

G-660 5460

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



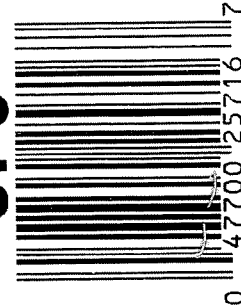
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6605460

UPC



1P FORM

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

UPC



ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

UPC



SERIAL NO.



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G660 5460

OP #	OPERATION NAME	READINGS	DATE	INITIAL
410	SERIALIZE BOLT HANDLE		10-6-06	RTZ
420	ASSEMBLE ACTION		10-6-06	RTZ
430	ASSEMBLE TO STOCK		10-6-06	BLC
440	PROOF		10-7-06	TRW
460	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	10-7-06	TRW
470	DIS-ASSEMBLE ACTION	OCT 10 2006	10-7-06	RTZ
480	MAGNAFLUX BBL ACTION	OPERATOR <u>CPD</u>	10-7-06	APD
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		10-8-06	CW
510	DRILL AND TAP SIGHT HOLES		10-9-06	TRW
520	GOFF BLAST BBL / REC		10-10-06	CB
530 & 540	APPLY COATINGS (BARREL ACTION)			
	(BOLT)		10/17/06	FB
560	RE-ASSEMBLE ACTION		10-17-06	SD
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-17-06	SD
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-17-06	SD
	D) OIL FIRING PIN ASSEMBLY		10-24-06	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

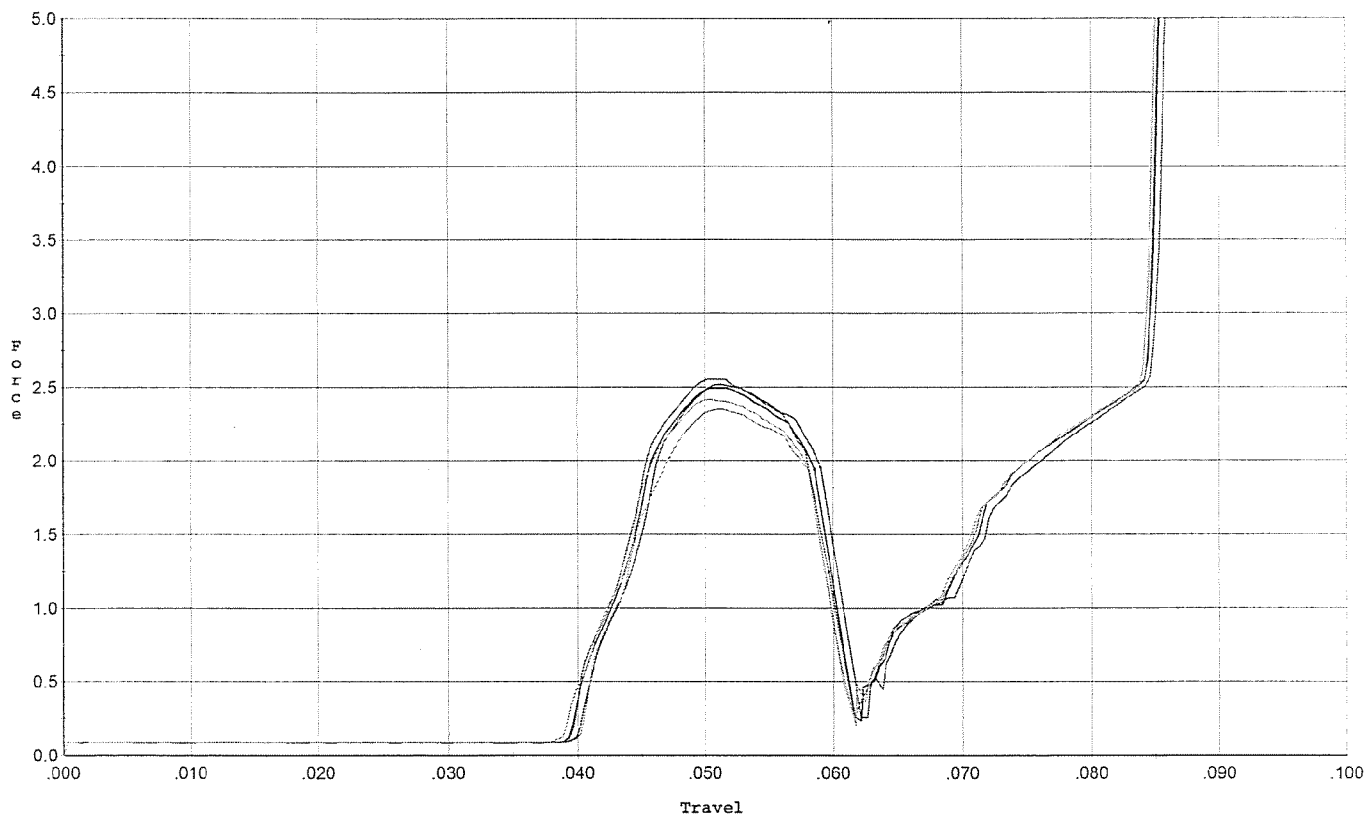
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>8.0</u> <u>8.0</u> <u>8.0</u>	11-10-06	L.P.D.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.0</u> <u>4.0</u> <u>4.0</u>	11-10-06	L.P.D.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.024</u> <u>.024</u>	11-10-06	L.P.D.
	J) ASSEMBLE STOCK		10-24-06	RTZ
	K) ASSEMBLE SWIVEL STUDS		11-17-06	BLG
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		10-24-06	RTZ
	M) IRON SIGHT ALIGNMENT		10-24-06	RTZ
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		10-24-06	RTZ
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	10-25-06	TRW
	MALFUNCTION	CORRECTION	N/A	
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		10/25/06	WIC
670	FINAL INSPECTION A) HEADSPACE		11-17-06	BLG
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.69</u> <u>2.70</u> <u>2.77</u> <u>2.76</u> <u>2.59</u>	11-10-06	RP
	C) FUNCTION		11-17-06	BLG
690	PACK		11-20-06	BLG

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/16/06

Model: M/24
Serial No: Form #F005
Trigger: 2.5 ini.



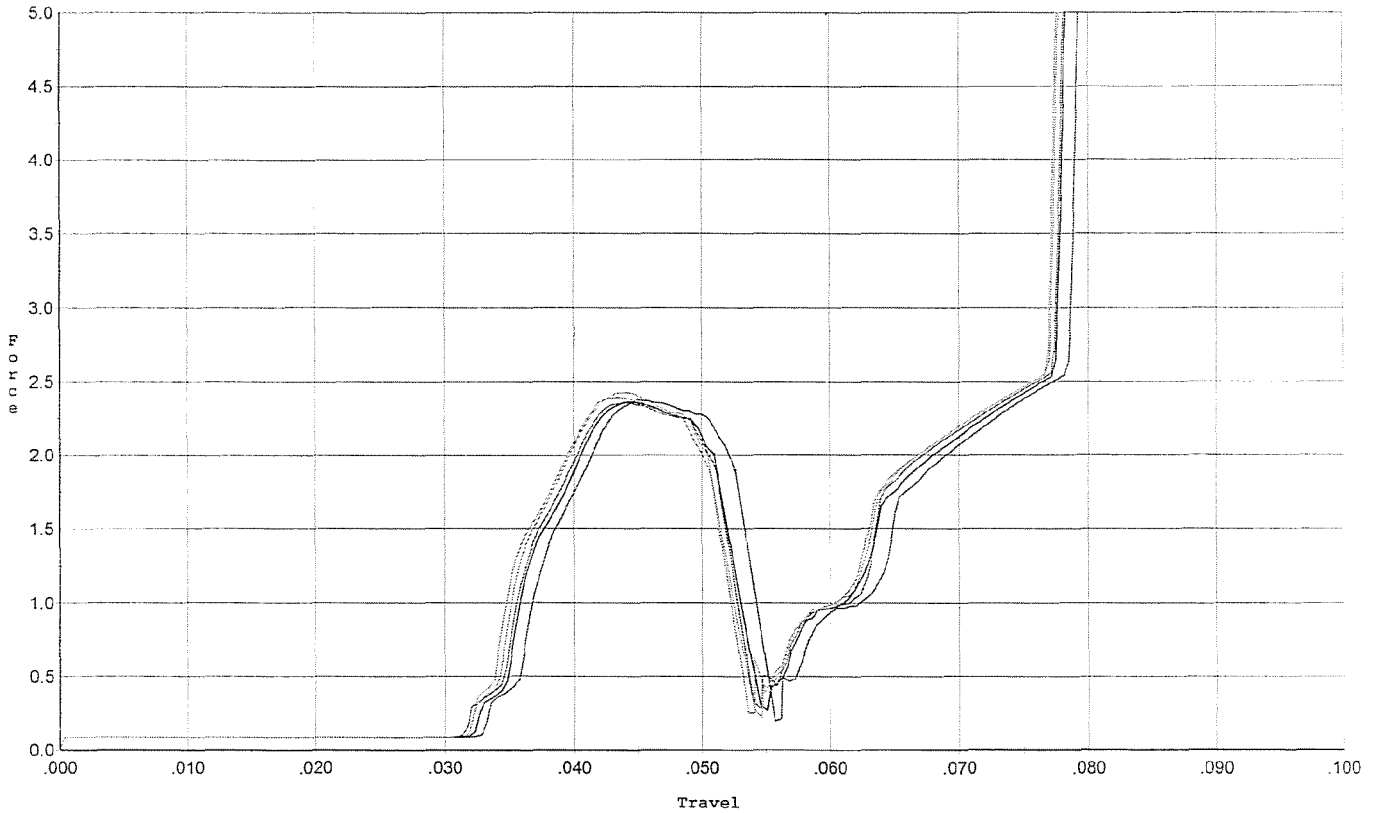
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.521	0.059	0.040	0.033	0.041		Set Trigger
2	2.495	0.059	0.040	0.033	0.041		Set Trigger
3	2.555	0.060	0.040	0.033	0.042		Set Trigger
4	2.418	0.058	0.039	0.034	0.040		Set Trigger
5	2.352	0.058	0.041	0.034	0.038		Set Trigger

AVG 2.46

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/16/06

Model: M/24
Serial No: Form #F005
Trigger: 2.5 after 50 cycles



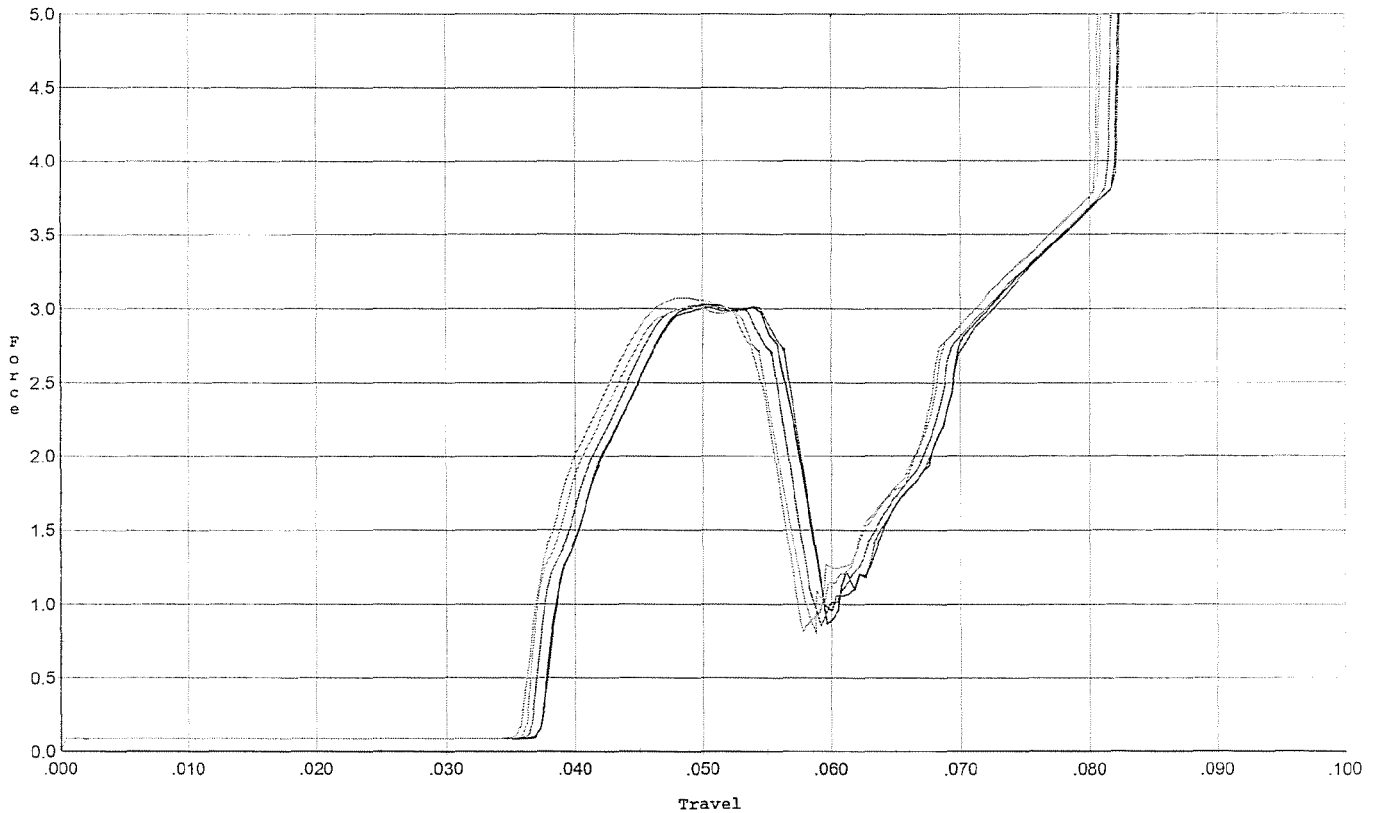
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.374	0.053	0.033	0.033	0.038		Set Trigger
2	2.365	0.051	0.033	0.033	0.037		Set Trigger
3	2.355	0.051	0.032	0.033	0.037		Set Trigger
4	2.426	0.050	0.032	0.033	0.037		Set Trigger
5	2.393	0.051	0.032	0.033	0.038		Set Trigger

AVG 2.38

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 10/16/06

Model: M/24
Serial No: Form #F005
Trigger: 3.0 ini.



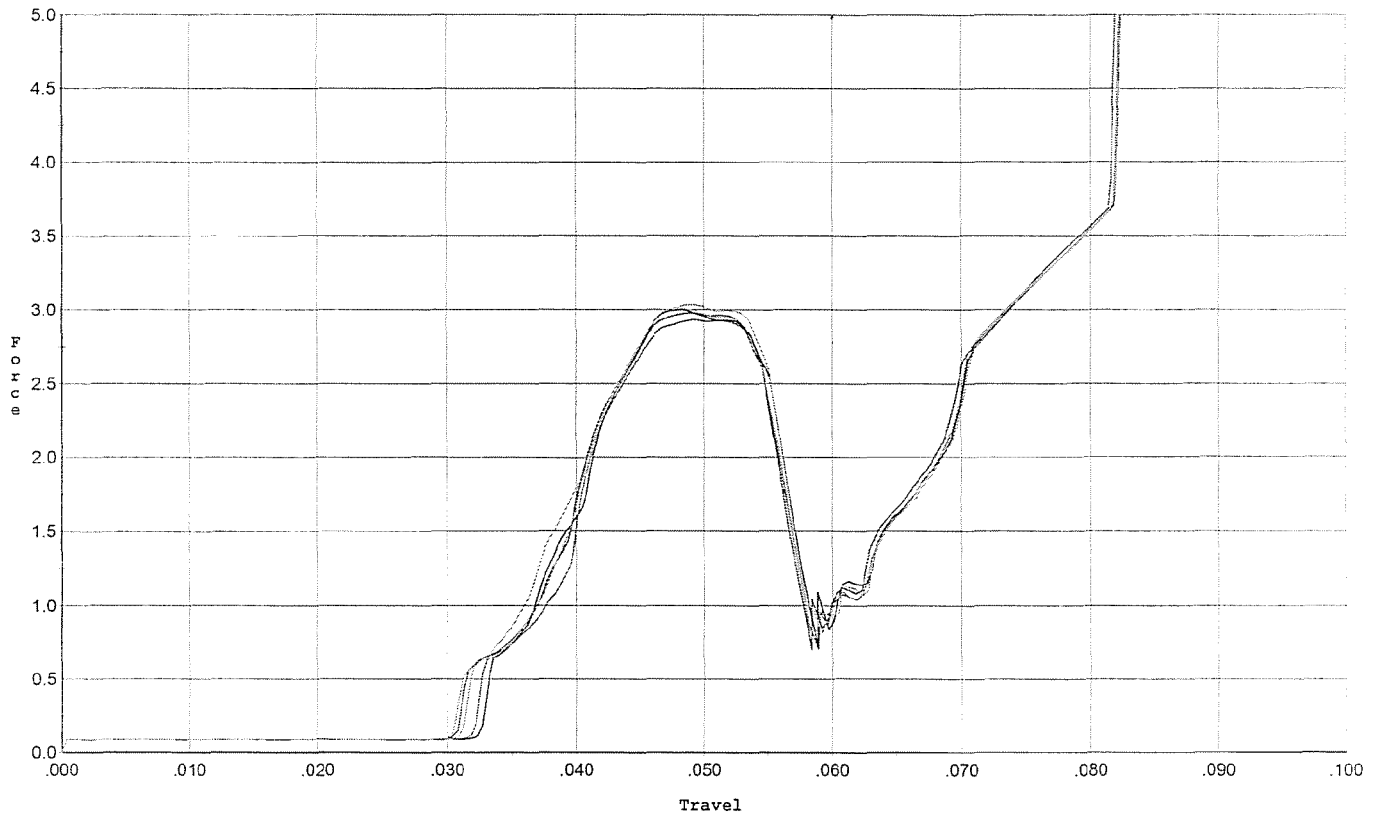
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.016	0.056	0.037	0.031	0.052		Set Trigger
2	3.027	0.057	0.038	0.031	0.052		Set Trigger
3	3.023	0.055	0.037	0.032	0.051		Set Trigger
4	3.013	0.054	0.036	0.032	0.050		Set Trigger
5	3.073	0.055	0.036	0.032	0.052		Set Trigger

AUG 3.03

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 10/16/06

Model: M/24
Serial No: Form #F005
Trigger: 3.0 after 20 cycles



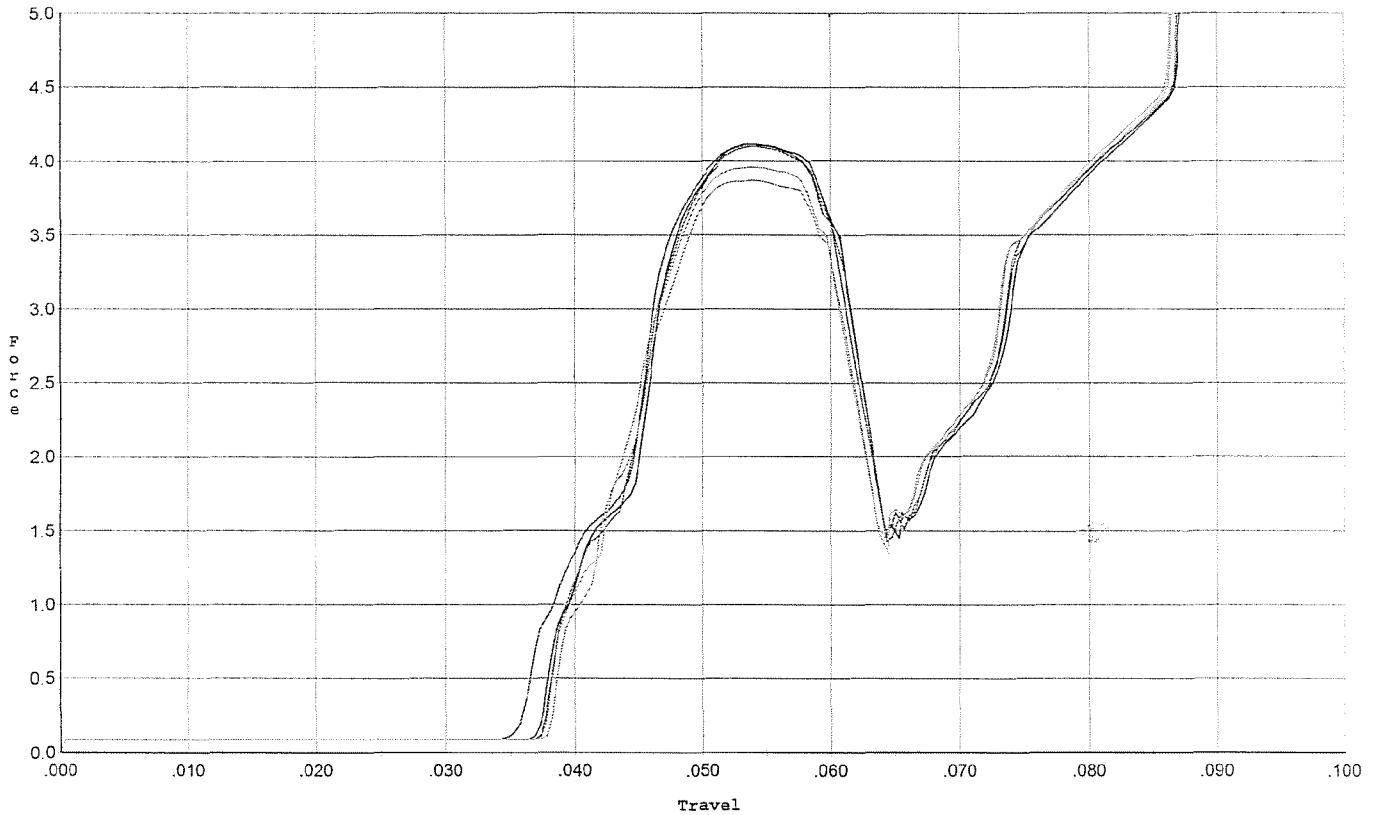
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.977	0.055	0.031	0.032	0.052		Set Trigger
2	3.000	0.055	0.033	0.033	0.053		Set Trigger
3	2.932	0.056	0.032	0.032	0.053		Set Trigger
4	3.032	0.055	0.031	0.032	0.055		Set Trigger
5	3.006	0.056	0.031	0.032	0.054		Set Trigger

Avg 2.98

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/16/06

Model: M/24
Serial No: Form #F005
Trigger: 4.0 ini.



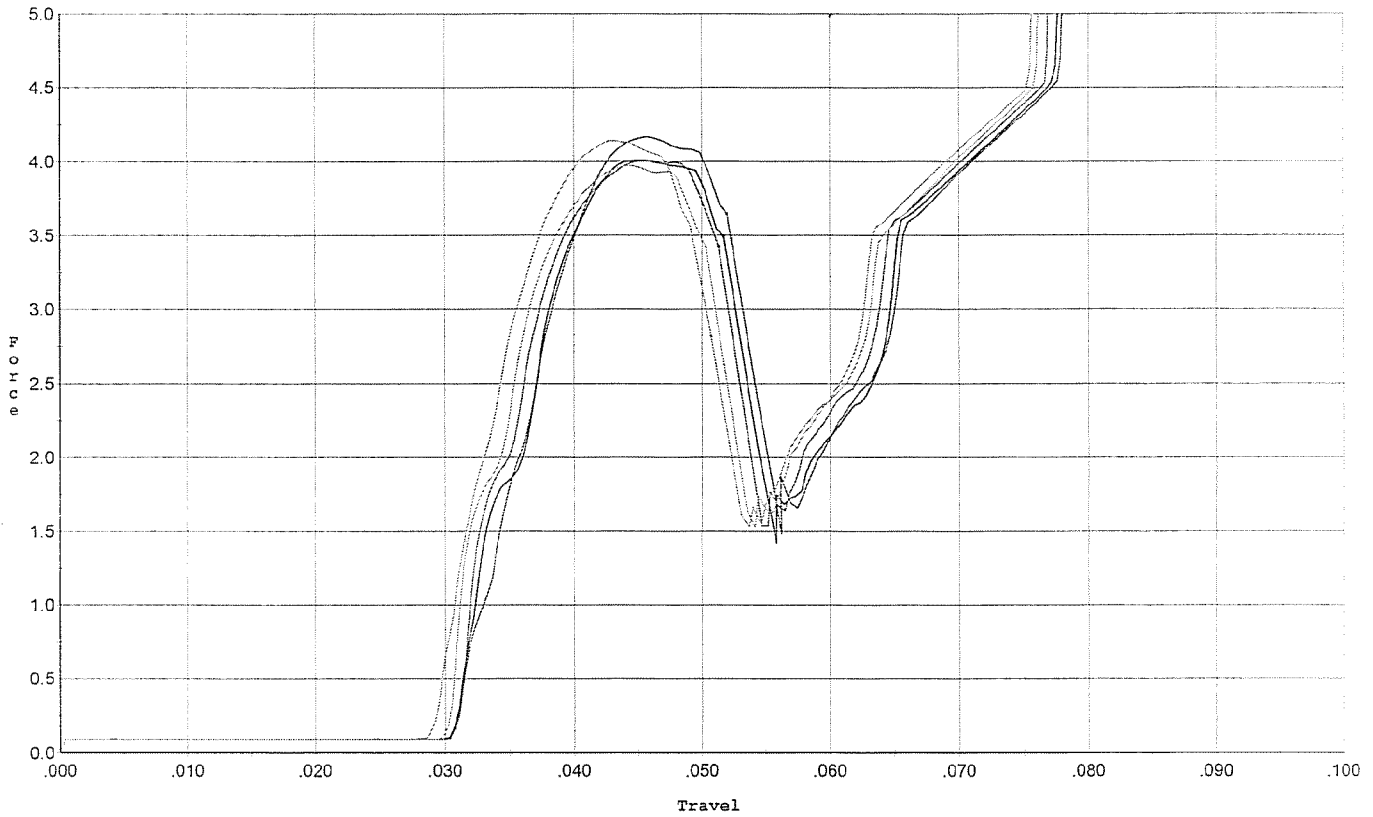
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.106	0.060	0.036	0.031	0.076		Set Trigger
2	4.118	0.061	0.037	0.031	0.075		Set Trigger
3	4.099	0.061	0.038	0.030	0.076		Set Trigger
4	3.959	0.060	0.038	0.031	0.071		Set Trigger
5	3.872	0.061	0.038	0.030	0.071		Set Trigger

AVG 4.03

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/16/06

Model: M/24
Serial No: Form #F005
Trigger: 4.0 after 20 cycles



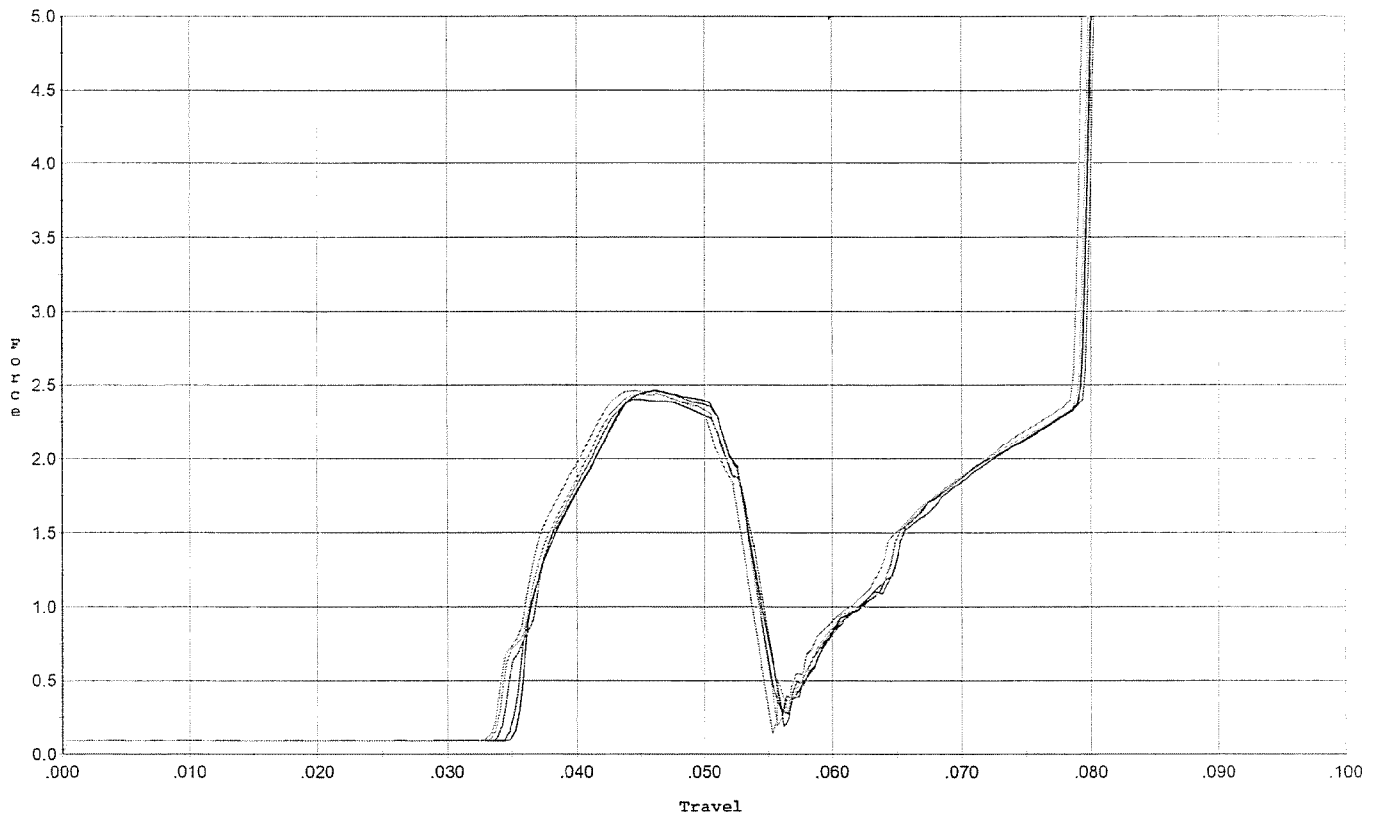
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.168	0.052	0.031	0.030	0.071		Set Trigger
2	4.009	0.052	0.031	0.030	0.070		Set Trigger
3	4.003	0.051	0.031	0.030	0.070		Set Trigger
4	3.972	0.050	0.030	0.030	0.068		Set Trigger
5	4.140	0.051	0.029	0.029	0.072		Set Trigger

AVG 4.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/16/06

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5



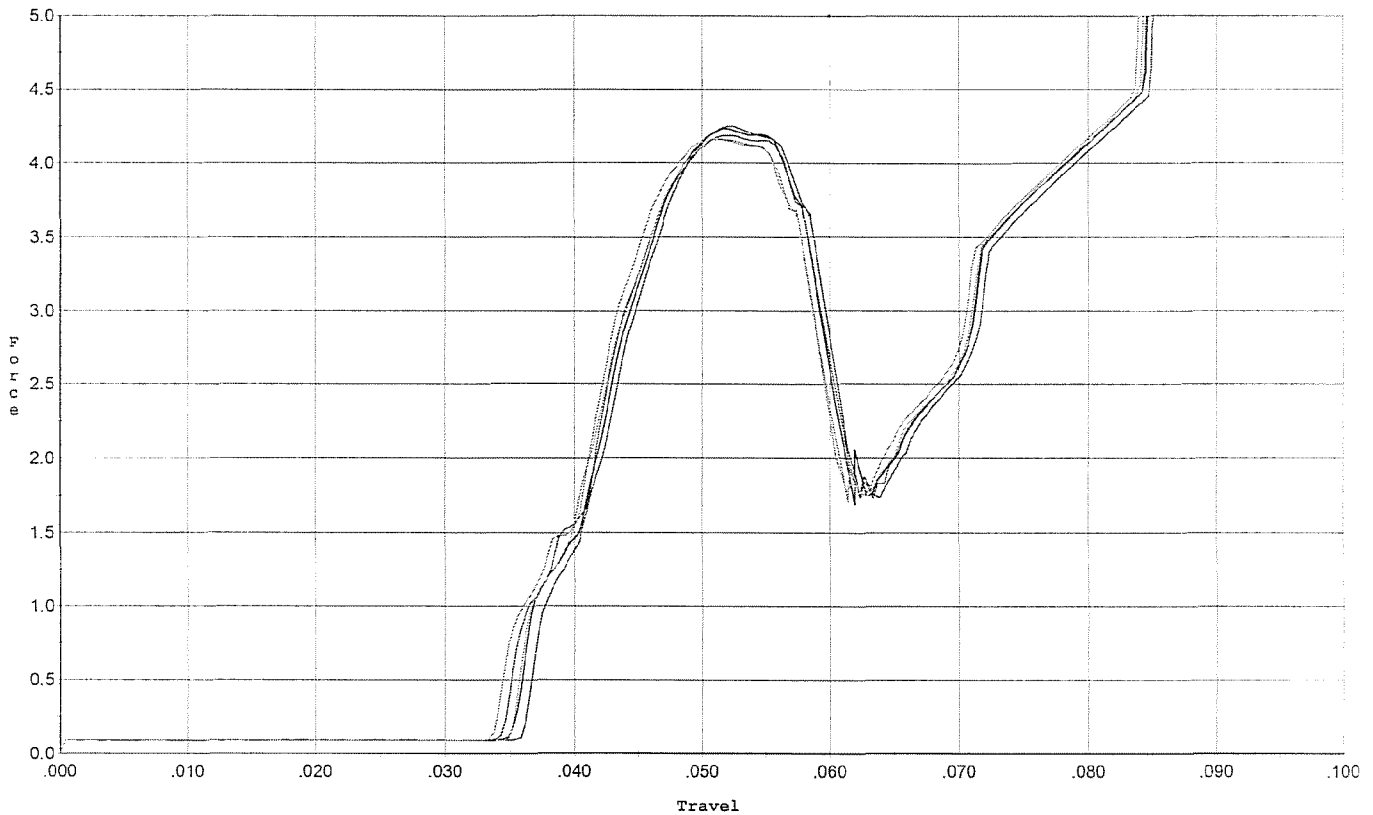
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.403	0.053	0.035	0.034	0.038		Set Trigger
2	2.463	0.053	0.035	0.034	0.039		Set Trigger
3	2.457	0.054	0.034	0.034	0.041		Set Trigger
4	2.438	0.053	0.034	0.034	0.040		Set Trigger
5	2.459	0.052	0.034	0.034	0.040		Set Trigger

Avg 2.44

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/16/06

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.251	0.058	0.036	0.031	0.075		Set Trigger
2	4.231	0.058	0.035	0.031	0.075		Set Trigger
3	4.188	0.058	0.035	0.030	0.076		Set Trigger
4	4.172	0.057	0.035	0.031	0.074		Set Trigger
5	4.159	0.057	0.034	0.030	0.076		Set Trigger

AUG 420

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6605460.___0
FILE DATE AND TIME: 10/26/2006 06:33

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.012
The Average Y Centroid of the Five Target Set:	-0.083
The Average Point of Impact of the Five Target Set:	0.084
The Average Mean Radius of the Five Target Set:	0.637
The Distance from POA to Centroid Target #1:	0.241
The Distance from Centroid Target #2 to Centroid Target #1:	0.252
The Distance from Centroid Target #3 to Centroid Target #1:	0.264
The Distance from Centroid Target #4 to Centroid Target #1:	0.262
The Distance from Centroid Target #5 to Centroid Target #1:	0.132

SERIAL NUMBER: G6605460. __ 0

TARGET NUMBER: 1

FILE DATE: 10/26/2006

FILE TIME: 06:33

POINT#	X	Y
--------	---	---

1:	-0.003	-1.254
----	--------	--------

2:	-0.070	-0.746
----	--------	--------

3:	-0.354	-0.588
----	--------	--------

4:	0.030	-0.251
----	-------	--------

5:	0.491	-0.084
----	-------	--------

6:	0.485	0.439
----	-------	-------

7:	0.070	0.443
----	-------	-------

8:	-0.262	0.509
----	--------	-------

9:	-0.372	0.183
----	--------	-------

10:	1.136	-0.770
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X CENTROID: 0.115

Y CENTROID: -0.212

POA TO CENTROID: 0.241

HORZ SPREAD: 1.508

VERT SPREAD: 1.763

GROUP SPREAD: 1.895

MIN RADIUS: 0.094

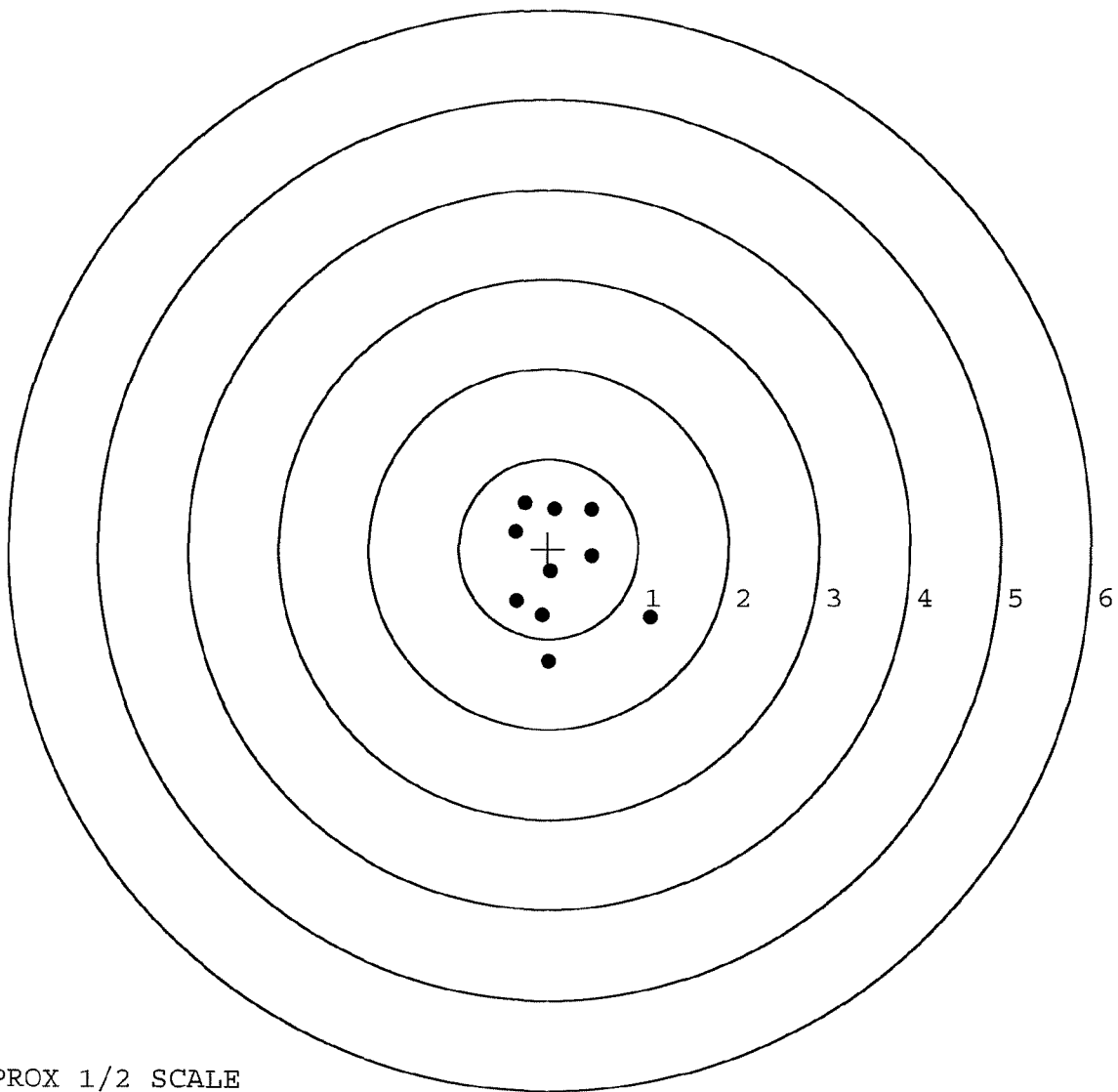
MAX RADIUS: 1.163

MEAN RADIUS: 0.672

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 10

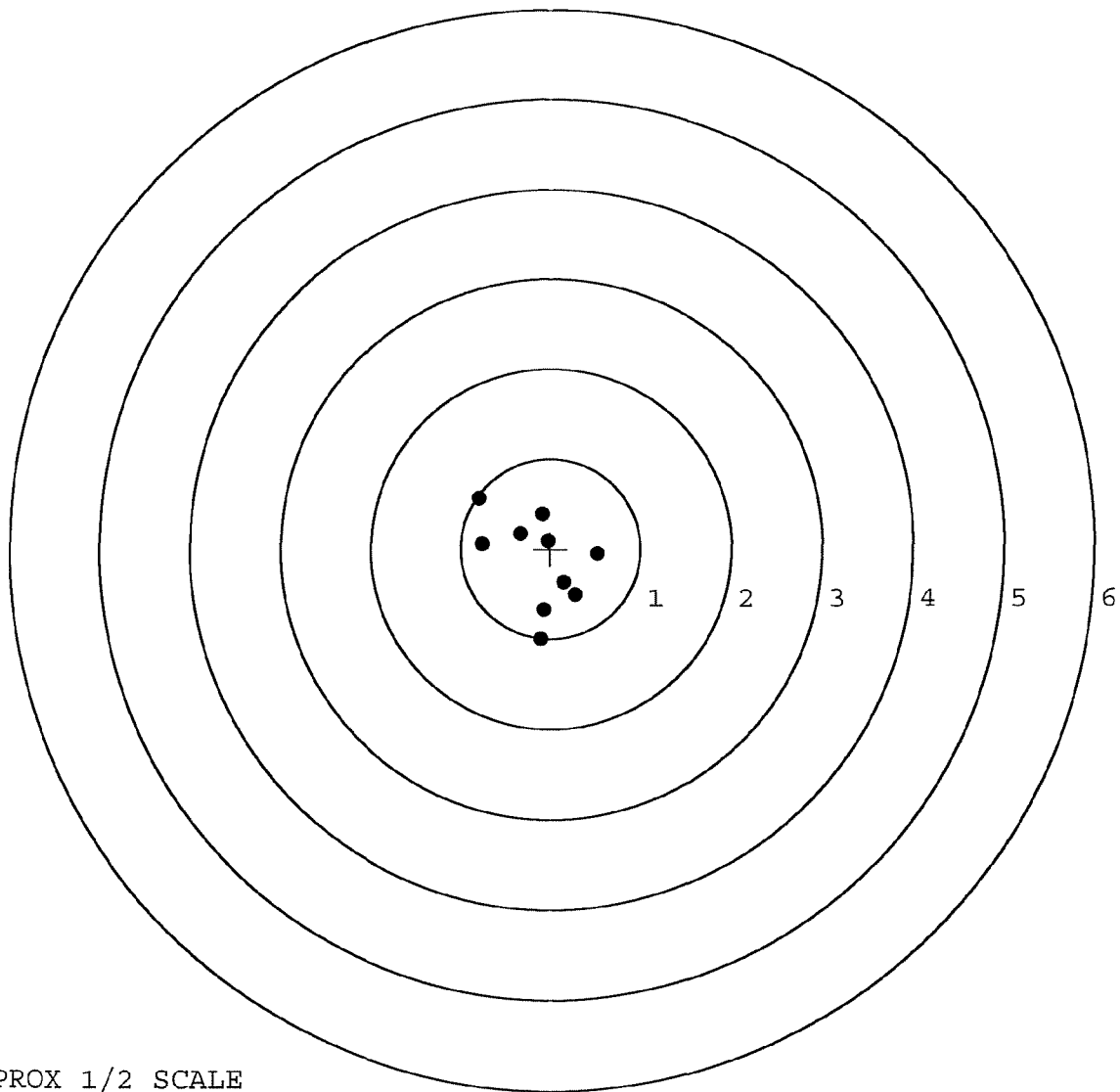


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6605460. __0
TARGET NUMBER: 2
FILE DATE: 10/26/2006
FILE TIME: 06:33

X CENTROID: -0.126
Y CENTROID: -0.138
POA TO CENTROID: 0.187
HORZ SPREAD: 1.320
VERT SPREAD: 1.575
GROUP SPREAD: 1.720
MIN RADIUS: 0.247
MAX RADIUS: 0.971
MEAN RADIUS: 0.578
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 10
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	-0.797	0.565
2:	-0.763	0.055
3:	-0.344	0.169
4:	-0.098	0.387
5:	-0.027	0.089
6:	0.523	-0.056
7:	-0.107	-1.010
8:	-0.075	-0.682
9:	0.277	-0.518
10:	0.149	-0.375

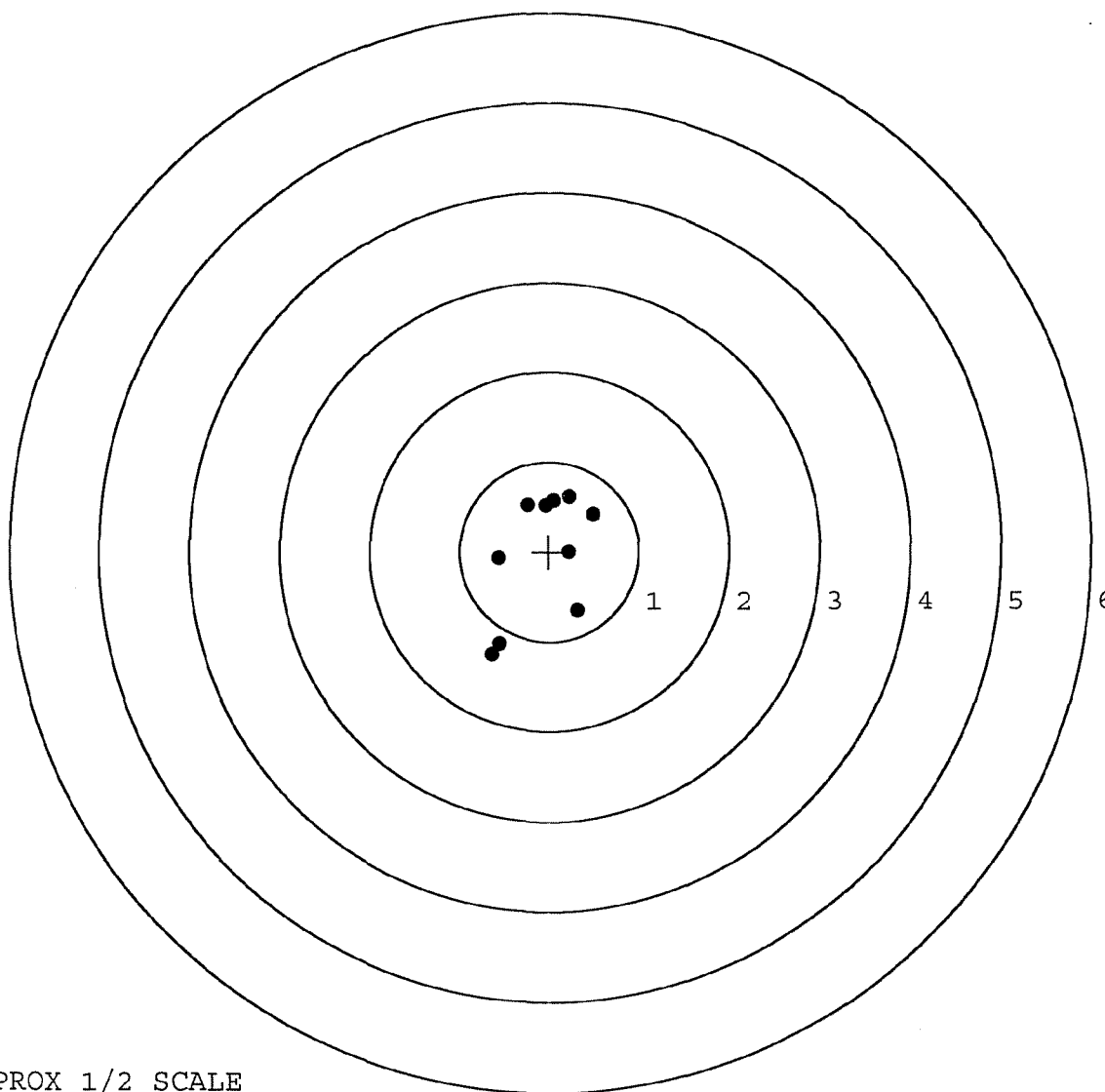


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6605460. __0
TARGET NUMBER: 3
FILE DATE: 10/26/2006
FILE TIME: 06:33

POINT#	X	Y
1:	-0.246	0.525
2:	-0.043	0.518
3:	0.226	0.618
4:	0.491	0.415
5:	0.222	-0.002
6:	0.315	-0.657
7:	-0.562	-0.079
8:	-0.643	-1.151
9:	-0.557	-1.033
10:	0.049	0.567

X CENTROID: -0.075
Y CENTROID: -0.028
POA TO CENTROID: 0.080
HORZ SPREAD: 1.134
VERT SPREAD: 1.769
GROUP SPREAD: 1.971
MIN RADIUS: 0.298
MAX RADIUS: 1.259
MEAN RADIUS: 0.707
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 8
in 3 IN DIAMETER: 10

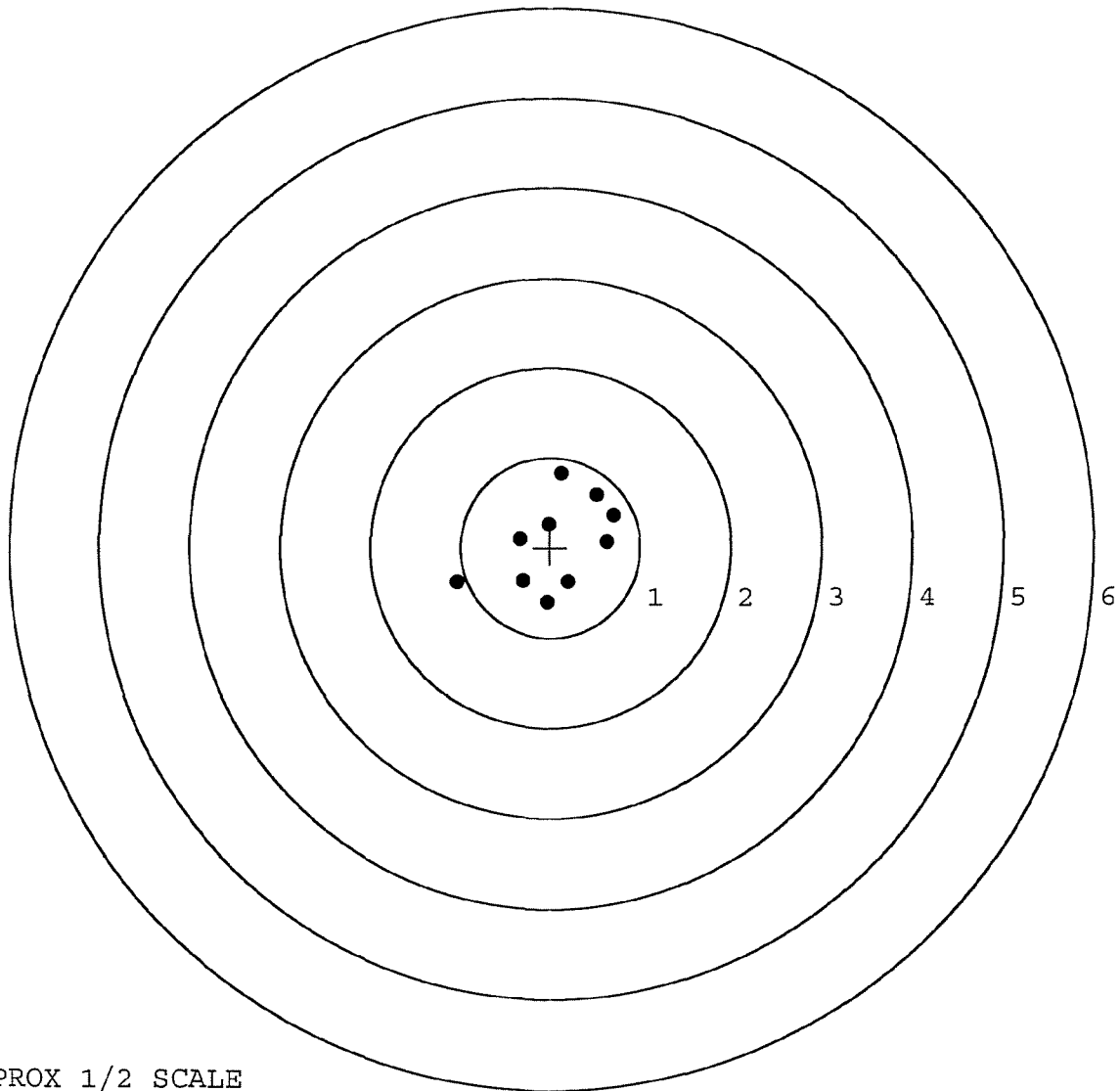


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6605460. __0
TARGET NUMBER: 4
FILE DATE: 10/26/2006
FILE TIME: 06:33

X CENTROID: 0.045
Y CENTROID: 0.041
POA TO CENTROID: 0.061
HORZ SPREAD: 1.739
VERT SPREAD: 1.428
GROUP SPREAD: 1.892
MIN RADIUS: 0.227
MAX RADIUS: 1.163
MEAN RADIUS: 0.626
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 9
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.124	0.821
2:	0.518	0.580
3:	0.704	0.355
4:	0.639	0.061
5:	-0.016	0.259
6:	-0.340	0.093
7:	0.201	-0.385
8:	-0.037	-0.607
9:	-0.304	-0.380
10:	-1.035	-0.390



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6605460. __0

TARGET NUMBER: 5

FILE DATE: 10/26/2006

FILE TIME: 06:33

POINT#	X	Y
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1:	0.746	-1.111
----	-------	--------

2:	-0.188	0.679
----	--------	-------

3:	0.517	0.671
----	-------	-------

4:	-0.983	-0.117
----	--------	--------

5:	-0.232	-0.455
----	--------	--------

6:	0.280	-0.357
----	-------	--------

7:	-0.121	-0.059
----	--------	--------

8:	0.431	0.194
----	-------	-------

9:	0.494	-0.014
----	-------	--------

10:	0.056	-0.238
-----	-------	--------

X CENTROID: 0.100

Y CENTROID: -0.081

POA TO CENTROID: 0.129

HORZ SPREAD: 1.729

VERT SPREAD: 1.790

GROUP SPREAD: 2.019

MIN RADIUS: 0.163

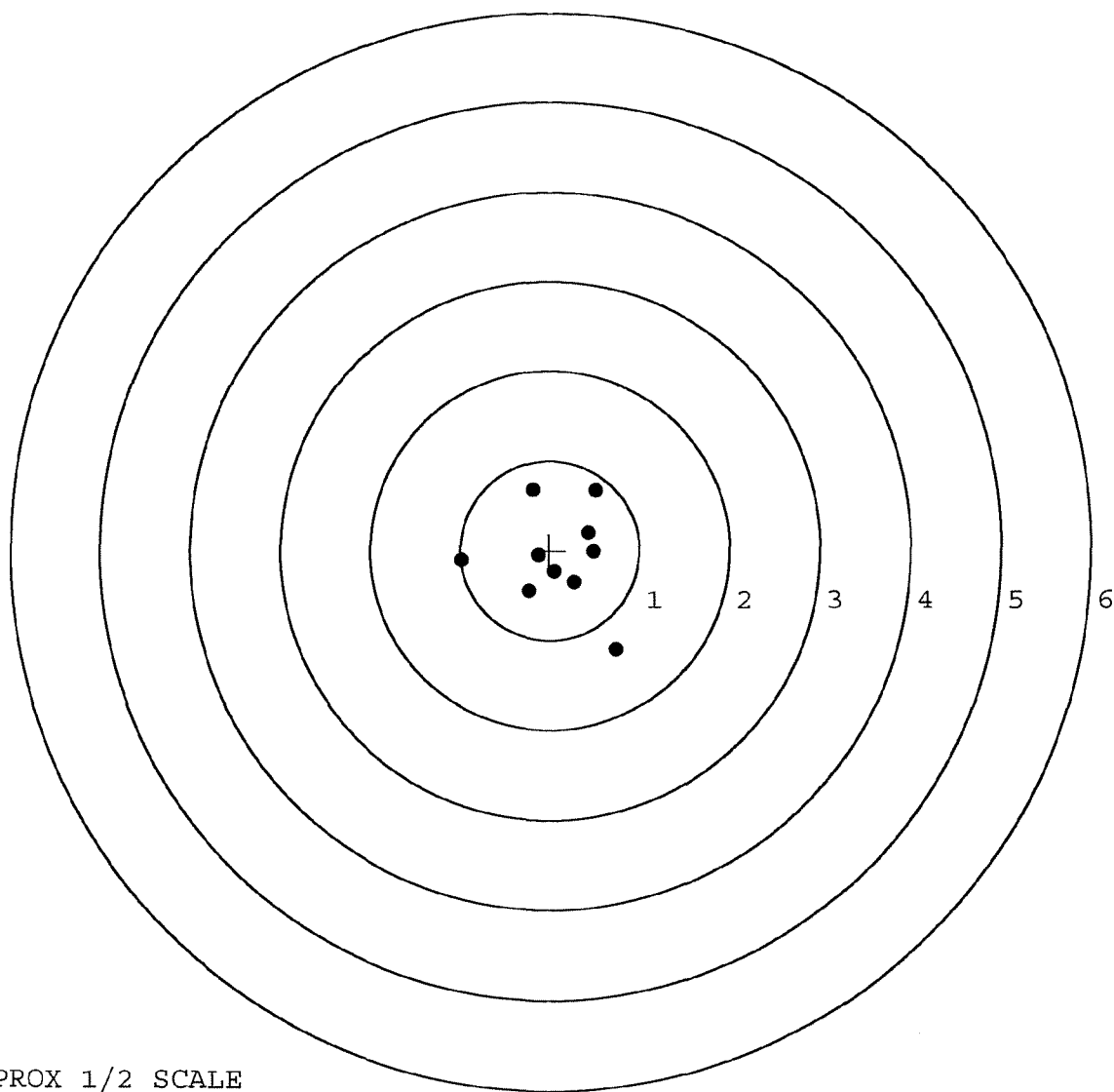
MAX RADIUS: 1.216

MEAN RADIUS: 0.602

IN 1 IN DIAMETER: 5

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE