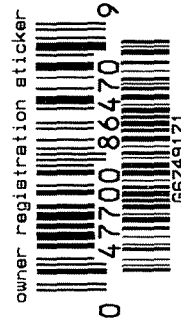
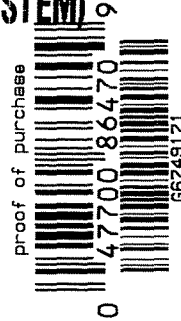


G6749171

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD



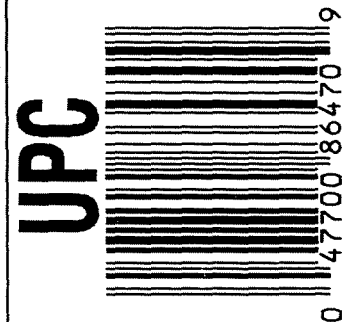
BM FORM

ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6749171



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6749171

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-12-08	RP
430	ASSEMBLE TO STOCK		6-13-08	SP
440	PROOF		6-13-08	SD
460	CHECK HEADSPACE		6-13-08	SD
470	DIS-ASSEMBLE ACTION		6-13-08	RP
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	6-17-08	J.P.D.
475	DRILL AND TAP SIGHT HOLES	JUN 18 2008	6-18-08	TRW
480	MAGNAFLUX BBL ACTION	OPERATOR <i>mmf</i>	6/18/08	<i>mmf</i>
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/19/08	R+
520	GOFF BLAST BBL / REC		6/18/08	BT
542	APPLY COATINGS (BARREL ACTION)		6/24/08	<i>mmf</i>
545	(BOLT)			
560	RE-ASSEMBLE ACTION A) CLEAN INSIDE OF BOLT ASSEMBLY		6/25/08	RP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6/25/08	RP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		6/25/08	RP
	D) OIL FIRING PIN ASSEMBLY		7/7/08	J.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

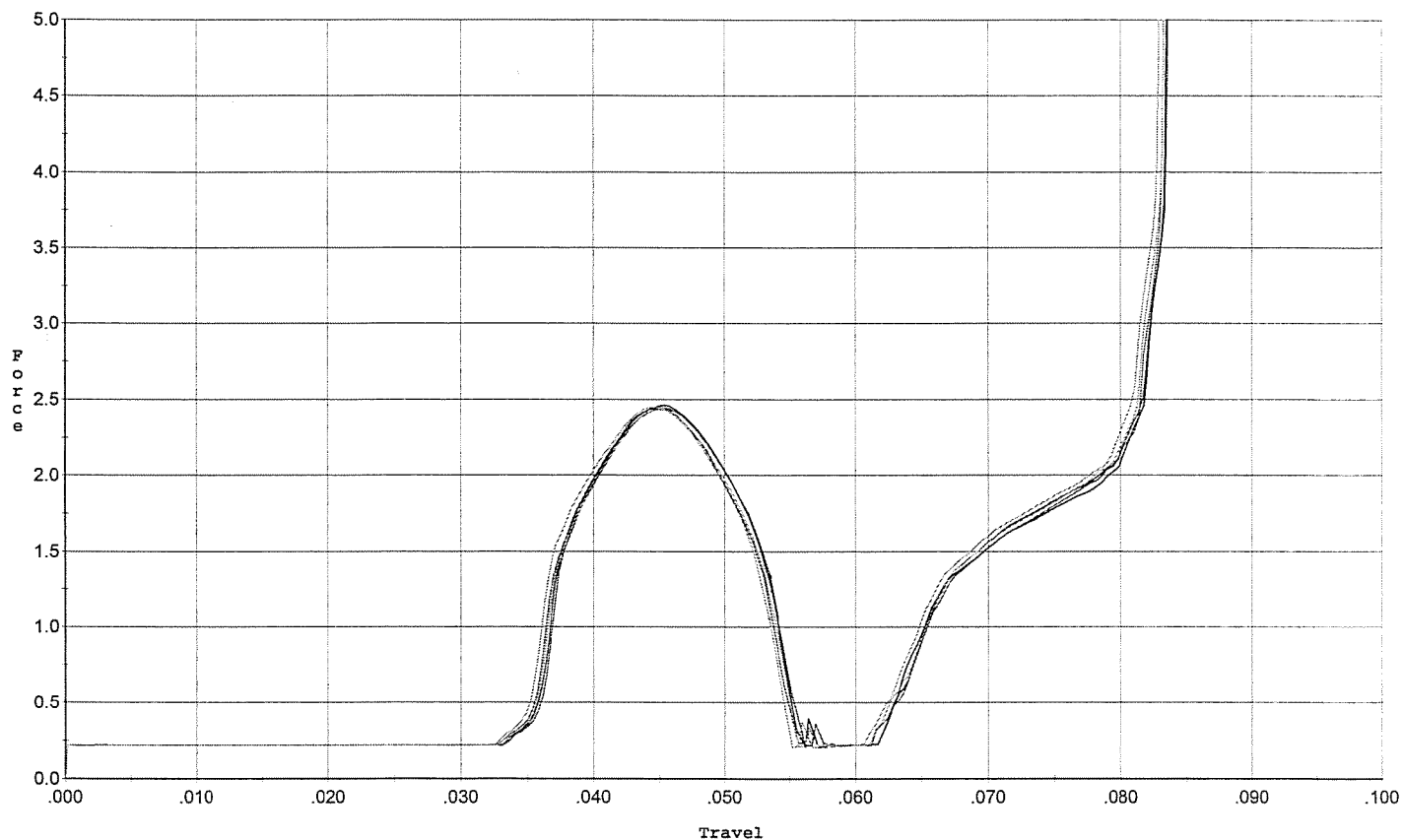
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.5</u> <u>5.5</u> <u>5.5</u>	8-5	TC
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.5</u> <u>5.5</u> <u>5.5</u>	8-5	TC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	8-5	TC
	J) ASSEMBLE STOCK		7/7/08	S.P.D.
	K) ASSEMBLE SWIVEL STUDS		8-5-08	S.P.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-5-08	S.P.D.
	M) IRON SIGHT ALIGNMENT		8-5-08	S.P.D.
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7-9-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/9/08	MEB
670	FINAL INSPECTION A) HEADSPACE		8-5-08	S.P.D.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.60</u> <u>2.63</u> <u>2.58</u> <u>2.61</u> <u>2.63</u>	8-2-08	S.P.D.
	C) FUNCTION		8-5-08	S.P.D.
690	PACK		8/8/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 4/10/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



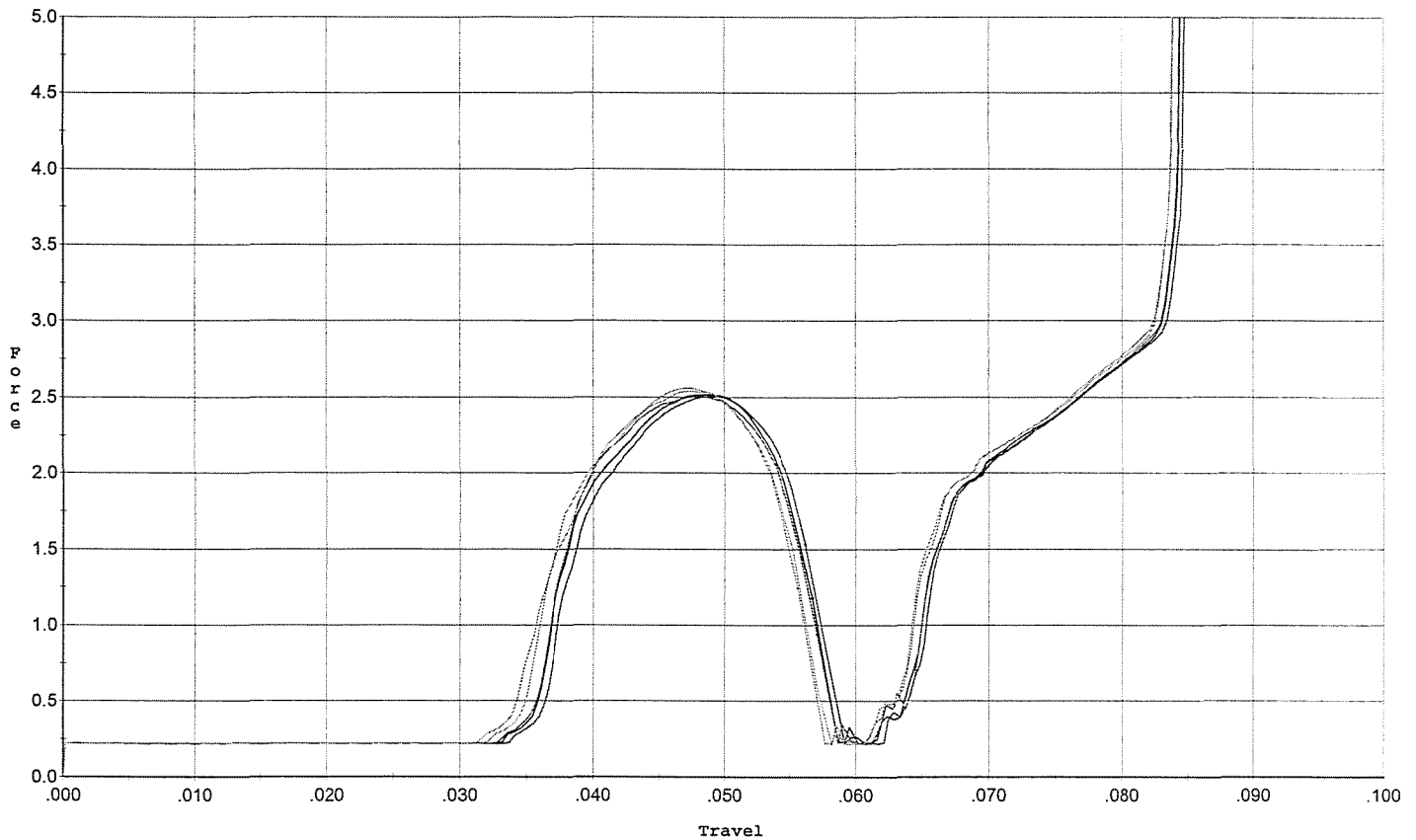
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.445	0.053	0.036	0.036	0.043		Set Trigger
2	2.464	0.054	0.036	0.036	0.043		Set Trigger
3	2.447	0.053	0.035	0.036	0.042		Set Trigger
4	2.433	0.054	0.036	0.036	0.043		Set Trigger
5	2.447	0.053	0.035	0.036	0.043		Set Trigger

Avg 2.44

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 4/10/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



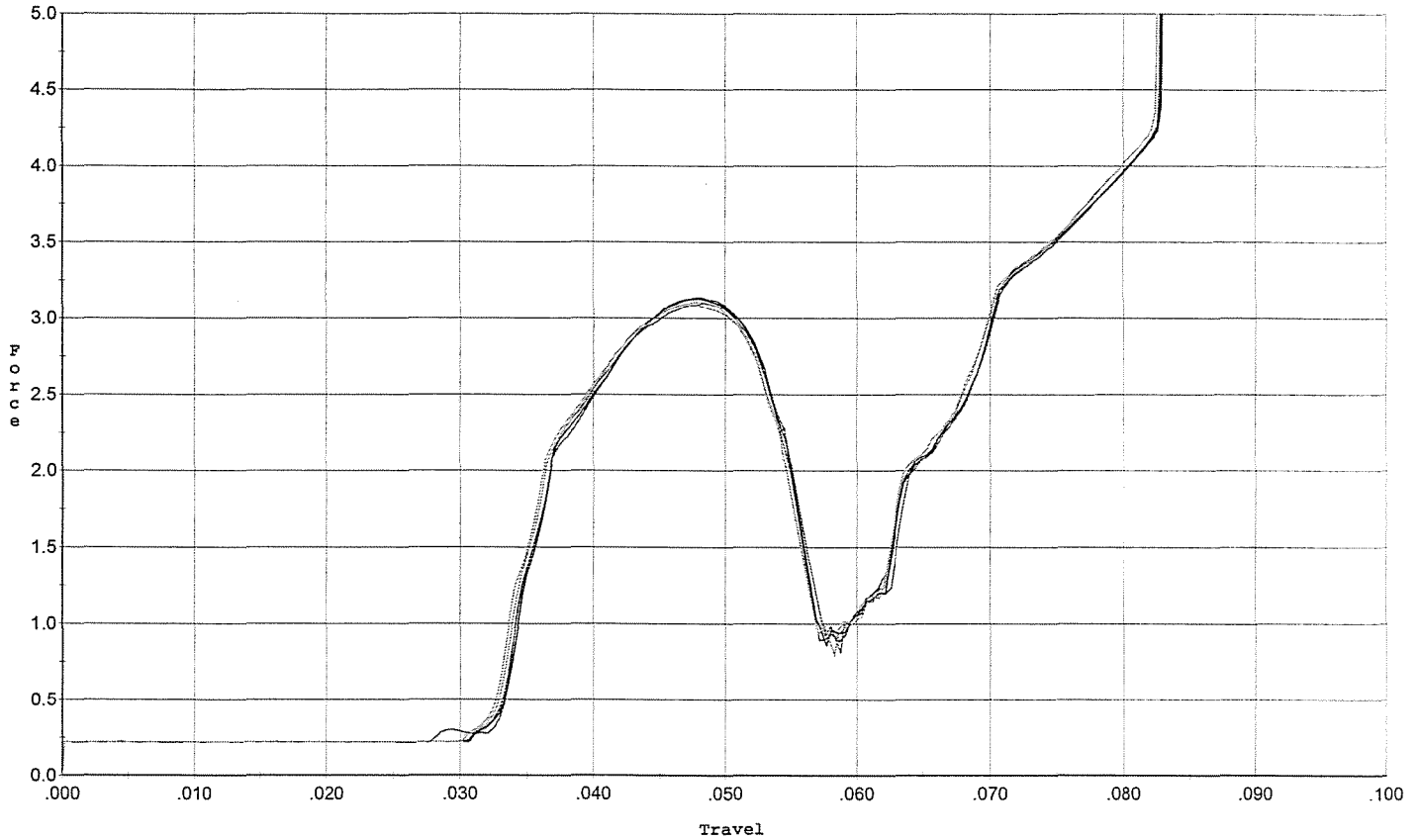
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.505	0.056	0.036	0.035	0.050		Set Trigger
2	2.517	0.057	0.036	0.035	0.051		Set Trigger
3	2.507	0.057	0.036	0.035	0.051		Set Trigger
4	2.538	0.055	0.035	0.035	0.050		Set Trigger
5	2.560	0.056	0.034	0.035	0.051		Set Trigger

Avg 2.52

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 4/10/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



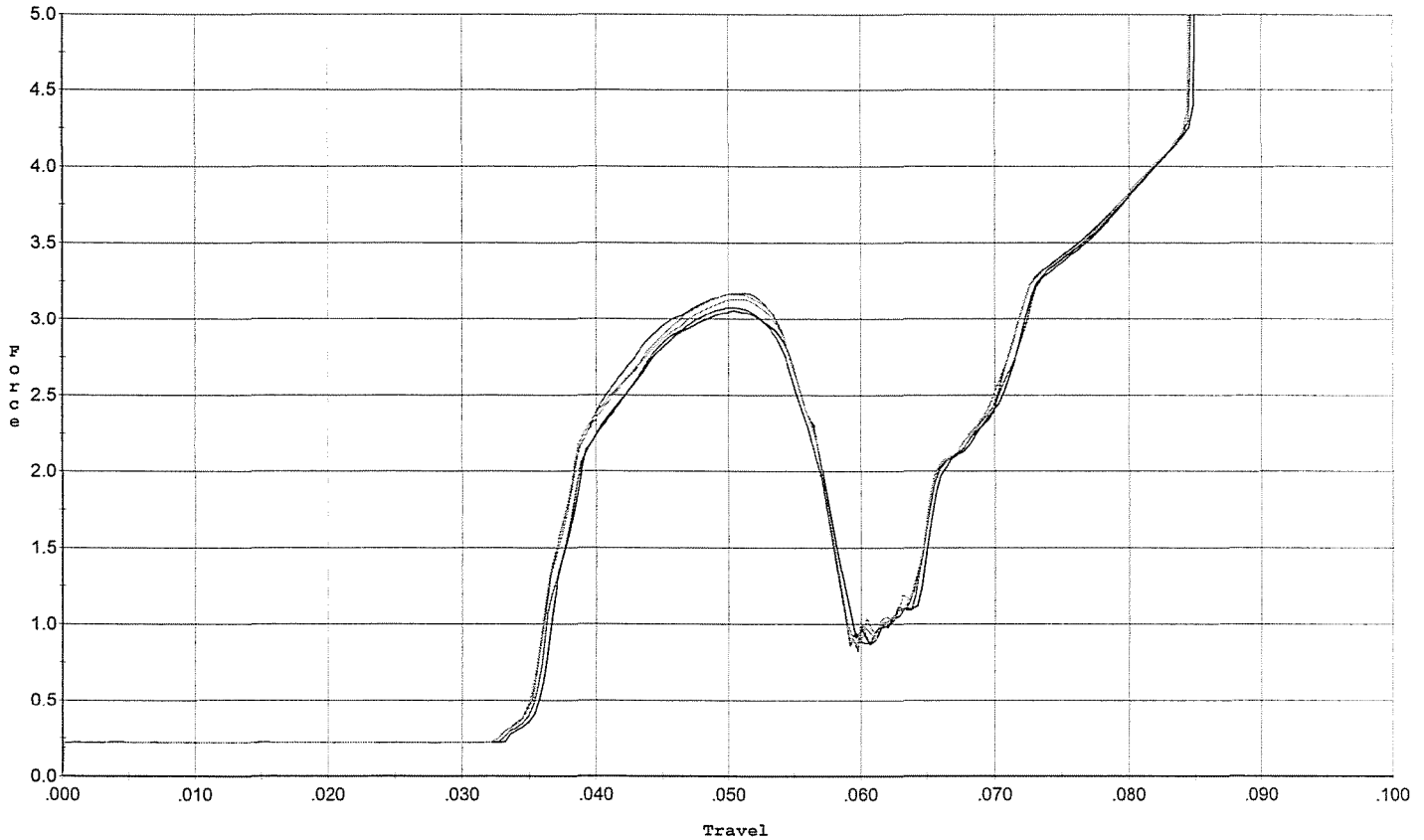
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.136	0.055	0.033	0.034	0.062		Set Trigger
2	3.130	0.055	0.033	0.034	0.062		Set Trigger
3	3.101	0.055	0.033	0.034	0.062		Set Trigger
4	3.109	0.054	0.032	0.033	0.062		Set Trigger
5	3.088	0.054	0.033	0.033	0.061		Set Trigger

Avg 3.11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 4/10/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



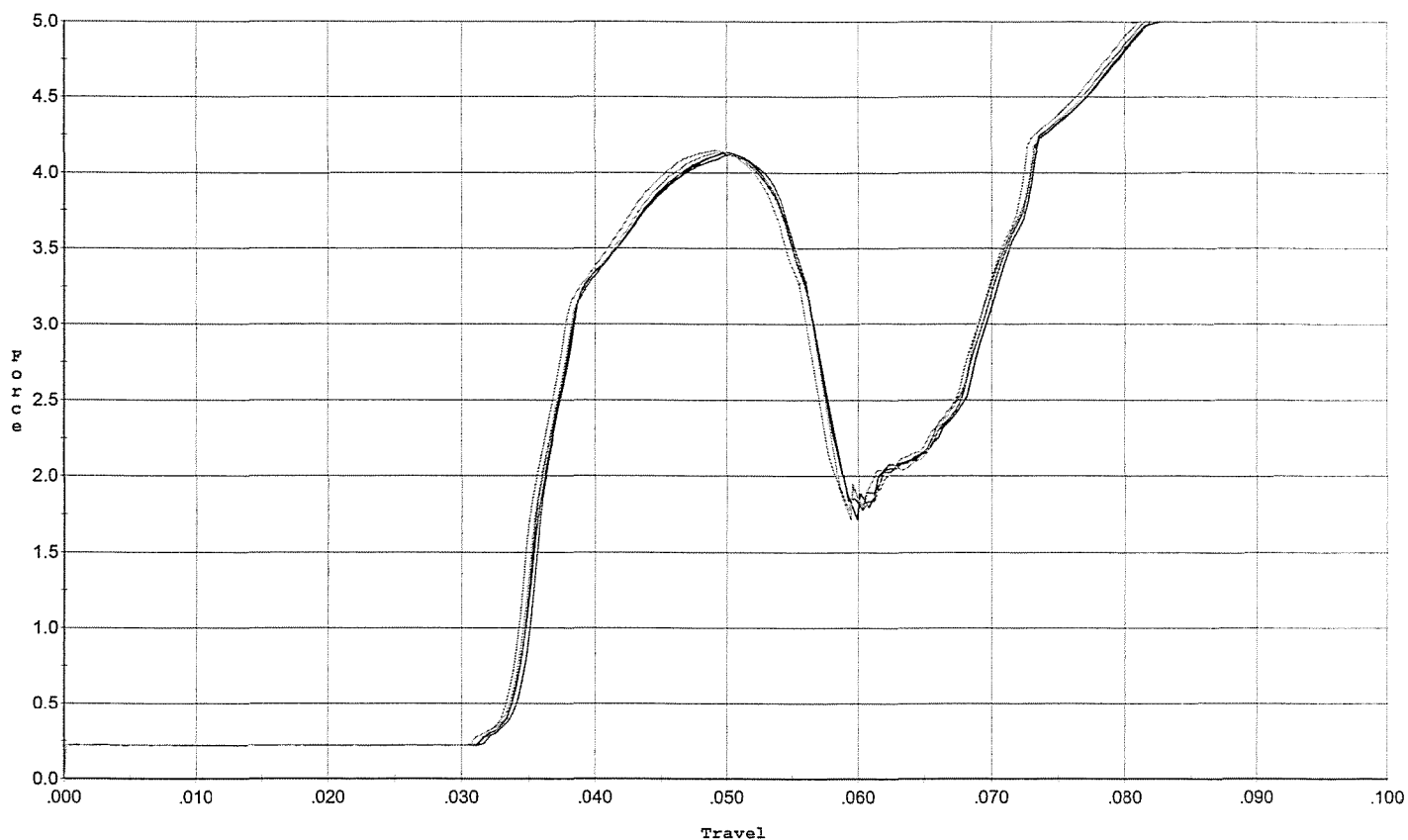
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.080	0.057	0.035	0.034	0.062		Set Trigger
2	3.058	0.057	0.035	0.034	0.061		Set Trigger
3	3.173	0.057	0.035	0.034	0.064		Set Trigger
4	3.131	0.057	0.035	0.034	0.064		Set Trigger
5	3.168	0.057	0.035	0.034	0.064		Set Trigger

Avg 3.12

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 4/10/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs, ini. +/- 1.0 lbs.



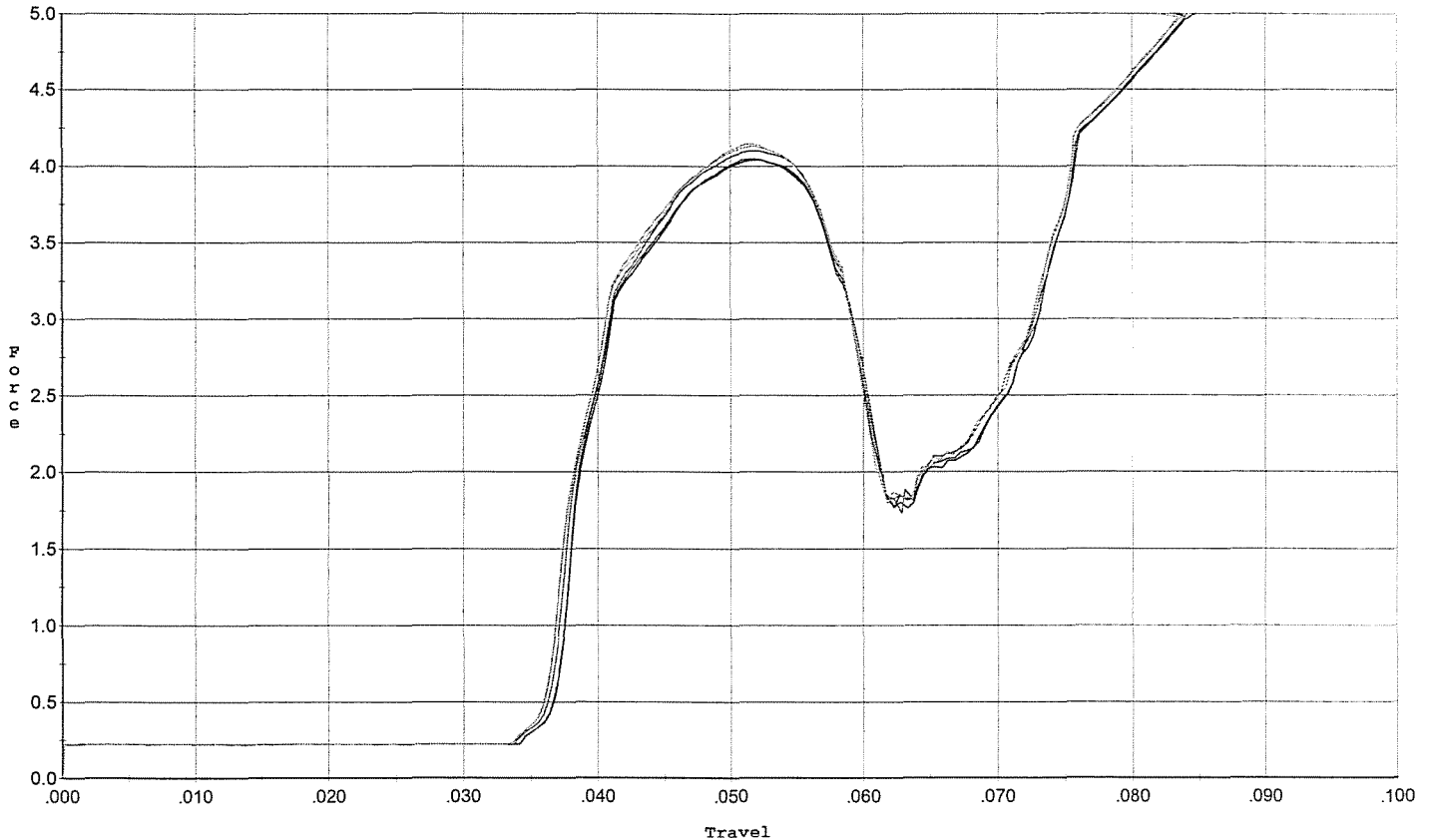
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.118	0.056	0.034	0.032	0.084		Set Trigger
2	4.134	0.056	0.034	0.032	0.084		Set Trigger
3	4.127	0.056	0.034	0.032	0.085		Set Trigger
4	4.139	0.056	0.033	0.032	0.085		Set Trigger
5	4.150	0.056	0.033	0.032	0.084		Set Trigger

AVG 4.13

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 4/10/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs, after 20 cycles +/- 1.0 lbs.



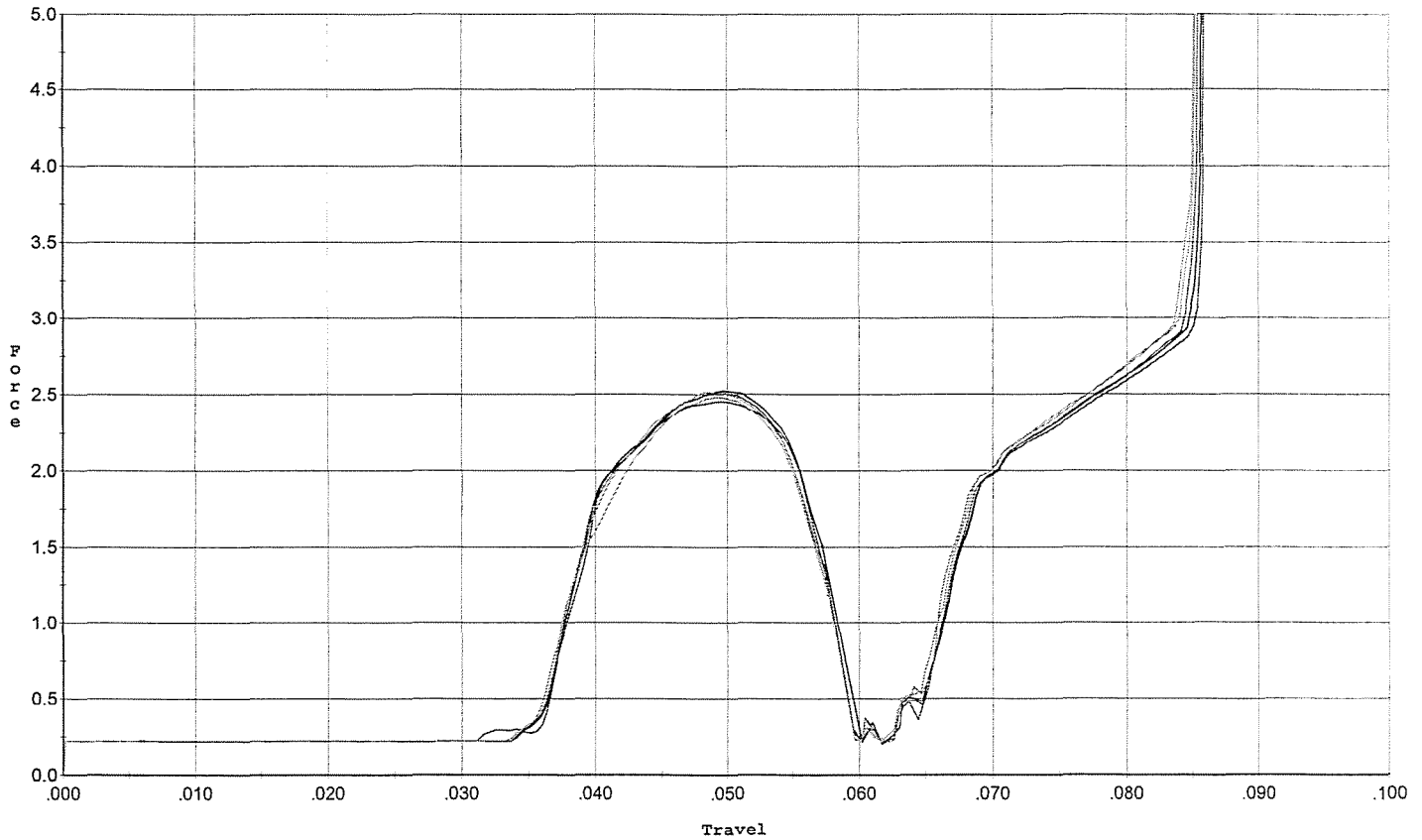
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.047	0.059	0.036	0.032	0.084		Set Trigger
2	4.041	0.059	0.036	0.032	0.084		Set Trigger
3	4.101	0.060	0.036	0.032	0.088		Set Trigger
4	4.133	0.058	0.036	0.032	0.087		Set Trigger
5	4.145	0.058	0.036	0.032	0.087		Set Trigger

Avg 4.09

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 4/10/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



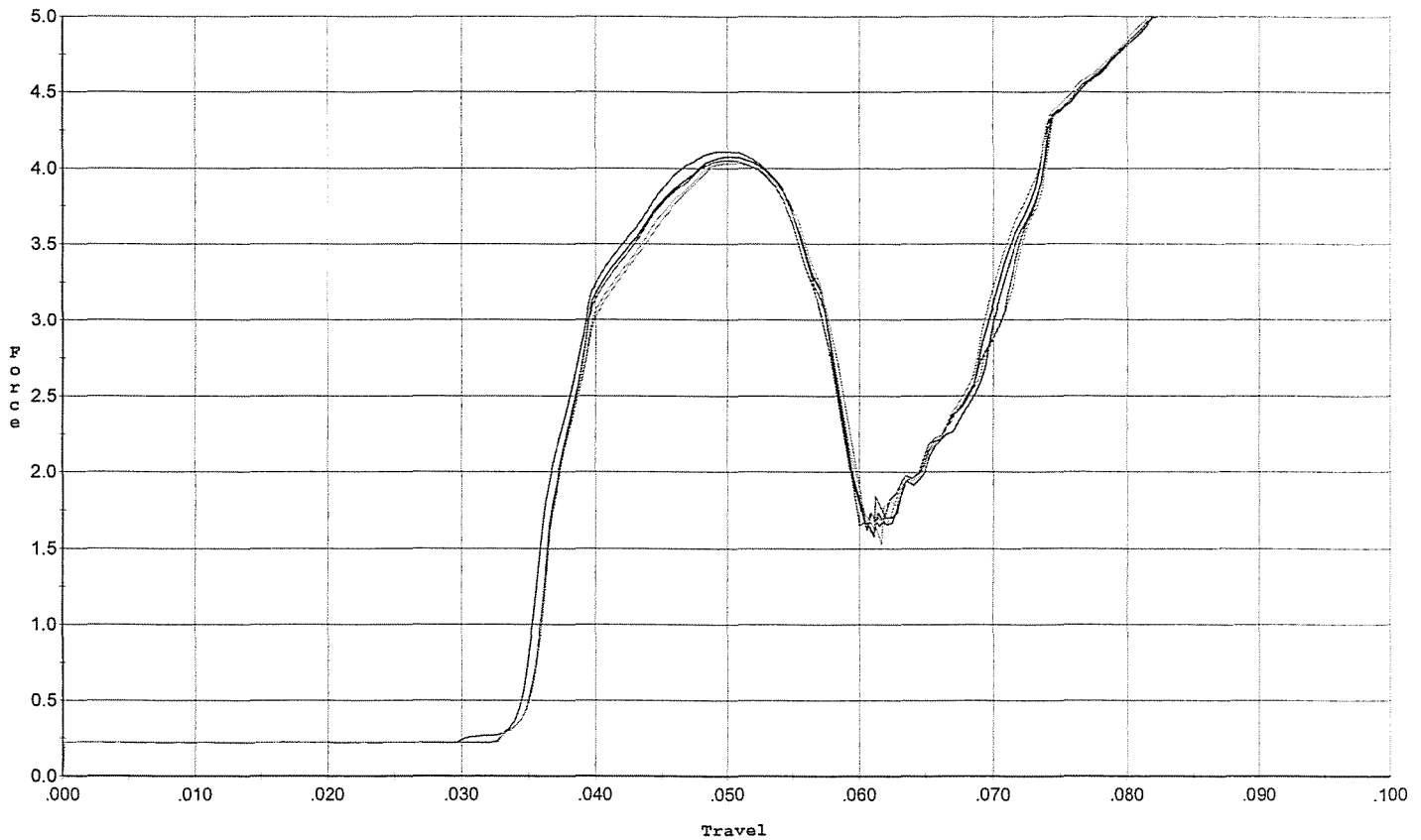
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.453	0.058	0.036	0.036	0.051		Set Trigger
2	2.523	0.057	0.036	0.035	0.051		Set Trigger
3	2.509	0.057	0.036	0.035	0.051		Set Trigger
4	2.481	0.058	0.036	0.035	0.050		Set Trigger
5	2.512	0.058	0.036	0.035	0.051		Set Trigger

Avg 2.49

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 4/10/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.111	0.057	0.034	0.032	0.086		Set Trigger
2	4.076	0.057	0.035	0.032	0.084		Set Trigger
3	4.053	0.058	0.035	0.032	0.084		Set Trigger
4	4.046	0.057	0.035	0.032	0.083		Set Trigger
5	4.036	0.058	0.033	0.032	0.085		Set Trigger

Avg 4.06