

Part Program: BoltPlug
Inspector: Administrator

Date/Time: 08/08/2000 08:36:30
CMM: CMM1

HEIGHT OF DATUM-C SURFACE

#1

TYPE: LINE

NAME: DATUM_C_LINE

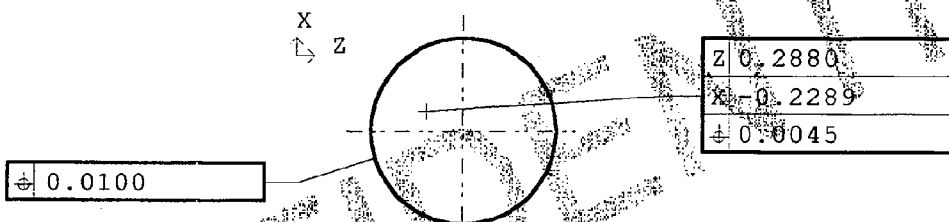
	ACTUAL	NOMINAL	+ TOL	- TOL	DEV	OUT-TOL
Z	-0.0070	0.0000	0.0050	0.0050	-0.0070	-0.0020

#2

TYPE: I.D.

NAME: SAFETY PLUNGER HOLE

	ACTUAL	NOMINAL	+ TOL	- TOL	DEV	OUT-TOL
Z	0.2880	0.2900	0.0050	0.0050	-0.0020	--
X	-0.2289	-0.2300	0.0050	0.0050	0.0011	+
DI	0.1430	0.1420	0.0010	0.0010	0.0010	+++
PS			0.0080		0.0045	++

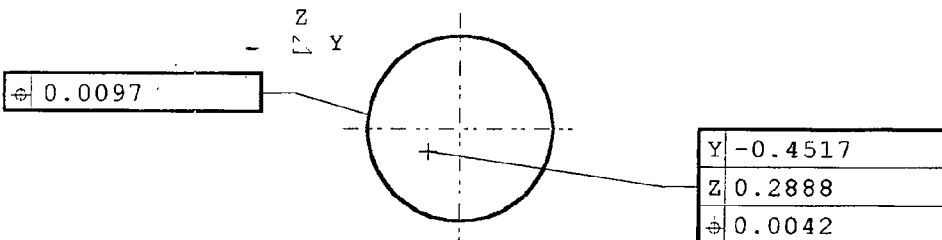


#3

TYPE: I.D.

NAME: LOCK TUMBLER HOLE

	ACTUAL	NOMINAL	+ TOL	- TOL	DEV	OUT-TOL
Y	-0.4517	-0.4500	0.0050	0.0050	-0.0017	--
Z	0.2888	0.2900	0.0050	0.0050	-0.0012	-
DI	0.2487	0.2480	0.0010	0.0010	0.0007	+++
PS			0.0080		0.0042	++



DEPTH OF TUMBLER HOLE FROM DATUMS ABC

#4

TYPE: POINT

NAME: TUMBLER_HOLE_DEPTH

ET06305

X	ACTUAL	NOMINAL	+ TOL	- TOL	DEV	OUT-TOL
	0.2224	0.2200	0.0050	0.0050	0.0024	++

CONFIDENTIAL 83

ET06306