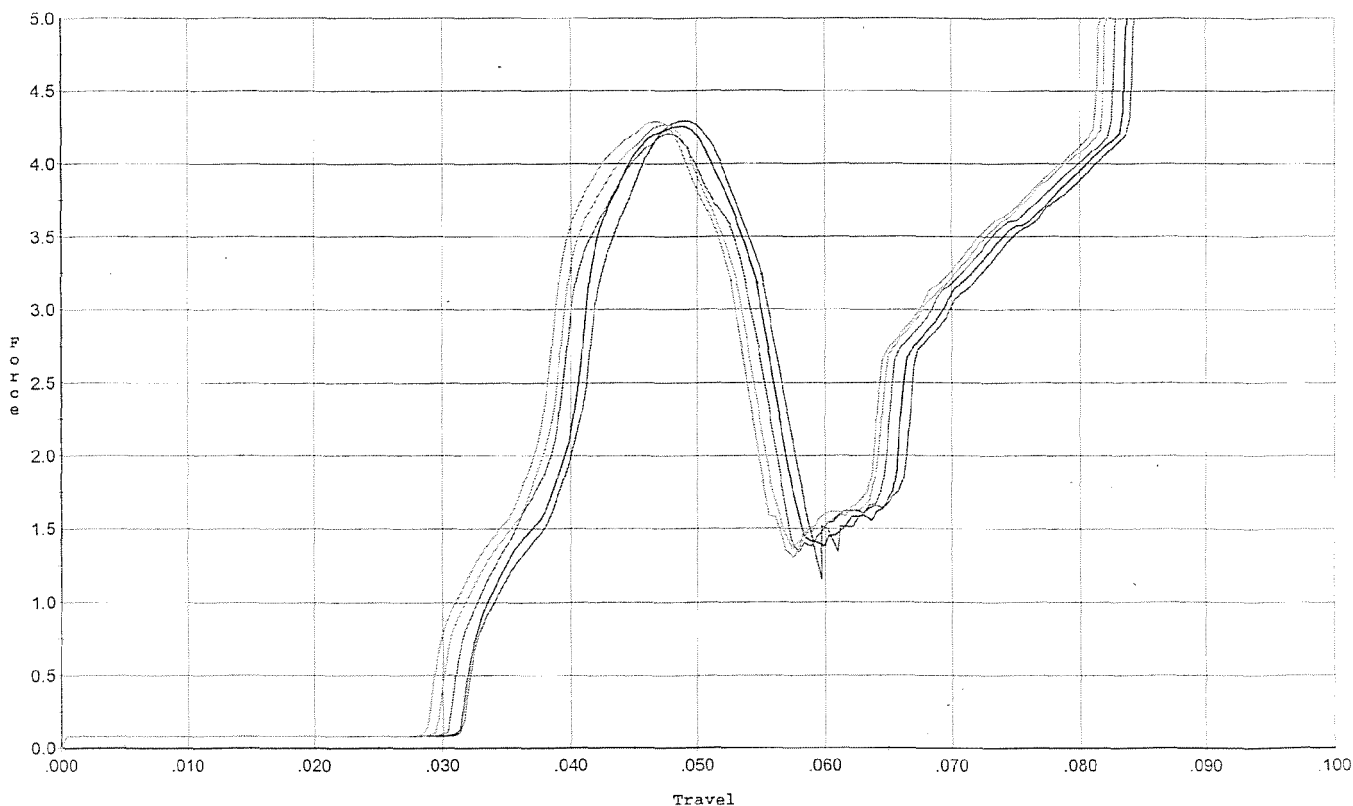
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.943	0.053	0.034	0.035	0.048		Set Trigger
2	2.985	0.052	0.034	0.035	0.048		Set Trigger
3	2.932	0.052	0.034	0.036	0.046		Set Trigger
4	2.970	0.053	0.034	0.035	0.048		Set Trigger
5	2.827	0.051	0.033	0.035	0.046		Set Trigger

AUG 2.93

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/09/06

Model: M/24
Serial No: Form #F005
Trigger: 4.0 ini.



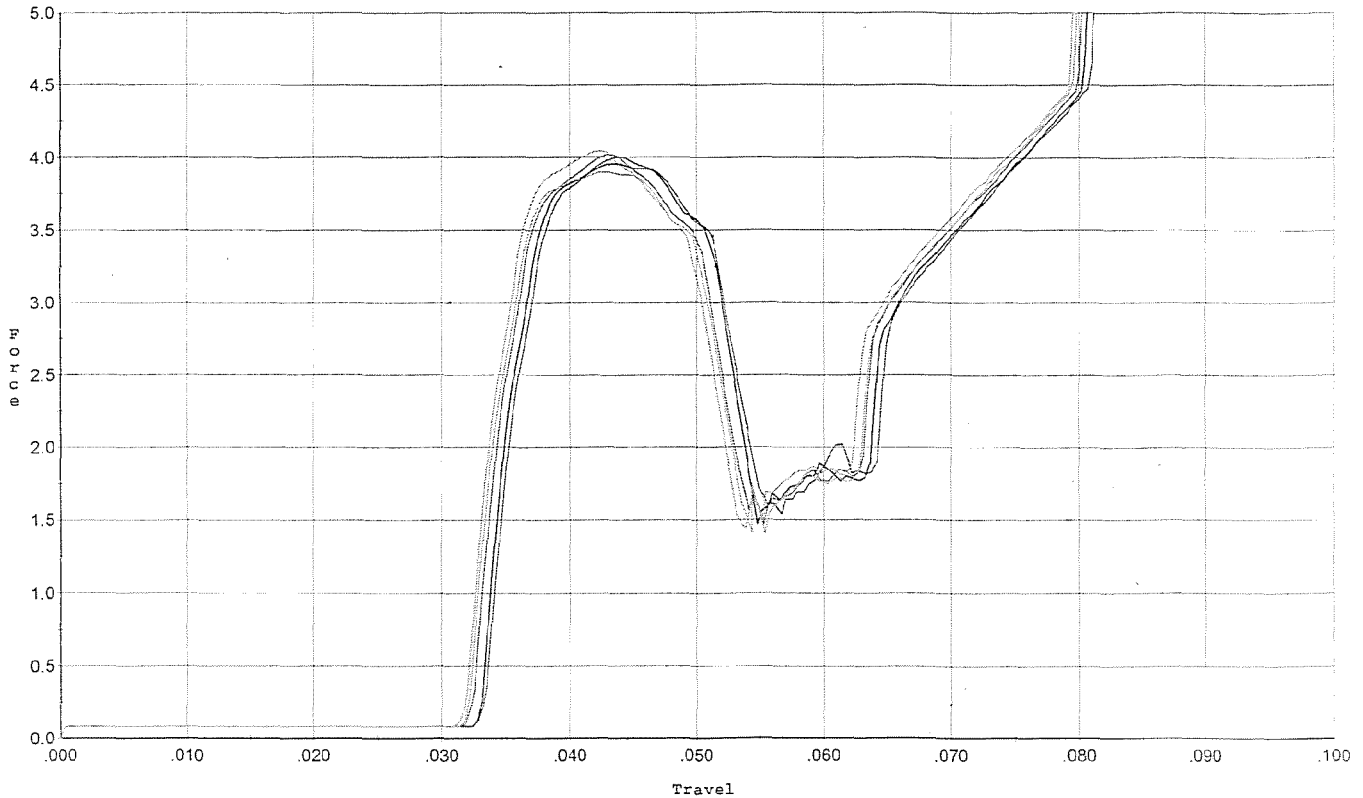
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.296	0.055	0.032	0.033	0.071		Set Trigger
2	4.255	0.055	0.032	0.033	0.072		Set Trigger
3	4.208	0.055	0.031	0.033	0.073		Set Trigger
4	4.269	0.053	0.030	0.032	0.072		Set Trigger
5	4.293	0.053	0.029	0.032	0.073		Set Trigger

AUG 4.26

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/09/06

Model: M/24
Serial No: Form #F005
Trigger: 4.0 after 20 cycles



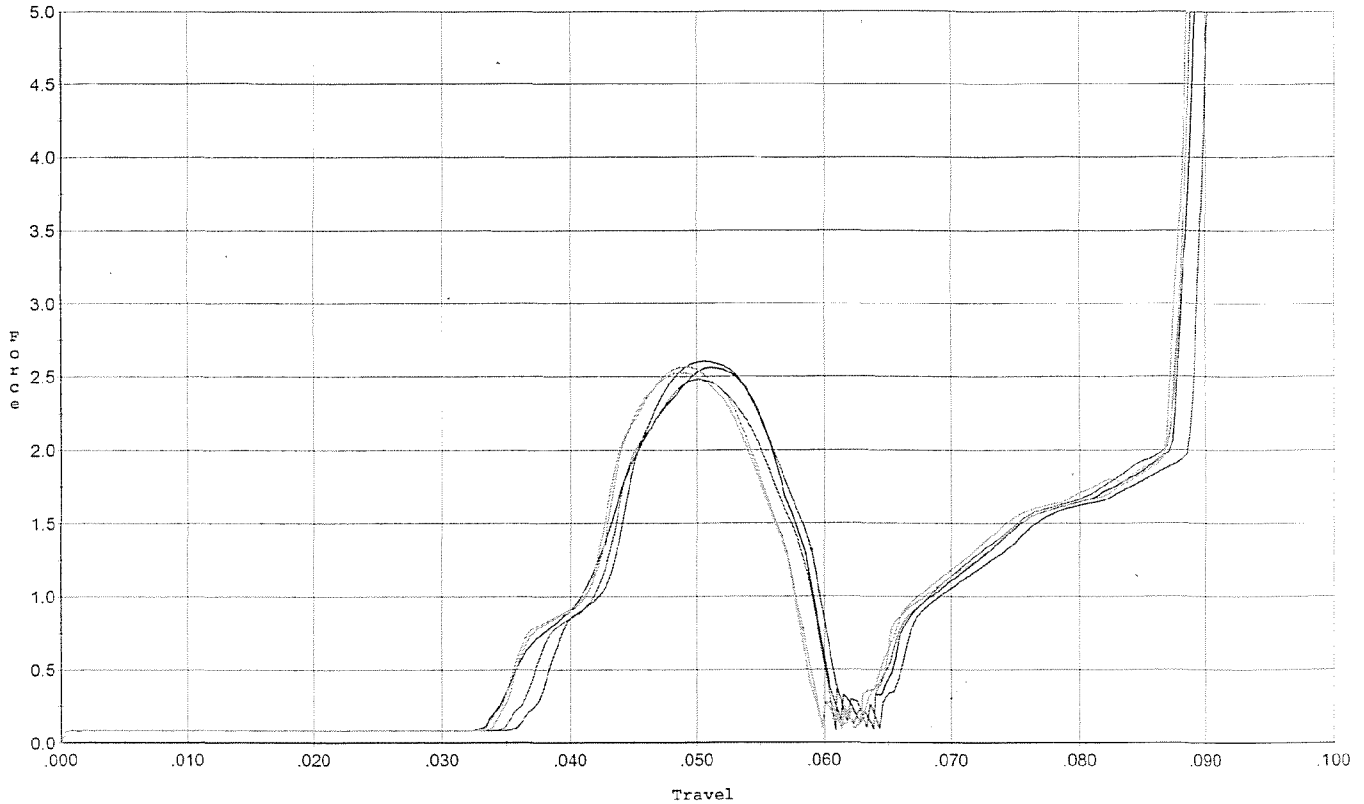
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.001	0.051	0.033	0.034	0.066		Set Trigger
2	3.955	0.052	0.033	0.033	0.068		Set Trigger
3	4.015	0.050	0.032	0.033	0.066		Set Trigger
4	3.901	0.051	0.032	0.033	0.067		Set Trigger
5	4.043	0.050	0.032	0.033	0.067		Set Trigger

AUG 3.98

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/09/06

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 for final test



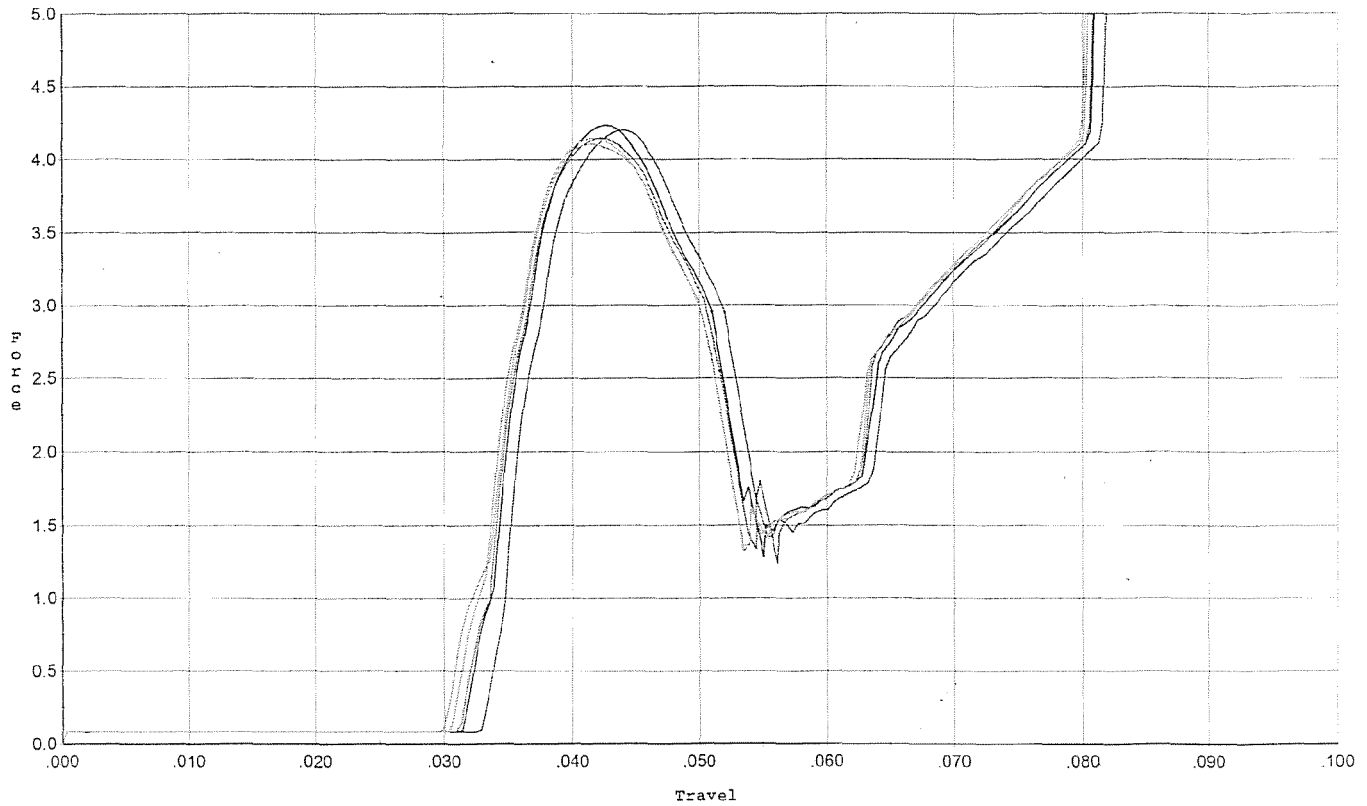
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.603	0.059	0.037	0.038	0.042		Set Trigger
2	2.562	0.059	0.034	0.037	0.043		Set Trigger
3	2.481	0.059	0.036	0.037	0.041		Set Trigger
4	2.526	0.057	0.034	0.038	0.041		Set Trigger
5	2.566	0.058	0.034	0.038	0.042		Set Trigger

AUG 2.54

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/09/06

Model: M/24
Serial No: Form #F005
Trigger: reset to 4.0 for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.203	0.052	0.033	0.034	0.066		Set Trigger
2	4.234	0.051	0.032	0.034	0.066		Set Trigger
3	4.148	0.052	0.031	0.033	0.067		Set Trigger
4	4.147	0.051	0.031	0.033	0.067		Set Trigger
5	4.106	0.051	0.030	0.033	0.066		Set Trigger

Avg 4.16

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6605291.___0
FILE DATE AND TIME: 10/25/2006 14:29

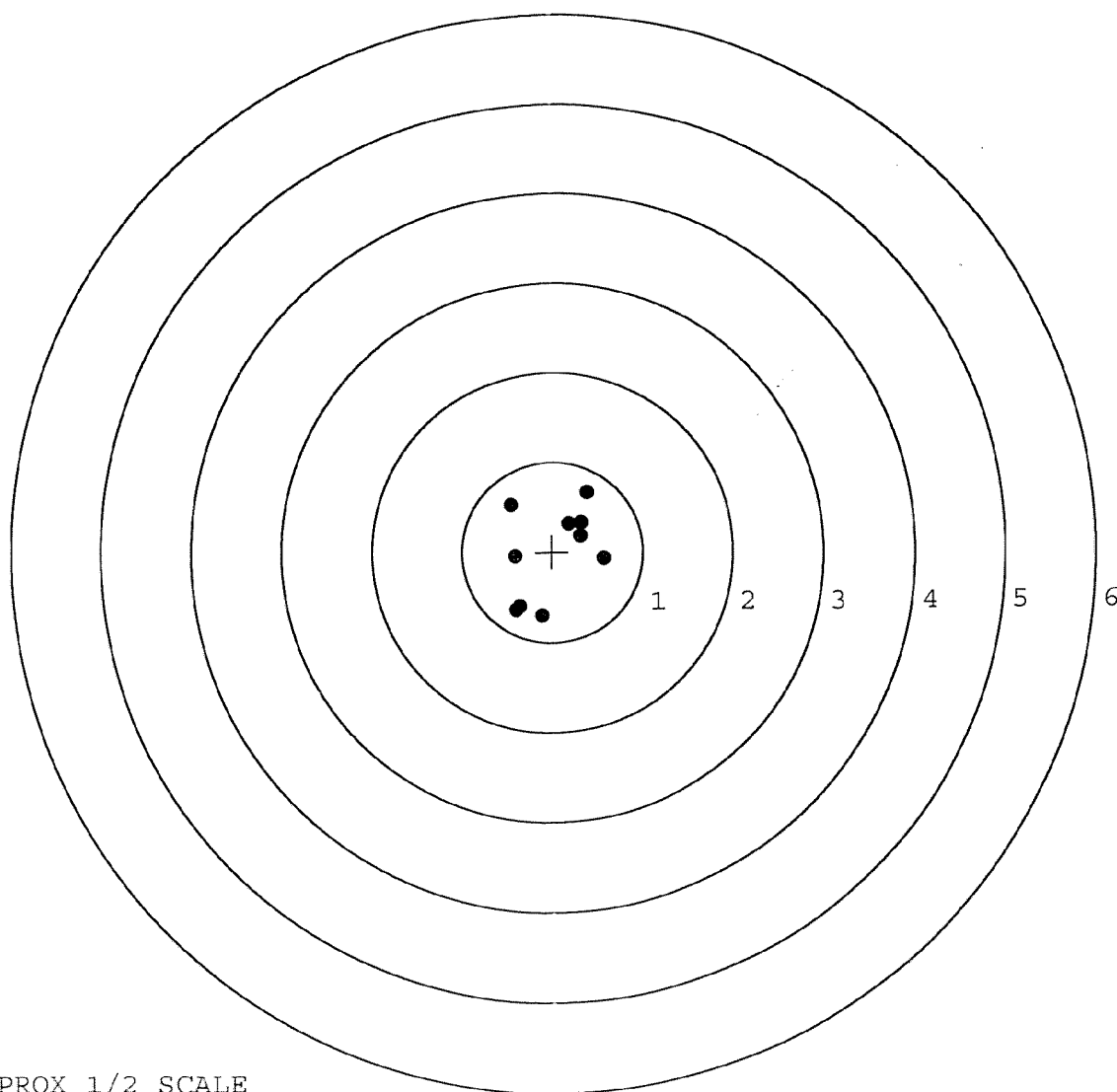
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.063
The Average Y Centroid of the Five Target Set:	-0.003
The Average Point of Impact of the Five Target Set:	0.063
The Average Mean Radius of the Five Target Set:	0.660
The Distance from POA to Centroid Target #1:	0.011
The Distance from Centroid Target #2 to Centroid Target #1:	0.111
The Distance from Centroid Target #3 to Centroid Target #1:	0.258
The Distance from Centroid Target #4 to Centroid Target #1:	0.176
The Distance from Centroid Target #5 to Centroid Target #1:	0.098

SERIAL NUMBER: G6605291.____0
TARGET NUMBER: 1
FILE DATE: 10/25/2006
FILE TIME: 14:29

X CENTROID: 0.004
Y CENTROID: -0.010
POA TO CENTROID: 0.011
HORZ SPREAD: 1.030
VERT SPREAD: 1.372
GROUP SPREAD: 1.526
MIN RADIUS: 0.365
MAX RADIUS: 0.774
MEAN RADIUS: 0.582
IN 1 IN DIAMETER: 4
IN 2 IN DIAMETER: 10
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.392	0.659
2:	0.188	0.307
3:	0.318	0.176
4:	0.571	-0.077
5:	-0.459	0.526
6:	-0.409	-0.052
7:	-0.404	-0.643
8:	-0.116	-0.713
9:	0.320	0.320
10:	-0.366	-0.604

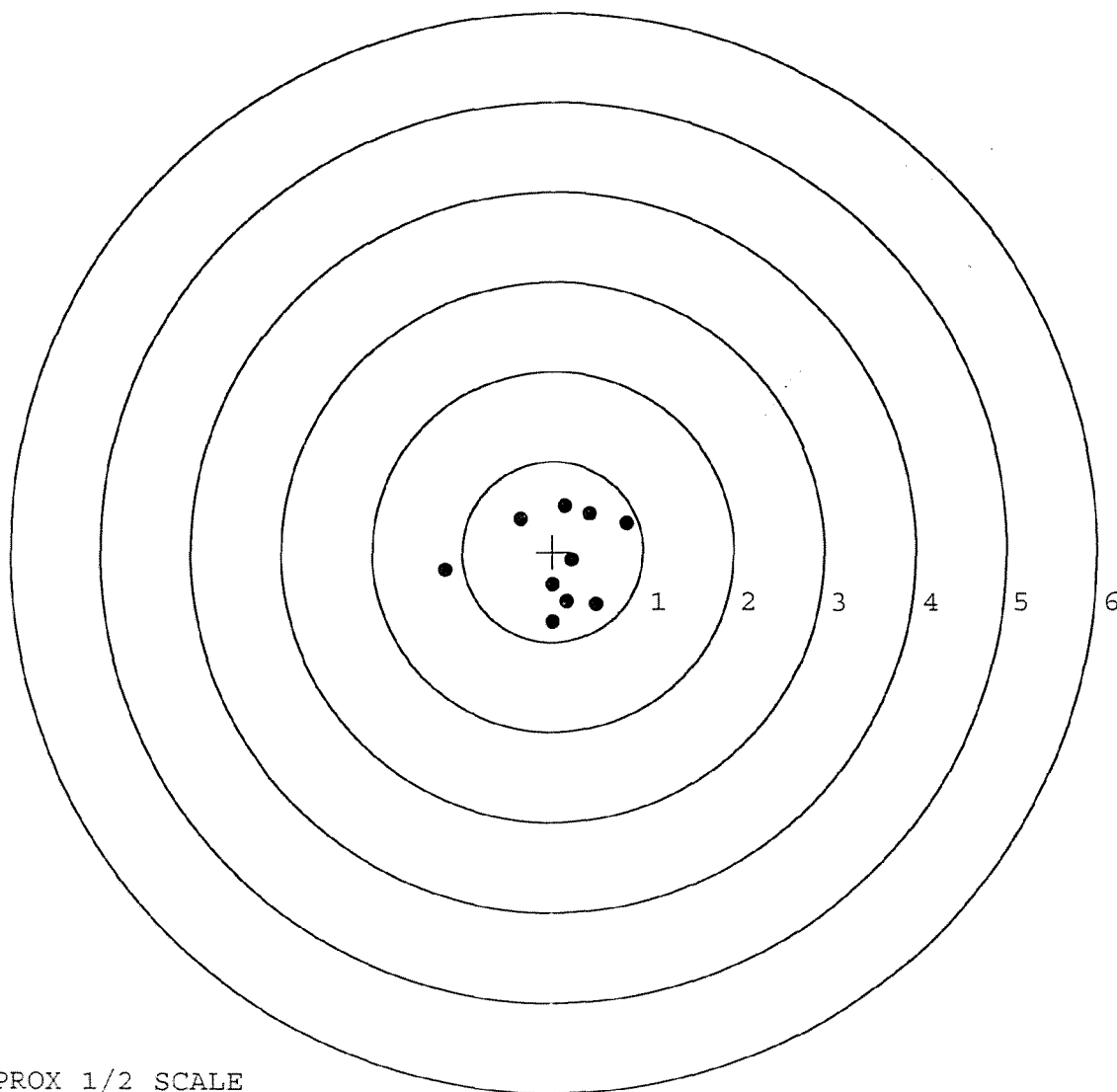


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6605291. __0
TARGET NUMBER: 2
FILE DATE: 10/25/2006
FILE TIME: 14:29

POINT#	X	Y
1:	0.817	0.314
2:	0.410	0.426
3:	0.135	0.502
4:	-0.358	0.360
5:	-1.192	-0.209
6:	0.006	-0.371
7:	0.211	-0.097
8:	0.482	-0.583
9:	0.165	-0.555
10:	0.006	-0.786

X CENTROID: 0.068
Y CENTROID: -0.100
POA TO CENTROID: 0.121
HORZ SPREAD: 2.009
VERT SPREAD: 1.288
GROUP SPREAD: 2.076
MIN RADIUS: 0.143
MAX RADIUS: 1.265
MEAN RADIUS: 0.619
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 9
in 3 IN DIAMETER: 10

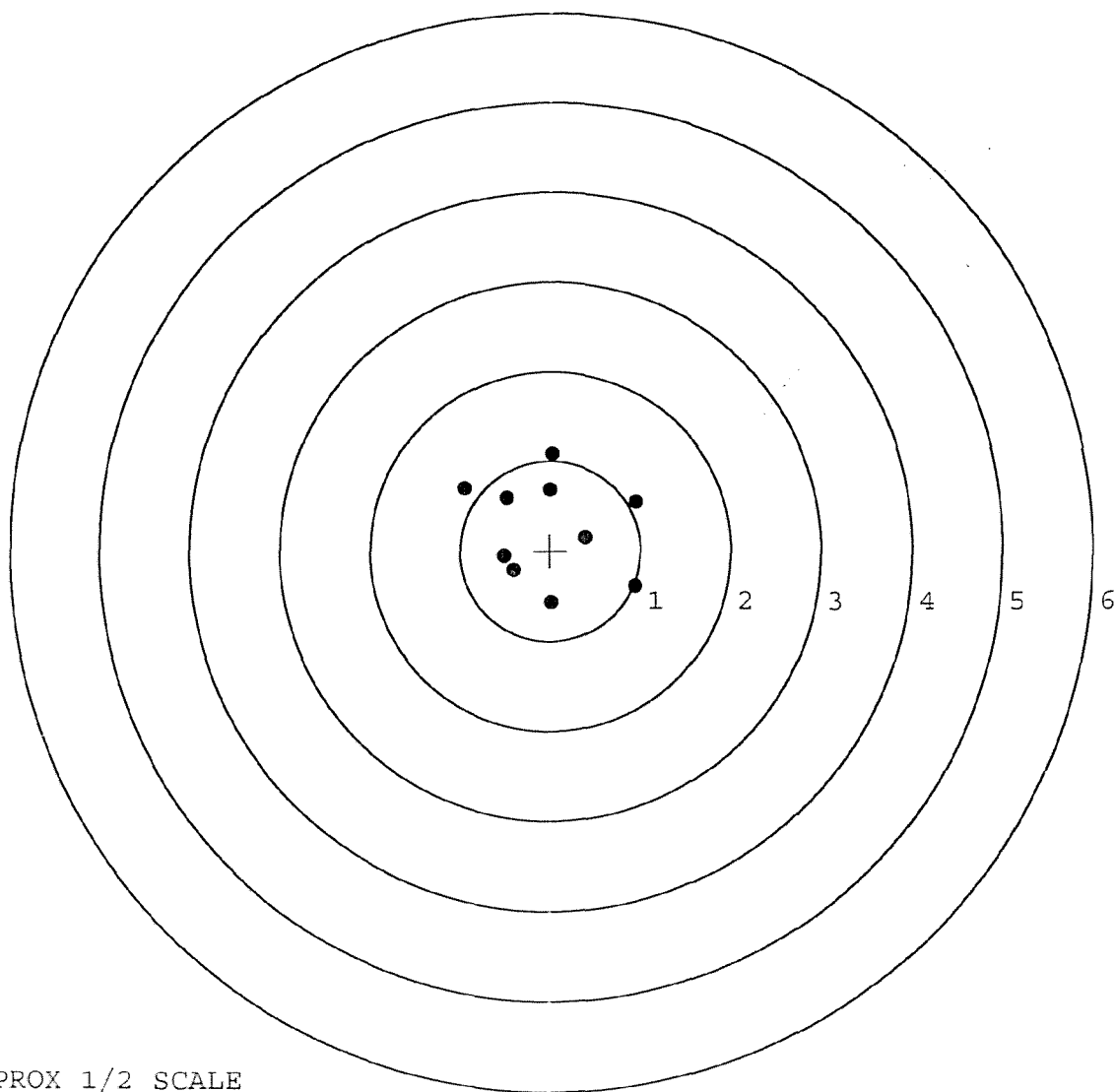


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6605291. __0
TARGET NUMBER: 3
FILE DATE: 10/25/2006
FILE TIME: 14:29

POINT#	X	Y
1:	0.031	1.076
2:	-0.004	0.674
3:	-0.483	0.593
4:	-0.948	0.689
5:	-0.509	-0.057
6:	-0.405	-0.217
7:	0.393	0.147
8:	0.948	0.543
9:	0.941	-0.399
10:	0.018	-0.575

X CENTROID: -0.002
Y CENTROID: 0.247
POA TO CENTROID: 0.247
HORZ SPREAD: 1.896
VERT SPREAD: 1.651
GROUP SPREAD: 2.180
MIN RADIUS: 0.407
MAX RADIUS: 1.143
MEAN RADIUS: 0.747
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 8
in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6605291. __0

TARGET NUMBER: 4

FILE DATE: 10/25/2006

FILE TIME: 14:29

POINT#	X	Y
1:	0.306	1.464
2:	0.274	0.461
3:	-0.148	0.298
4:	0.274	0.029
5:	0.114	-0.388
6:	-0.495	0.012
7:	-0.220	-0.636
8:	0.379	-1.105
9:	0.793	-1.165
10:	0.253	0.008

X CENTROID: 0.153

Y CENTROID: -0.102

POA TO CENTROID: 0.184

HORZ SPREAD: 1.288

VERT SPREAD: 2.629

GROUP SPREAD: 2.674

MIN RADIUS: 0.149

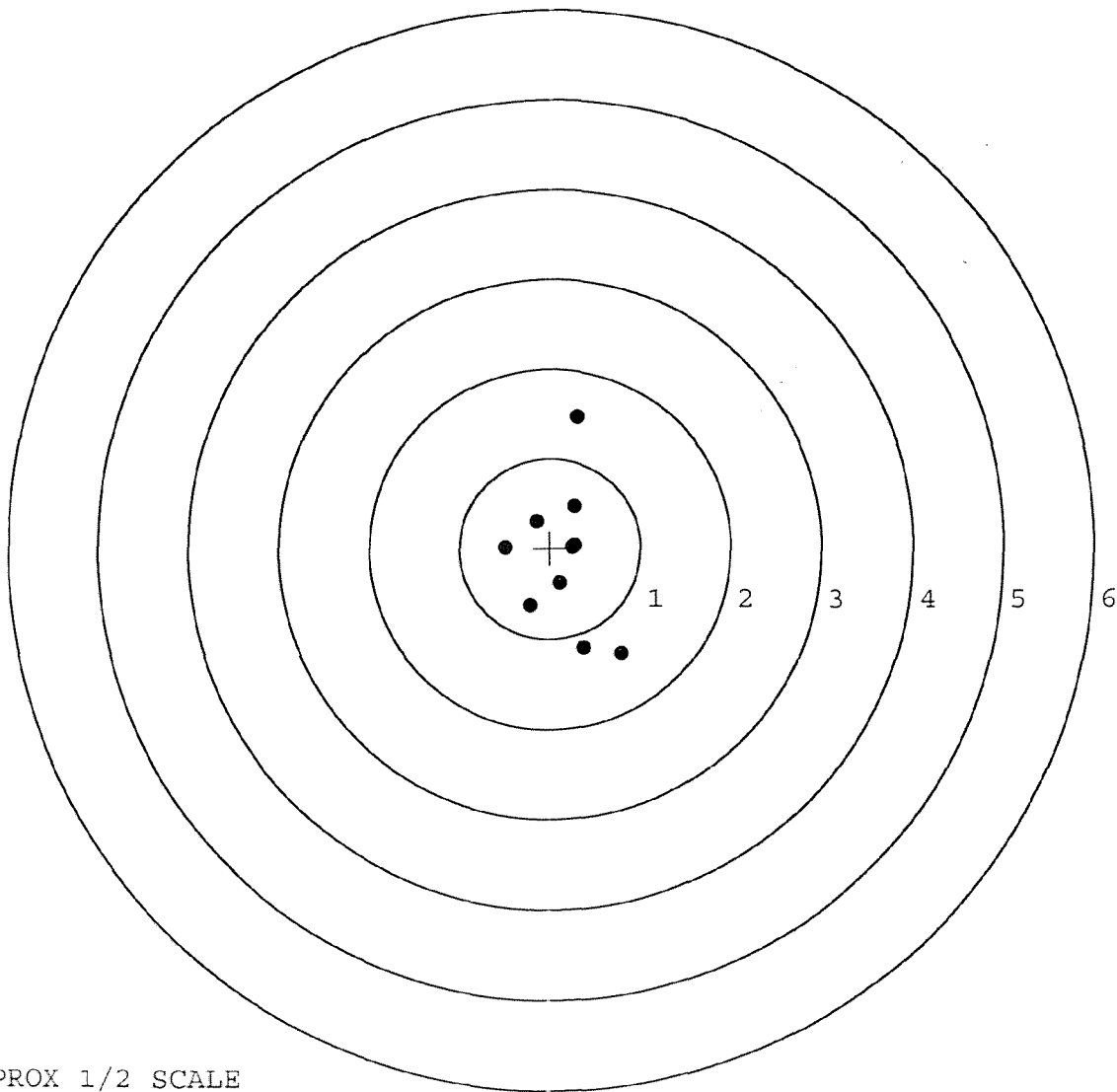
MAX RADIUS: 1.574

MEAN RADIUS: 0.684

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 7

in 3 IN DIAMETER: 9

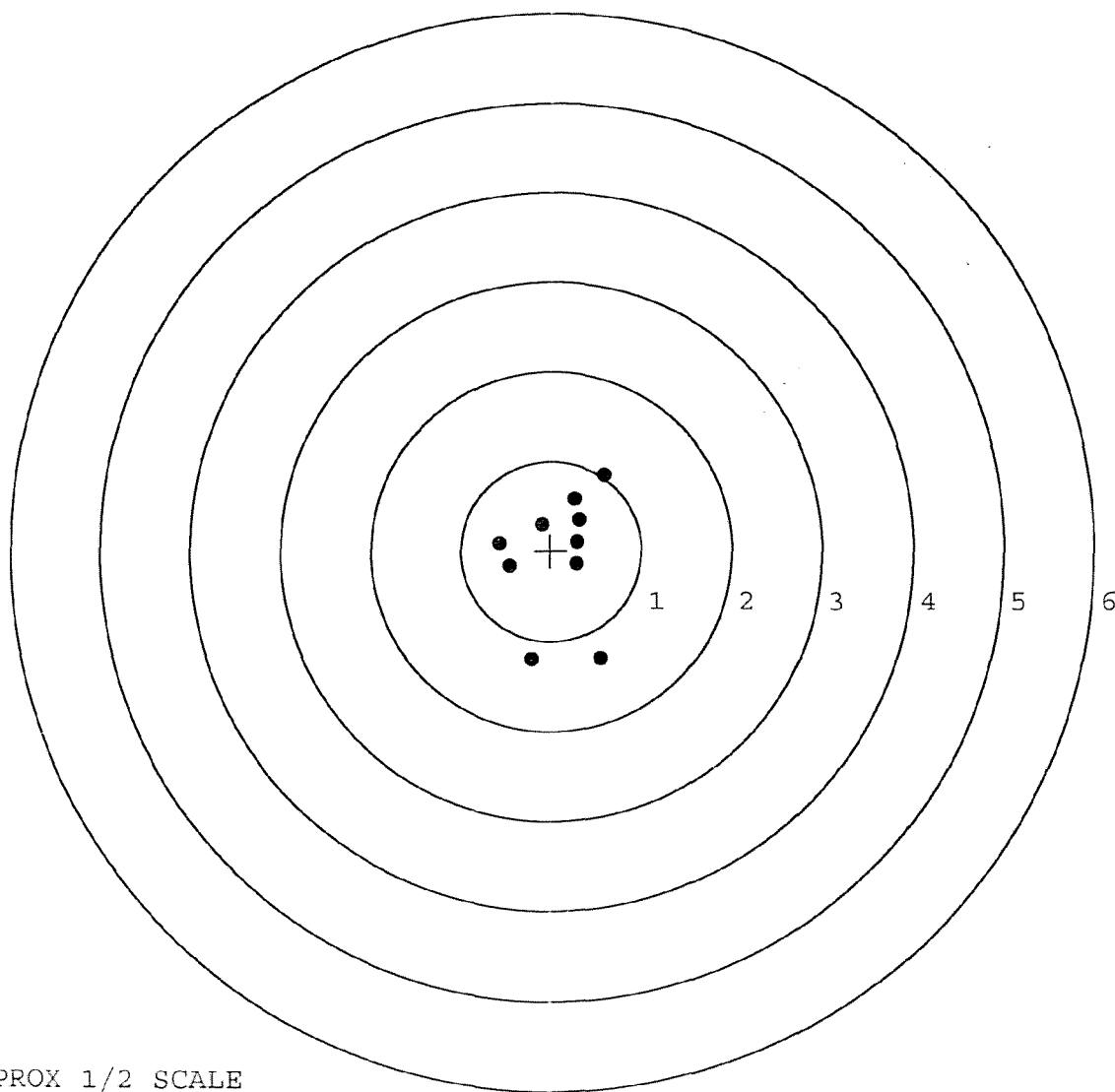


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6605291. __0
TARGET NUMBER: 5
FILE DATE: 10/25/2006
FILE TIME: 14:29

POINT#	X	Y
1:	0.590	0.851
2:	0.260	0.578
3:	0.316	0.341
4:	0.291	0.097
5:	-0.101	0.287
6:	-0.580	0.082
7:	-0.460	-0.168
8:	0.287	-0.153
9:	0.548	-1.193
10:	-0.212	-1.203

X CENTROID: 0.094
Y CENTROID: -0.048
POA TO CENTROID: 0.106
HORZ SPREAD: 1.170
VERT SPREAD: 2.054
GROUP SPREAD: 2.044
MIN RADIUS: 0.220
MAX RADIUS: 1.232
MEAN RADIUS: 0.665
IN 1 IN DIAMETER: 4
IN 2 IN DIAMETER: 7
in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE