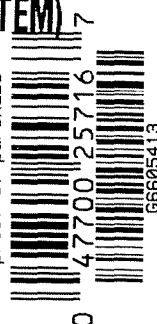


1
G6605413

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



DD FORM

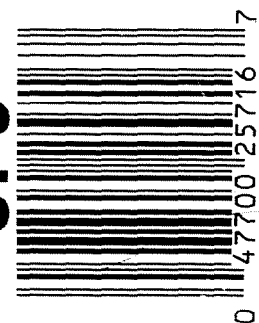
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6605413

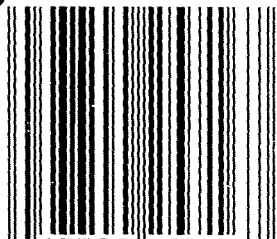
UPC



ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

UPC

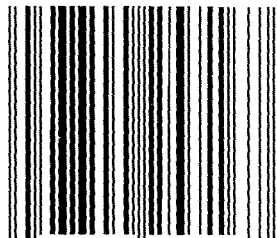


0 47700 25716 7

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

UPC



0 47700 25716 7

SERIAL NO.



66805413

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400134580

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 66605413

OP #	OPERATION NAME	READINGS	DATE	INITIAL
410	SERIALIZE BOLT HANDLE		10-13-06	RTZ
420	ASSEMBLE ACTION		10-13-06	RTZ
430	ASSEMBLE TO STOCK		10-16-06	WR
440	PROOF		10-16-06	TRW
460	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	10-16-06	TRW
470	DIS-ASSEMBLE ACTION	OCT 17 2006	10-16-06	RTZ
480	MAGNAFLUX BBL ACTION	OPERATOR <u>ALD</u>	10-17-06	APD
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		10-17-06	CW
510	DRILL AND TAP SIGHT HOLES		10-16-06	SD
520	GOFF BLAST BBL / REC		10-18-06	LB
530 & 540	APPLY COATINGS (BARREL ACTION)			
	(BOLT)		10/24/06	FB
560	RE-ASSEMBLE ACTION		11-8-06	SD
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-8-06	SD
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-8-06	SD
	D) OIL FIRING PIN ASSEMBLY		11-27-06	FLC
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

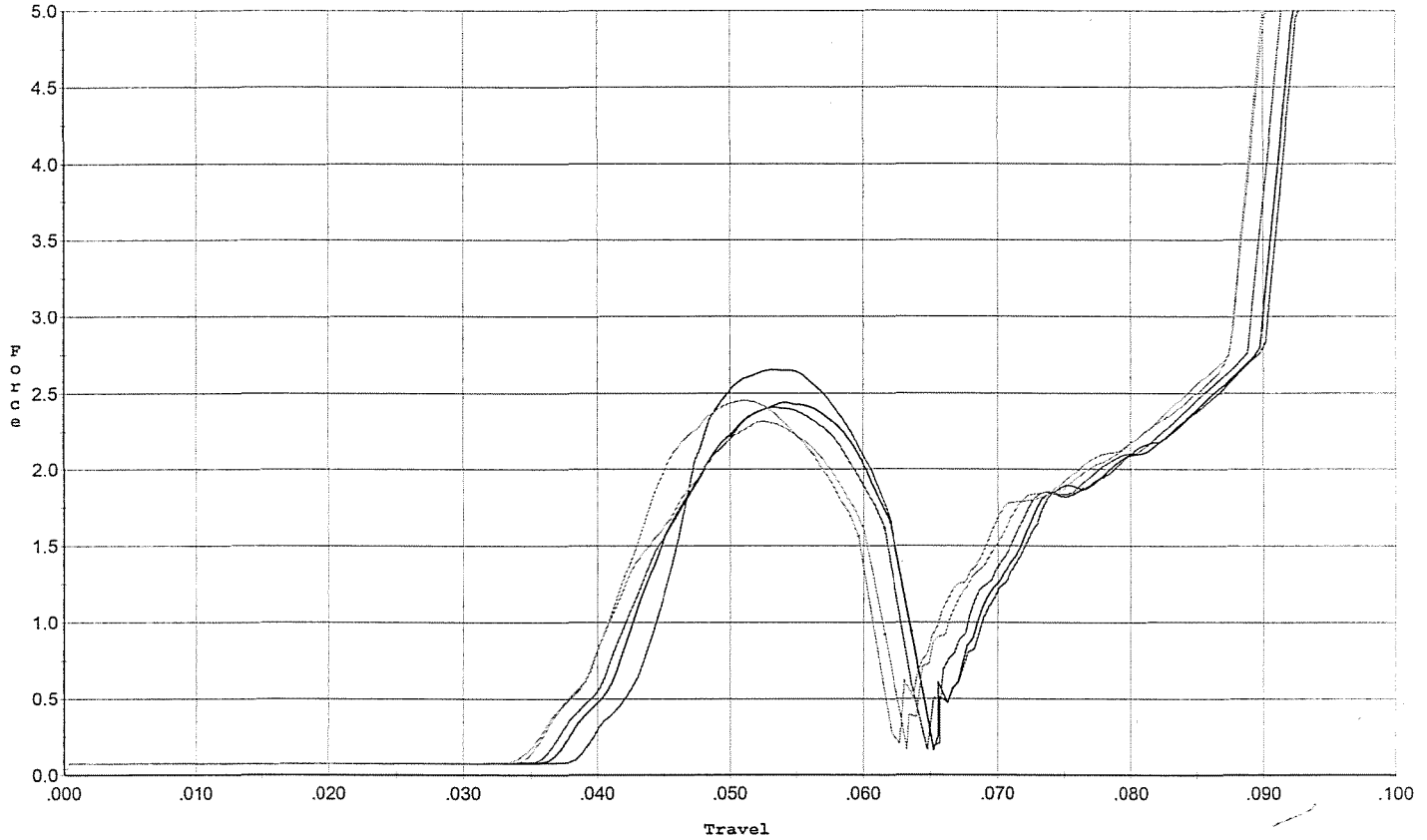
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.5</u> <u>6.5</u> <u>6.5</u>	11/29/06	DA
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.9</u> <u>3.9</u> <u>3.9</u>	11/29/06	DA
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>0.26</u> <u>0.26</u> <u>0.255</u>	11/29/06	DA
	J) ASSEMBLE STOCK		11-27-06	BLG
	K) ASSEMBLE SWIVEL STUDS		12-6-06	BLG
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12-6-06	BLG
	M) IRON SIGHT ALIGNMENT		12-6-06	BLG
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12-6-06	BLG
640 & 650	FUNCTION TEST AND TARGET	PASS FAIL PASS FAIL	11-28-06	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		11-28-06	RP
670	FINAL INSPECTION A) HEADSPACE		12-6-06	BLG
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.47</u> <u>2.43</u> <u>2.43</u> <u>2.50</u> <u>2.34</u>	11/29/06	DA
	C) FUNCTION		12-6-06	BLG
690	PACK		12-8-06	DA

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: M. McKinney 11/17/06

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini.



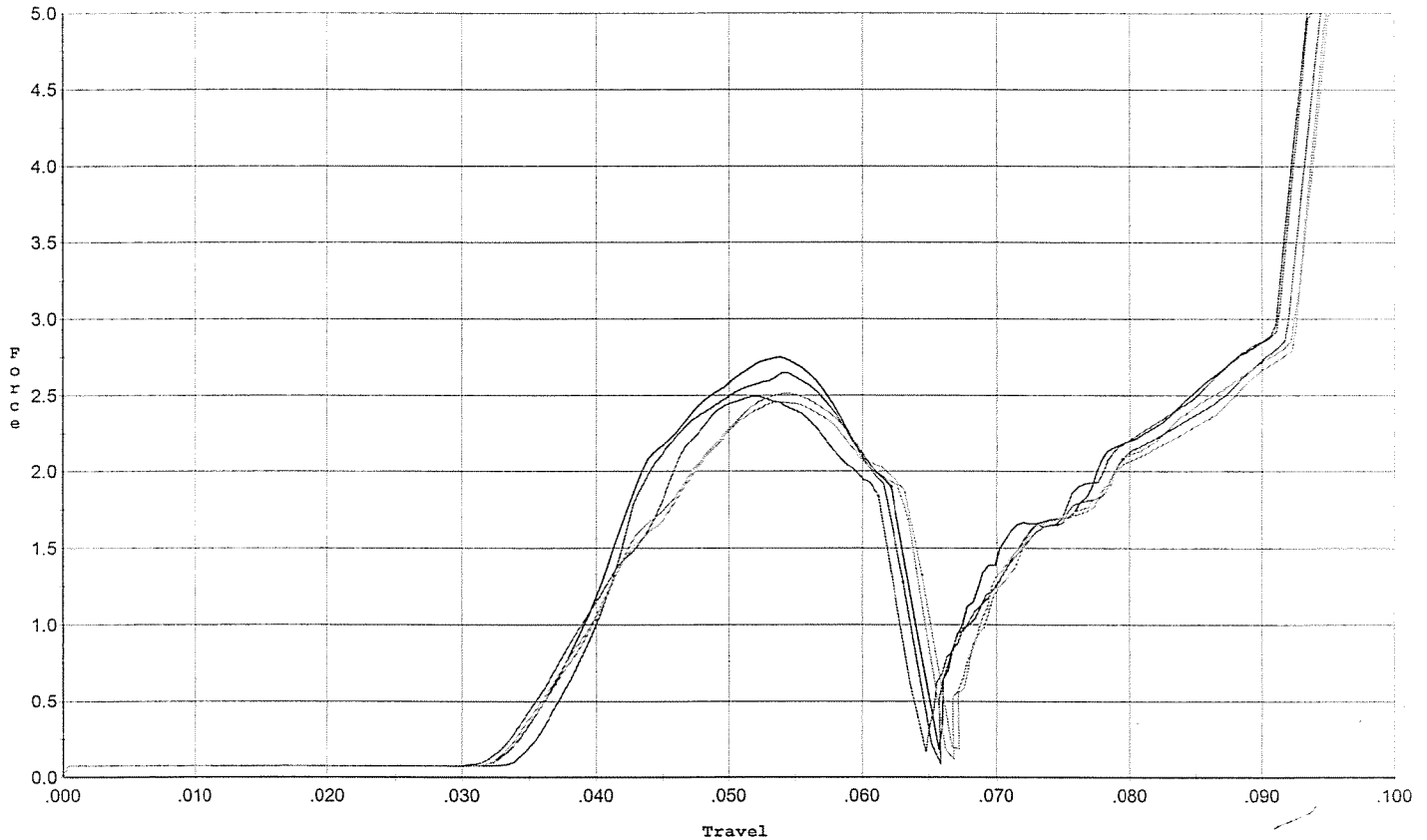
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.653	0.064	0.040	0.038	0.047		Set Trigger
2	2.442	0.062	0.038	0.038	0.046		Set Trigger
3	2.409	0.062	0.037	0.038	0.045		Set Trigger
4	2.318	0.062	0.036	0.037	0.044		Set Trigger
5	2.455	0.060	0.036	0.038	0.045		Set Trigger

2.46 Avg.

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: M. McKinney 11/17/06

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles



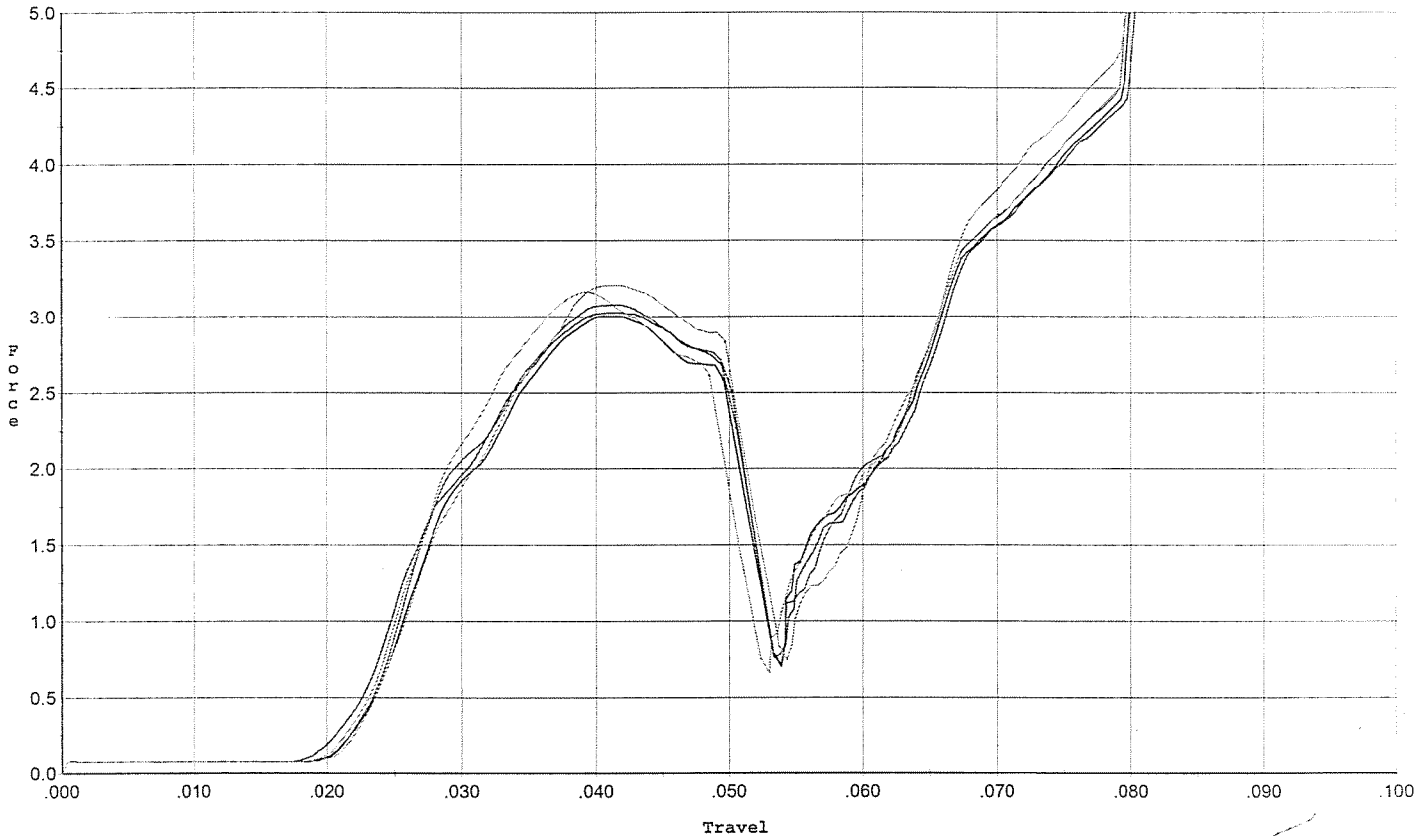
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.647	0.063	0.036	0.038	0.056		Set Trigger
2	2.753	0.062	0.035	0.038	0.058		Set Trigger
3	2.493	0.061	0.034	0.039	0.052		Set Trigger
4	2.456	0.063	0.034	0.038	0.054		Set Trigger
5	2.512	0.064	0.035	0.037	0.056		Set Trigger

2.57 Avg.

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: M. McKinney 11/17/06

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini.



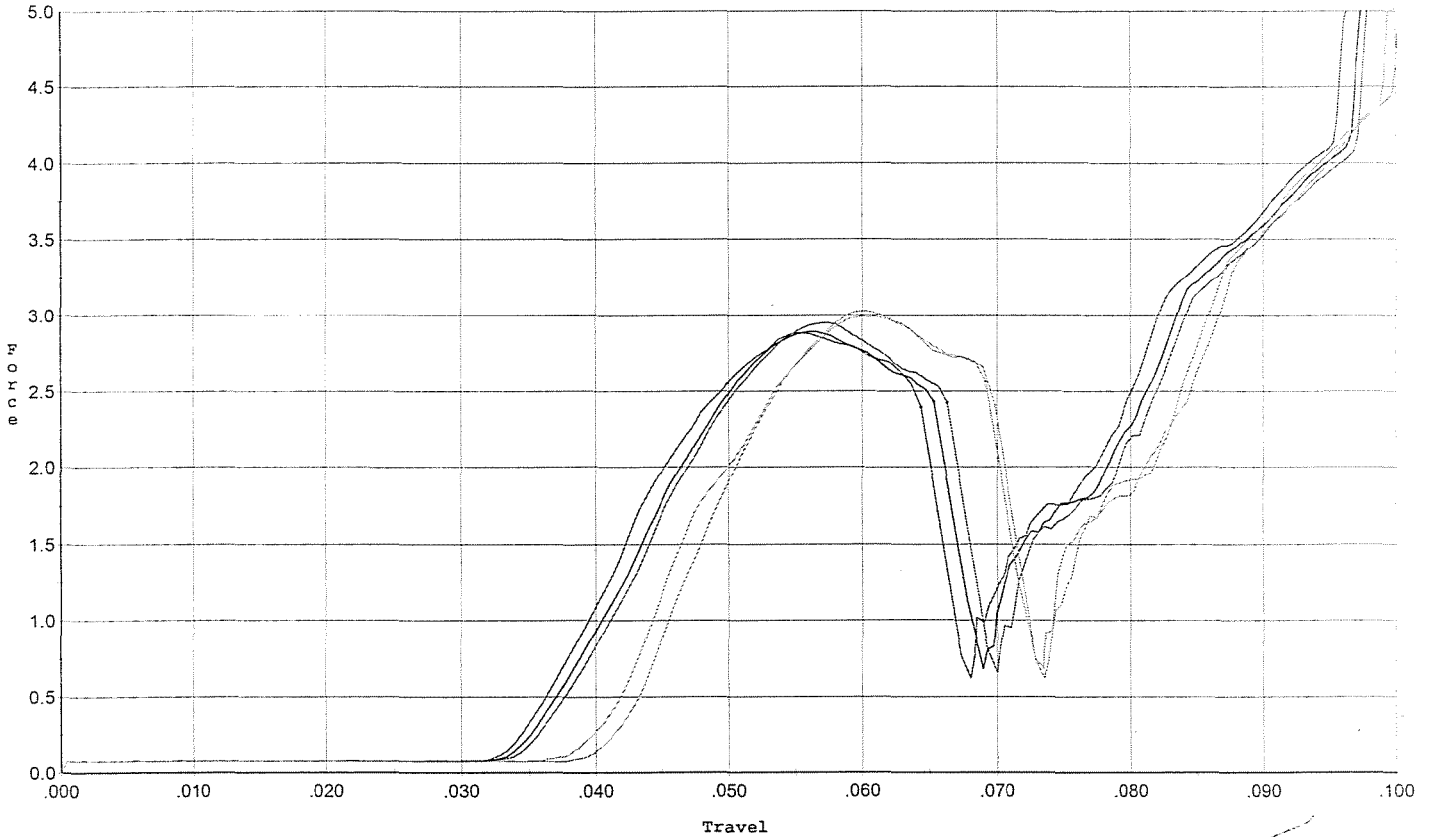
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.028	0.051	0.022	0.033	0.068		Set Trigger
2	3.006	0.050	0.023	0.033	0.064		Set Trigger
3	3.077	0.050	0.022	0.033	0.067		Set Trigger
4	3.166	0.049	0.022	0.033	0.065		Set Trigger
5	3.209	0.050	0.023	0.033	0.067		Set Trigger

310 Avg.

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: M. McKinney 11/17/06

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles



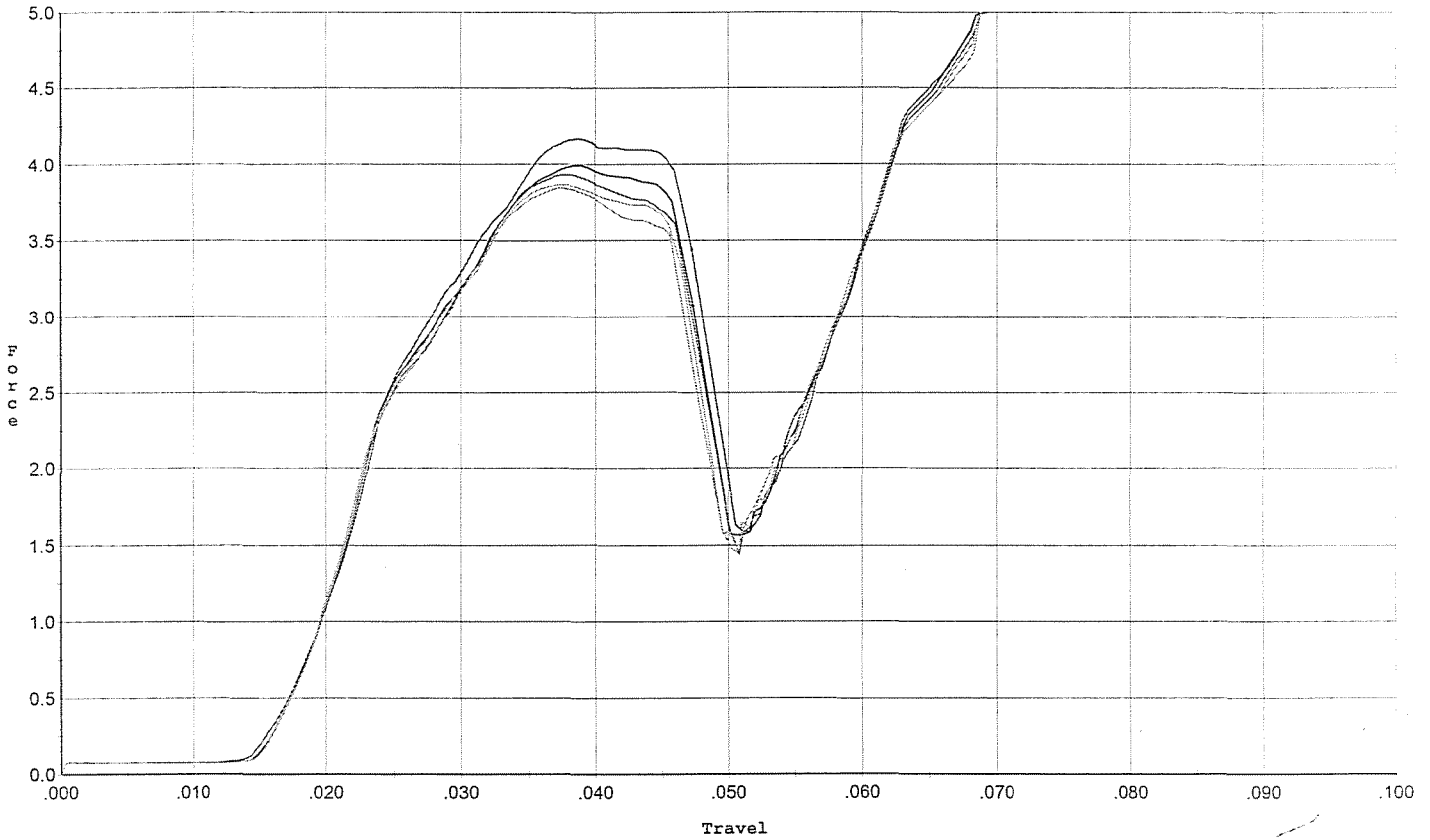
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.882	0.064	0.035	0.037	0.066		Set Trigger
2	2.893	0.065	0.036	0.038	0.066		Set Trigger
3	2.949	0.066	0.038	0.037	0.068		Set Trigger
4	2.993	0.069	0.041	0.036	0.069		Set Trigger
5	3.026	0.070	0.043	0.037	0.068		Set Trigger

2.95 Avg.

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: M. McKinney 11/17/06

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini.



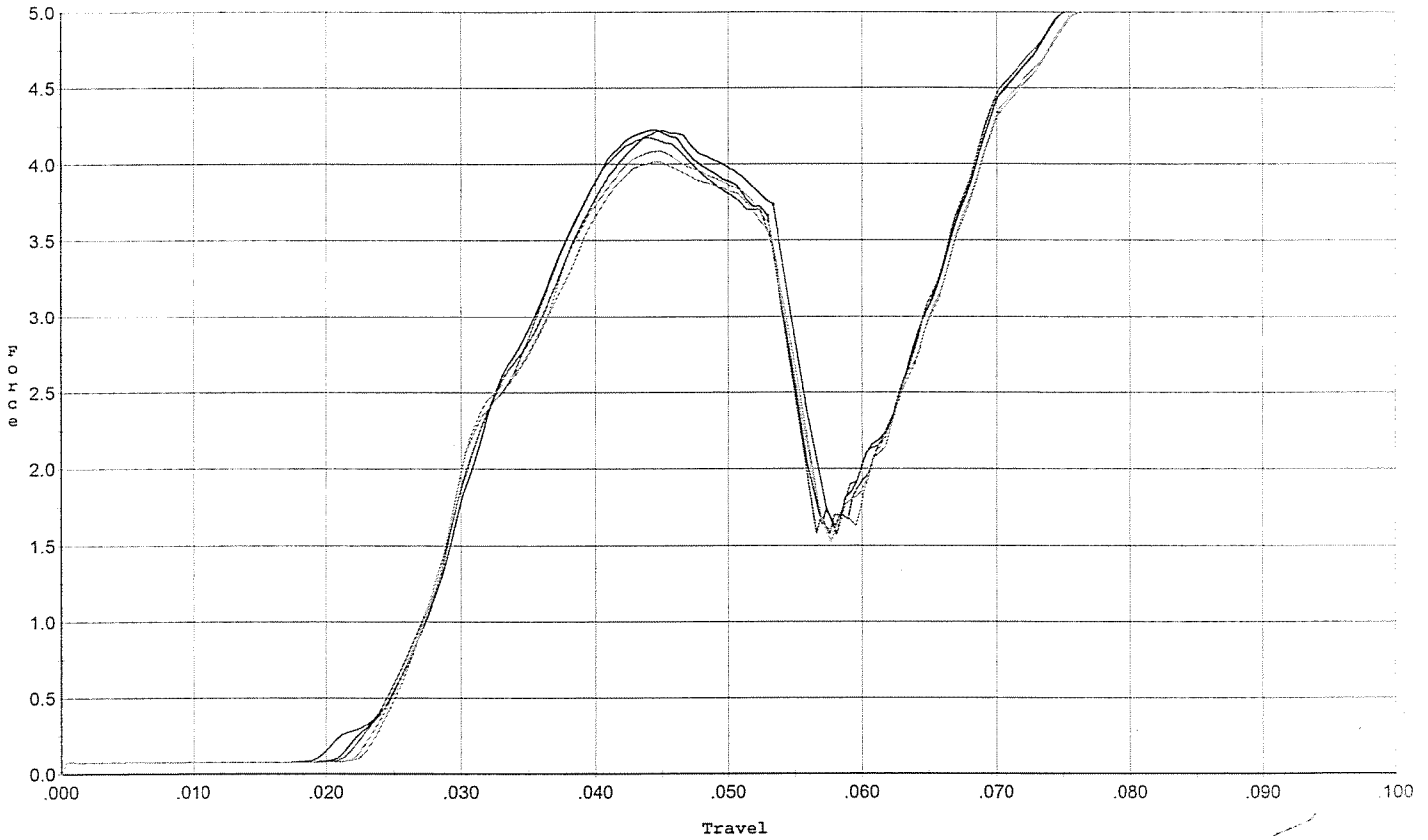
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.169	0.047	0.016	0.024	0.095		Set Trigger
2	3.993	0.047	0.016	0.024	0.092		Set Trigger
3	3.936	0.048	0.016	0.025	0.091		Set Trigger
4	3.866	0.046	0.016	0.025	0.088		Set Trigger
5	3.839	0.046	0.016	0.026	0.085		Set Trigger

3.96 Avg.

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: M. McKinney 11/17/06

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles



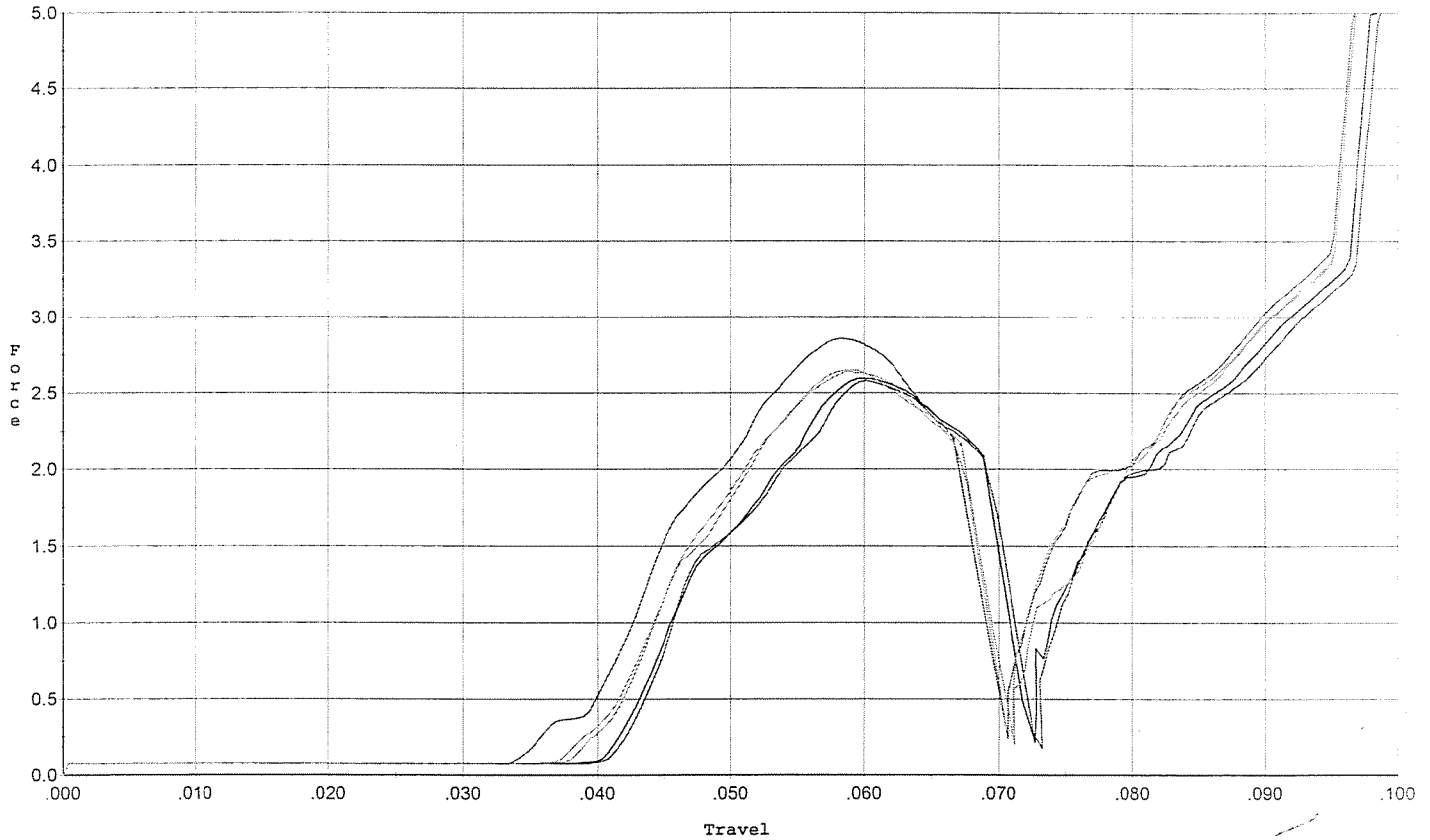
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.221	0.053	0.024	0.029	0.093		Set Trigger
2	4.225	0.053	0.025	0.030	0.091		Set Trigger
3	4.173	0.053	0.024	0.029	0.091		Set Trigger
4	4.088	0.055	0.023	0.029	0.093		Set Trigger
5	4.015	0.053	0.024	0.030	0.088		Set Trigger

4.14 Avg.

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: M. McKinney 11/17/06

Model: M/24
 Serial No: Form #F005
 Trigger: Final Test & To Reset 2.5 lbs.



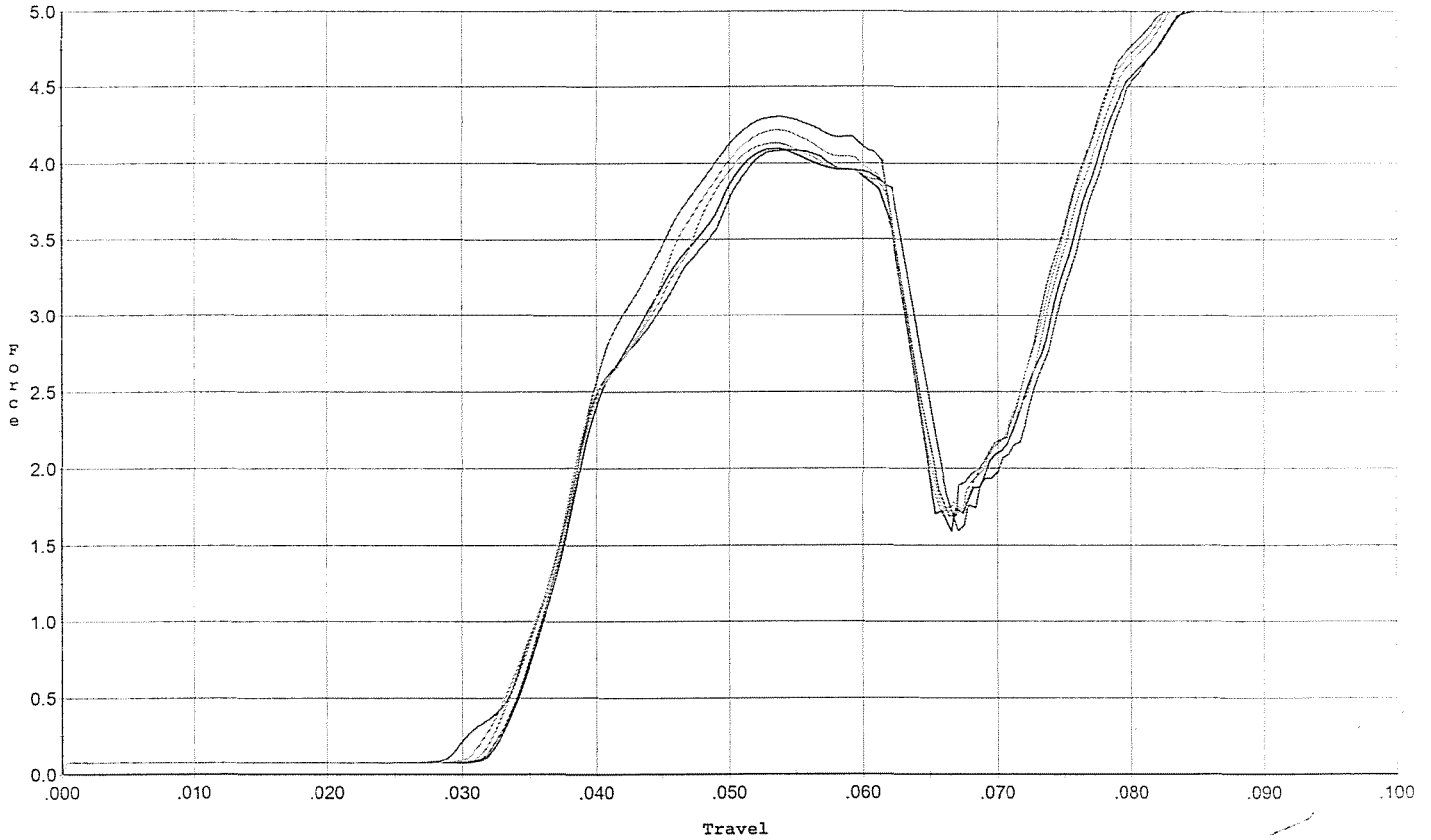
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.581	0.070	0.042	0.036	0.056		Set Trigger
2	2.594	0.069	0.042	0.036	0.056		Set Trigger
3	2.858	0.067	0.040	0.037	0.063		Set Trigger
4	2.647	0.068	0.042	0.036	0.057		Set Trigger
5	2.638	0.067	0.041	0.036	0.056		Set Trigger

2.66 Avg.

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: M. McKinney 11/17/06

Model: M/24
Serial No: Form #F005
Trigger: Reset to 4.0 lbs. For Target & Accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.085	0.062	0.033	0.029	0.094		Set Trigger
2	4.096	0.062	0.033	0.029	0.093		Set Trigger
3	4.304	0.061	0.034	0.028	0.099		Set Trigger
4	4.219	0.062	0.032	0.029	0.096		Set Trigger
5	4.132	0.062	0.032	0.029	0.094		Set Trigger

4.17 Aug.

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6605413.___0
FILE DATE AND TIME: 11/29/2006 05:31

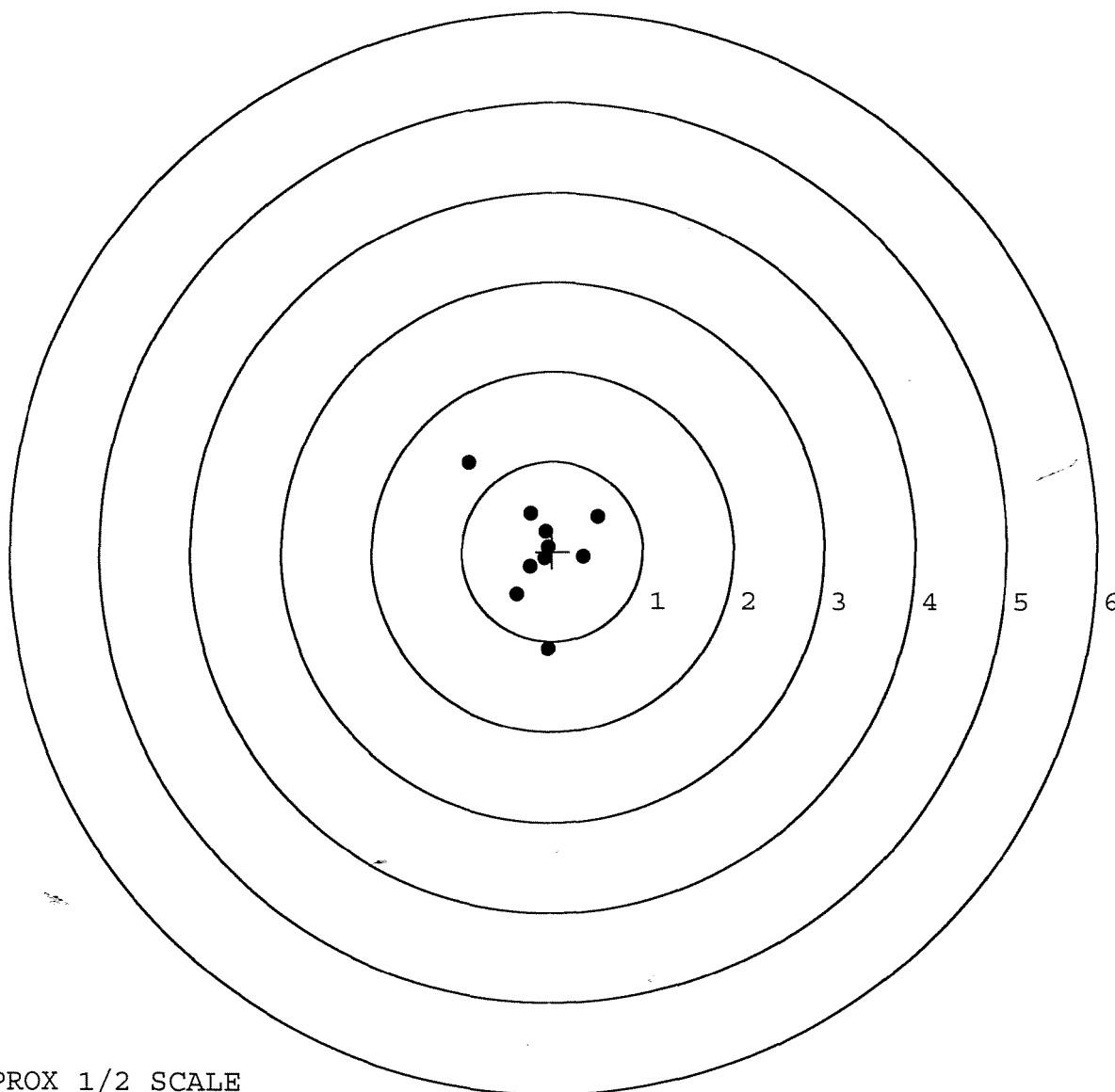
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.005
The Average Y Centroid of the Five Target Set:	-0.056
The Average Point of Impact of the Five Target Set:	0.056
The Average Mean Radius of the Five Target Set:	0.661
The Distance from POA to Centroid Target #1:	0.122
The Distance from Centroid Target #2 to Centroid Target #1:	0.175
The Distance from Centroid Target #3 to Centroid Target #1:	0.133
The Distance from Centroid Target #4 to Centroid Target #1:	0.093
The Distance from Centroid Target #5 to Centroid Target #1:	0.354

SERIAL NUMBER: G6605413. __0
TARGET NUMBER: 1
FILE DATE: 11/29/2006
FILE TIME: 05:31

X CENTROID: -0.121
Y CENTROID: 0.020
POA TO CENTROID: 0.122
HORZ SPREAD: 1.426
VERT SPREAD: 2.069
GROUP SPREAD: 2.248
MIN RADIUS: 0.077
MAX RADIUS: 1.252
MEAN RADIUS: 0.516
IN 1 IN DIAMETER: 6
IN 2 IN DIAMETER: 8
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	-0.923	0.981
2:	0.503	0.387
3:	-0.241	0.422
4:	-0.079	0.221
5:	-0.051	0.052
6:	0.352	-0.054
7:	-0.043	-1.088
8:	-0.392	-0.476
9:	-0.091	-0.075
10:	-0.241	-0.172

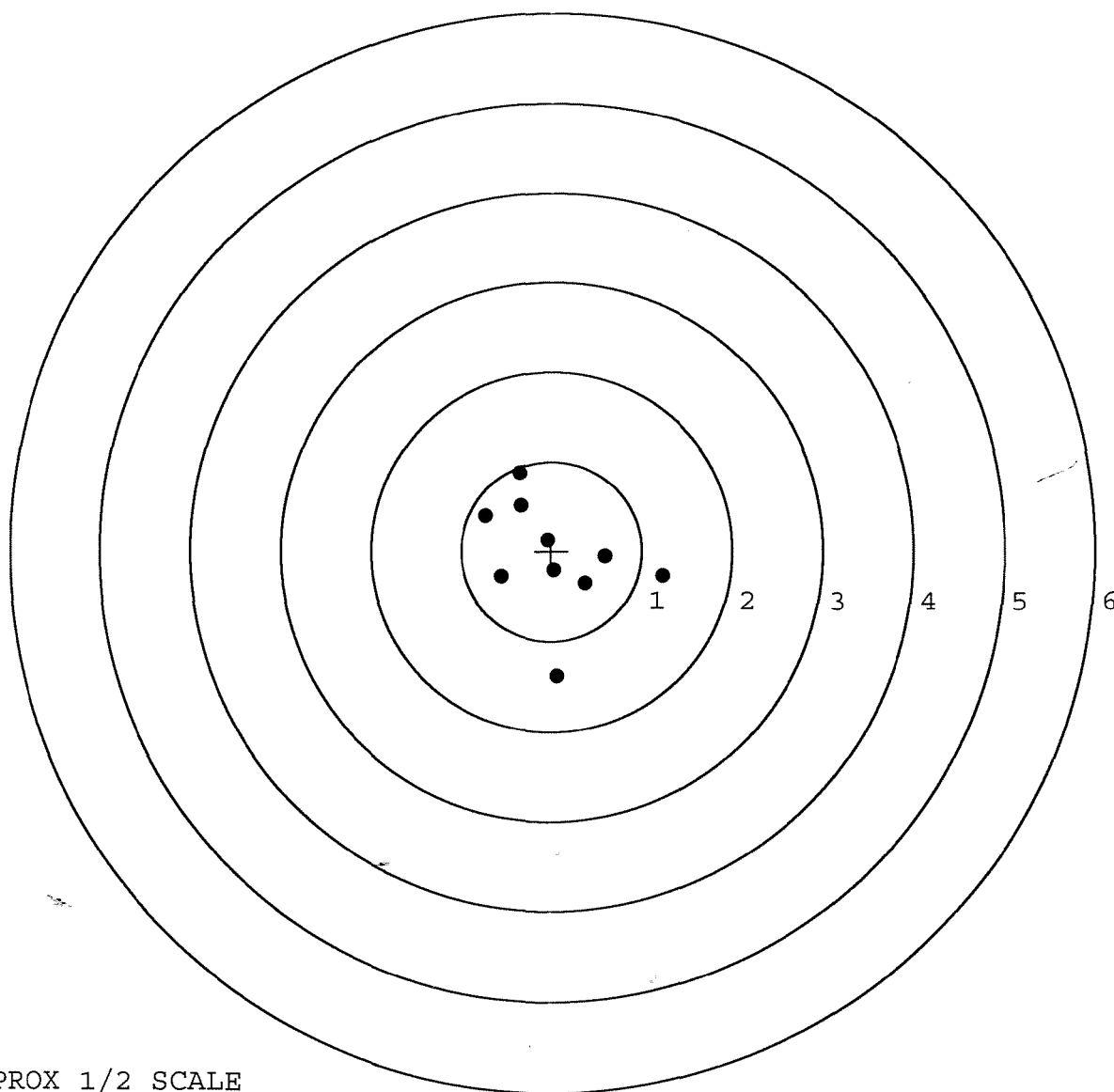


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6605413. __0
TARGET NUMBER: 2
FILE DATE: 11/29/2006
FILE TIME: 05:31

X CENTROID: 0.028
Y CENTROID: -0.072
POA TO CENTROID: 0.077
HORZ SPREAD: 1.956
VERT SPREAD: 2.263
GROUP SPREAD: 2.302
MIN RADIUS: 0.143
MAX RADIUS: 1.319
MEAN RADIUS: 0.713
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 7
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.070	-1.390
2:	1.227	-0.285
3:	0.599	-0.062
4:	0.378	-0.363
5:	0.030	-0.215
6:	-0.043	0.125
7:	-0.559	-0.293
8:	-0.729	0.388
9:	-0.340	0.502
10:	-0.352	0.873

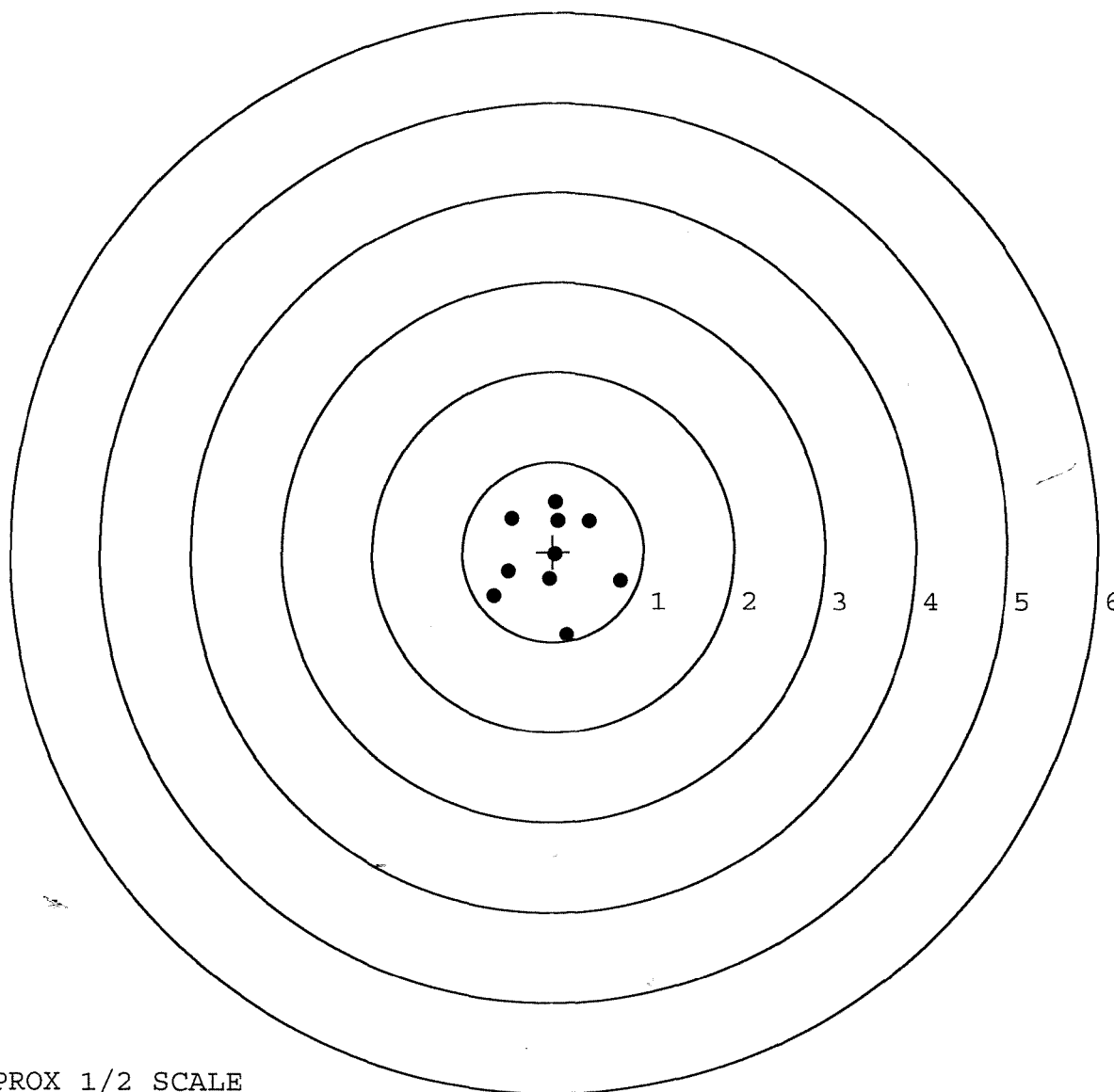


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6605413.____0
TARGET NUMBER: 3
FILE DATE: 11/29/2006
FILE TIME: 05:31

X CENTROID: -0.022
Y CENTROID: -0.069
POA TO CENTROID: 0.072
HORZ SPREAD: 1.401
VERT SPREAD: 1.480
GROUP SPREAD: 1.485
MIN RADIUS: 0.057
MAX RADIUS: 0.877
MEAN RADIUS: 0.548
IN 1 IN DIAMETER: 4
IN 2 IN DIAMETER: 10
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.154	-0.928
2:	0.753	-0.323
3:	-0.648	-0.491
4:	-0.493	-0.216
5:	-0.454	0.368
6:	0.030	0.552
7:	0.402	0.342
8:	0.057	0.342
9:	-0.039	-0.301
10:	0.023	-0.033

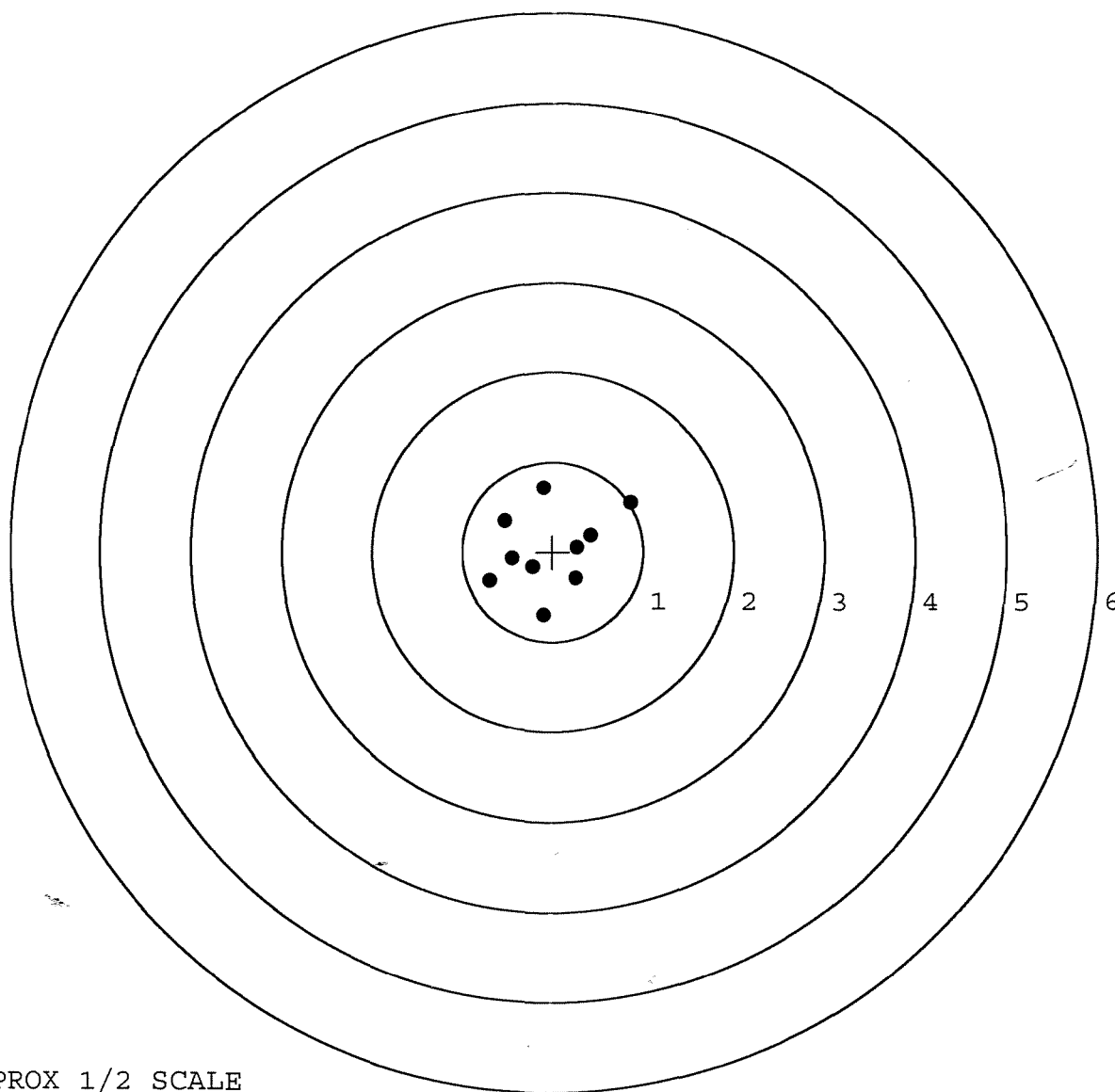


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6605413. 0
TARGET NUMBER: 4
FILE DATE: 11/29/2006
FILE TIME: 05:31

X CENTROID: -0.028
Y CENTROID: 0.027
POA TO CENTROID: 0.039
HORZ SPREAD: 1.562
VERT SPREAD: 1.420
GROUP SPREAD: 1.786
MIN RADIUS: 0.277
MAX RADIUS: 1.031
MEAN RADIUS: 0.572
IN 1 IN DIAMETER: 5
IN 2 IN DIAMETER: 9
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.863	0.545
2:	-0.102	0.713
3:	-0.531	0.345
4:	-0.699	-0.321
5:	-0.447	-0.076
6:	-0.224	-0.169
7:	-0.095	-0.707
8:	0.259	-0.294
9:	0.272	0.049
10:	0.422	0.183

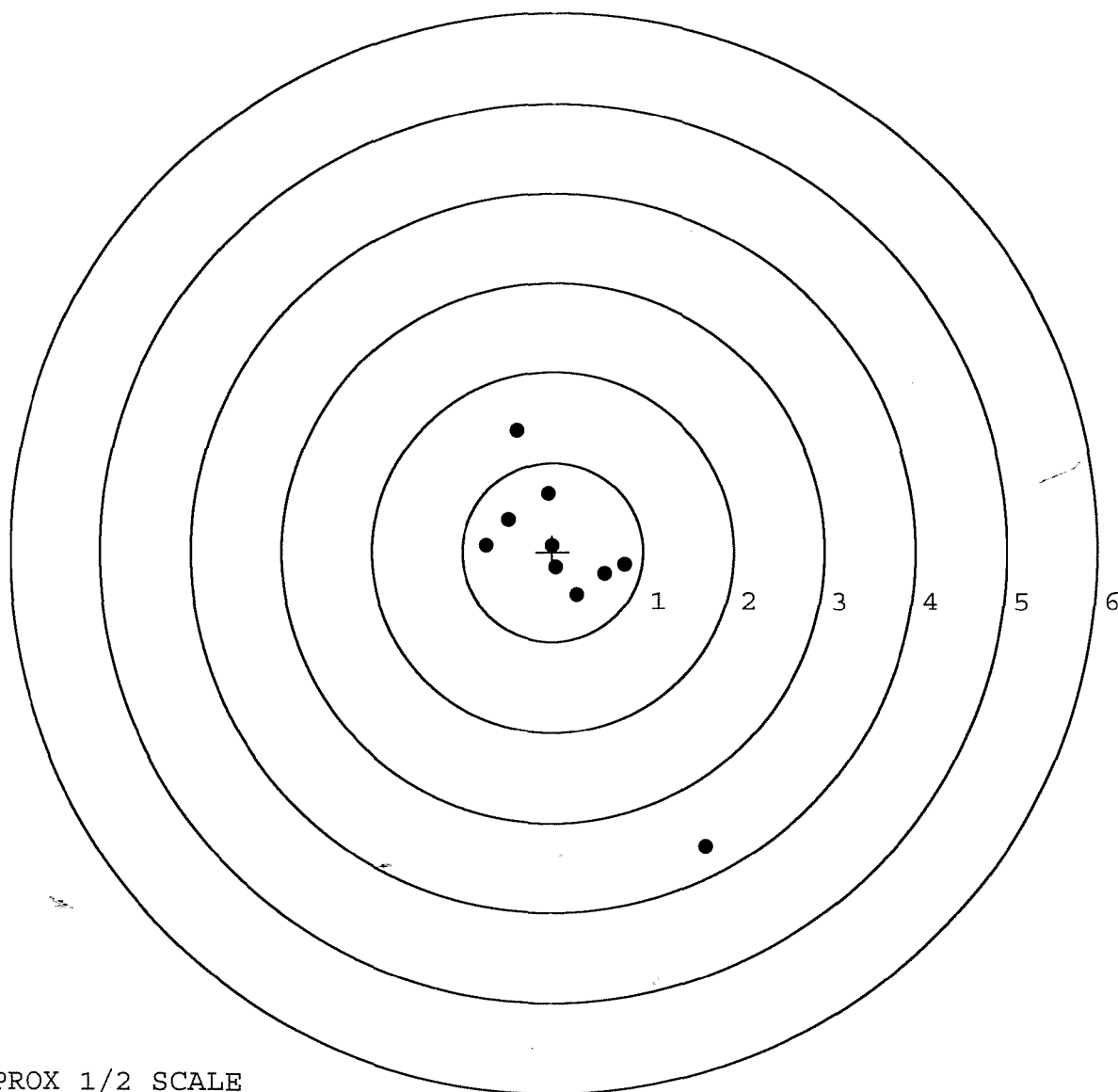


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6605413. __0
TARGET NUMBER: 5
FILE DATE: 11/29/2006
FILE TIME: 05:31

X CENTROID: 0.169
Y CENTROID: -0.183
POA TO CENTROID: 0.249
HORZ SPREAD: 2.437
VERT SPREAD: 4.617
GROUP SPREAD: 5.074
MIN RADIUS: 0.134
MAX RADIUS: 3.442
MEAN RADIUS: 0.954
IN 1 IN DIAMETER: 4
IN 2 IN DIAMETER: 8
in 3 IN DIAMETER: 8

POINT#	X	Y
1:	-0.403	1.351
2:	-0.049	0.653
3:	-0.488	0.356
4:	-0.736	0.072
5:	0.797	-0.153
6:	0.577	-0.253
7:	0.268	-0.486
8:	-0.013	0.069
9:	0.035	-0.177
10:	1.701	-3.266



TARGET APPROX 1/2 SCALE