

G 674 9172

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

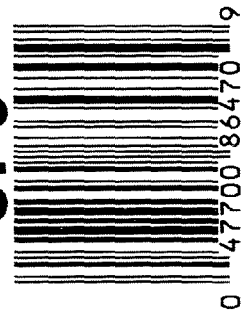
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6749172

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6749172

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-12-08	RP
430	ASSEMBLE TO STOCK		6-13-08	SP
440	PROOF		6-13-08	SD
460	CHECK HEADSPACE		6-13-08	SD
470	DIS-ASSEMBLE ACTION		6-13-08	RP
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	6-17-08	J.P.P.
475	DRILL AND TAP SIGHT HOLES	2008	6-18-08	TRW
480	MAGNAFLUX BBL ACTION	OPERATOR <u>mmg</u>	6/18/08	mmg
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/18/08	RT
520	GOFF BLAST BBL / REC		6/18/08	BZ
542	APPLY COATINGS (BARREL ACTION)		6-24-08	mmg
545	(BOLT)			
560	RE-ASSEMBLE ACTION		6/25/08	RP
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6/25/08	RP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		6/25/08	RP
	D) OIL FIRING PIN ASSEMBLY		7-7-08	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

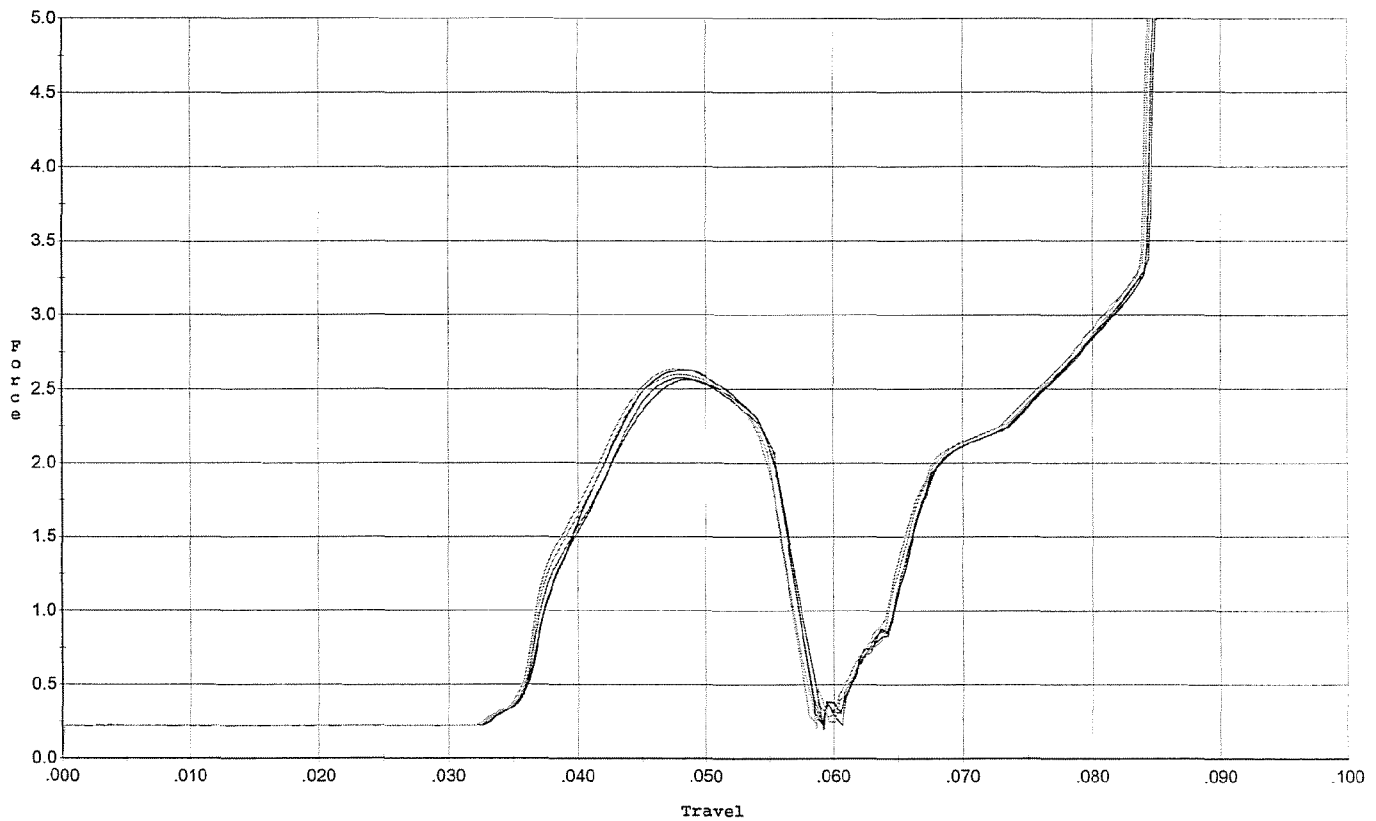
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.5</u> <u>6</u> <u>6</u>	7/16/08	Fm
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5</u> <u>4.5</u> <u>4.5</u>	7/16/08	Fm
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	7/16/08	Fm
	J) ASSEMBLE STOCK		7-7-08	RTZ
	K) ASSEMBLE SWIVEL STUDS		8-4-08	L.P.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-4-08	L.P.D.
	M) IRON SIGHT ALIGNMENT		8-4-08	L.P.D.
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7-8-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/8/08	MED
670	FINAL INSPECTION A) HEADSPACE		8-4-08	L.P.D.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.24</u> <u>2.06</u> <u>2.12</u> <u>2.12</u> <u>2.12</u>	7/16/08	Fm
	C) FUNCTION		8-4-08	L.P.D.
690	PACK		8/7/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 4/16/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



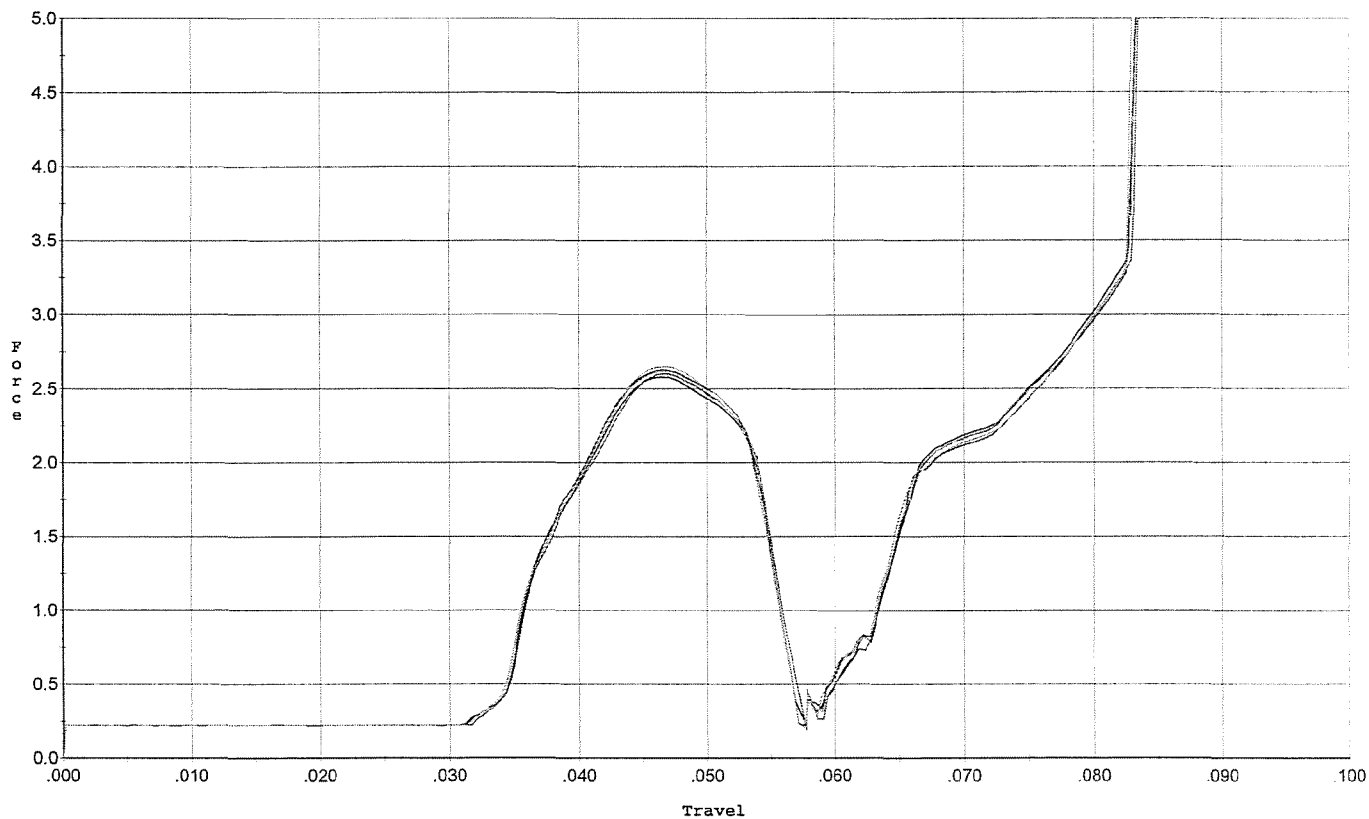
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.565	0.055	0.036	0.036	0.049		Set Trigger
2	2.630	0.056	0.036	0.035	0.050		Set Trigger
3	2.577	0.055	0.036	0.035	0.049		Set Trigger
4	2.599	0.055	0.036	0.036	0.049		Set Trigger
5	2.637	0.055	0.035	0.035	0.050		Set Trigger

AVG 2.60

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 4/16/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



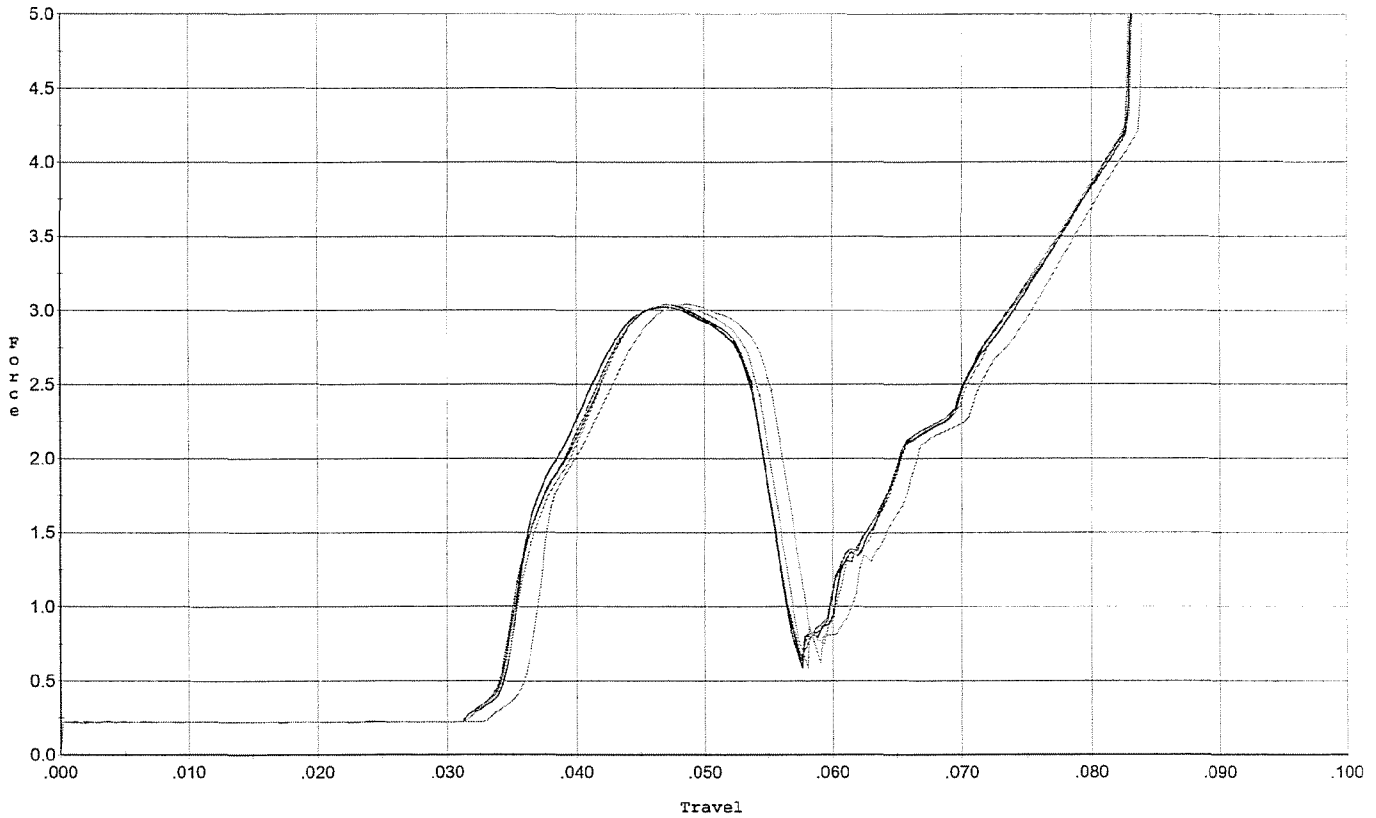
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.630	0.054	0.034	0.035	0.050		Set Trigger
2	2.578	0.054	0.035	0.035	0.049		Set Trigger
3	2.600	0.054	0.034	0.035	0.049		Set Trigger
4	2.649	0.054	0.034	0.035	0.050		Set Trigger
5	2.616	0.055	0.034	0.035	0.050		Set Trigger

Avg 2.61

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 4/16/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



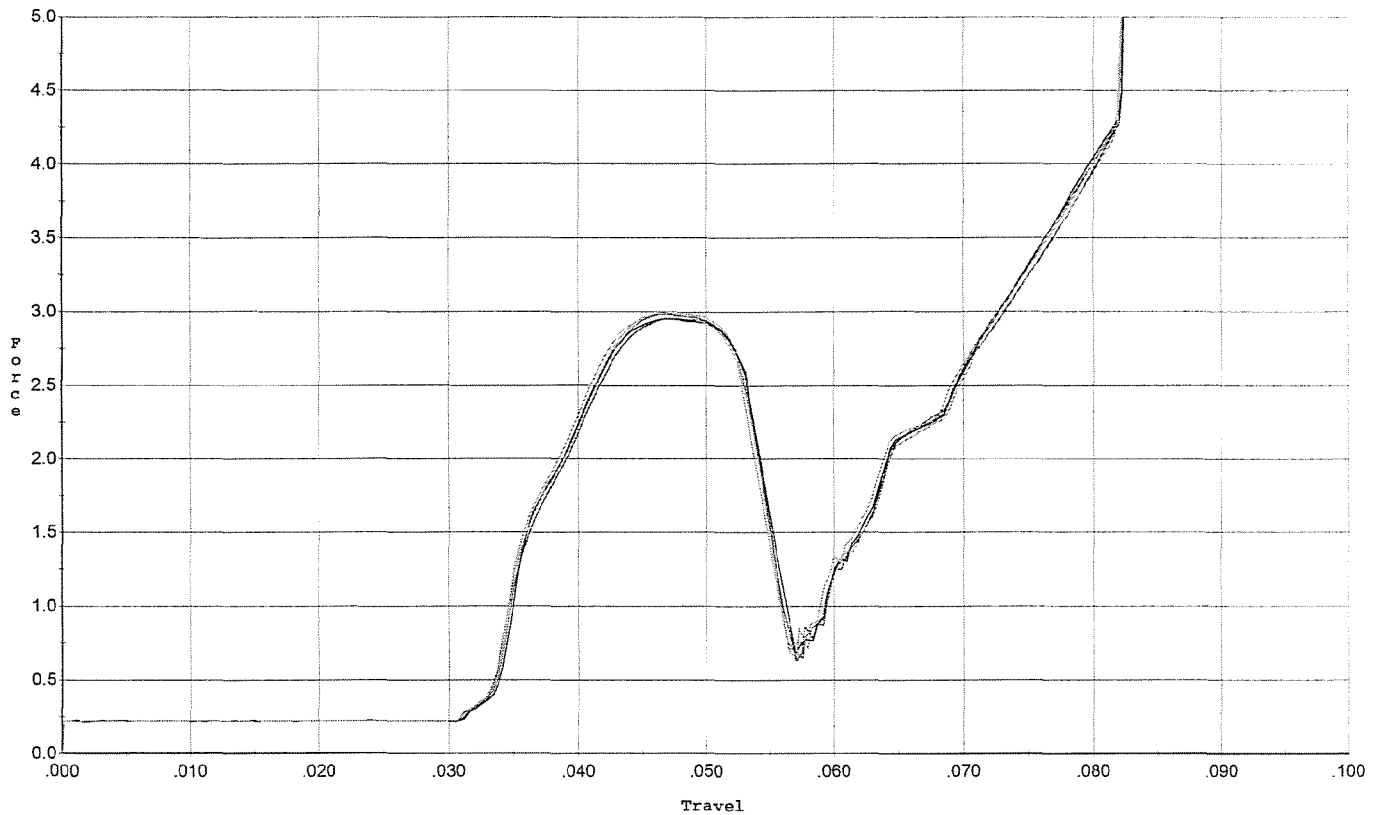
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.039	0.054	0.034	0.035	0.057		Set Trigger
2	3.025	0.054	0.034	0.035	0.057		Set Trigger
3	3.041	0.054	0.034	0.034	0.057		Set Trigger
4	3.040	0.054	0.034	0.034	0.058		Set Trigger
5	3.042	0.055	0.036	0.034	0.058		Set Trigger

Avg 3.03

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 4/16/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



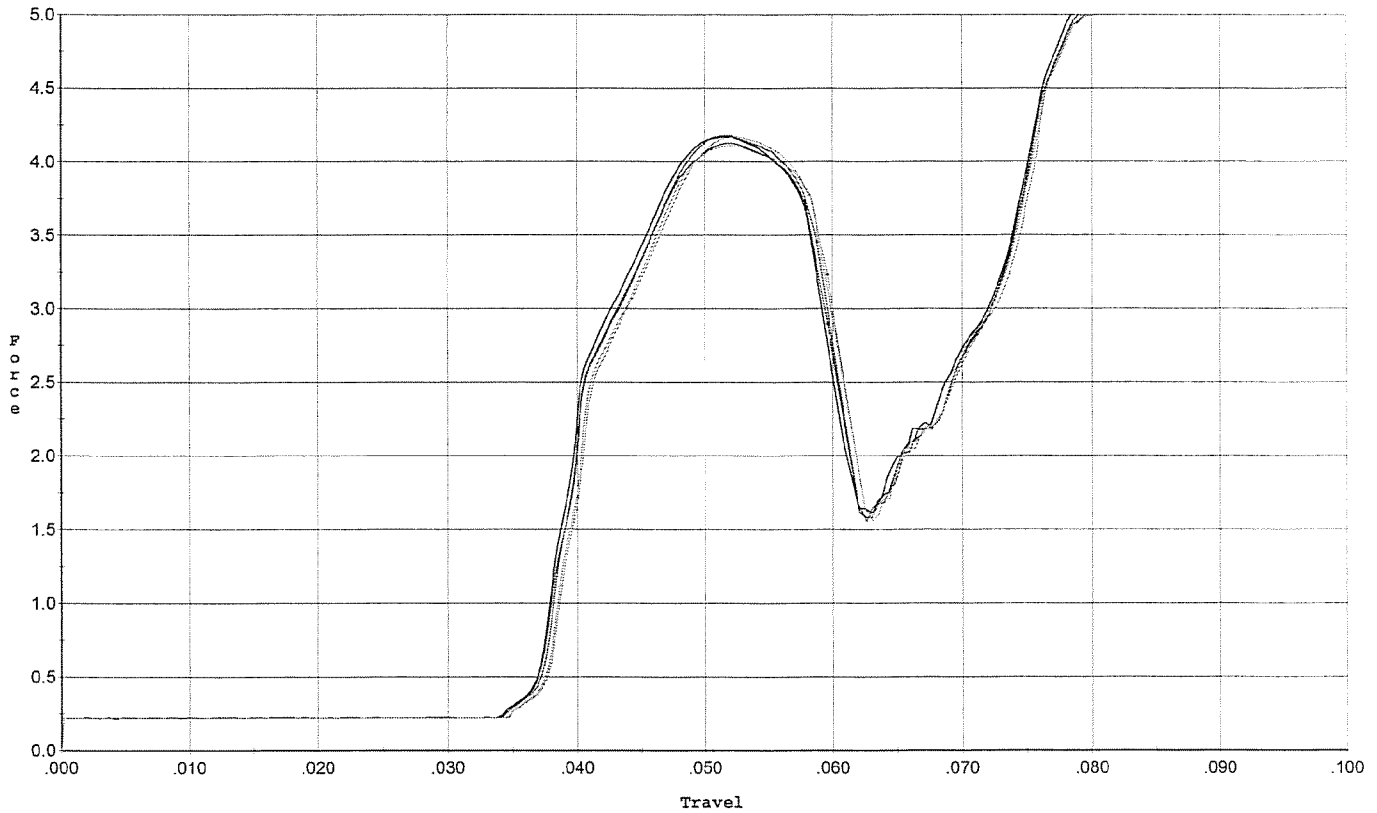
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.951	0.053	0.034	0.034	0.055		Set Trigger
2	2.953	0.053	0.034	0.034	0.056		Set Trigger
3	2.986	0.053	0.033	0.034	0.056		Set Trigger
4	2.984	0.052	0.033	0.034	0.055		Set Trigger
5	2.994	0.054	0.033	0.034	0.057		Set Trigger

Avg 2.97

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 4/16/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



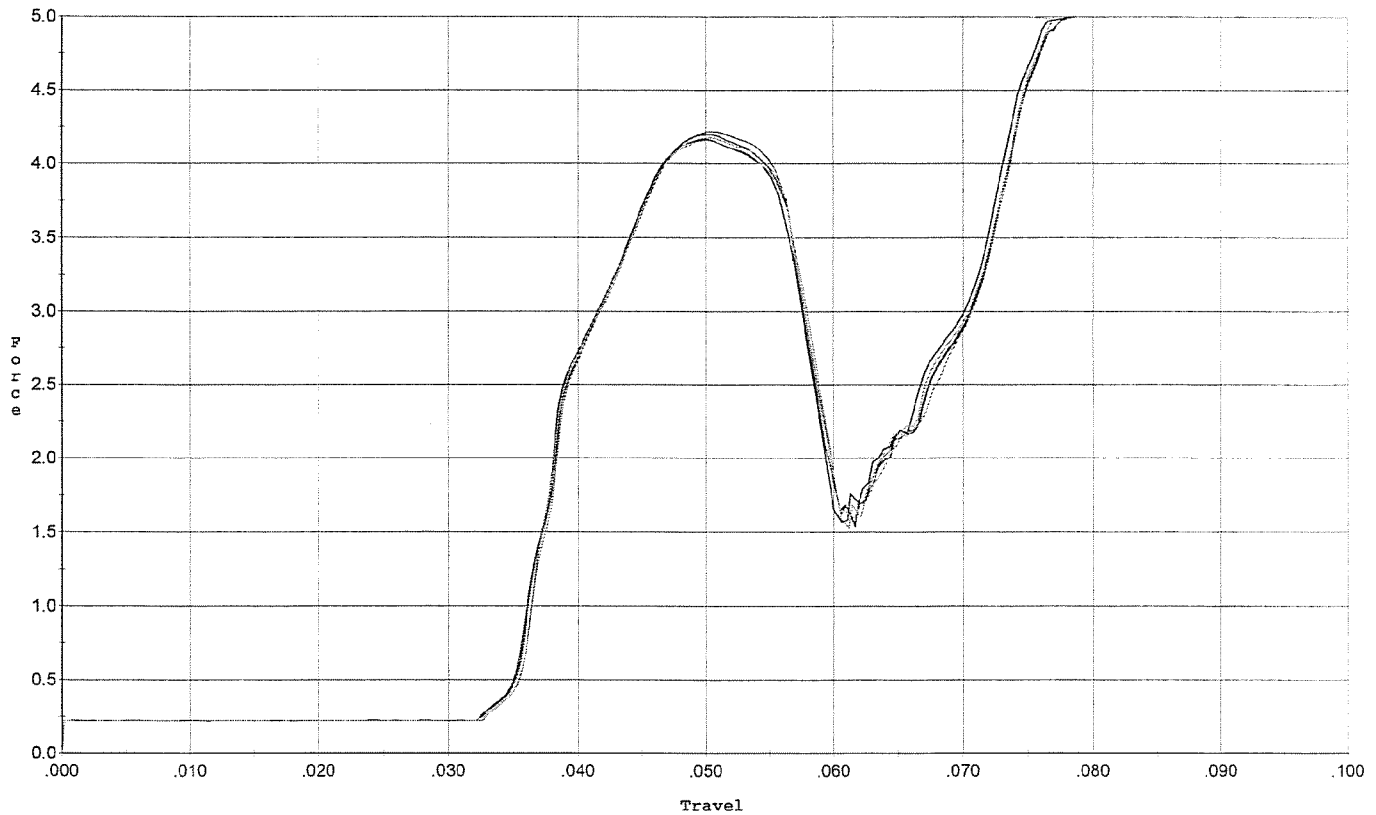
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.127	0.060	0.037	0.032	0.084		Set Trigger
2	4.172	0.058	0.037	0.033	0.082		Set Trigger
3	4.177	0.059	0.037	0.032	0.083		Set Trigger
4	4.110	0.060	0.037	0.032	0.084		Set Trigger
5	4.172	0.060	0.038	0.032	0.083		Set Trigger

AVG 4.15

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 4/16/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



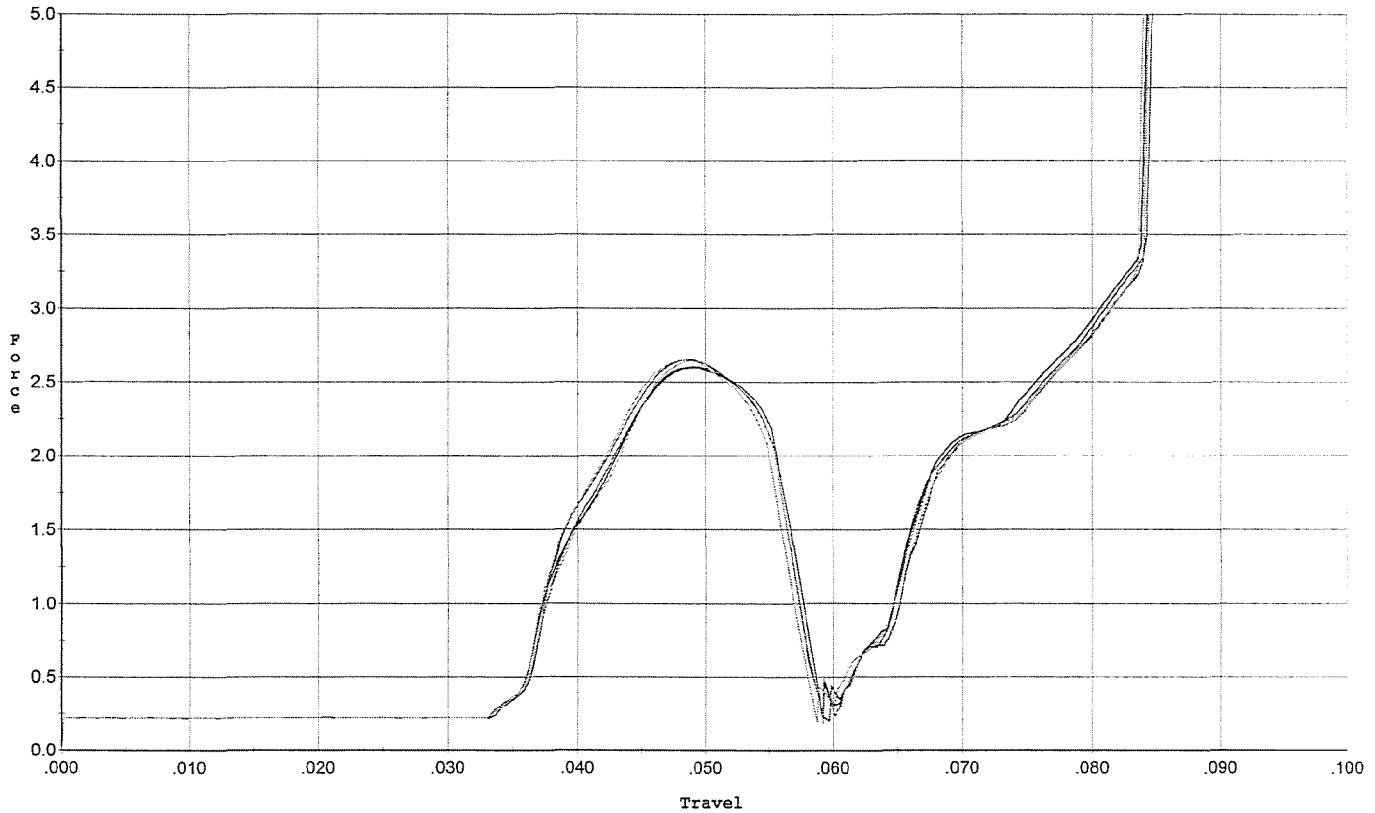
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.197	0.056	0.035	0.033	0.081		Set Trigger
2	4.165	0.057	0.035	0.032	0.082		Set Trigger
3	4.220	0.056	0.035	0.033	0.081		Set Trigger
4	4.158	0.056	0.035	0.033	0.081		Set Trigger
5	4.176	0.058	0.035	0.032	0.084		Set Trigger

Avg 4.18

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 4/16/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



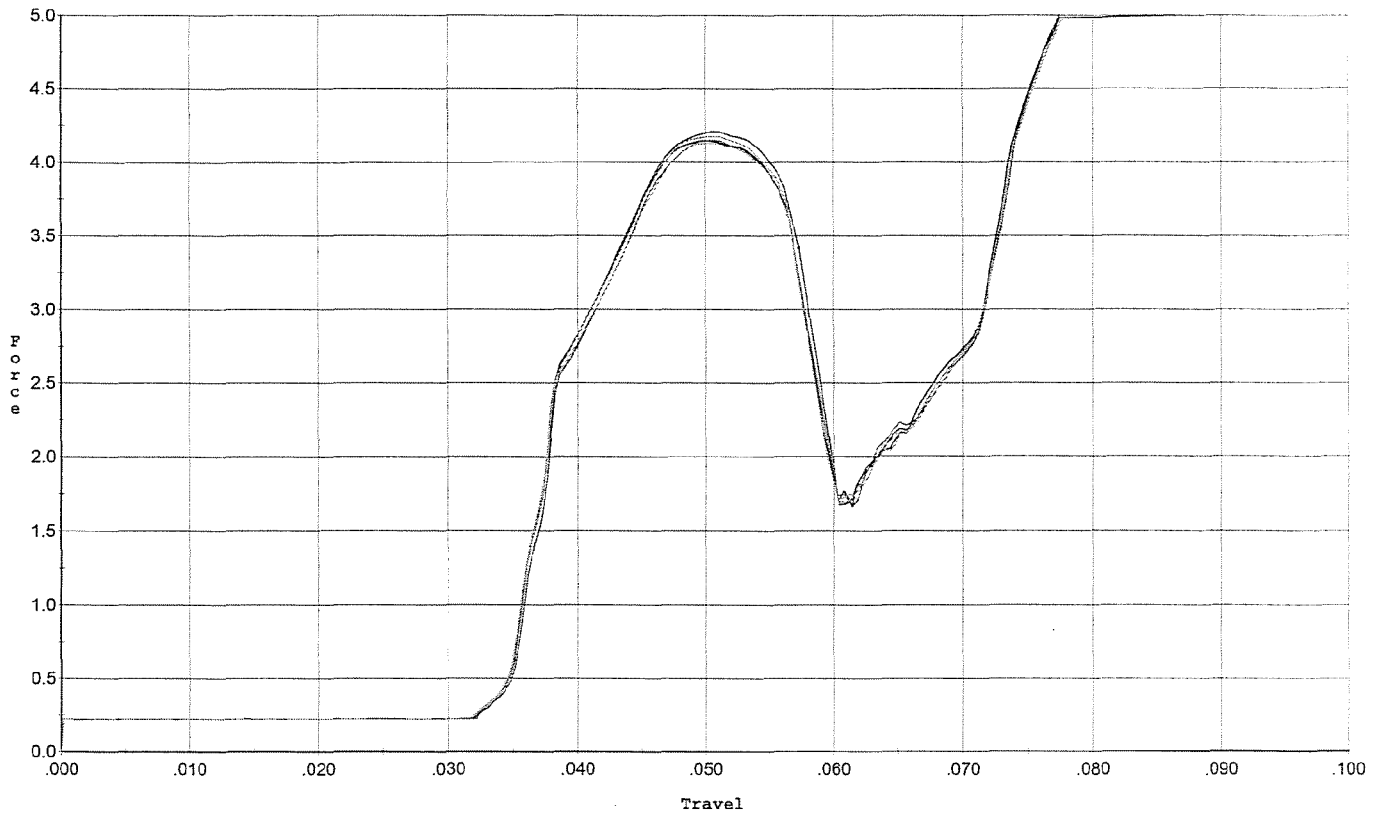
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.600	0.057	0.036	0.035	0.050		Set Trigger
2	2.604	0.055	0.036	0.035	0.049		Set Trigger
3	2.653	0.055	0.036	0.035	0.050		Set Trigger
4	2.647	0.055	0.036	0.035	0.049		Set Trigger
5	2.652	0.055	0.036	0.035	0.049		Set Trigger

Avg 2.63

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 4/16/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.208	0.057	0.035	0.031	0.085		Set Trigger
2	4.145	0.056	0.035	0.032	0.083		Set Trigger
3	4.146	0.056	0.034	0.032	0.082		Set Trigger
4	4.128	0.056	0.034	0.032	0.082		Set Trigger
5	4.174	0.056	0.034	0.032	0.083		Set Trigger

Avg 4.16