

Part Program: BoltPlug
Inspector: Administrator

Date/Time: 08/08/2000 08:31:11
CMM: CMM1

HEIGHT OF DATUM-C SURFACE

#1

TYPE: LINE

NAME: DATUM_C LINE

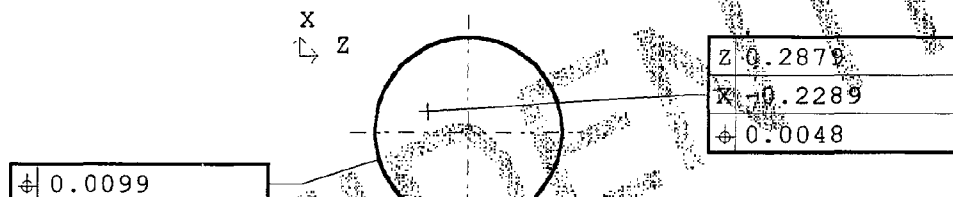
	ACTUAL	NOMINAL	+ TOL	- TOL	DEV	OUT-TOL
Z	-0.0073	0.0000	0.0050	0.0050	-0.0073	-0.0023

#2

TYPE: I.D.

NAME: SAFETY_PLUNGER_HOLE

	ACTUAL	NOMINAL	+ TOL	- TOL	DEV	OUT-TOL
Z	0.2879	0.2900	0.0050	0.0050	-0.0021	--
X	-0.2289	-0.2300	0.0050	0.0050	0.0011	+
DI	0.1429	0.1420	0.0010	0.0010	0.0009	+++
PS			0.0080		0.0048	++

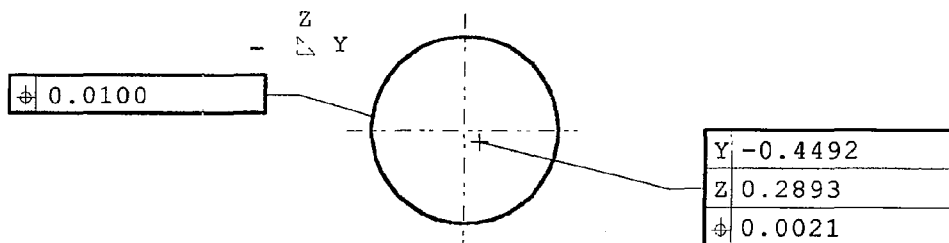


#3

TYPE: I.D.

NAME: LOCK_TUMBLER_HOLE

	ACTUAL	NOMINAL	+ TOL	- TOL	DEV	OUT-TOL
Y	-0.4492	-0.4500	0.0050	0.0050	0.0008	+
Z	0.2893	0.2900	0.0050	0.0050	-0.0007	-
DI	0.2490	0.2480	0.0010	0.0010	0.0010	++++
PS			0.0080		0.0021	+



DEPTH OF TUMBLER HOLE FROM DATUMS ABC

#4

TYPE: POINT

NAME: TUMBLER_HOLE_DEPTH

ET06307

X	ACTUAL	NOMINAL	+ TOL	- TOL	DEV	OUT-TOL
	0.2223	0.2200	0.0050	0.0050	0.0023	++

CONFIDENTIAL

83

ET06308