

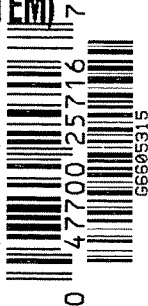
G6605315

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

DD FORM

proof of purchase



owner registration sticker



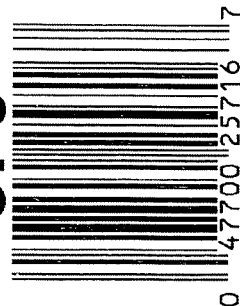
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6605315

UPC



ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

UPC



ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

UPC



SERIAL NO.



M2400132940

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6605315

OP #	OPERATION NAME	READINGS	DATE	INITIAL
410	SERIALIZE BOLT HANDLE		10-12-06	BLC
420	ASSEMBLE ACTION		10-13-06	BLC
430	ASSEMBLE TO STOCK		10-13-06	WR
440	PROOF		10-13-06	TRW
460	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	10-13-06	TRW
470	DIS-ASSEMBLE ACTION	OCT 17 2006	10-13-06	BLC
480	MAGNAFLUX BBL ACTION	OPERATOR <u>CPD</u>	10-17-06	APD
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		10-16-06	CW
510	DRILL AND TAP SIGHT HOLES		10-16-06	TRW
520	GOFF BLAST BBL / REC		10-18-06	CB
530 & 540	APPLY COATINGS (BARREL ACTION)			
	(BOLT)		10/20/06	RB
560	RE-ASSEMBLE ACTION A) CLEAN INSIDE OF BOLT ASSEMBLY		10-24-06	SD
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-24-06	SD
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-24-06	SD
	D) OIL FIRING PIN ASSEMBLY		10-26-06	BLC
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

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OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.0</u> <u>7.0</u> <u>7.0</u>	11-11-06	L.P.D.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.0</u> <u>4.0</u> <u>4.0</u>	11-11-06	L.P.D.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.0245</u> <u>.024</u> <u>.024</u>	11-11-06	L.P.D.
	J) ASSEMBLE STOCK		10-26-06	BLG
	K) ASSEMBLE SWIVEL STUDS		11-17-06	BLG
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		10-26-06	BLG
	M) IRON SIGHT ALIGNMENT		10-26-06	BLG
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		10-26-06	BLG
640 &	FUNCTION TEST AND	<u>PASS</u> FAIL		
650	TARGET	<u>PASS</u> FAIL	10-28-06	TKL
	MALFUNCTION <i>CH over live rds</i>	CORRECTION <i>OK</i>	10/30/06	<i>mzn</i>
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION <i>N/A</i>		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		10-28-06	DK
670	FINAL INSPECTION A) HEADSPACE		11-17-06	BLG
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.63</u> <u>2.74</u> <u>2.82</u> <u>2.76</u> <u>2.69</u>	11/10/06	<i>mzn</i>
	C) FUNCTION		11-17-06	BLG
690	PACK		11/17/06	DA

F004 REV 5/2006

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

DATE 10-12-06

TESTER SD

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.33	2.00		2.02	
PULL #2	2.22	2.03		2.02	
PULL #3	2.34	2.38		2.00	
PULL #4	2.38	2.24		2.03	
PULL #5	2.29	2.25		2.06	
TOTAL	1156	1090		1013	
AVERAGE	231	218		202	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.26	2.60		
PULL #2	3.32	2.59		
PULL #3	3.31	2.60		
PULL #4	3.36	2.58		
PULL #5	3.38	2.55		
TOTAL	1663	1292		
AVERAGE	332	258		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.30	3.82		3.97
PULL #2	4.29	3.74		4.00
PULL #3	4.22	3.74		4.01
PULL #4	4.24	3.77		4.00
PULL #5	4.21	3.73		4.01
TOTAL	2126	1880		1999
AVERAGE	425	376		399

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6605315.___0
FILE DATE AND TIME: 10/30/2006 14:31

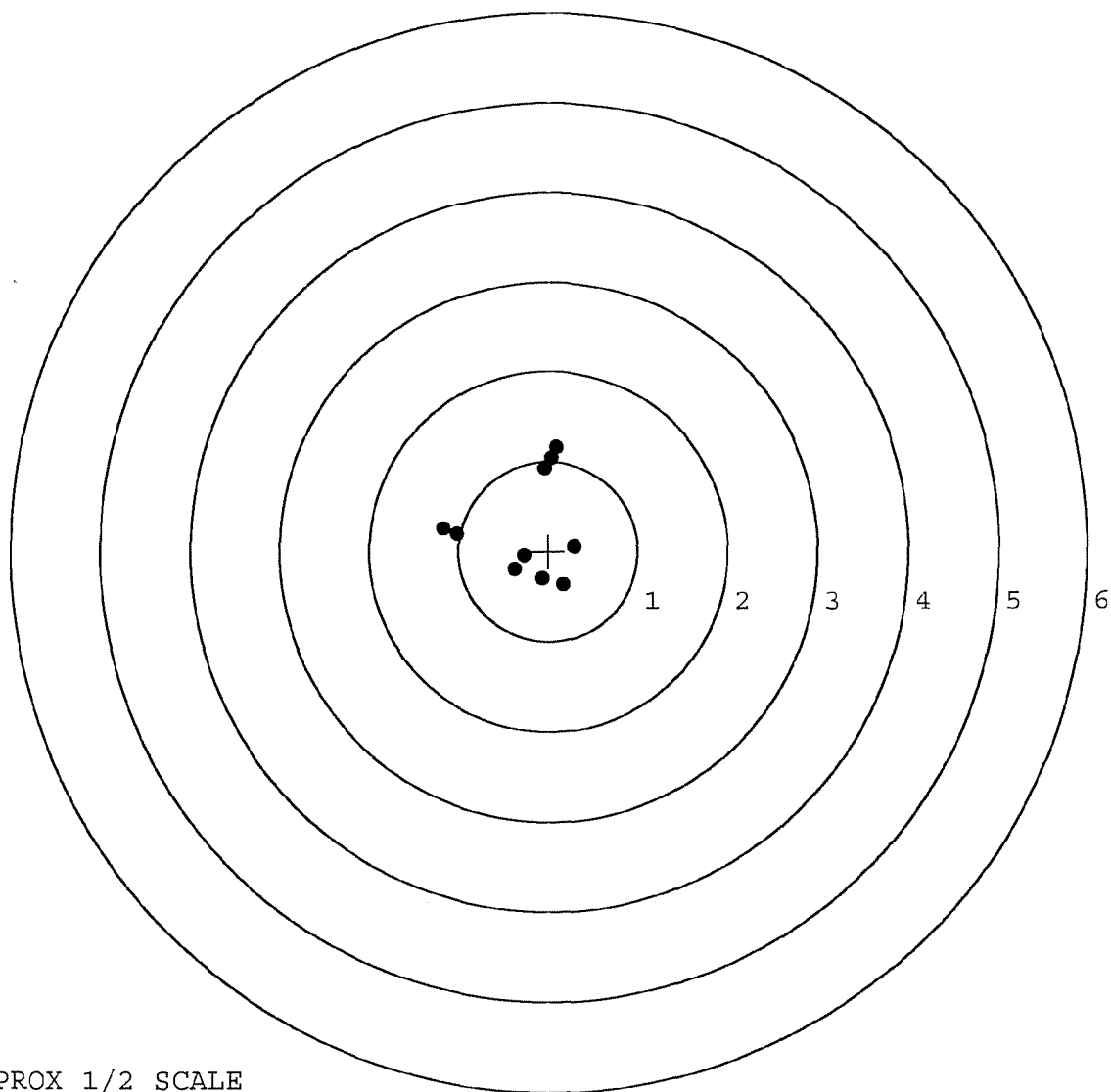
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.044
The Average Y Centroid of the Five Target Set:	0.008
The Average Point of Impact of the Five Target Set:	0.045
The Average Mean Radius of the Five Target Set:	0.616
The Distance from POA to Centroid Target #1:	0.356
The Distance from Centroid Target #2 to Centroid Target #1:	0.454
The Distance from Centroid Target #3 to Centroid Target #1:	0.302
The Distance from Centroid Target #4 to Centroid Target #1:	0.474
The Distance from Centroid Target #5 to Centroid Target #1:	0.449

SERIAL NUMBER: G6605315. __0
TARGET NUMBER: 1
FILE DATE: 10/30/2006
FILE TIME: 14:31

POINT#	X	Y
1:	0.090	1.150
2:	0.039	1.035
3:	-0.043	0.926
4:	-1.174	0.247
5:	-1.023	0.193
6:	-0.267	-0.053
7:	-0.374	-0.200
8:	-0.073	-0.312
9:	0.167	-0.376
10:	0.294	0.056

X CENTROID: -0.236
Y CENTROID: 0.267
POA TO CENTROID: 0.356
HORZ SPREAD: 1.468
VERT SPREAD: 1.526
GROUP SPREAD: 1.553
MIN RADIUS: 0.321
MAX RADIUS: 0.942
MEAN RADIUS: 0.691
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 10
in 3 IN DIAMETER: 10

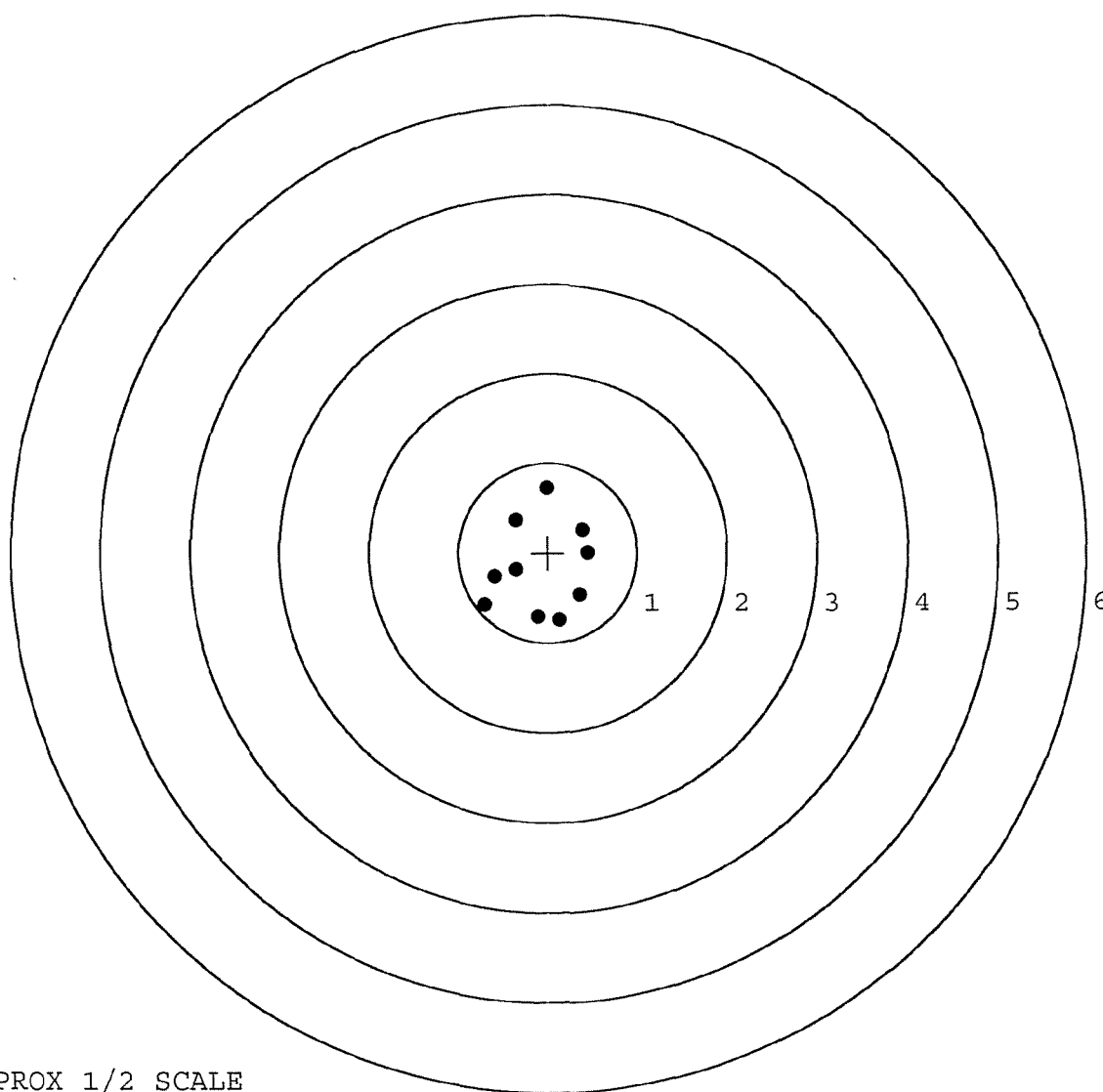


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6605315. __0
TARGET NUMBER: 2
FILE DATE: 10/30/2006
FILE TIME: 14:31

X CENTROID: -0.085
Y CENTROID: -0.161
POA TO CENTROID: 0.182
HORZ SPREAD: 1.161
VERT SPREAD: 1.469
GROUP SPREAD: 1.476
MIN RADIUS: 0.271
MAX RADIUS: 0.880
MEAN RADIUS: 0.593
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 10
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	-0.019	0.717
2:	-0.364	0.365
3:	-0.354	-0.189
4:	-0.599	-0.261
5:	-0.709	-0.574
6:	-0.119	-0.716
7:	0.127	-0.752
8:	0.357	-0.462
9:	0.452	0.009
10:	0.383	0.254

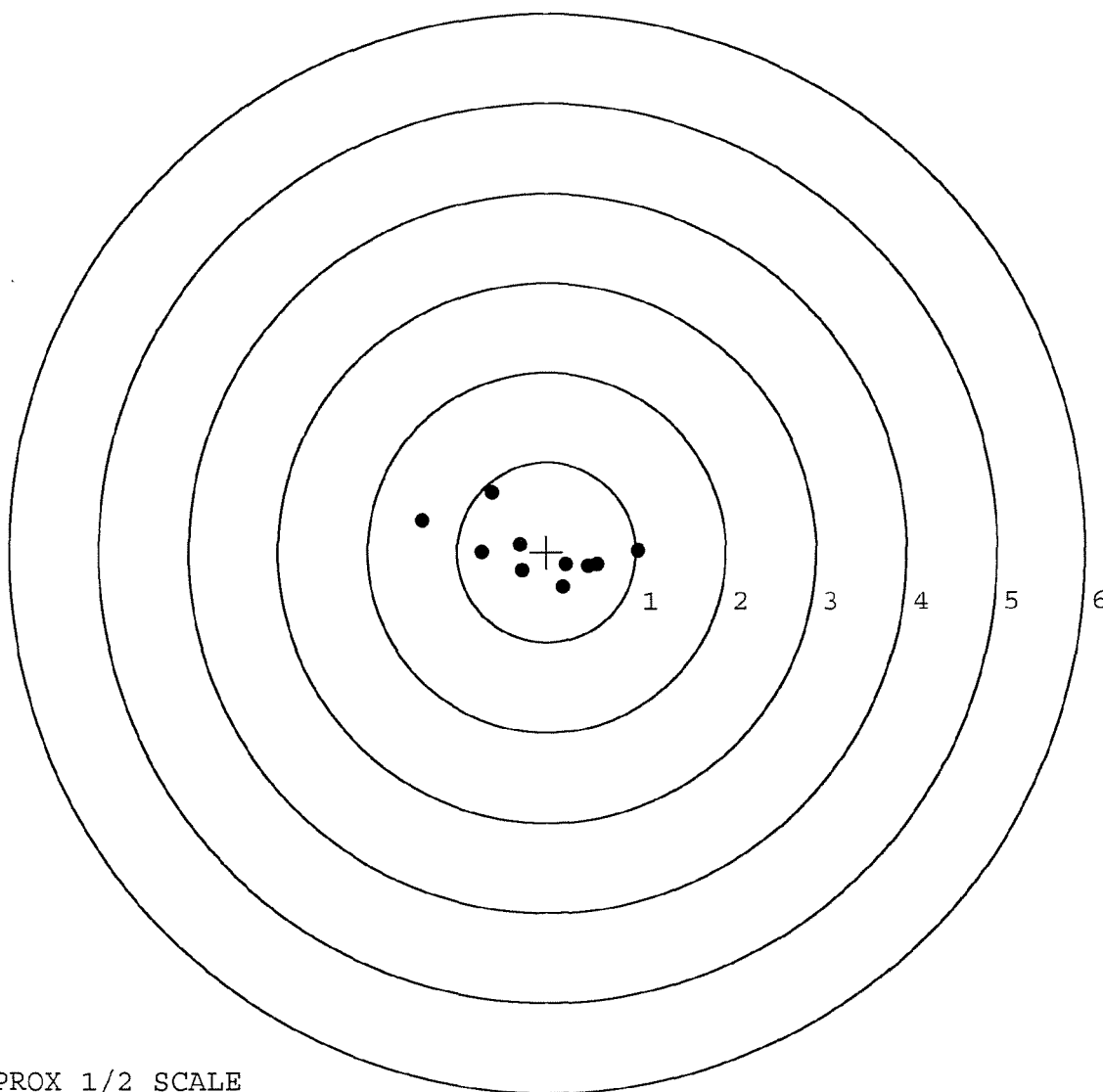


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6605315. __0
TARGET NUMBER: 3
FILE DATE: 10/30/2006
FILE TIME: 14:31

X CENTROID: -0.082
Y CENTROID: 0.007
POA TO CENTROID: 0.082
HORZ SPREAD: 2.419
VERT SPREAD: 1.063
GROUP SPREAD: 2.441
MIN RADIUS: 0.227
MAX RADIUS: 1.350
MEAN RADIUS: 0.653
IN 1 IN DIAMETER: 4
IN 2 IN DIAMETER: 8
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	-0.610	0.665
2:	-1.388	0.348
3:	-0.722	0.003
4:	-0.295	0.085
5:	-0.279	-0.210
6:	0.184	-0.398
7:	0.218	-0.145
8:	0.468	-0.157
9:	0.572	-0.136
10:	1.031	0.019

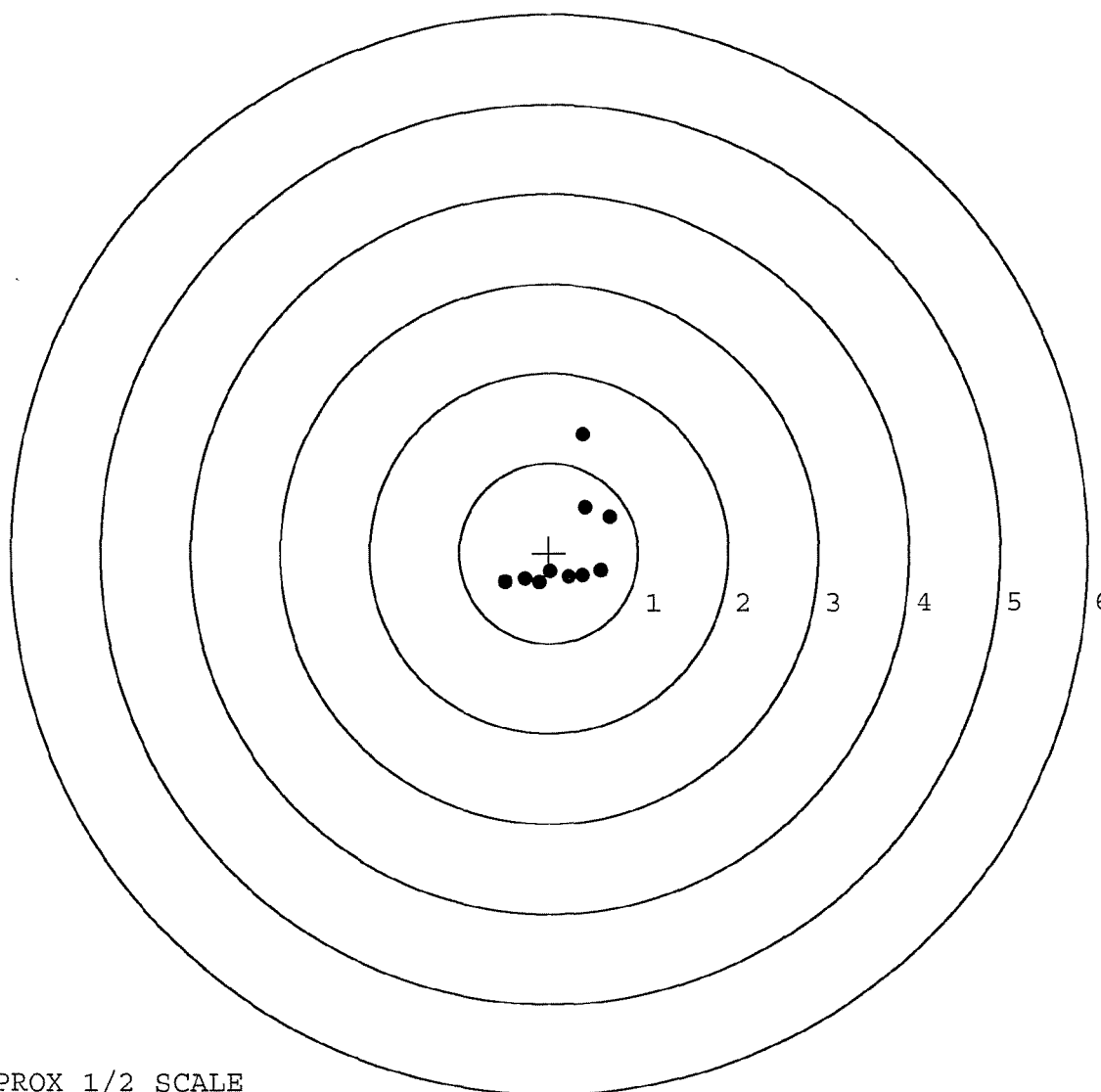


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6605315. __0
TARGET NUMBER: 4
FILE DATE: 10/30/2006
FILE TIME: 14:31

X CENTROID: 0.179
Y CENTROID: 0.038
POA TO CENTROID: 0.183
HORZ SPREAD: 1.164
VERT SPREAD: 1.649
GROUP SPREAD: 1.861
MIN RADIUS: 0.296
MAX RADIUS: 1.298
MEAN RADIUS: 0.563
IN 1 IN DIAMETER: 5
IN 2 IN DIAMETER: 9
in 3 IN DIAMETER: 10

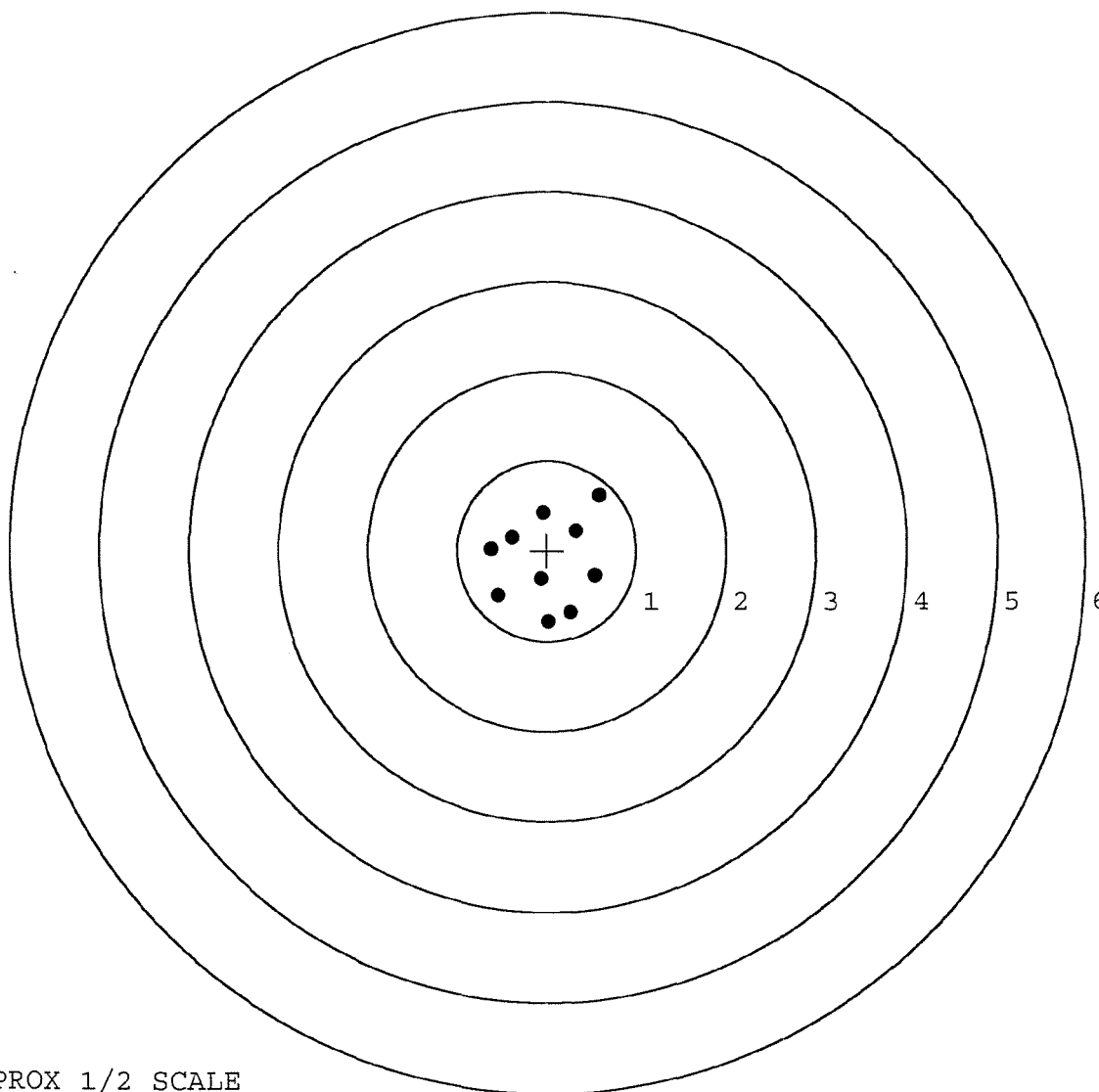
POINT#	X	Y
1:	0.379	1.320
2:	0.405	0.513
3:	0.674	0.402
4:	0.583	-0.194
5:	0.378	-0.252
6:	0.225	-0.260
7:	0.015	-0.209
8:	-0.112	-0.329
9:	-0.267	-0.287
10:	-0.490	-0.326



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6605315. __0
TARGET NUMBER: 5
FILE DATE: 10/30/2006
FILE TIME: 14:31

	POINT#	X	Y
X CENTROID:	1:	0.581	0.620
Y CENTROID:	2:	0.324	0.226
POA TO CENTROID:	3:	-0.047	0.420
HORZ SPREAD:	4:	-0.388	0.146
VERT SPREAD:	5:	-0.624	0.014
GROUP SPREAD:	6:	-0.553	-0.497
MIN RADIUS:	7:	-0.071	-0.315
MAX RADIUS:	8:	0.015	-0.792
MEAN RADIUS:	9:	0.263	-0.679
# IN 1 IN DIAMETER:	10:	0.537	-0.270
# IN 2 IN DIAMETER:			
# in 3 IN DIAMETER:			



TARGET APPROX 1/2 SCALE