

G665341

Arms Services Repair & Estimate System

File Add Repair Estimate Repair Expedite Repair Inquiry Repair Tools CSR Tools Reports Table Maintenance System Maintenance Help

Repair Inquiry

Repair Number: RE00149772

Serial: G6605342 Model M24 SWS Center Fire

Repairman:

Verify Repair

Status:

Closed 8/22/2008 10:51:35 AM

Address Information

Customer:

☒ Received From

Return To:

☐ Received From

Name: EMBASSY OF USA

EMBASSY OF USA

Address 1: MUTUAL DEFENSE ASSISTANCE OFFICE JAPAN

MUTUAL DEFENSE ASSISTANCE OFFICE JAPAN

Address 2: UNIT 45004 BOX 225

PO Box:

UNIT 45004 BOX 225

PO Box:

City: APO

APO

State: IT

Zip Code: 96337

Country: XX

State: IT

Zip Code: 96337

Country: XX

FFL:

Contact / Condition

Problems

Estimate

History / Status

Shipping / Billing

Contact Information

Phone: NN

Fax:

Email:

Comments:

Received Condition

Fair

Condition
Notes:CSR
Notes:

Accessories Received

Code	Desc	Qty
A007	With Stud	3
A008	With Swivel	2
A010	Hard Case	1
A017	Scope Base	1
A026	Scope	1
A045	Bi Pod	1
A057	Fit and Rear Sgt Base	1

Repair Search

Refresh

Close

nagletj

8/22/2008

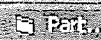
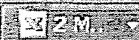
1:12 PM

CAPS

NUM

INS

SCRL



1:12 PM

Serial Number: G6605342

Model: M24 SWS



RE00149772



EMBASSY OF THE UNITED STATES OF AMERICA
MUTUAL DEFENSE ASSISTANCE OFFICE, JAPAN
UNIT 45004, BOX 225
APO AP 96337-5004



0809-04
Ser MDO-21:ak/0561
14 April 2008

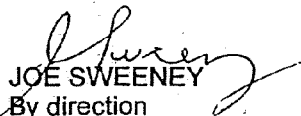
From: Chief, Mutual Defense Assistance Office, Japan
To: Director, Import Division, Equipment Procurement and Construction Office,
Ministry of Defense

Subj: SDR - A0006-JA-B-XAX/001

Encl: (1) USASAC-NC (AMSAC-MA-CM-AP) memo of 31 Mar 08

1. Enclosure (1) is forwarded for your appropriate action.

2. POC is Joe Sweeney, LTC, USA; Director, Army Programs; e-mail
jmsweeney@san.osd.mil, phone CM 03-3224-5406, fax 03-3224-5418.


JOE SWEENEY
By direction



DEPARTMENT OF THE ARMY
U.S. ARMY SECURITY ASSISTANCE COMMAND
54 M Avenue Suite 1
New Cumberland, PA 17070-5096

REPLY TO
ATTENTION OF

AMSAC-MA-CM-AP (12-12A)

31 MARCH 2008
s: 27 SEPTEMBER 2008

MEMORANDUM FOR CHIEF, MUTUAL DEFENSE ASSISTANCE OFFICE,
ATTN: MDO-21, UNIT 45004, BOX 225, APO AP 96337-5000

SUBJECT: Security Assistance Supply Discrepancy Report (SDR)

1. Reference Supply Discrepancy Report, Country Code JA, Case XAX, SDR Number A0006, NSN: 1005-01-240-2136, Requisition Number BJAB95 5357 9001, (encl 1).
2. Request the discrepant material, NSN: 1005-01-240-2136, SER#: G6605342, M24 SNIPER RIFLE, 7.62mm, Quantity: 1 EA, be returned to U.S. using the enclosed Issue Release/Receipt Document (encl 2) as authority for the return and as a source document for preparing bills of lading and other shipping papers. Ship under a Collect Commercial Bill of Lading (CCBL) via the most economic mode of transportation available to the address indicated below.

_____ Fleet and Industrial Supply Center, Ocean Terminal Division, ATTN: Code 302.1, Building CEP 201, Norfolk VA 23511-3392 for onward movement to the CONUS location indicated in block 3 of the enclosed Issue Release/Receipt Document (IRRD).

_____ Defense Distribution Depot San Joaquin, Receiving Warehouse 10, Attn: Branch Chief, 25600 South Chrisman Road, Tracy CA 95304-9150 for onward movement to the CONUS location indicated in block 3 of the enclosed Issue Release/Receipt Document (IRRD).

✓ Other. Directed Return. Air Mobility Command (AMC) Channel Airlift Authorized. Offer to the theater air clearance authority for AMC Channel Airlift from APOE to SUU. SUU Trans MVMOT Office will forward shipment to DoDAAC: CMATDX.

3. Since the enclosed IRRD contains essential data for reimbursing carriers, clearing Customs etc., one copy should be attached to outside of the shipment unit (box, skid, pallet etc.) used to return the material. One copy should also be attached to outside of the CCBL issued by the over ocean carrier for the return. One copy of the IRRD and the SDR should be placed inside the shipment unit. Do not mix individual returns in the same shipment unit; the entire unit must be forwarded intact to its final CONUS destination.
4. A credit adjustment, if applicable, will be processed upon receipt of the material at the CONUS depot specified in the enclosed IRRD. The signed LOA under which this material was originally purchased imposes a 180 day limit from the date these instructions are issue to the date the material must be in U.S. Government custody. There this material must be in U.S. Government custody no later than 27 SEP 2008, the above suspense date. Otherwise, the SDR will be cancelled. The U.S. Government will not be responsible for any transportation or related costs if material is not received by this date. Debit billing will be processed for wrong items not returned within this time limit.

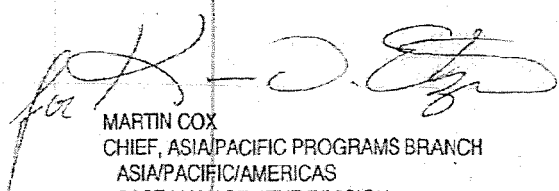
5. The U.S. Army Security Assistance Command (USASAC) point of contact regarding this SDR is

KIM D. ETZEL

E-mail: kim.etzel@usasac.army.mil

Phone: 717-770-6498 / DSN 771-6498

FOR THE COMMANDER


MARTIN COX
CHIEF, ASIA/PACIFIC PROGRAMS BRANCH
ASIA/PACIFIC/AMERICAS
CASE MANAGEMENT DIVISION

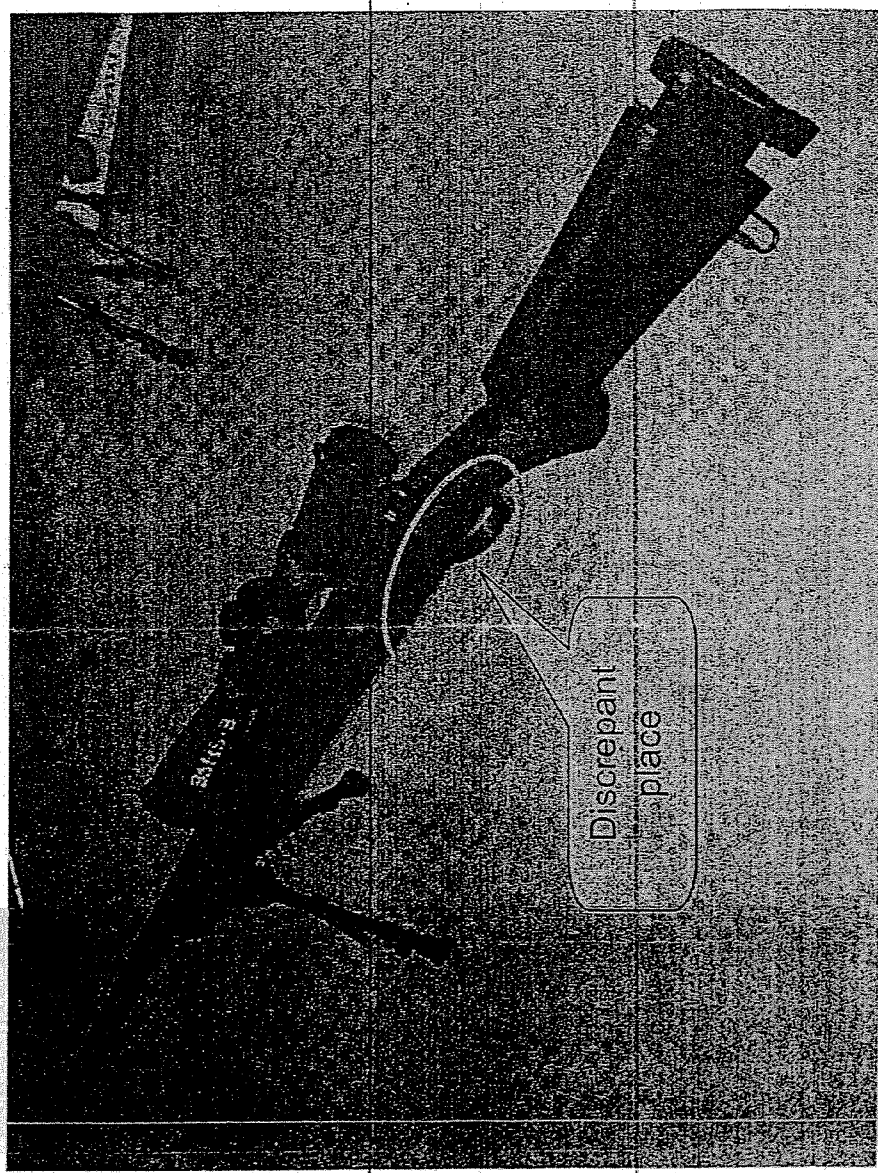
2 Encls
CF (w/ encls):

AMSAC-O FL 815-A 19 MAY 05

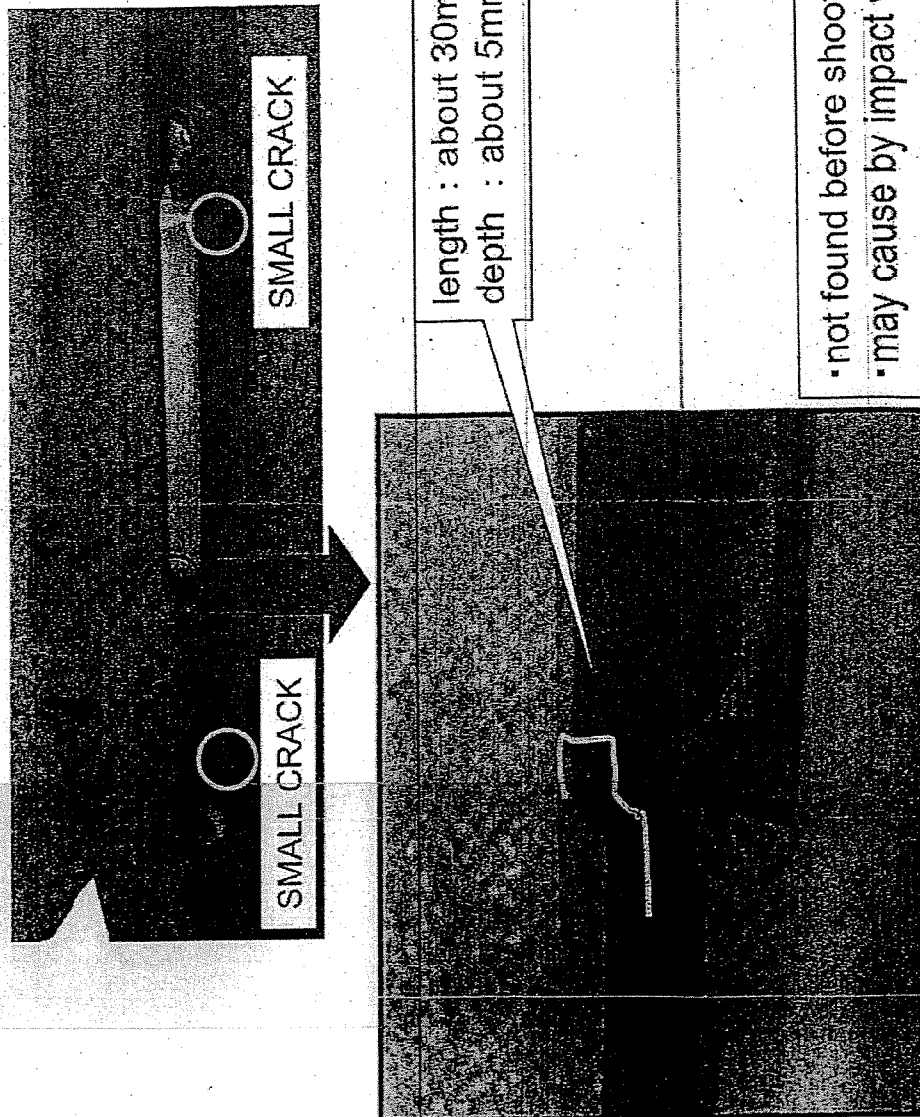
SUPPLY DISCREPANCY REPORT (SDR)		1. DATE OF PREPARATION AUG. 24, 2007	2. REPORT NUMBER A0008-JA-B-XAX/001																		
☐ SHIPPING ☐ PACKAGING																					
3. TO (Name and address include ZIP Code) Commander, U.S. Army Security Assistance Command ATTN: AMSAC-MA-CH-PA, 54M Avenue, Suite 1, New Cumberland, PA 17070-5086		4. FROM (Name and address include ZIP Code) Import Division, Equipment Procurement Office, Ministry of Defense, Japan 5-1 Ichigayahonmura-cho, Shinjuku-ku, Tokyo, Japan 162-8860																			
5a. SHIPPER'S NAME REMINGTON ARMS COMPANY, INC 14 HOEPLER AVE ILION NY 13357 USA		5b. NUMBER AND DATE OF INVOICE 19 Dec 2006	1. TRANSPORTATION DOCUMENT NUMBER (COL # or ITCN #) DOCUMENT NUMBER: BJAB95 5357 9001 XBX																		
7a. SHIPPER'S NUMBER (Purchase Order/ Shipment, Contract, etc.)	7b. OFFICE ADMINISTERING CONTRACT	8. REQUISITIONER'S NUMBER (Request, Purchase Request, etc.)																			
9. SHIPMENT, BILLING, AND RECEIPT DATA		10. DISCREPANCY DATA																			
<table border="1" style="width:100%; border-collapse: collapse;"> <thead> <tr> <th>HSA/PART NUMBER AND NOMENCLATURE (a)</th> <th>UNIT OF ISSUE (b)</th> <th>QUANTITY SHIPPED/ BILLED (c)</th> <th>QUANTITY RECEIVED (d)</th> <th>QUANTITY (a)</th> <th>UNIT PRICE (b)</th> <th>TOTAL COST (c)</th> <th>CODE¹ (d)</th> <th>AC-2 TION CODE IZ</th> </tr> </thead> <tbody> <tr> <td>NSN: 1005-01-240-2136 M24 SNIPER RIFLE 7.62MM</td> <td>EA</td> <td>100 (157)</td> <td>100 (157)</td> <td>1</td> <td>6,414.40 (3,379.12)</td> <td>6,414.40 (6,379.12)</td> <td>Q1</td> <td>IZ</td> </tr> </tbody> </table>		HSA/PART NUMBER AND NOMENCLATURE (a)	UNIT OF ISSUE (b)	QUANTITY SHIPPED/ BILLED (c)	QUANTITY RECEIVED (d)	QUANTITY (a)	UNIT PRICE (b)	TOTAL COST (c)	CODE ¹ (d)	AC-2 TION CODE IZ	NSN: 1005-01-240-2136 M24 SNIPER RIFLE 7.62MM	EA	100 (157)	100 (157)	1	6,414.40 (3,379.12)	6,414.40 (6,379.12)	Q1	IZ		
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12. REMARKS (Continue on separate sheet of paper if necessary)																					
FMS Case: JA-B-XAX Q1: IEA Sniper Rifles (Serial #6695342) has discrepancy. See Detail. IZ: Request for exchanging the defective material. The material will be held by the KANTO Depot. JGSDF can be returned to 374 AW, YOKOTA AB, Japan for transshipment. ATTACH: DD FORM 1348-1A, Detail, photos																					
DISCREPANCY CODES CONDITION OF MATERIAL G1 - In condition other than that indicated on release/receipt document G2 - Expired shelf life G3 - Damaged parcel post shipment SUPPLY DOCUMENTATION D1 - Not received D2 - Illegible or mutilated D3 - Incomplete improper or without authority (Only when receipt cannot be properly located) MISDIRECTED MATERIAL M1 - Assessed to wrong activity OVERAGE/DUPLICATE SHIPMENTS O1 - Quantity in excess of that on receipt document O2 - Quantity in excess of that requested (Order book used if true pack) O3 - Quantity duplicates shipment PACKING DISCREPANCY P1 - Improper preservation P2 - Improper packing P3 - Improper marking P4 - Improper unitization		*ACTION CODES* 1A - Disposition instruction requested (Apply as remark) 1B - Material being retained (See remarks) 1C - Supporting supply documentation requested 1D - Material still required expedite shipment (Not applicable to FMS) 1E - Local purchase material to be unless disposition instructions to the contrary are received within 15 days (Apply as remark) (Not applicable to FMS) 1F - Replacement shipment requested (Not applicable to FMS) 1G - Reshipment not required, item to be re-requisitioned. 1H - No action required, information only. 1Z - Other action requested (See remarks)																			
13. FUNDING AND ACCOUNTING DATA		4 SEP 2007 14a. TYPED OR PRINTED NAME, TITLE, AND PHONE NUMBER OR PREPARING OFFICIAL Hiroshi Oda Director, Import Div EPO/MOD 14b. SIGNATURE 																			
15. DISTRIBUTION ADDRESSES FOR COPIES																					
354-103 7540-00-158-4442 (Previous edition is obsolete.) 054-0271-H		STANDARD FORM 304 (REV. 2-60) Prescribed by GSA FPMR 101-20.6																			

DO FORM 1348-1A JUL 1976		ISSUE RELEASE/RECEIPT DOCUMENT		24 DOCUMENT NUMBER 25 NATIONAL STOCK NO. & SUPPL. (3-44) 26 NATIONAL STOCK NO. & ADD. (2-23) 27 ADDITIONAL DATA		28 RELEASE 29 INSTRUCTIONS 30 COMMENTS 31 UP 175-300																																																																																																																																																																																																	
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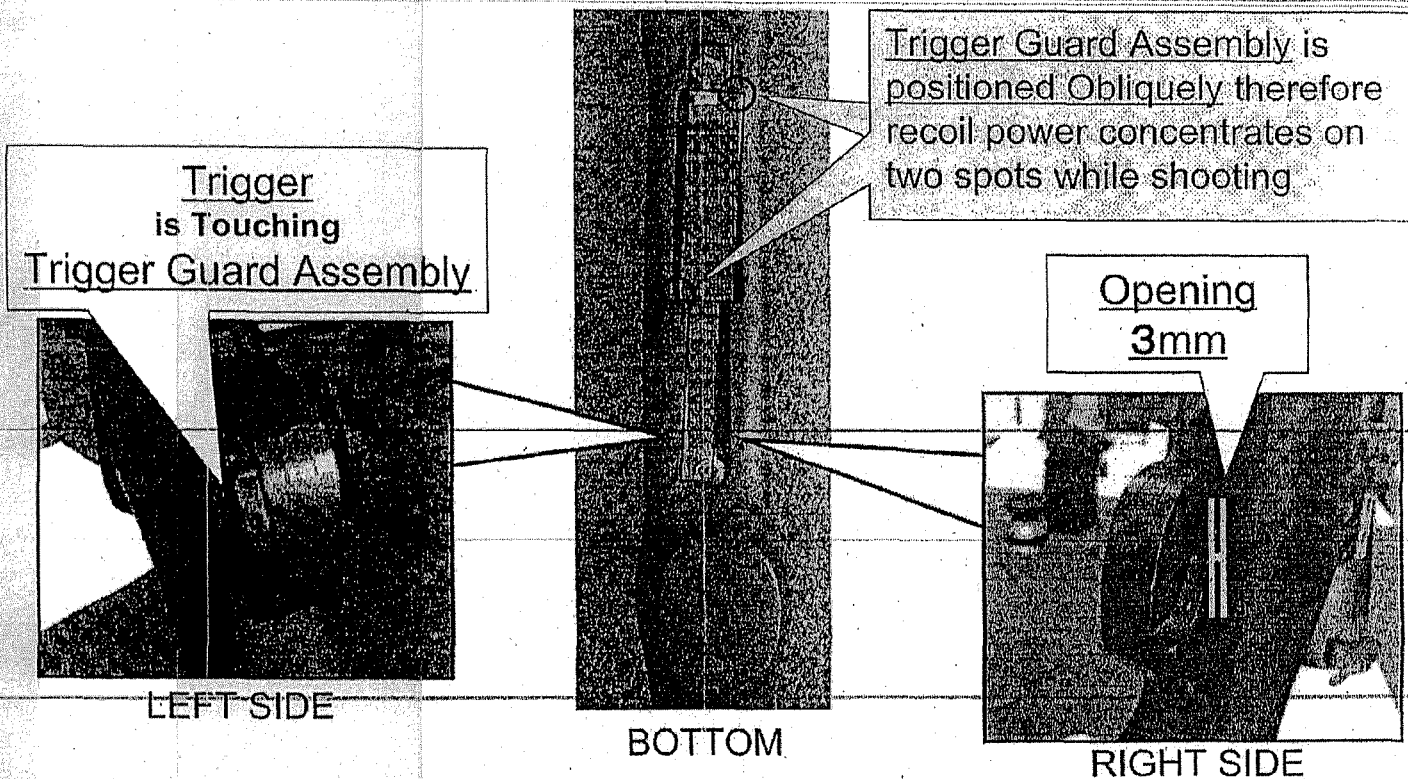
Defective material for M24 Sniper Rifle



CRACKS



CAUSE (supposed)



Trigger is touching Trigger Guard Assembly (left side) since received (not after shots)
(Suppose that positions of each Parts' screw holes are not matched)

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



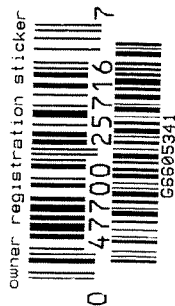
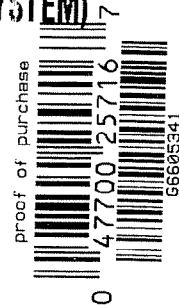
SERIAL NO.



66605341

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518



DD FORM

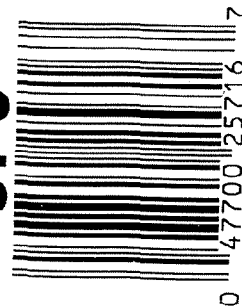
ORDER NO. **25716**

BARREL LENGTH 24"

CAPACITY 6

G6605341

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6605341

OP #	OPERATION NAME	READINGS	DATE	INITIAL
410	SERIALIZE BOLT HANDLE		10-7-06	BLG
420	ASSEMBLE ACTION		10-9-06	RTZ
430	ASSEMBLE TO STOCK		10-10-06	RP
440	PROOF		10-10-06	TRW
460	CHECK HEADSPACE		10-10-06	TRW
470	DIS-ASSEMBLE ACTION		10-11-06	RTZ
480	MAGNAFLUX BBL ACTION		10/13/06	WWS
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		10-13-06	CW
510	DRILL AND TAP SIGHT HOLES		10-11-06	TRW
520	GOFF BLAST BBL / REC		10-14-06	LB
530 & 540	APPLY COATINGS (BARREL ACTION)			
	(BOLT)		10/16/06	RB
560	RE-ASSEMBLE ACTION A) CLEAN INSIDE OF BOLT ASSEMBLY		10-17-06	SD
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-17-06	SD
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-17-06	SD
	D) OIL FIRING PIN ASSEMBLY		10-19-06	BLG
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			
F004 REV 5/2006				

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>8.0</u> <u>7.0</u> <u>8.0</u>	11-10-06	L.P.D.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.0</u> <u>2.0</u> <u>2.0</u>	11-10-06	L.P.D.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.028</u> <u>.028</u> <u>.270</u>	11-10-06	L.P.D.
	J) ASSEMBLE STOCK		10-19-06	BLG
	K) ASSEMBLE SWIVEL STUDS		11-17-06	L.P.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		10-19-06	BLG
	M) IRON SIGHT ALIGNMENT		10-19-06	BLG
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		10-19-06	BLG
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	10/19/06	nm
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		10-19-06	L.P.D.
670	FINAL INSPECTION A) HEADSPACE		11-17-06	L.P.D.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.66</u> <u>2.80</u> <u>2.80</u> <u>2.86</u> <u>2.73</u>	11-10-06	RP
	C) FUNCTION		11-17-06	L.P.D.
690	PACK		2-5-07	DA

F004 REV 5/2006

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

DATE 10-6-06

TESTER SD

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.43	2.19		2.18	
PULL #2	2.61	2.08		2.32	
PULL #3	2.61	2.00		2.33	
PULL #4	2.44	2.19		2.40	
PULL #5	2.50	2.23		2.28	
TOTAL	1259	1069		1151	
AVERAGE	251	213		230	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.20	3.06		
PULL #2	3.24	3.07		
PULL #3	3.13	3.10		
PULL #4	3.09	3.06		
PULL #5	3.05	3.05		
TOTAL	1571	1534		
AVERAGE	314	306		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.12	4.17		4.09
PULL #2	4.21	4.24		4.08
PULL #3	4.17	4.22		4.06
PULL #4	4.16	4.21		4.06
PULL #5	4.07	4.23		4.06
TOTAL	2073	2107		2035
AVERAGE	414	421		407

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6605341.___0

FILE DATE AND TIME: 10/23/2006 06:42

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.026
The Average Y Centroid of the Five Target Set:	-0.014
The Average Point of Impact of the Five Target Set:	0.029
The Average Mean Radius of the Five Target Set:	0.762
The Distance from POA to Centroid Target #1:	0.163
The Distance from Centroid Target #2 to Centroid Target #1:	0.210
The Distance from Centroid Target #3 to Centroid Target #1:	0.164
The Distance from Centroid Target #4 to Centroid Target #1:	0.248
The Distance from Centroid Target #5 to Centroid Target #1:	0.086

SERIAL NUMBER: G6605341. __0

TARGET NUMBER: 1

FILE DATE: 10/23/2006

FILE TIME: 06:42

POINT#	X	Y
1:	1.344	-0.735
2:	0.744	-0.216
3:	0.393	-0.572
4:	-0.126	0.715
5:	0.113	0.345
6:	-0.517	0.211
7:	0.068	-0.109
8:	-0.413	-0.080
9:	-0.175	-0.307
10:	-0.354	-0.470

X CENTROID: 0.108

Y CENTROID: -0.122

POA TO CENTROID: 0.163

HORZ SPREAD: 1.861

VERT SPREAD: 1.450

GROUP SPREAD: 2.088

MIN RADIUS: 0.042

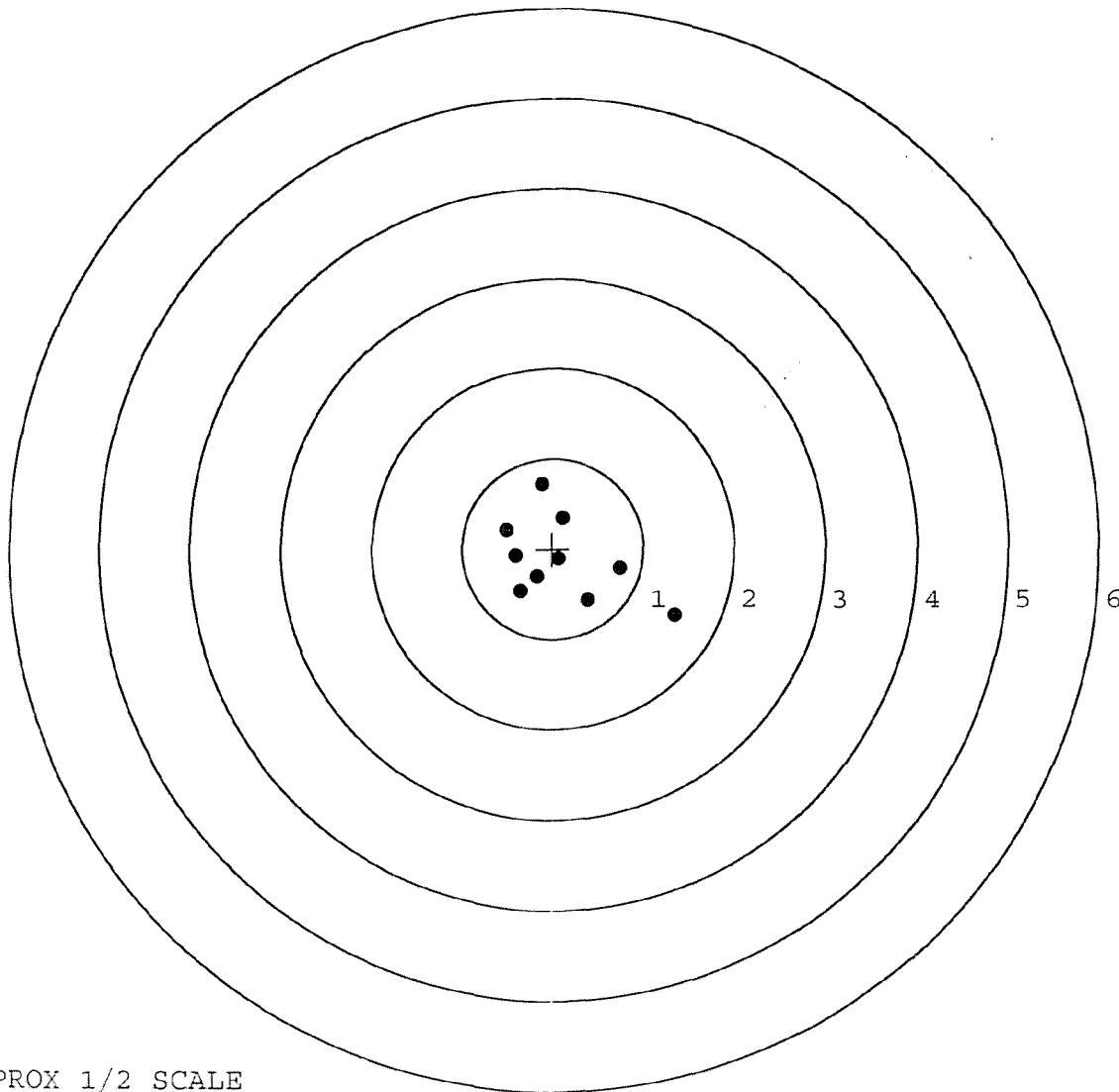
MAX RADIUS: 1.380

MEAN RADIUS: 0.608

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 10

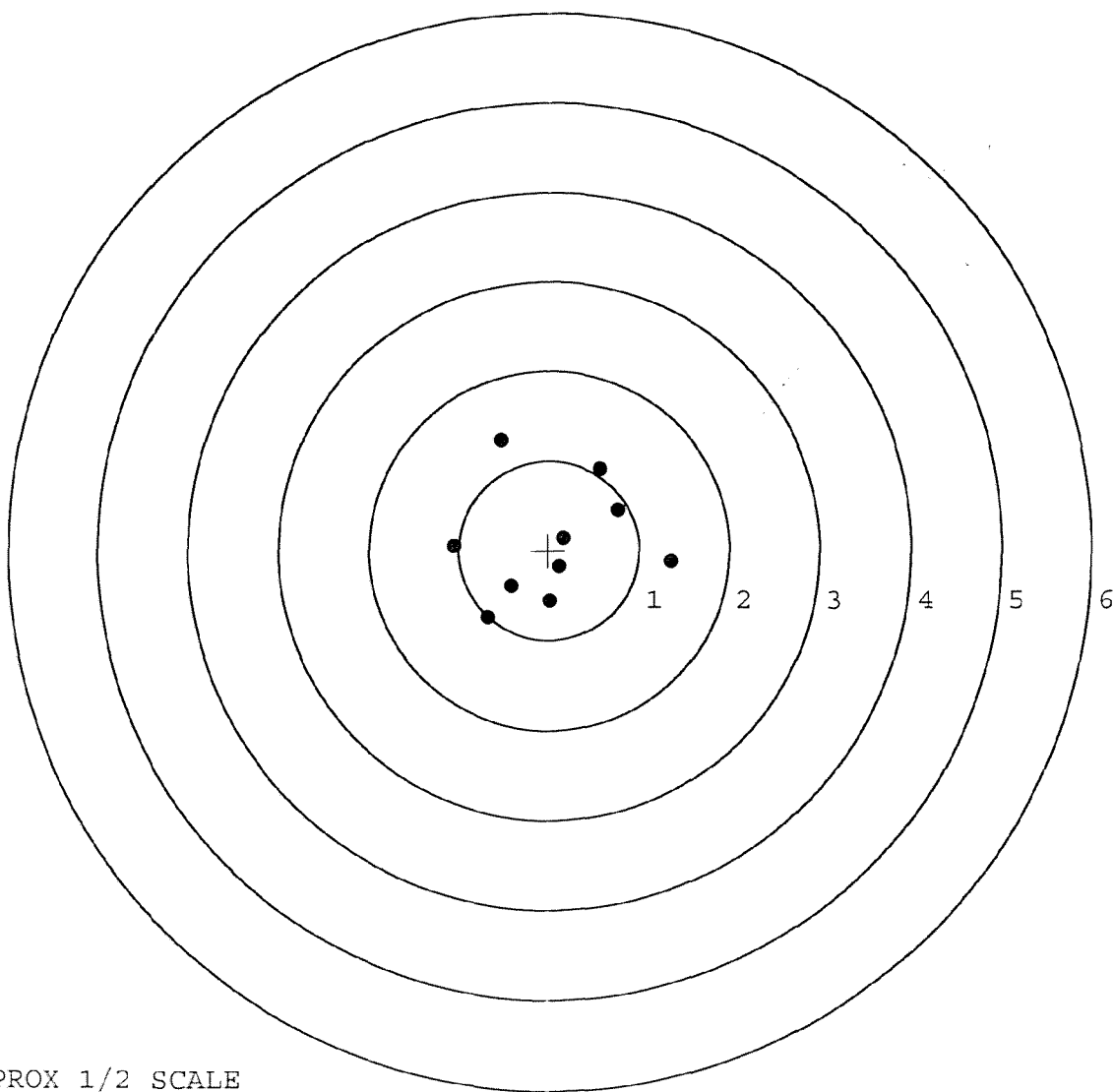


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6605341. __0
TARGET NUMBER: 2
FILE DATE: 10/23/2006
FILE TIME: 06:42

POINT#	X	Y
1:	1.356	-0.128
2:	0.765	0.459
3:	0.569	0.911
4:	-0.534	1.227
5:	-1.060	0.040
6:	-0.680	-0.757
7:	-0.420	-0.405
8:	0.014	-0.568
9:	0.125	-0.183
10:	0.166	0.135

X CENTROID: 0.030
Y CENTROID: 0.073
POA TO CENTROID: 0.079
HORZ SPREAD: 2.416
VERT SPREAD: 1.984
GROUP SPREAD: 2.422
MIN RADIUS: 0.149
MAX RADIUS: 1.341
MEAN RADIUS: 0.836
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 6
in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6605341. __0

TARGET NUMBER: 3

FILE DATE: 10/23/2006

FILE TIME: 06:42

X CENTROID: -0.019

Y CENTROID: -0.018

POA TO CENTROID: 0.026

HORZ SPREAD: 3.344

VERT SPREAD: 1.580

GROUP SPREAD: 3.344

MIN RADIUS: 0.243

MAX RADIUS: 1.794

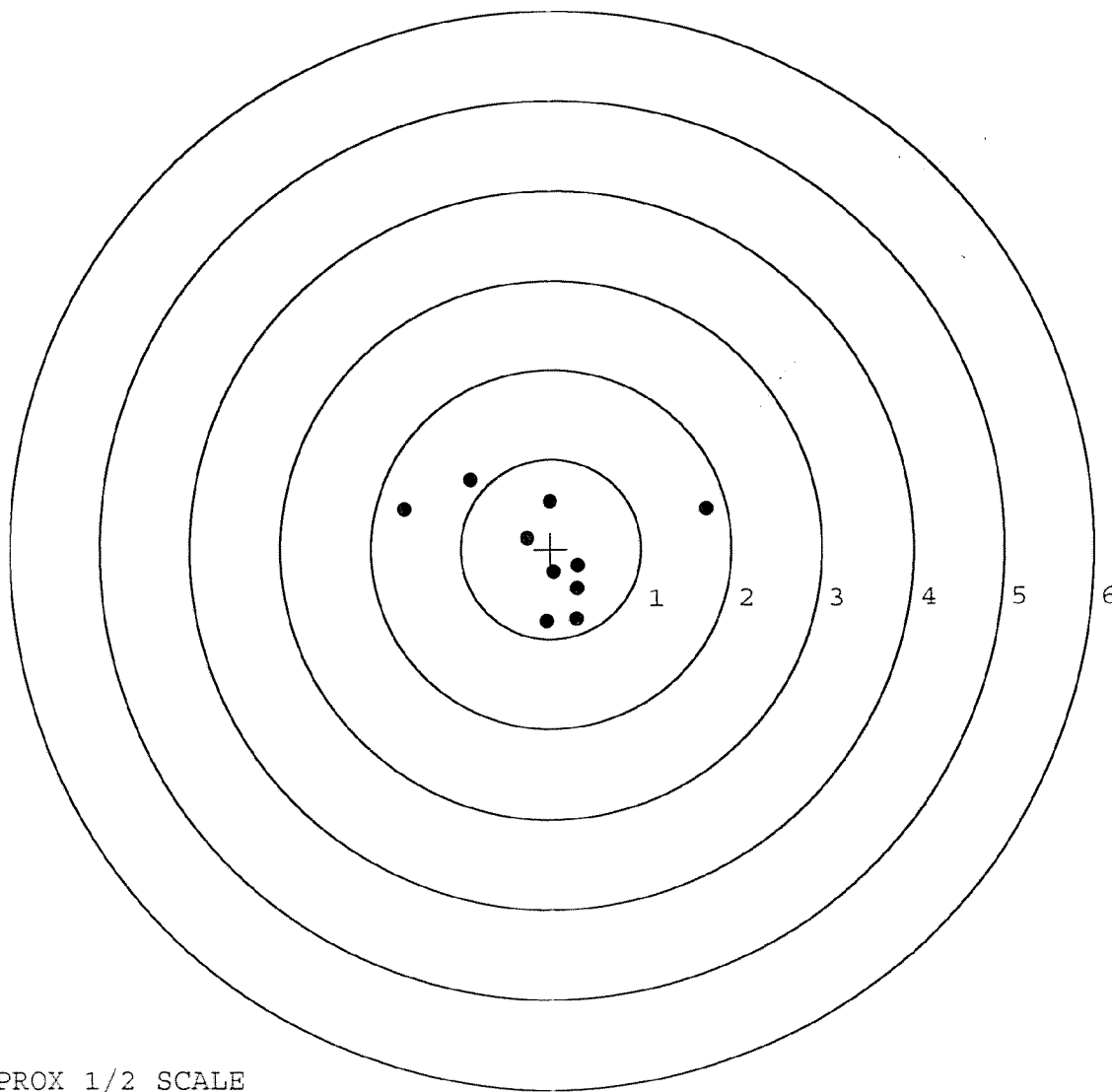
MEAN RADIUS: 0.822

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 7

in 3 IN DIAMETER: 8

POINT#	X	Y
1:	1.717	0.434
2:	-0.008	0.528
3:	-0.263	0.124
4:	-0.889	0.767
5:	-1.627	0.446
6:	0.303	-0.187
7:	0.037	-0.254
8:	0.296	-0.441
9:	0.293	-0.782
10:	-0.049	-0.813



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6605341. __0

TARGET NUMBER: 4

FILE DATE: 10/23/2006

FILE TIME: 06:42

X CENTROID: -0.015

Y CENTROID: 0.094

POA TO CENTROID: 0.095

HORZ SPREAD: 2.374

VERT SPREAD: 1.772

GROUP SPREAD: 2.509

MIN RADIUS: 0.247

MAX RADIUS: 1.479

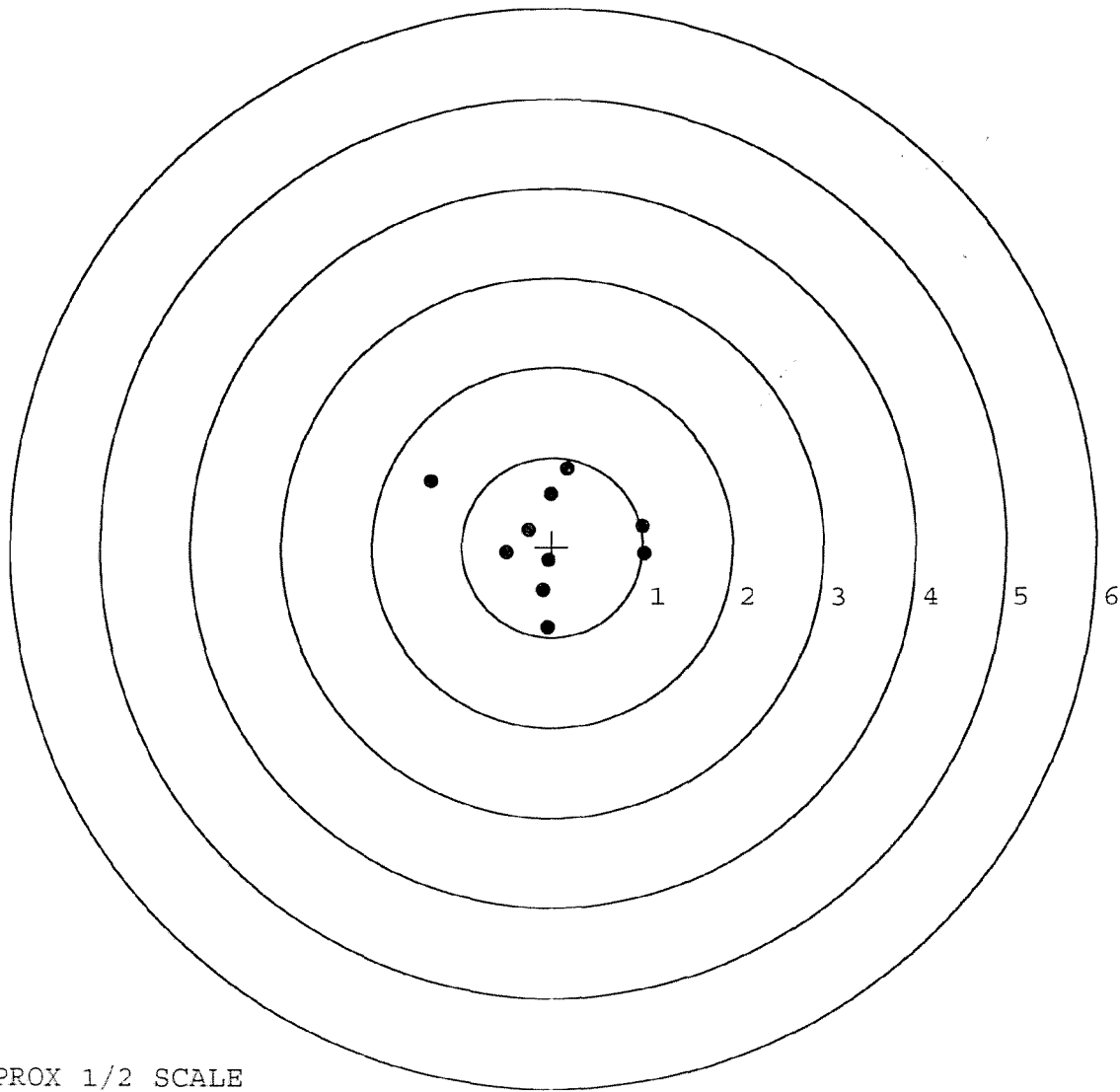
MEAN RADIUS: 0.746

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 7

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	1.024	-0.081
2:	0.996	0.233
3:	-0.019	0.590
4:	0.169	0.878
5:	-1.350	0.731
6:	-0.264	0.187
7:	-0.505	-0.070
8:	-0.046	-0.151
9:	-0.103	-0.482
10:	-0.055	-0.894



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6605341. __0

TARGET NUMBER: 5

FILE DATE: 10/23/2006

FILE TIME: 06:42

POINT#	X	Y
1:	0.905	-0.591
2:	0.847	-0.209
3:	0.211	-1.276
4:	-1.086	-0.788
5:	-0.628	-0.195
6:	0.276	0.303
7:	-0.131	-0.100
8:	-0.149	-0.092
9:	-0.358	0.880
10:	0.100	1.074

X CENTROID: 0.025

Y CENTROID: -0.099

POA TO CENTROID: 0.102

HORZ SPREAD: 1.991

VERT SPREAD: 2.350

GROUP SPREAD: 2.208

MIN RADIUS: 0.106

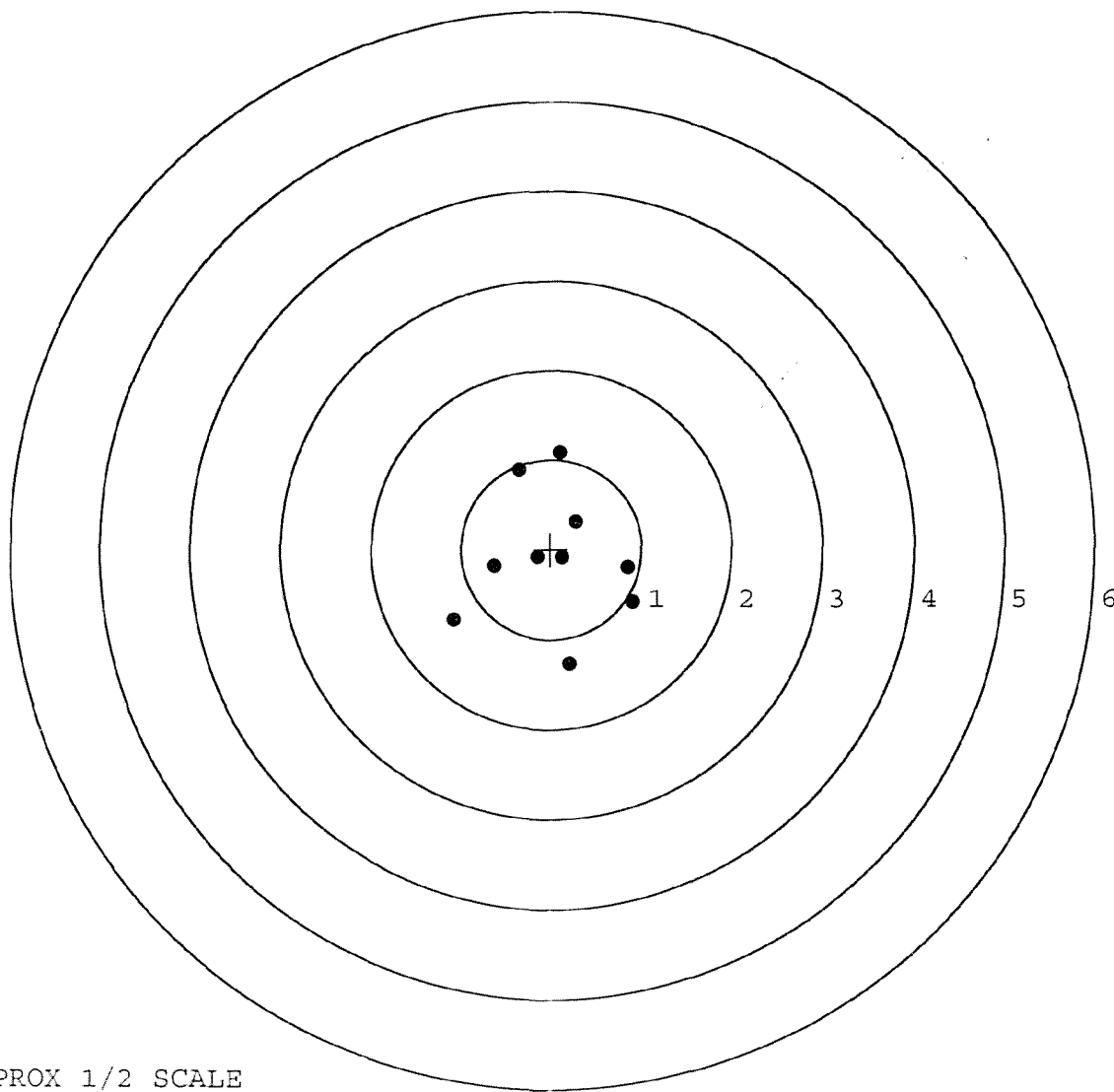
MAX RADIUS: 1.307

MEAN RADIUS: 0.798

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE