

GC 60 5304

**M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)**  
**BOLT ACTION CENTERFIRE RIFLE**  
**24" BARREL 7.62 NATO**

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



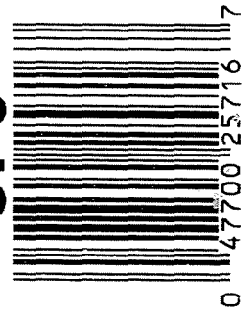
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

**G6605304**

**UPC**



**DD FORM**

**ORDER 25716**

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

**UPC**



0 47700 25716 7

**ORDER 25716**

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

**UPC**



0 47700 25716 7

SERIAL NO.



66605304

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER  
KINZER V. REMINGTON

M2400132752

M-24  
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6605304

| OP #         | OPERATION NAME                                                                                                                         | READINGS                | DATE     | INITIAL |
|--------------|----------------------------------------------------------------------------------------------------------------------------------------|-------------------------|----------|---------|
| 410          | SERIALIZE BOLT HANDLE                                                                                                                  |                         | 10-12-06 | BLC     |
| 420          | ASSEMBLE ACTION                                                                                                                        |                         | 10-13-06 | BLC     |
| 430          | ASSEMBLE TO STOCK                                                                                                                      |                         | 10-13-06 | WPC     |
| 440          | PROOF                                                                                                                                  |                         | 10-13-06 | TRW     |
| 460          | CHECK HEADSPACE                                                                                                                        | MAGNA-FLUX<br>INSPECTED | 10-13-06 | TRW     |
| 470          | DIS-ASSEMBLE ACTION                                                                                                                    | OCT 17 2006             | 10-13-06 | BLC     |
| 480          | MAGNAFLUX BBL ACTION                                                                                                                   | (signature)             | 10-17-06 | APD     |
| 490          | MAGNAFLUX BOLT                                                                                                                         |                         |          |         |
| 500          | ROLLMARK CALIBER                                                                                                                       |                         | 10-16-06 | CW      |
| 510          | DRILL AND TAP<br>SIGHT HOLES                                                                                                           |                         | 10-16-06 | TRW     |
| 520          | GOFF BLAST BBL / REC                                                                                                                   |                         | 10-18-06 | LB      |
| 530 &<br>540 | APPLY COATINGS<br>(BARREL ACTION)                                                                                                      |                         |          |         |
|              | (BOLT)                                                                                                                                 |                         | 10/24/06 | SB      |
| 560          | RE-ASSEMBLE ACTION                                                                                                                     |                         | 10-24-06 | SD      |
|              | A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                                                                                                    |                         |          |         |
|              | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD                                                                         |                         | 10-24-06 | SD      |
|              | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                                                                                                 |                         | 10-24-06 | SD      |
|              | D) OIL FIRING PIN ASSEMBLY                                                                                                             |                         | 10-26-06 | BLC     |
|              | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE <span style="border: 1px solid black; padding: 2px;">2.50 LBS +/- .5 LBS</span> |                         |          |         |

F004 REV 5/2006

| OP #         | OPERATION NAME                                                           | READINGS                                                    | DATE     | INITIAL |
|--------------|--------------------------------------------------------------------------|-------------------------------------------------------------|----------|---------|
| 560          | F) SAFETY ON FORCE <span>2 LBS MIN<br/>10 LBS MAX</span>                 | <u>9.0</u> <u>9.0</u> <u>9.0</u>                            | 11-11-06 | L.P.D.  |
| CONT.        |                                                                          |                                                             |          |         |
|              | G) SAFETY OFF FORCE <span>2 LBS MIN</span>                               | <u>3.0</u> <u>3.0</u> <u>3.0</u>                            | 11-11-06 | L.P.D.  |
|              | H) TRIGGER PULL TEST<br>AND RETAINABILITY                                |                                                             |          |         |
|              | I) FIRING PIN INDENT <span>.020 MIN</span>                               | <u>.025</u> <u>.025</u> <u>.025</u>                         | 11-11-06 | L.P.D.  |
|              | J) ASSEMBLE STOCK                                                        |                                                             | 10-26-06 | BLG     |
|              | K) ASSEMBLE SWIVEL<br>STUDS                                              |                                                             | 11-16-06 | L.P.D.  |
|              | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                                 |                                                             | 10-26-06 | BLG     |
|              | M) IRON SIGHT<br>ALIGNMENT                                               |                                                             | 10-26-06 | BLG     |
|              | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER    |                                                             | 10-26-06 | BLG     |
| 640 &<br>650 | FUNCTION TEST AND<br>TARGET                                              | <u>PASS</u> FAIL<br><u>PASS</u> FAIL                        | 10-27-06 | L.P.D.  |
|              | MALFUNCTION                                                              | CORRECTION                                                  |          |         |
|              | MALFUNCTION                                                              | CORRECTION                                                  |          |         |
|              | MALFUNCTION                                                              | CORRECTION                                                  |          |         |
|              | MALFUNCTION                                                              | CORRECTION                                                  |          |         |
| 660          | INSPECT FOR LIVE AMMO                                                    |                                                             | 10/27/06 | nom     |
| 670          | FINAL INSPECTION<br>A) HEADSPACE                                         |                                                             | 11-16-06 | L.P.D.  |
|              | B) TRIGGER PULL <span>+/- .5 LBS<br/>MIN 2.50 LBS<br/>MAX 4.0 LBS</span> | <u>2.31</u> <u>2.23</u> <u>2.29</u> <u>2.32</u> <u>2.28</u> | 11/10/06 | nom     |
|              | C) FUNCTION                                                              |                                                             | 11-16-06 | L.P.D.  |
| 690          | PACK                                                                     |                                                             | 11/18/06 | DA      |

F004 REV 5/2006

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6605304.\_\_\_0  
FILE DATE AND TIME: 10/28/2006 09:20

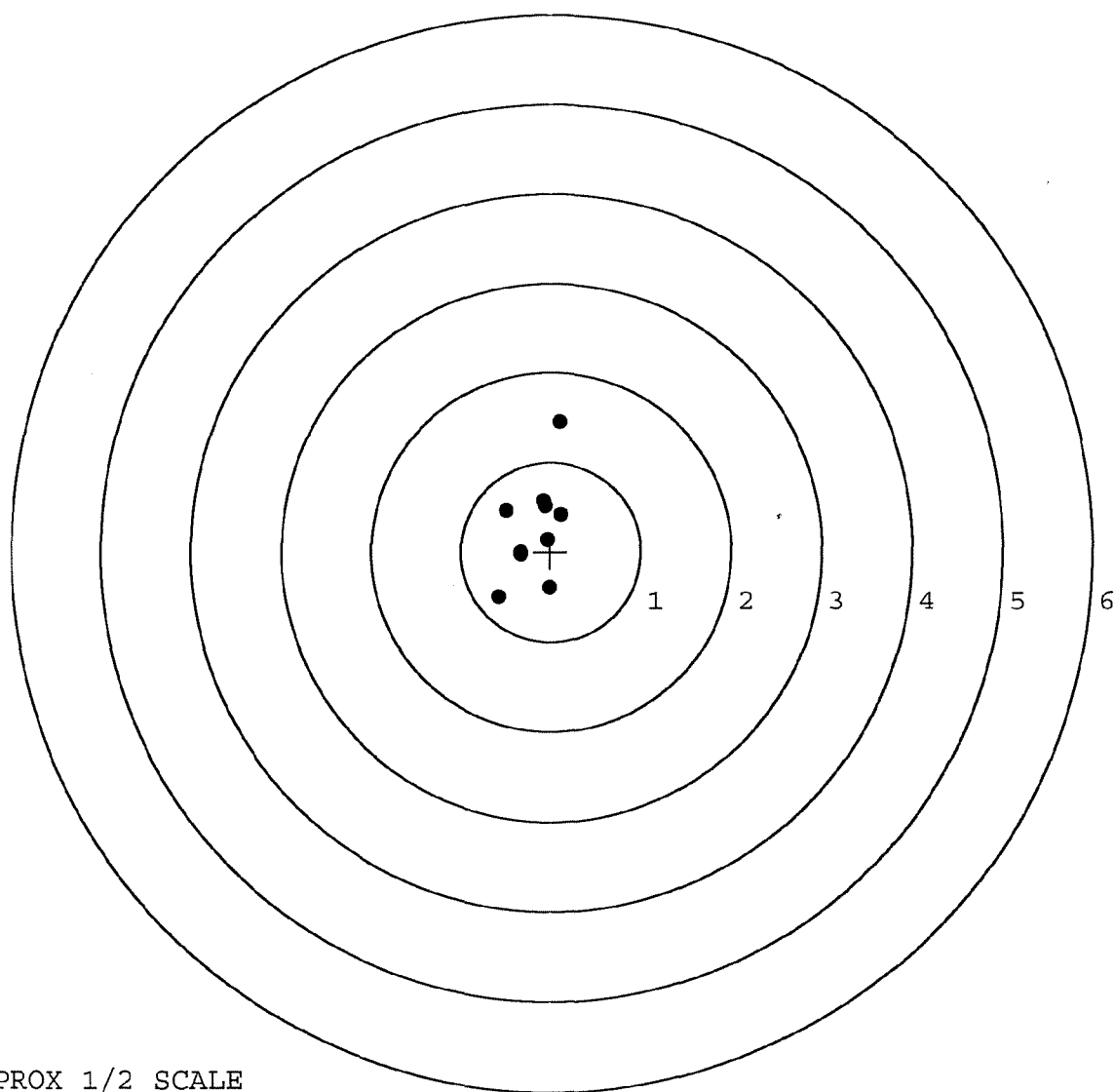
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

|                                                             |       |
|-------------------------------------------------------------|-------|
| The Average X Centroid of the Five Target Set:              | 0.017 |
| The Average Y Centroid of the Five Target Set:              | 0.097 |
| The Average Point of Impact of the Five Target Set:         | 0.099 |
| The Average Mean Radius of the Five Target Set:             | 0.541 |
| The Distance from POA to Centroid Target #1:                | 0.311 |
| The Distance from Centroid Target #2 to Centroid Target #1: | 0.257 |
| The Distance from Centroid Target #3 to Centroid Target #1: | 0.550 |
| The Distance from Centroid Target #4 to Centroid Target #1: | 0.302 |
| The Distance from Centroid Target #5 to Centroid Target #1: | 0.261 |

SERIAL NUMBER: G6605304. \_\_0  
TARGET NUMBER: 1  
FILE DATE: 10/28/2006  
FILE TIME: 09:20

X CENTROID: -0.170  
Y CENTROID: 0.261  
POA TO CENTROID: 0.311  
HORZ SPREAD: 0.688  
VERT SPREAD: 1.948  
GROUP SPREAD: 2.063  
MIN RADIUS: 0.187  
MAX RADIUS: 1.217  
MEAN RADIUS: 0.489  
# IN 1 IN DIAMETER: 7  
# IN 2 IN DIAMETER: 9  
# in 3 IN DIAMETER: 10

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 0.104  | 1.446  |
| 2:     | -0.082 | 0.572  |
| 3:     | 0.114  | 0.416  |
| 4:     | -0.499 | 0.466  |
| 5:     | -0.329 | 0.000  |
| 6:     | -0.009 | -0.405 |
| 7:     | -0.574 | -0.502 |
| 8:     | -0.331 | -0.029 |
| 9:     | -0.032 | 0.135  |
| 10:    | -0.062 | 0.508  |

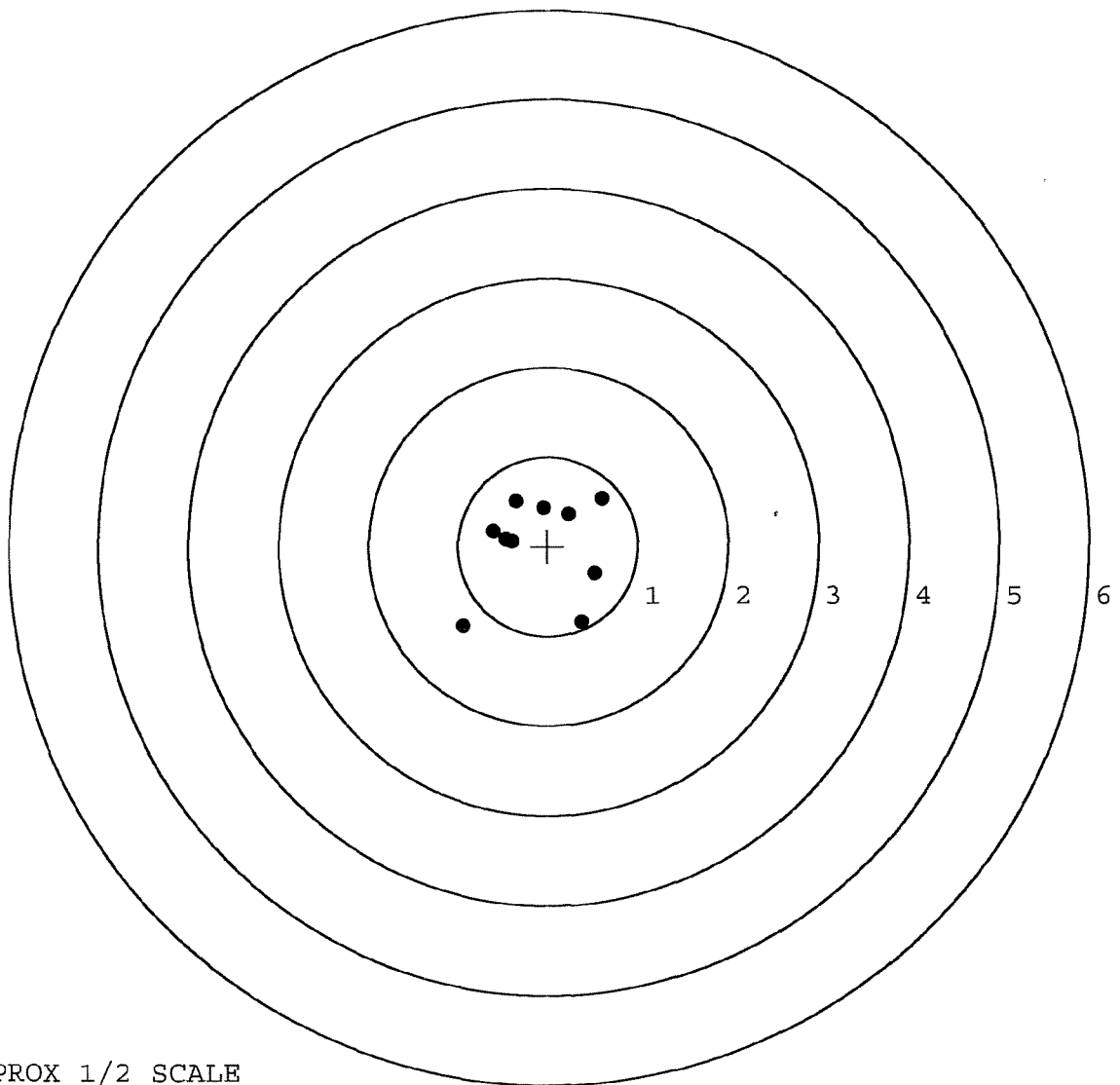


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6605304. 0  
TARGET NUMBER: 2  
FILE DATE: 10/28/2006  
FILE TIME: 09:20

X CENTROID: -0.110  
Y CENTROID: 0.011  
POA TO CENTROID: 0.111  
HORZ SPREAD: 1.546  
VERT SPREAD: 1.423  
GROUP SPREAD: 2.101  
MIN RADIUS: 0.299  
MAX RADIUS: 1.227  
MEAN RADIUS: 0.645  
# IN 1 IN DIAMETER: 4  
# IN 2 IN DIAMETER: 9  
# in 3 IN DIAMETER: 10

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 0.601  | 0.535  |
| 2:     | 0.233  | 0.358  |
| 3:     | 0.523  | -0.302 |
| 4:     | 0.375  | -0.841 |
| 5:     | -0.945 | -0.888 |
| 6:     | -0.609 | 0.173  |
| 7:     | -0.473 | 0.084  |
| 8:     | -0.406 | 0.057  |
| 9:     | -0.354 | 0.506  |
| 10:    | -0.047 | 0.427  |



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6605304. \_\_0

TARGET NUMBER: 3

FILE DATE: 10/28/2006

FILE TIME: 09:20

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 0.313  | 0.465  |
| 2:     | 0.412  | 0.257  |
| 3:     | 0.295  | 0.106  |
| 4:     | 0.535  | 0.080  |
| 5:     | 0.454  | -0.339 |
| 6:     | 0.174  | -0.480 |
| 7:     | 0.170  | -0.739 |
| 8:     | 0.988  | -0.541 |
| 9:     | -0.461 | 0.059  |
| 10:    | -0.242 | 0.356  |

X CENTROID: 0.264

Y CENTROID: -0.078

POA TO CENTROID: 0.275

HORZ SPREAD: 1.449

VERT SPREAD: 1.204

GROUP SPREAD: 1.568

MIN RADIUS: 0.186

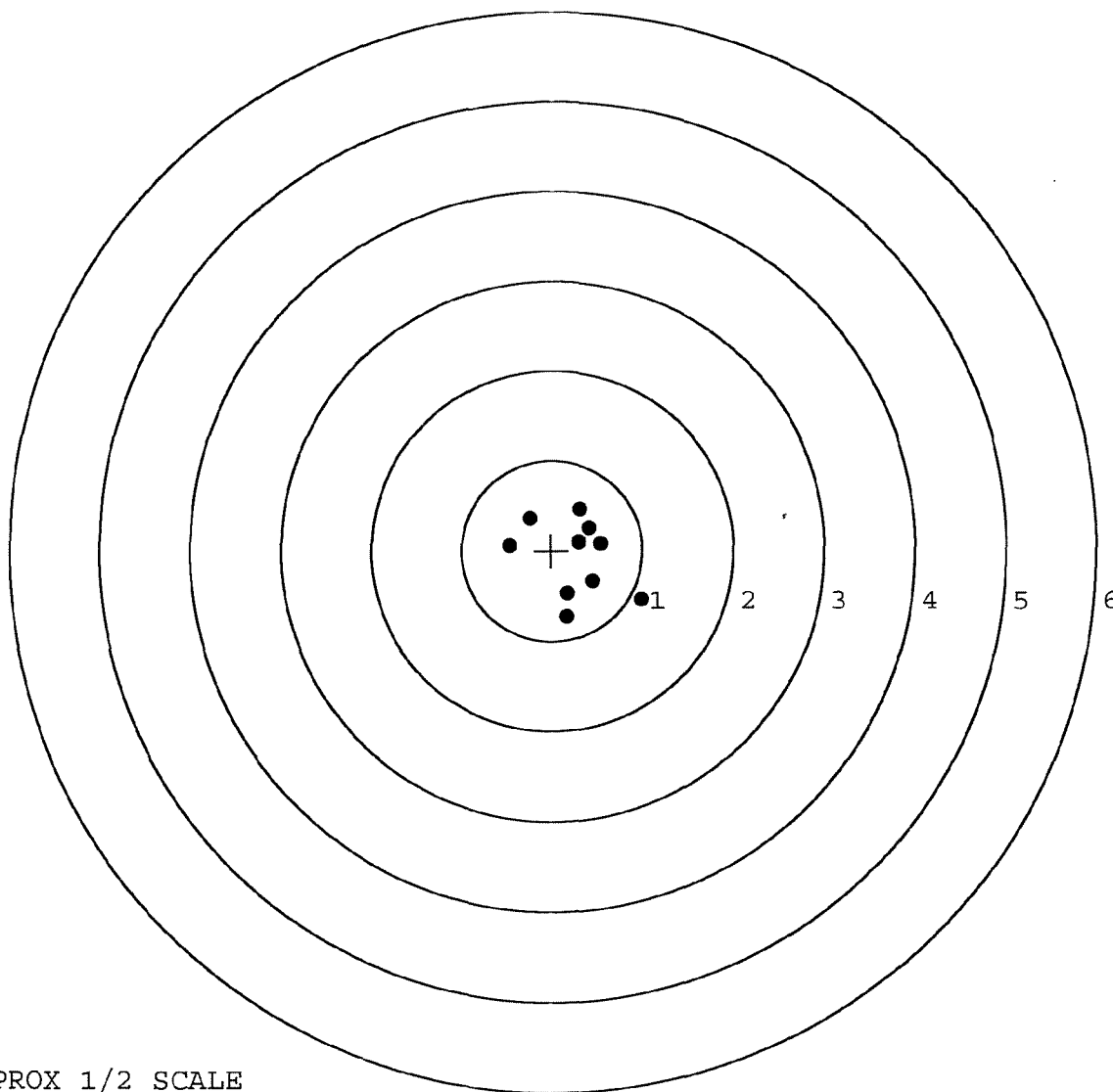
MAX RADIUS: 0.860

MEAN RADIUS: 0.508

# IN 1 IN DIAMETER: 5

# IN 2 IN DIAMETER: 10

# in 3 IN DIAMETER: 10

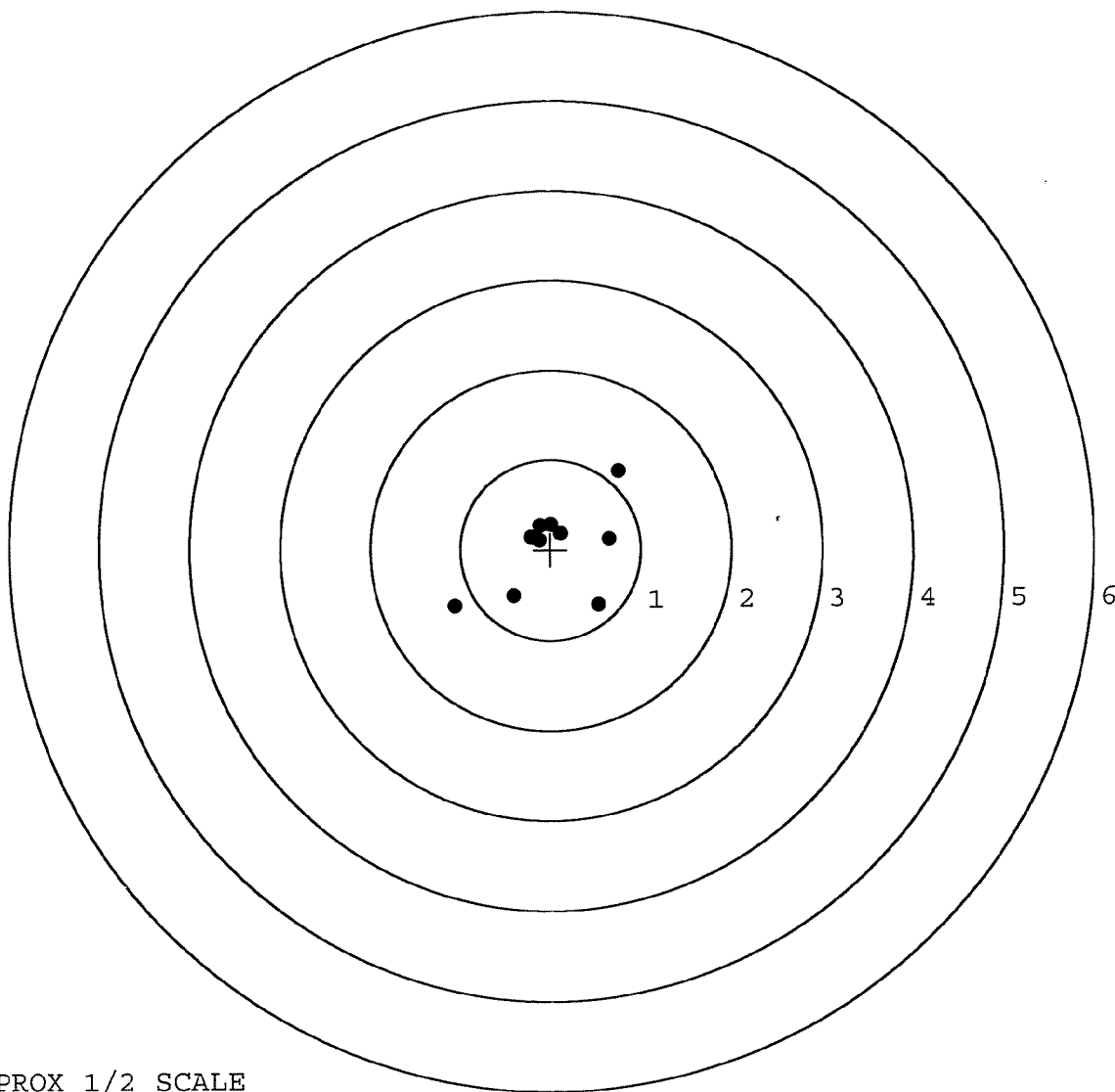


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6605304.\_\_\_\_0  
TARGET NUMBER: 4  
FILE DATE: 10/28/2006  
FILE TIME: 09:20

X CENTROID: 0.012  
Y CENTROID: 0.020  
POA TO CENTROID: 0.023  
HORZ SPREAD: 1.823  
VERT SPREAD: 1.491  
GROUP SPREAD: 2.355  
MIN RADIUS: 0.161  
MAX RADIUS: 1.255  
MEAN RADIUS: 0.567  
# IN 1 IN DIAMETER: 5  
# IN 2 IN DIAMETER: 8  
# in 3 IN DIAMETER: 10

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 0.757  | 0.868  |
| 2:     | 0.653  | 0.116  |
| 3:     | 0.529  | -0.608 |
| 4:     | -0.413 | -0.511 |
| 5:     | -1.066 | -0.623 |
| 6:     | -0.218 | 0.135  |
| 7:     | -0.119 | 0.266  |
| 8:     | -0.126 | 0.101  |
| 9:     | 0.009  | 0.274  |
| 10:    | 0.118  | 0.179  |



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6605304.\_\_\_0

TARGET NUMBER: 5

FILE DATE: 10/28/2006

FILE TIME: 09:20

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 0.999  | 0.507  |
| 2:     | 0.752  | -0.341 |
| 3:     | -0.271 | -0.349 |
| 4:     | -0.680 | 0.009  |
| 5:     | -0.196 | 0.373  |
| 6:     | -0.094 | 0.466  |
| 7:     | 0.055  | 0.370  |
| 8:     | -0.009 | 0.565  |
| 9:     | 0.117  | 0.524  |
| 10:    | 0.231  | 0.599  |

X CENTROID: 0.090

Y CENTROID: 0.272

POA TO CENTROID: 0.287

HORZ SPREAD: 1.679

VERT SPREAD: 0.948

GROUP SPREAD: 1.751

MIN RADIUS: 0.104

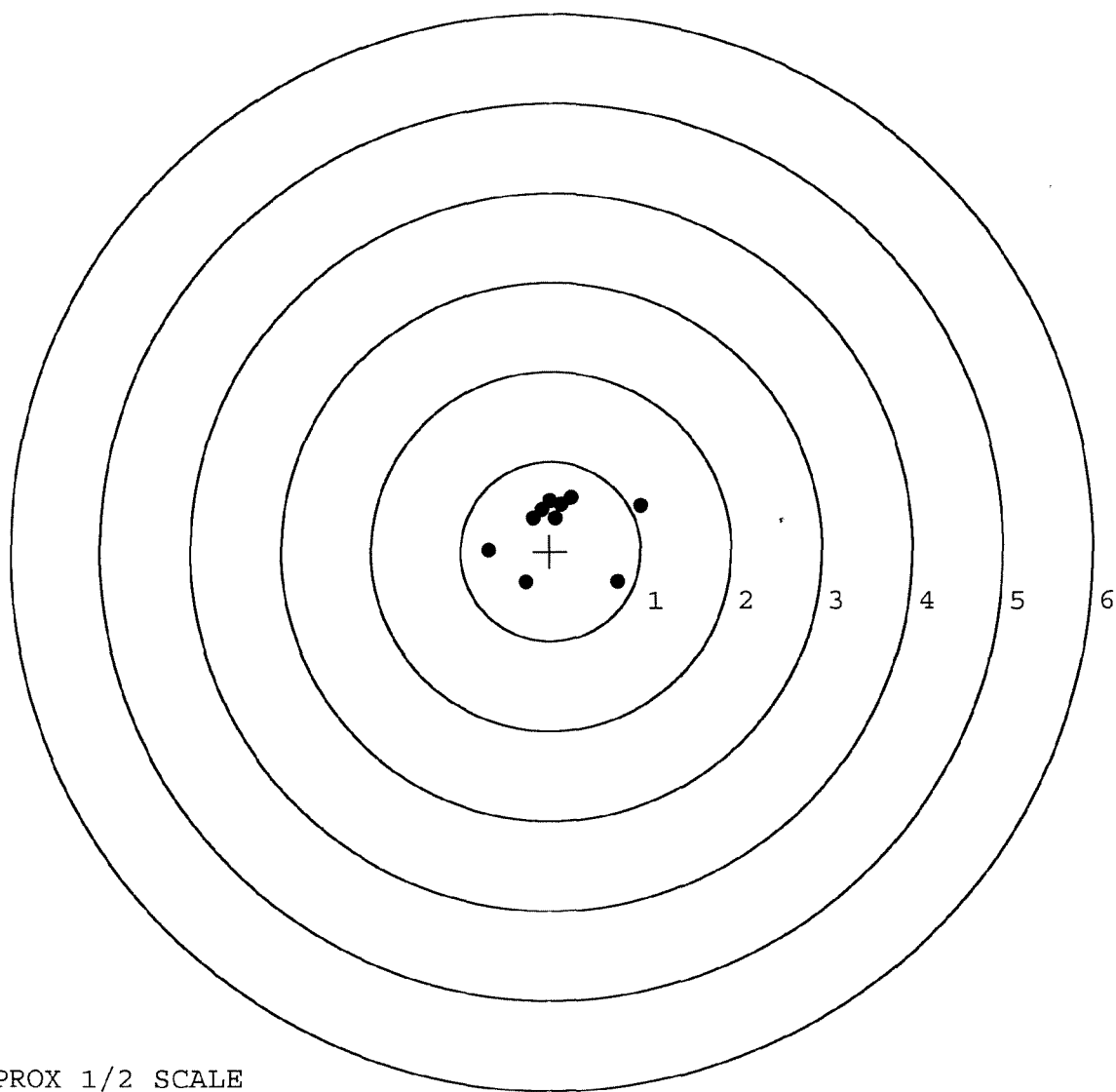
MAX RADIUS: 0.938

MEAN RADIUS: 0.497

# IN 1 IN DIAMETER: 6

# IN 2 IN DIAMETER: 10

# in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN  
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)  
3.00 LBS (plus or minus 0.75 LBS)  
4.00 LBS (plus or minus 1.00 LBS)

DATE 10-12-06

TESTER SD

|         | 2.50 LBS<br>INITIAL | 2.50 LBS AFTER 50<br>CYCLES | FINAL TEST & TO RESET<br>2.50 LBS |       | COMMENTS |
|---------|---------------------|-----------------------------|-----------------------------------|-------|----------|
| PULL #1 | 2.30                | 2.14                        |                                   | 2.03  |          |
| PULL #2 | 2.36                | 2.01                        |                                   | 2.04  |          |
| PULL #3 | 2.27                | 2.02                        |                                   | 2.13  |          |
| PULL #4 | 2.46                | 2.00                        |                                   | 2.16  |          |
| PULL #5 | 2.49                | 2.19                        |                                   | 2.04  |          |
| TOTAL   | 11.88               | 10.36                       |                                   | 10.40 |          |
| AVERAGE | 2.37                | 2.07                        |                                   | 2.08  |          |

|         | 3.00 LBS<br>INITIAL | 3.00 LBS AFTER 20<br>CYCLES |  | COMMENTS |
|---------|---------------------|-----------------------------|--|----------|
| PULL #1 | 3.07                | 2.93                        |  |          |
| PULL #2 | 3.04                | 2.94                        |  |          |
| PULL #3 | 2.98                | 2.93                        |  |          |
| PULL #4 | 2.99                | 2.97                        |  |          |
| PULL #5 | 3.00                | 2.89                        |  |          |
| TOTAL   | 15.08               | 14.66                       |  |          |
| AVERAGE | 3.01                | 2.93                        |  |          |

|         | 4.00 LBS<br>INITIAL | 4.00 LBS AFTER 20<br>CYCLES | MAX SETTING GREATER<br>THAN 4 LBS | RESET TO 4 LBS FOR<br>TARGET & ACCURACY |
|---------|---------------------|-----------------------------|-----------------------------------|-----------------------------------------|
| PULL #1 | 4.04                | 4.03                        |                                   | 3.91                                    |
| PULL #2 | 4.05                | 3.96                        |                                   | 4.01                                    |
| PULL #3 | 4.09                | 3.97                        |                                   | 3.91                                    |
| PULL #4 | 4.08                | 3.95                        |                                   | 4.03                                    |
| PULL #5 | 4.03                | 3.94                        |                                   | 3.99                                    |
| TOTAL   | 20.29               | 19.85                       |                                   | 19.85                                   |
| AVERAGE | 4.05                | 3.97                        |                                   | 3.97                                    |