

6674 9165

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



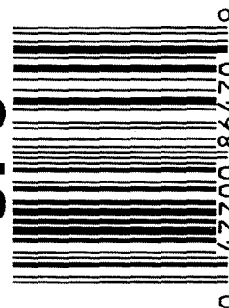
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6749165

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6749165

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-12-08	RP
430	ASSEMBLE TO STOCK		6-13-08	SP
440	PROOF		6-13-08	SD
460	CHECK HEADSPACE		6-13-08	SD
470	DIS-ASSEMBLE ACTION		6-13-08	RP
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	6-16-08	S.P.D.
475	DRILL AND TAP SIGHT HOLES	JUN 1 2008	6-17-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR <i>WMS</i>	6/18/08	<i>WMS</i>
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/18/08	RT
520	GOFF BLAST BBL / REC		6/18/08	BT
542	APPLY COATINGS (BARREL ACTION)		6/19/08	CU
545	(BOLT)			
560	RE-ASSEMBLE ACTION		6/19/08	RP
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6/19/08	RP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		6/19/08	RP
	D) OIL FIRING PIN ASSEMBLY		6/24/08	S.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

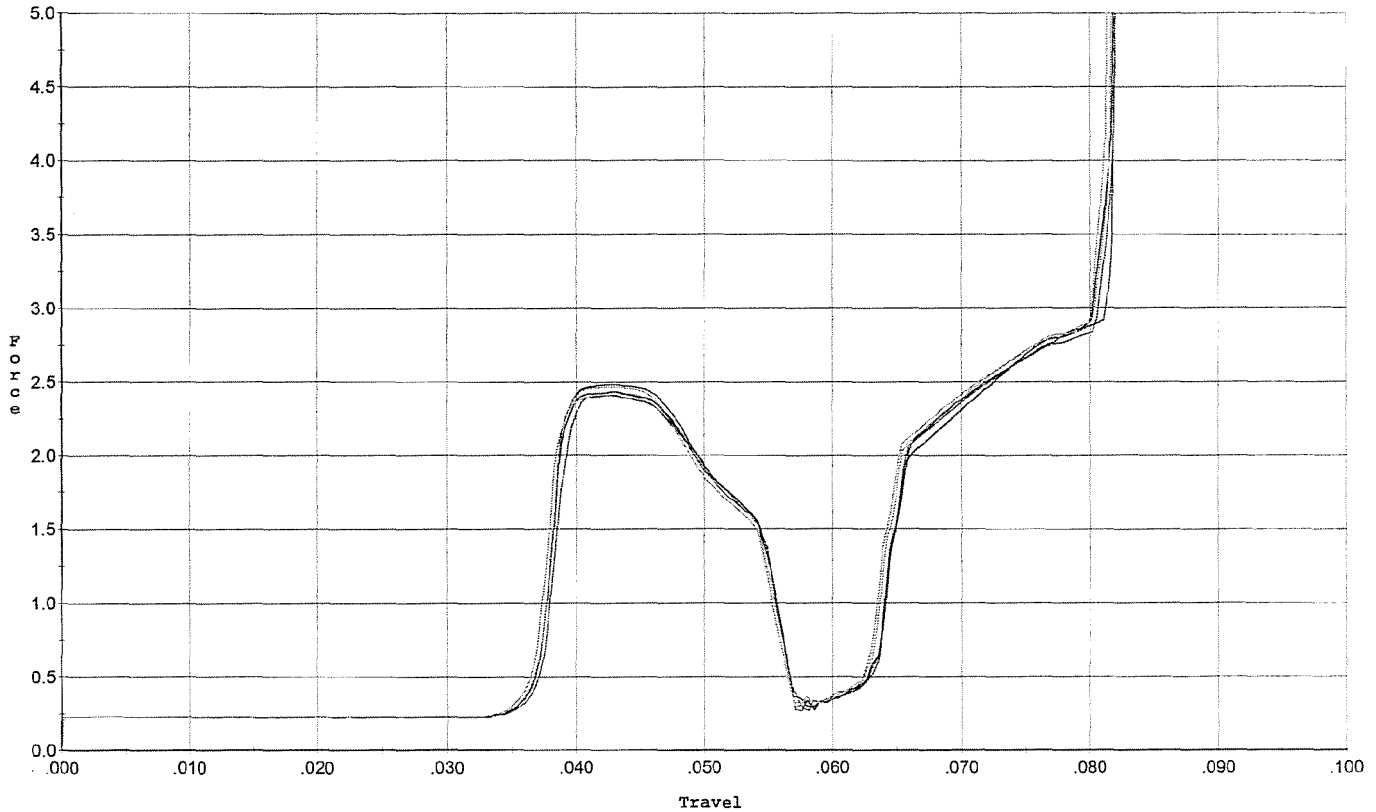
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6</u> <u>6</u> <u>6</u>	7/8/08	Fm
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4</u> <u>4</u> <u>4⁵</u>	7/8/08	Fm
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.023</u>	7/8/08	Fm
	J) ASSEMBLE STOCK		6/24/08	L.P.D.
	K) ASSEMBLE SWIVEL STUDS		7/19/08	L.P.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7/19/08	L.P.D.
	M) IRON SIGHT ALIGNMENT		7/19/08	L.P.D.
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7/19/08	L.P.D.
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	6/26/08	MED
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		6/26/08	MED
670	FINAL INSPECTION A) HEADSPACE		7/19/08	Fm
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.38</u> <u>2.73</u> <u>2.66</u> <u>2.63</u> <u>2.58</u>	7/7/08	Fm
	C) FUNCTION		7/19/08	Fm
690	PACK		7/24/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/12/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



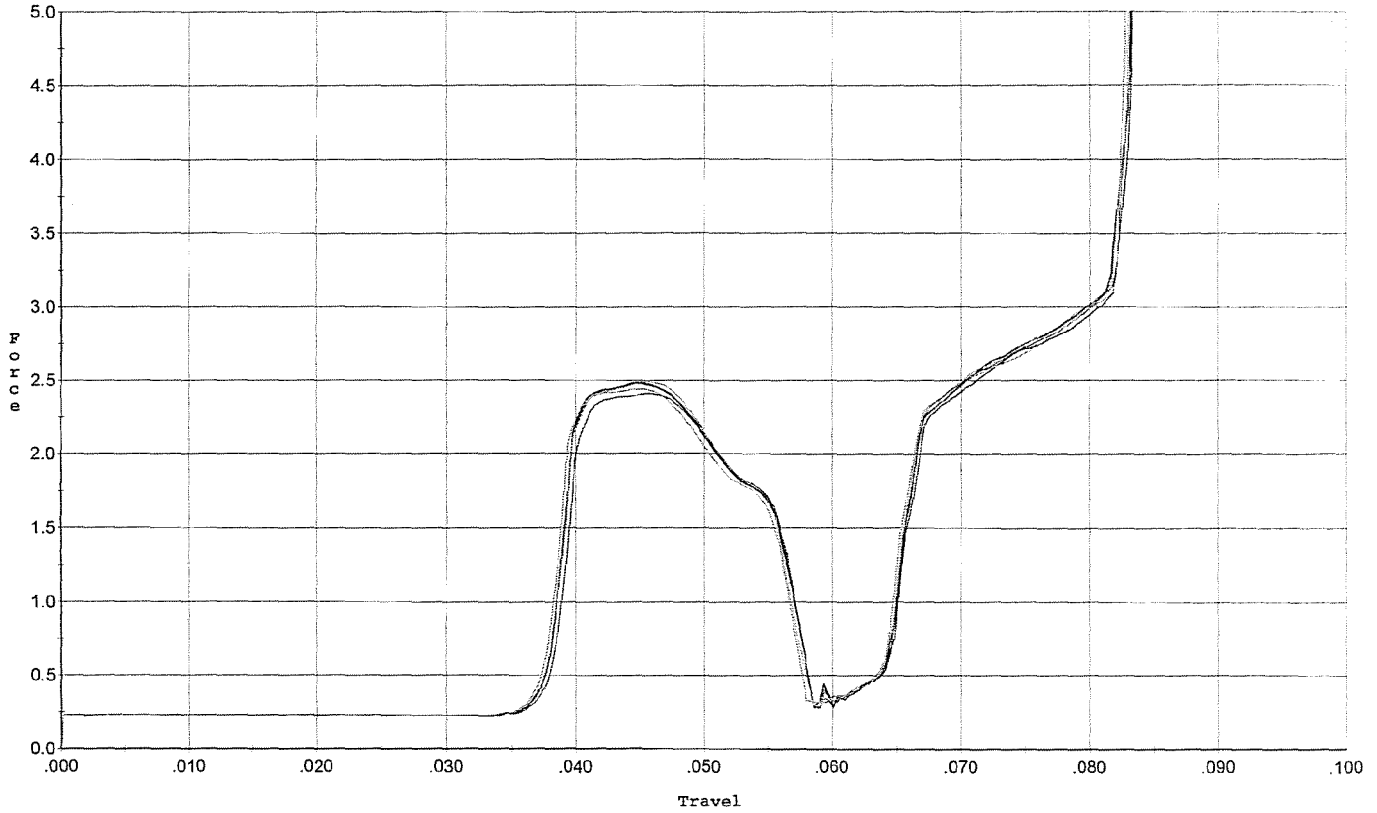
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.481	0.055	0.037	0.034	0.046		Set Trigger
2	2.434	0.055	0.036	0.034	0.045		Set Trigger
3	2.407	0.055	0.037	0.034	0.044		Set Trigger
4	2.466	0.055	0.036	0.034	0.046		Set Trigger
5	2.417	0.054	0.036	0.034	0.044		Set Trigger

Avg 2.44

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/12/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



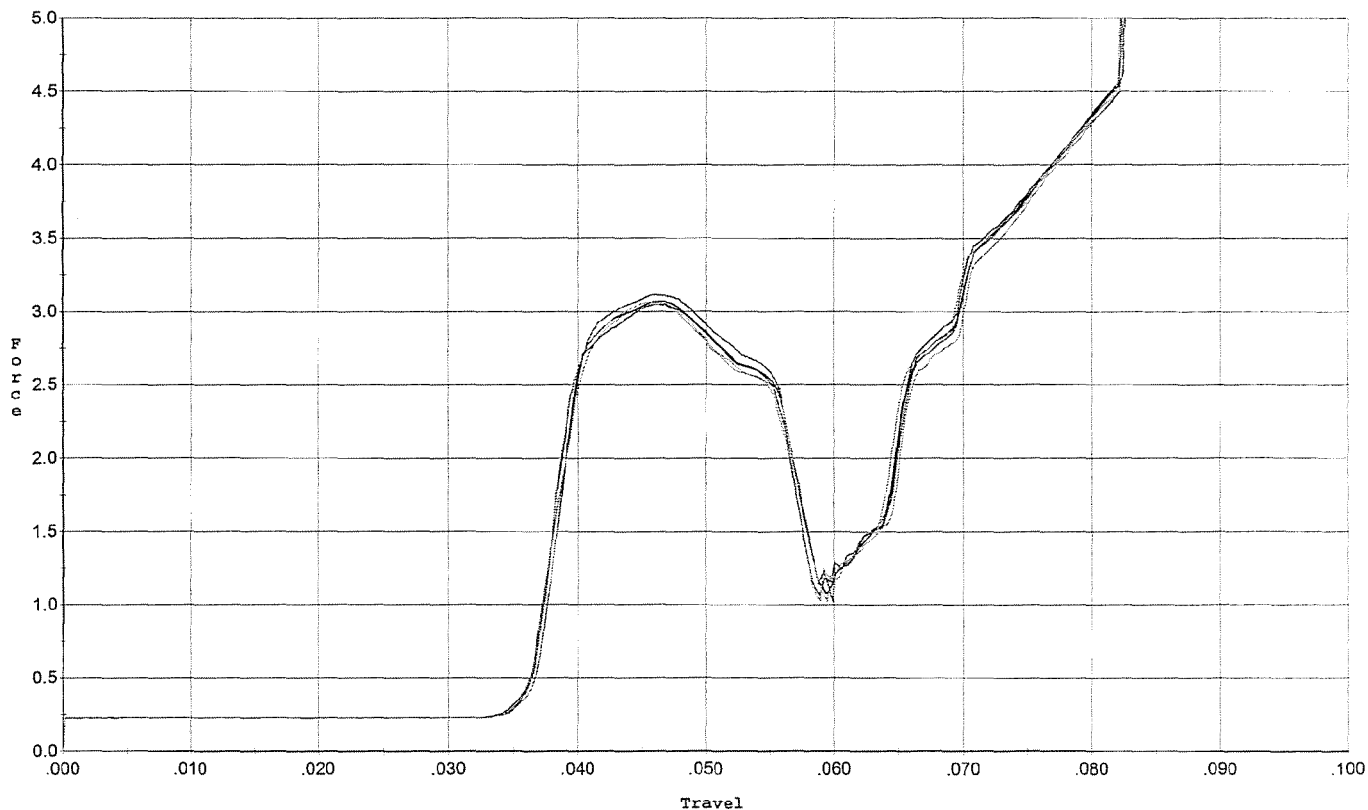
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.483	0.057	0.037	0.034	0.048		Set Trigger
2	2.475	0.057	0.037	0.034	0.048		Set Trigger
3	2.412	0.056	0.038	0.034	0.046		Set Trigger
4	2.491	0.056	0.037	0.034	0.047		Set Trigger
5	2.444	0.056	0.037	0.034	0.046		Set Trigger

Avg 2.46

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/12/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



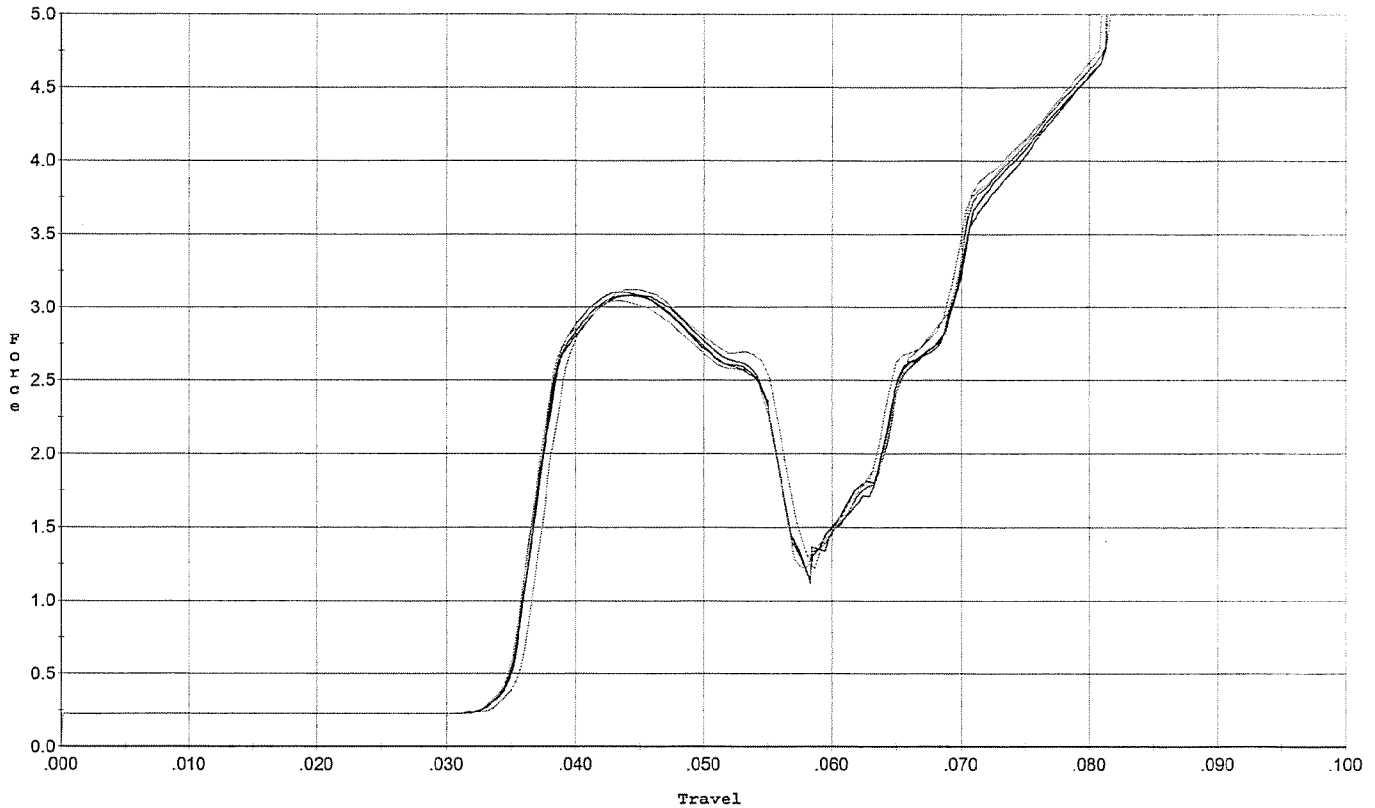
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.053	0.056	0.036	0.032	0.060		Set Trigger
2	3.066	0.056	0.036	0.032	0.060		Set Trigger
3	3.115	0.056	0.036	0.032	0.061		Set Trigger
4	3.061	0.056	0.036	0.032	0.060		Set Trigger
5	3.050	0.057	0.036	0.032	0.061		Set Trigger

Avg 3.06

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/12/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



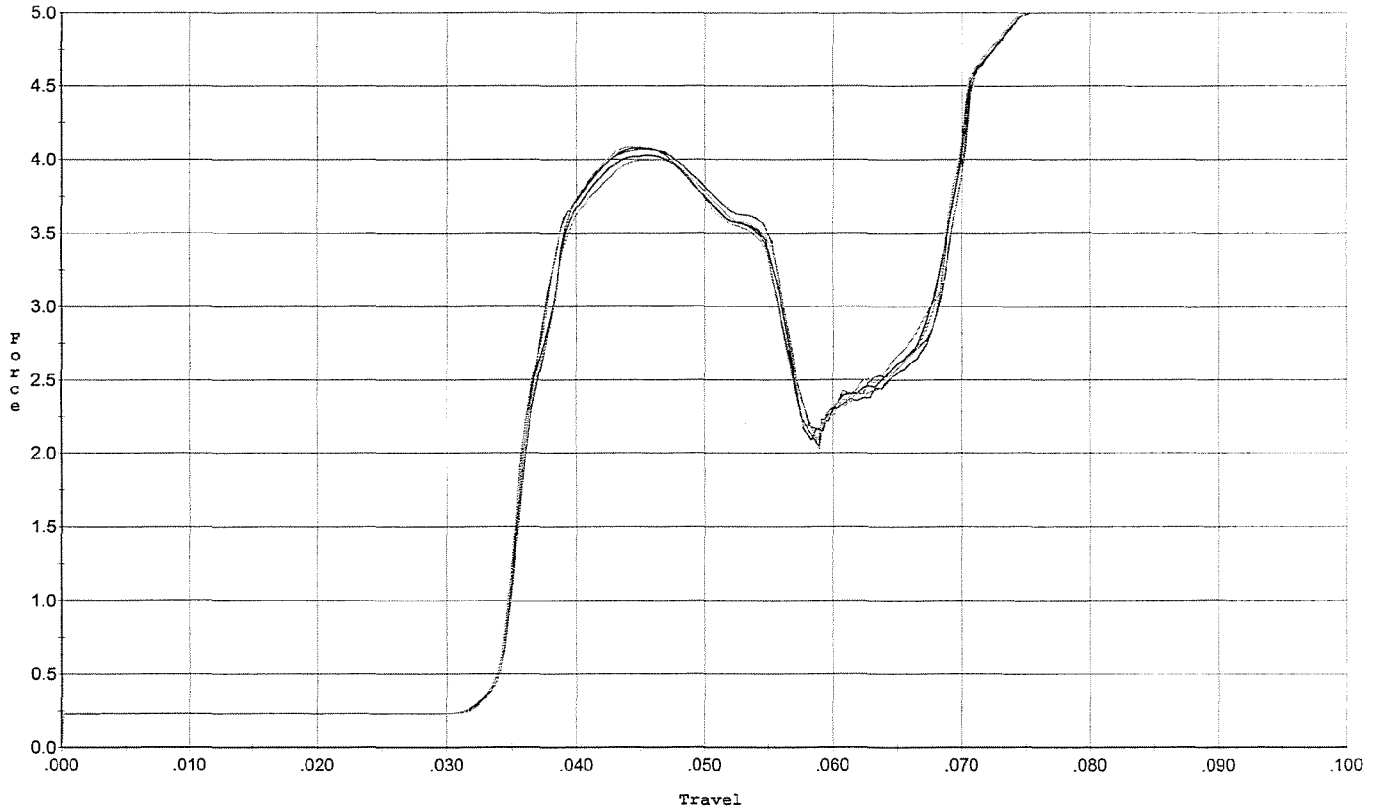
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.084	0.055	0.035	0.032	0.061		Set Trigger
2	3.080	0.055	0.035	0.032	0.061		Set Trigger
3	3.104	0.055	0.035	0.032	0.061		Set Trigger
4	3.045	0.055	0.034	0.032	0.061		Set Trigger
5	3.123	0.055	0.035	0.032	0.061		Set Trigger

Avg 3.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/12/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



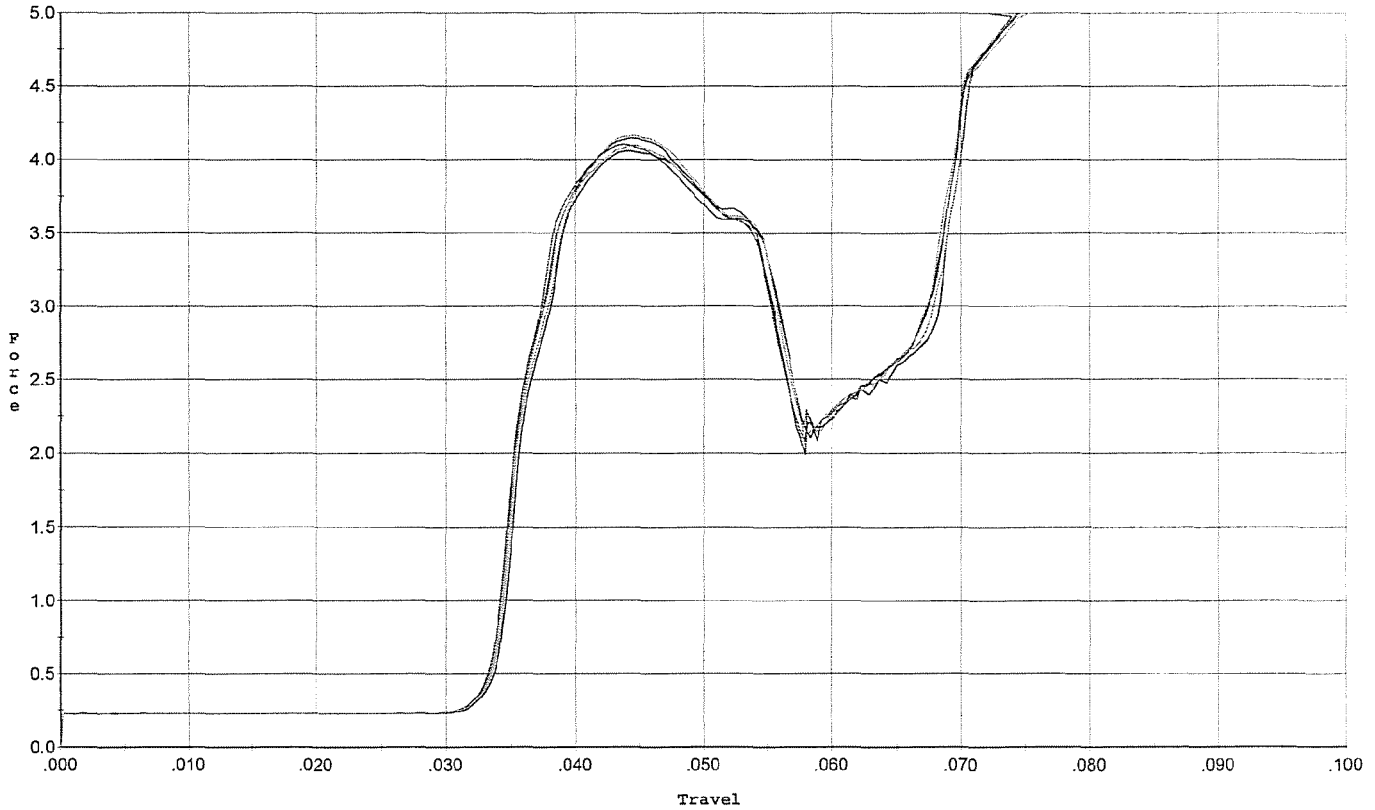
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.079	0.055	0.034	0.030	0.082		Set Trigger
2	4.028	0.056	0.034	0.027	0.083		Set Trigger
3	4.073	0.055	0.034	0.029	0.083		Set Trigger
4	3.999	0.055	0.034	0.029	0.082		Set Trigger
5	4.089	0.055	0.034	0.029	0.082		Set Trigger

Avg 4.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/12/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



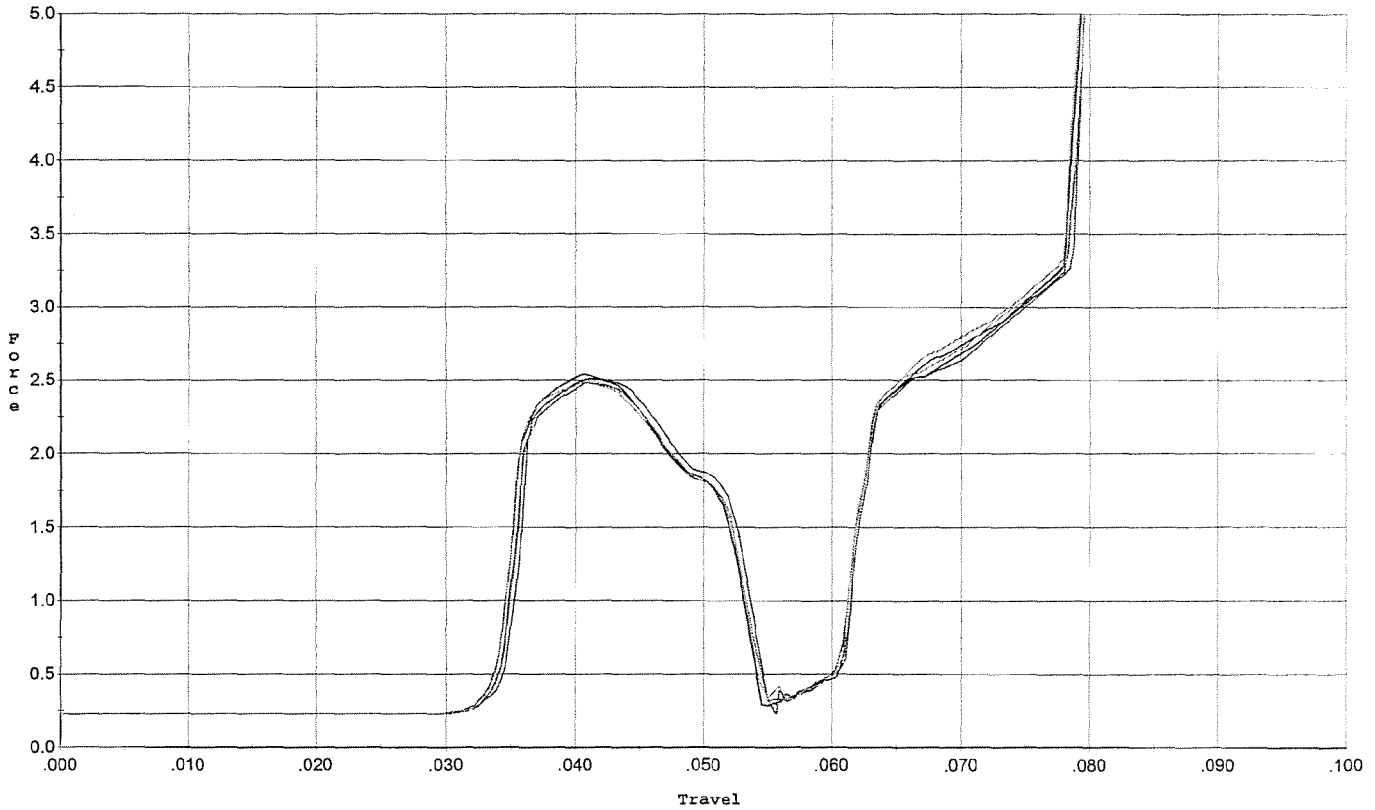
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.143	0.055	0.033	0.028	0.085		Set Trigger
2	4.058	0.056	0.033	0.028	0.084		Set Trigger
3	4.105	0.054	0.033	0.028	0.082		Set Trigger
4	4.162	0.056	0.033	0.028	0.086		Set Trigger
5	4.096	0.055	0.033	0.028	0.083		Set Trigger

Avg 4.11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/12/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



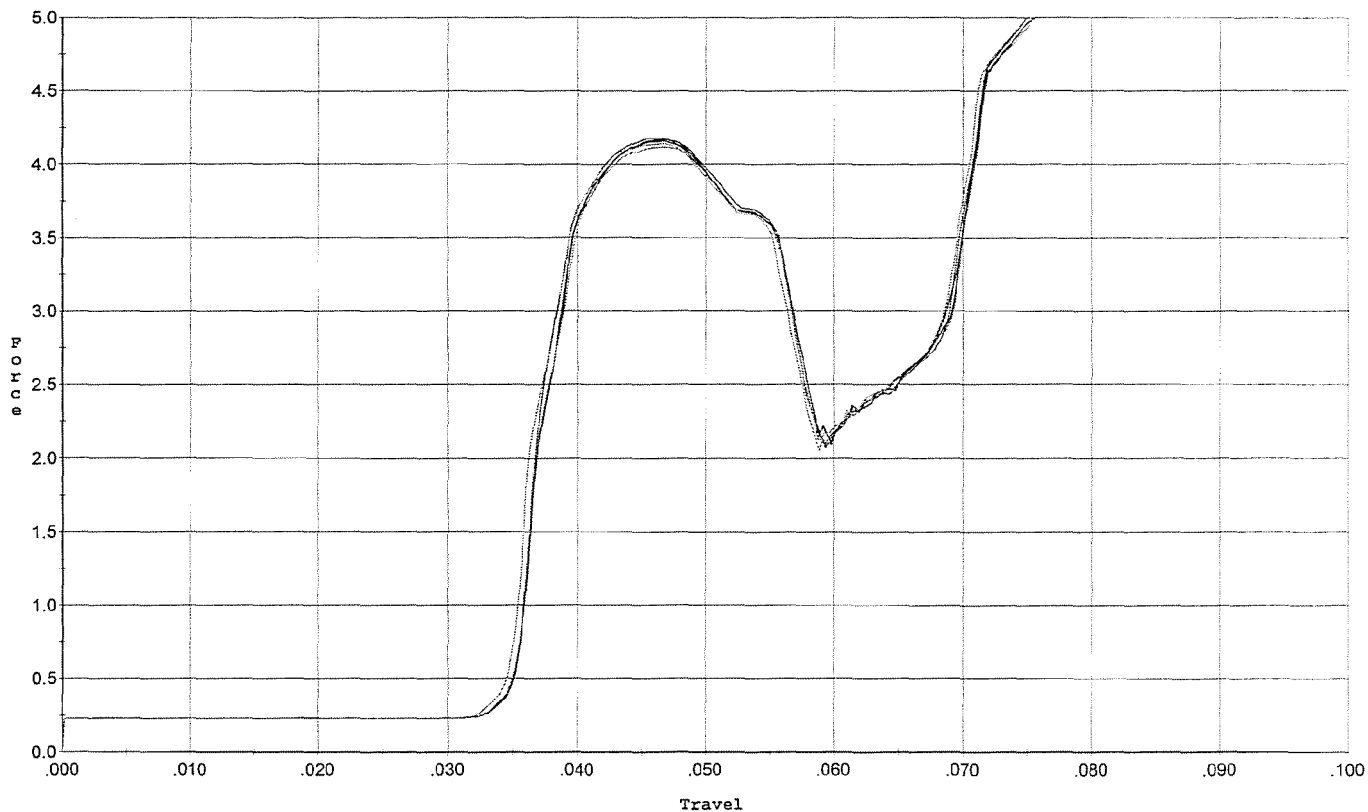
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.510	0.053	0.034	0.034	0.047		Set Trigger
2	2.539	0.052	0.033	0.034	0.047		Set Trigger
3	2.483	0.052	0.034	0.034	0.046		Set Trigger
4	2.499	0.052	0.034	0.034	0.046		Set Trigger
5	2.488	0.052	0.033	0.034	0.046		Set Trigger

Avg 2.50

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/12/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.166	0.056	0.035	0.027	0.083		Set Trigger
2	4.158	0.056	0.035	0.027	0.083		Set Trigger
3	4.176	0.056	0.035	0.027	0.084		Set Trigger
4	4.116	0.056	0.035	0.028	0.083		Set Trigger
5	4.139	0.055	0.034	0.028	0.083		Set Trigger

Avg 4.15