

G 6605375

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



DD FORM

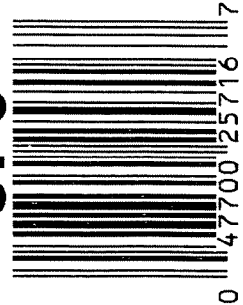
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6605375

UPC



ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

UPC



0 47700 25716 7

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

UPC



0 47700 25716 7

SERIAL NO.



G6605375

M2400133996

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
REMINGTON

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G-6605375

OP #	OPERATION NAME	READINGS	DATE	INITIAL
410	SERIALIZE BOLT HANDLE		10-6-06	BLG
420	ASSEMBLE ACTION		10-6-06	RTZ
430	ASSEMBLE TO STOCK		10-6-06	WR
440	PROOF		10-6-06	TRW
460	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	10-6-06	TRW
470	DIS-ASSEMBLE ACTION	OCT 11 2006	10-6-06	BLG
480	MAGNAFLUX BBL ACTION	OPERATOR <u>APD</u>	10-10-06	APD
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		10-10-06	CW
510	DRILL AND TAP SIGHT HOLES		10-9-06	TRW
520	GOFF BLAST BBL / REC		10-10-06	LB
530 & 540	APPLY COATINGS (BARREL ACTION)		10/17	HP
	(BOLT)			
560	RE-ASSEMBLE ACTION		10-19-06	SD
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-19-06	SD
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-19-06	SD
	D) OIL FIRING PIN ASSEMBLY		10-31-06	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

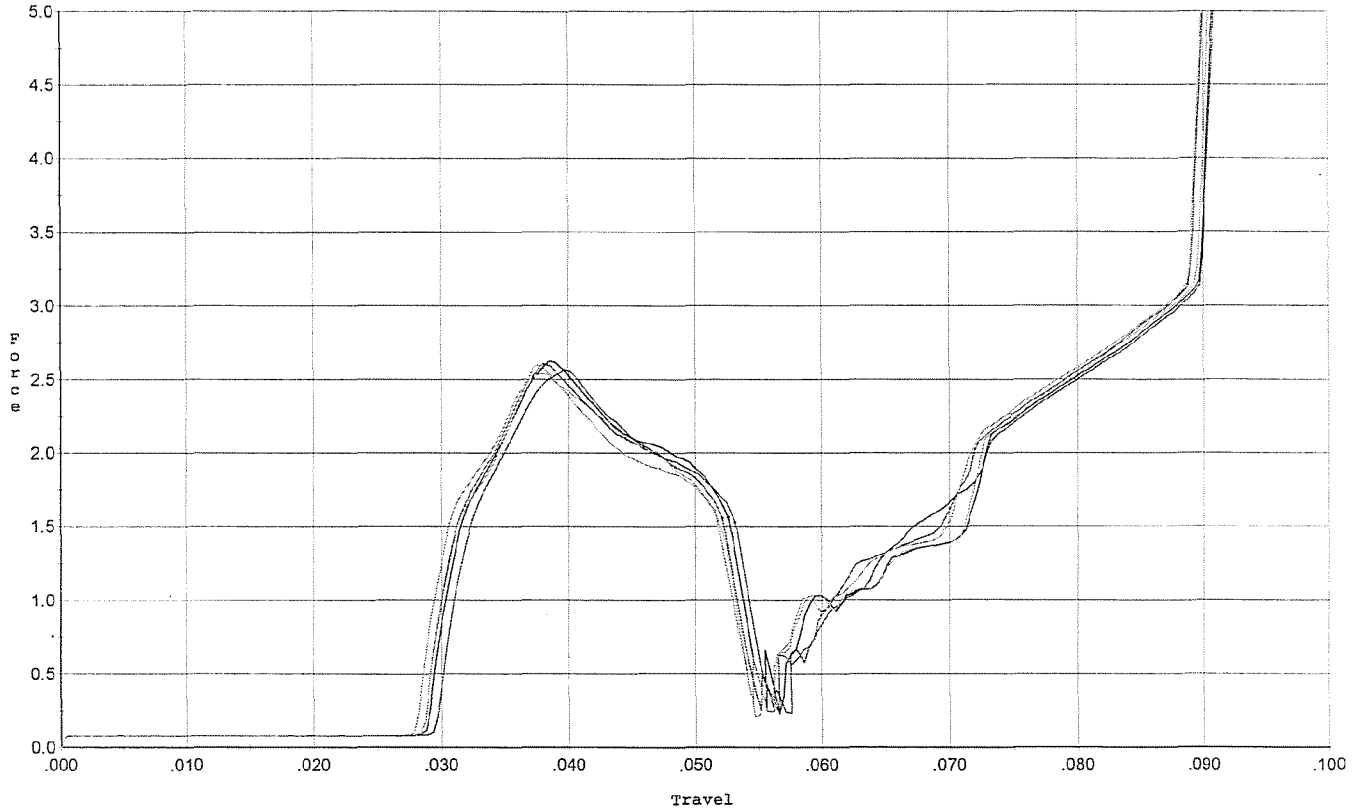
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.0</u> <u>8.0</u> <u>7.0</u>	<u>11/13/06</u>	<u>nom</u>
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>3.0</u> <u>3.0</u>	<u>11/13/06</u>	<u>nom</u>
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	<u>11/13/06</u>	<u>nom</u>
	J) ASSEMBLE STOCK		<u>10/31/06</u>	<u>RTZ</u>
	K) ASSEMBLE SWIVEL STUDS		<u>11-15-06</u>	<u>L.P.D.</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		<u>10/31/06</u>	<u>RTZ</u>
	M) IRON SIGHT ALIGNMENT		<u>10/31/06</u>	<u>RTZ</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		<u>10/31/06</u>	<u>RR</u>
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	<u>11-3-06</u>	<u>L.P.D.</u>
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION	<u>11/3/06</u>	<u>nom</u>
660	INSPECT FOR LIVE AMMO			
670	FINAL INSPECTION A) HEADSPACE		<u>11-15-06</u>	<u>L.P.D.</u>
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.45</u> <u>2.60</u> <u>2.45</u> <u>2.56</u> <u>2.31</u>	<u>11-11-06</u>	<u>RP</u>
	C) FUNCTION		<u>11-15-06</u>	<u>L.P.D.</u>
690	PACK		<u>11/17/06</u>	<u>RA</u>

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/05/06

Model: M/24
Serial No: Form #F005
Trigger: 2.5 ini.



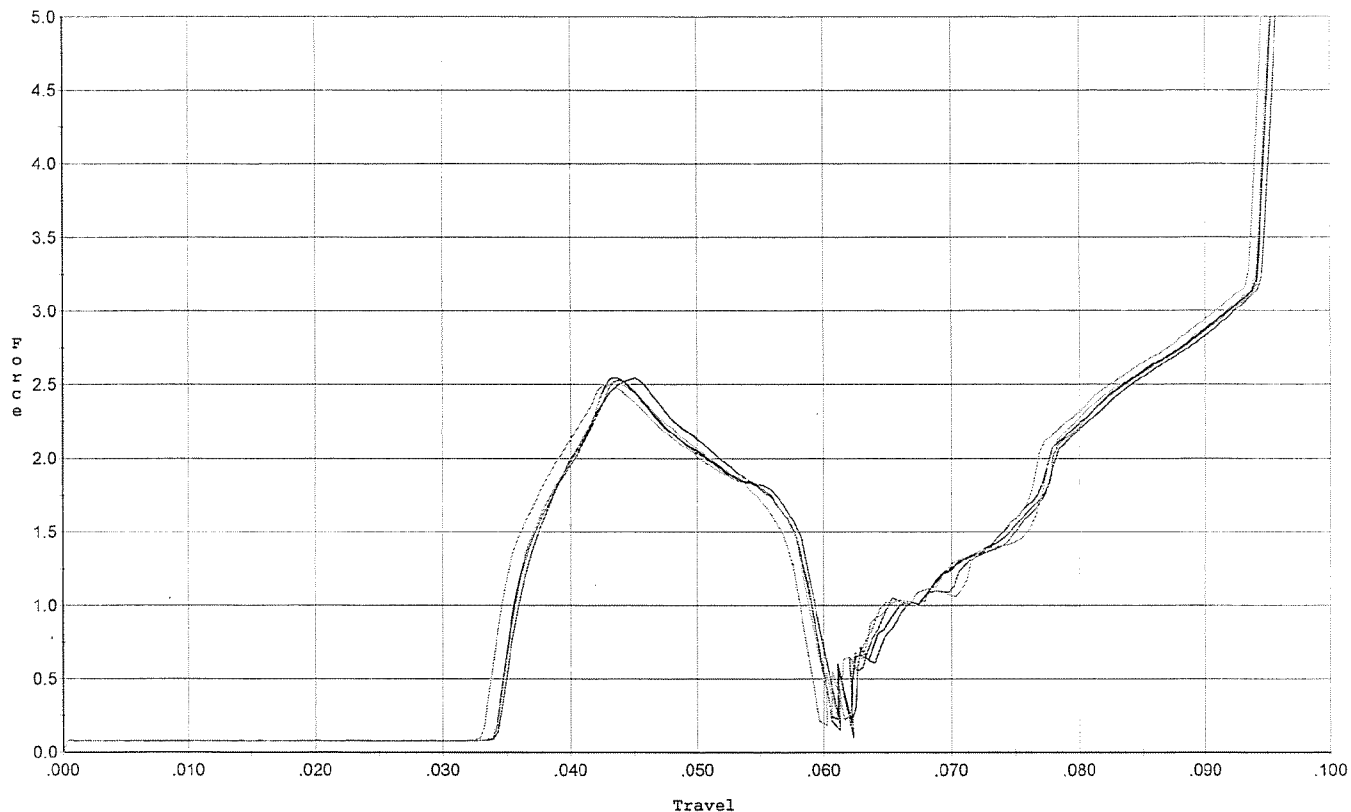
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.567	0.053	0.030	0.042	0.048		Set Trigger
2	2.624	0.053	0.029	0.042	0.049		Set Trigger
3	2.607	0.052	0.029	0.042	0.049		Set Trigger
4	2.600	0.052	0.029	0.043	0.047		Set Trigger
5	2.542	0.052	0.028	0.043	0.049		Set Trigger

AVG 2.56

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/05/06

Model: M/24
Serial No: Form #F005
Trigger: 2.5 after 50 cycles



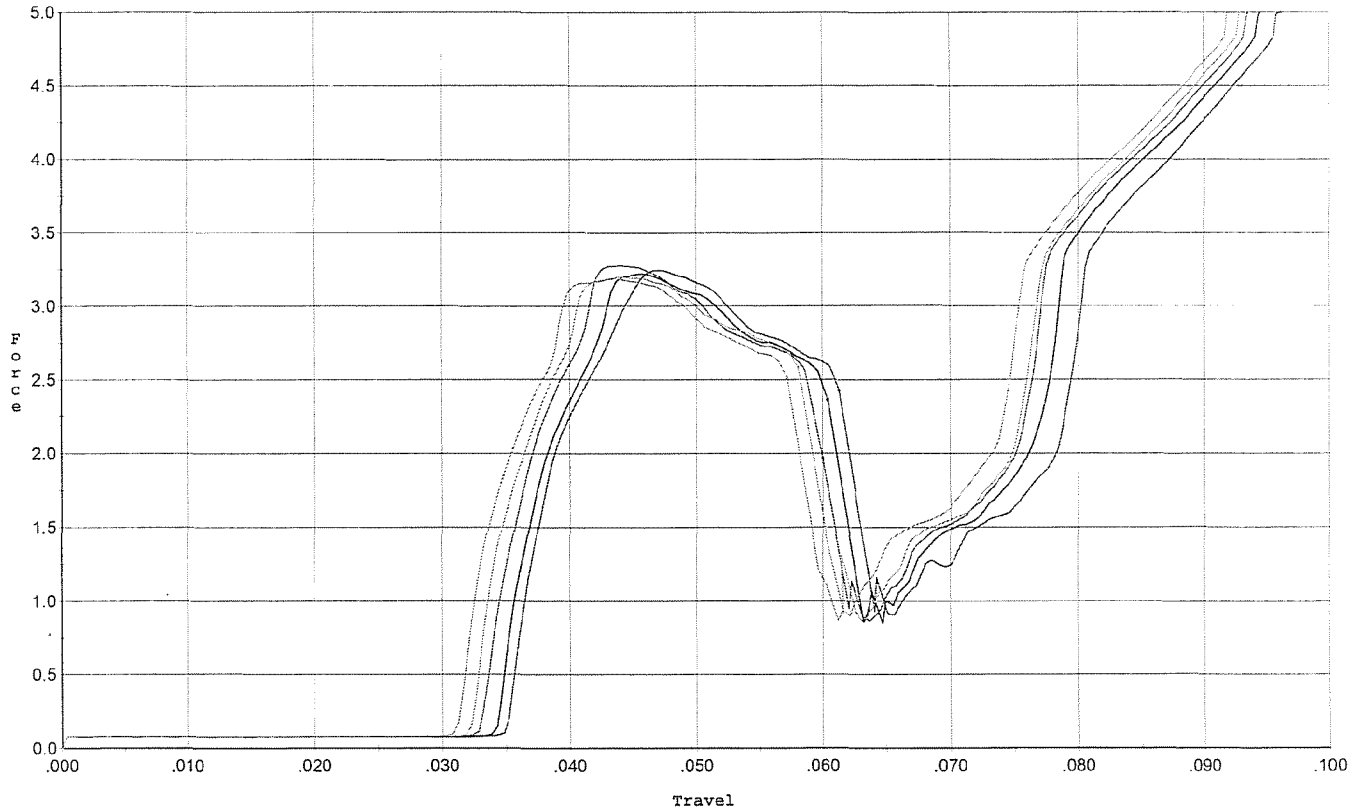
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.543	0.058	0.035	0.042	0.049		Set Trigger
2	2.544	0.059	0.034	0.042	0.049		Set Trigger
3	2.530	0.059	0.034	0.042	0.048		Set Trigger
4	2.515	0.058	0.034	0.042	0.048		Set Trigger
5	2.499	0.058	0.033	0.041	0.049		Set Trigger

AVG 2.52

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/05/06

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 ini.



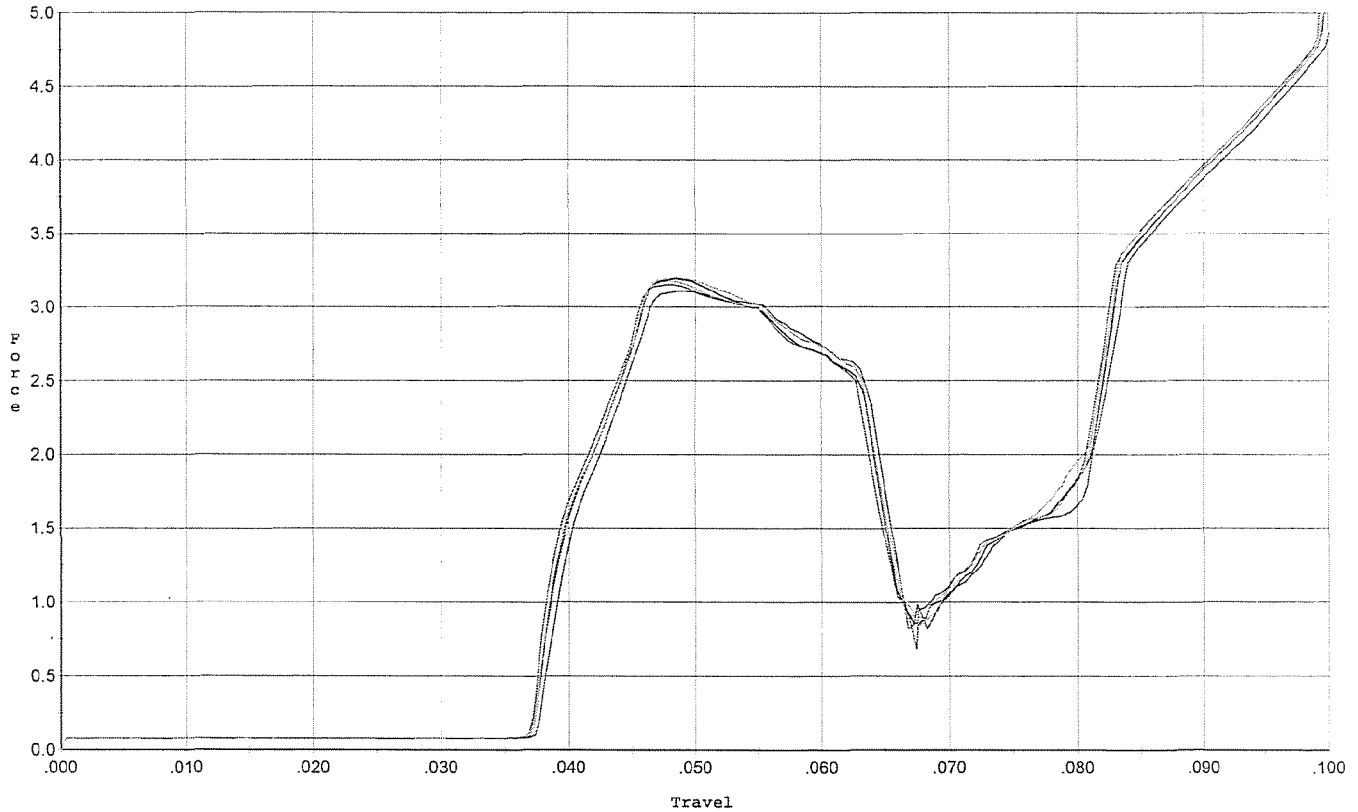
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.243	0.061	0.035	0.038	0.072		Set Trigger
2	3.218	0.060	0.035	0.038	0.071		Set Trigger
3	3.275	0.060	0.033	0.037	0.073		Set Trigger
4	3.198	0.058	0.032	0.038	0.071		Set Trigger
5	3.187	0.057	0.031	0.037	0.071		Set Trigger

AVG 3.22

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/05/06

Model: M/24
Serial No: Form #F005
Trigger: 3.0 after 20 cycles



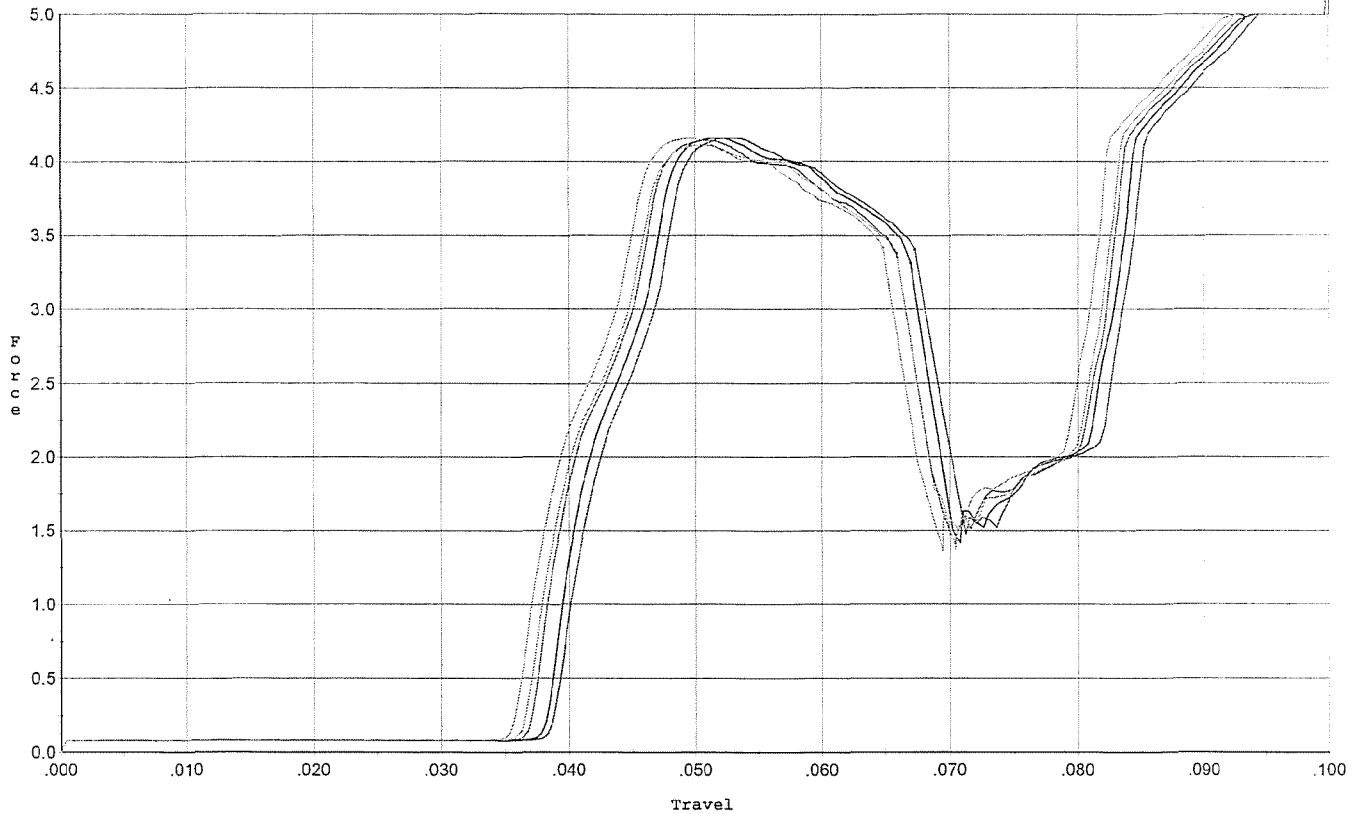
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.108	0.064	0.038	0.040	0.071		Set Trigger
2	3.191	0.063	0.037	0.040	0.071		Set Trigger
3	3.151	0.063	0.037	0.040	0.070		Set Trigger
4	3.175	0.063	0.037	0.040	0.071		Set Trigger
5	3.200	0.063	0.037	0.040	0.071		Set Trigger

Avg 3.16

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/05/06

Model: M/24
Serial No: Form #F005
Trigger: 4.0 ini.



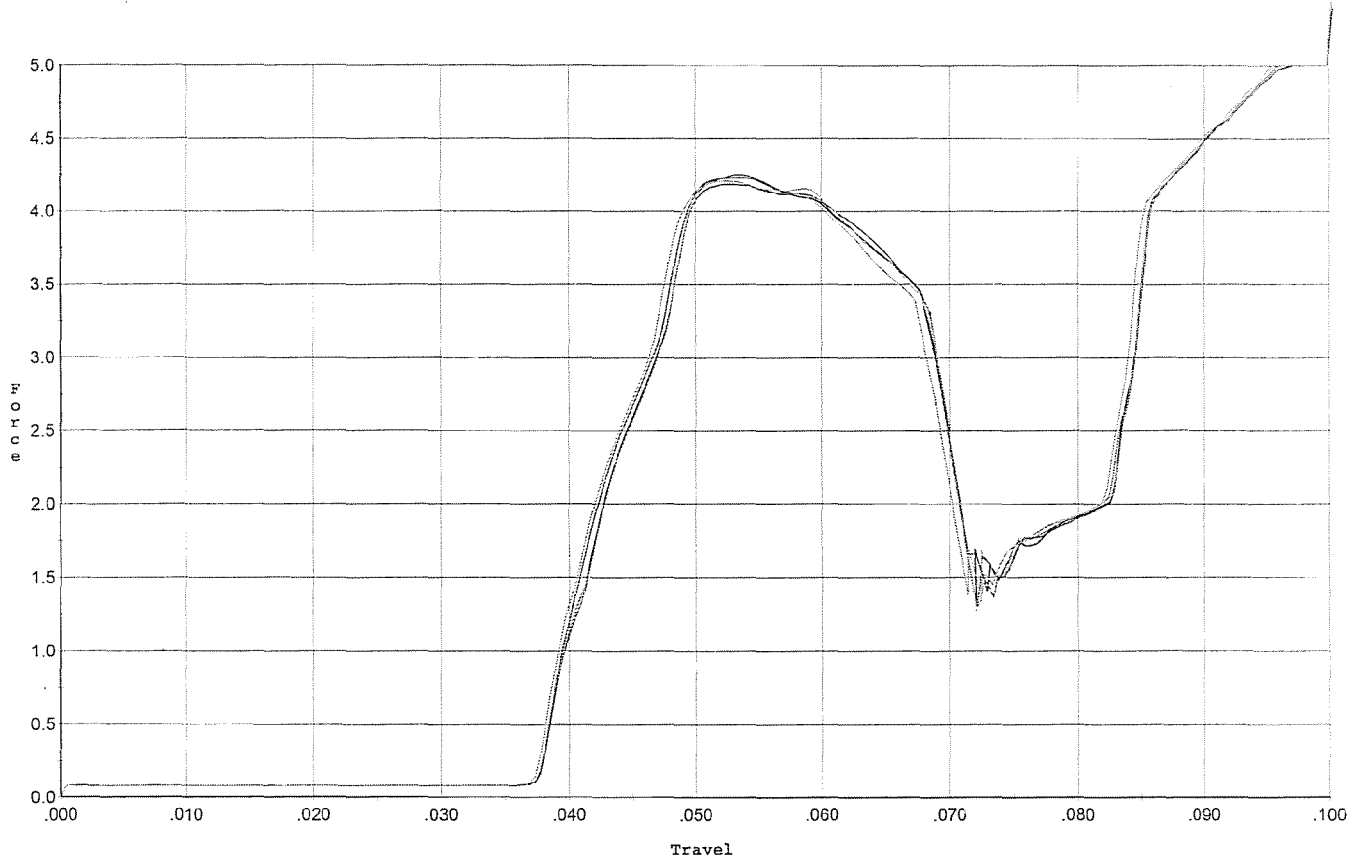
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.162	0.067	0.039	0.038	0.100		Set Trigger
2	4.161	0.067	0.038	0.038	0.101		Set Trigger
3	4.145	0.066	0.037	0.037	0.101		Set Trigger
4	4.113	0.066	0.037	0.037	0.102		Set Trigger
5	4.162	0.065	0.036	0.037	0.101		Set Trigger

Avg 4.14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/05/06

Model: M/24
Serial No: Form #F005
Trigger: 4.0 after 20 cycles



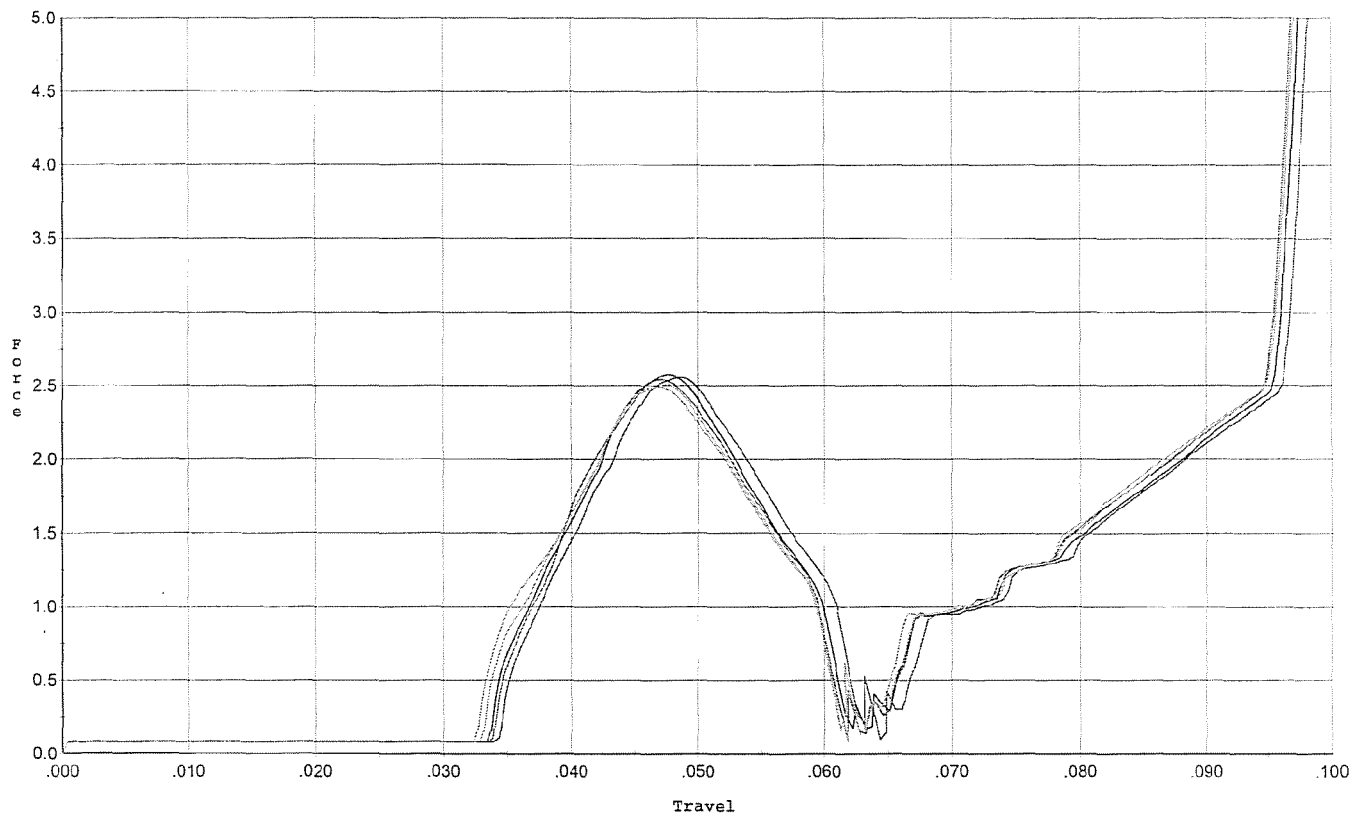
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.250	0.069	0.038	0.038	0.107		Set Trigger
2	4.231	0.069	0.038	0.038	0.106		Set Trigger
3	4.184	0.068	0.038	0.038	0.105		Set Trigger
4	4.207	0.069	0.038	0.038	0.105		Set Trigger
5	4.209	0.069	0.038	0.038	0.106		Set Trigger

AUG 4.21

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/05/06

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5



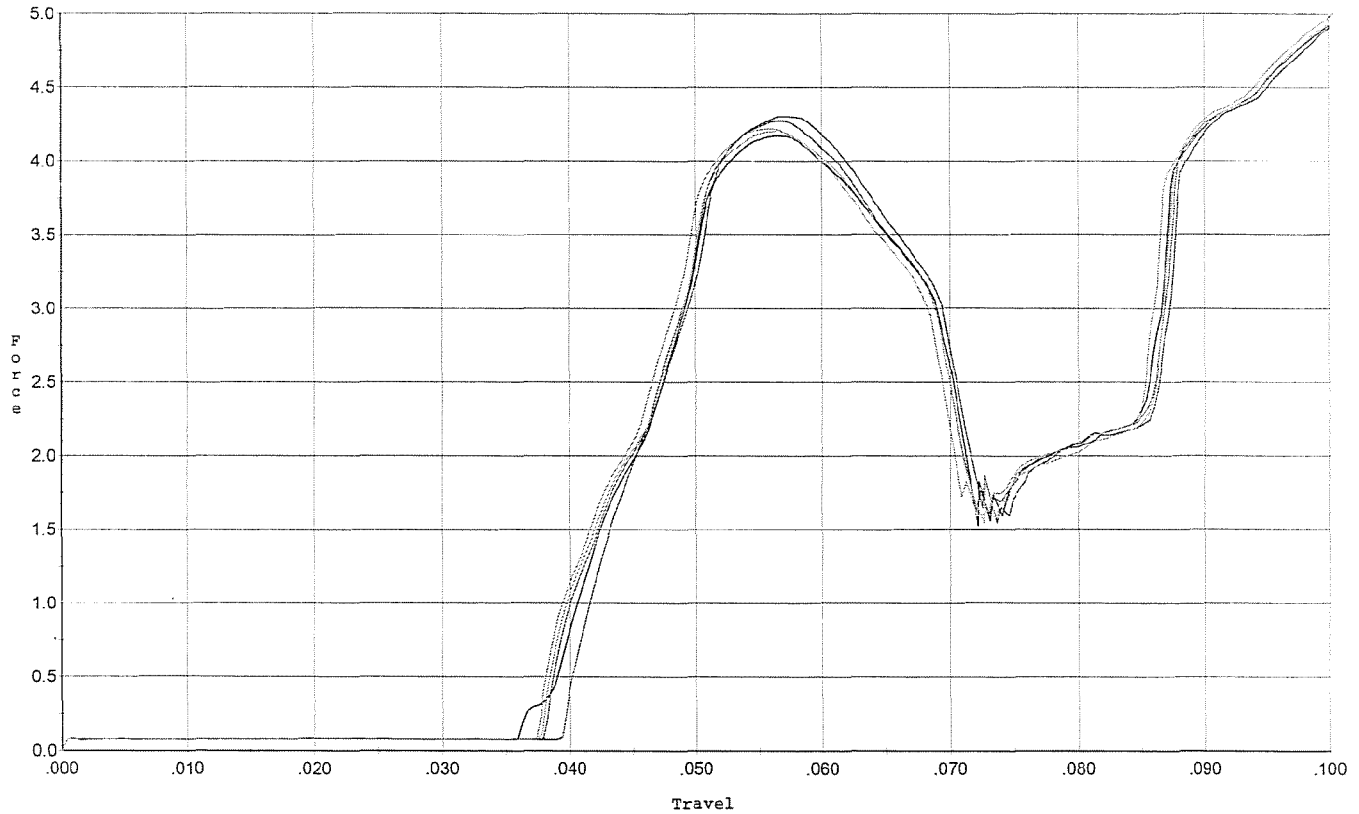
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.558	0.061	0.035	0.043	0.049		Set Trigger
2	2.577	0.060	0.034	0.043	0.049		Set Trigger
3	2.543	0.059	0.034	0.043	0.047		Set Trigger
4	2.512	0.059	0.033	0.043	0.048		Set Trigger
5	2.494	0.060	0.033	0.043	0.048		Set Trigger

AVE 2.53

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/05/06

Model: M/24
Serial No: Form #F005
Trigger: reset to 4.0 for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.302	0.069	0.040	0.039	0.099		Set Trigger
2	4.172	0.070	0.036	0.038	0.100		Set Trigger
3	4.272	0.069	0.038	0.039	0.099		Set Trigger
4	4.204	0.069	0.038	0.039	0.099		Set Trigger
5	4.218	0.068	0.038	0.038	0.099		Set Trigger

AVG 4.23

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6605375.___0
FILE DATE AND TIME: 11/04/2006 05:46

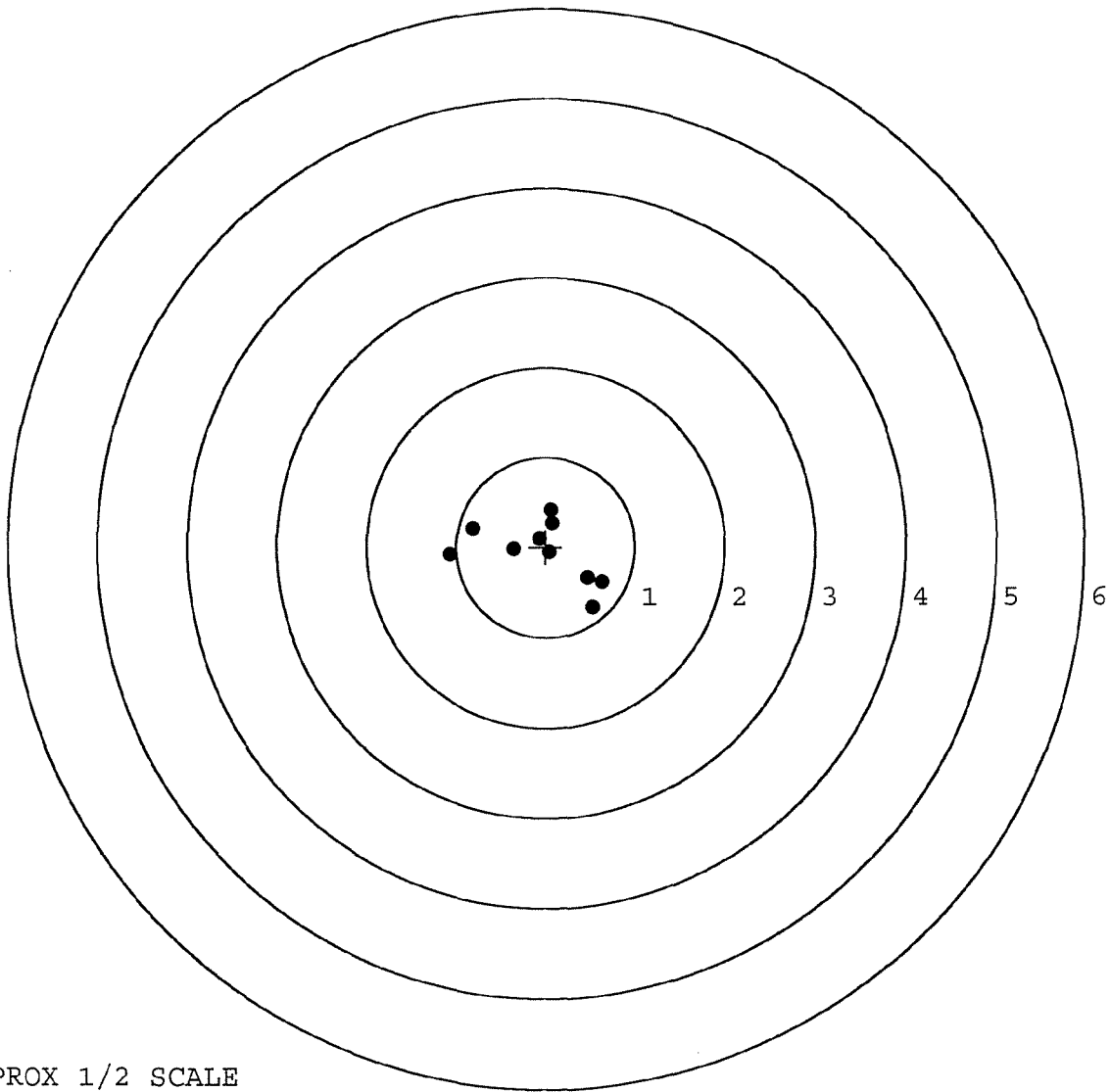
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.014
The Average Y Centroid of the Five Target Set:	-0.050
The Average Point of Impact of the Five Target Set:	0.052
The Average Mean Radius of the Five Target Set:	0.548
The Distance from POA to Centroid Target #1:	0.080
The Distance from Centroid Target #2 to Centroid Target #1:	0.059
The Distance from Centroid Target #3 to Centroid Target #1:	0.092
The Distance from Centroid Target #4 to Centroid Target #1:	0.146
The Distance from Centroid Target #5 to Centroid Target #1:	0.102

SERIAL NUMBER: G6605375. __0
TARGET NUMBER: 1
FILE DATE: 11/04/2006
FILE TIME: 05:46

X CENTROID: -0.052
Y CENTROID: -0.061
POA TO CENTROID: 0.080
HORZ SPREAD: 1.700
VERT SPREAD: 1.083
GROUP SPREAD: 1.726
MIN RADIUS: 0.093
MAX RADIUS: 1.019
MEAN RADIUS: 0.540
IN 1 IN DIAMETER: 5
IN 2 IN DIAMETER: 9
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	-1.070	-0.093
2:	-0.818	0.211
3:	0.523	-0.672
4:	0.630	-0.389
5:	0.470	-0.342
6:	0.059	0.411
7:	0.073	0.266
8:	-0.355	-0.028
9:	0.041	-0.060
10:	-0.072	0.087

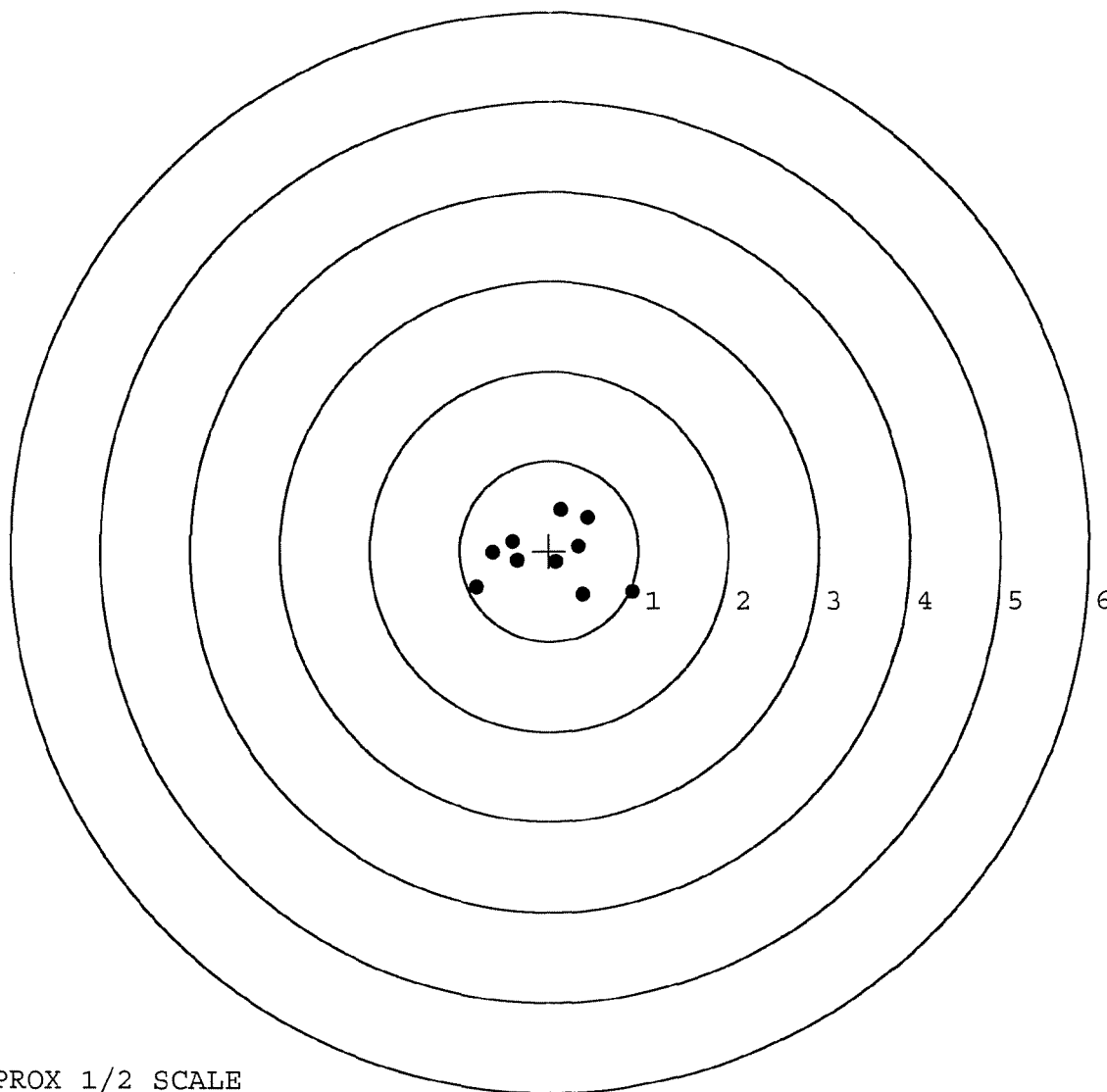


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6605375. 0
TARGET NUMBER: 2
FILE DATE: 11/04/2006
FILE TIME: 05:46

X CENTROID: 0.007
Y CENTROID: -0.061
POA TO CENTROID: 0.061
HORZ SPREAD: 1.739
VERT SPREAD: 0.941
GROUP SPREAD: 1.740
MIN RADIUS: 0.095
MAX RADIUS: 1.004
MEAN RADIUS: 0.548
IN 1 IN DIAMETER: 4
IN 2 IN DIAMETER: 9
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.930	-0.456
2:	0.376	-0.482
3:	0.132	0.459
4:	0.428	0.376
5:	0.329	0.055
6:	0.078	-0.123
7:	-0.809	-0.406
8:	-0.629	-0.025
9:	-0.409	0.106
10:	-0.358	-0.111

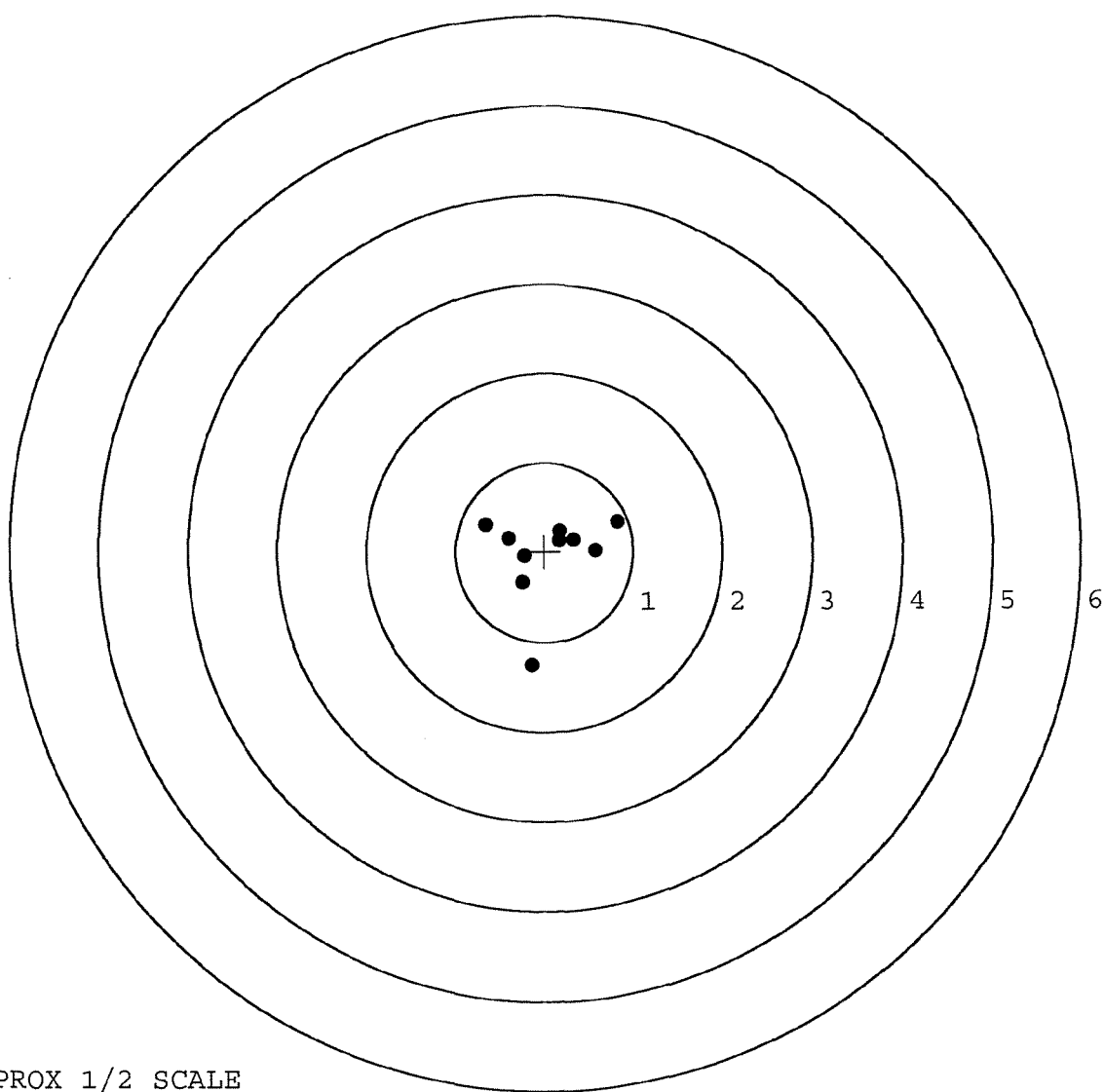


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6605375. __0
TARGET NUMBER: 3
FILE DATE: 11/04/2006
FILE TIME: 05:46

X CENTROID: 0.037
Y CENTROID: -0.037
POA TO CENTROID: 0.052
HORZ SPREAD: 1.481
VERT SPREAD: 1.606
GROUP SPREAD: 1.871
MIN RADIUS: 0.207
MAX RADIUS: 1.242
MEAN RADIUS: 0.544
IN 1 IN DIAMETER: 6
IN 2 IN DIAMETER: 9
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	-0.141	-1.266
2:	-0.249	-0.352
3:	-0.220	-0.058
4:	-0.408	0.147
5:	-0.663	0.305
6:	0.818	0.340
7:	0.574	0.019
8:	0.168	0.237
9:	0.324	0.134
10:	0.164	0.127

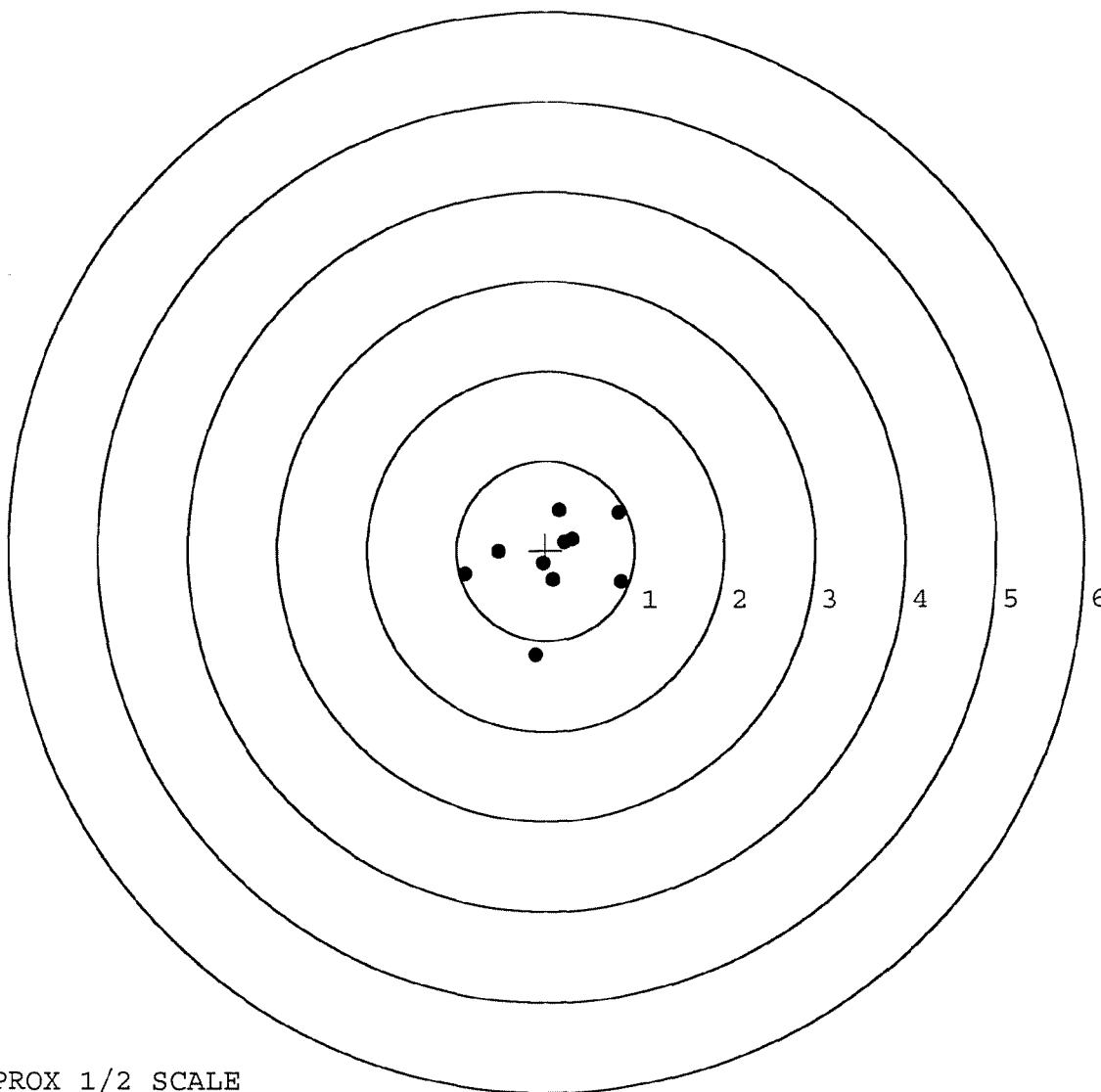


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6605375. __0
TARGET NUMBER: 4
FILE DATE: 11/04/2006
FILE TIME: 05:46

X CENTROID: 0.082
Y CENTROID: -0.120
POA TO CENTROID: 0.145
HORZ SPREAD: 1.744
VERT SPREAD: 1.612
GROUP SPREAD: 1.835
MIN RADIUS: 0.114
MAX RADIUS: 1.062
MEAN RADIUS: 0.586
IN 1 IN DIAMETER: 4
IN 2 IN DIAMETER: 9
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	-0.114	-1.164
2:	-0.902	-0.264
3:	-0.527	-0.019
4:	0.842	-0.360
5:	0.808	0.422
6:	0.148	0.448
7:	0.300	0.127
8:	0.081	-0.338
9:	-0.029	-0.149
10:	0.209	0.098



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6605375. 0

TARGET NUMBER: 5

FILE DATE: 11/04/2006

FILE TIME: 05:46

X CENTROID: -0.005

Y CENTROID: 0.030

POA TO CENTROID: 0.030

HORZ SPREAD: 1.661

VERT SPREAD: 1.056

GROUP SPREAD: 1.828

MIN RADIUS: 0.181

MAX RADIUS: 0.925

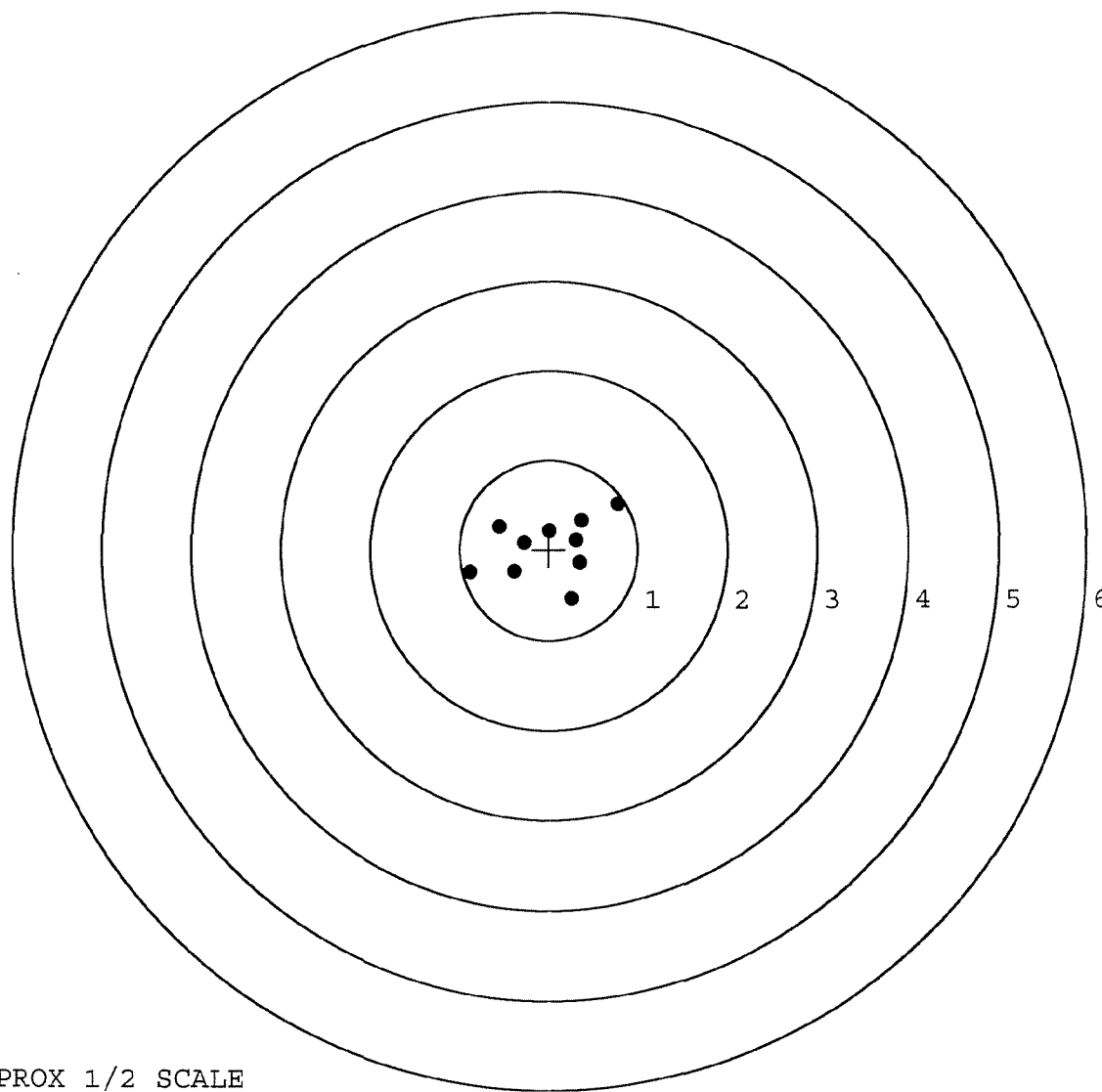
MEAN RADIUS: 0.519

IN 1 IN DIAMETER: 6

IN 2 IN DIAMETER: 10

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	-0.886	-0.252
2:	-0.561	0.258
3:	-0.389	-0.242
4:	-0.277	0.074
5:	0.255	-0.544
6:	0.775	0.512
7:	0.352	-0.148
8:	0.310	0.106
9:	0.365	0.323
10:	0.010	0.210



TARGET APPROX 1/2 SCALE