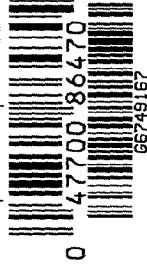


G674 9167

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

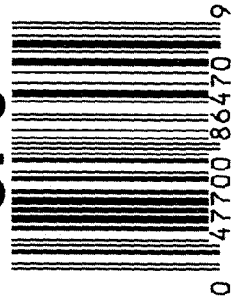
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6749167

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6749167

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-12-08	RP
430	ASSEMBLE TO STOCK		6-13-08	SP
440	PROOF		6-13-08	SD
460	CHECK HEADSPACE		6-13-08	SD
470	DIS-ASSEMBLE ACTION		6-13-08	RP
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	6-17-08	RP
475	DRILL AND TAP SIGHT HOLES	2008	6-18-08	TRW
480	MAGNAFLUX BBL ACTION	OPERATOR <i>mm</i>	6/18/08	<i>mm</i>
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/18/08	RT
520	GOFF BLAST BBL / REC		6/18/08	Bd
542	APPLY COATINGS (BARREL ACTION)		6/24/08	cm
545	(BOLT)			
560	RE-ASSEMBLE ACTION		6/26/08	RP
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6/26/08	RP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		6/26/08	RP
	D) OIL FIRING PIN ASSEMBLY		7/9/08	RP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

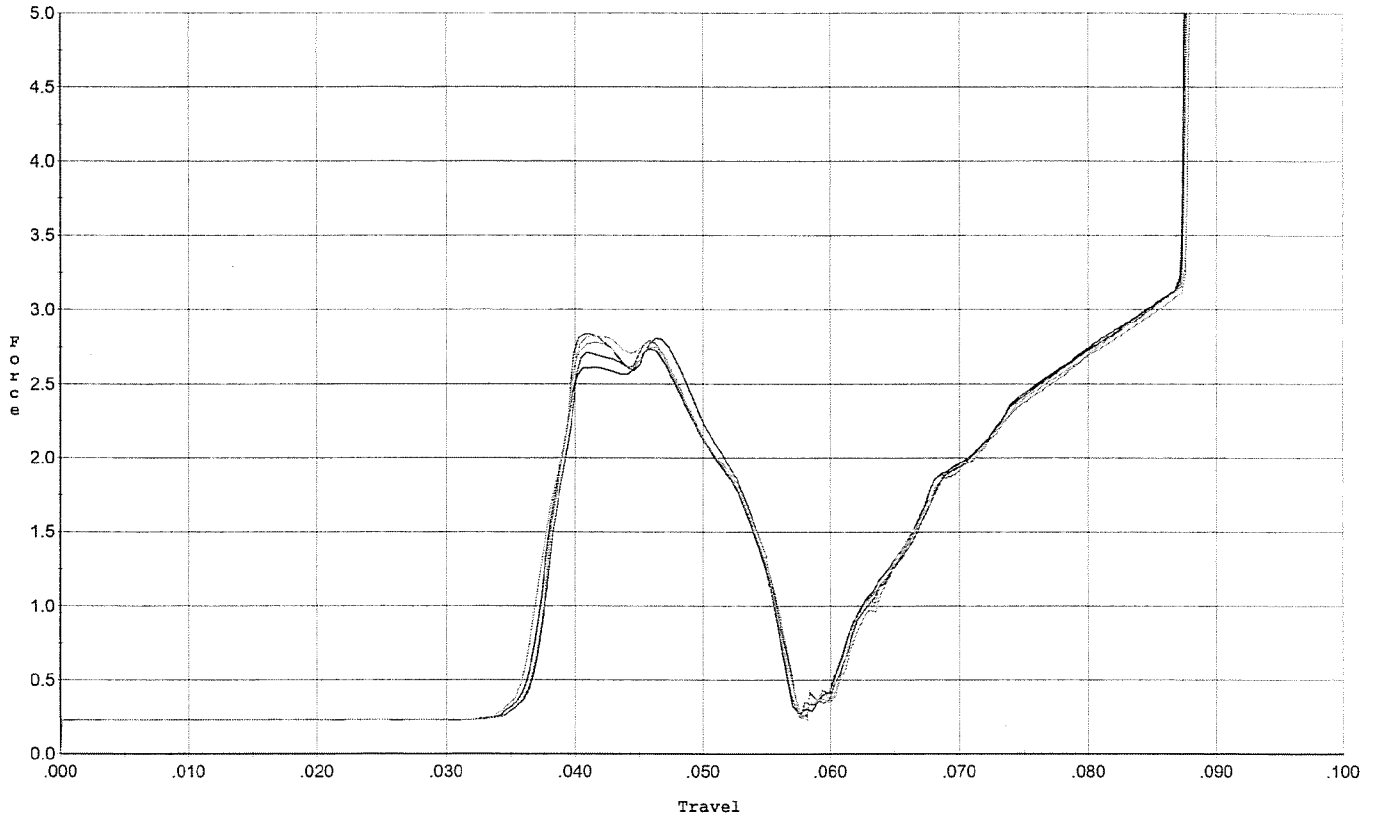
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6</u> <u>6</u> <u>5.5</u>	7/16/08	Fm
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.5</u> <u>4</u> <u>3.5</u>	7/16/08	Fm
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.022</u>	7/16/08	Fm
	J) ASSEMBLE STOCK		7/9/08	S.P.D.
	K) ASSEMBLE SWIVEL STUDS		8-7-08	S.P.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-7-08	S.P.D.
	M) IRON SIGHT ALIGNMENT		8-7-08	S.P.D.
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7-10-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/16/08	MEB
670	FINAL INSPECTION A) HEADSPACE		8-7-08	S.P.D.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.44</u> <u>2.36</u> <u>2.37</u> <u>2.28</u> <u>2.29</u>	7/16/08	Fm
	C) FUNCTION		8-7-08	S.P.D.
690	PACK		8/11/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/7/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



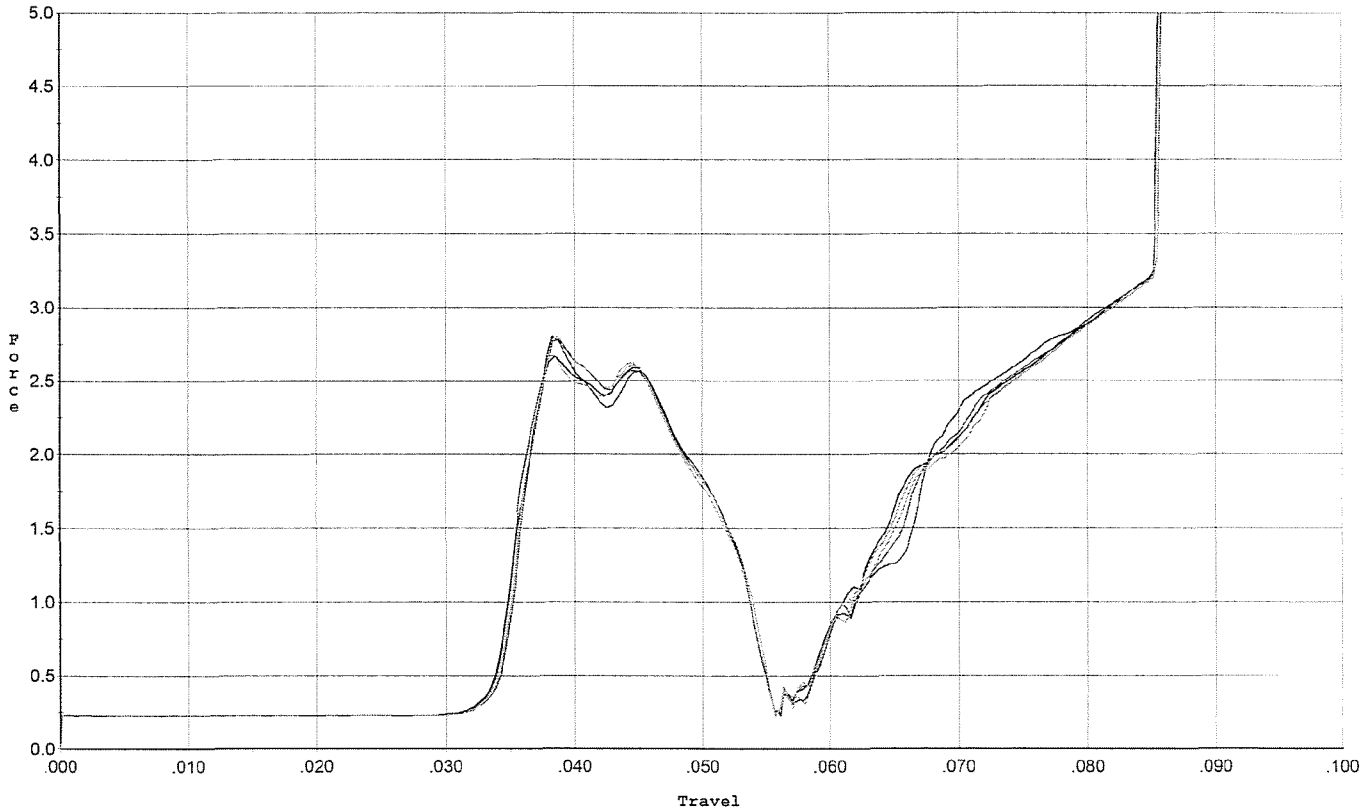
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.807	0.055	0.036	0.038	0.049		Set Trigger
2	2.739	0.055	0.036	0.038	0.049		Set Trigger
3	2.840	0.055	0.036	0.038	0.049		Set Trigger
4	2.778	0.055	0.036	0.038	0.049		Set Trigger
5	2.825	0.056	0.036	0.038	0.051		Set Trigger

Avg 2.79

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/7/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



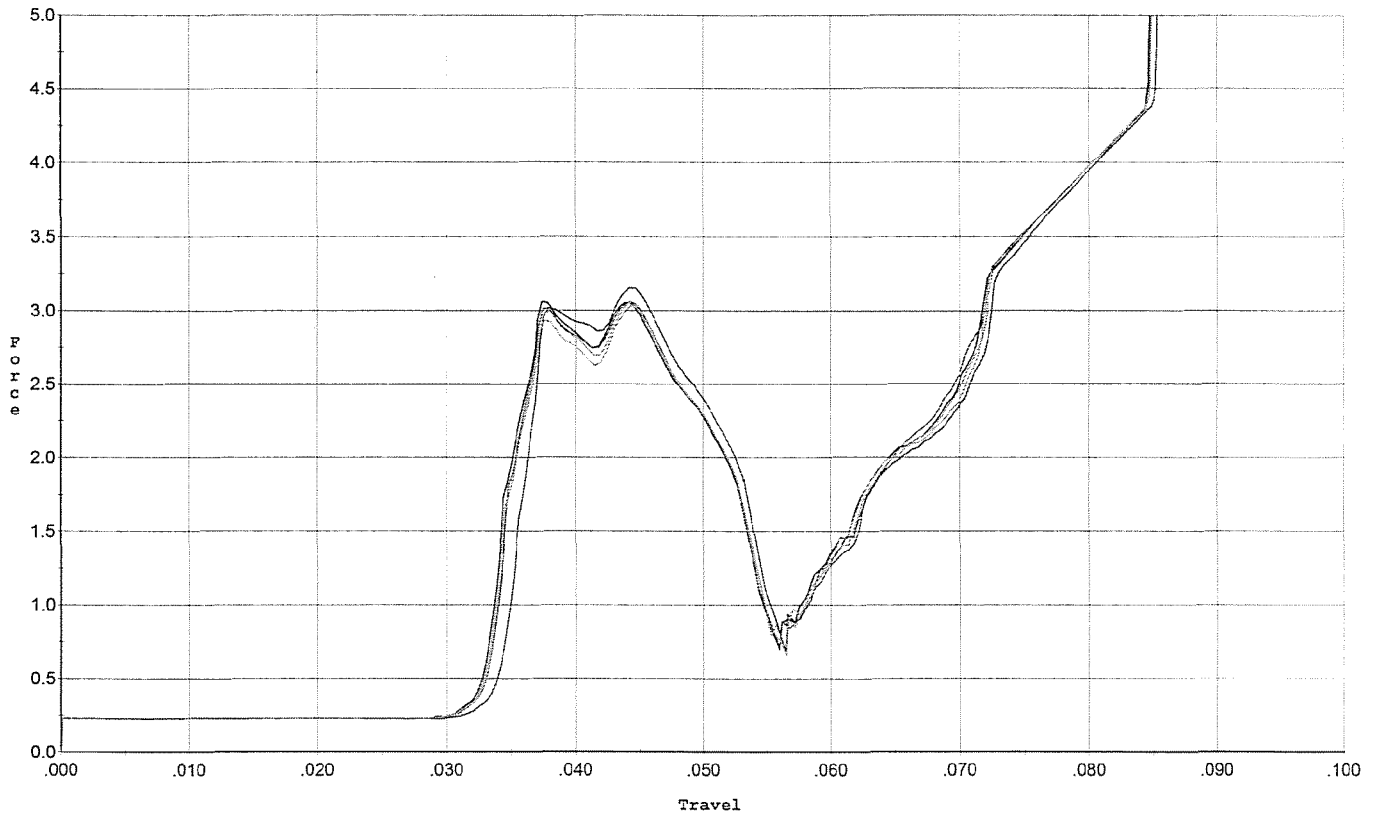
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.804	0.053	0.034	0.037	0.048		Set Trigger
2	2.668	0.053	0.033	0.037	0.048		Set Trigger
3	2.787	0.054	0.034	0.037	0.049		Set Trigger
4	2.806	0.054	0.034	0.037	0.049		Set Trigger
5	2.672	0.053	0.034	0.037	0.048		Set Trigger

Avg 2.74

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/7/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



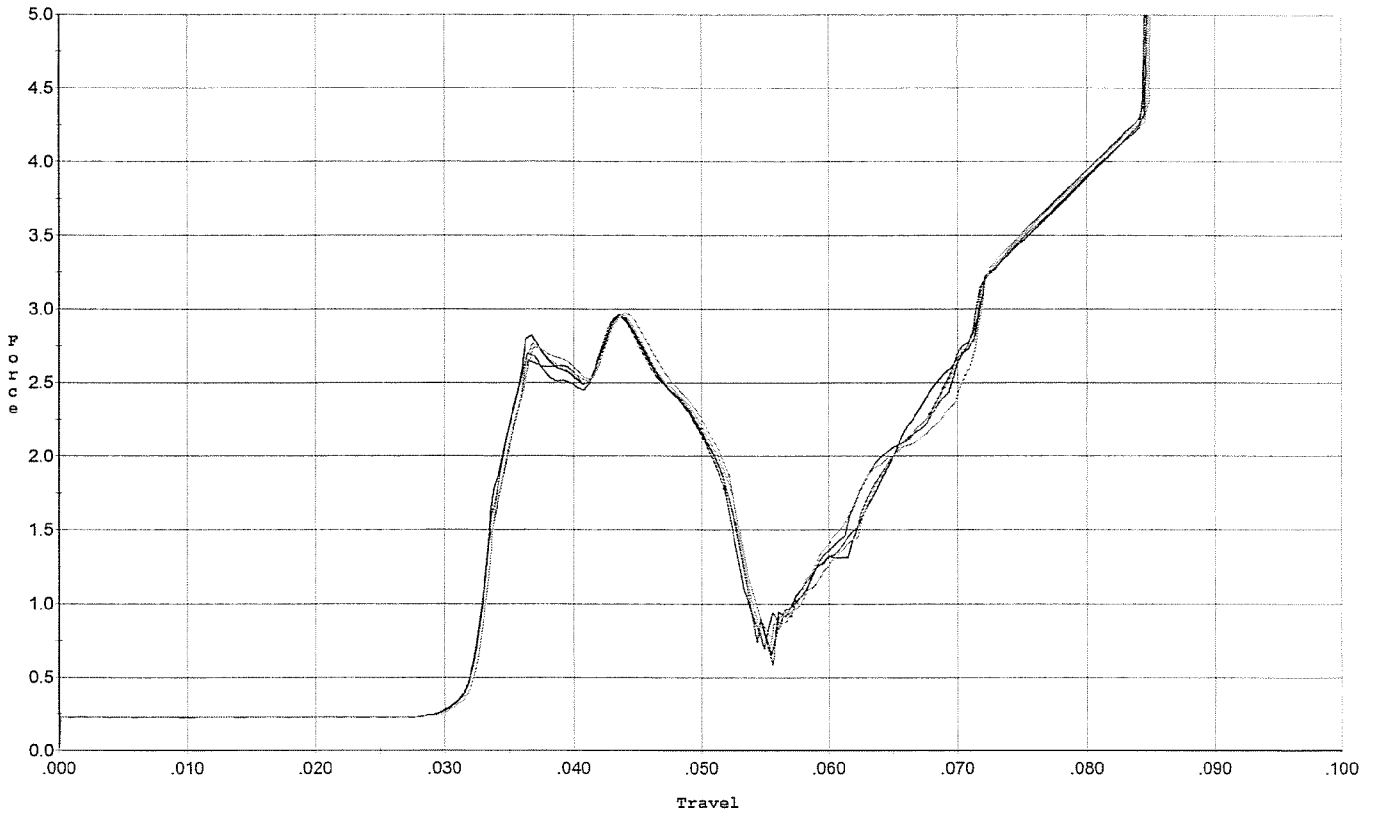
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.155	0.053	0.034	0.036	0.057		Set Trigger
2	3.060	0.053	0.032	0.036	0.057		Set Trigger
3	3.062	0.053	0.033	0.036	0.057		Set Trigger
4	3.063	0.054	0.033	0.035	0.058		Set Trigger
5	3.034	0.053	0.033	0.036	0.056		Set Trigger

Avg 3.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/7/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



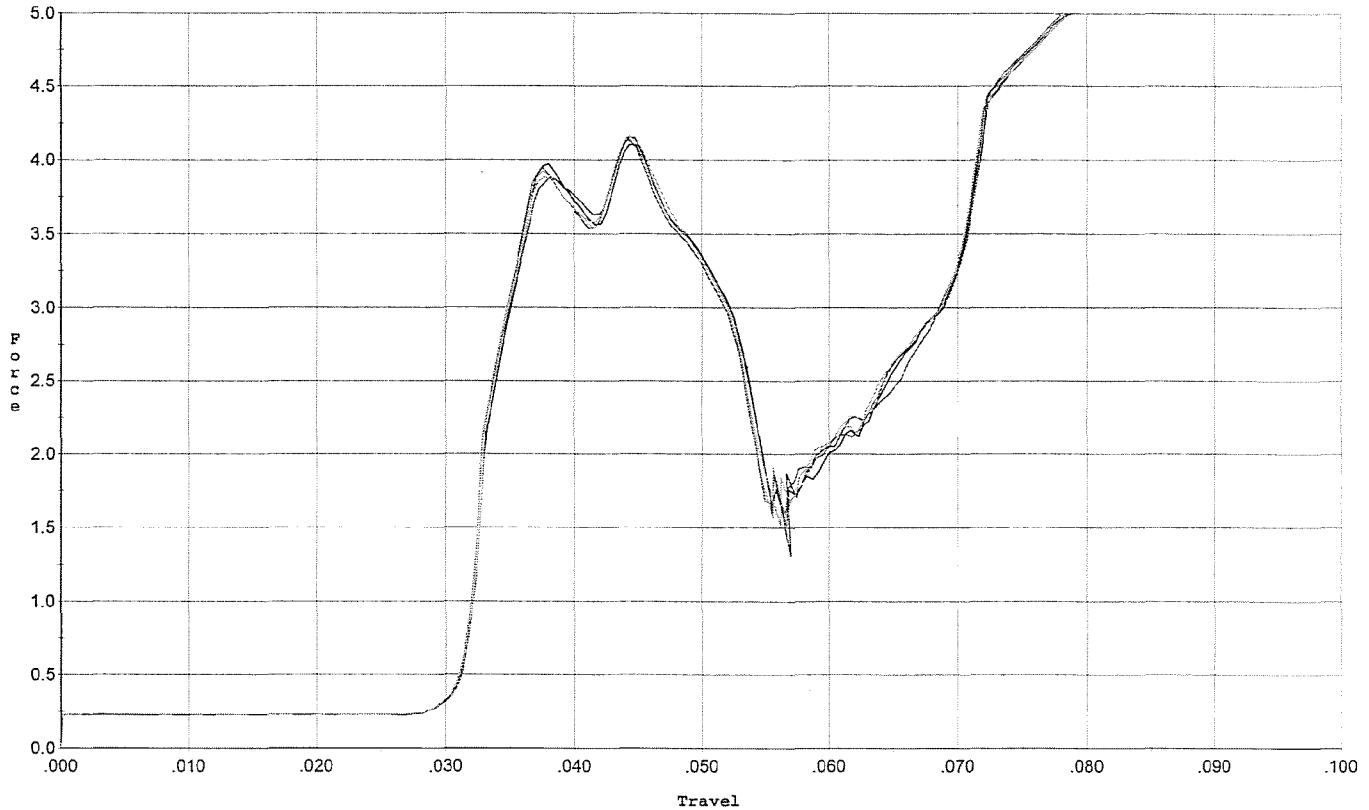
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.964	0.052	0.032	0.036	0.054		Set Trigger
2	2.950	0.053	0.032	0.035	0.056		Set Trigger
3	2.950	0.053	0.032	0.036	0.055		Set Trigger
4	2.956	0.052	0.032	0.036	0.055		Set Trigger
5	2.974	0.052	0.032	0.036	0.055		Set Trigger

Avg 2.95

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/7/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



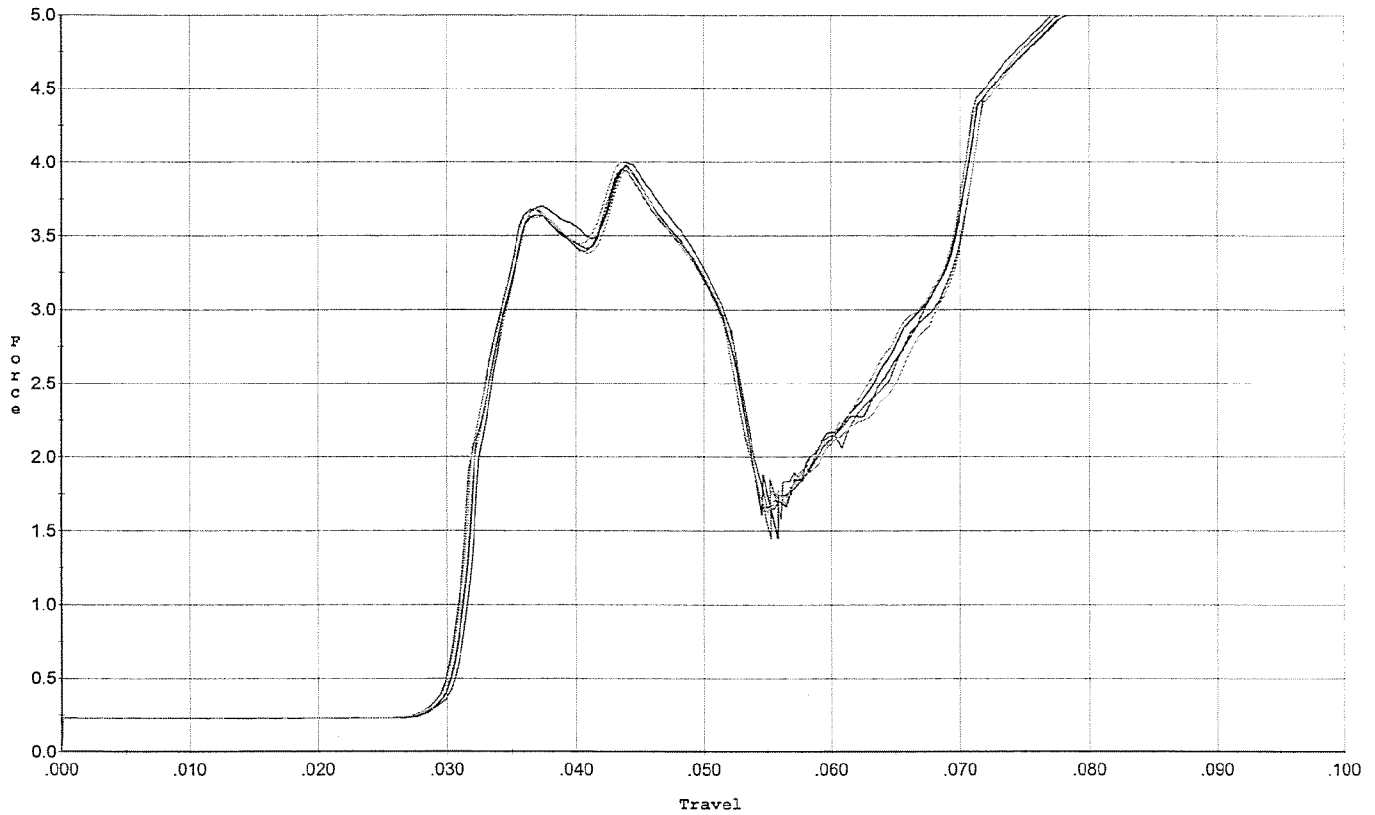
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.147	0.054	0.031	0.033	0.081		Set Trigger
2	4.101	0.054	0.031	0.033	0.081		Set Trigger
3	4.136	0.053	0.031	0.033	0.079		Set Trigger
4	4.156	0.053	0.031	0.033	0.080		Set Trigger
5	4.160	0.053	0.031	0.033	0.079		Set Trigger

Avg 4.14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/7/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



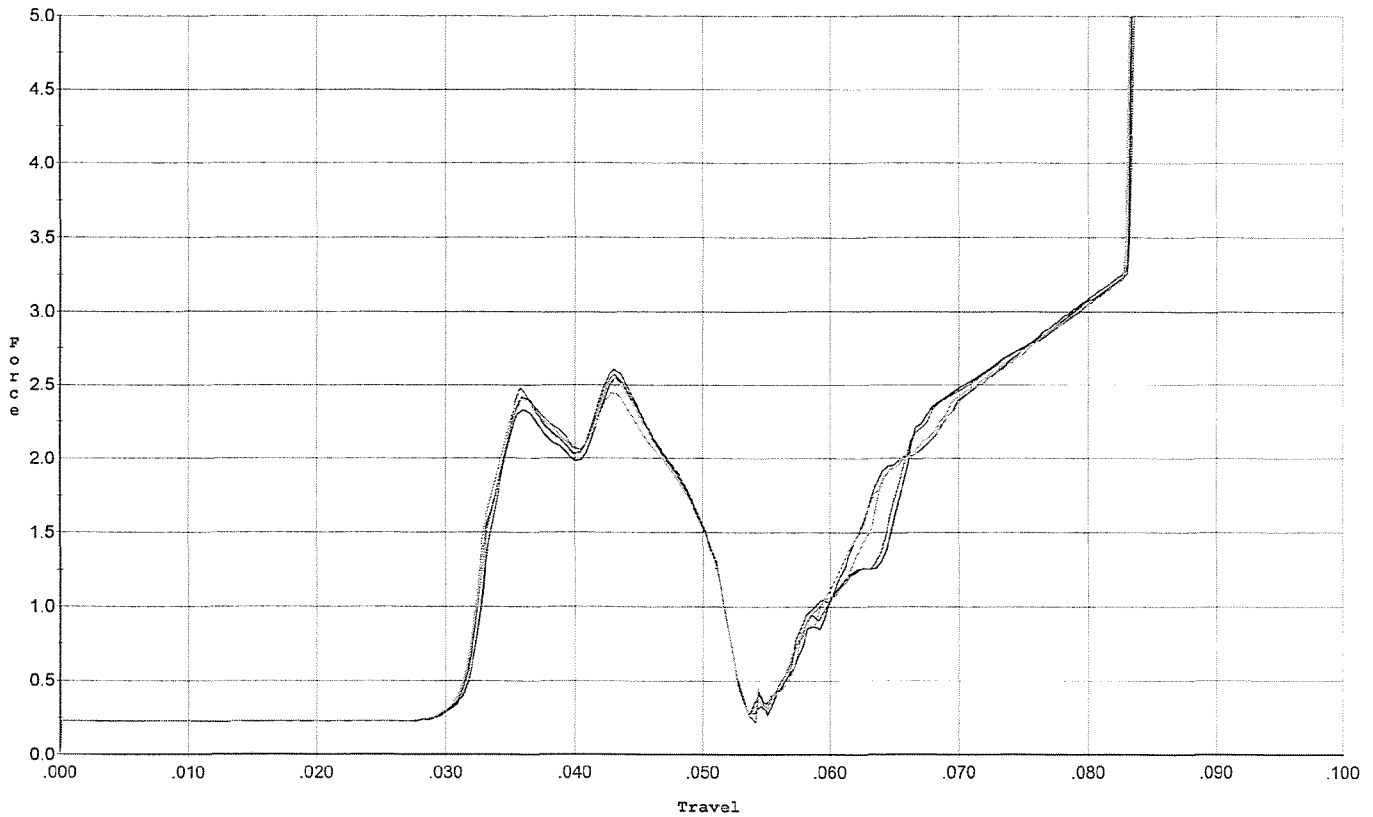
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.995	0.052	0.030	0.033	0.078		Set Trigger
2	3.976	0.053	0.030	0.033	0.078		Set Trigger
3	3.955	0.052	0.030	0.033	0.077		Set Trigger
4	3.961	0.052	0.030	0.033	0.078		Set Trigger
5	3.999	0.052	0.030	0.033	0.077		Set Trigger

Avg 3.97

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/7/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



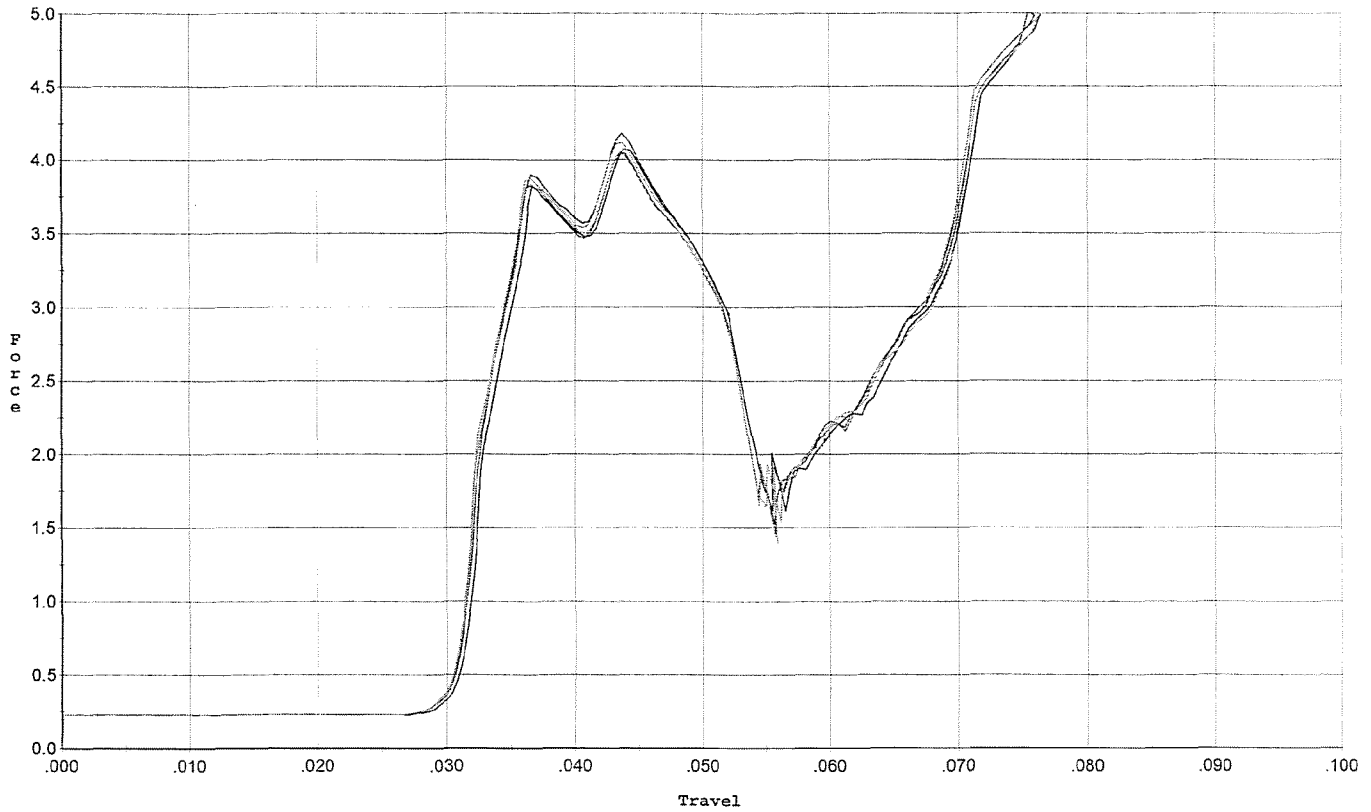
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.609	0.051	0.031	0.036	0.046		Set Trigger
2	2.545	0.051	0.031	0.036	0.046		Set Trigger
3	2.569	0.051	0.031	0.036	0.046		Set Trigger
4	2.543	0.051	0.031	0.036	0.047		Set Trigger
5	2.445	0.051	0.031	0.036	0.046		Set Trigger

Avg 2.54

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/7/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.180	0.052	0.030	0.033	0.079		Set Trigger
2	4.072	0.052	0.031	0.033	0.077		Set Trigger
3	4.043	0.052	0.030	0.032	0.078		Set Trigger
4	4.061	0.052	0.030	0.033	0.078		Set Trigger
5	4.119	0.052	0.030	0.032	0.079		Set Trigger

Avg 4.09